

G6771139

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

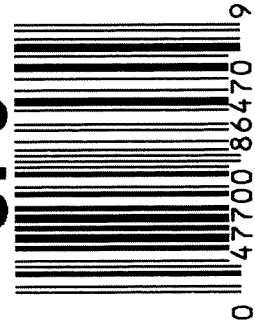
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771139

UPC



GUN SERIAL # G 6771139

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 05 2008	8-1-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BAH</u>	8/5	BAH
490	MAGNAFLUX BOLT		7/31/08	MR
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

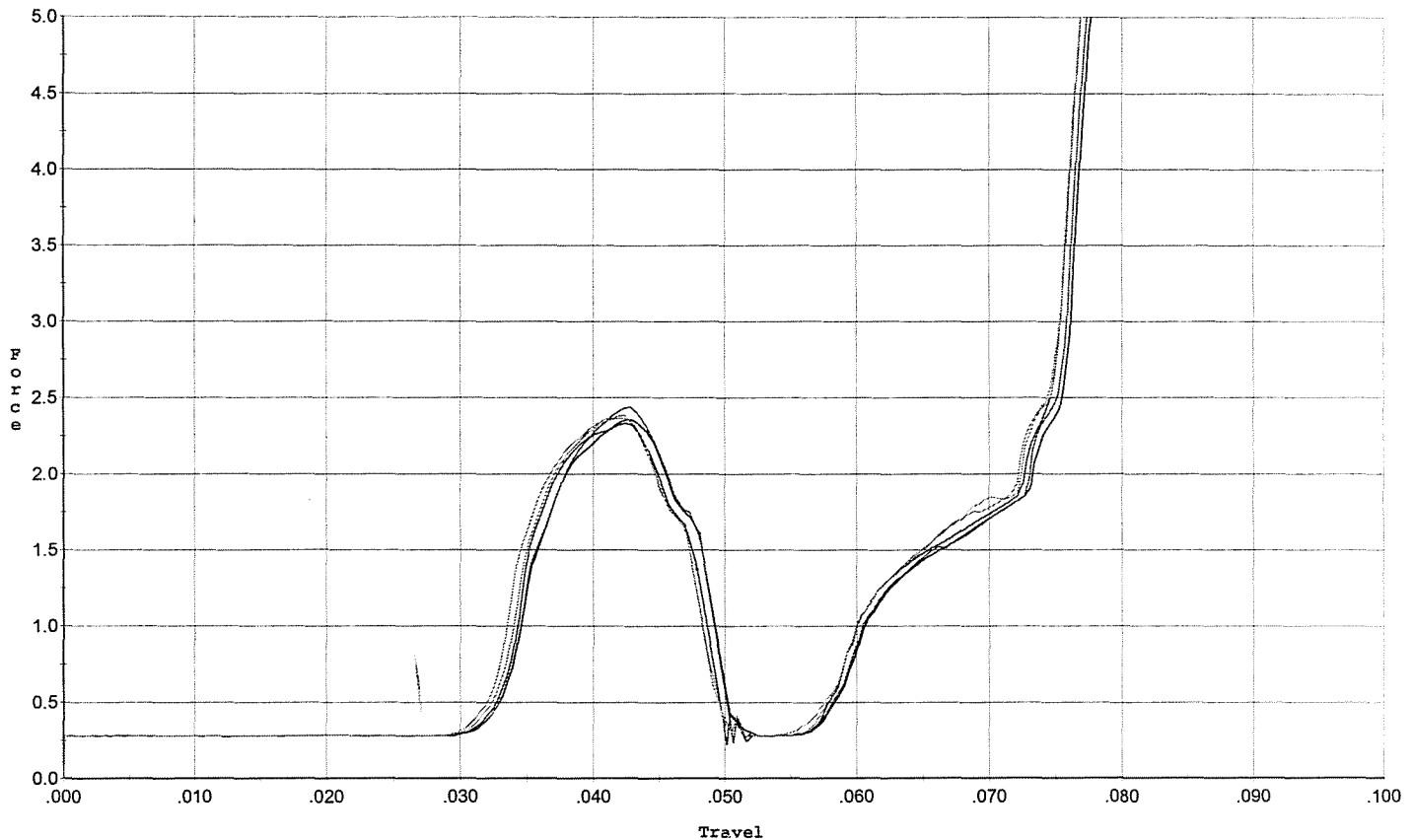
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-24-08	TL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-24-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-24-08	TL
	J) ASSEMBLE STOCK			8-27-08	PPD
	K) ASSEMBLE SWIVEL STUDS			9-25-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	9-4-08 9-4-08	Fm Fm
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	WA		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-4-08	TRW
670	FINAL INSPECTION A) HEADSPACE			9-25-08	TL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.16</u> <u>2.16</u> <u>2.19</u> <u>2.19</u> <u>2.05</u>	9-24-08	TL
	C) FUNCTION			9-25-08	TL
690	PACK			12/3/08	Fm

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/12/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50lbs.



