

GC77 1146

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

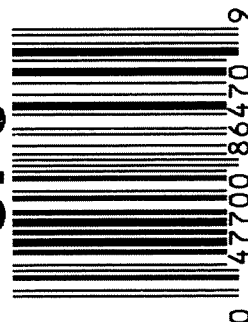


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771146

UPC



GUN SERIAL # G 677 1146

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	AUG 08 2008	8-6-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BK	8-6-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	BM
542	APPLY COATINGS (BARREL ACTION)		8/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

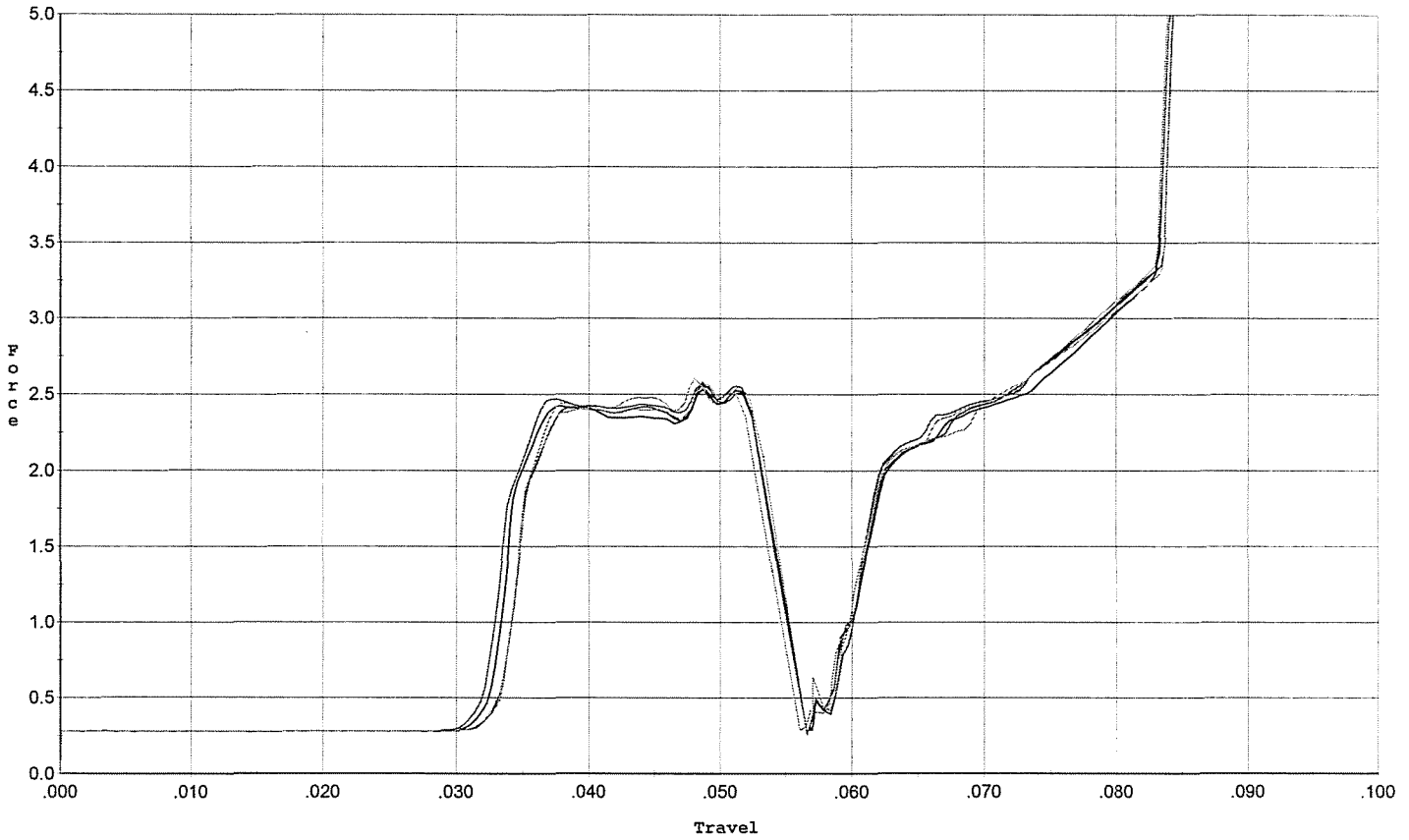
F004 REV 5/2006

BARBER - M24 0055405									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.0</u>	<u>2.5</u>	<u>2.0</u>	9.4.08	PSW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u>	<u>4.0</u>	<u>4.5</u>	9.4.08	PSW		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.023</u>	9.4.08	PSW		
	J) ASSEMBLE STOCK					8.25.08	PSW		
