

G6848431

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

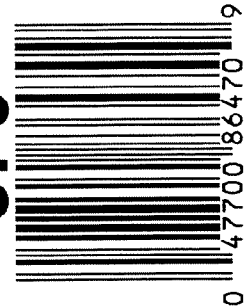
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6848431

UPC



GUN SERIAL #

G 6848431

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	SP
470	DIS-ASSEMBLE ACTION		6-10-09	SP
472	SERIALIZE BOLT HANDLE		6-10-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	(10)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/14/09	RTN
	APPLY COATINGS			
540	(BARREL ACTION)		6/24	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-25-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-25-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-25-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/26/09	RB
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5°</u> <u>5°</u> <u>5°</u>	8/26/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	8/26/09	RB
	J) ASSEMBLE STOCK		8-1-09	RB
	K) ASSEMBLE SWIVEL STUDS		8/26/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8/25/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/25/09	TAR
670	FINAL INSPECTION A) HEADSPACE		8/26/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.80</u> <u>2.89</u> <u>2.89</u> <u>2.81</u>	8/26/09	RB
	C) FUNCTION		8/26/09	RB
690	PACK		8/24/09	Fry

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

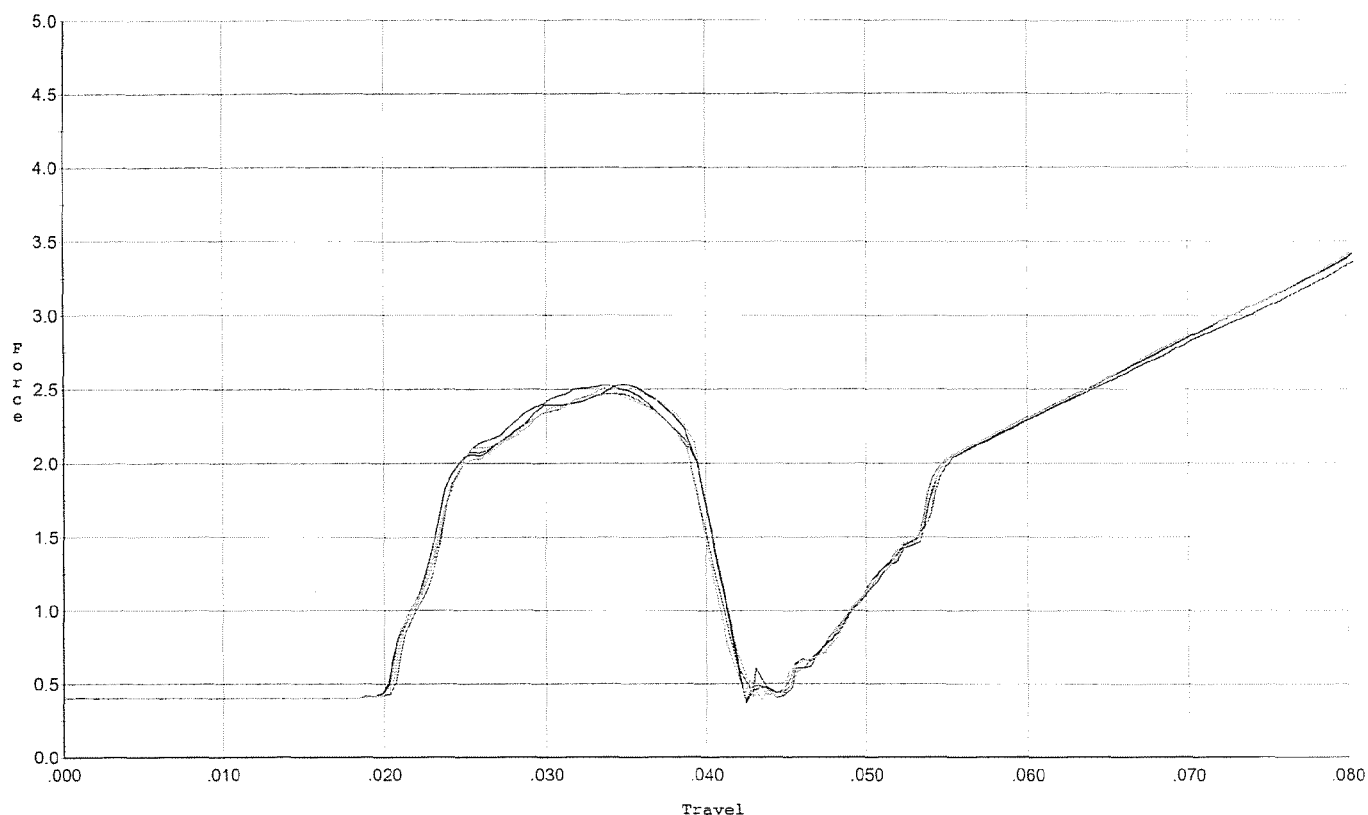
BARBER - M24 0055222

M2400055261

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/3/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



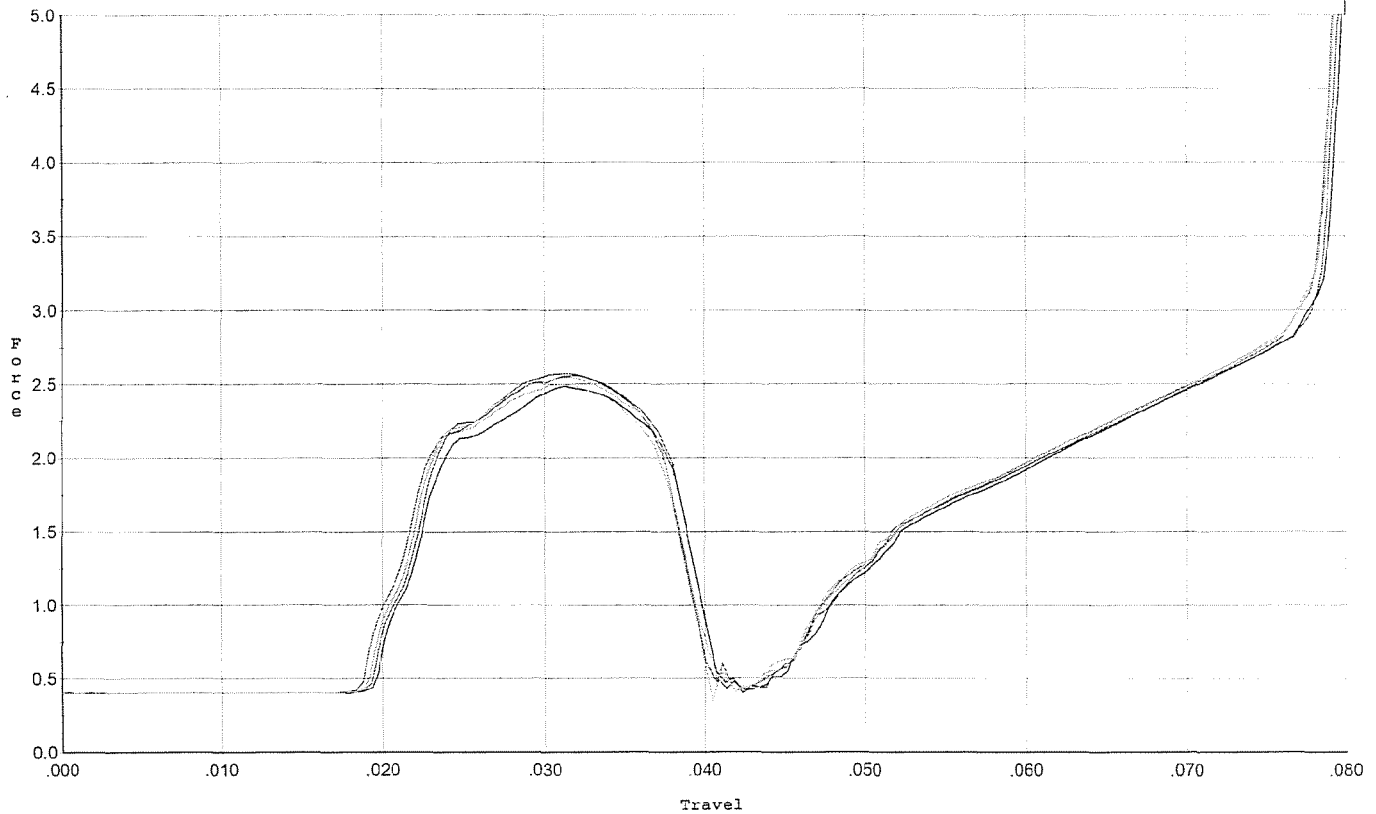
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.039	0.020	0.048	0.048		Set Trigger
2	2.534	0.039	0.020	0.048	0.048		Set Trigger
3	2.472	0.039	0.021	0.048	0.046		Set Trigger
4	2.473	0.039	0.021	0.048	0.046		Set Trigger
5	2.534	0.039	0.021	0.048	0.048		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



