

G677115-3

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

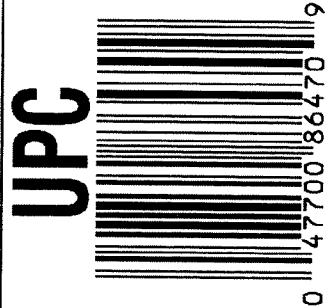


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771153



BM FORM

GUN SERIAL # G6771153

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	S.P.D.
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	S.P.D.
460	CHECK HEADSPACE		7-30-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-30-08	S.P.D.
472	SERIALIZE BOLT HANDLE		7-31-08	RTL
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 05 2008 B.M.	8-01-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	8/5	BM
490	MAGNAFLUX BOLT		7/3/08	MR
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/4	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

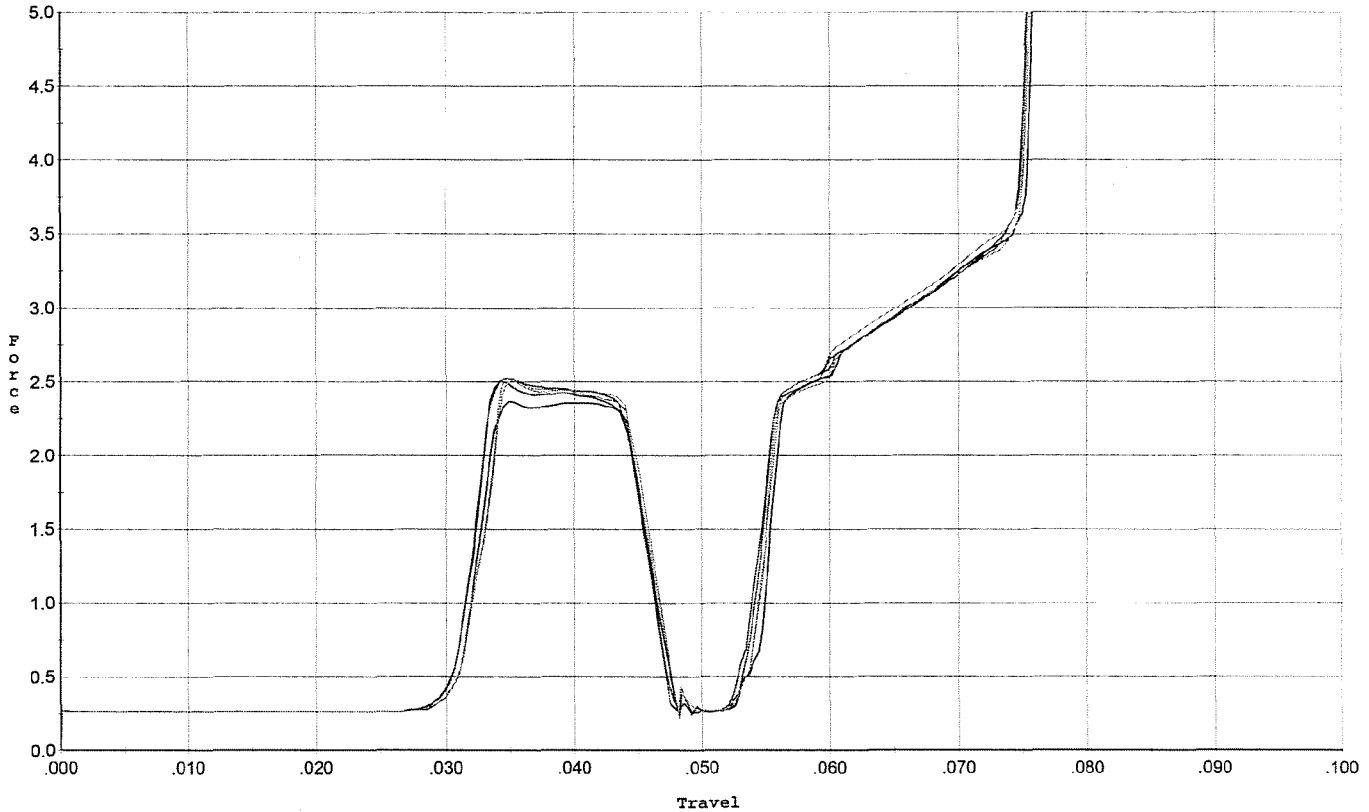
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>7.0</u>	9-30-08	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-30-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	9-30-08	L.N.
	J) ASSEMBLE STOCK		8-27-08	L.N.
	K) ASSEMBLE SWIVEL STUDS		9-30-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-4-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-30-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.17</u> <u>2.15</u> <u>2.16</u> <u>2.17</u>	9/30/08	FM
	C) FUNCTION		9-30-08	L.N.
690	PACK		12-4-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- lbs.