	K) ASSEMBLE SWIVEL STUDS					9.4.08	PSW		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-26-08	TRW		
			<u>PASS</u>	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION					8-26-08	Fm		
660	INSPECT FOR LIVE AMMO					8-26-08	TL		
670	FINAL INSPECTION A) HEADSPACE					9.4.08	PSW		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u>	<u>2.32</u>	<u>2.27</u>	<u>2.24</u>	<u>2.24</u>	9.3.08	BSH.
	C) FUNCTION					9.4.08	PSW		
690	PACK					9-5-08	TL		

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.Putch 8/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



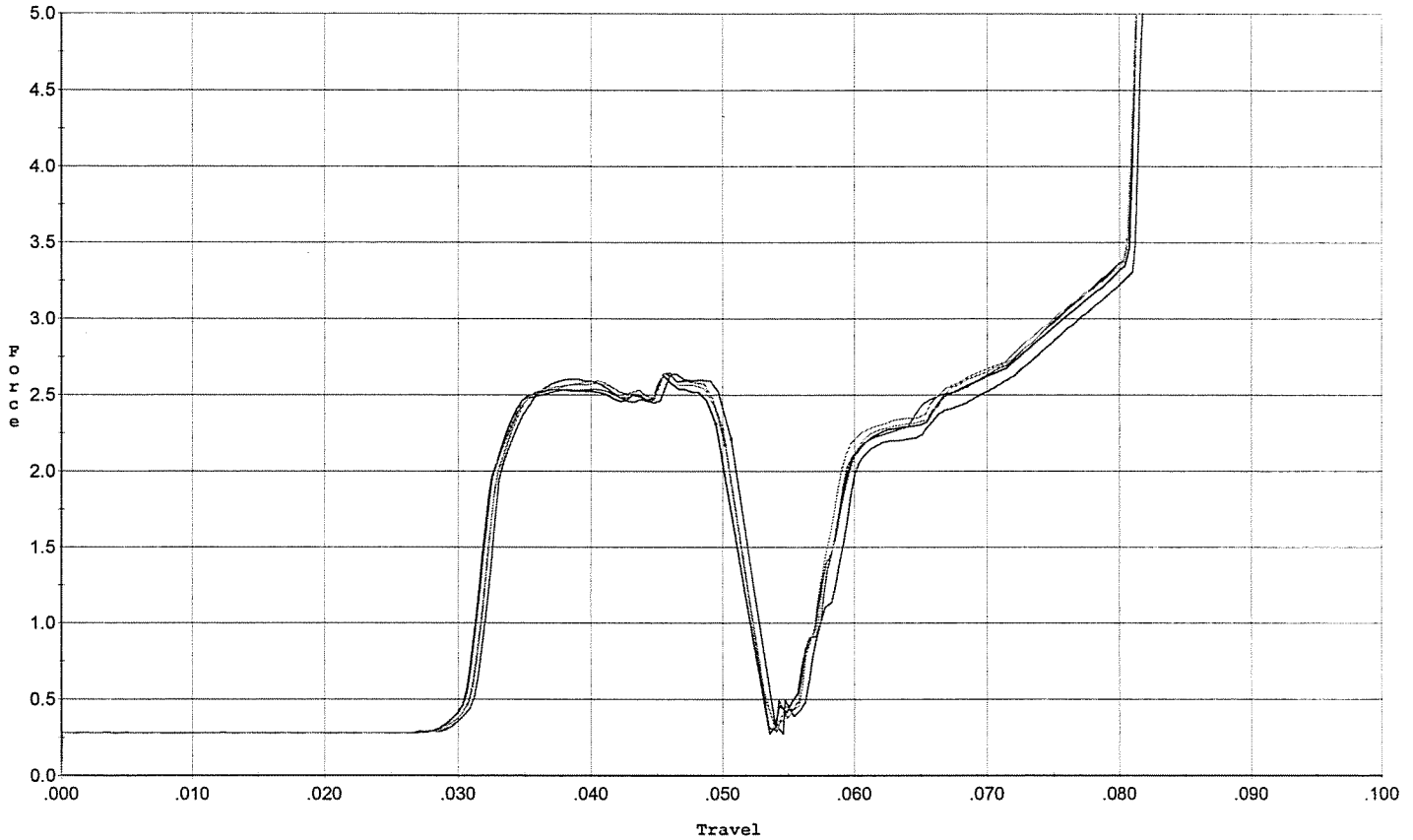
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.054	0.033	0.035	0.056		Set Trigger
2	2.535	0.054	0.032	0.035	0.057		Set Trigger
3	2.566	0.052	0.032	0.035	0.057		Set Trigger
4	2.585	0.053	0.033	0.035	0.056		Set Trigger
5	2.609	0.054	0.033	0.035	0.055		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



