

G677 1149

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

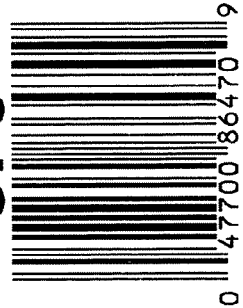
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771149

UPC



GUN SERIAL #

G6771149

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RIC
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX JUL 05 2008	8-1-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	8/5	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/7/08	PG
542	APPLY COATINGS (BARREL ACTION)		8-14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 12 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-11-08	RSN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-11-08	RSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-11-08	RSN
	J) ASSEMBLE STOCK		8-27-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-11-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	9-4-08	FM
650	TARGET	<u>PASS</u> FAIL	9-4-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-4-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-11-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.18</u> <u>2.36</u> <u>2.39</u> <u>2.24</u>	9-11-08	RSN
	C) FUNCTION		9-11-08	RSN
690	PACK		9/20/08	FM

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

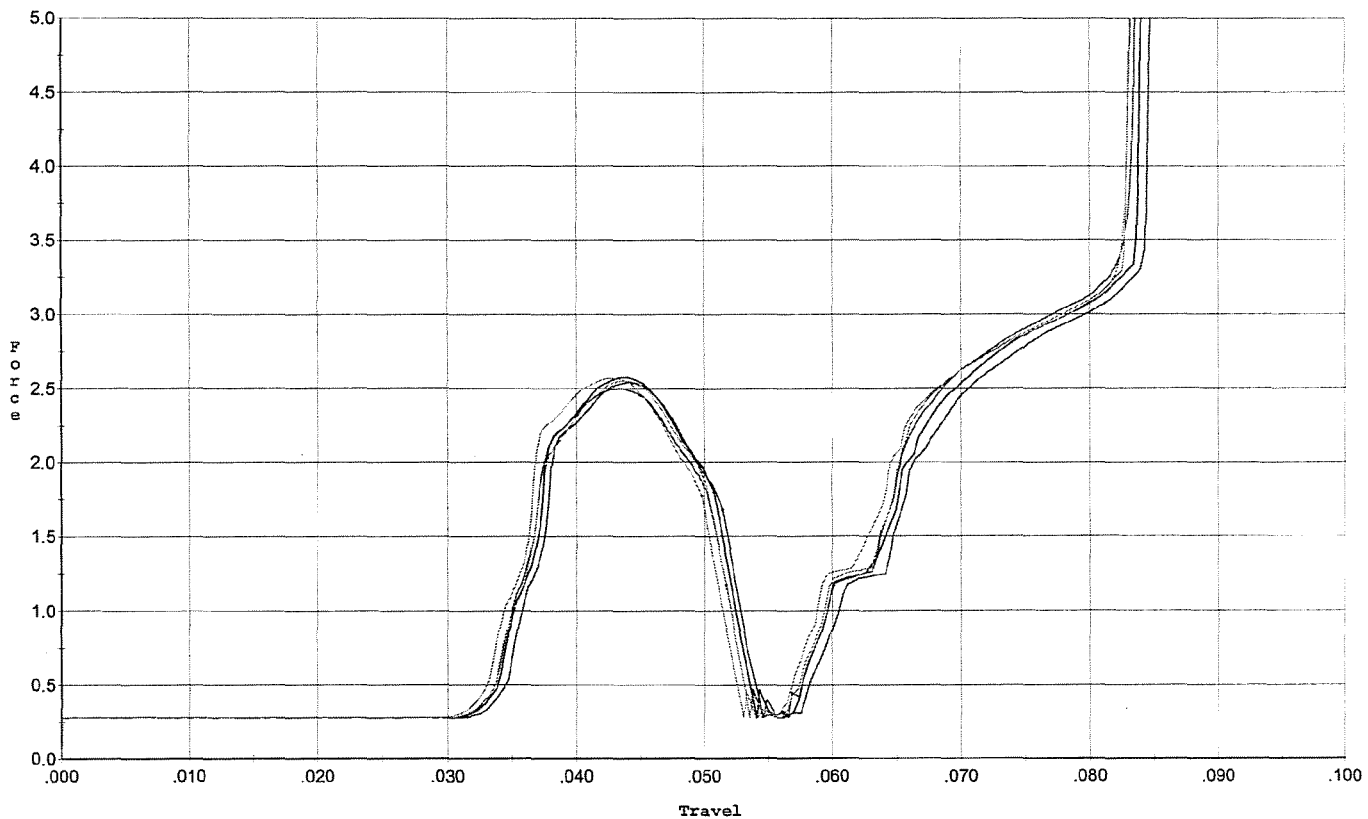
BARBER - M24 0055441

M2400055480

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



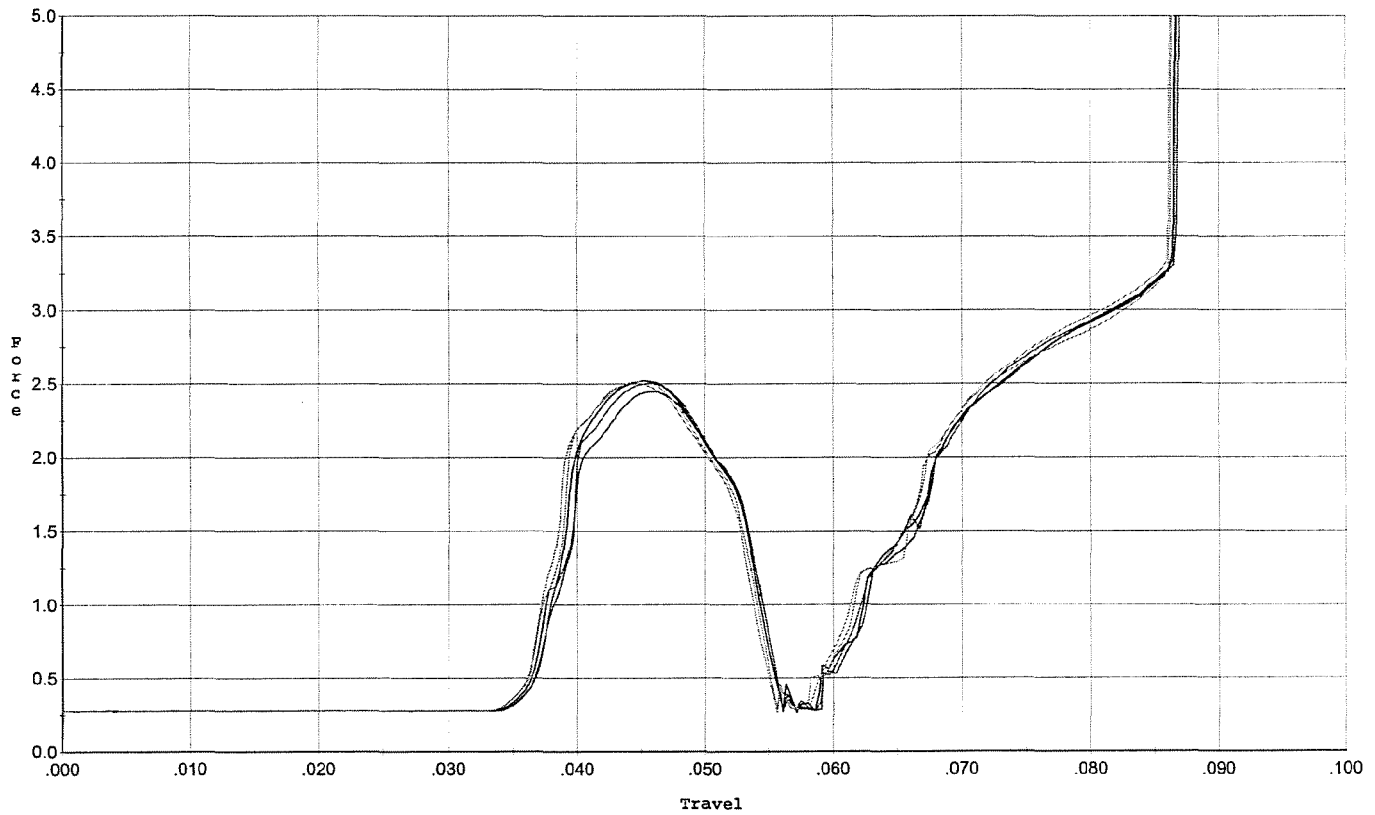
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.051	0.035	0.038	0.045		Set Trigger
2	2.575	0.051	0.034	0.037	0.045		Set Trigger
3	2.499	0.052	0.034	0.037	0.045		Set Trigger
4	2.549	0.052	0.034	0.037	0.045		Set Trigger
5	2.569	0.050	0.033	0.037	0.044		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



