

66771151

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

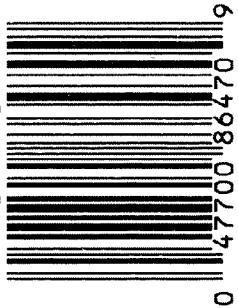
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771151

UPC



GUN SERIAL # G 6771151

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	RP, SP
460	CHECK HEADSPACE		7-14-08	RP, SP
470	DIS-ASSEMBLE ACTION		7-15-08	RP
472	SERIALIZE BOLT HANDLE		7-15-08	RP
475	DRILL AND TAP SIGHT HOLES		7-16-08	SP
480	MAGNAFLUX BBL ACTION		7-17-08	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-17-08	RP
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22-08	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-28-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-28-08	RP, SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

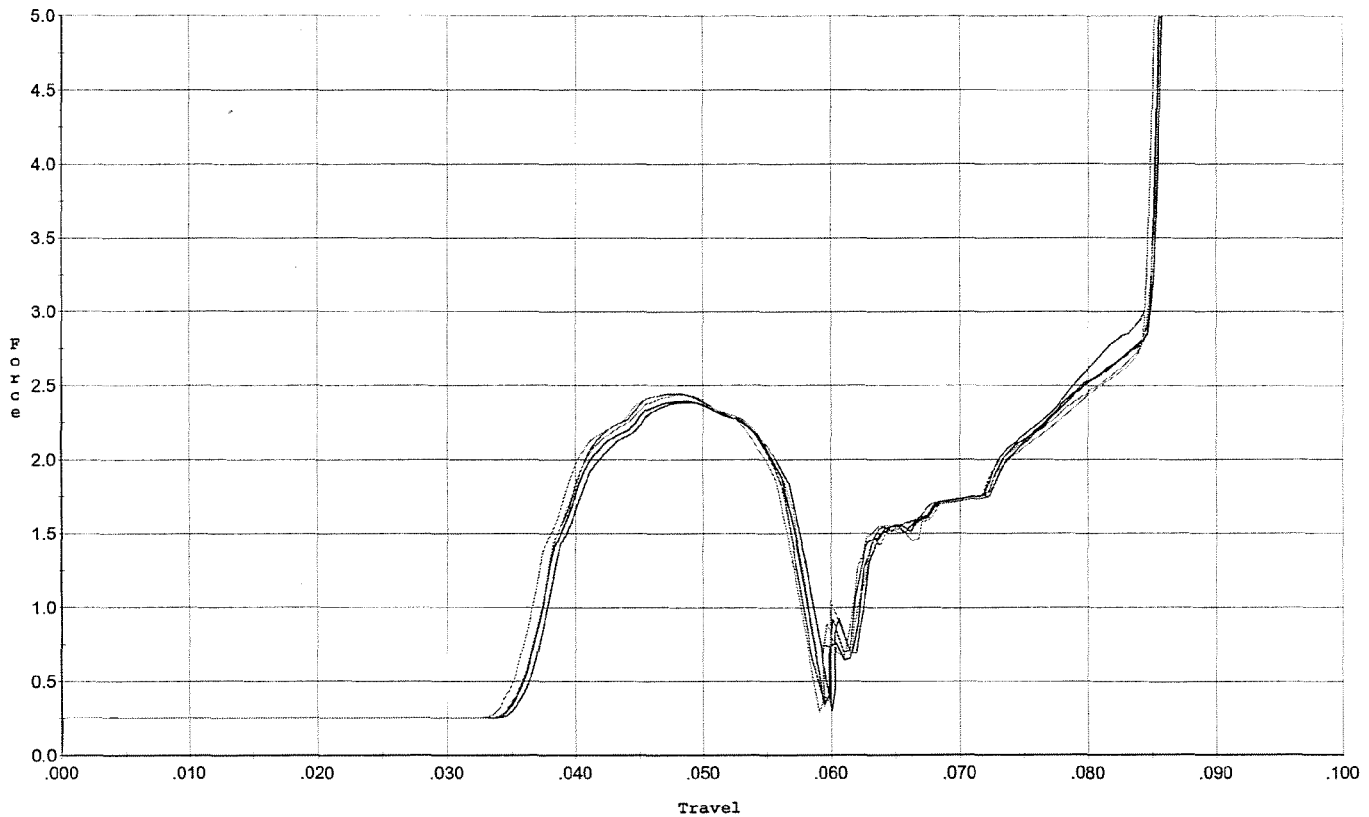
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	8-2	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.5</u> <u>5.5</u> <u>5.5</u>	8-2	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	8-2	TC
	J) ASSEMBLE STOCK		7-28-08	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-7-08	R.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	R.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	R.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-7-08	R.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.17</u> <u>2.14</u> <u>2.16</u> <u>2.09</u>	8-1-08	R.S.W.
	C) FUNCTION		8-7-08	R.P.D.
690	PACK		8/22/08	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