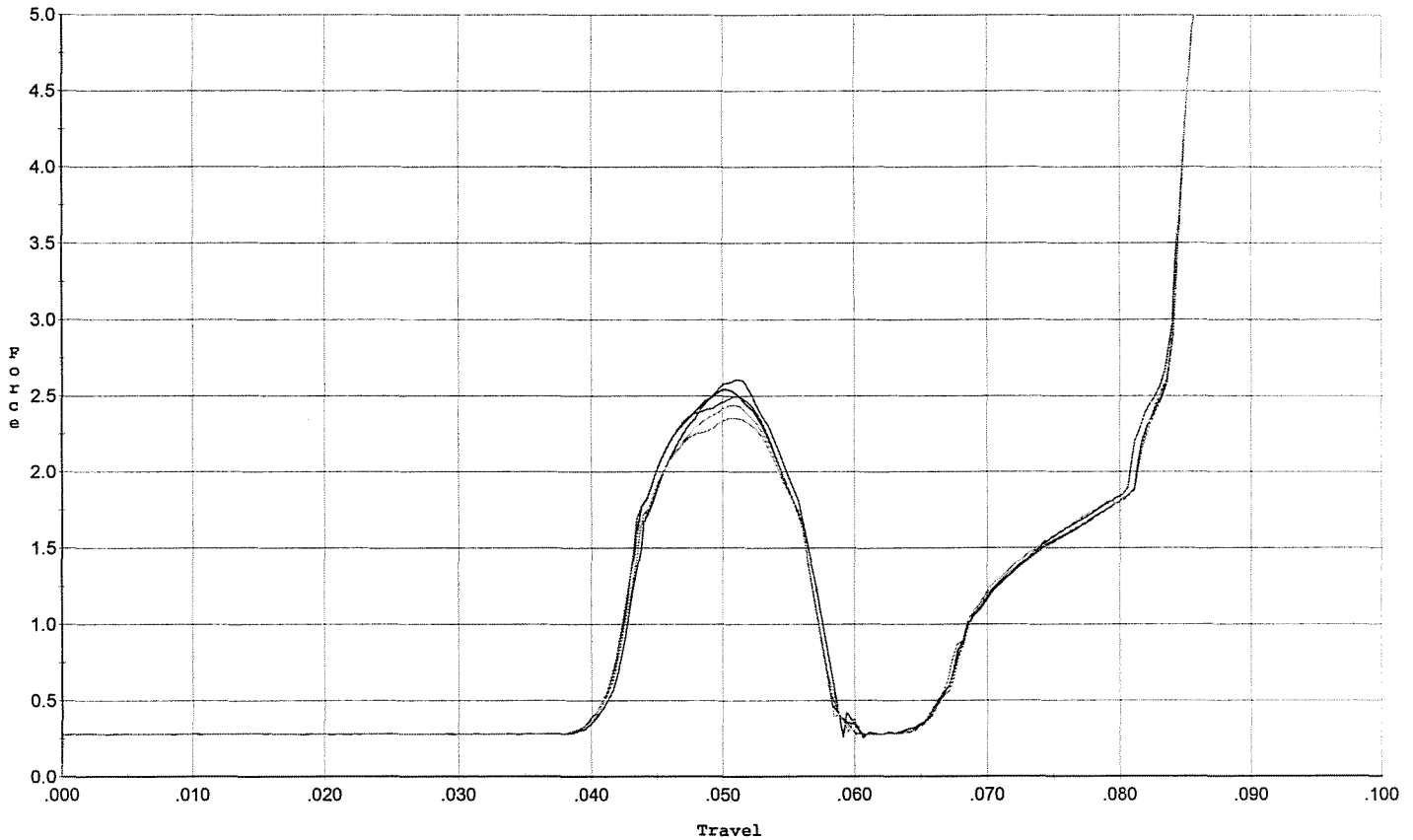
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.333	0.048	0.033	0.035	0.038		Set Trigger
2	2.353	0.048	0.033	0.035	0.038		Set Trigger
3	2.438	0.048	0.033	0.035	0.038		Set Trigger
4	2.366	0.047	0.033	0.035	0.037		Set Trigger
5	2.385	0.047	0.032	0.035	0.038		Set Trigger

Aug '237

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/12/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50lbs.