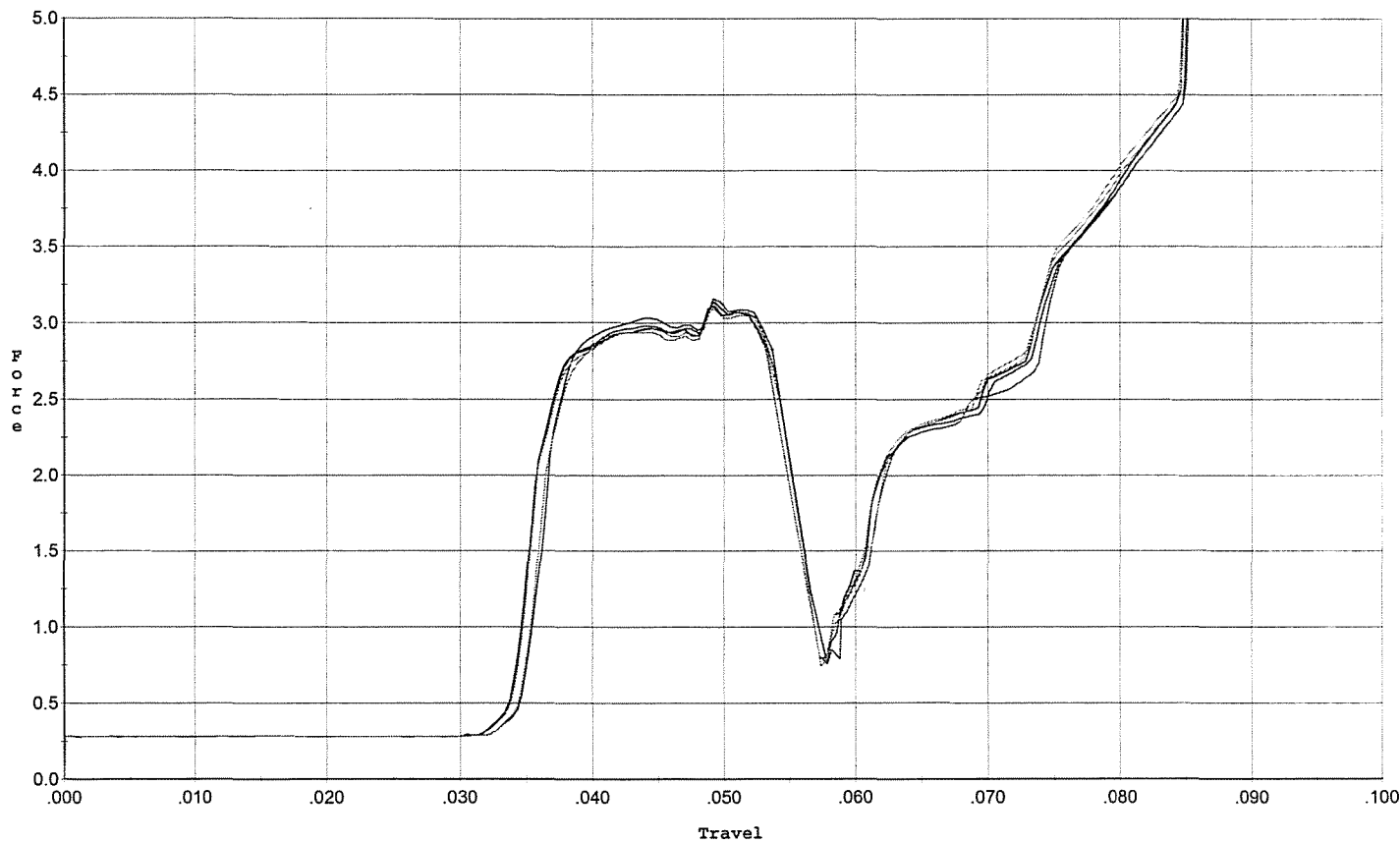
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.051	0.031	0.034	0.056		Set Trigger
2	2.626	0.049	0.031	0.034	0.054		Set Trigger
3	2.639	0.050	0.031	0.034	0.055		Set Trigger
4	2.636	0.050	0.031	0.034	0.055		Set Trigger
5	2.645	0.050	0.031	0.034	0.055		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.Putch 8/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



