

96771159

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

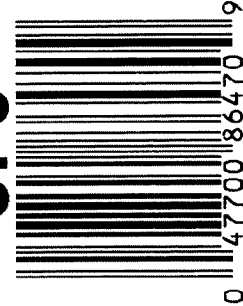


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771159**UPC**

GUN SERIAL # G6771159

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	S.P.D.
430	ASSEMBLE TO STOCK		7-30-08	JP
440	PROOF	MAG. LUX	7-30-08	S.P.D.
460	CHECK HEADSPACE	05 2-10	7-30-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-30-08	S.P.D.
472	SERIALIZE BOLT HANDLE	BK	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	JP
480	MAGNAFLUX BBL ACTION		8/5	BK
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/2	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-26-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

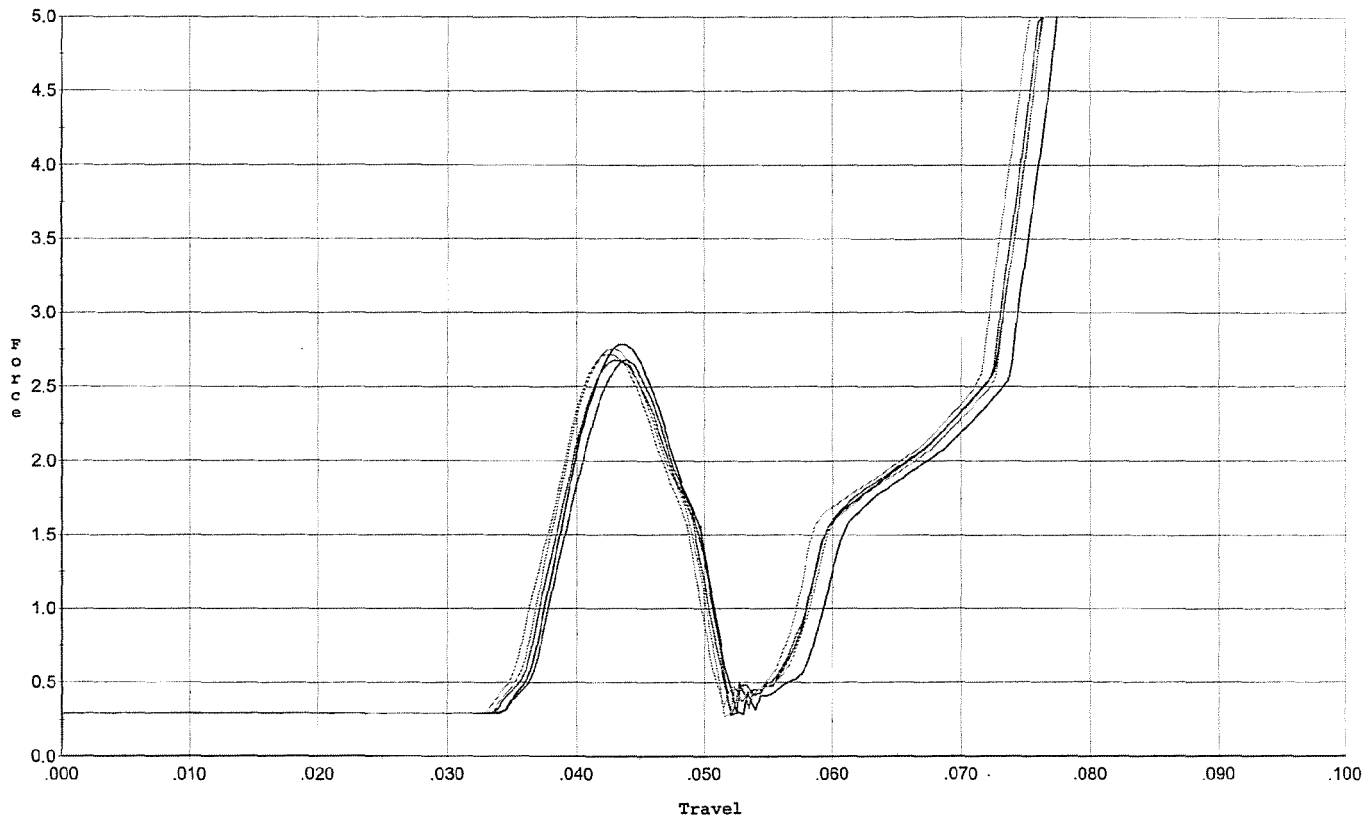
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-11-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	9-11-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-11-08	TL
	J) ASSEMBLE STOCK		8-26-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-11-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	PASS FAIL	9-2-08	FM
650	TARGET	PASS FAIL	9-2-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-2-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-11-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.30</u> <u>2.26</u> <u>2.34</u> <u>2.30</u>	9-11-08	RSN
	C) FUNCTION		9-11-08	TL
690	PACK		9-19-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



