

G6848441

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

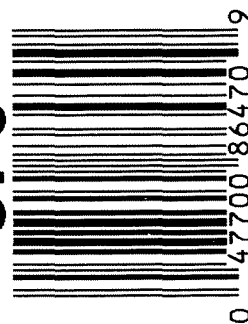
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6848441

UPC



BARBER - M24 0055303 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6848441

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		4-20-09	SPD
430	ASSEMBLE TO STOCK		4-20-09	RP
440	PROOF		4-20-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	4-20-09	SPD
470	DIS-ASSEMBLE ACTION	APR 20 2009	4-20-09	SPD
472	SERIALIZE BOLT HANDLE		4-21-09	ETZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	4/24/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4/27/09	RT
510	DRILL AND TAP SIGHT HOLES		4-21-09	JP
520	GOFF BLAST BBL / REC		4/28	ms
540	APPLY COATINGS (BARREL ACTION)		4-30	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-30-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-30-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	4-30-09	SP
	D) OIL FIRING PIN ASSEMBLY		5-5-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

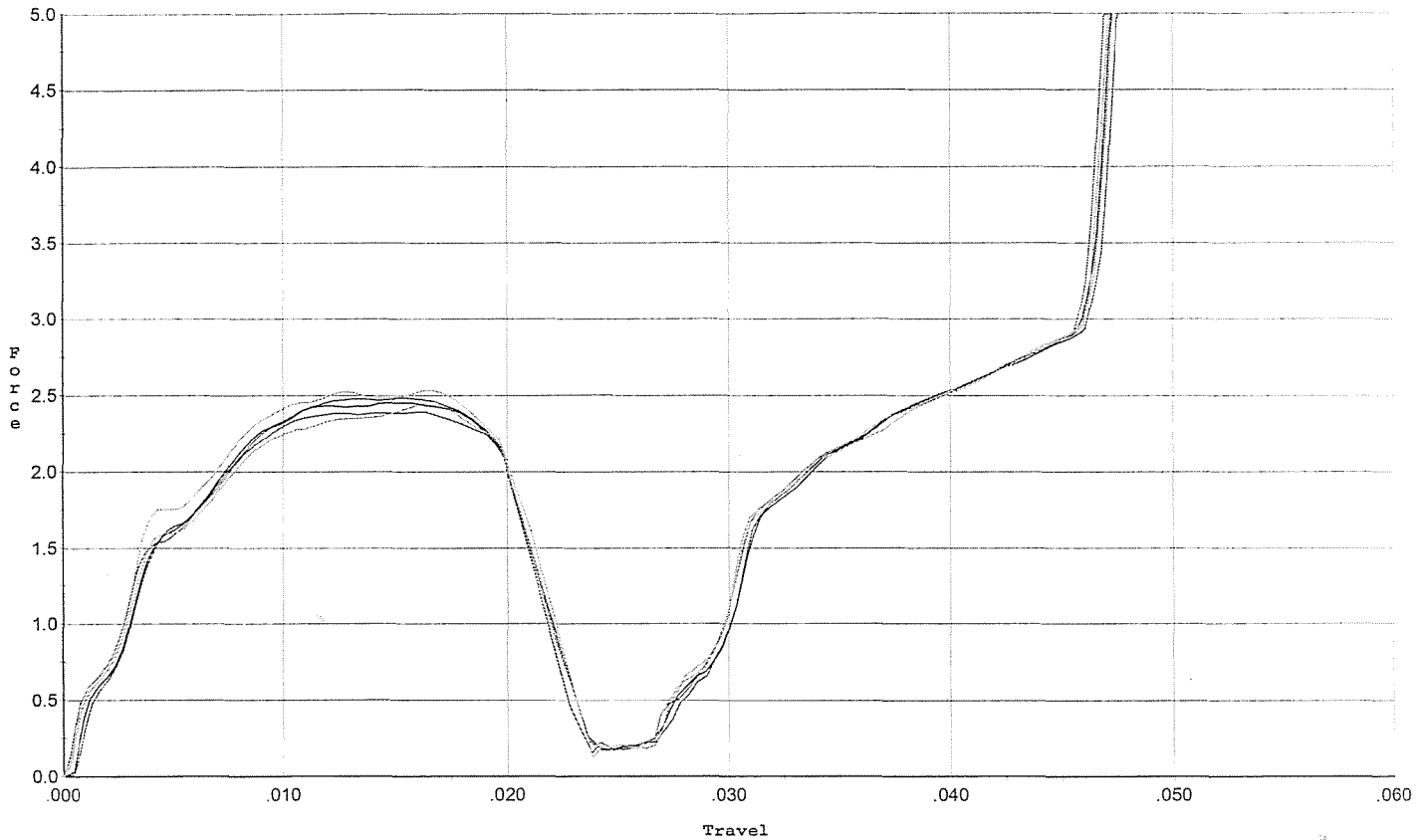
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0055304 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	5-14-09	RP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	5-14-09	RP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.003</u> <u>.003</u> <u>.003</u>	5-14-09	RP
	J) ASSEMBLE STOCK		5-5-09	RP
	K) ASSEMBLE SWIVEL STUDS		5-14-09	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS PASS FAIL FAIL	5-6-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		5-6-09	RP
670	FINAL INSPECTION A) HEADSPACE		5-14-09	RP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.30</u> <u>2.25</u> <u>2.30</u> <u>2.29</u> <u>2.29</u>	5-7-09	RP
	C) FUNCTION		5-14-09	RP
690	PACK		4/23/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