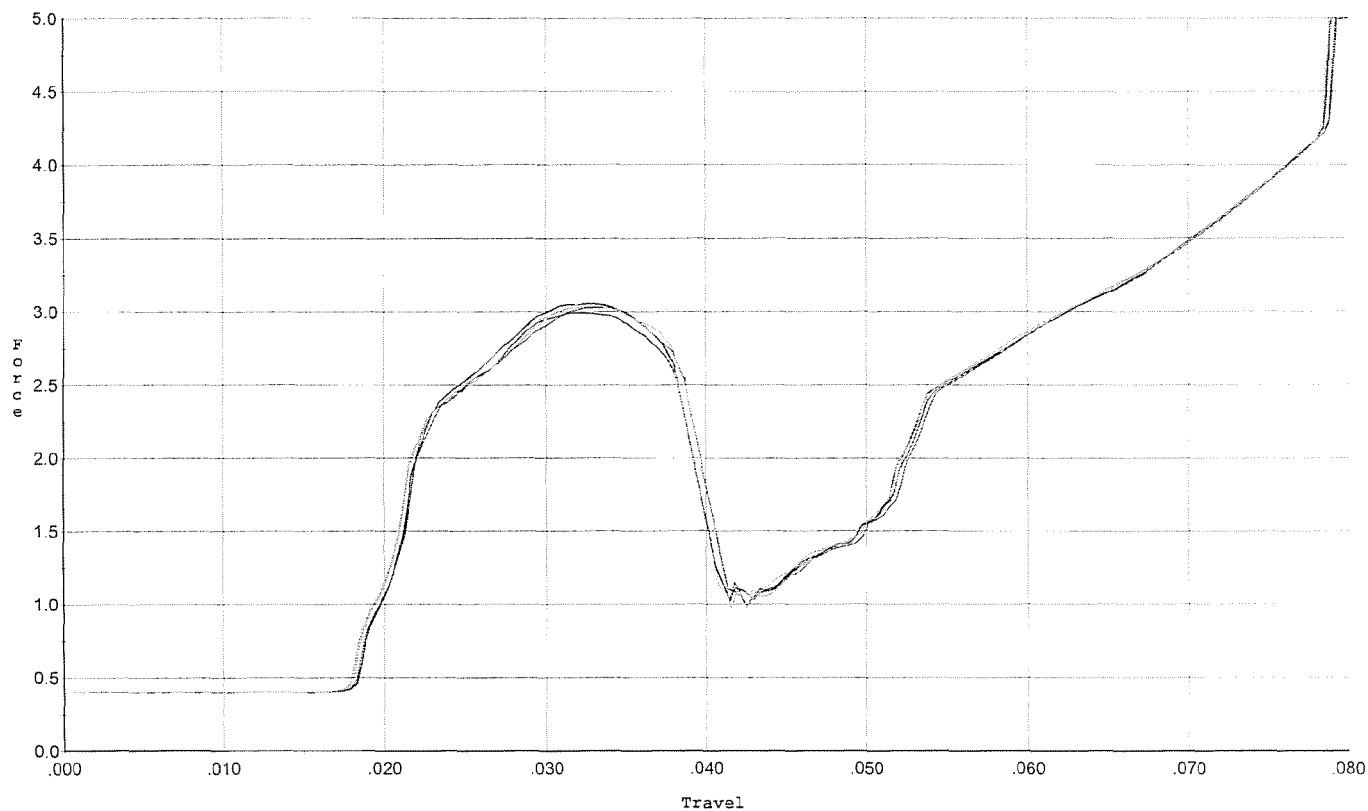
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.038	0.020	0.047	0.047		Set Trigger
2	2.486	0.038	0.020	0.047	0.046		Set Trigger
3	2.572	0.037	0.019	0.047	0.047		Set Trigger
4	2.546	0.037	0.019	0.047	0.046		Set Trigger
5	2.499	0.038	0.019	0.047	0.046		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