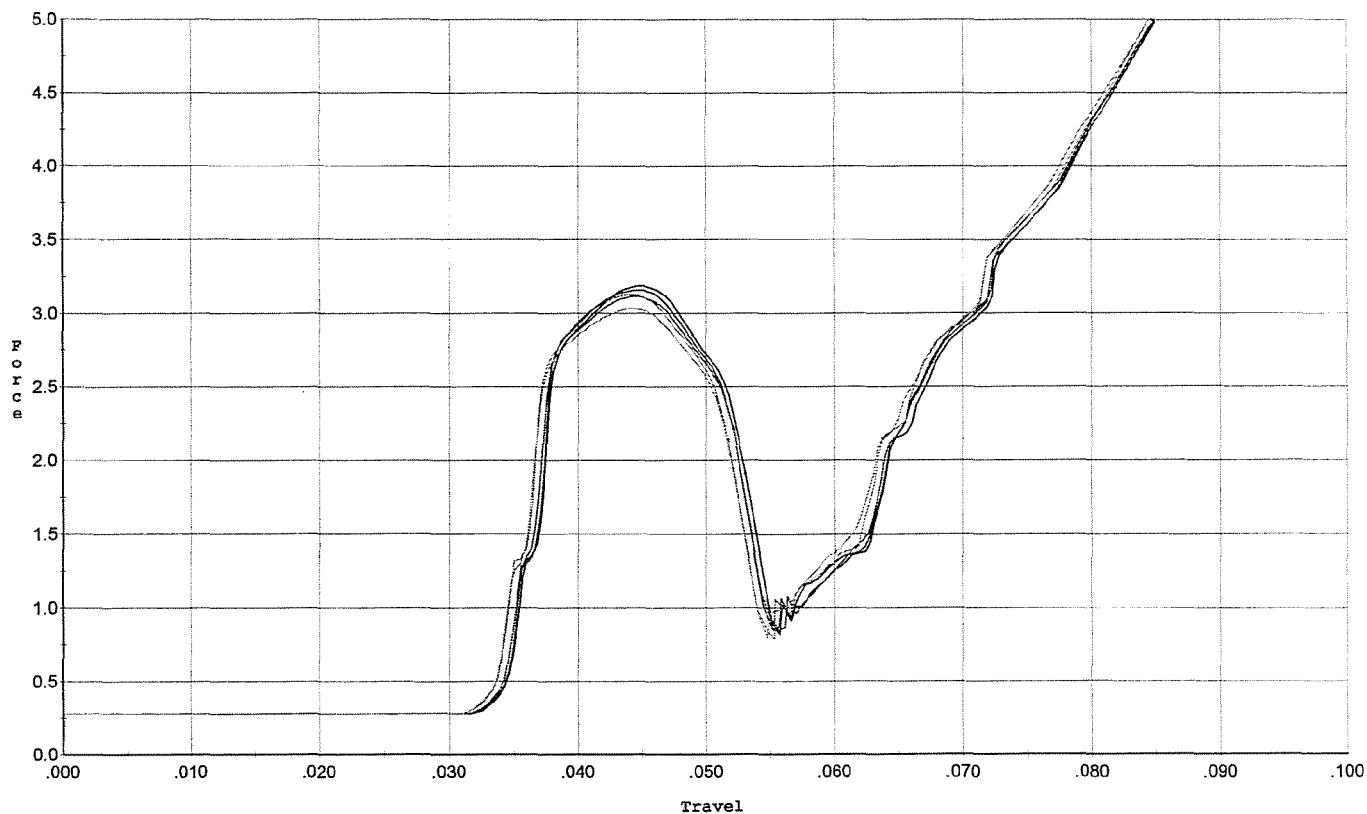
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.448	0.054	0.037	0.039	0.044		Set Trigger
2	2.520	0.053	0.036	0.039	0.044		Set Trigger
3	2.502	0.054	0.037	0.039	0.045		Set Trigger
4	2.517	0.054	0.036	0.039	0.045		Set Trigger
5	2.505	0.053	0.036	0.039	0.044		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



