

6677 1145

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

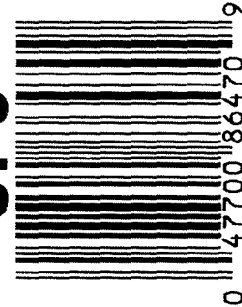
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771145

UPC



GUN SERIAL # G 6771145

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSN
430	ASSEMBLE TO STOCK		7-22-08	PSN
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RTZ
472	SERIALIZE BOLT HANDLE		7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-28-08	SP
480	MAGNAFLUX BBL ACTION			
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-8-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-8-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-8-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

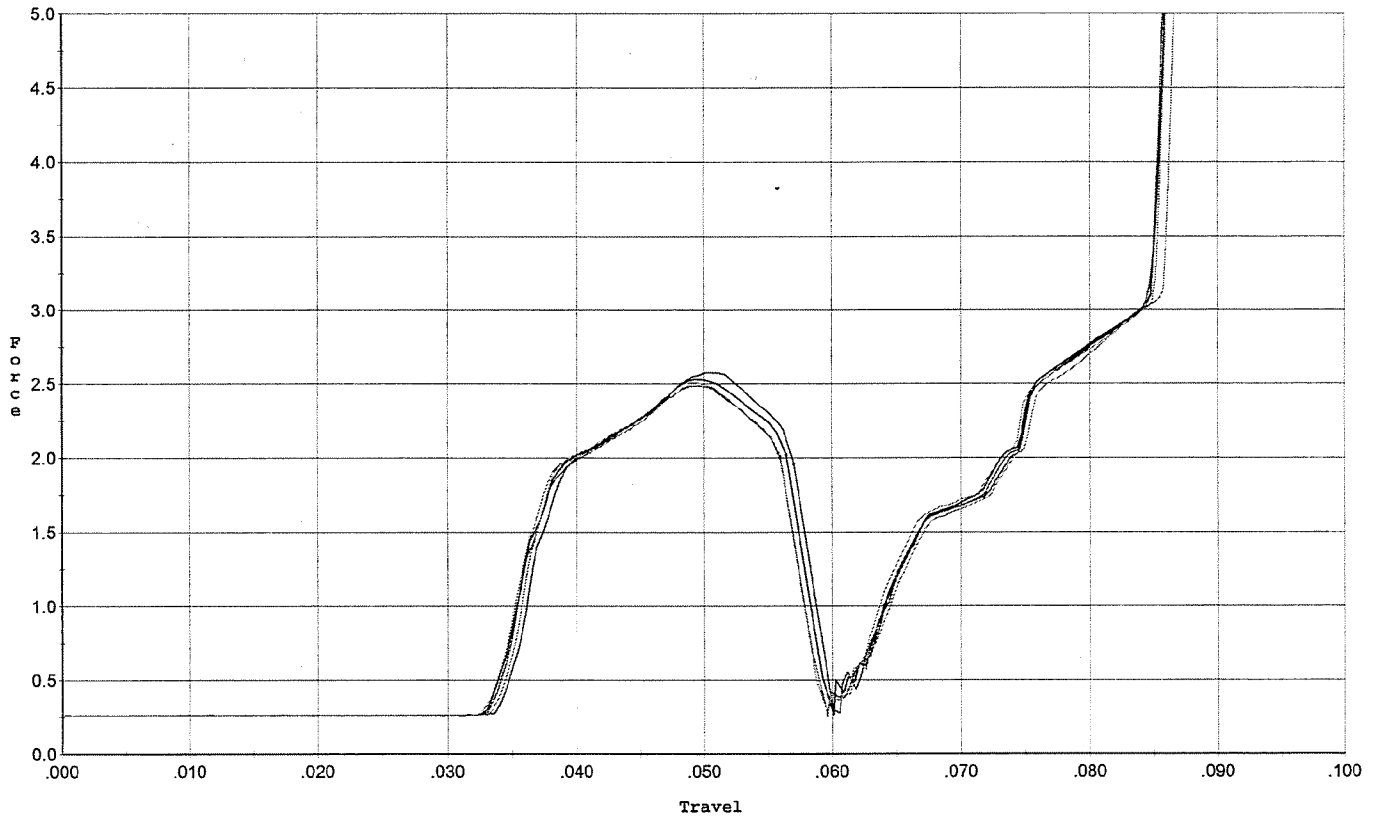
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7</u> <u>7</u>	8-22	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>7</u>	8-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	8-22	TC
	J) ASSEMBLE STOCK		8-11-08	ESN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	ESW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-27-08	ESW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.34</u> <u>2.36</u> <u>2.11</u> <u>2.16</u>	8/16/08	Fm
	C) FUNCTION		8-27-08	ESW
690	PACK		8/27/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