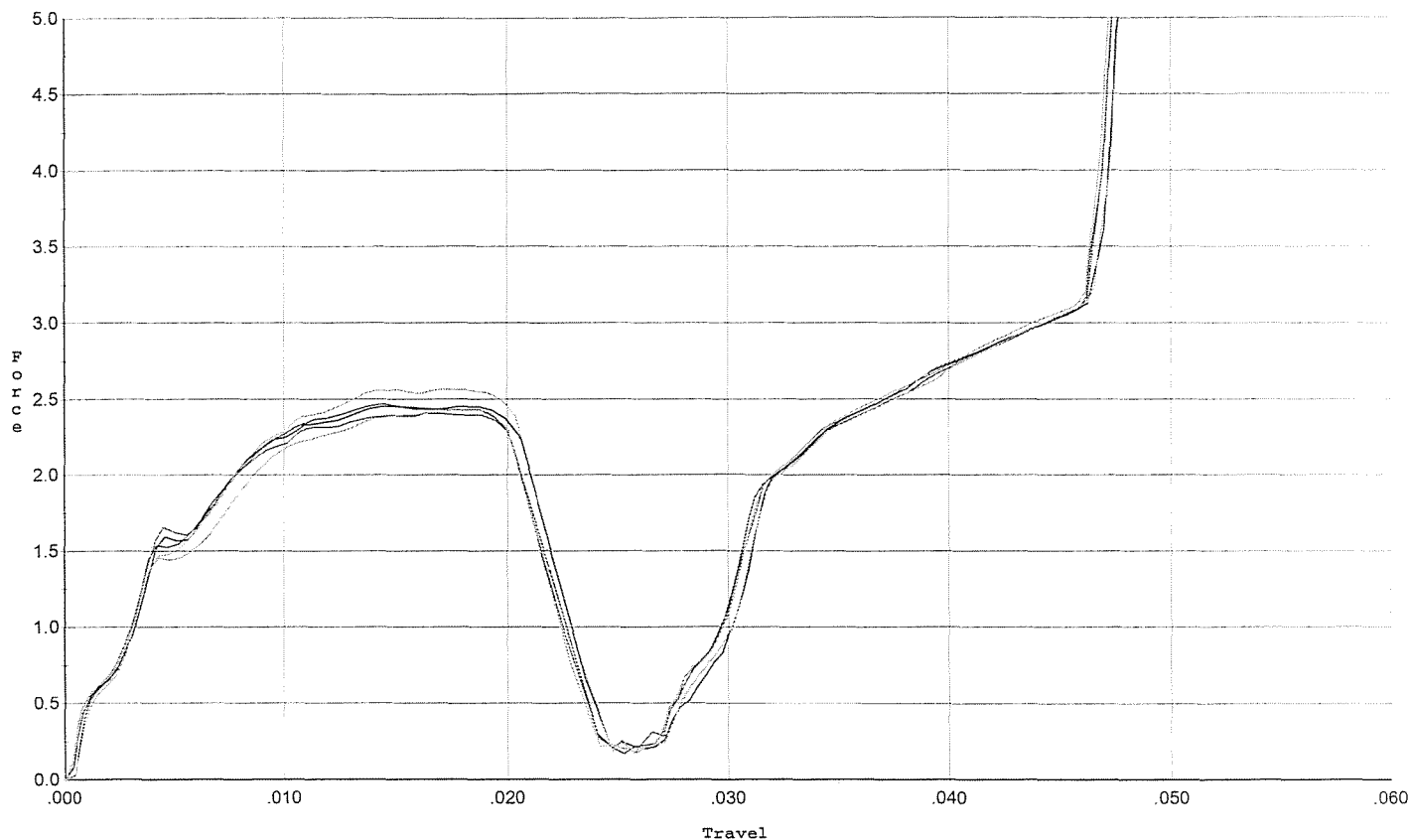
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.020	0.00	0.032	0.036		Set Trigger
2	2.451	0.020	0.00	0.031	0.036		Set Trigger
3	2.393	0.020	0.00	0.031	0.036		Set Trigger
4	2.535	0.020	0.00	0.031	0.037		Set Trigger
5	2.461	0.021	0.00	0.031	0.038		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: @22.5 lbs after 50 cycles+/- .50 lb