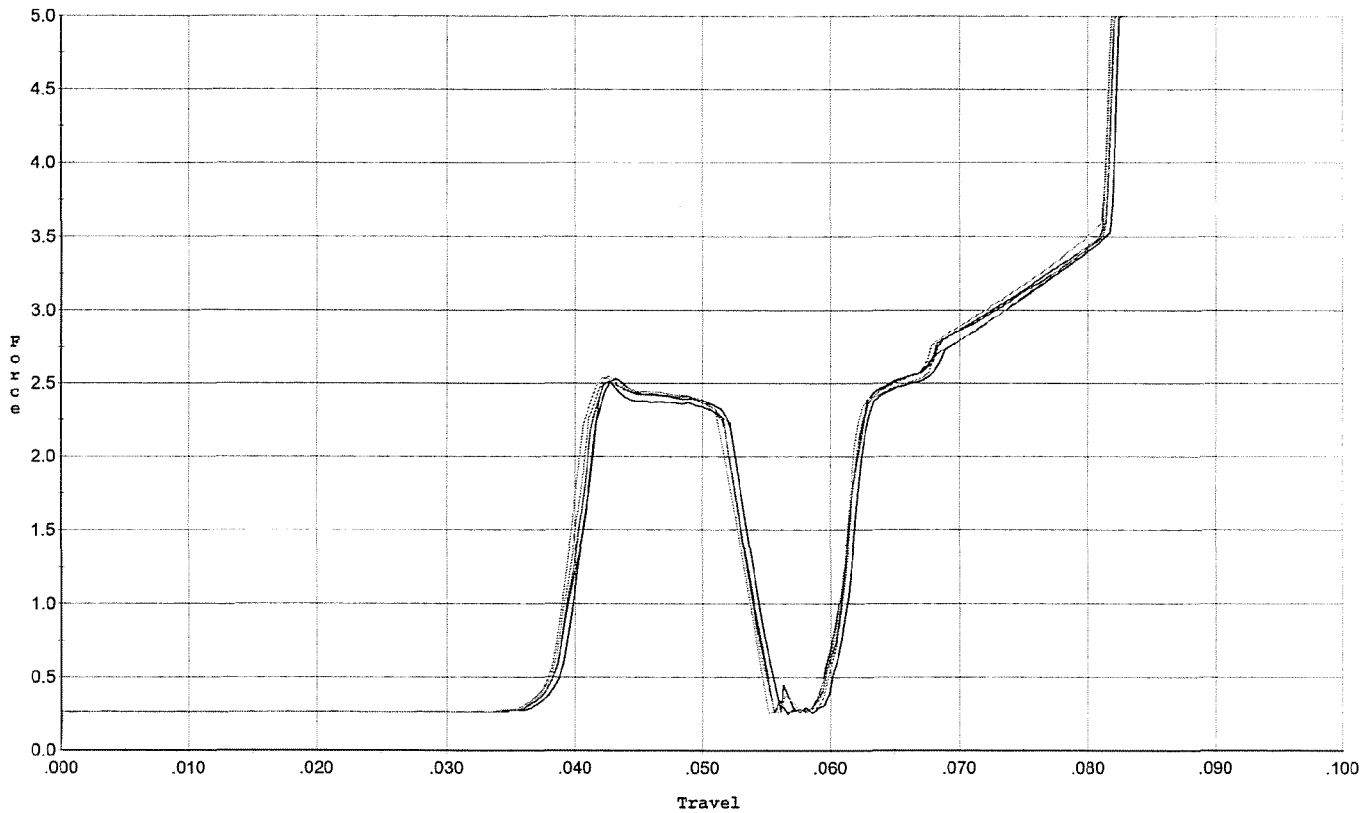
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.044	0.030	0.034	0.039		Set Trigger
2	2.369	0.044	0.031	0.034	0.038		Set Trigger
3	2.524	0.044	0.030	0.034	0.040		Set Trigger
4	2.517	0.045	0.031	0.034	0.040		Set Trigger
5	2.525	0.046	0.031	0.034	0.040		Set Trigger

Aug - 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs..



