

66848445

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



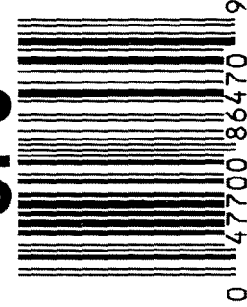
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6848445

UPC



BM FORM

GUN SERIAL # G 684 8445

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SP
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SP
460	CHECK HEADSPACE		6-16-09	SP
470	DIS-ASSEMBLE ACTION		6-16-09	SP
472	SERIALIZE BOLT HANDLE		6-17-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(N)</u>	6-20-09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6-23	MS
540	APPLY COATINGS (BARREL ACTION)		7/25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-15-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

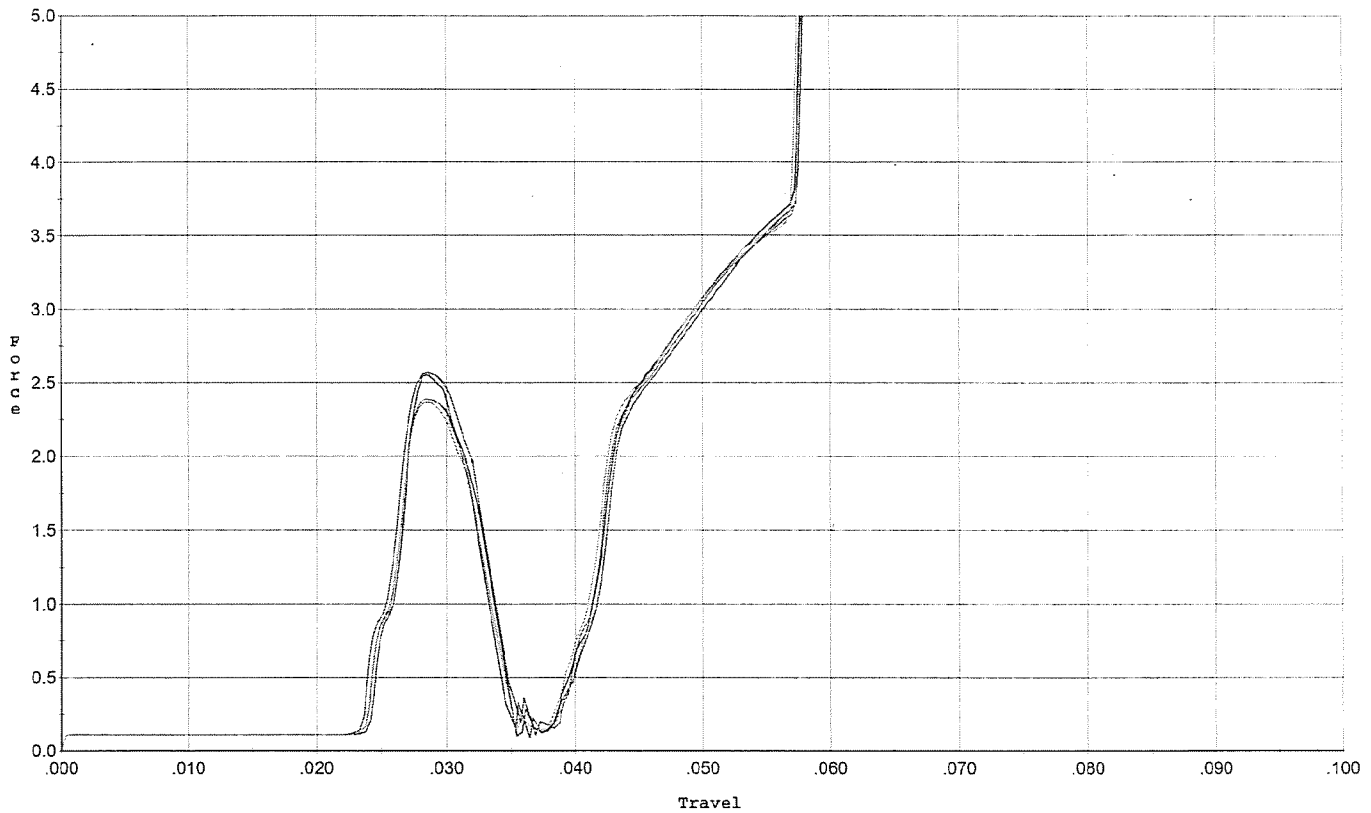
BARBER - M24 0055328									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	2.0	2.0	2.0	8/26/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	9.0	9.0	9.0	8/26/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.025	.024	.025	8/26/09	RB		
	J) ASSEMBLE STOCK					8-18-09	RJL		
	K) ASSEMBLE SWIVEL STUDS					8/26/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8/25/09	RB		
			PASS	FAIL					
	MALFUNCTION		N/A						
	MALFUNCTION					CORRECTION			
	MALFUNCTION					CORRECTION			
	MALFUNCTION					CORRECTION			
660	INSPECT FOR LIVE AMMO					8/25/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					8/26/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.86	2.74	2.93	2.89	2.44	8/26/09	RB
	C) FUNCTION					8/26/09	RB		
690	PACK					8/24/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