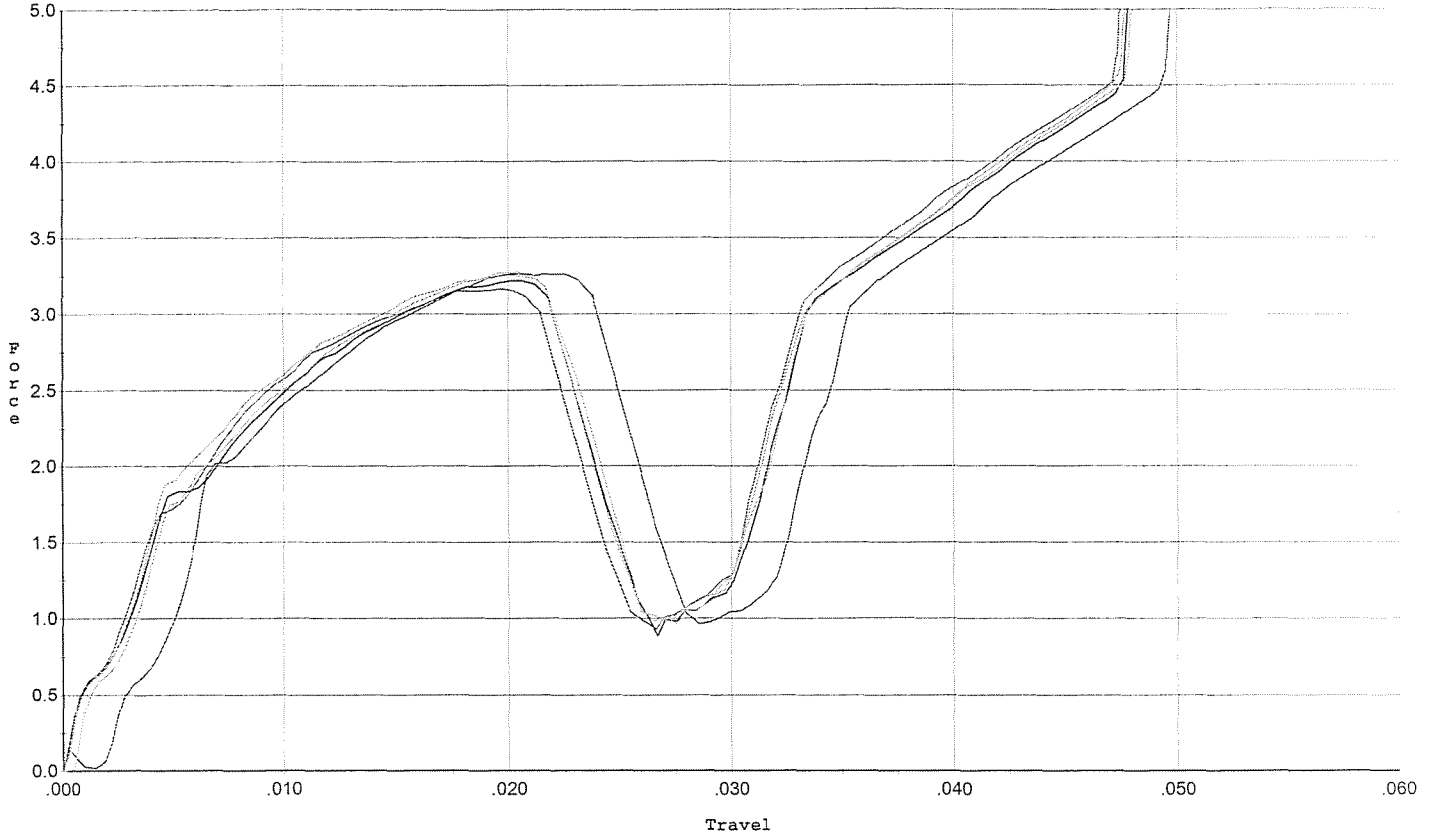
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.020	0.00	0.031	0.036		Set Trigger
2	2.456	0.021	0.00	0.031	0.037		Set Trigger
3	2.413	0.022	0.00	0.031	0.039		Set Trigger
4	2.567	0.020	0.00	0.031	0.038		Set Trigger
5	2.433	0.020	0.00	0.031	0.035		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



