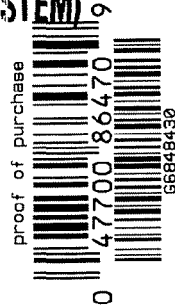


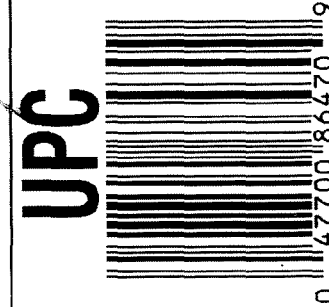
G6848430

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6848430



BM FORM

GUN SERIAL #

G 6848430

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-3-09	SP
430	ASSEMBLE TO STOCK		4-3-09	SP
440	PROOF		4-3-09	SP
460	CHECK HEADSPACE		4-3-09	SP
470	DIS-ASSEMBLE ACTION		4-3-09	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	4-6-09	RT
475	DRILL AND TAP SIGHT HOLES		4-6-09	SP
480	MAGNAFLUX BBL ACTION		4/8/09	(D)
490	MAGNAFLUX BOLT	OPERATOR		
500	ROLLMARK CALIBER		4/9/09	RT
520	GOFF BLAST BBL / REC		4-8	BH
542	APPLY COATINGS (BARREL ACTION)		4/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/13/09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

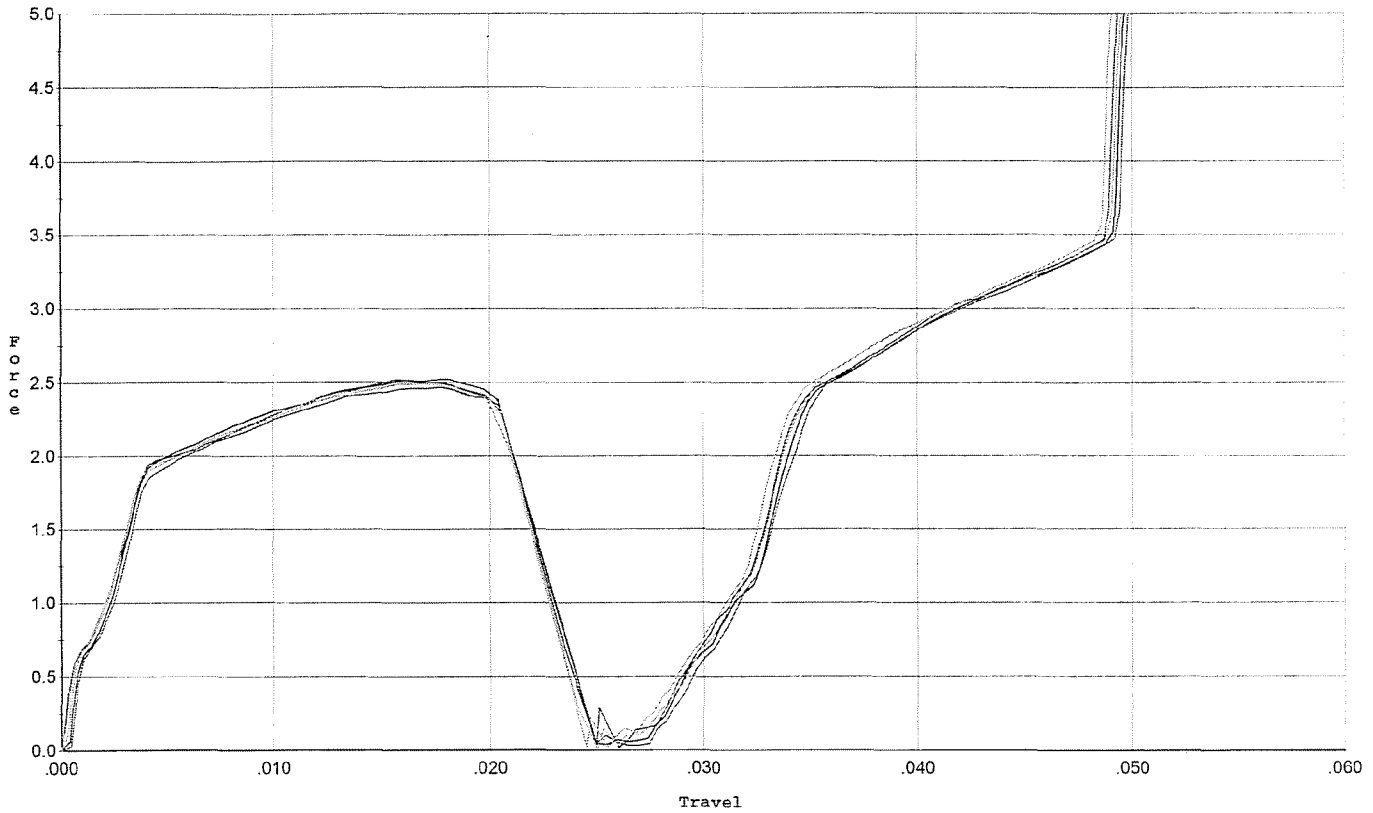
560	F) SAFETY ON FORCE	BARBER M24 0055210 2 LBS MIN 10 LBS MAX	2.4	2.4	2.4	5/21/09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	3.2	3.2	3.2	5/21/09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	5/21/09	RP		
	J) ASSEMBLE STOCK					5/4/09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					5/21/09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		5/11/09	PB		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO								
670	FINAL INSPECTION A) HEADSPACE					5/21/09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.39	2.49	2.46	2.45	2.46	5-13-09	WN
	C) FUNCTION					5/21/09	RP		
690	PACK					7/14/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