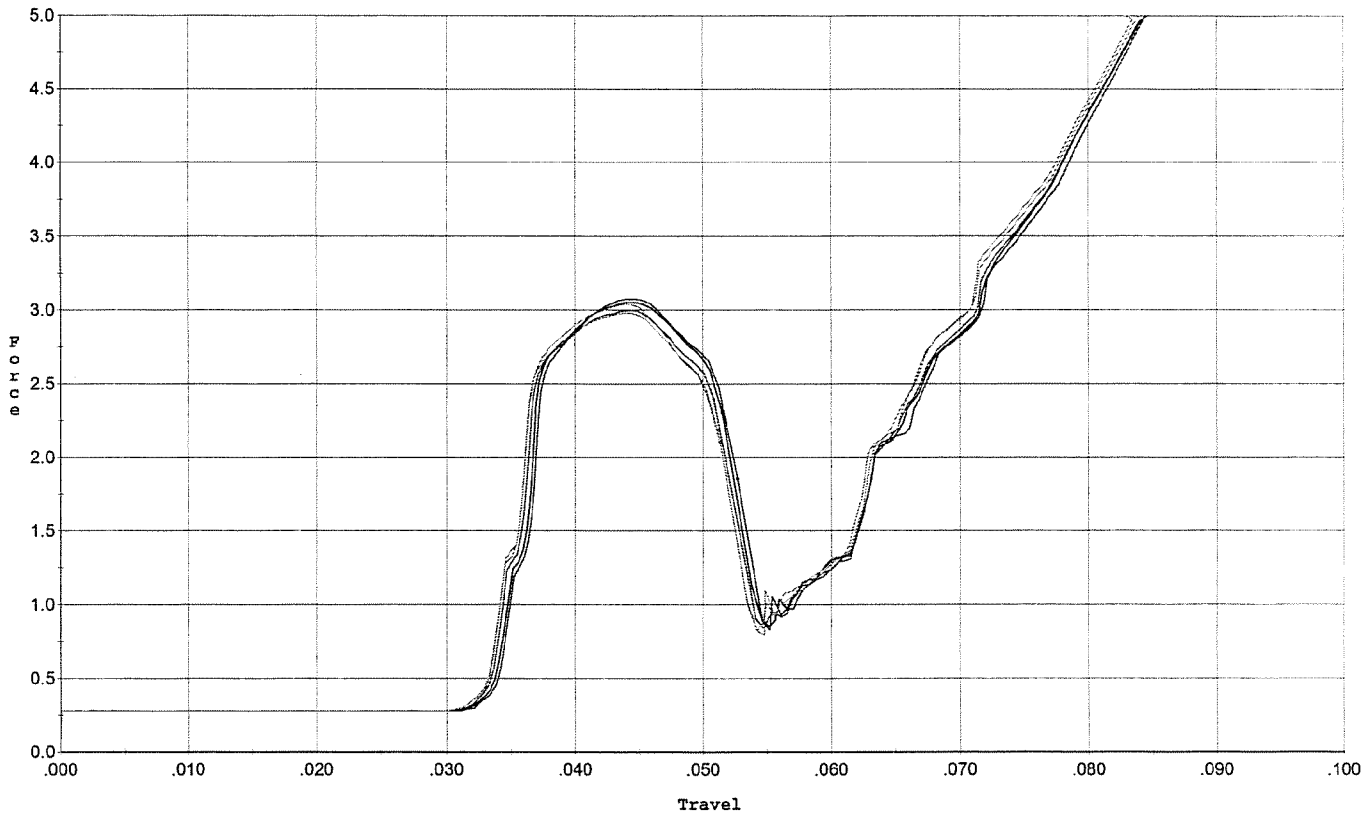
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.052	0.034	0.037	0.057		Set Trigger
2	3.185	0.053	0.034	0.037	0.058		Set Trigger
3	3.116	0.052	0.034	0.037	0.056		Set Trigger
4	3.034	0.052	0.034	0.037	0.056		Set Trigger
5	3.126	0.052	0.034	0.036	0.057		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