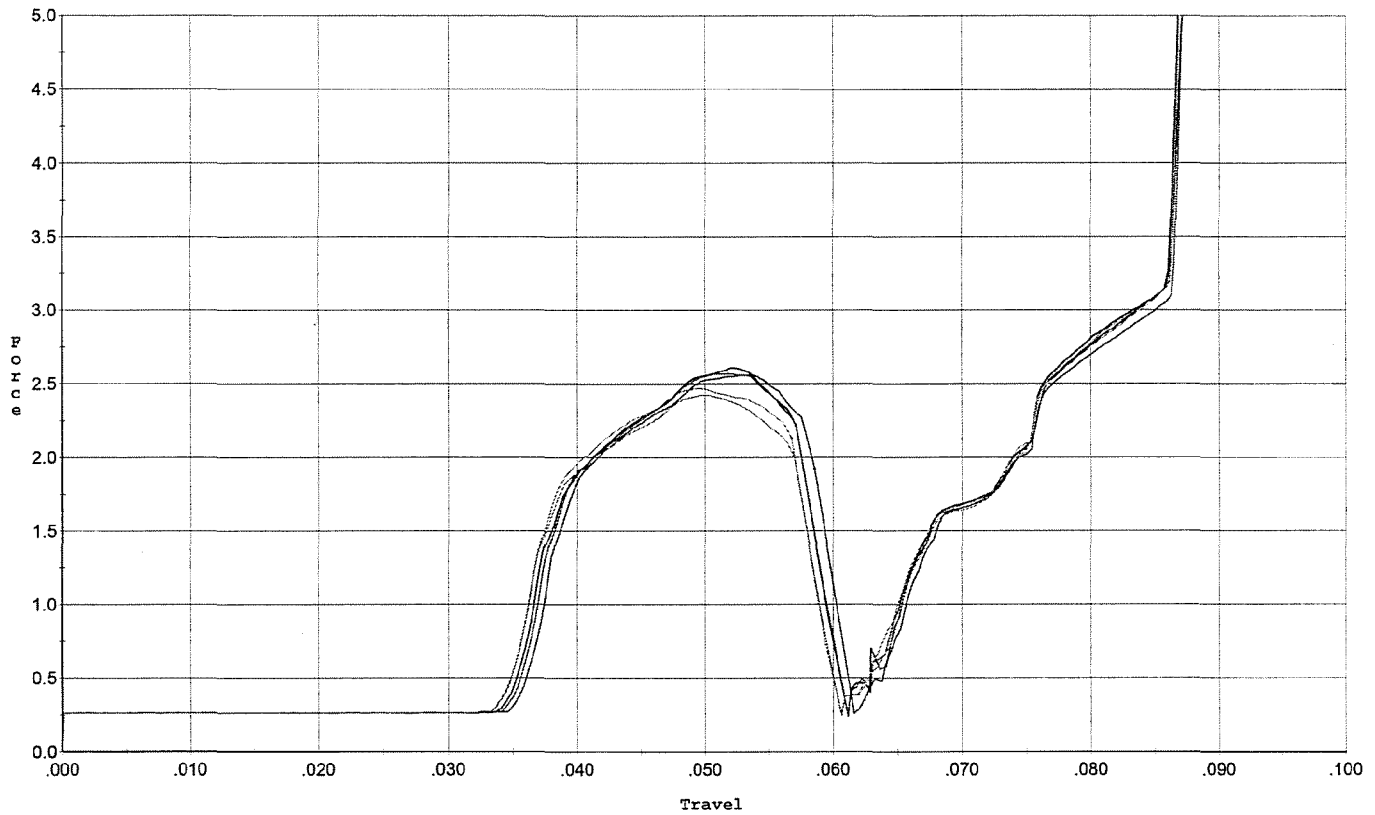
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.575	0.057	0.034	0.035	0.057		Set Trigger
2	2.528	0.056	0.033	0.035	0.056		Set Trigger
3	2.483	0.056	0.033	0.035	0.054		Set Trigger
4	2.487	0.056	0.034	0.035	0.054		Set Trigger
5	2.510	0.056	0.033	0.036	0.055		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