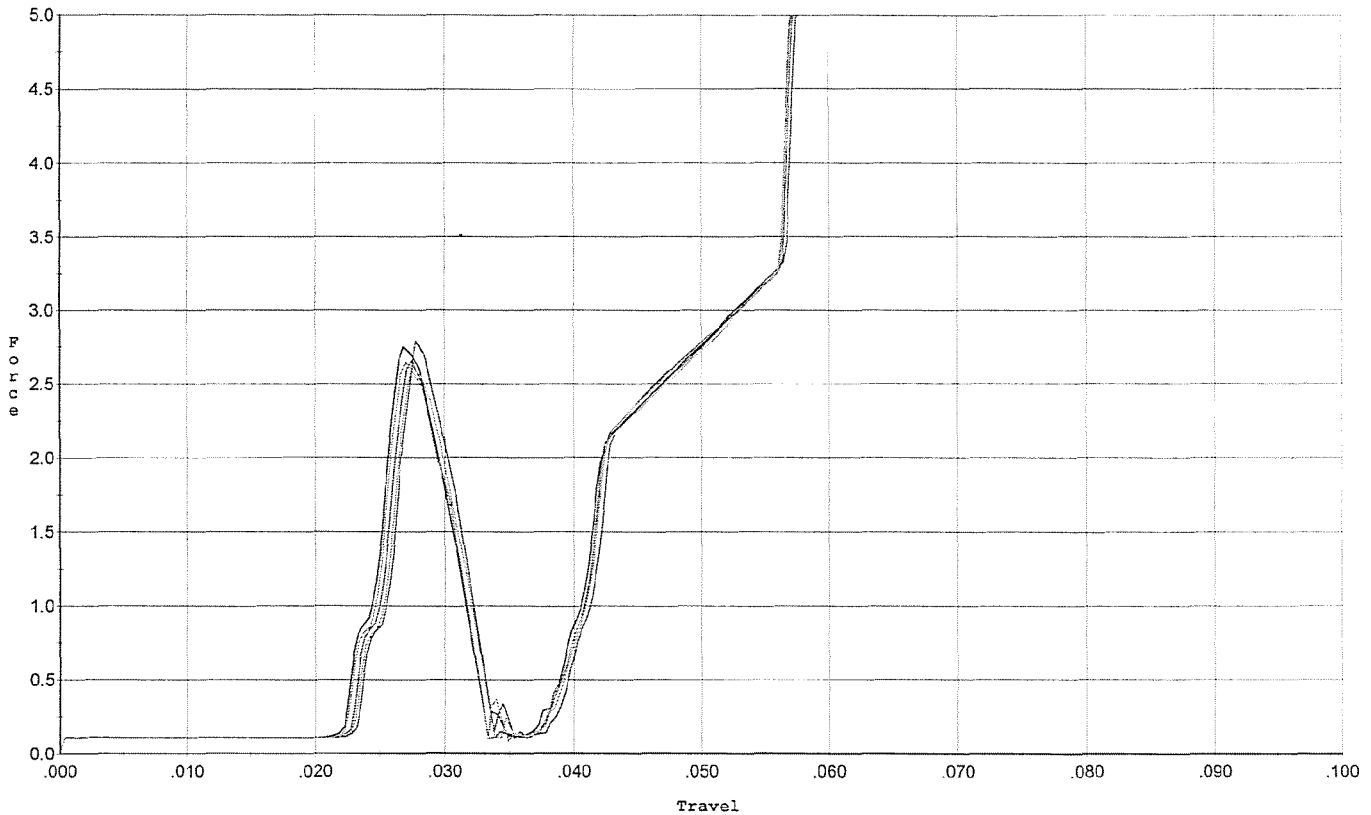
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.551	0.032	0.024	0.029	0.018		Set Trigger
2	2.389	0.033	0.024	0.029	0.019		Set Trigger
3	2.566	0.032	0.024	0.029	0.020		Set Trigger
4	2.392	0.032	0.024	0.029	0.018		Set Trigger
5	2.367	0.032	0.024	0.029	0.018		Set Trigger