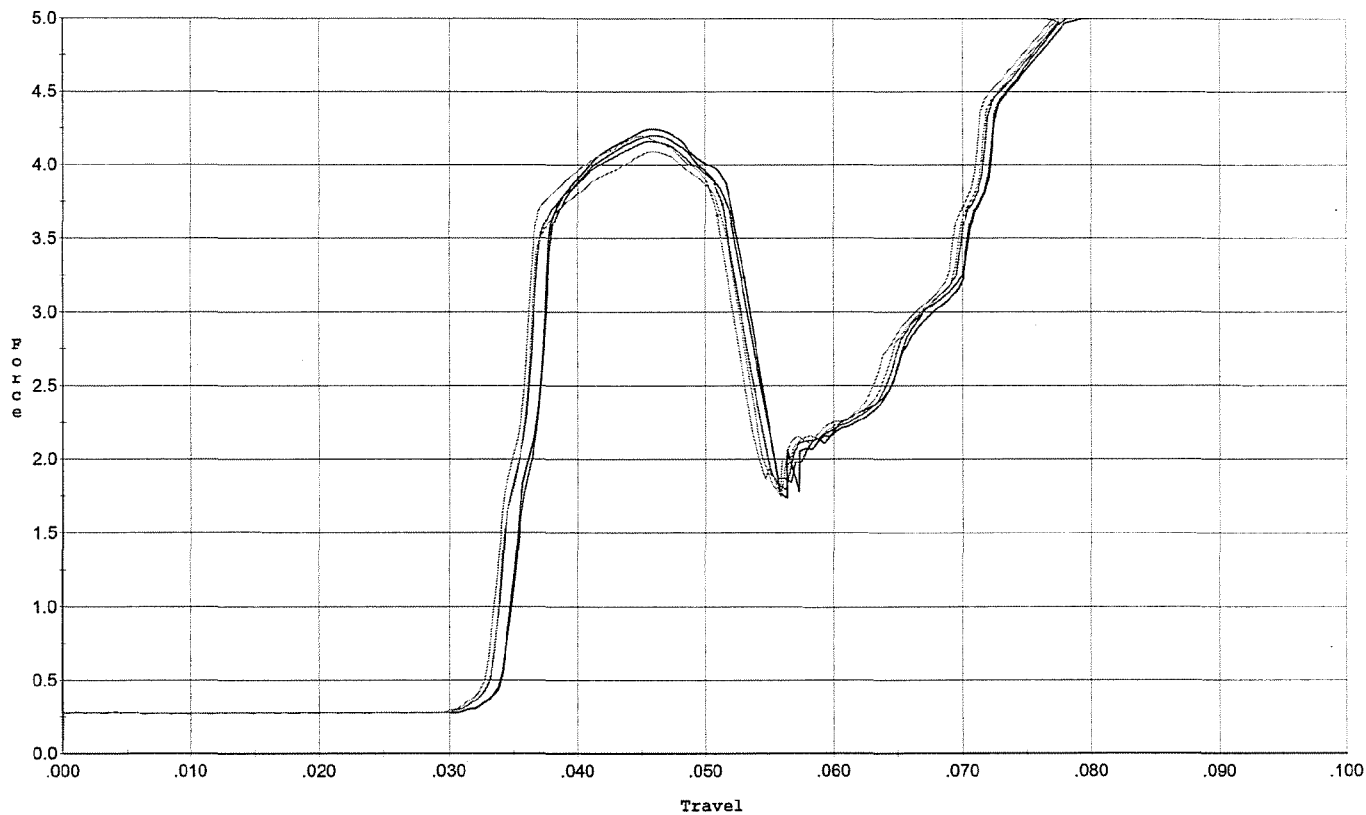
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.073	0.053	0.034	0.037	0.057		Set Trigger
2	3.052	0.051	0.034	0.037	0.056		Set Trigger
3	2.998	0.051	0.033	0.036	0.055		Set Trigger
4	2.979	0.051	0.033	0.036	0.055		Set Trigger
5	3.039	0.051	0.033	0.036	0.056		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