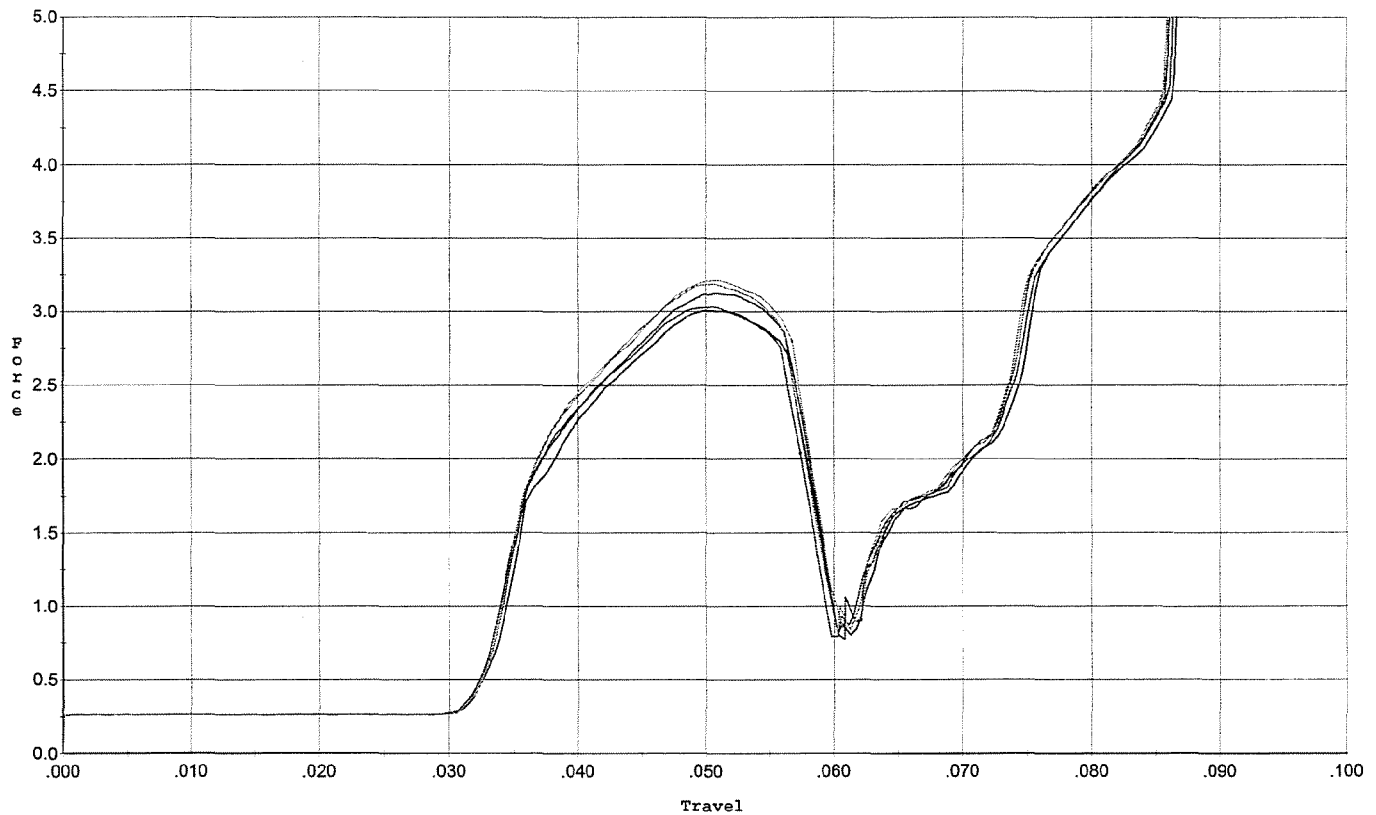
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.563	0.059	0.035	0.035	0.058		Set Trigger
2	2.609	0.057	0.035	0.035	0.057		Set Trigger
3	2.568	0.057	0.035	0.036	0.056		Set Trigger
4	2.468	0.057	0.034	0.035	0.056		Set Trigger
5	2.425	0.057	0.035	0.035	0.055		Set Trigger