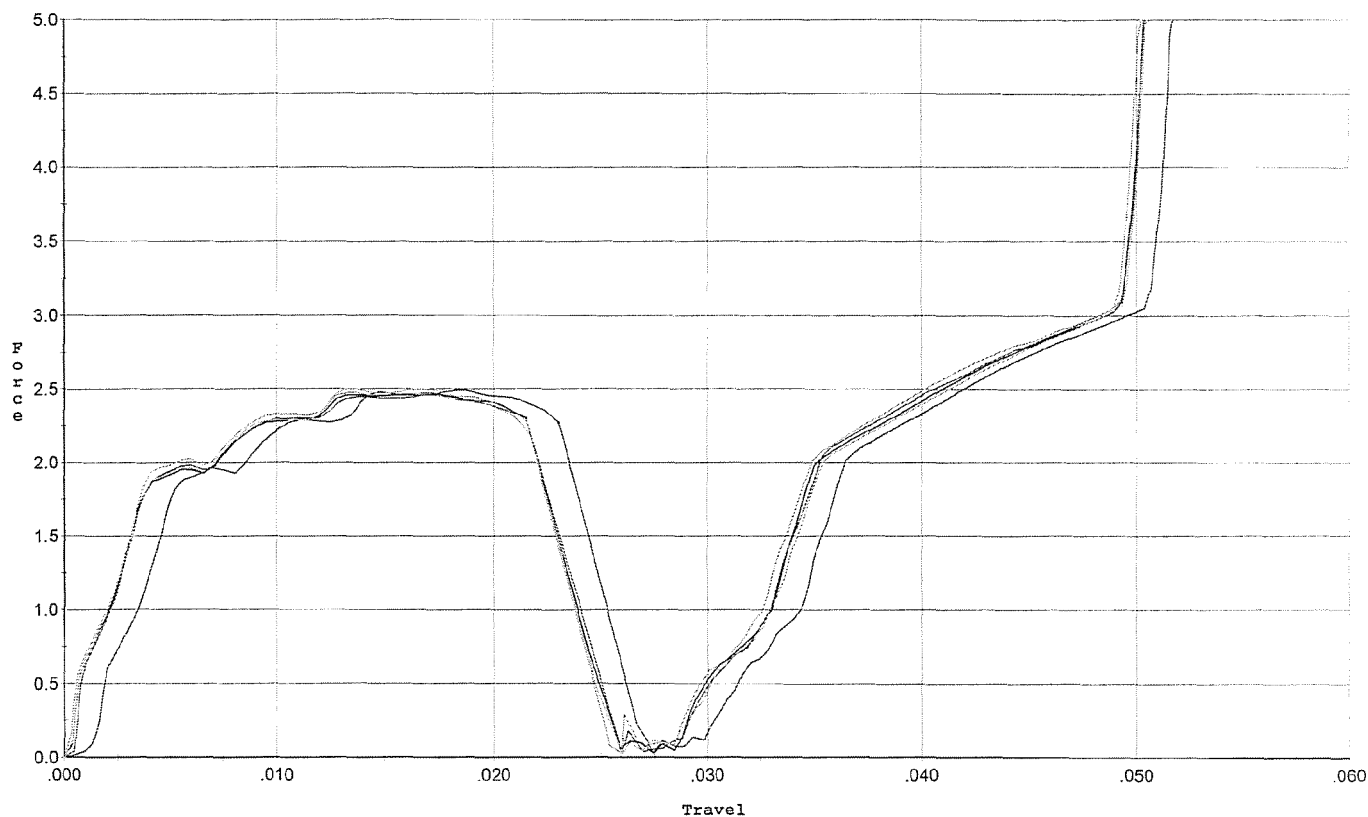
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.020	0.00	0.033	0.040		Set Trigger
2	2.515	0.020	0.00	0.033	0.040		Set Trigger
3	2.469	0.020	0.00	0.033	0.039		Set Trigger
4	2.498	0.021	0.00	0.033	0.040		Set Trigger
5	2.491	0.021	0.00	0.033	0.040		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R,P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