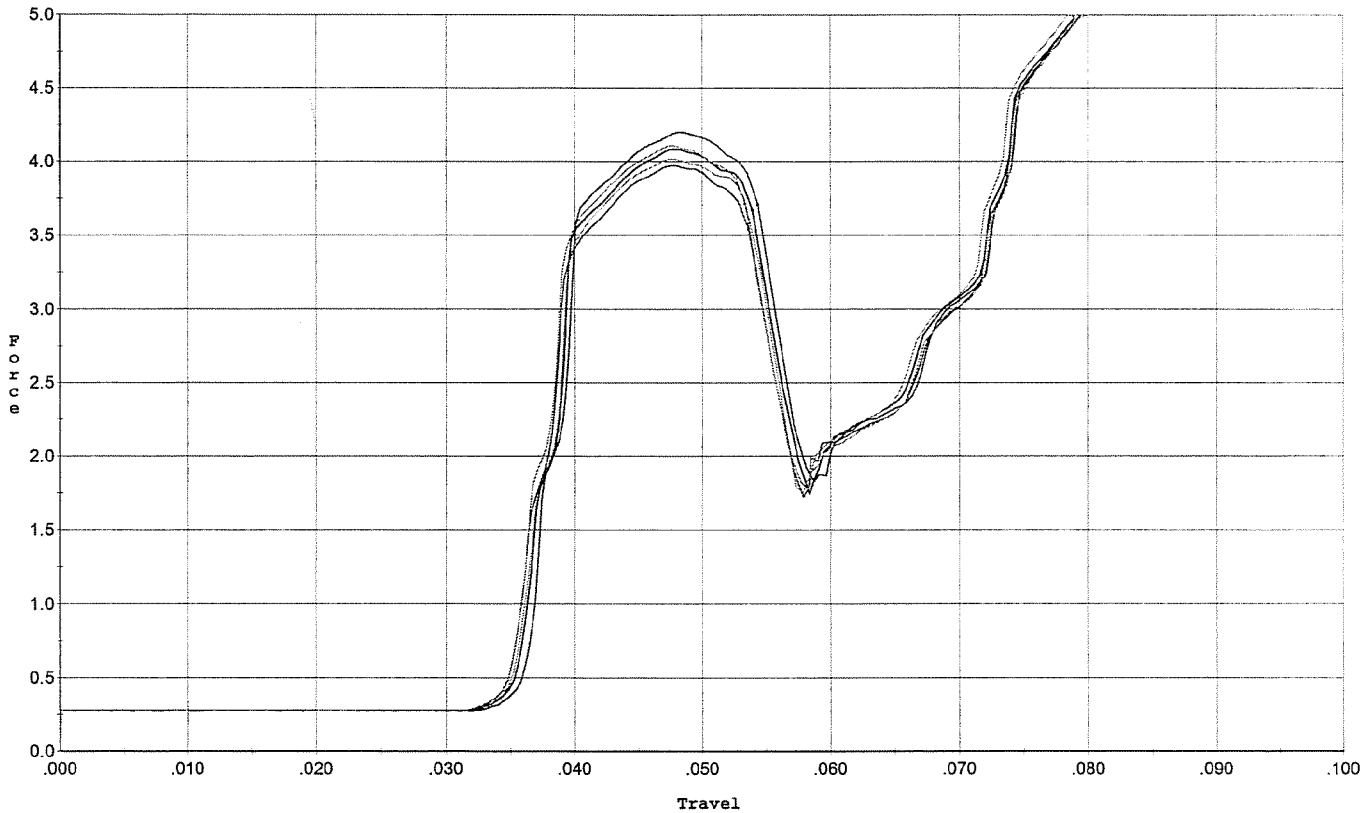
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.052	0.034	0.033	0.076		Set Trigger
2	4.242	0.053	0.034	0.033	0.079		Set Trigger
3	4.159	0.051	0.033	0.033	0.077		Set Trigger
4	4.092	0.052	0.033	0.033	0.076		Set Trigger
5	4.195	0.051	0.033	0.033	0.077		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