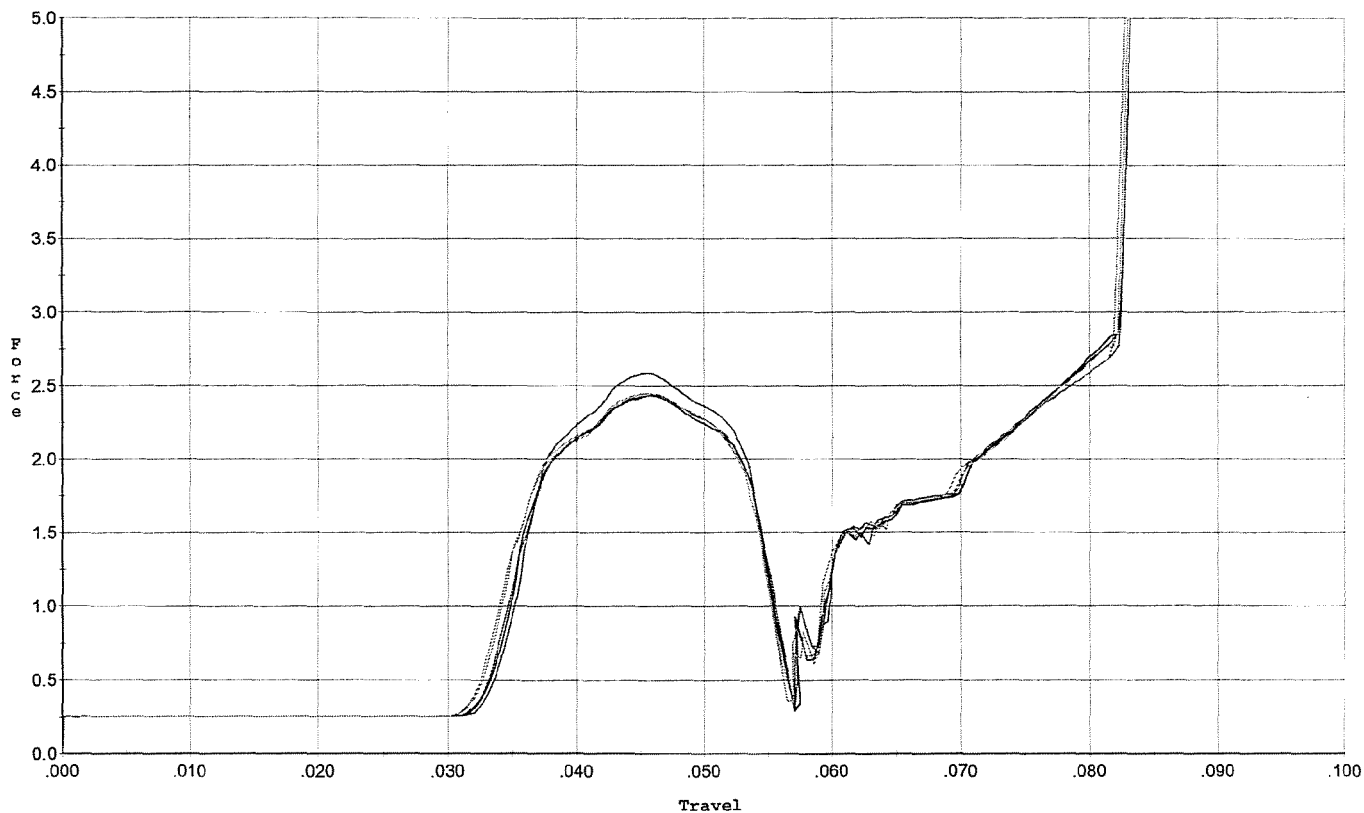
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.385	0.058	0.036	0.035	0.052		Set Trigger
2	2.394	0.057	0.035	0.035	0.052		Set Trigger
3	2.442	0.056	0.035	0.035	0.051		Set Trigger
4	2.438	0.057	0.035	0.035	0.052		Set Trigger
5	2.447	0.057	0.034	0.035	0.053		Set Trigger