A-2-45-

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



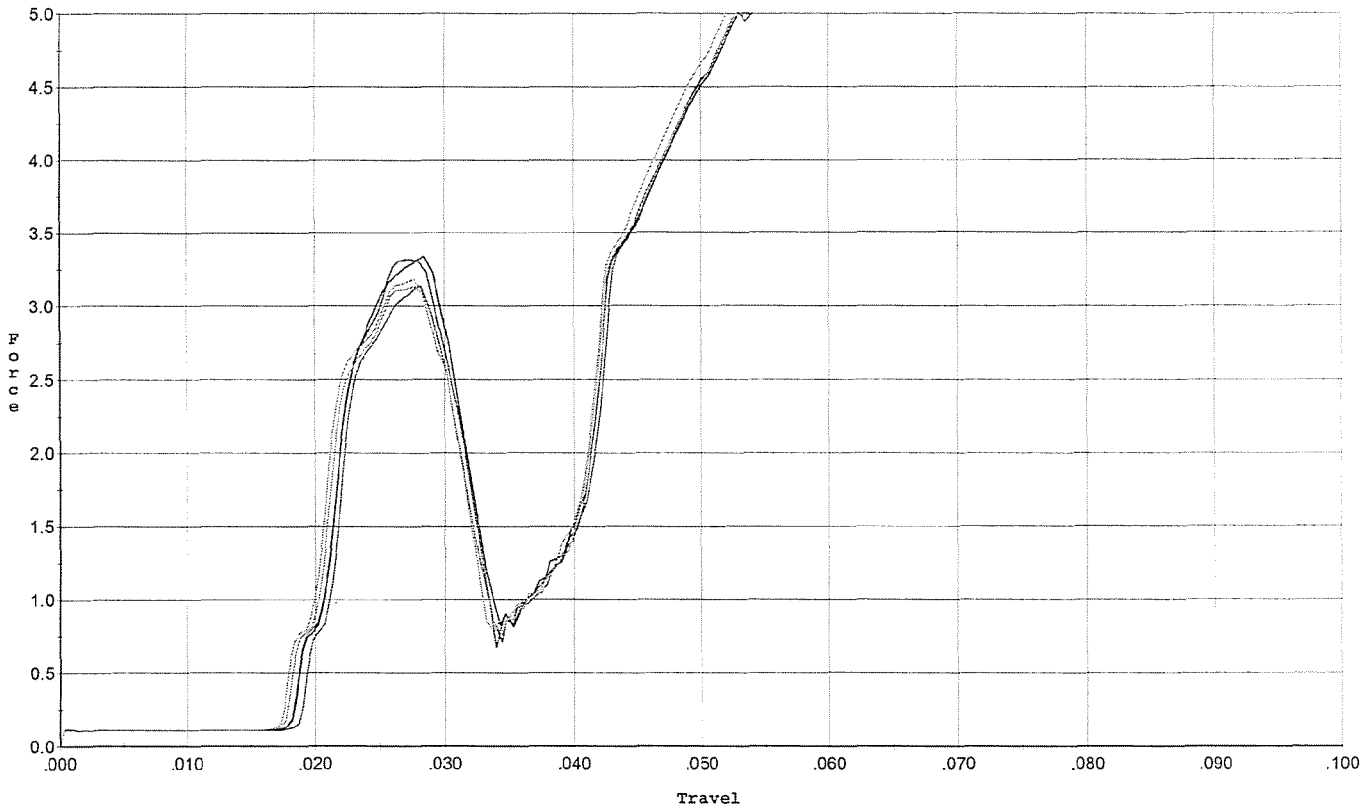
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.785	0.031	0.023	0.034	0.017		Set Trigger
2	2.749	0.031	0.023	0.034	0.018		Set Trigger
3	2.660	0.030	0.023	0.034	0.017		Set Trigger
4	2.612	0.032	0.023	0.032	0.017		Set Trigger
5	2.646	0.030	0.023	0.034	0.017		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.6 lbs ini +/- .75 lb