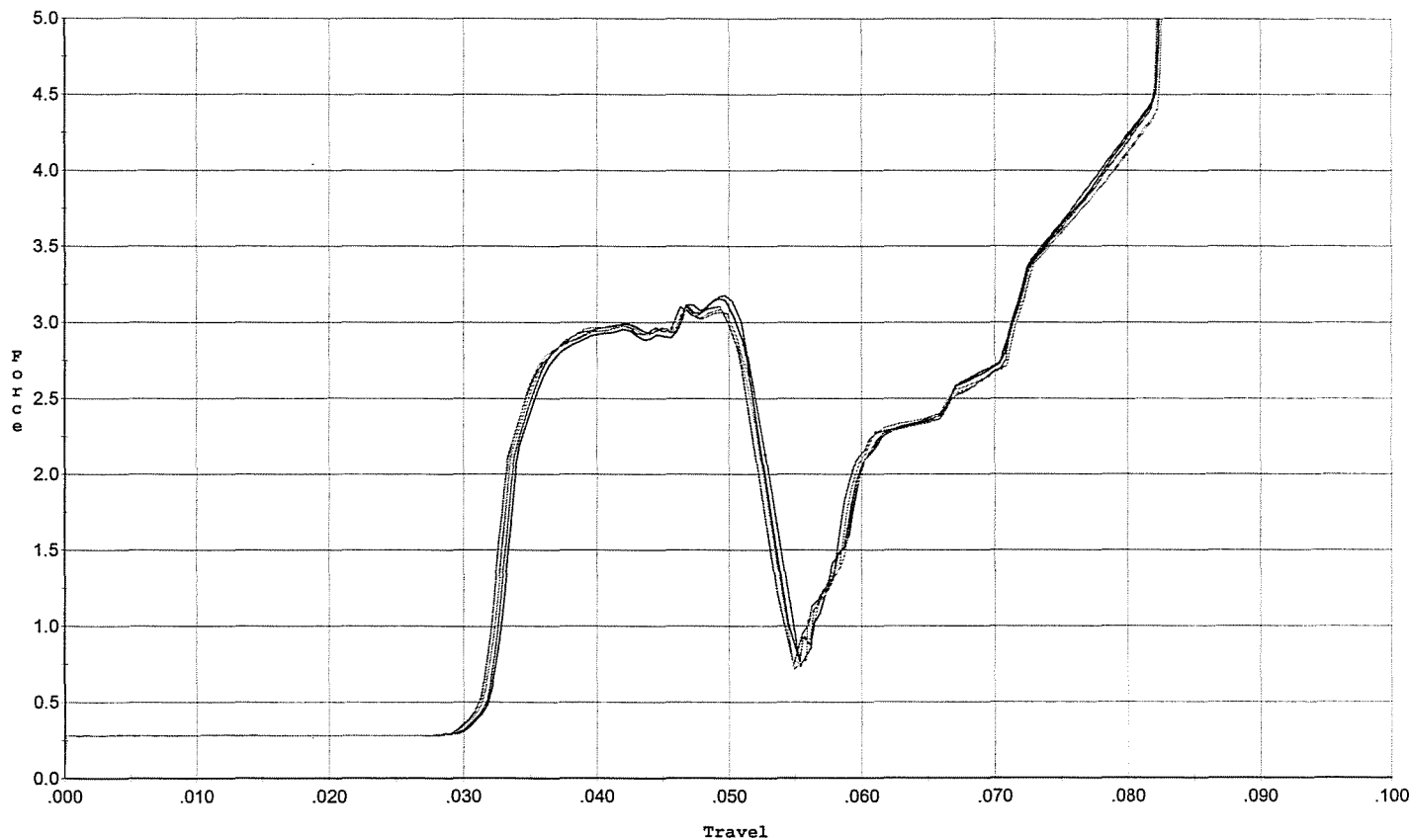
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.054	0.035	0.035	0.064		Set Trigger
2	3.109	0.053	0.034	0.035	0.064		Set Trigger
3	3.142	0.054	0.034	0.035	0.066		Set Trigger
4	3.129	0.054	0.034	0.035	0.065		Set Trigger
5	3.093	0.053	0.034	0.035	0.062		Set Trigger