AVG 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



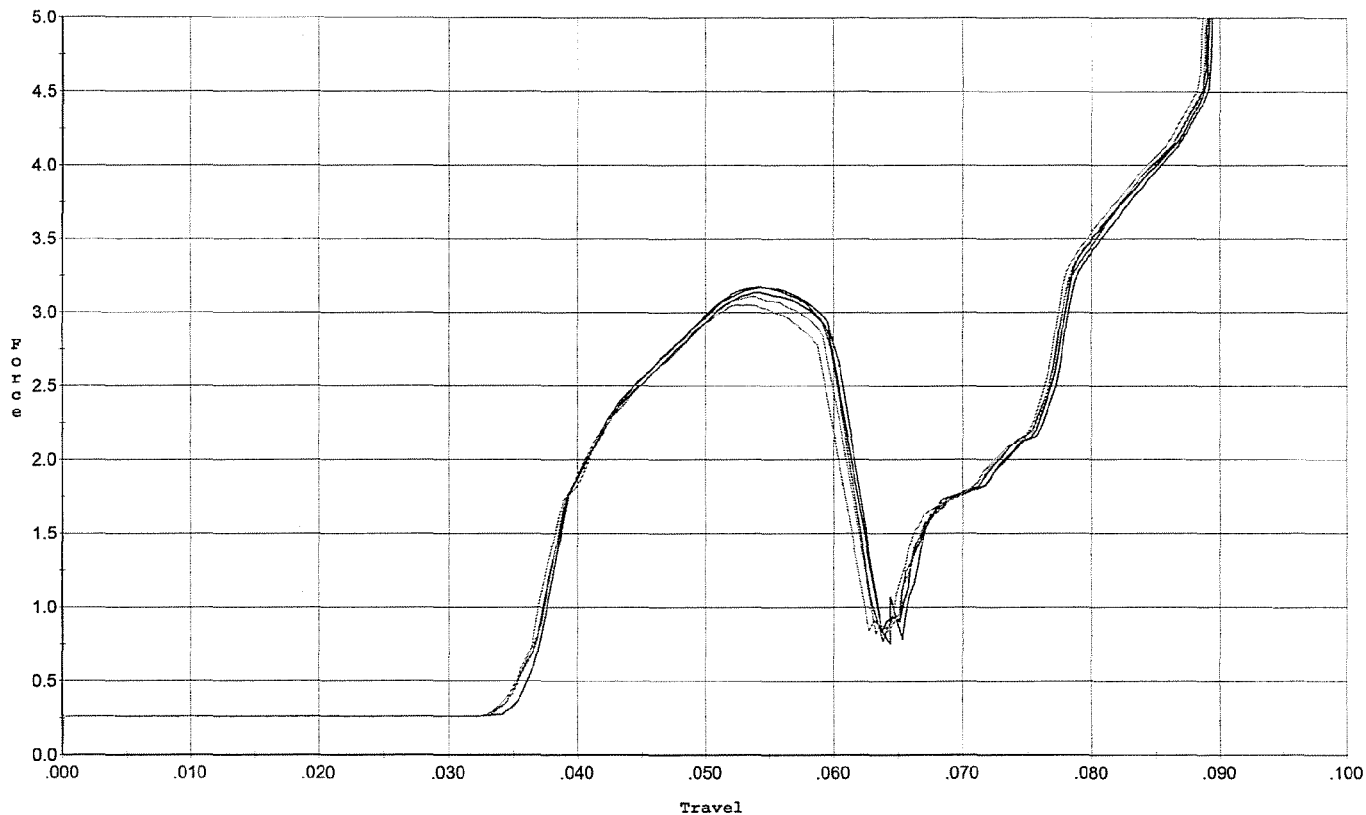
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.125	0.057	0.032	0.034	0.071		Set Trigger
2	3.008	0.058	0.032	0.034	0.070		Set Trigger
3	3.034	0.057	0.032	0.034	0.070		Set Trigger
4	3.215	0.057	0.032	0.033	0.072		Set Trigger
5	3.190	0.056	0.032	0.034	0.070		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