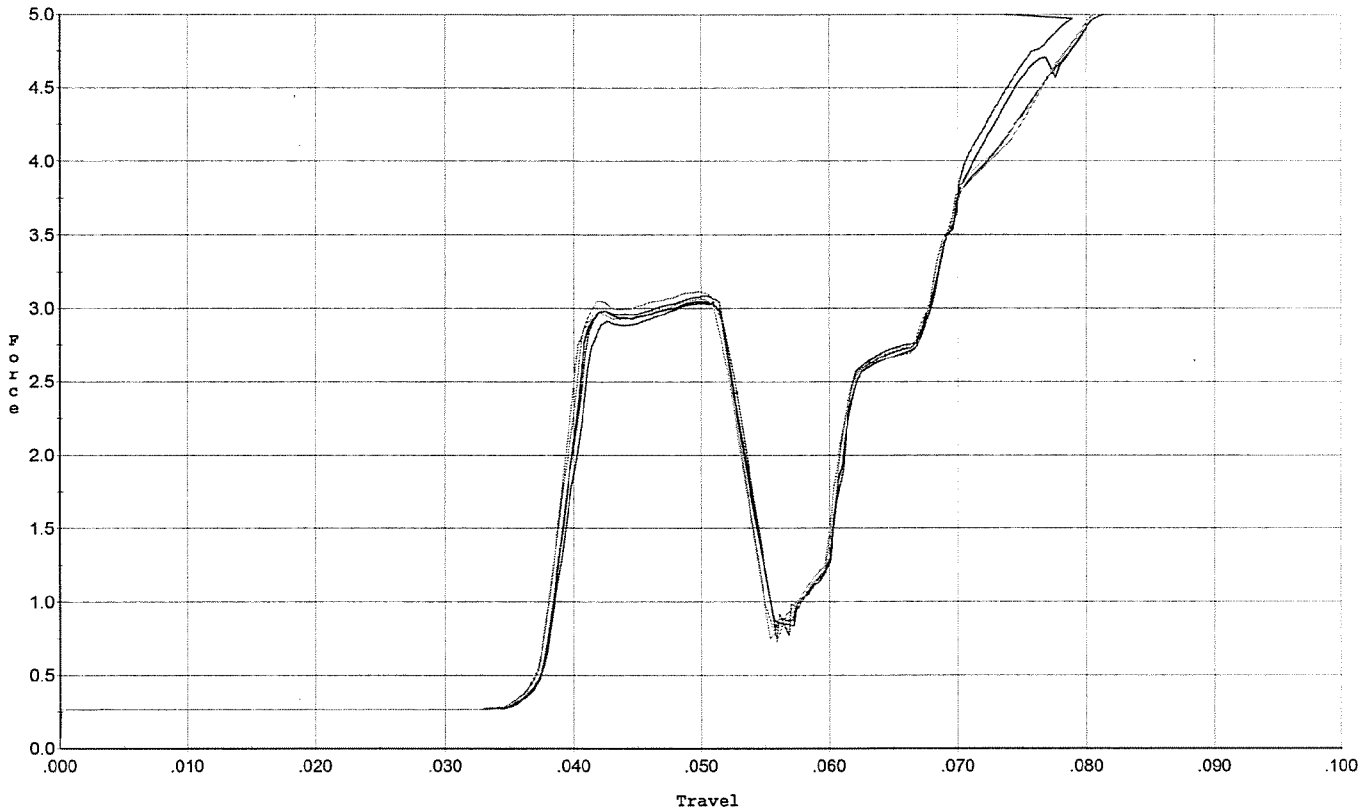
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.510	0.052	0.038	0.036	0.040		Set Trigger
2	2.531	0.052	0.039	0.036	0.041		Set Trigger
3	2.515	0.052	0.038	0.037	0.041		Set Trigger
4	2.542	0.053	0.038	0.036	0.042		Set Trigger
5	2.547	0.052	0.038	0.036	0.041		Set Trigger