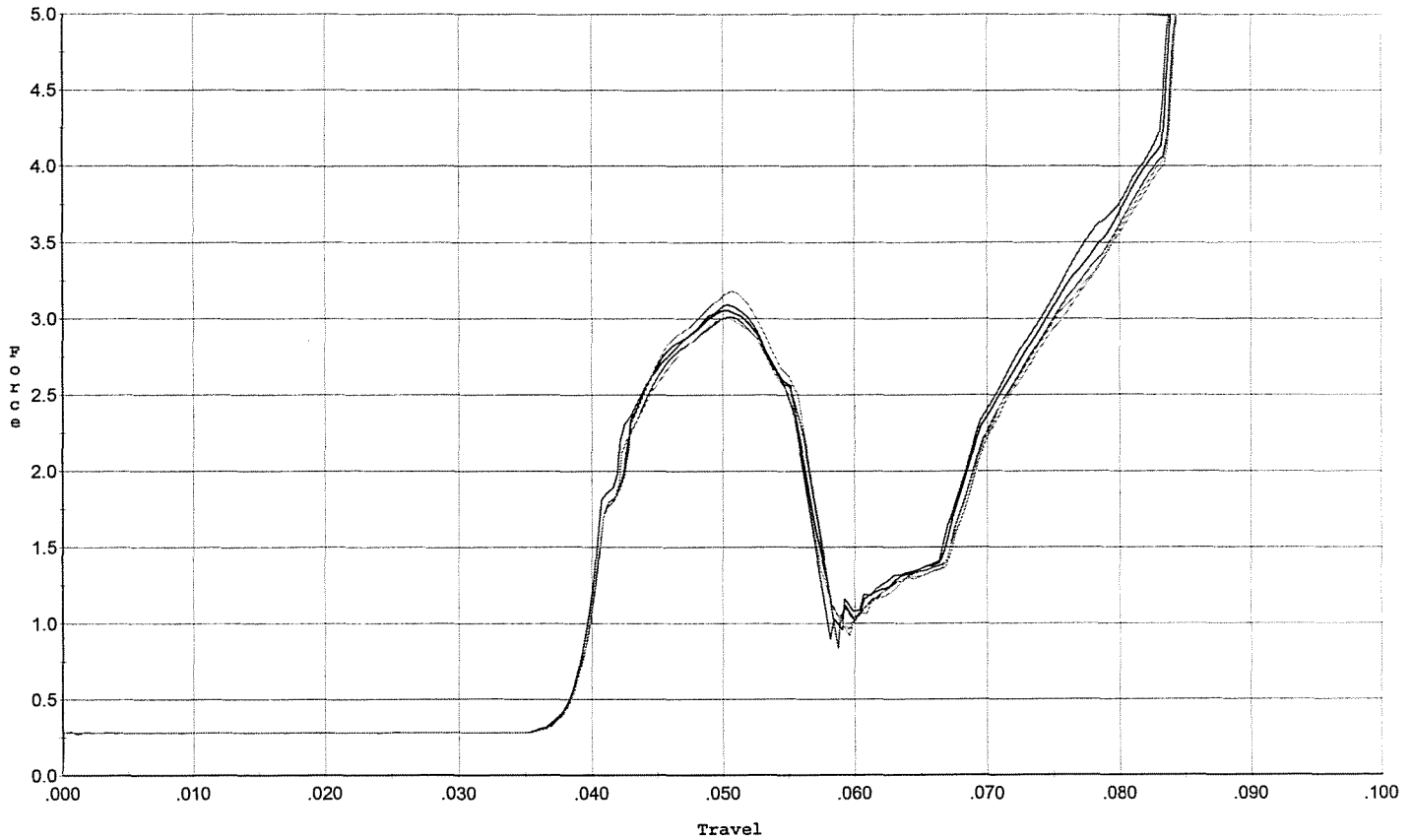
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.057	0.041	0.037	0.043		Set Trigger
2	2.549	0.056	0.041	0.037	0.042		Set Trigger
3	2.497	0.056	0.041	0.037	0.042		Set Trigger
4	2.442	0.056	0.041	0.037	0.042		Set Trigger
5	2.354	0.056	0.041	0.037	0.041		Set Trigger

avg. 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/12/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