AVG 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



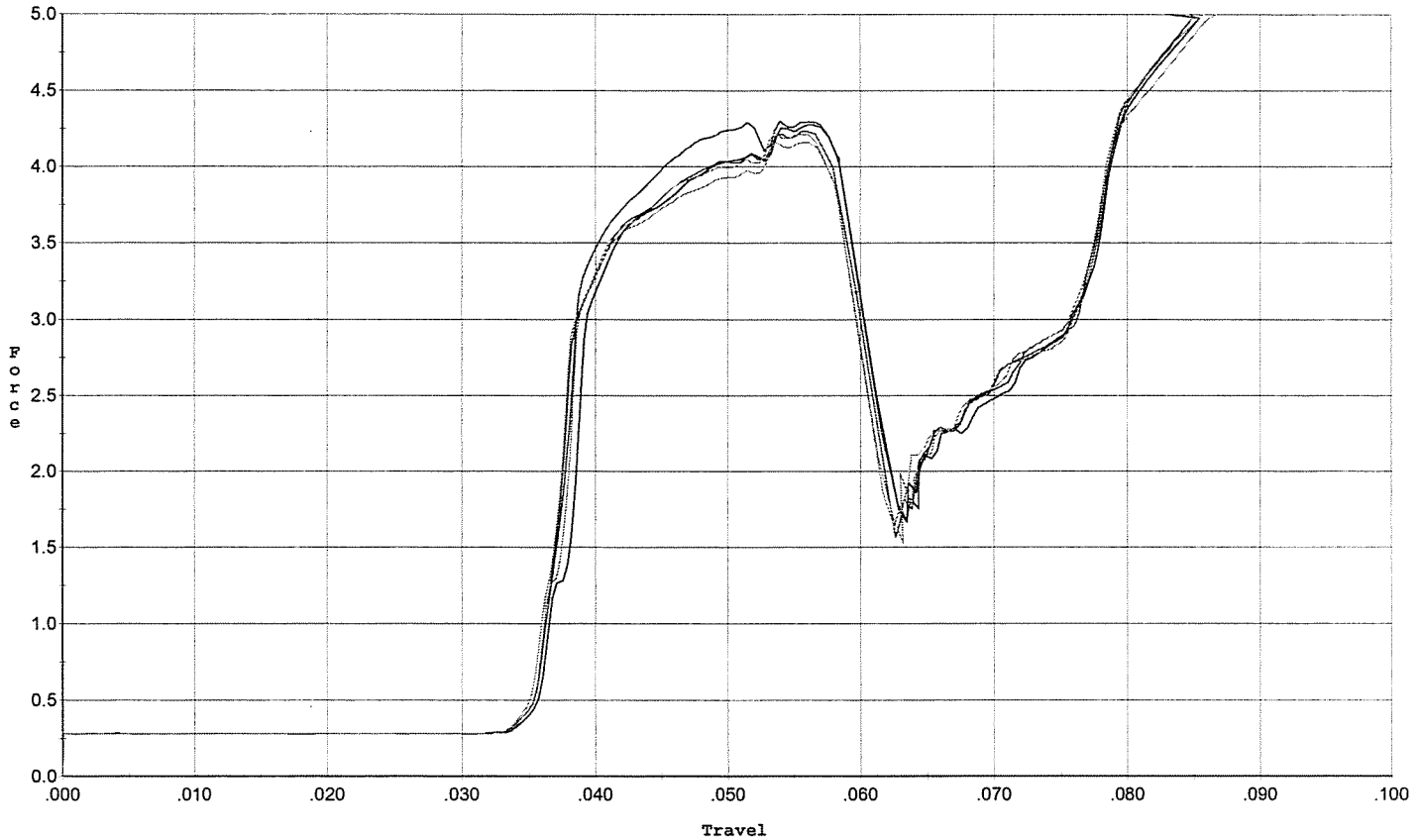
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.053	0.032	0.033	0.066		Set Trigger
2	3.156	0.051	0.032	0.034	0.063		Set Trigger
3	3.105	0.051	0.031	0.034	0.063		Set Trigger
4	3.099	0.052	0.031	0.034	0.065		Set Trigger
5	3.086	0.052	0.031	0.034	0.064		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