AVG 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



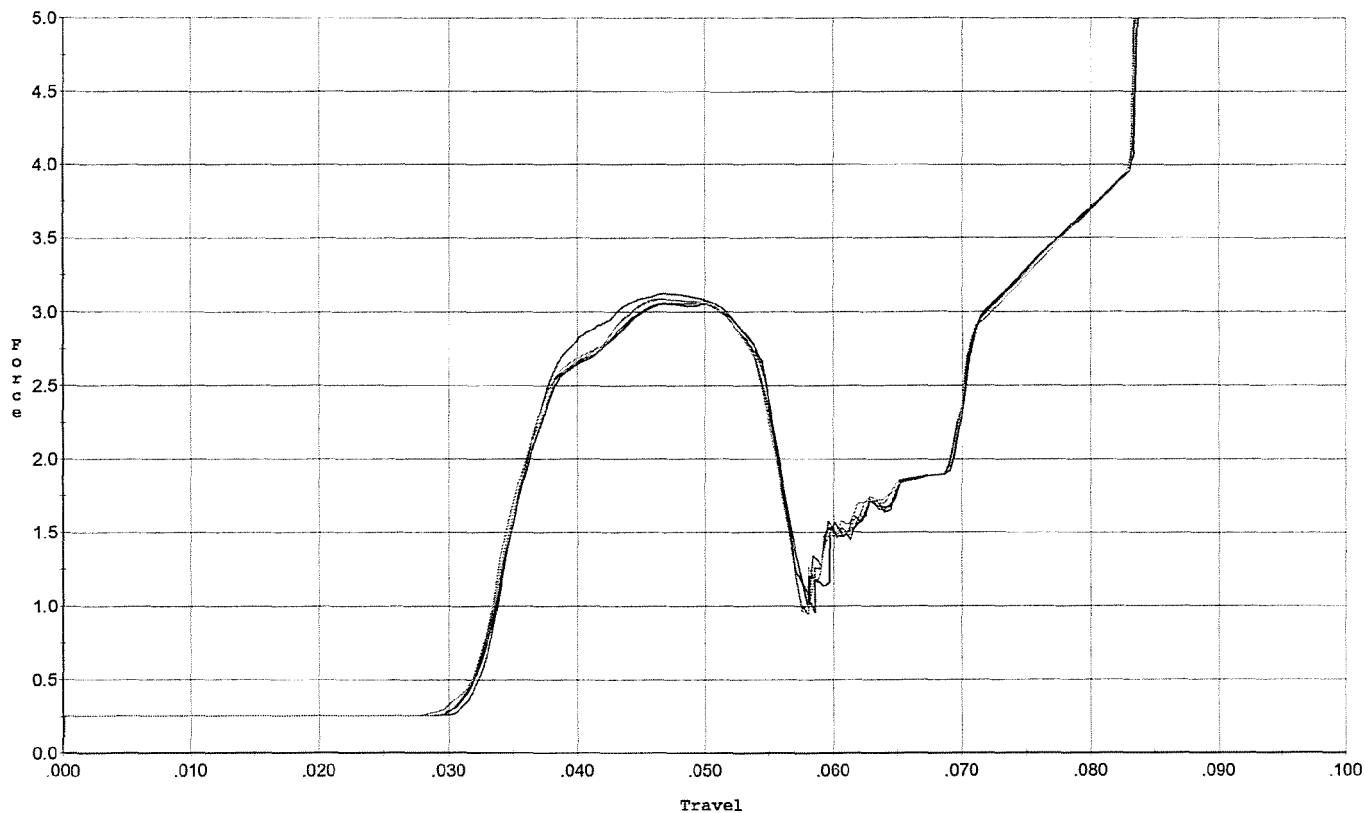
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.054	0.033	0.035	0.052		Set Trigger
2	2.434	0.054	0.033	0.035	0.050		Set Trigger
3	2.442	0.055	0.033	0.035	0.052		Set Trigger
4	2.446	0.054	0.032	0.034	0.052		Set Trigger
5	2.450	0.054	0.032	0.034	0.052		Set Trigger