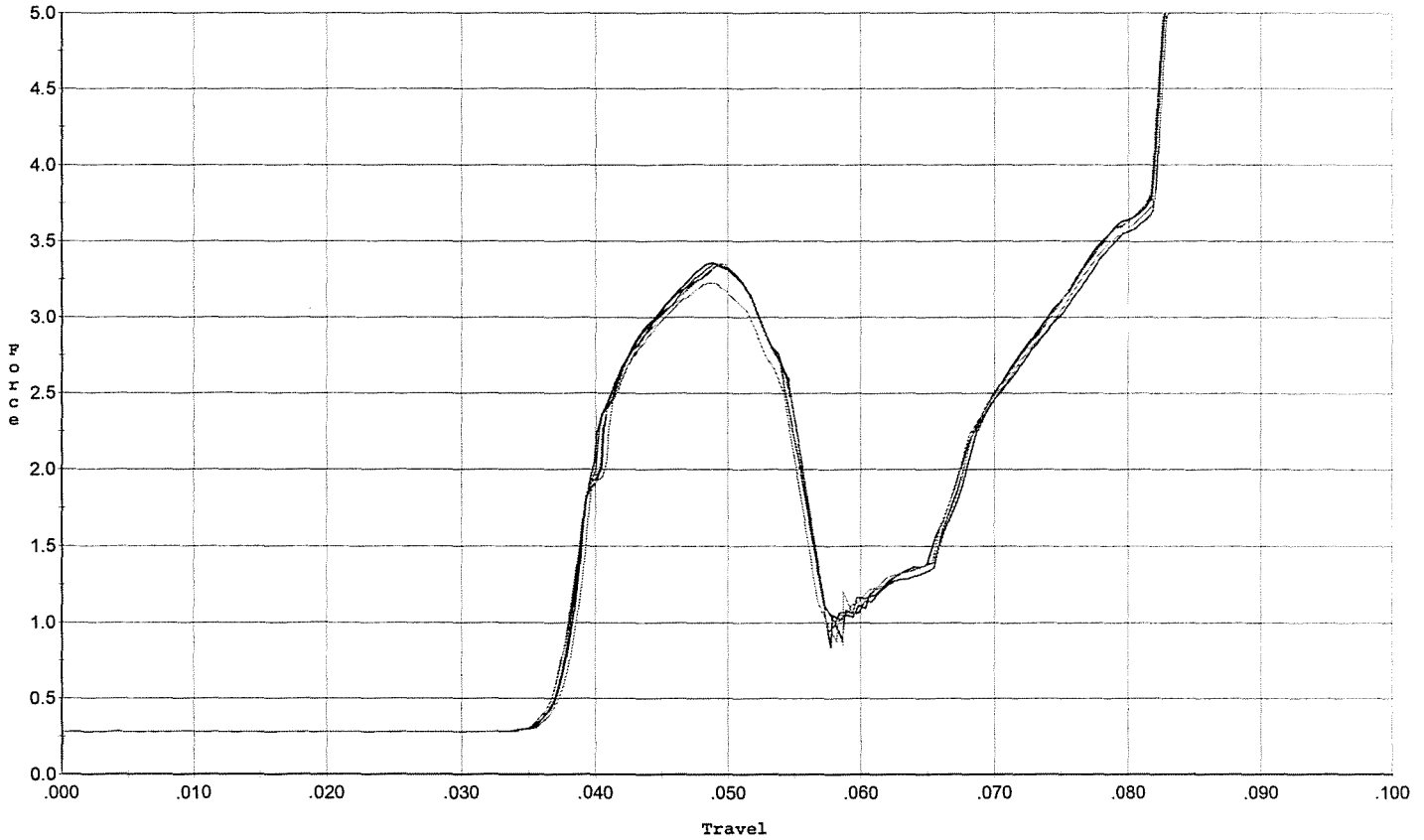
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.055	0.038	0.035	0.054		Set Trigger
2	3.056	0.055	0.038	0.035	0.053		Set Trigger
3	3.013	0.056	0.038	0.035	0.054		Set Trigger
4	3.004	0.055	0.038	0.035	0.053		Set Trigger
5	3.180	0.056	0.038	0.035	0.055		Set Trigger

Aug. 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/12/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs.after 20 cycles+/- .75 lbs.