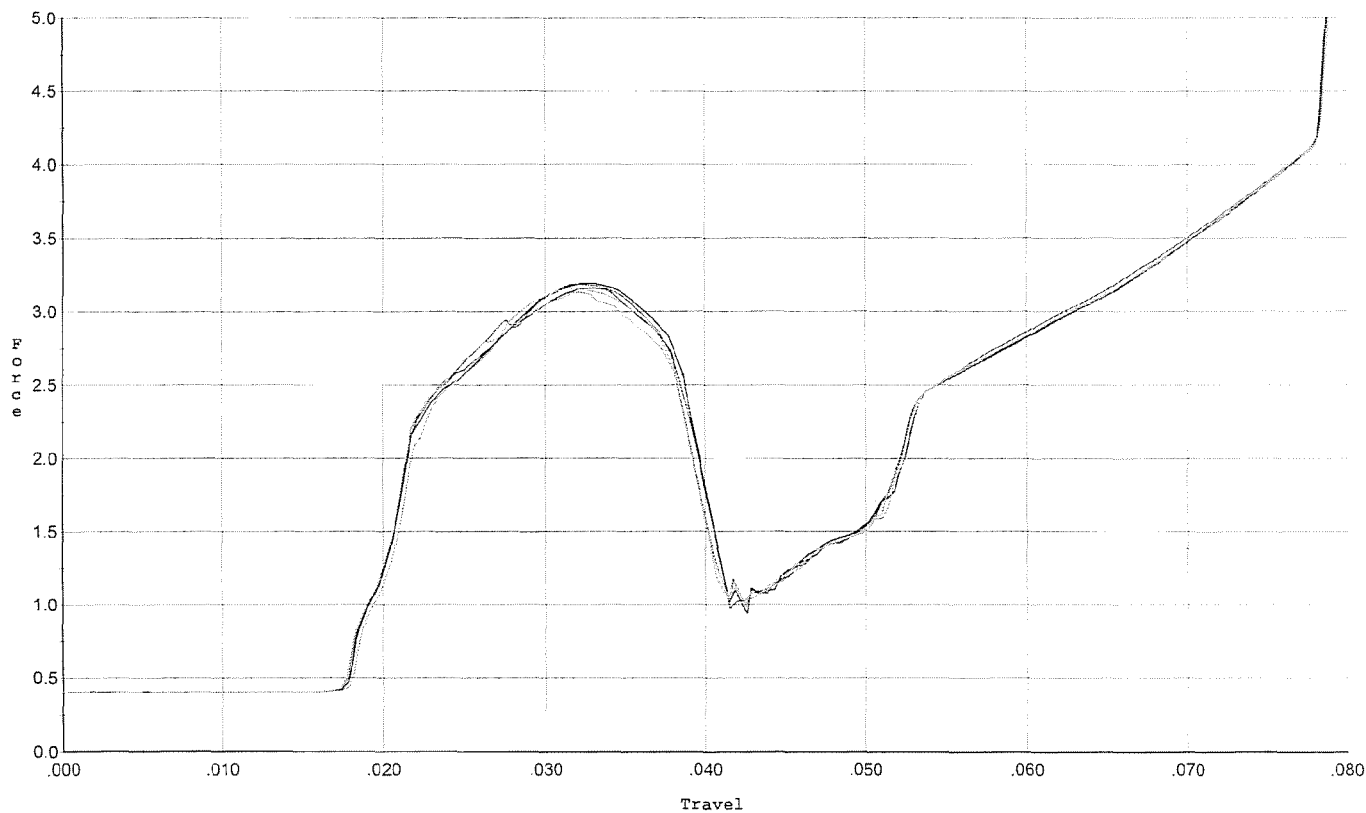
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.991	0.038	0.019	0.045	0.056		Set Trigger
2	3.051	0.038	0.019	0.045	0.056		Set Trigger
3	3.026	0.039	0.018	0.045	0.057		Set Trigger
4	3.063	0.038	0.018	0.045	0.057		Set Trigger
5	3.036	0.039	0.018	0.045	0.058		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