AVG 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



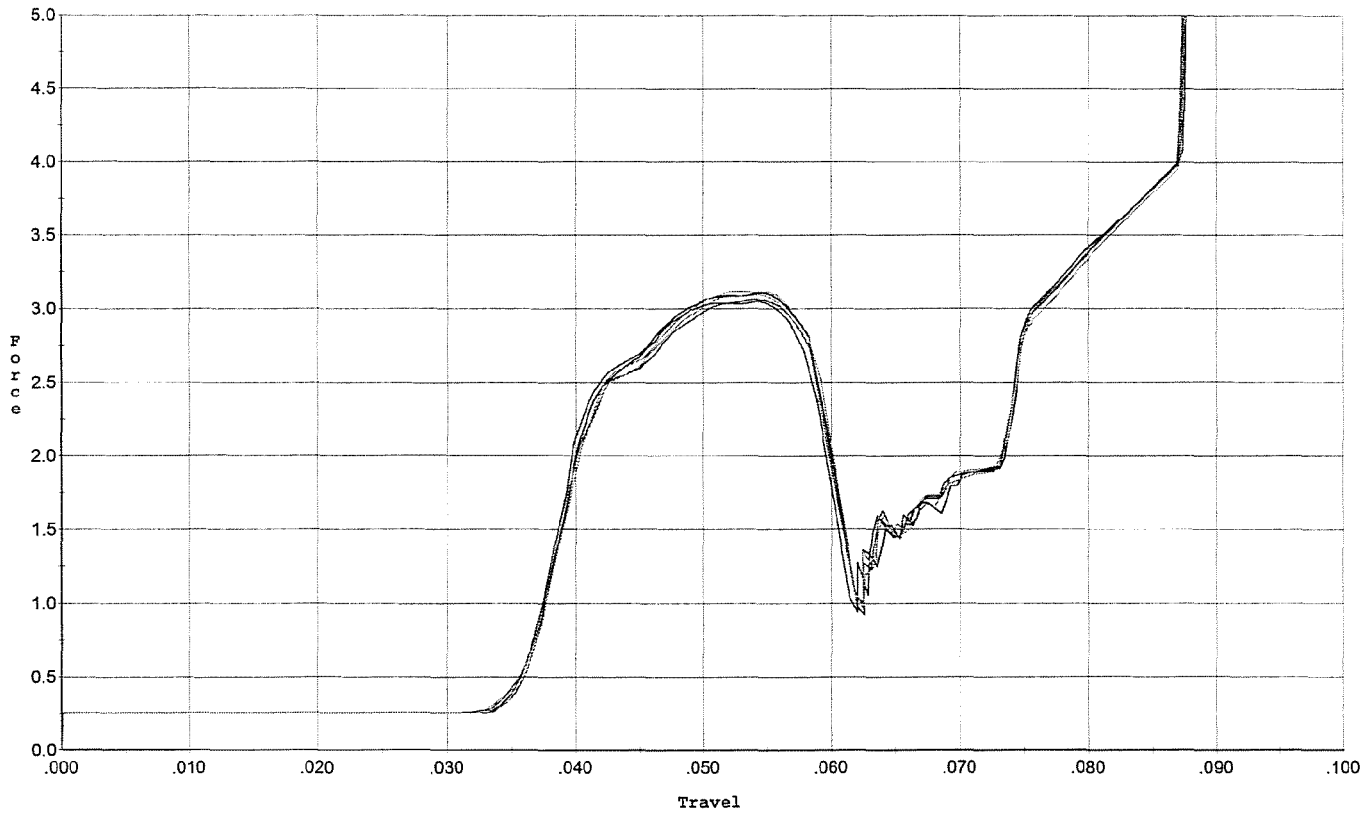
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.055	0.032	0.033	0.067		Set Trigger
2	3.053	0.054	0.032	0.034	0.066		Set Trigger
3	3.061	0.055	0.032	0.033	0.067		Set Trigger
4	3.085	0.055	0.031	0.033	0.067		Set Trigger
5	3.087	0.055	0.032	0.033	0.068		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