Aug 2-52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



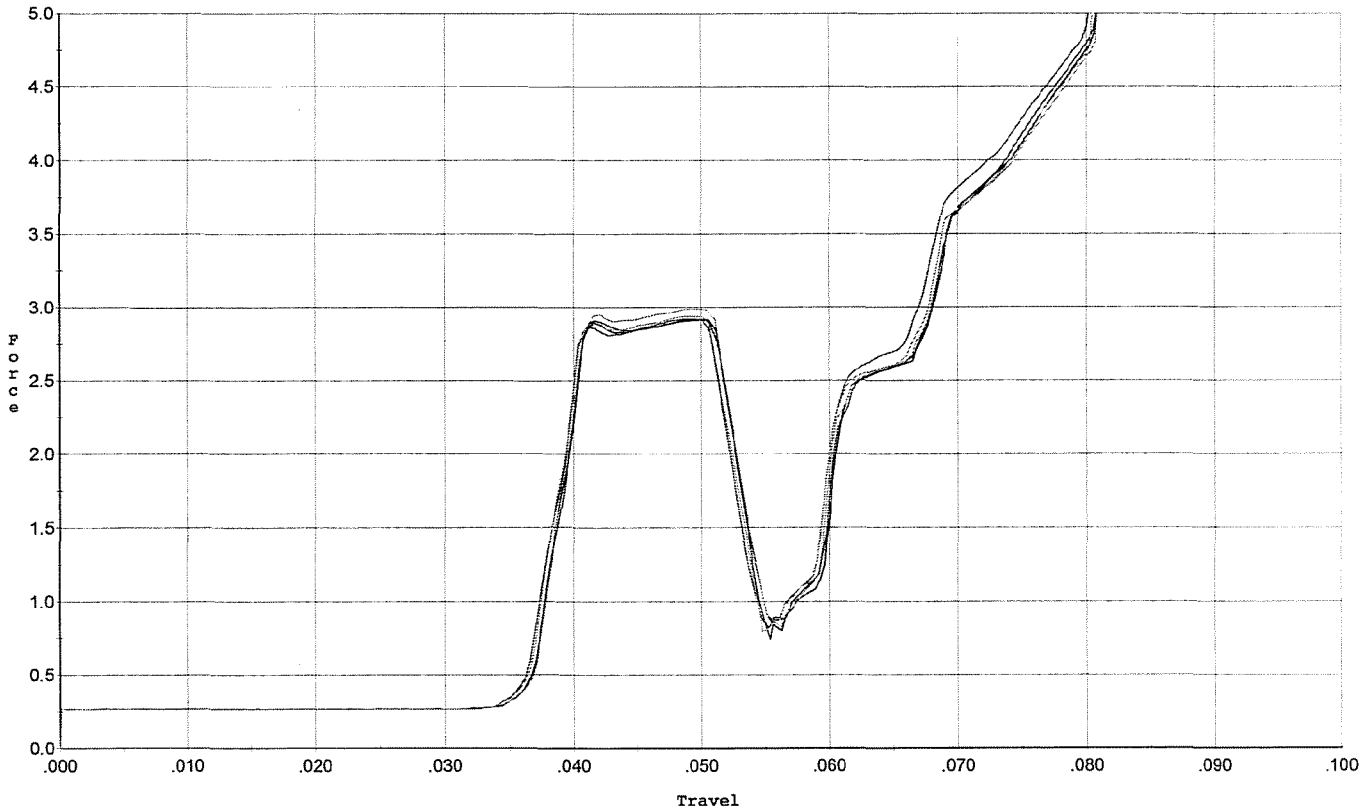
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.031	0.054	0.037	0.034	0.052		Set Trigger
2	3.045	0.051	0.037	0.035	0.050		Set Trigger
3	3.088	0.053	0.037	0.034	0.052		Set Trigger
4	3.066	0.052	0.037	0.035	0.052		Set Trigger
5	3.113	0.052	0.037	0.035	0.052		Set Trigger

Adj. 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs.after 20 cycles+/- .75 lbs.