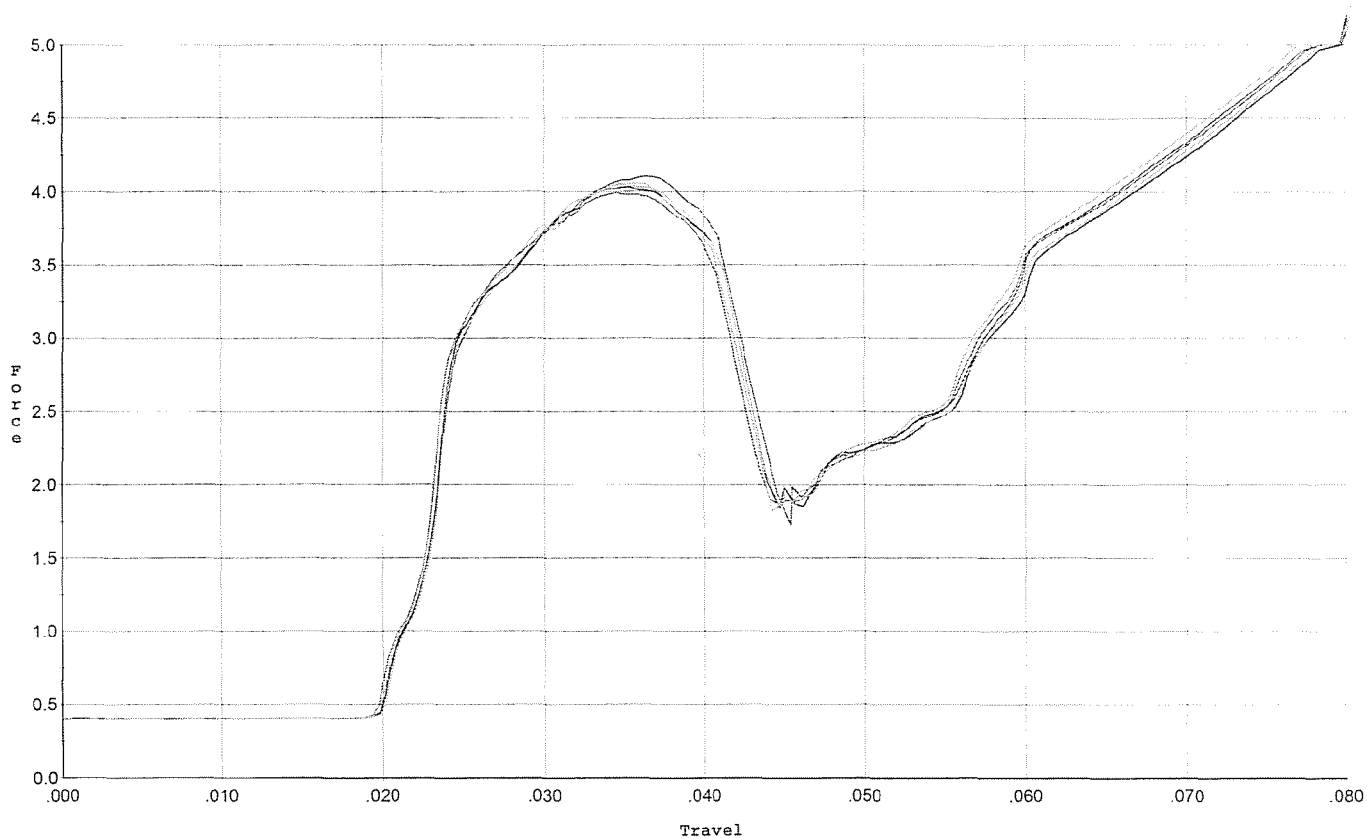
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.159	0.039	0.018	0.044	0.060		Set Trigger
2	3.191	0.039	0.018	0.044	0.060		Set Trigger
3	3.187	0.038	0.018	0.045	0.059		Set Trigger
4	3.160	0.038	0.018	0.045	0.059		Set Trigger
5	3.132	0.038	0.018	0.045	0.057		Set Trigger