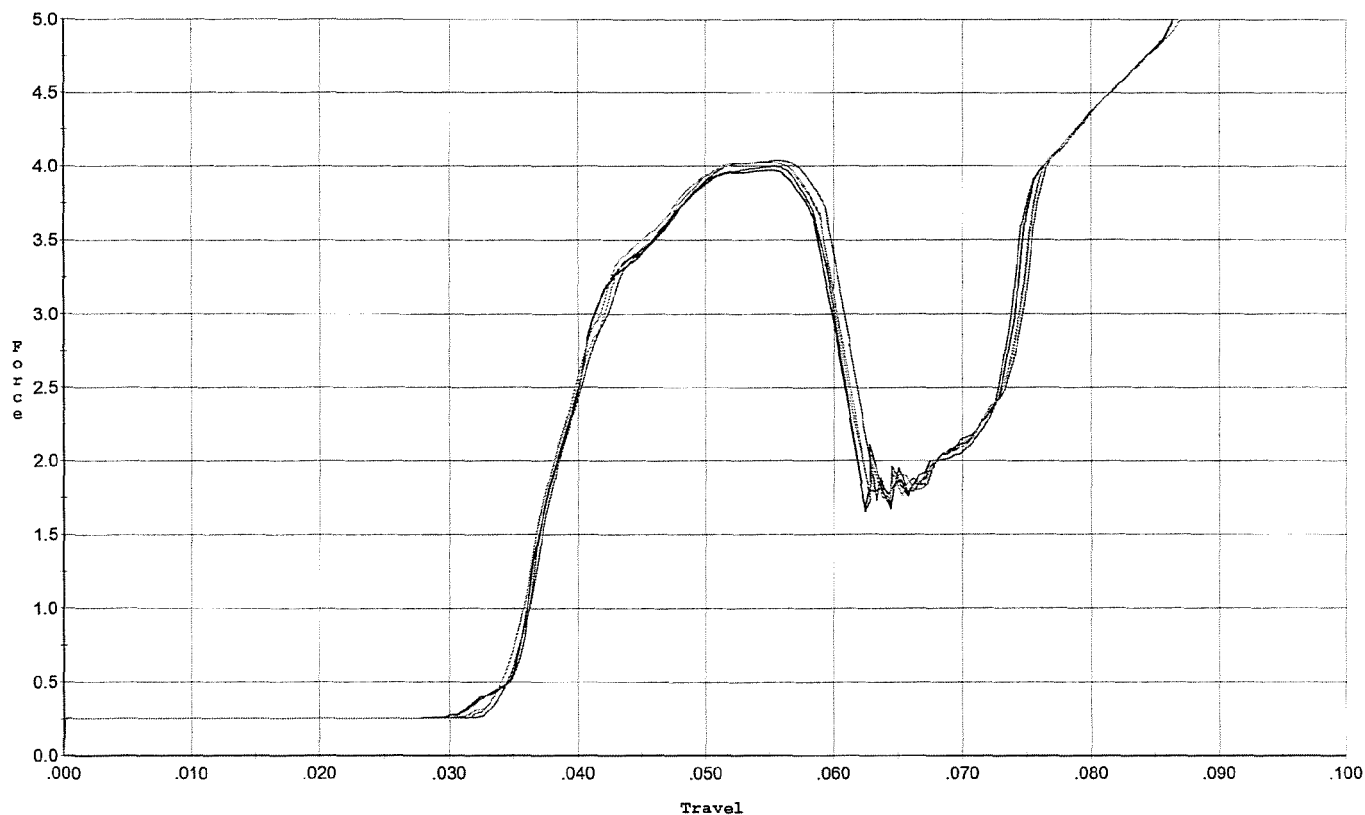
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.059	0.035	0.034	0.068		Set Trigger
2	3.109	0.060	0.036	0.034	0.070		Set Trigger
3	3.061	0.058	0.036	0.034	0.067		Set Trigger
4	3.099	0.060	0.036	0.034	0.070		Set Trigger
5	3.116	0.059	0.036	0.034	0.069		Set Trigger