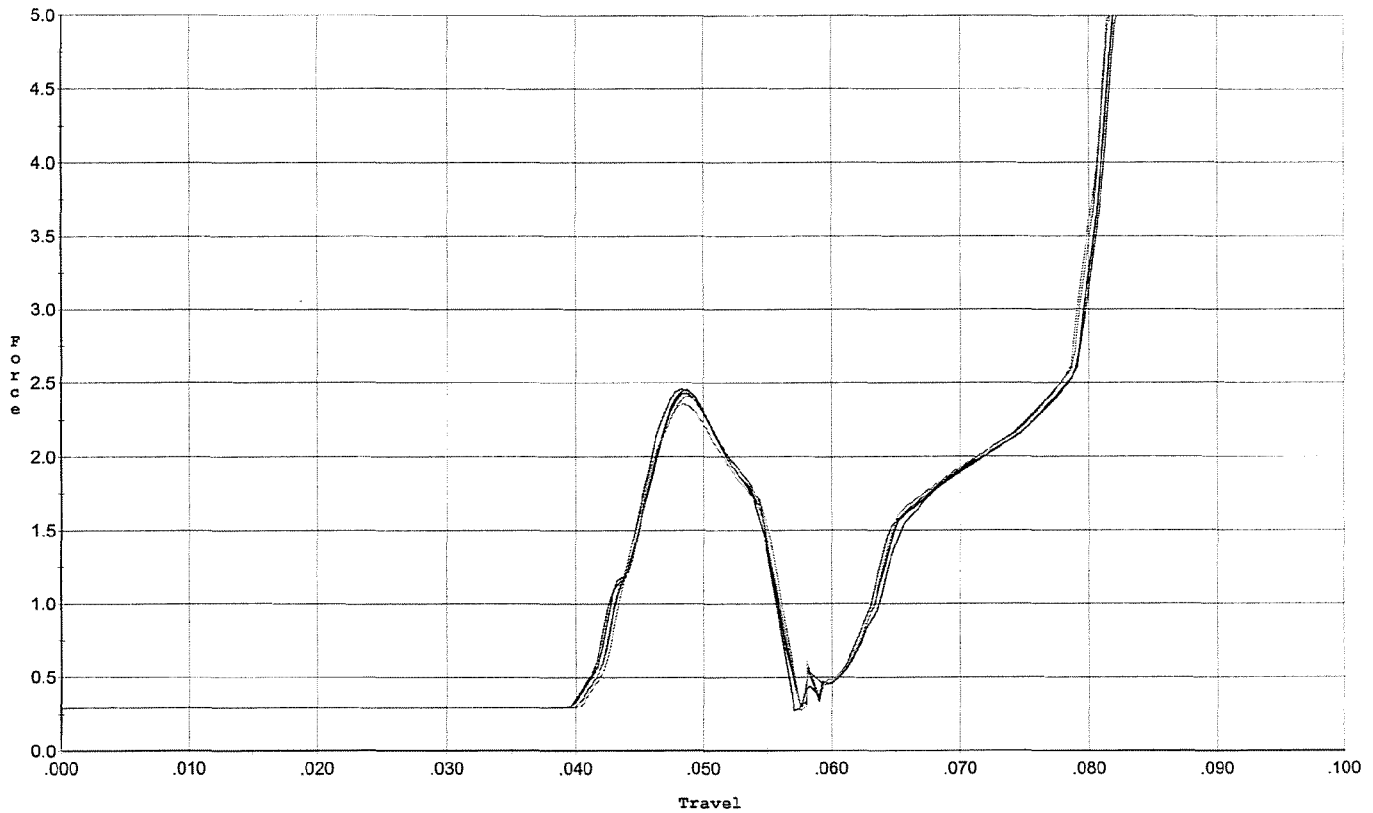
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.683	0.050	0.035	0.034	0.037		Set Trigger
2	2.786	0.050	0.035	0.035	0.039		Set Trigger
3	2.682	0.049	0.034	0.034	0.038		Set Trigger
4	2.758	0.049	0.034	0.034	0.039		Set Trigger
5	2.718	0.049	0.034	0.034	0.038		Set Trigger

