

66771143

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



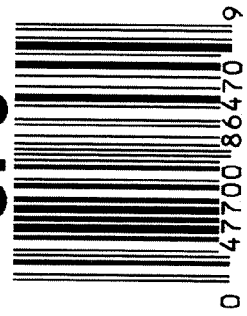
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771143

UPC



BM FORM

GUN SERIAL # G 6771143

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RSW
430	ASSEMBLE TO STOCK		7-14-08	JP
440	PROOF		7-14-08	SD
460	CHECK HEADSPACE		7-14-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUL 21 2008 OPERATOR <u>BM</u>	7-15-08	RTZ
472	SERIALIZE BOLT HANDLE		7-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-16-08	TRW
480	MAGNAFLUX BBL ACTION		7-21-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	SD
	D) OIL FIRING PIN ASSEMBLY		7-25-08	SD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	7-30	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>7</u> <u>6.5</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	7-30	TL
	J) ASSEMBLE STOCK		7-25-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-3-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-28-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-28-08	TL
670	FINAL INSPECTION A) HEADSPACE		9-3-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.31</u> <u>2.25</u> <u>2.31</u> <u>2.20</u>	7-29-08	TRW
	C) FUNCTION		9-3-08	RSN
690	PACK		9-3-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 7-22-08TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.68	2.52		2.54	
PULL #2	2.45	2.48		2.49	
PULL #3	2.50	2.52		2.54	
PULL #4	2.61	2.54		2.39	
PULL #5	2.51	2.48		2.54	
TOTAL	1275	1254		1250	
AVERAGE	255	2.50		2.50	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.00	2.93		
PULL #2	3.02	2.92		
PULL #3	2.94	3.23		
PULL #4	3.02	2.99		
PULL #5	3.01	2.92		
TOTAL	1499	1499		
AVERAGE	2.99	2.99		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.19	4.61		4.33
PULL #2	4.17	4.56		4.06
PULL #3	4.25	4.43		4.00
PULL #4	4.23	4.32		4.05
PULL #5	4.19	4.43		4.00
TOTAL	2103	2232		2044
AVERAGE	4.20	4.46		4.08