AVG 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



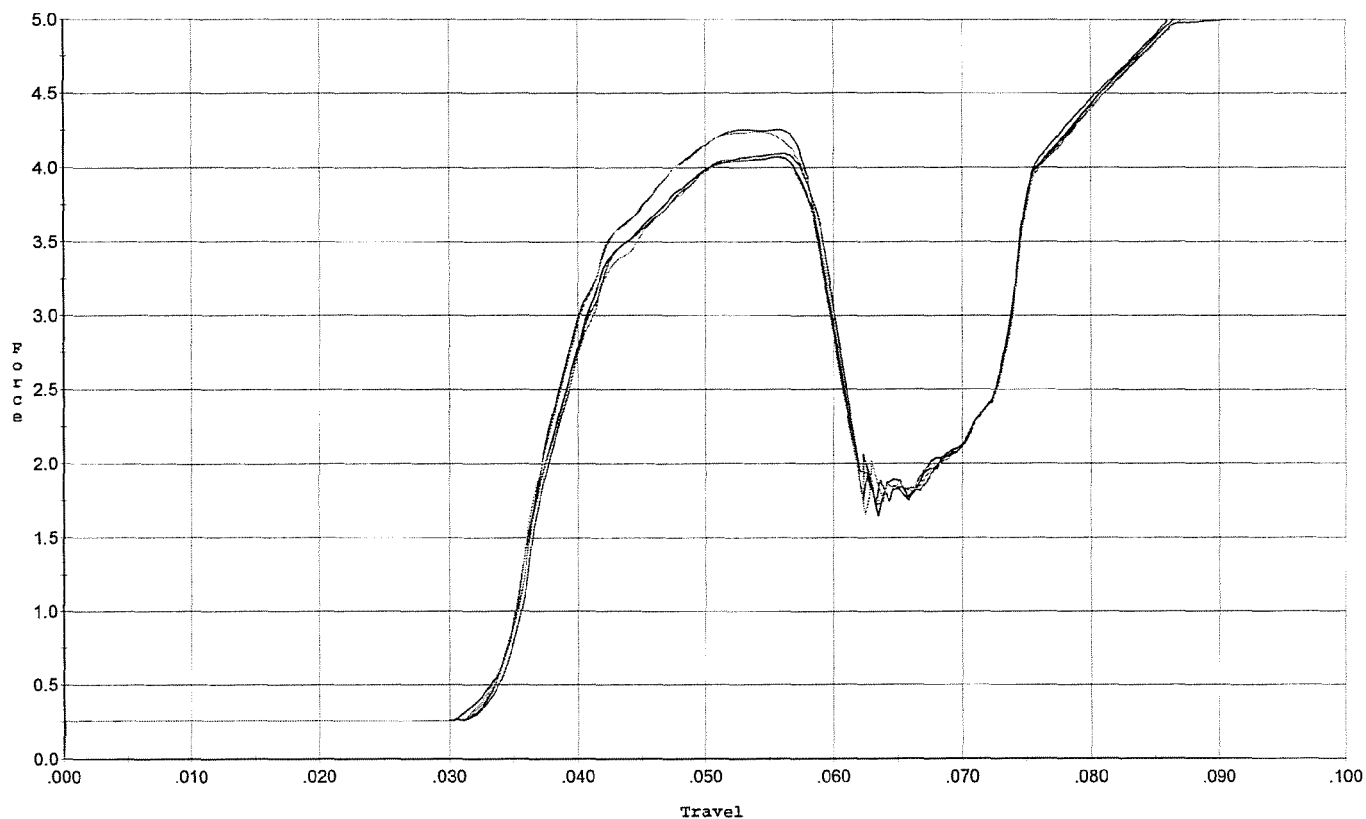
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.000	0.059	0.035	0.032	0.090		Set Trigger
2	3.974	0.060	0.035	0.032	0.091		Set Trigger
3	4.037	0.061	0.034	0.032	0.094		Set Trigger
4	4.034	0.059	0.034	0.033	0.090		Set Trigger
5	4.029	0.059	0.034	0.033	0.090		Set Trigger