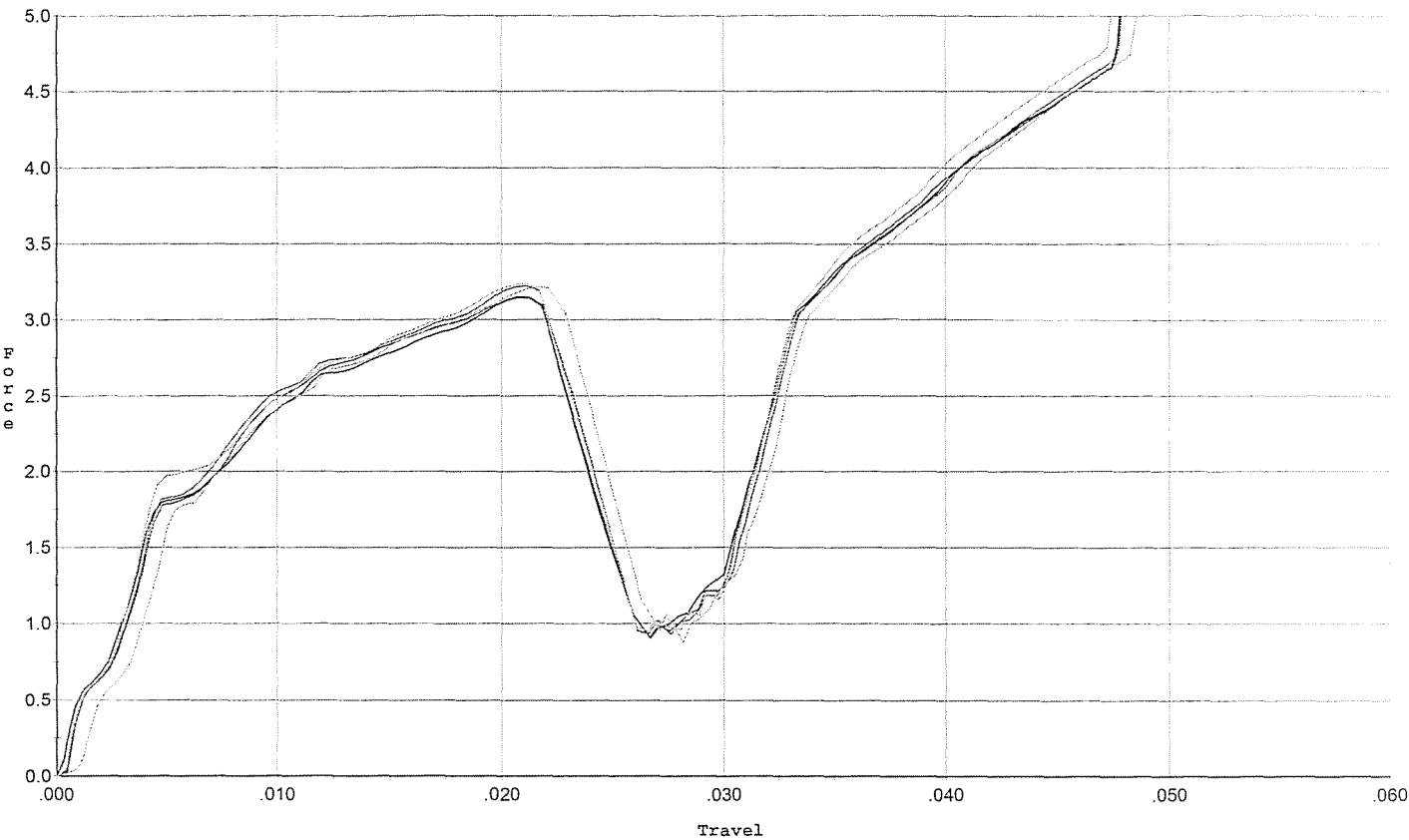
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.266	0.024	0.002	0.029	0.051		Set Trigger
2	3.220	0.022	0.00	0.029	0.048		Set Trigger
3	3.166	0.021	0.00	0.030	0.047		Set Trigger
4	3.256	0.023	0.00	0.029	0.051		Set Trigger
5	3.278	0.022	0.00	0.029	0.049		Set Trigger