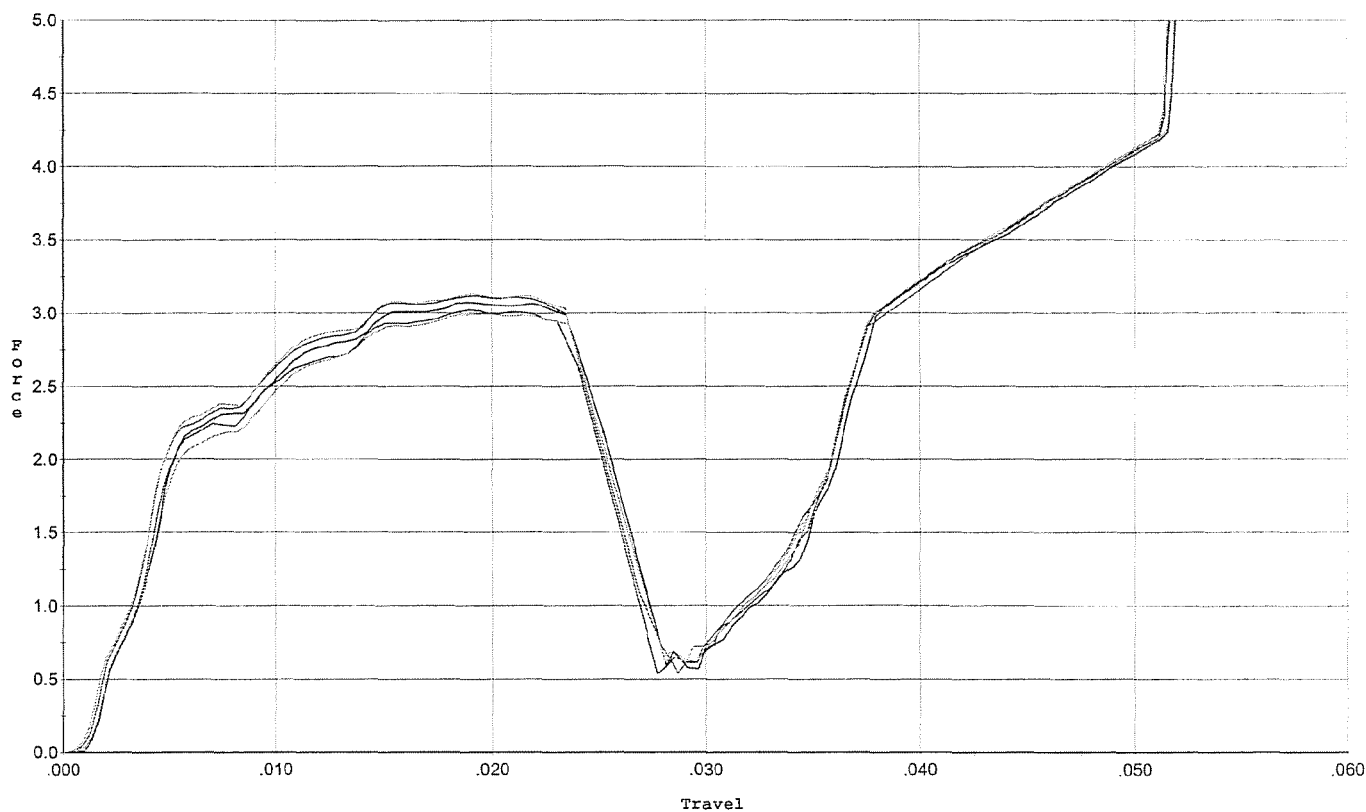
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.023	0.00	0.034	0.043		Set Trigger
2	2.474	0.021	0.00	0.033	0.042		Set Trigger
3	2.464	0.021	0.00	0.033	0.042		Set Trigger
4	2.502	0.022	0.00	0.033	0.042		Set Trigger
5	2.477	0.022	0.00	0.033	0.042		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