Aug. 2.72

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



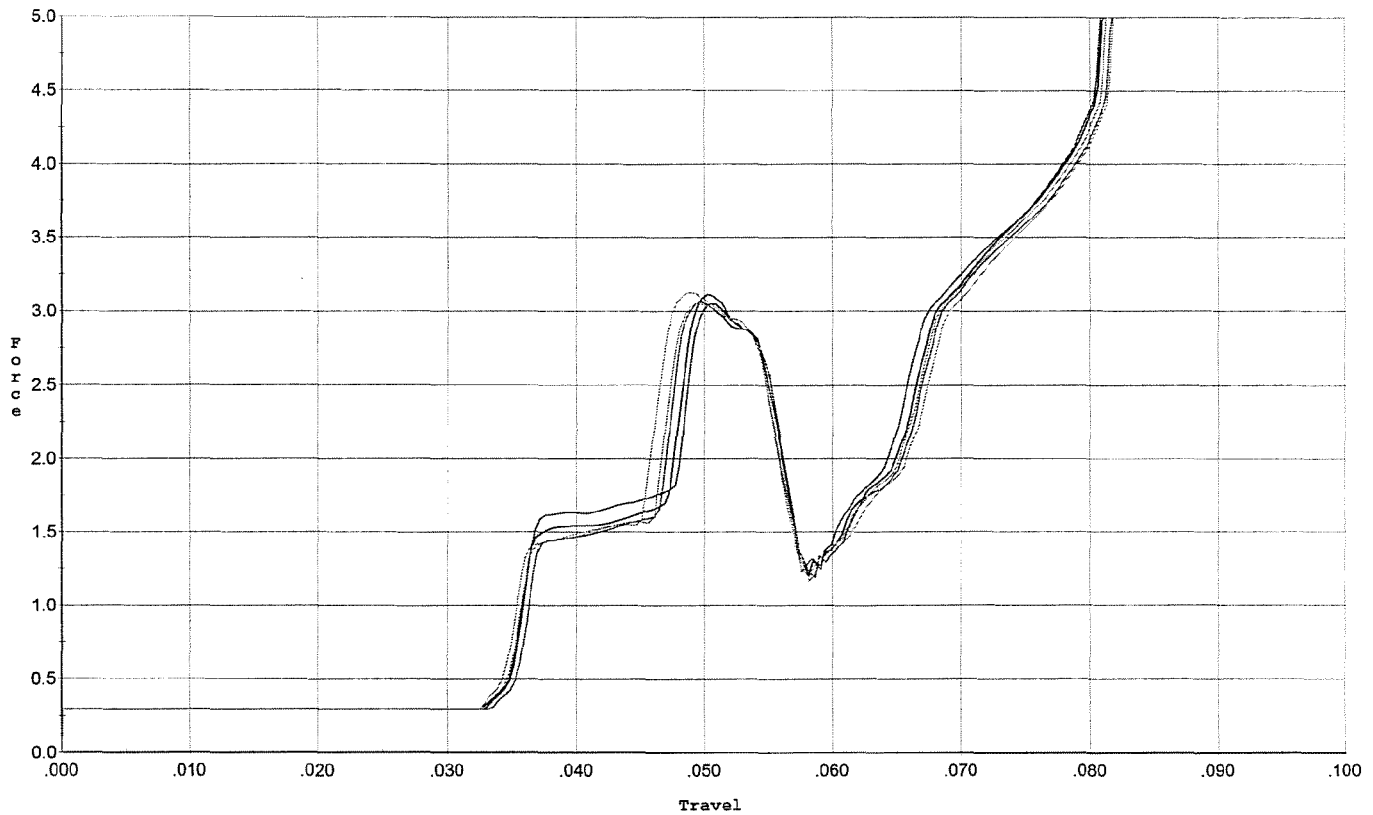
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.055	0.040	0.035	0.037		Set Trigger
2	2.430	0.055	0.041	0.035	0.036		Set Trigger
3	2.459	0.054	0.040	0.035	0.037		Set Trigger
4	2.360	0.056	0.041	0.034	0.037		Set Trigger
5	2.409	0.055	0.041	0.034	0.037		Set Trigger