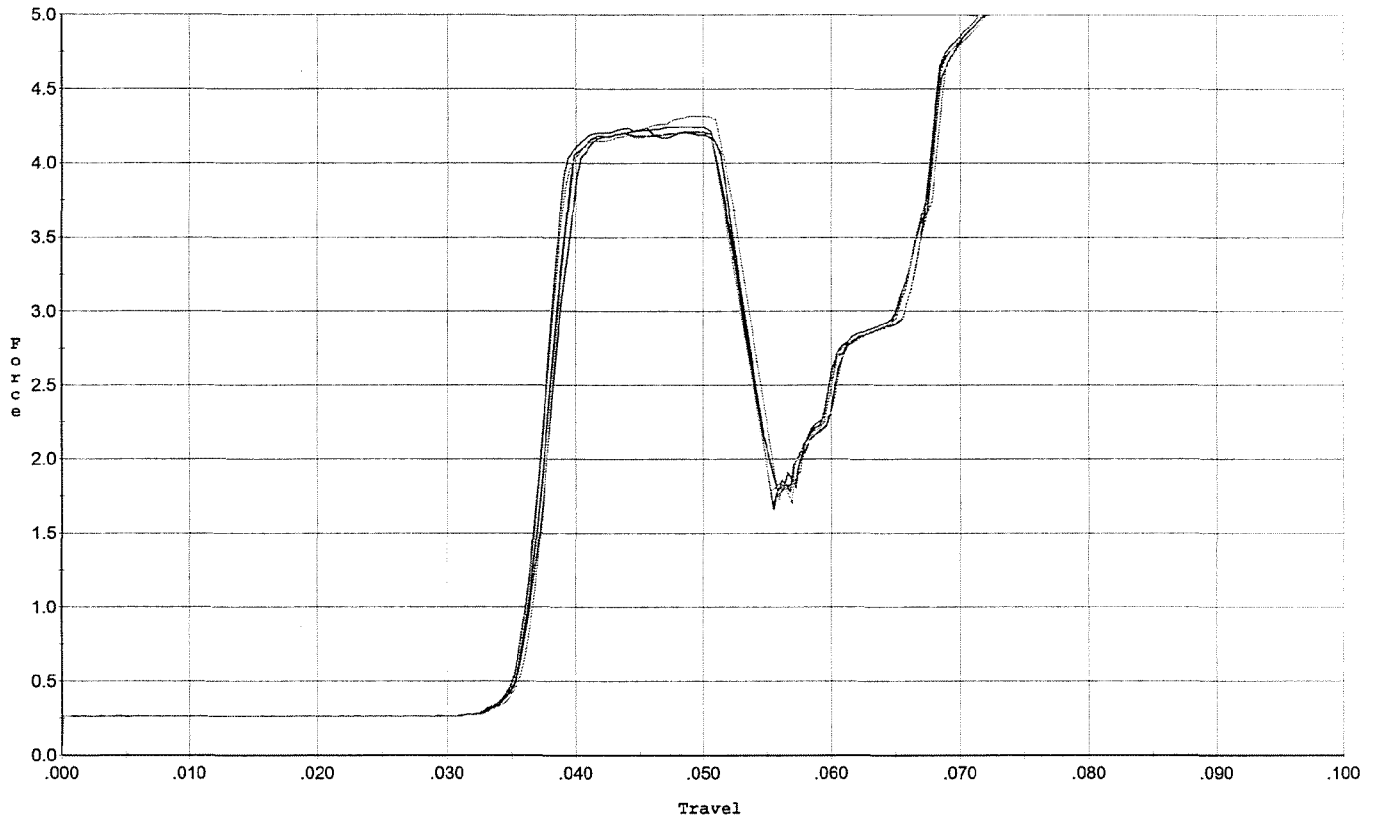
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.918	0.051	0.037	0.035	0.049		Set Trigger
2	2.915	0.051	0.037	0.035	0.049		Set Trigger
3	2.923	0.051	0.036	0.035	0.048		Set Trigger
4	2.942	0.053	0.037	0.035	0.051		Set Trigger
5	2.991	0.051	0.037	0.035	0.050		Set Trigger