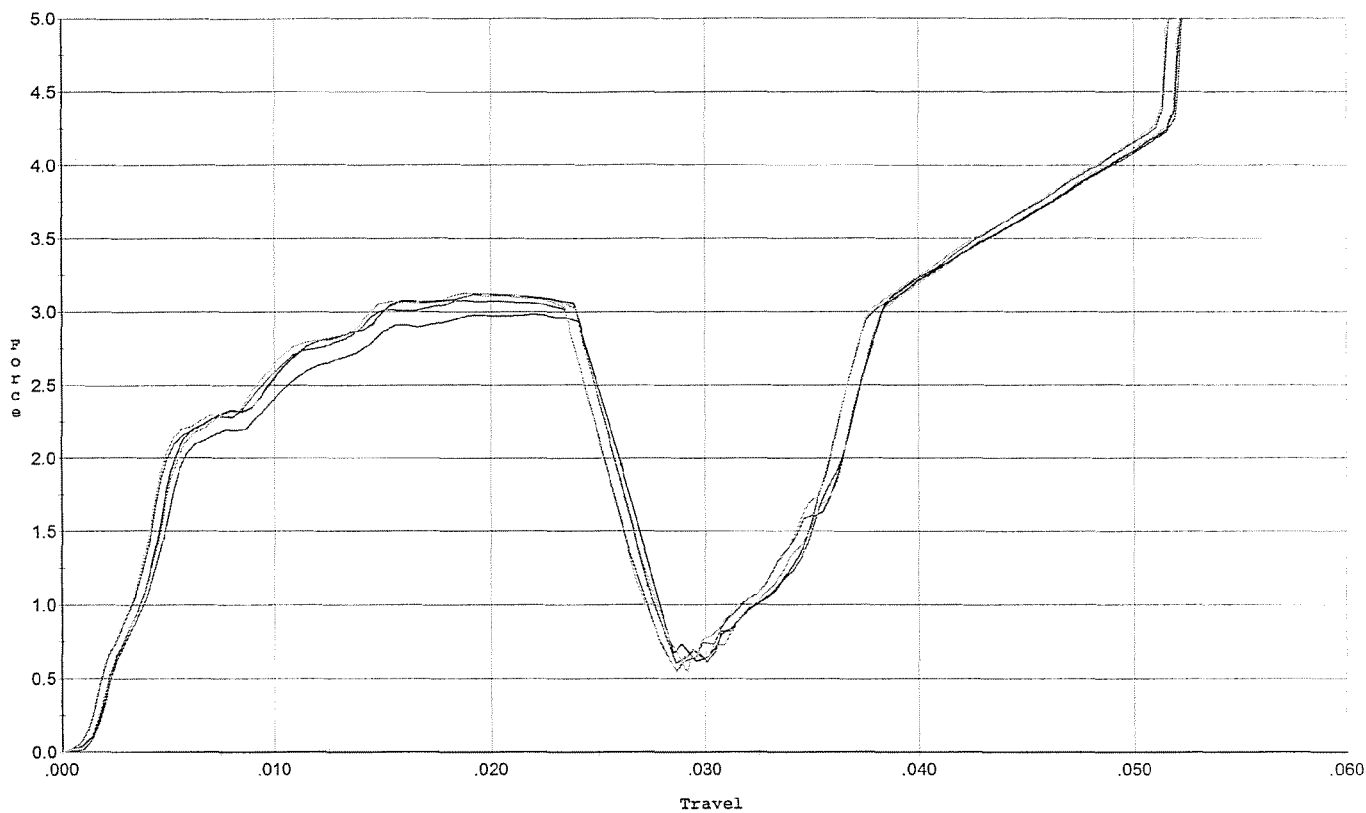
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.023	0.024	0.00	0.032	0.052		Set Trigger
2	3.074	0.025	0.00	0.032	0.056		Set Trigger
3	3.117	0.023	0.00	0.032	0.053		Set Trigger
4	3.129	0.023	0.00	0.032	0.053		Set Trigger
5	2.995	0.024	0.00	0.032	0.051		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