Aug 3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



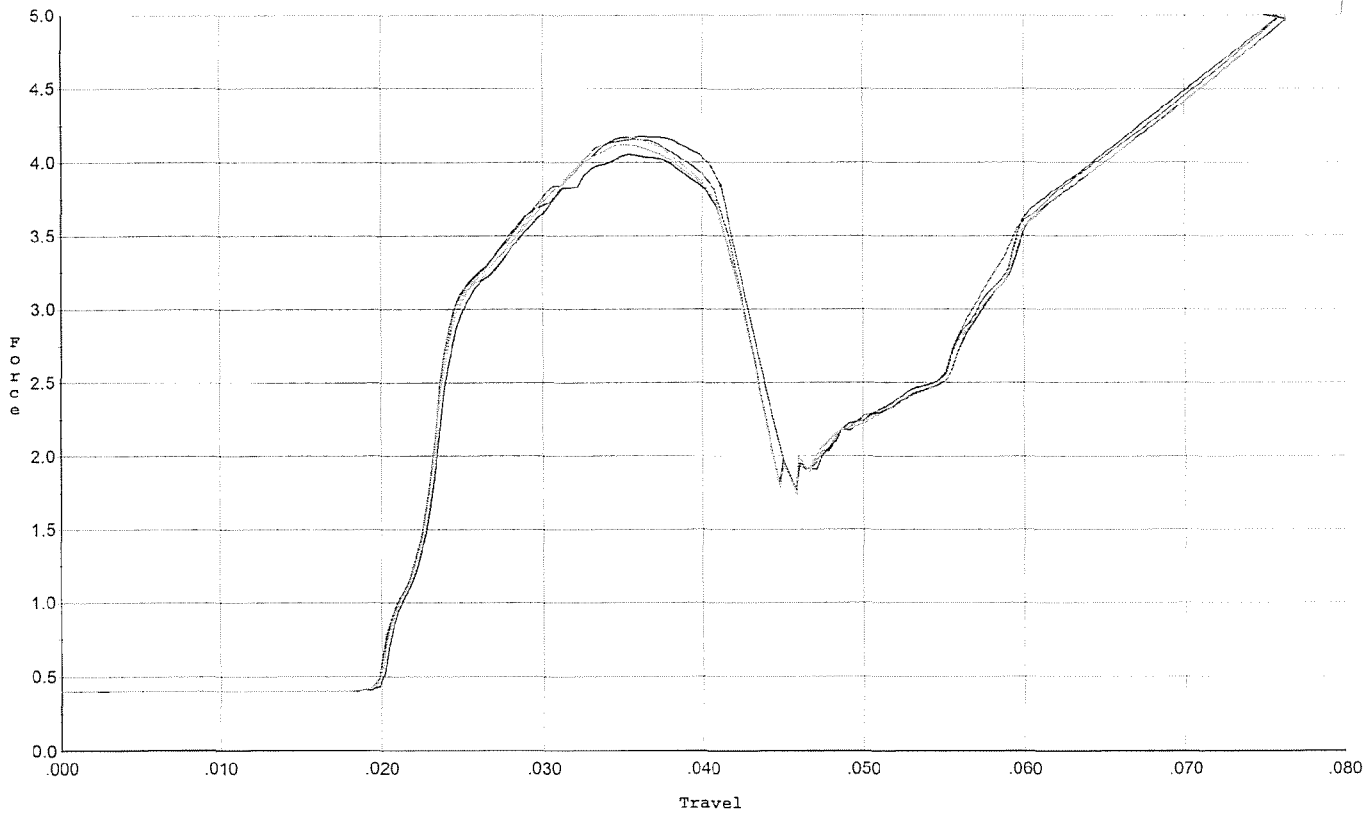
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.105	0.041	0.020	0.038	0.077		Set Trigger
2	4.028	0.041	0.020	0.039	0.077		Set Trigger
3	3.992	0.041	0.020	0.039	0.076		Set Trigger
4	4.049	0.041	0.020	0.039	0.077		Set Trigger
5	4.058	0.042	0.020	0.038	0.080		Set Trigger