A-3-23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



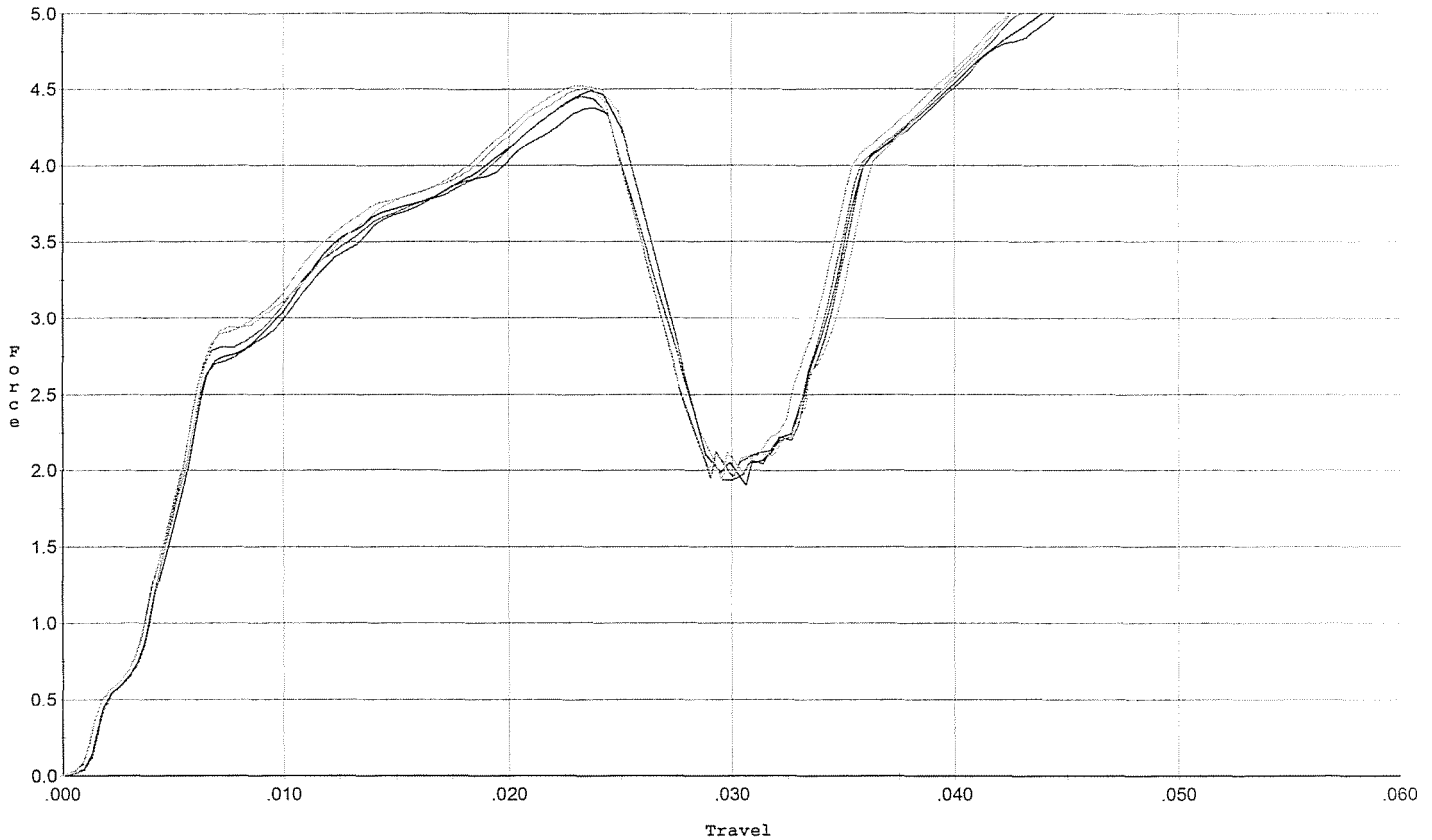
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.148	0.022	0.00	0.030	0.047		Set Trigger
2	3.155	0.022	0.00	0.029	0.046		Set Trigger
3	3.225	0.023	0.00	0.029	0.050		Set Trigger
4	3.243	0.023	0.00	0.029	0.051		Set Trigger
5	3.220	0.023	0.00	0.029	0.048		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