Aug 2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



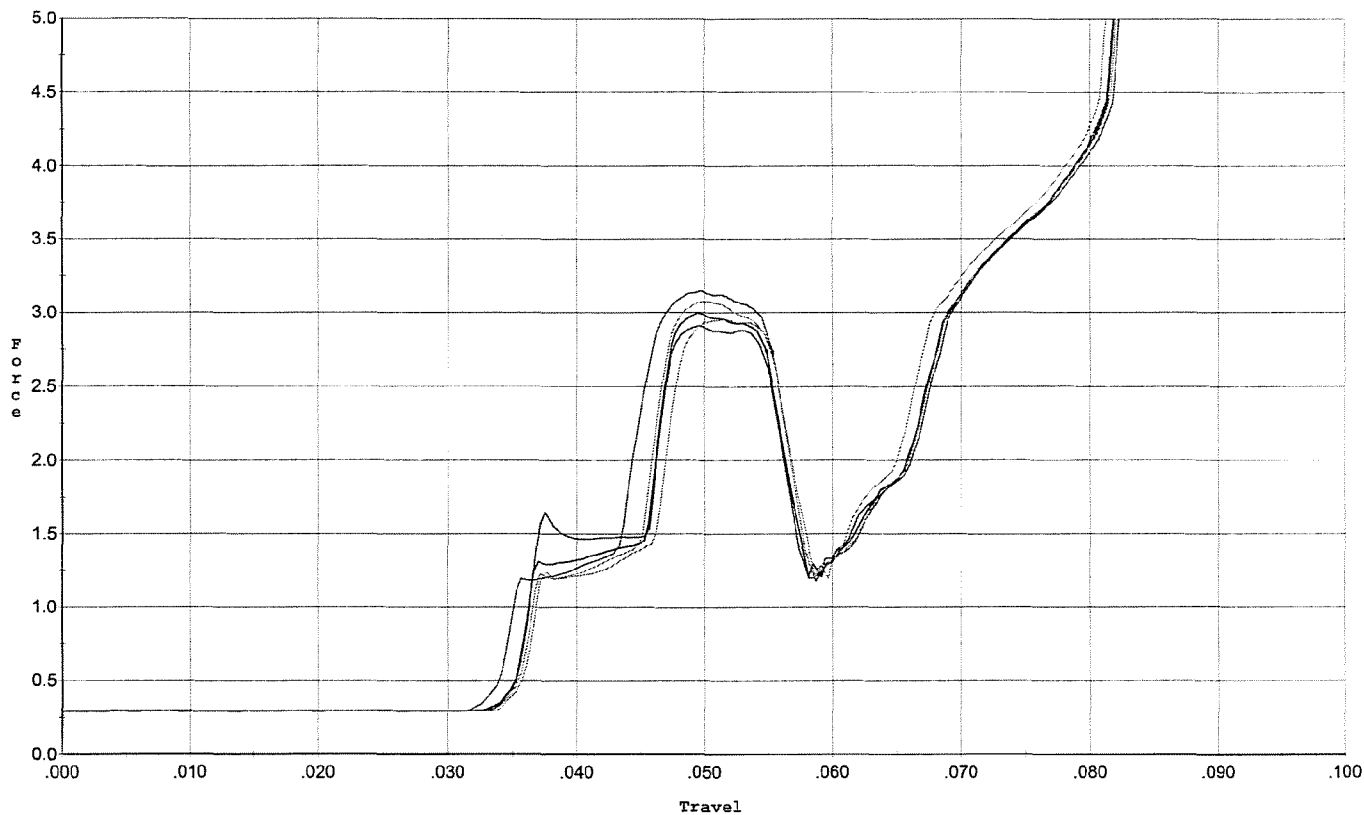
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.049	0.056	0.035	0.032	0.053		Set Trigger
2	3.114	0.054	0.035	0.032	0.051		Set Trigger
3	3.062	0.055	0.035	0.033	0.052		Set Trigger
4	3.127	0.054	0.035	0.033	0.053		Set Trigger
5	3.052	0.054	0.034	0.033	0.052		Set Trigger