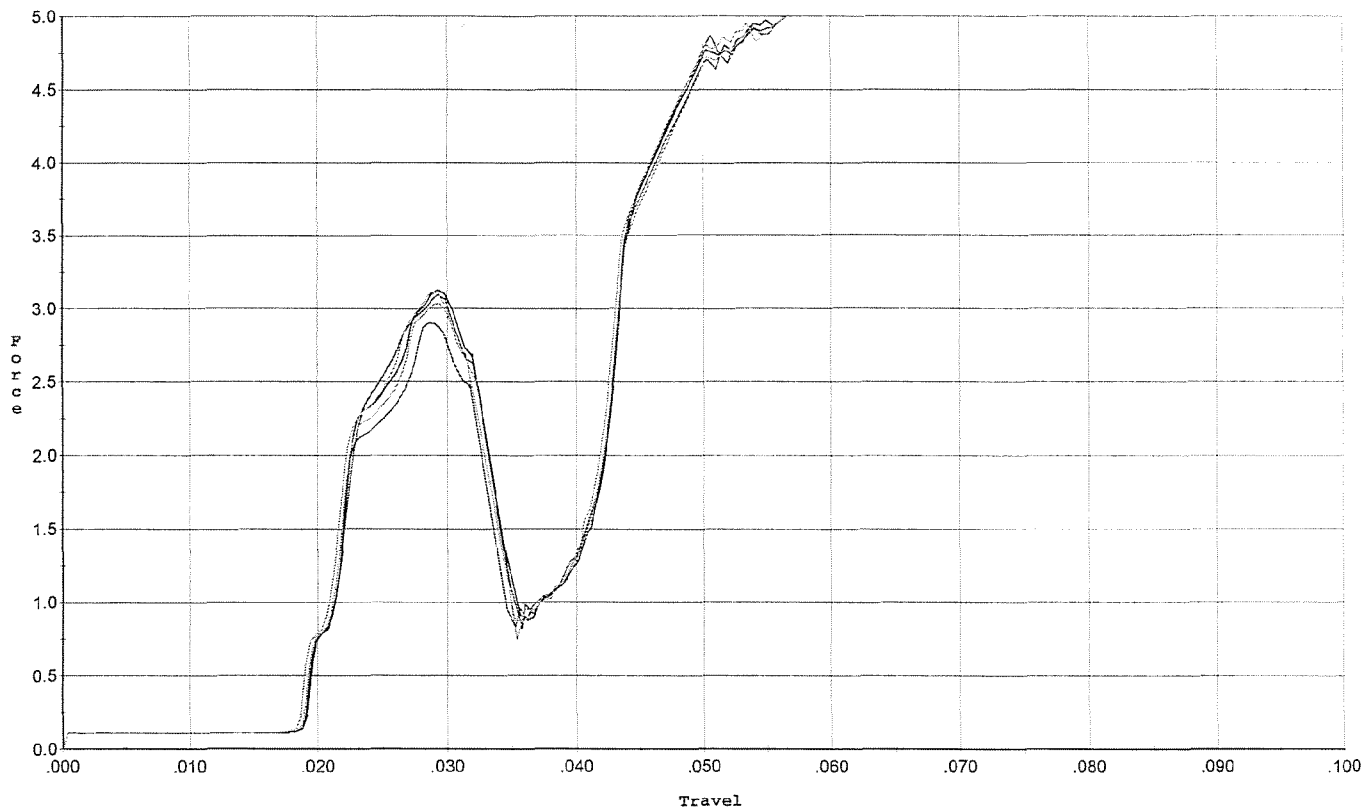
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.315	0.031	0.018	0.026	0.033		Set Trigger
2	3.335	0.030	0.019	0.027	0.033		Set Trigger
3	3.138	0.030	0.019	0.027	0.029		Set Trigger
4	3.180	0.030	0.018	0.027	0.032		Set Trigger
5	3.136	0.030	0.018	0.027	0.031		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