Aug 4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



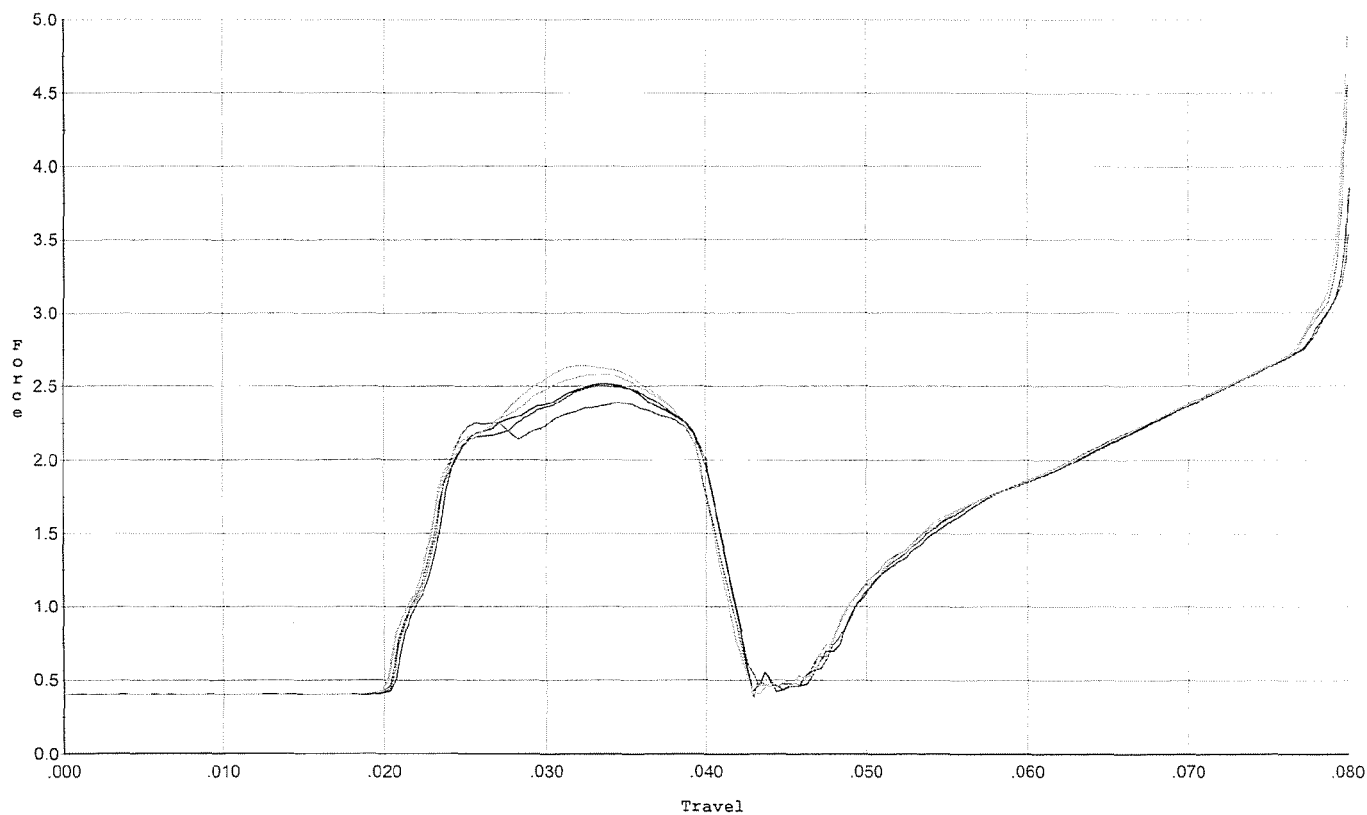
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.041	0.020	0.037	0.080		Set Trigger
2	4.056	0.042	0.020	0.038	0.079		Set Trigger
3	4.158	0.042	0.020	0.037	0.081		Set Trigger
4	4.178	0.042	0.020	0.038	0.081		Set Trigger
5	4.123	0.042	0.020	0.038	0.081		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