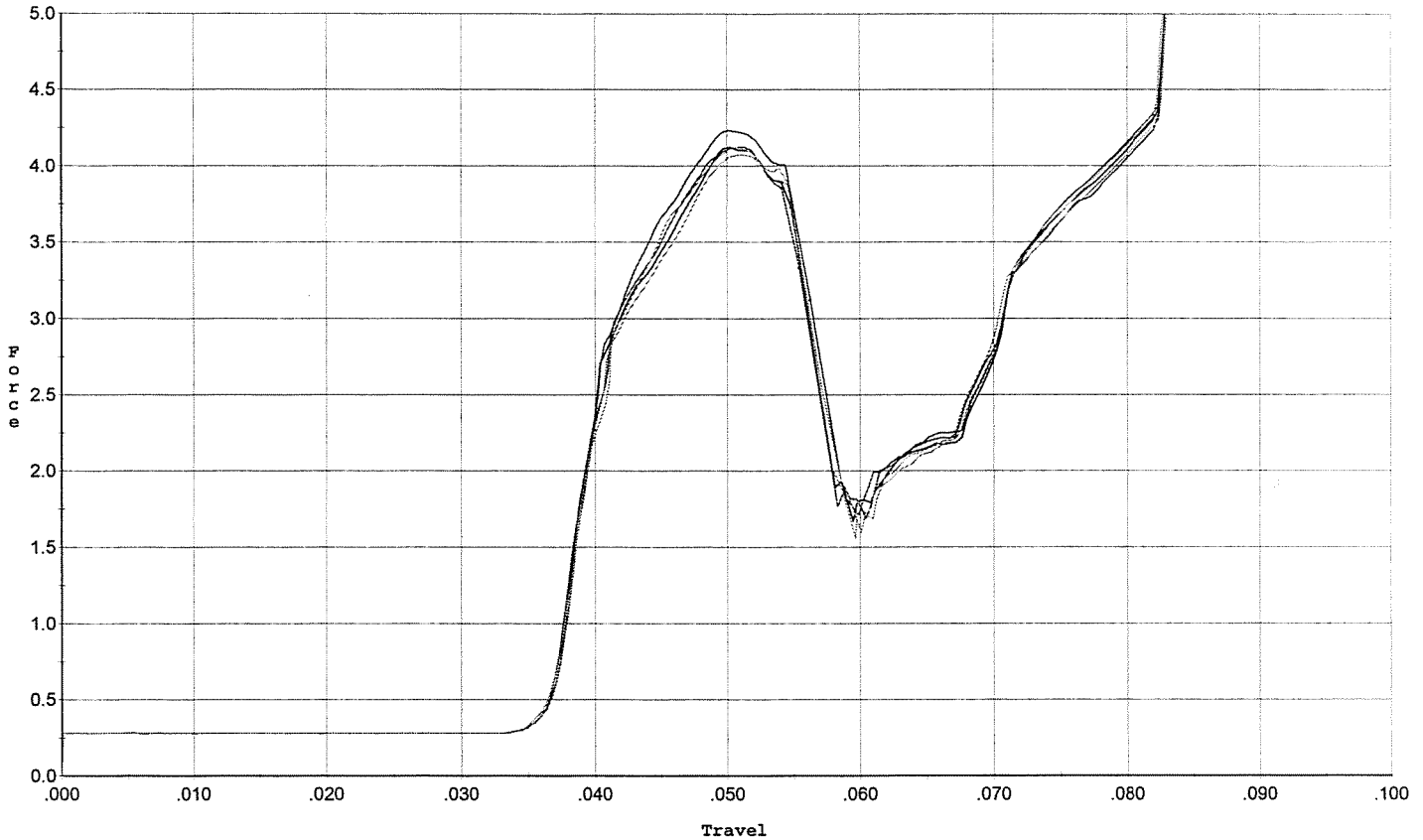
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.342	0.055	0.037	0.034	0.059		Set Trigger
2	3.359	0.055	0.037	0.034	0.059		Set Trigger
3	3.351	0.055	0.037	0.034	0.060		Set Trigger
4	3.355	0.055	0.037	0.034	0.058		Set Trigger
5	3.227	0.054	0.037	0.035	0.057		Set Trigger