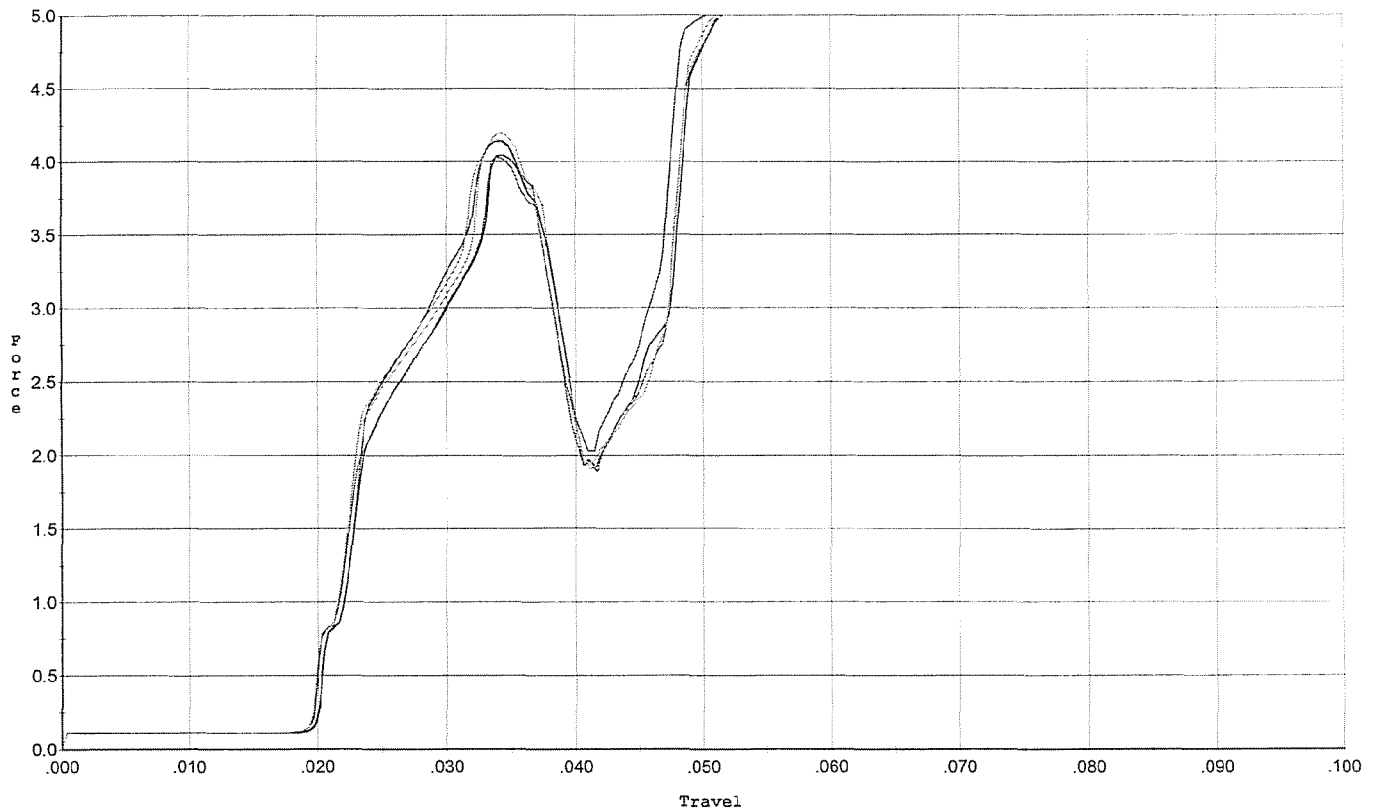
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.095	0.032	0.019	0.026	0.033		Set Trigger
2	3.126	0.032	0.019	0.026	0.033		Set Trigger
3	2.900	0.032	0.019	0.027	0.030		Set Trigger
4	3.109	0.033	0.019	0.026	0.035		Set Trigger
5	3.031	0.032	0.019	0.027	0.033		Set Trigger