AVG 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



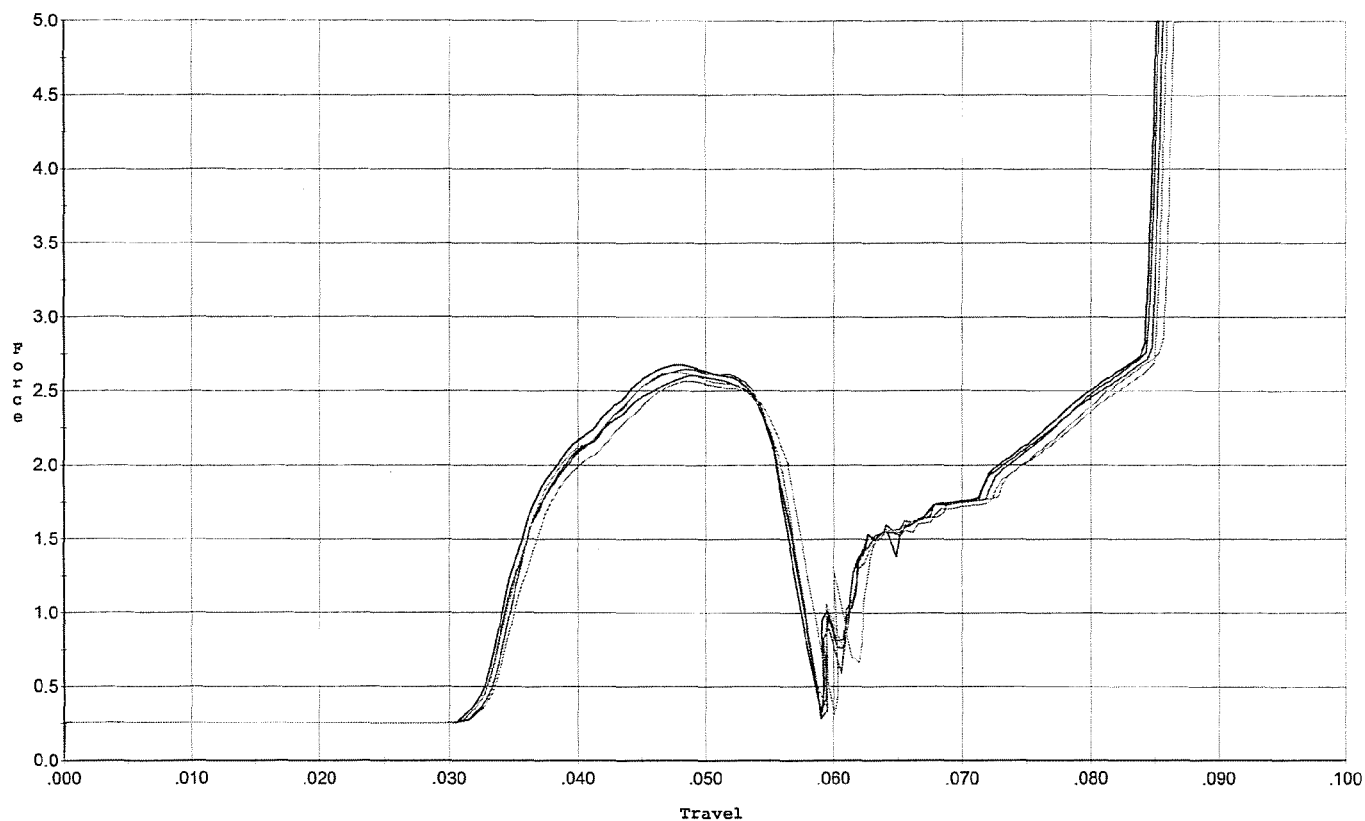
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.256	0.058	0.034	0.032	0.094		Set Trigger
2	4.072	0.058	0.033	0.032	0.091		Set Trigger
3	4.093	0.059	0.034	0.032	0.093		Set Trigger
4	4.242	0.060	0.034	0.032	0.097		Set Trigger
5	4.092	0.058	0.034	0.032	0.091		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