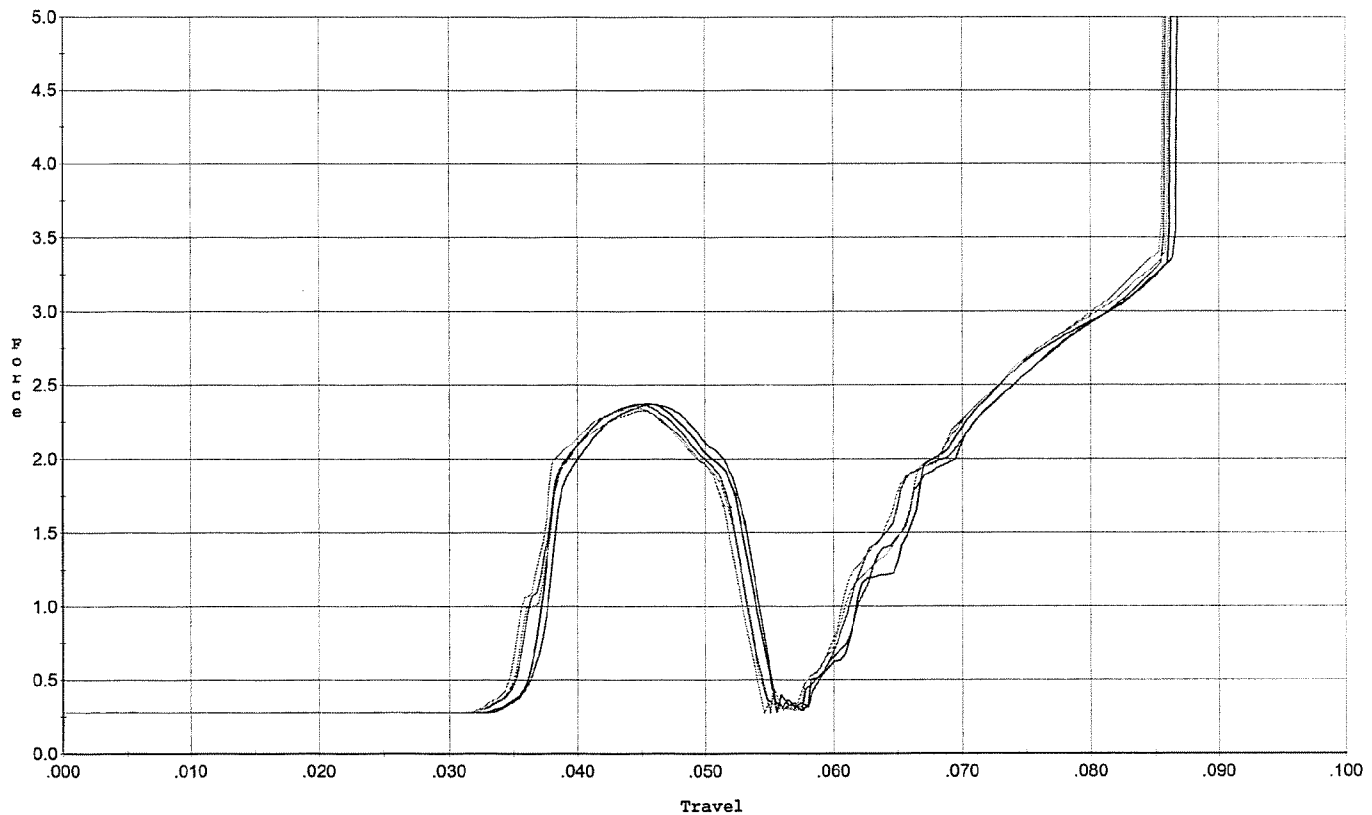
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.054	0.036	0.034	0.078		Set Trigger
2	4.085	0.054	0.035	0.034	0.076		Set Trigger
3	3.974	0.054	0.035	0.034	0.075		Set Trigger
4	4.016	0.055	0.035	0.034	0.077		Set Trigger
5	4.108	0.053	0.035	0.034	0.076		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