A-3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



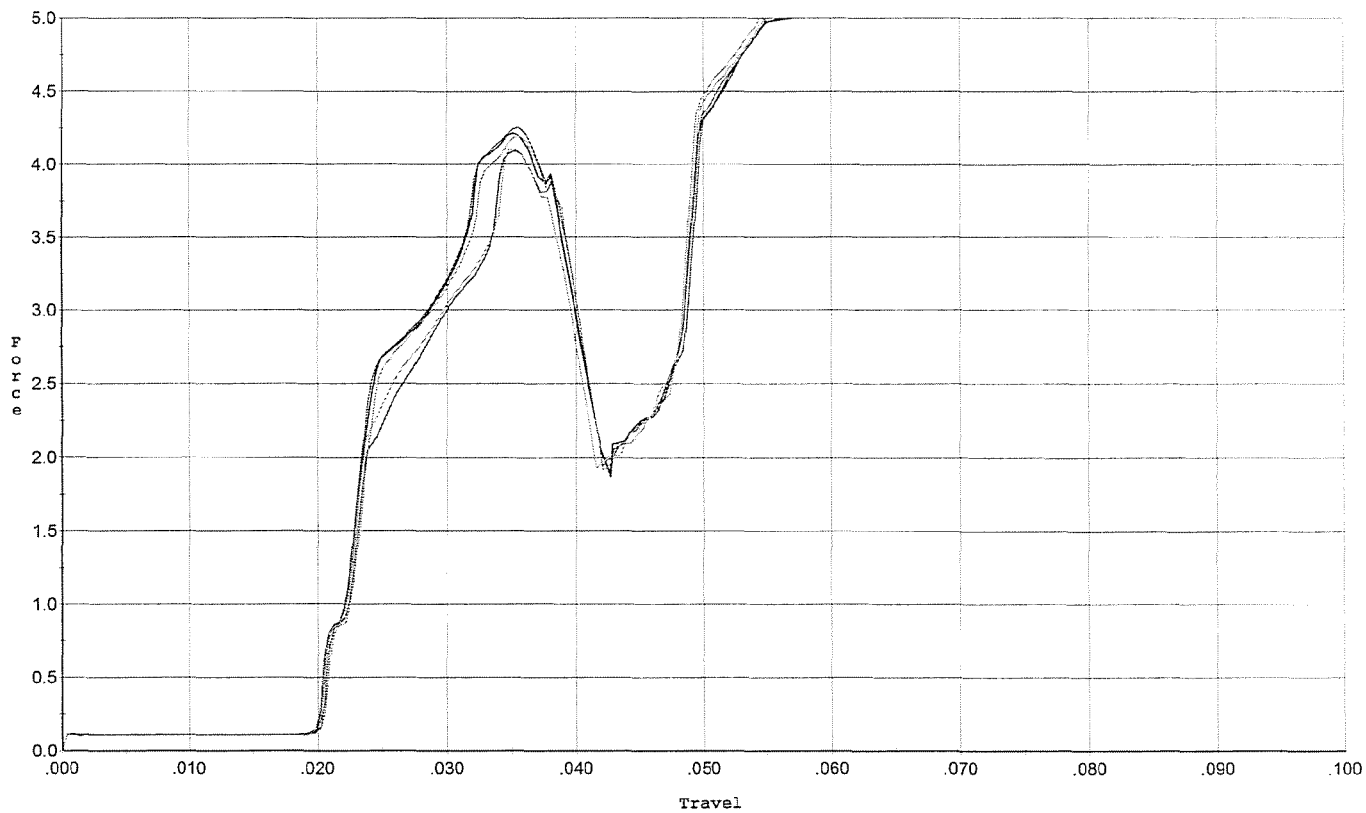
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.140	0.037	0.020	0.022	0.053		Set Trigger
2	4.044	0.038	0.020	0.022	0.053		Set Trigger
3	4.033	0.037	0.020	0.022	0.051		Set Trigger
4	4.153	0.037	0.020	0.022	0.053		Set Trigger
5	4.197	0.037	0.020	0.022	0.056		Set Trigger