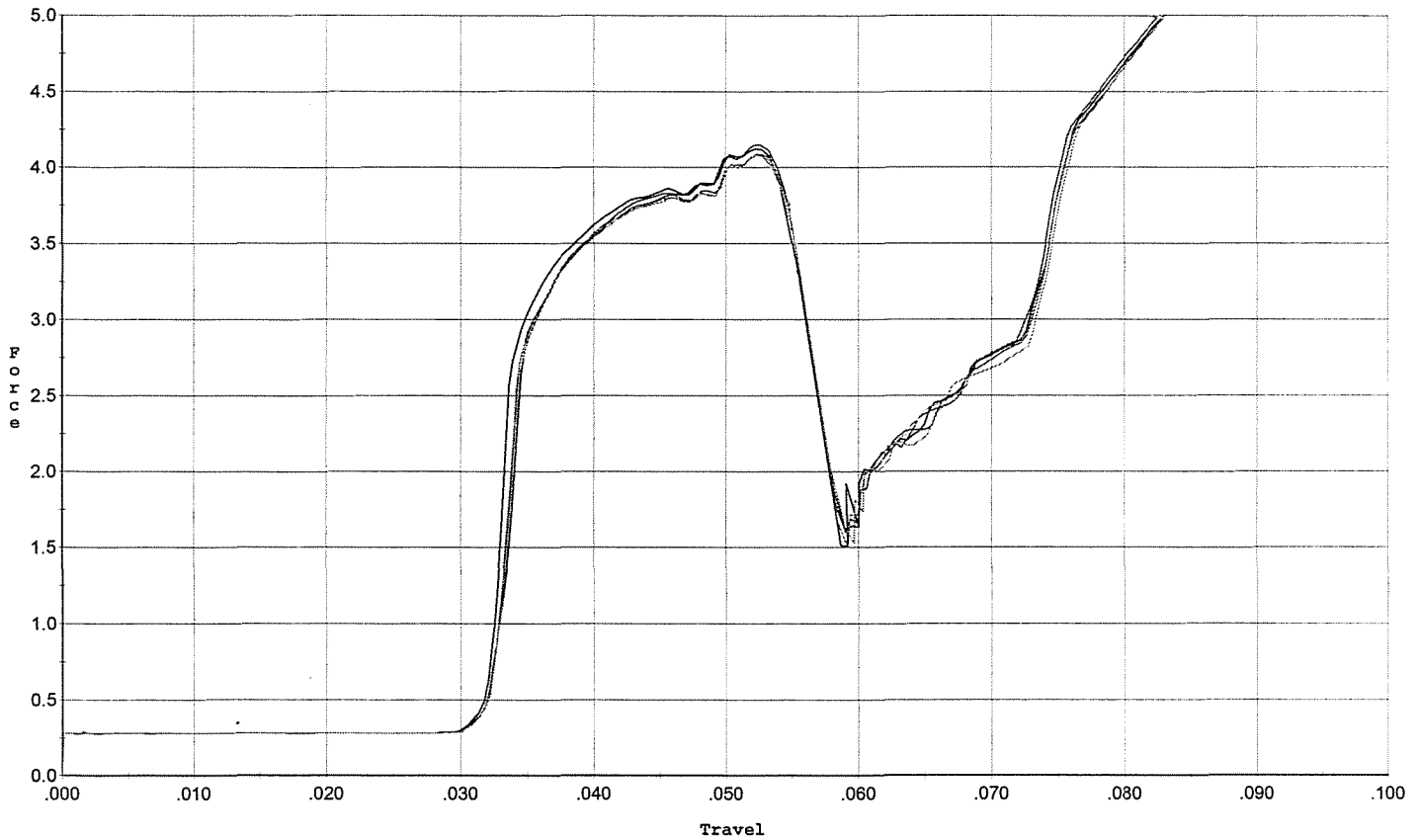
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.058	0.035	0.034	0.098		Set Trigger
2	4.275	0.058	0.036	0.034	0.093		Set Trigger
3	4.231	0.060	0.036	0.034	0.097		Set Trigger
4	4.223	0.058	0.035	0.034	0.094		Set Trigger
5	4.162	0.058	0.035	0.034	0.092		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