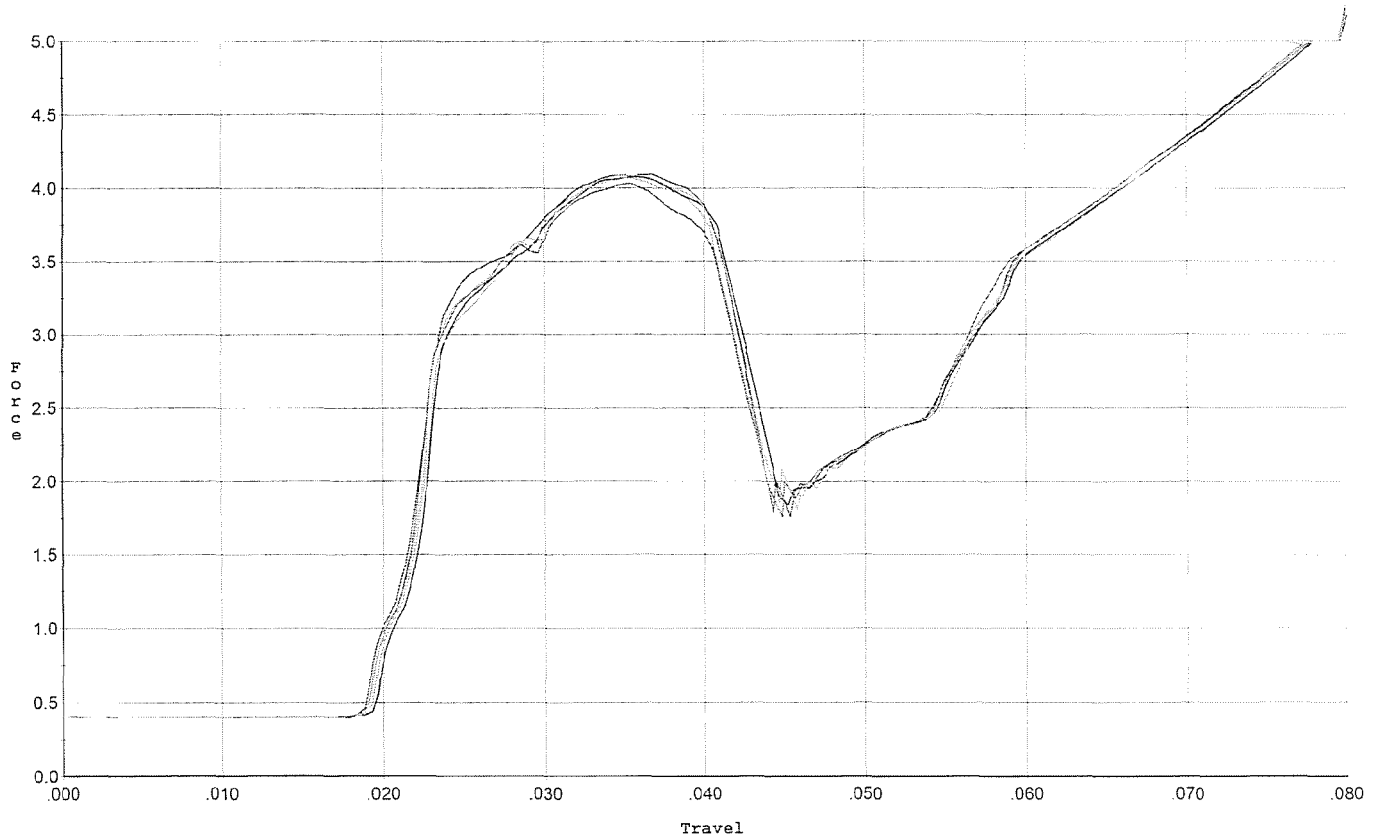
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.040	0.021	0.047	0.049		Set Trigger
2	2.515	0.040	0.021	0.047	0.049		Set Trigger
3	2.388	0.039	0.021	0.047	0.047		Set Trigger
4	2.579	0.039	0.020	0.047	0.049		Set Trigger
5	2.639	0.039	0.020	0.047	0.050		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/3/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.097	0.041	0.019	0.037	0.082		Set Trigger
2	4.081	0.043	0.020	0.037	0.083		Set Trigger
3	4.031	0.041	0.019	0.038	0.078		Set Trigger
4	4.093	0.041	0.019	0.037	0.079		Set Trigger
5	4.074	0.040	0.019	0.038	0.078		Set Trigger

Avg 4.07