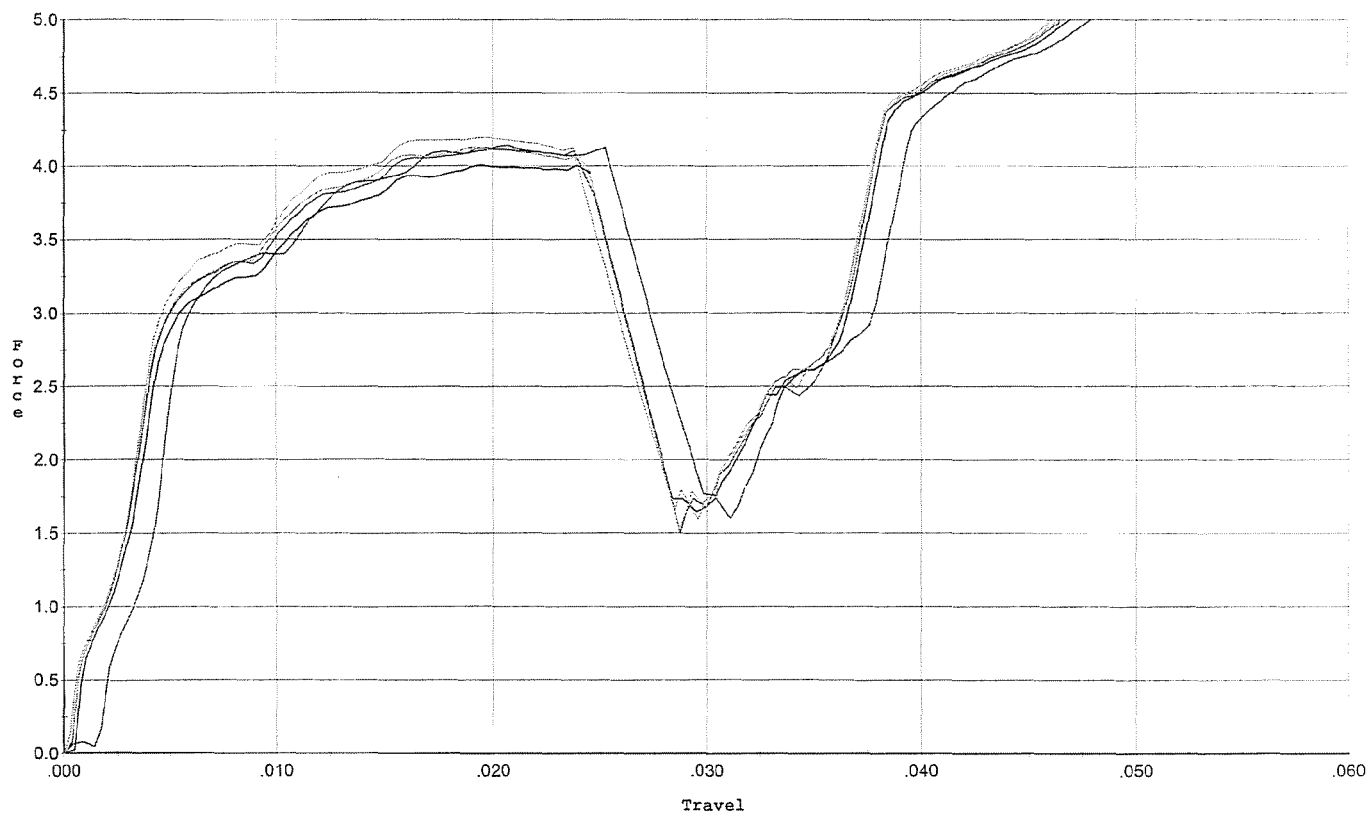
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.025	0.00	0.032	0.053		Set Trigger
2	3.122	0.026	0.00	0.032	0.058		Set Trigger
3	3.077	0.023	0.00	0.032	0.052		Set Trigger
4	3.126	0.023	0.00	0.032	0.053		Set Trigger
5	3.115	0.024	0.00	0.032	0.053		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R,P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