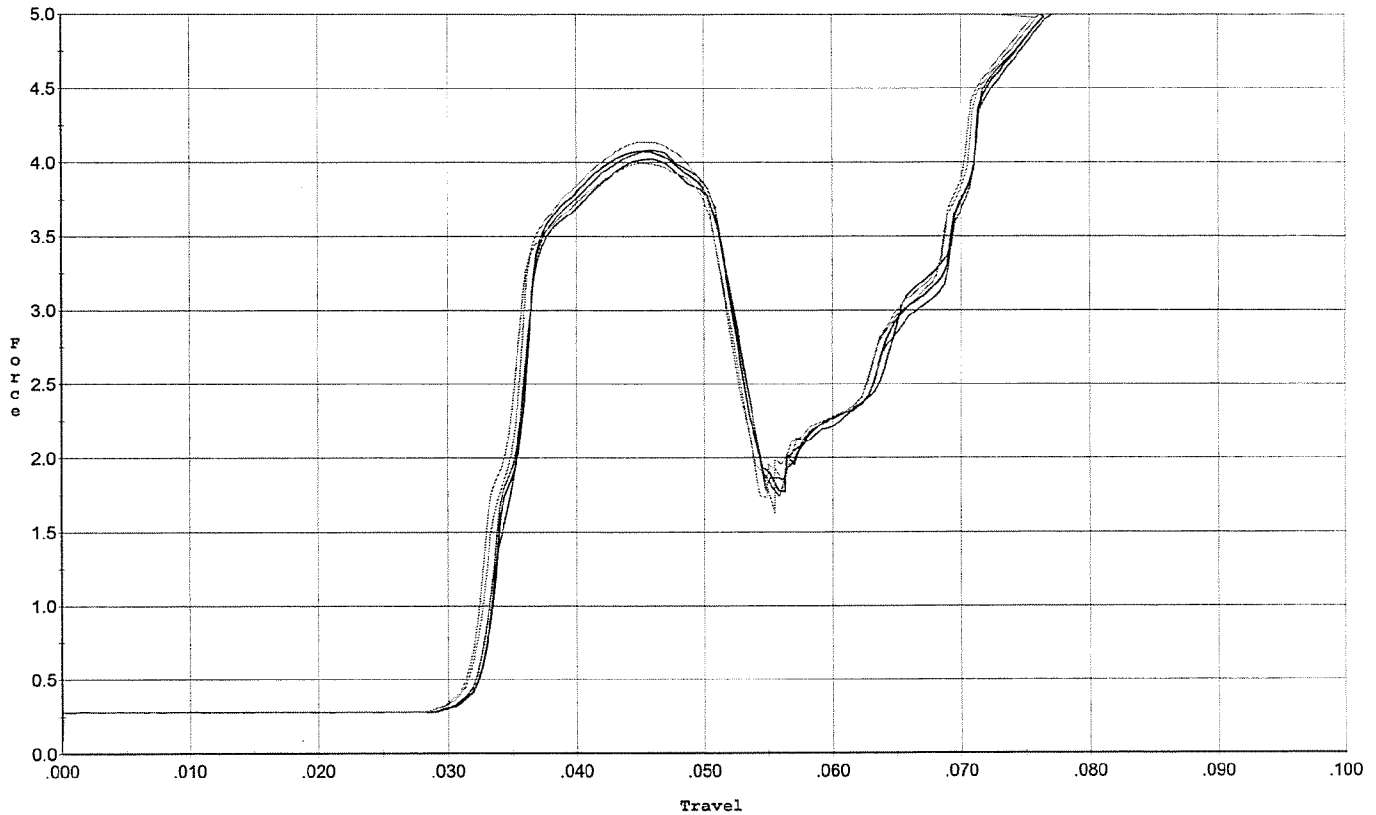
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.369	0.053	0.036	0.038	0.044		Set Trigger
2	2.374	0.052	0.036	0.038	0.044		Set Trigger
3	2.368	0.052	0.035	0.038	0.044		Set Trigger
4	2.326	0.052	0.035	0.038	0.043		Set Trigger
5	2.342	0.051	0.035	0.038	0.043		Set Trigger

AVG 2.35

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.053	0.032	0.033	0.077		Set Trigger
2	4.075	0.051	0.032	0.033	0.075		Set Trigger
3	4.083	0.051	0.032	0.033	0.075		Set Trigger
4	3.996	0.052	0.032	0.033	0.077		Set Trigger
5	4.139	0.050	0.031	0.033	0.076		Set Trigger

Arg 4.06