Avg, 3.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/12/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



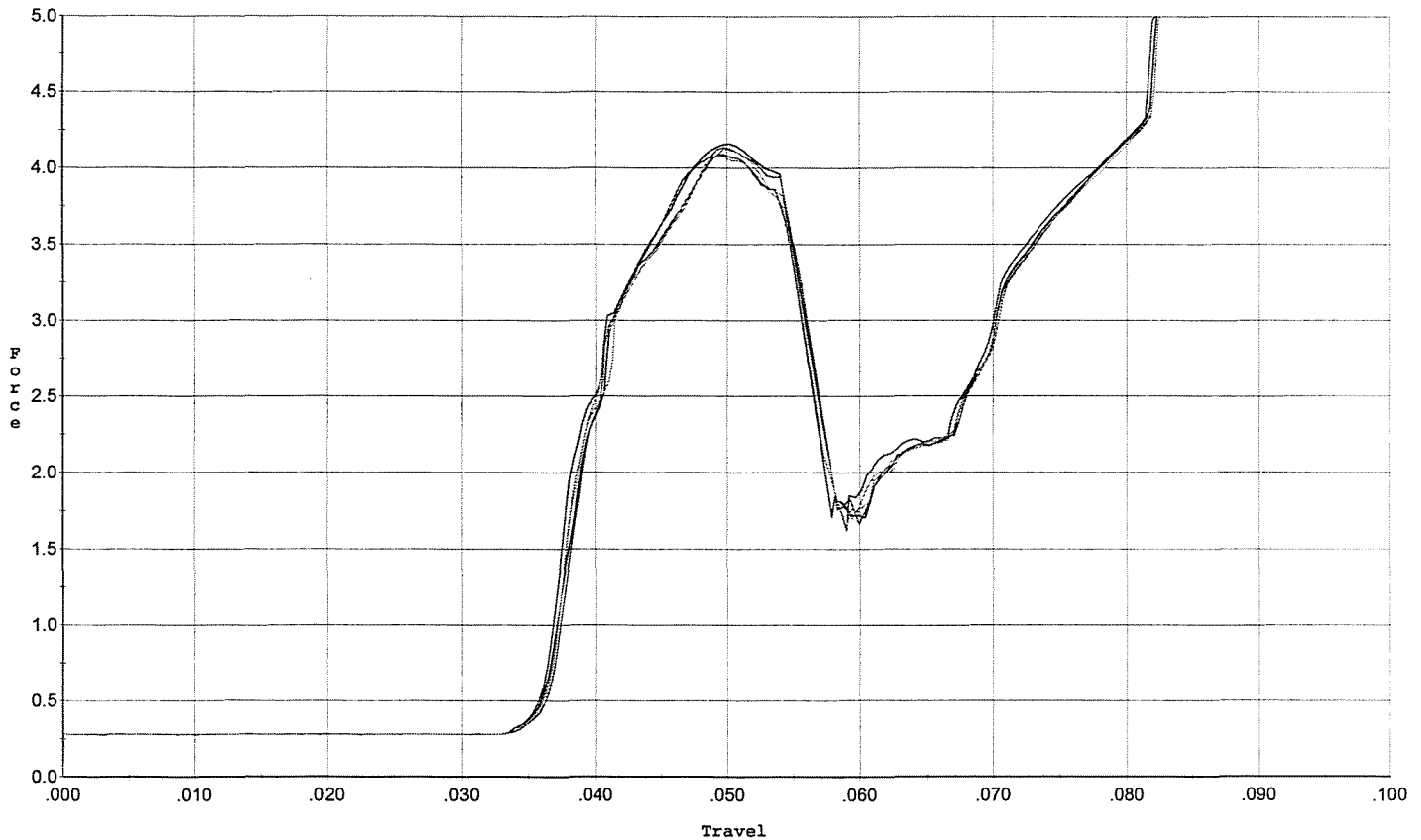
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.233	0.056	0.037	0.032	0.077		Set Trigger
2	4.123	0.055	0.037	0.032	0.073		Set Trigger
3	4.125	0.055	0.036	0.032	0.074		Set Trigger
4	4.118	0.055	0.037	0.032	0.073		Set Trigger
5	4.072	0.055	0.037	0.032	0.072		Set Trigger

Aug - 4-13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/12/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