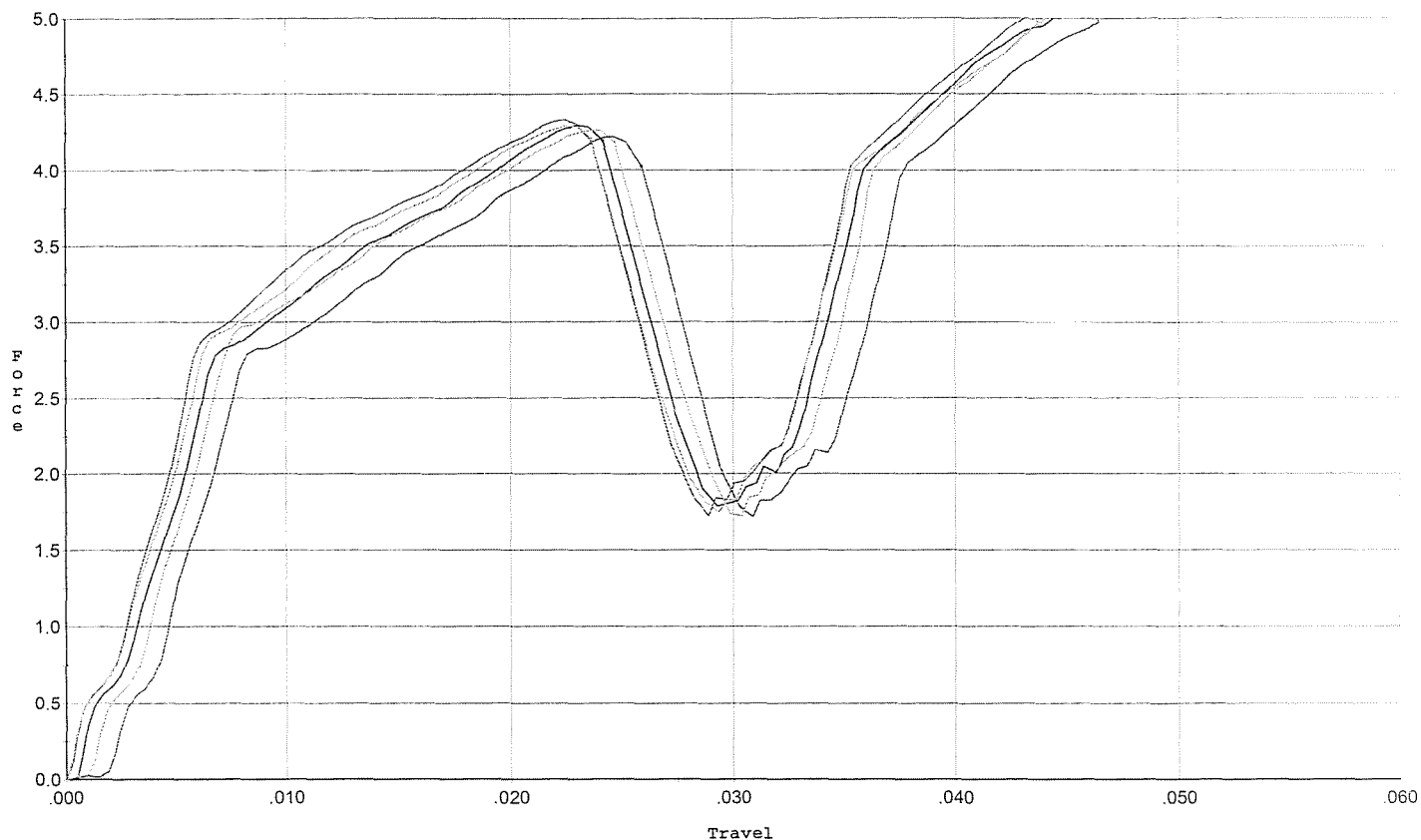
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.377	0.024	0.00	0.022	0.068		Set Trigger
2	4.492	0.025	0.00	0.021	0.071		Set Trigger
3	4.455	0.024	0.00	0.021	0.069		Set Trigger
4	4.514	0.025	0.00	0.021	0.072		Set Trigger
5	4.525	0.024	0.00	0.021	0.070		Set Trigger