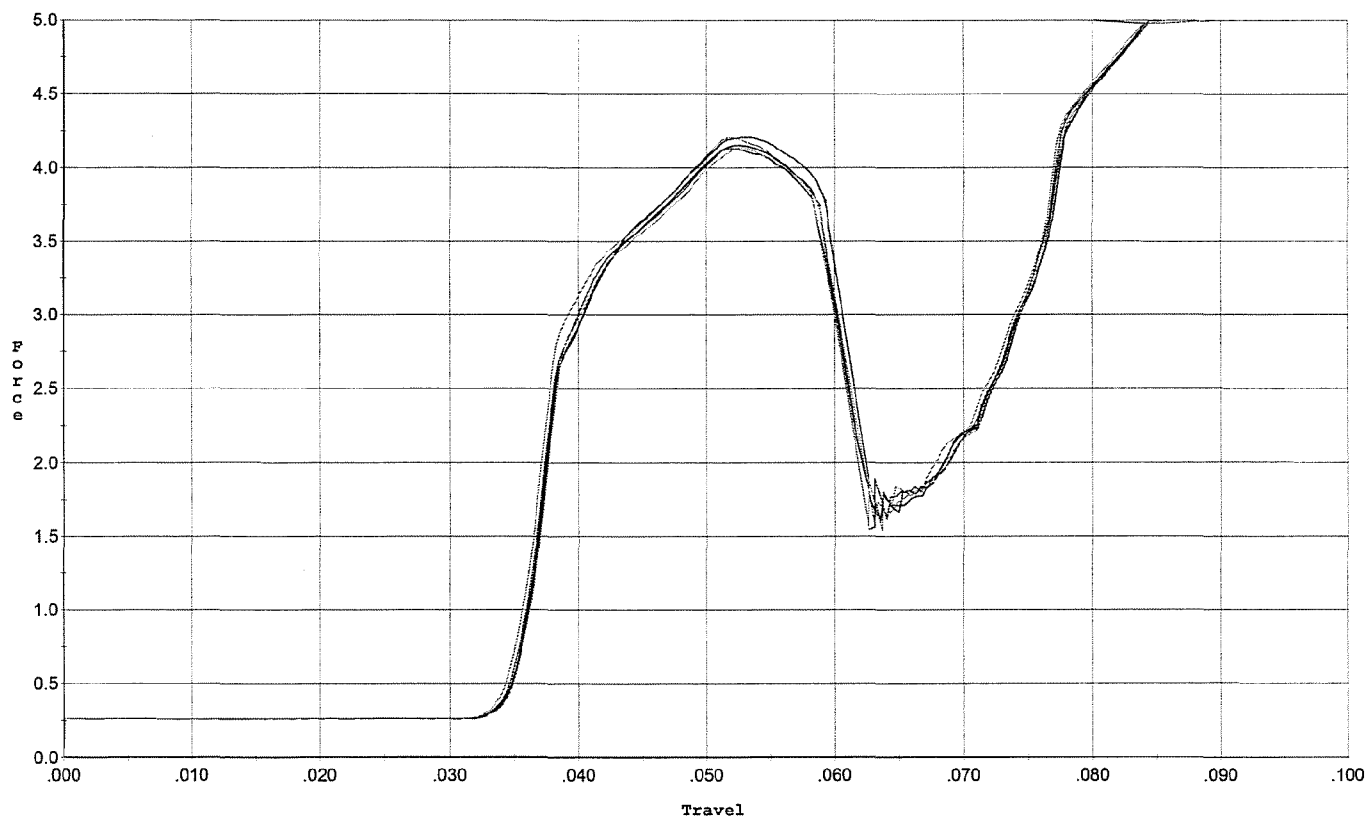
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.167	0.060	0.036	0.034	0.073		Set Trigger
2	3.136	0.060	0.035	0.034	0.071		Set Trigger
3	3.177	0.060	0.035	0.034	0.072		Set Trigger
4	3.111	0.061	0.035	0.034	0.072		Set Trigger
5	3.053	0.061	0.035	0.034	0.070		Set Trigger