Aug. 2-93

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



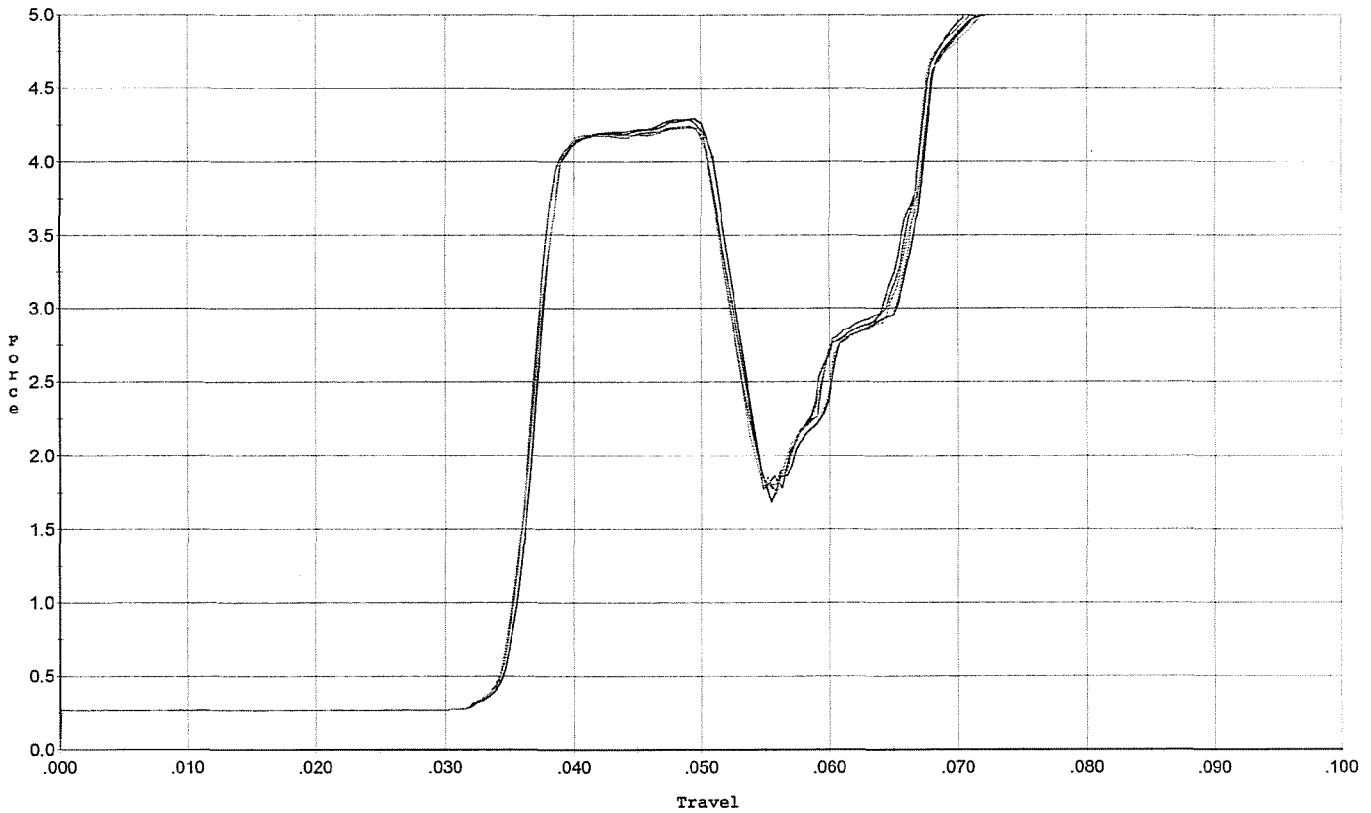
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.051	0.035	0.032	0.071		Set Trigger
2	4.207	0.052	0.035	0.032	0.073		Set Trigger
3	4.245	0.052	0.035	0.032	0.075		Set Trigger
4	4.215	0.051	0.035	0.032	0.071		Set Trigger
5	4.317	0.052	0.035	0.032	0.075		Set Trigger

Aug - 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/07/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