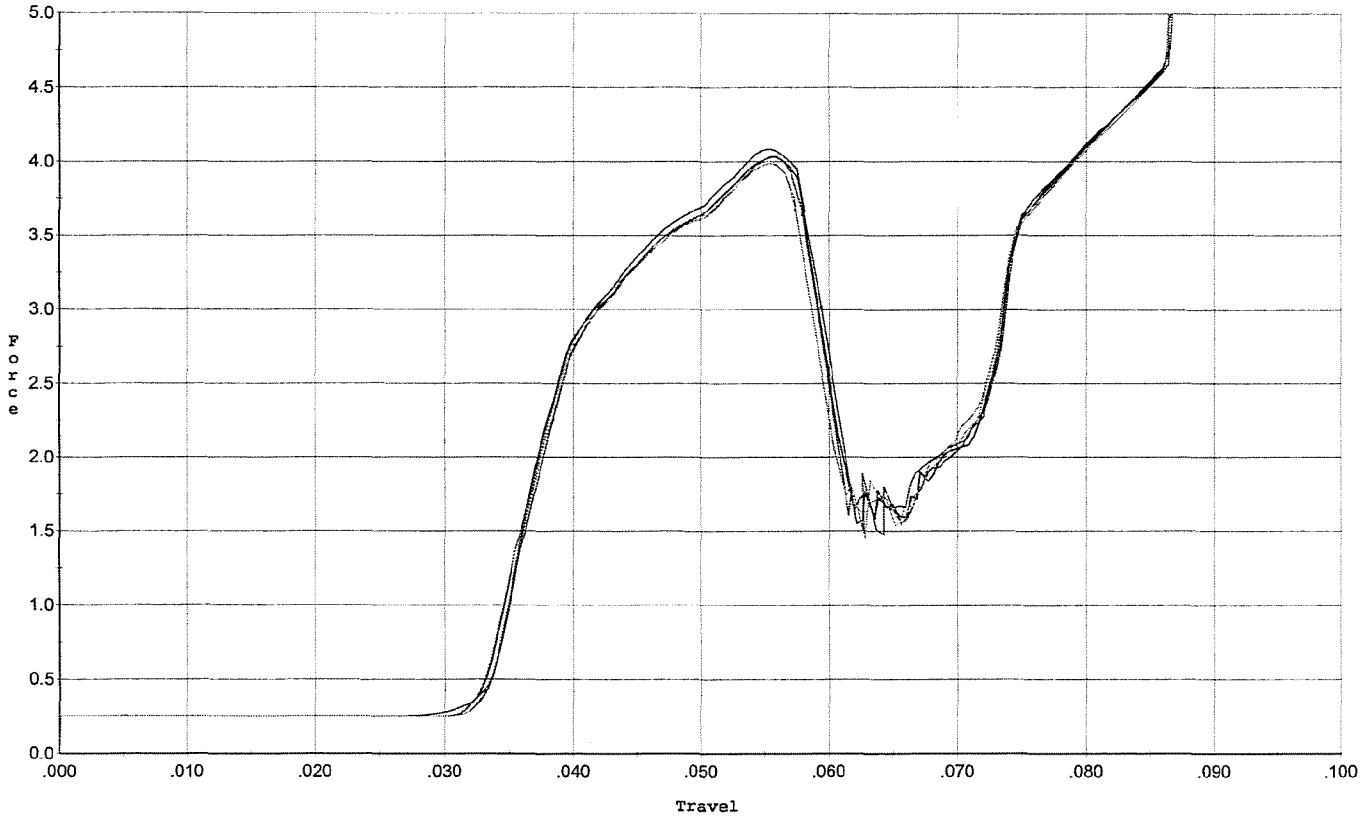
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.602	0.057	0.033	0.034	0.059		Set Trigger
2	2.677	0.055	0.032	0.035	0.059		Set Trigger
3	2.646	0.057	0.033	0.035	0.059		Set Trigger
4	2.624	0.056	0.033	0.035	0.059		Set Trigger
5	2.568	0.056	0.033	0.035	0.057		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.059	0.034	0.032	0.090		Set Trigger
2	4.034	0.058	0.033	0.032	0.086		Set Trigger
3	4.033	0.058	0.033	0.032	0.086		Set Trigger
4	4.004	0.057	0.033	0.032	0.085		Set Trigger
5	3.989	0.057	0.033	0.032	0.084		Set Trigger

Avg 4.02