AVG 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



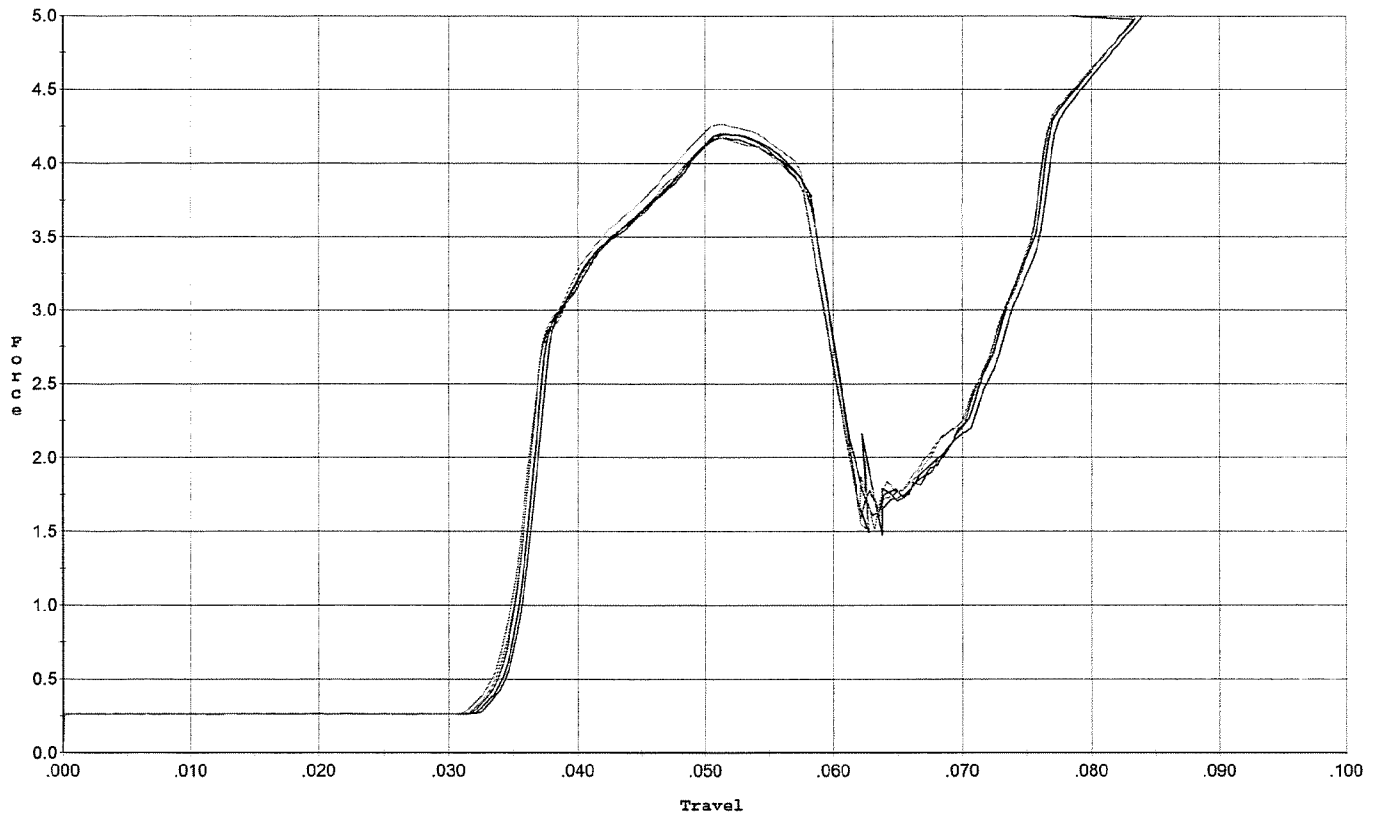
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.206	0.059	0.034	0.033	0.095		Set Trigger
2	4.150	0.059	0.034	0.033	0.093		Set Trigger
3	4.132	0.059	0.034	0.033	0.094		Set Trigger
4	4.137	0.059	0.035	0.033	0.092		Set Trigger
5	4.204	0.060	0.034	0.033	0.096		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