A-4-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



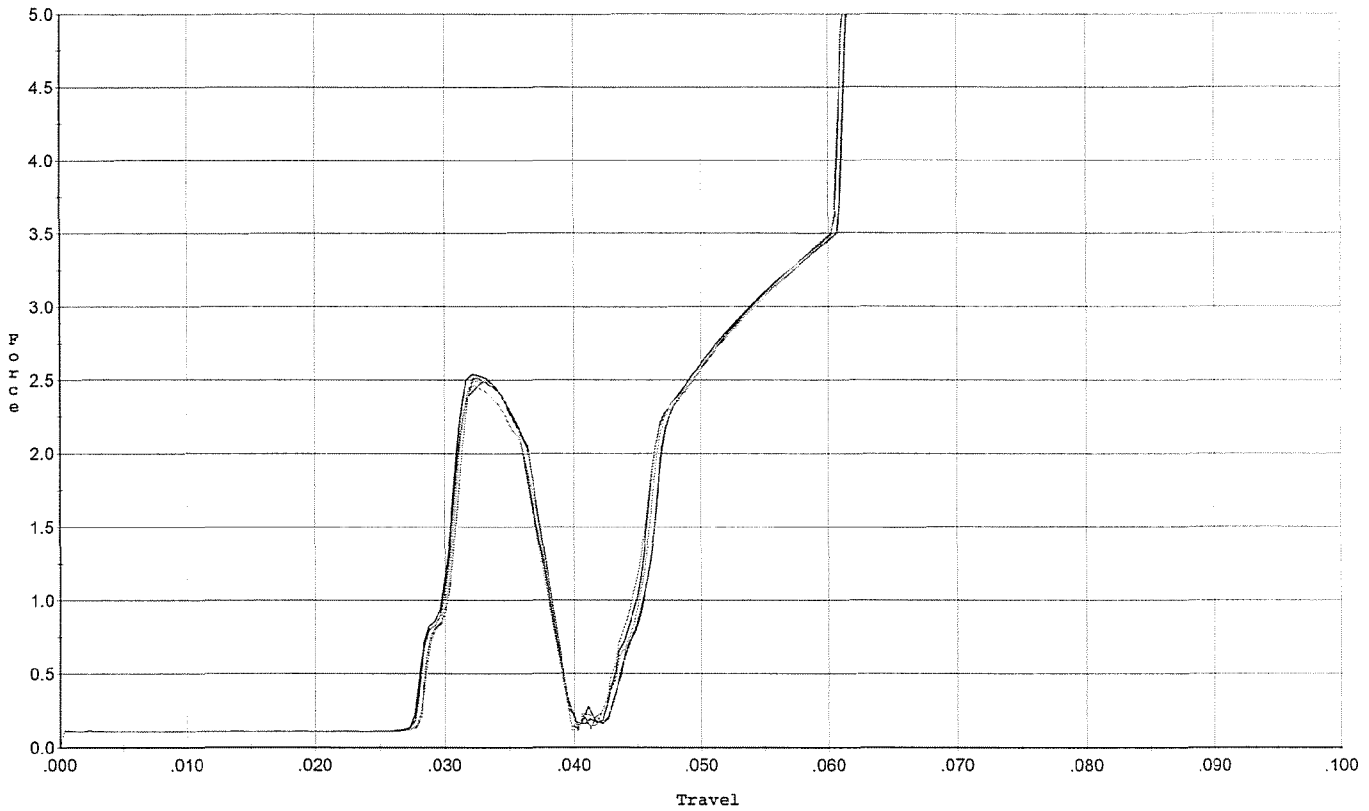
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.038	0.021	0.025	0.055		Set Trigger
2	4.216	0.038	0.020	0.025	0.059		Set Trigger
3	4.253	0.039	0.020	0.024	0.062		Set Trigger
4	4.103	0.039	0.020	0.025	0.057		Set Trigger
5	4.193	0.039	0.021	0.024	0.060		Set Trigger