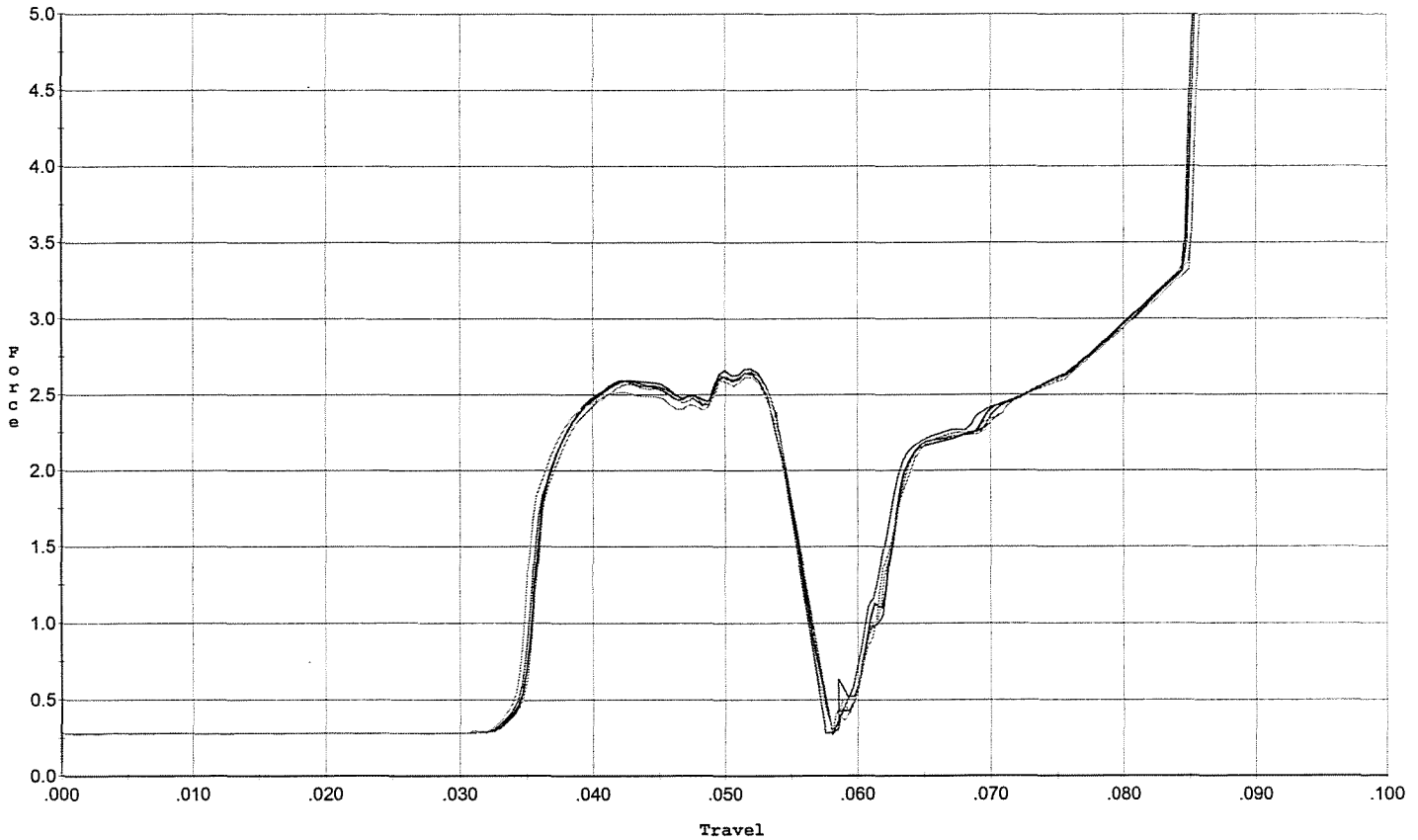
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.055	0.032	0.033	0.090		Set Trigger
2	4.123	0.055	0.032	0.033	0.093		Set Trigger
3	4.087	0.055	0.032	0.033	0.090		Set Trigger
4	4.082	0.055	0.032	0.033	0.090		Set Trigger
5	4.083	0.055	0.032	0.033	0.090		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