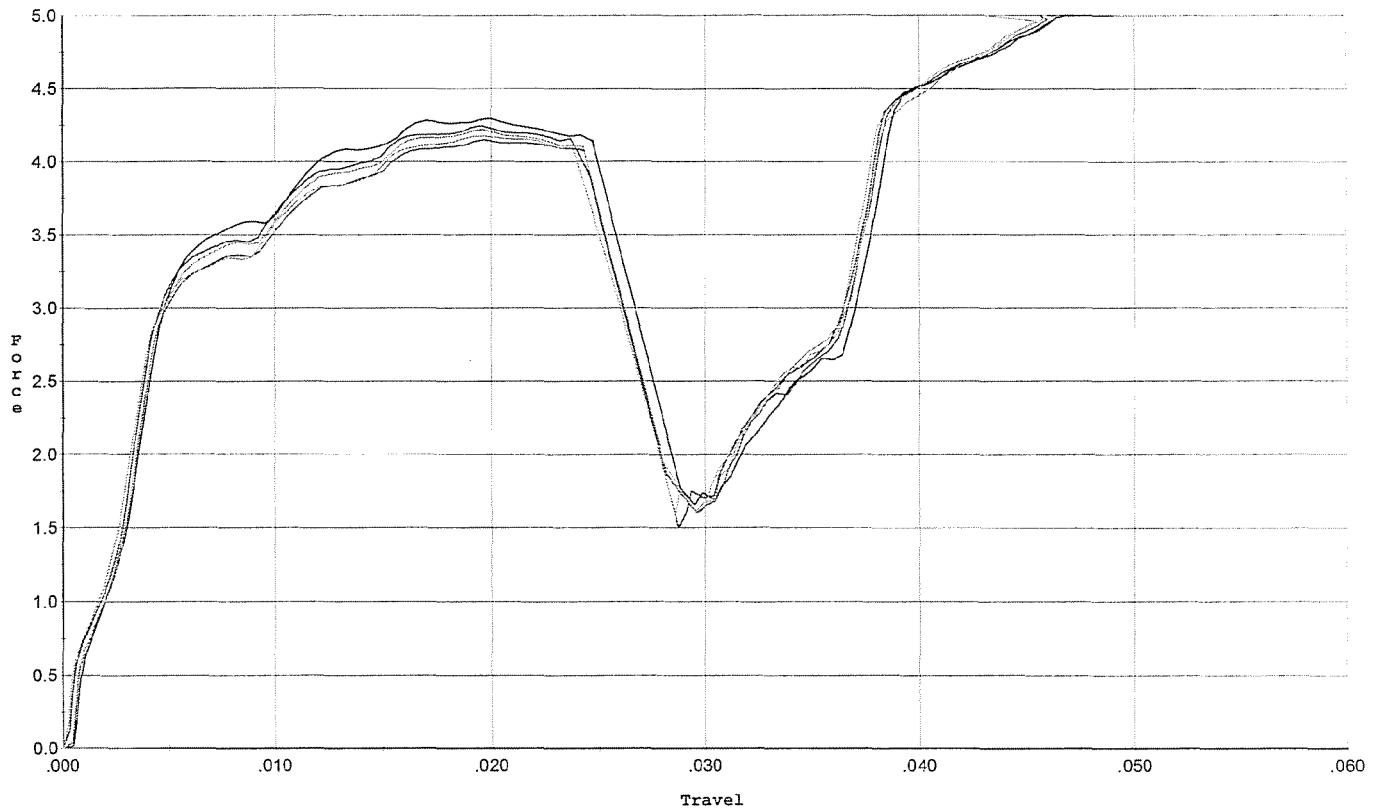
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.025	0.00	0.024	0.075		Set Trigger
2	4.009	0.024	0.00	0.024	0.073		Set Trigger
3	4.129	0.025	0.00	0.025	0.076		Set Trigger
4	4.200	0.024	0.00	0.024	0.077		Set Trigger
5	4.136	0.024	0.00	0.028	0.074		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R,P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