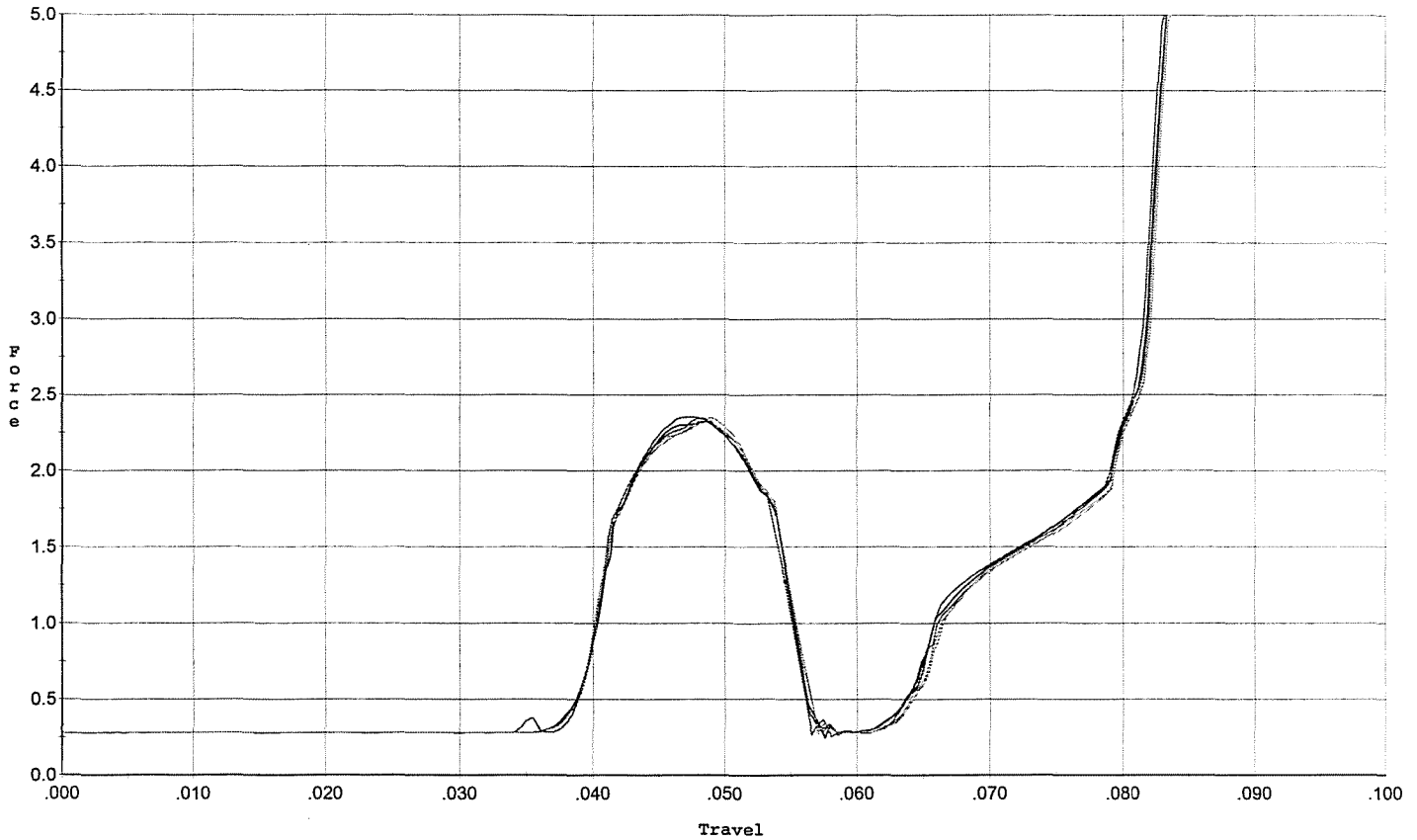
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.054	0.036	0.032	0.074		Set Trigger
2	4.161	0.056	0.036	0.032	0.076		Set Trigger
3	4.136	0.056	0.036	0.032	0.075		Set Trigger
4	4.123	0.054	0.036	0.032	0.072		Set Trigger
5	4.083	0.054	0.036	0.032	0.072		Set Trigger

Aug, 4-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/12/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