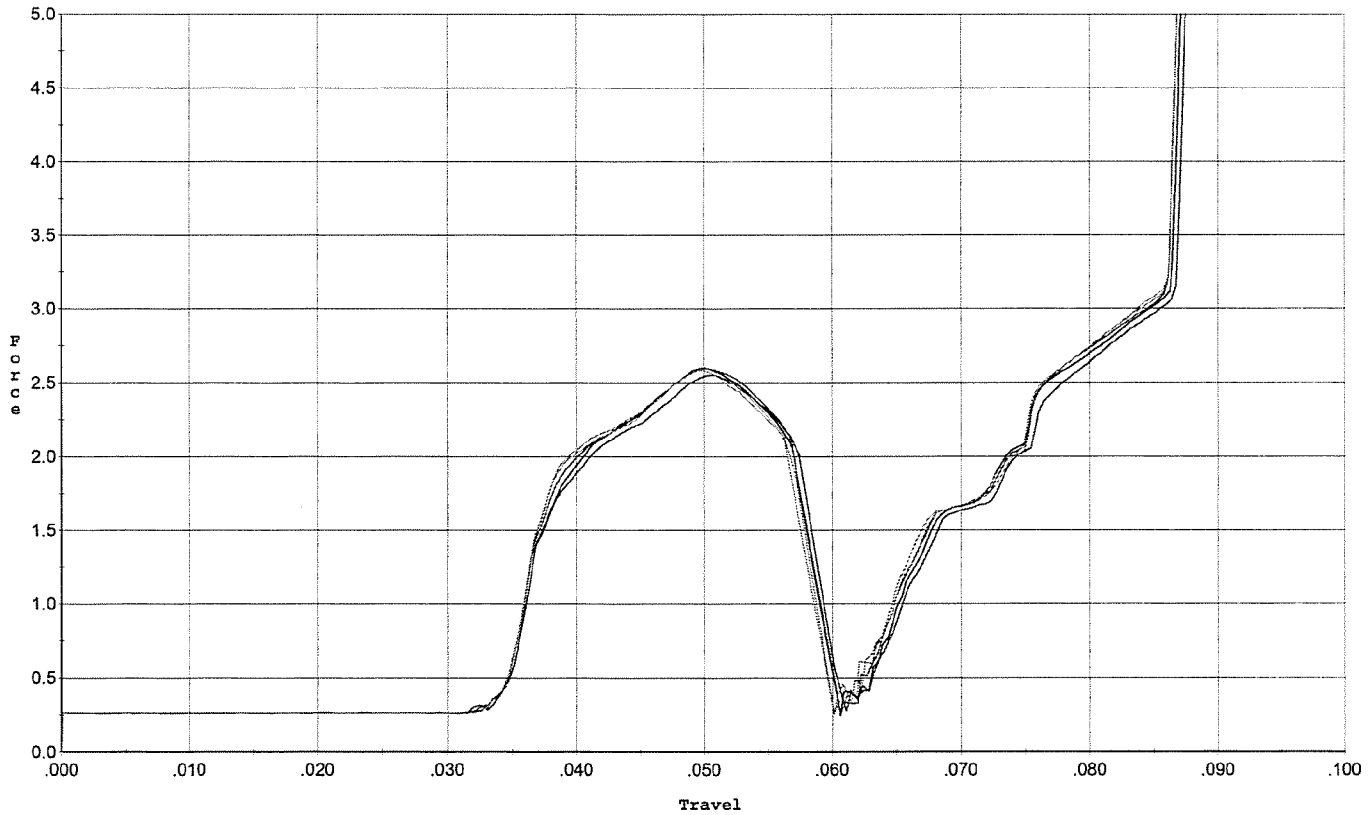
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.058	0.034	0.033	0.094		Set Trigger
2	4.199	0.058	0.034	0.033	0.095		Set Trigger
3	4.173	0.058	0.033	0.033	0.093		Set Trigger
4	4.264	0.059	0.033	0.032	0.097		Set Trigger
5	4.176	0.058	0.033	0.033	0.094		Set Trigger