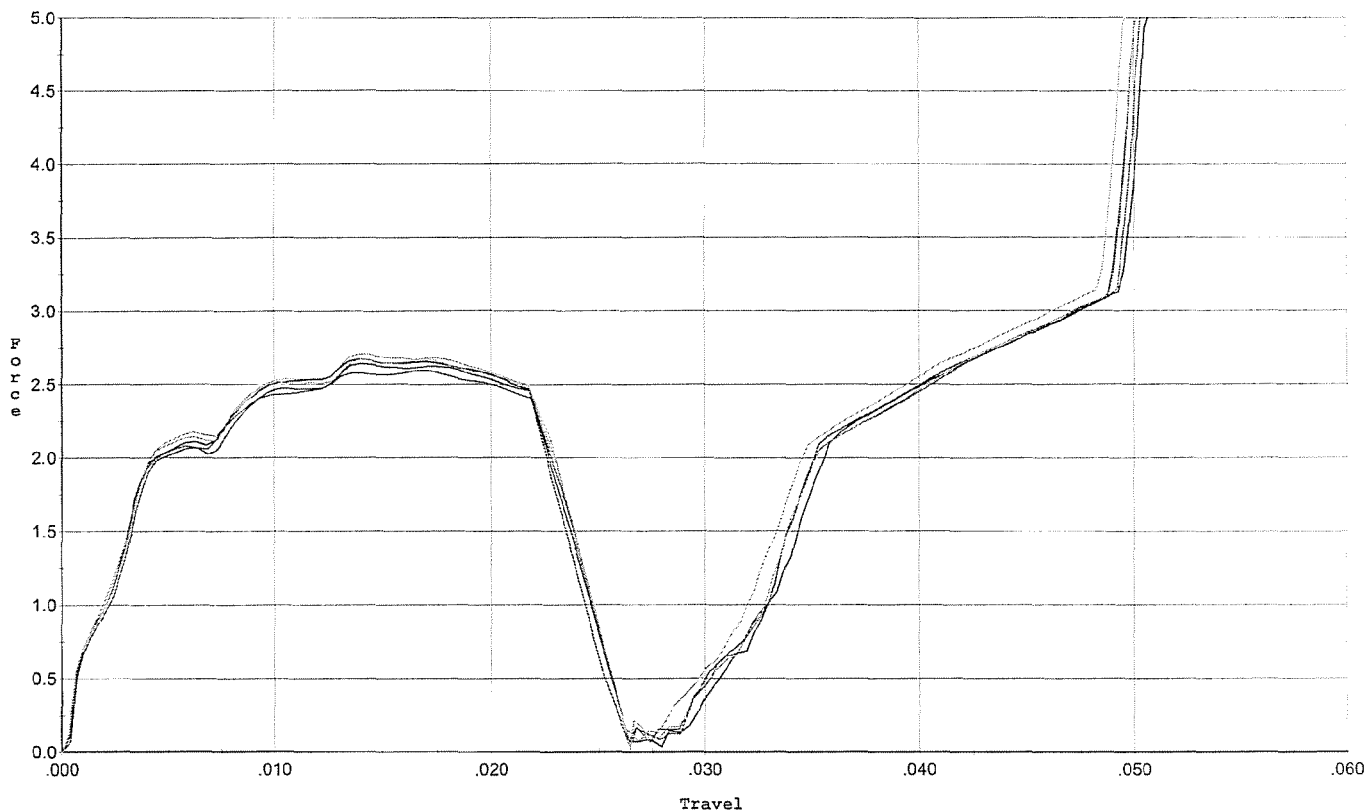
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.025	0.00	0.025	0.078		Set Trigger
2	4.294	0.025	0.00	0.024	0.079		Set Trigger
3	4.148	0.024	0.00	0.024	0.075		Set Trigger
4	4.174	0.026	0.00	0.024	0.080		Set Trigger
5	4.218	0.024	0.00	0.024	0.076		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R,P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