A-4.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



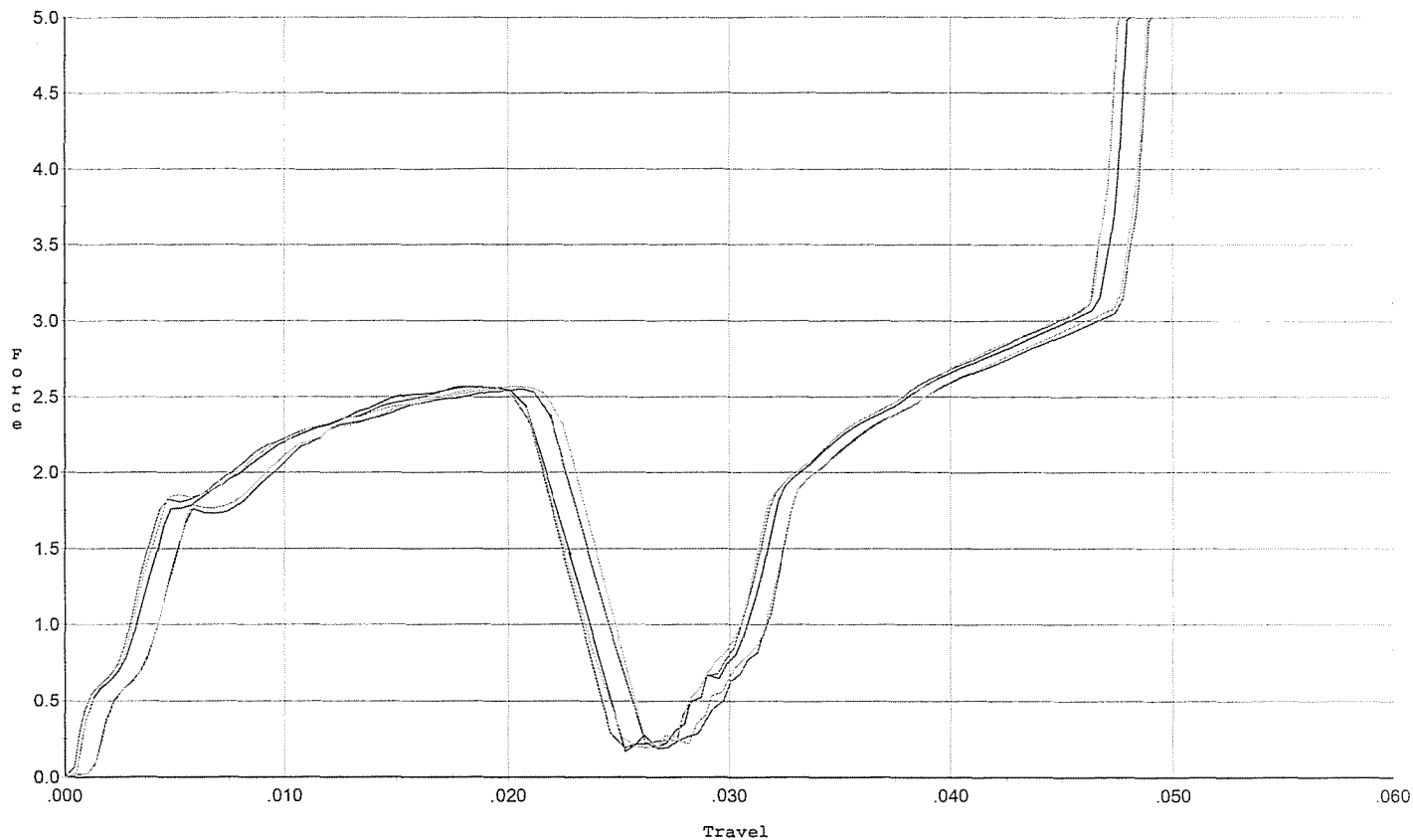
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.026	0.00	0.022	0.068		Set Trigger
2	4.296	0.024	0.00	0.022	0.067		Set Trigger
3	4.331	0.024	0.00	0.022	0.069		Set Trigger
4	4.261	0.025	0.00	0.022	0.068		Set Trigger
5	4.291	0.024	0.00	0.022	0.068		Set Trigger