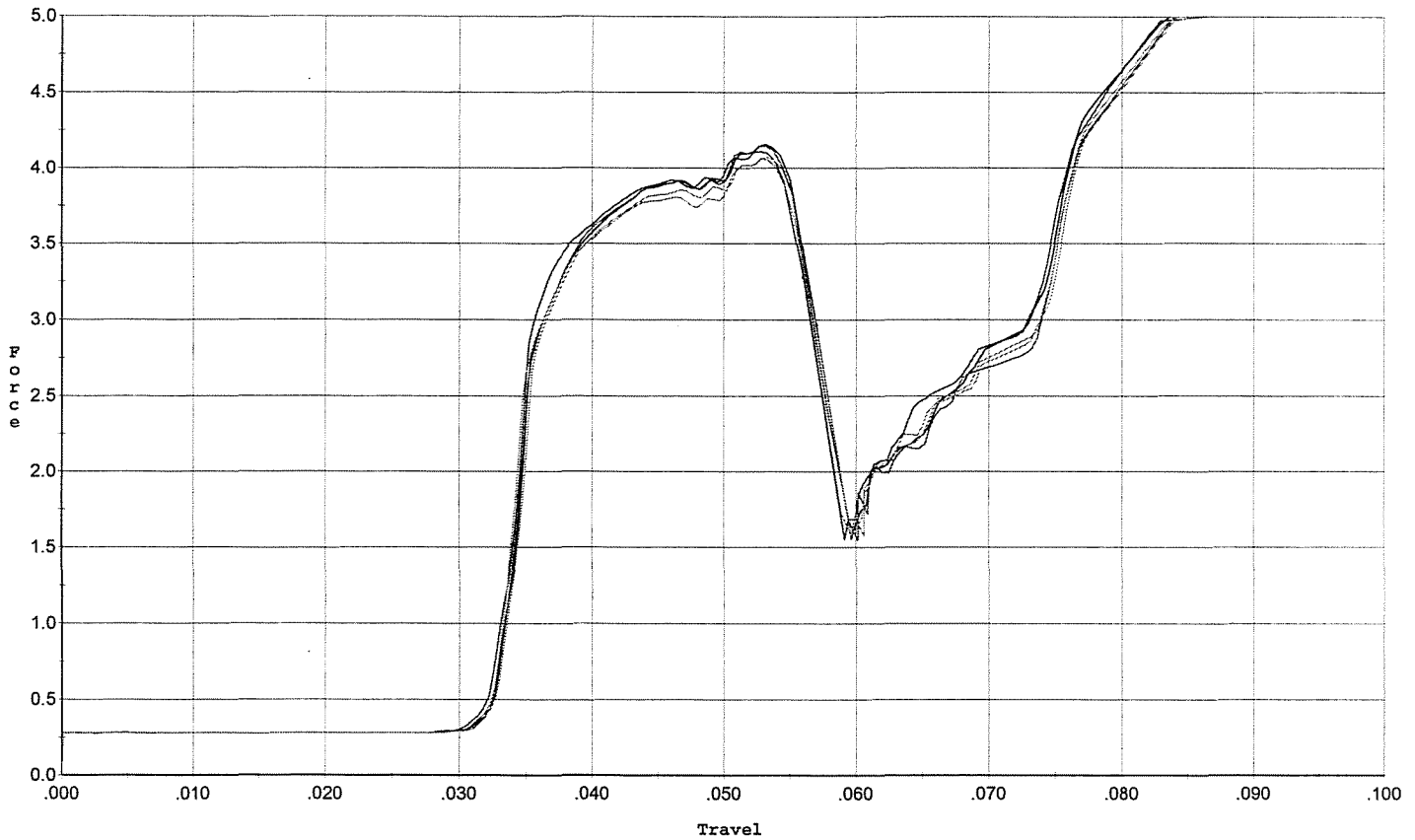
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.647	0.054	0.034	0.036	0.057		Set Trigger
2	2.671	0.054	0.035	0.036	0.057		Set Trigger
3	2.640	0.054	0.034	0.035	0.057		Set Trigger
4	2.618	0.054	0.034	0.035	0.057		Set Trigger
5	2.653	0.056	0.035	0.036	0.058		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.056	0.032	0.033	0.093		Set Trigger
2	4.157	0.057	0.032	0.033	0.094		Set Trigger
3	4.146	0.055	0.033	0.034	0.090		Set Trigger
4	4.071	0.057	0.032	0.034	0.093		Set Trigger
5	4.068	0.055	0.032	0.033	0.090		Set Trigger

Avg 4.11