AVG 4.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



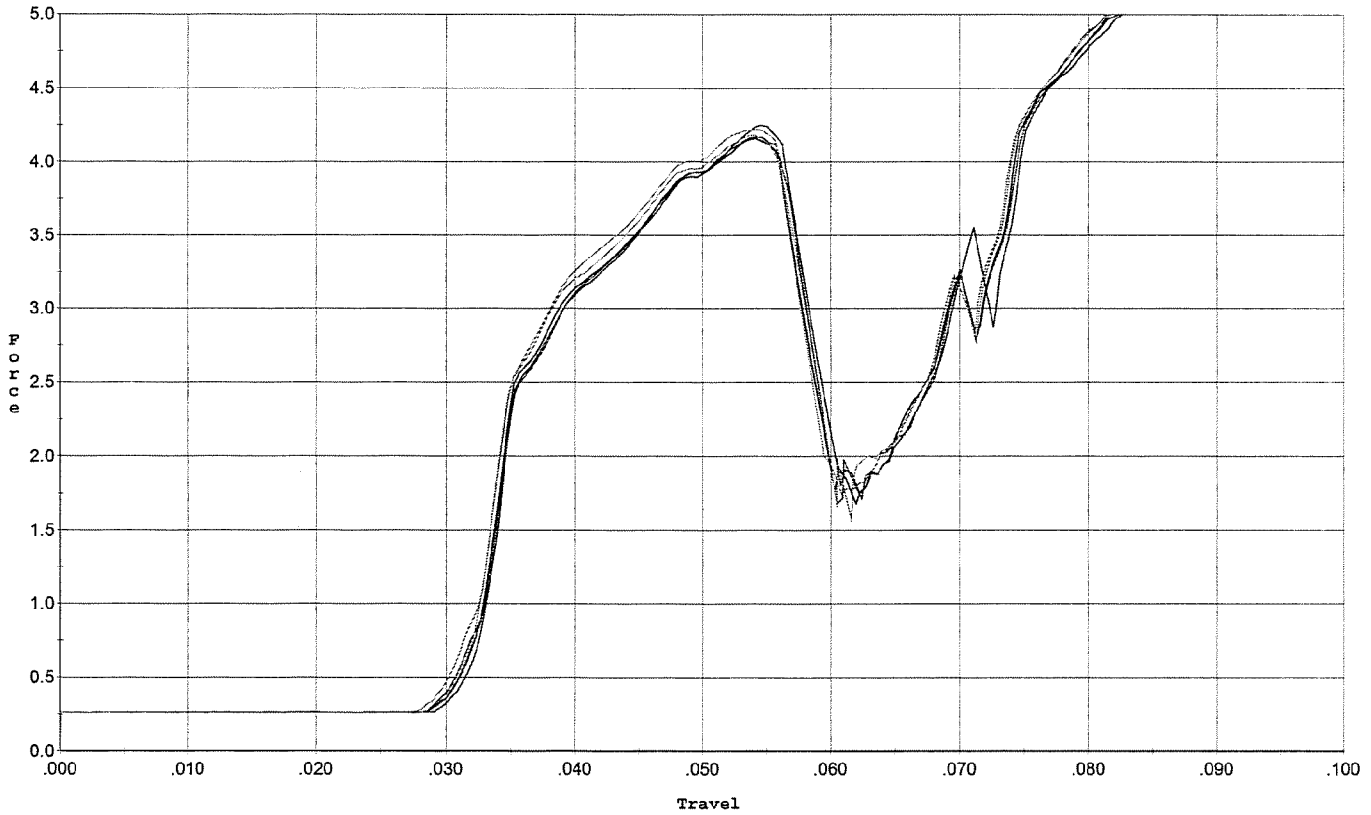
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.057	0.035	0.035	0.057		Set Trigger
2	2.595	0.057	0.034	0.036	0.057		Set Trigger
3	2.601	0.057	0.035	0.035	0.057		Set Trigger
4	2.582	0.056	0.035	0.036	0.056		Set Trigger
5	2.591	0.057	0.035	0.035	0.058		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.250	0.056	0.031	0.032	0.091		Set Trigger
2	4.161	0.056	0.031	0.032	0.090		Set Trigger
3	4.171	0.057	0.031	0.031	0.092		Set Trigger
4	4.180	0.056	0.031	0.032	0.092		Set Trigger
5	4.221	0.057	0.030	0.031	0.096		Set Trigger

AVG 4.19