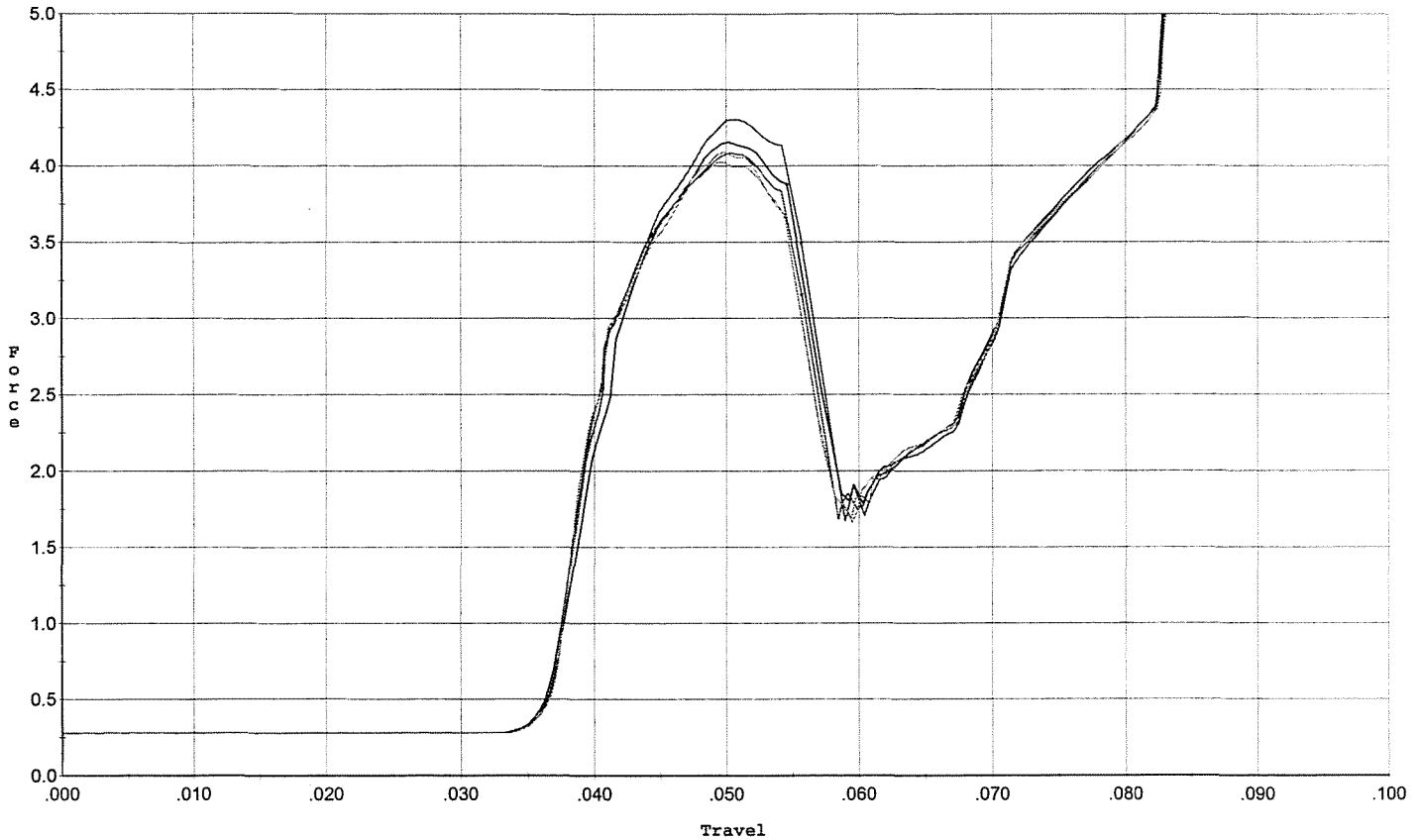
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.354	0.054	0.038	0.037	0.041		Set Trigger
2	2.324	0.054	0.039	0.037	0.040		Set Trigger
3	2.345	0.055	0.039	0.037	0.041		Set Trigger
4	2.350	0.054	0.039	0.037	0.041		Set Trigger
5	2.328	0.054	0.039	0.037	0.040		Set Trigger

Aug. 2.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/12/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.305	0.056	0.036	0.032	0.077		Set Trigger
2	4.156	0.055	0.036	0.032	0.073		Set Trigger
3	4.085	0.056	0.036	0.032	0.075		Set Trigger
4	4.091	0.054	0.037	0.033	0.072		Set Trigger
5	4.025	0.054	0.037	0.033	0.071		Set Trigger

Aug 24.13