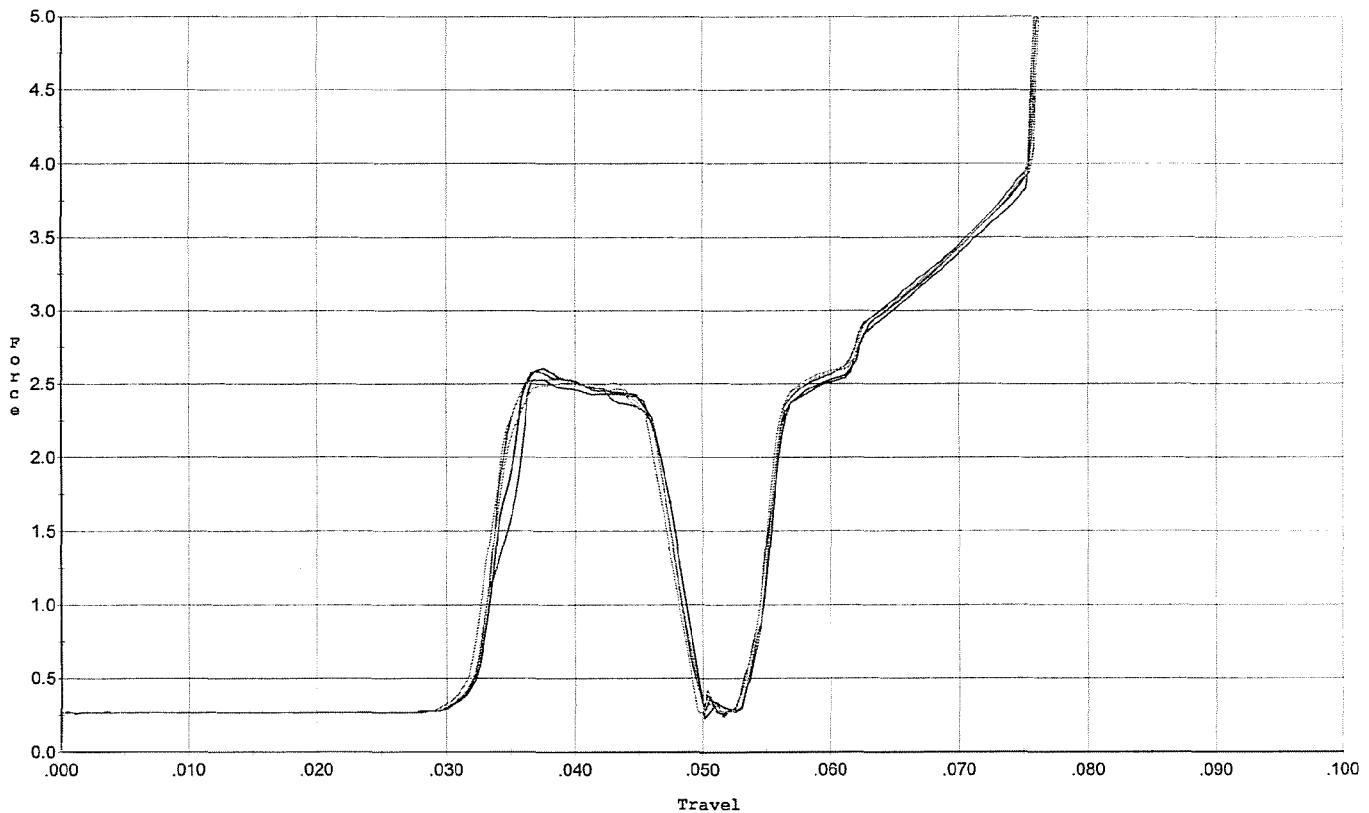
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.052	0.034	0.032	0.076		Set Trigger
2	4.291	0.051	0.034	0.032	0.073		Set Trigger
3	4.242	0.050	0.034	0.032	0.072		Set Trigger
4	4.245	0.050	0.034	0.032	0.072		Set Trigger
5	4.234	0.050	0.034	0.032	0.072		Set Trigger

Avg 4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/07/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