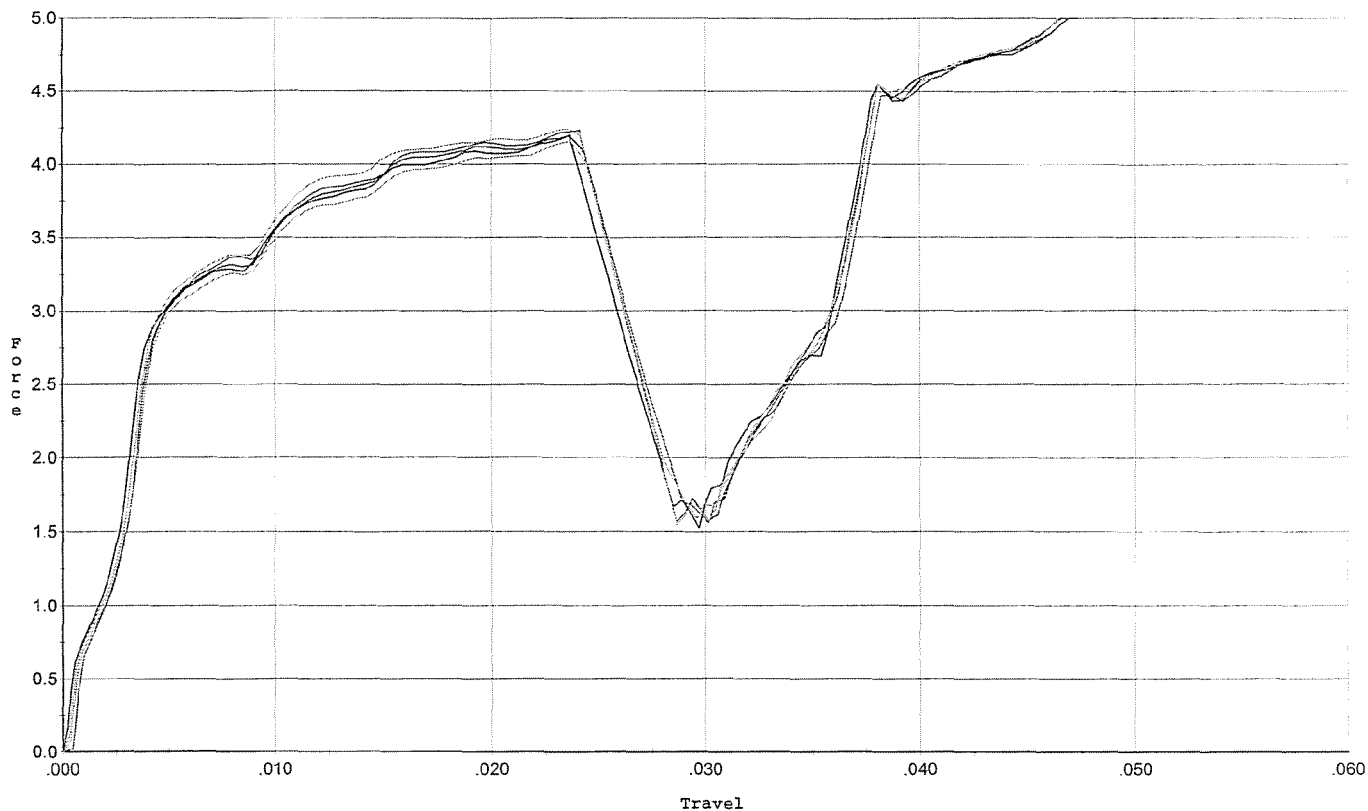
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.023	0.00	0.033	0.048		Set Trigger
2	2.674	0.024	0.00	0.033	0.049		Set Trigger
3	2.596	0.022	0.00	0.033	0.045		Set Trigger
4	2.707	0.023	0.00	0.032	0.048		Set Trigger
5	2.673	0.023	0.00	0.033	0.048		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 5/01/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.024	0.00	0.024	0.075		Set Trigger
2	4.195	0.024	0.00	0.024	0.073		Set Trigger
3	4.228	0.024	0.00	0.024	0.075		Set Trigger
4	4.158	0.024	0.00	0.024	0.074		Set Trigger
5	4.242	0.024	0.00	0.024	0.076		Set Trigger

Avg 4.20