A-4.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



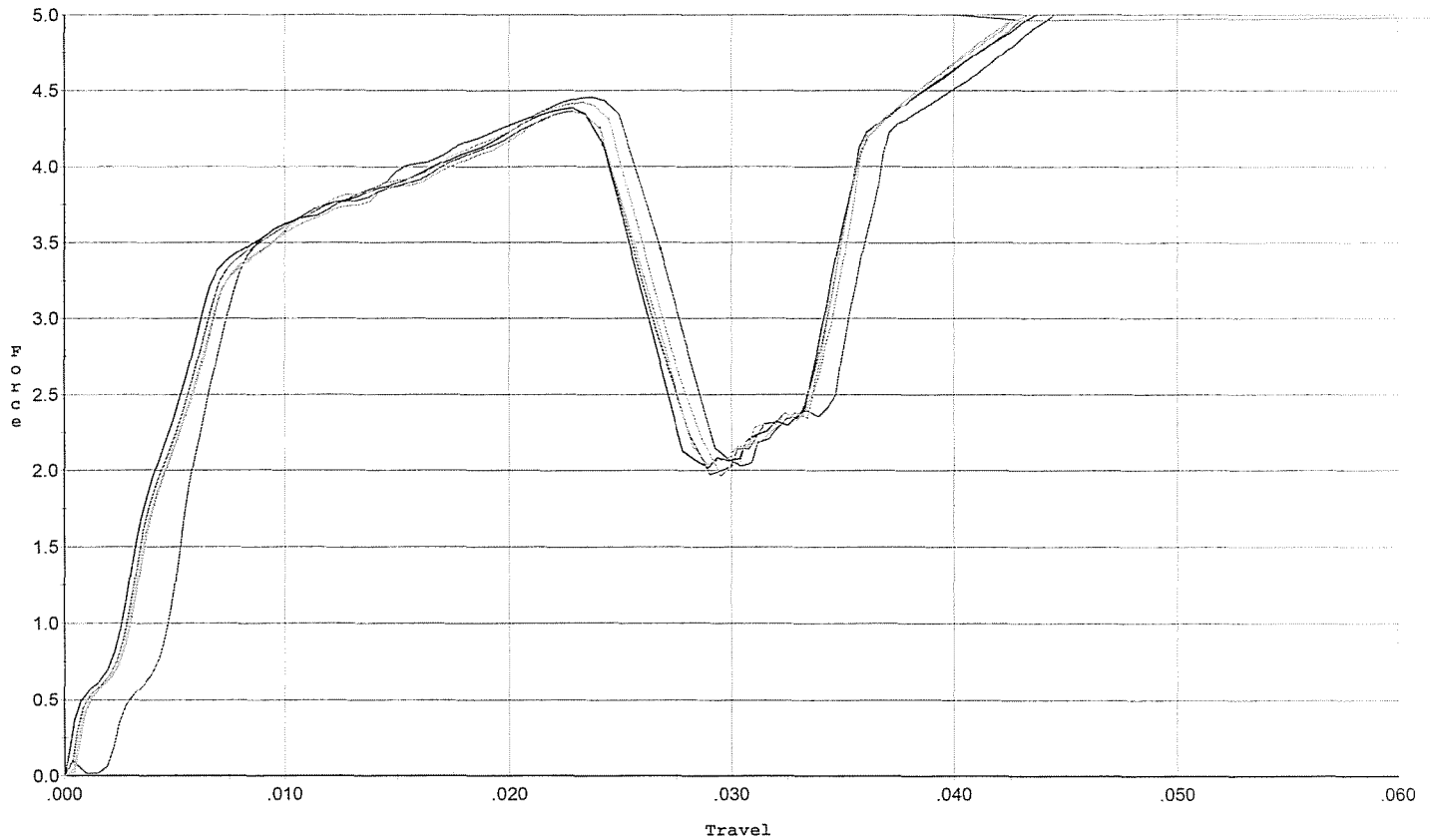
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.022	0.00	0.032	0.039		Set Trigger
2	2.566	0.023	0.00	0.031	0.042		Set Trigger
3	2.566	0.021	0.00	0.031	0.039		Set Trigger
4	2.556	0.021	0.00	0.031	0.039		Set Trigger
5	2.569	0.022	0.00	0.031	0.040		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.456	0.027	0.002	0.019	0.079		Set Trigger
2	4.385	0.024	0.00	0.020	0.074		Set Trigger
3	4.362	0.024	0.00	0.020	0.073		Set Trigger
4	4.363	0.026	0.00	0.020	0.078		Set Trigger
5	4.424	0.024	0.00	0.020	0.074		Set Trigger

A. 4.39