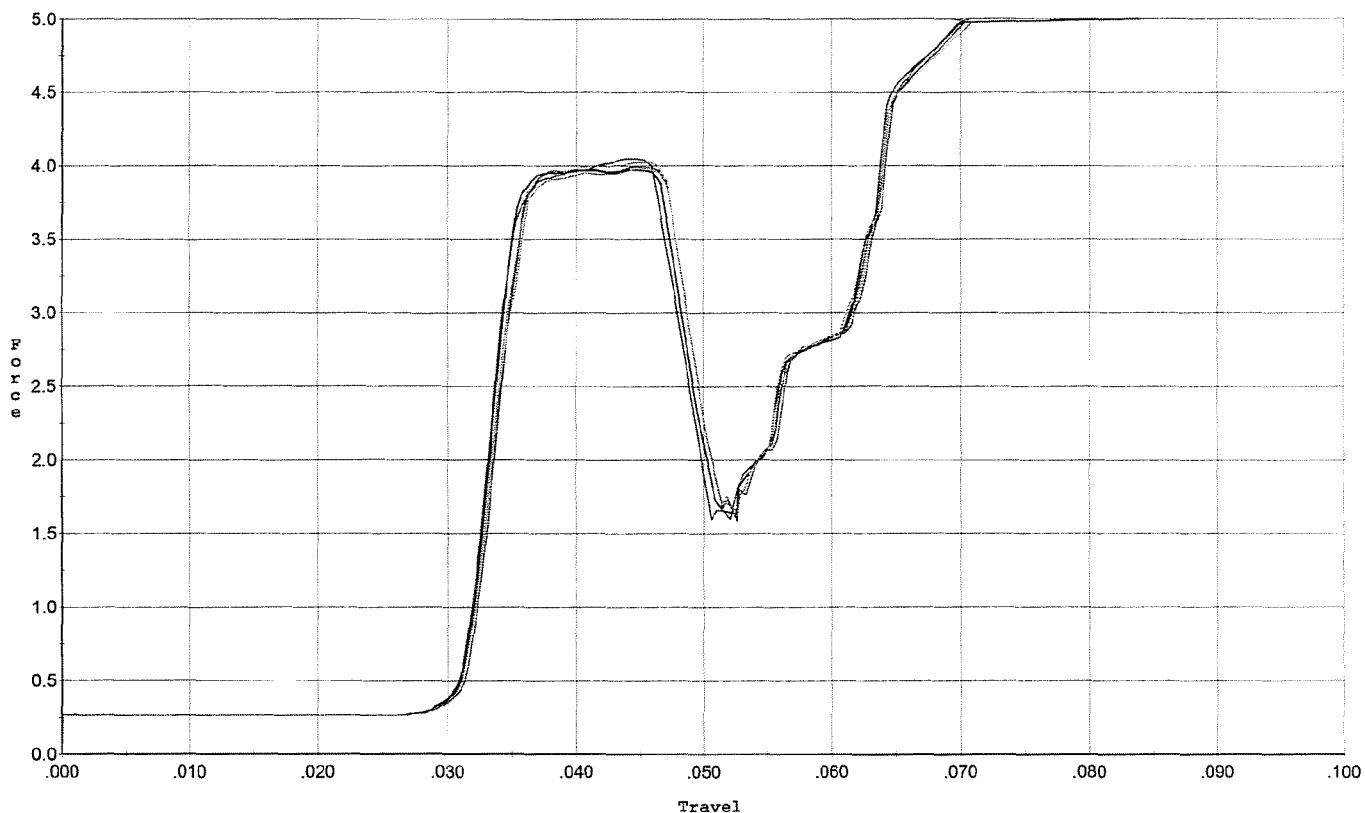
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.527	0.046	0.032	0.034	0.040		Set Trigger
2	2.606	0.047	0.032	0.034	0.042		Set Trigger
3	2.586	0.046	0.032	0.034	0.041		Set Trigger
4	2.509	0.046	0.032	0.034	0.041		Set Trigger
5	2.529	0.047	0.031	0.034	0.043		Set Trigger

Aug. 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/07/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.049	0.048	0.031	0.032	0.068		Set Trigger
2	3.974	0.047	0.031	0.032	0.066		Set Trigger
3	3.994	0.047	0.031	0.032	0.066		Set Trigger
4	4.021	0.047	0.031	0.031	0.067		Set Trigger
5	3.979	0.047	0.031	0.031	0.066		Set Trigger

Aug - 4.00