A. 4-17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



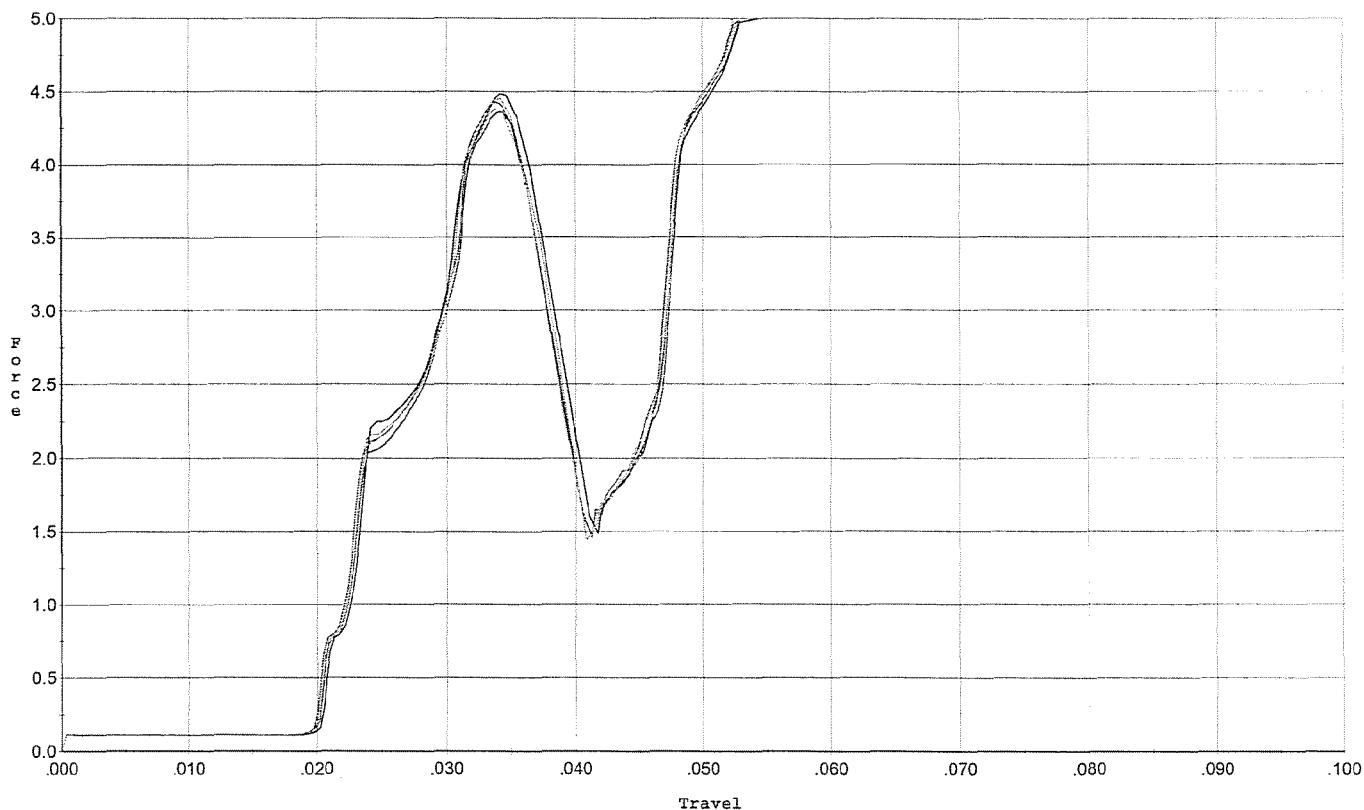
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.036	0.028	0.030	0.021		Set Trigger
2	2.537	0.038	0.028	0.030	0.021		Set Trigger
3	2.510	0.036	0.028	0.030	0.020		Set Trigger
4	2.469	0.036	0.028	0.030	0.019		Set Trigger
5	2.494	0.037	0.028	0.030	0.020		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.361	0.036	0.020	0.025	0.049		Set Trigger
2	4.485	0.037	0.021	0.025	0.052		Set Trigger
3	4.431	0.036	0.020	0.025	0.050		Set Trigger
4	4.382	0.036	0.020	0.025	0.050		Set Trigger
5	4.453	0.037	0.020	0.025	0.053		Set Trigger

A-4.112