Aug. 3-08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



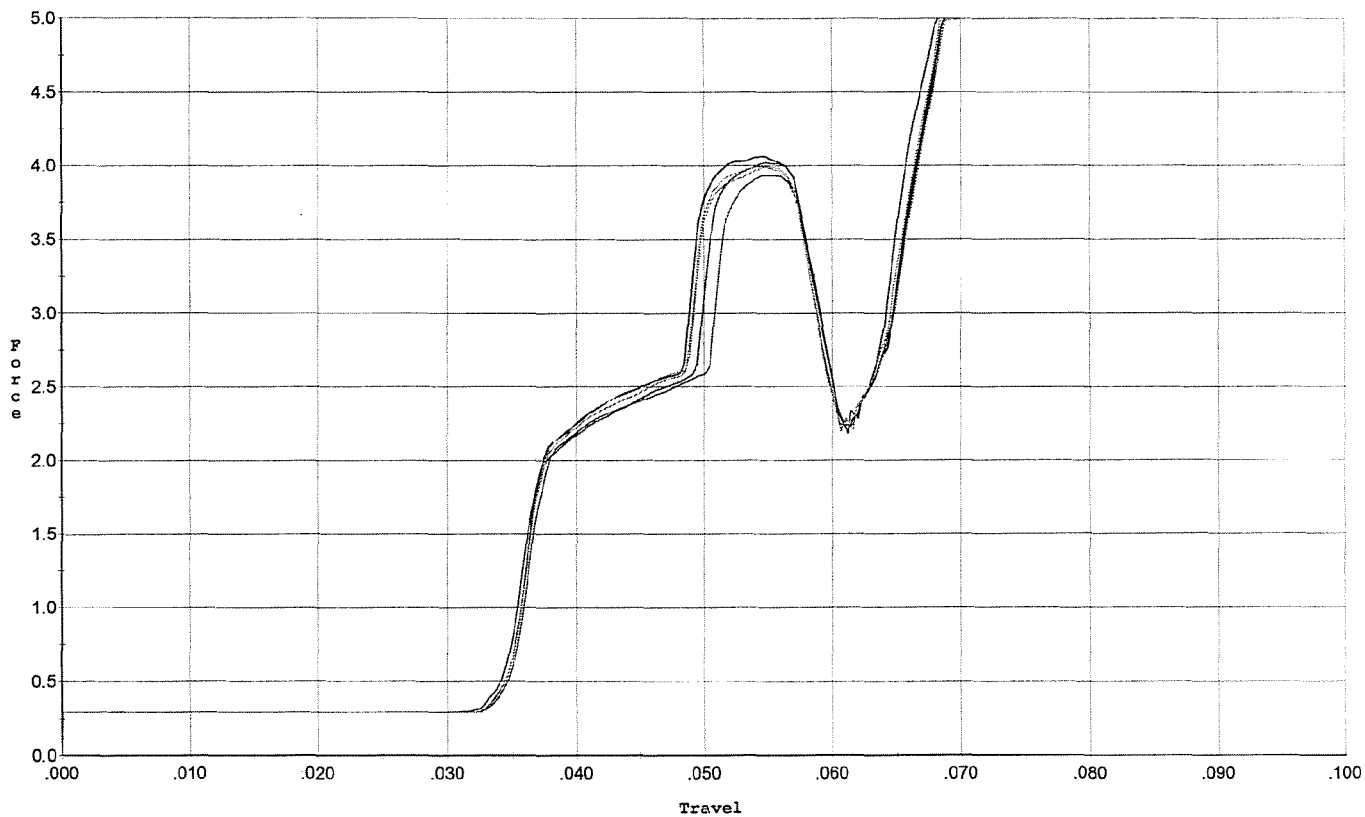
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.910	0.055	0.035	0.033	0.053		Set Trigger
2	2.997	0.055	0.035	0.033	0.052		Set Trigger
3	3.146	0.055	0.034	0.032	0.057		Set Trigger
4	3.077	0.055	0.036	0.032	0.053		Set Trigger
5	2.954	0.055	0.036	0.032	0.051		Set Trigger

Aug. 3-01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs.ini. +/- 1.0 lb.



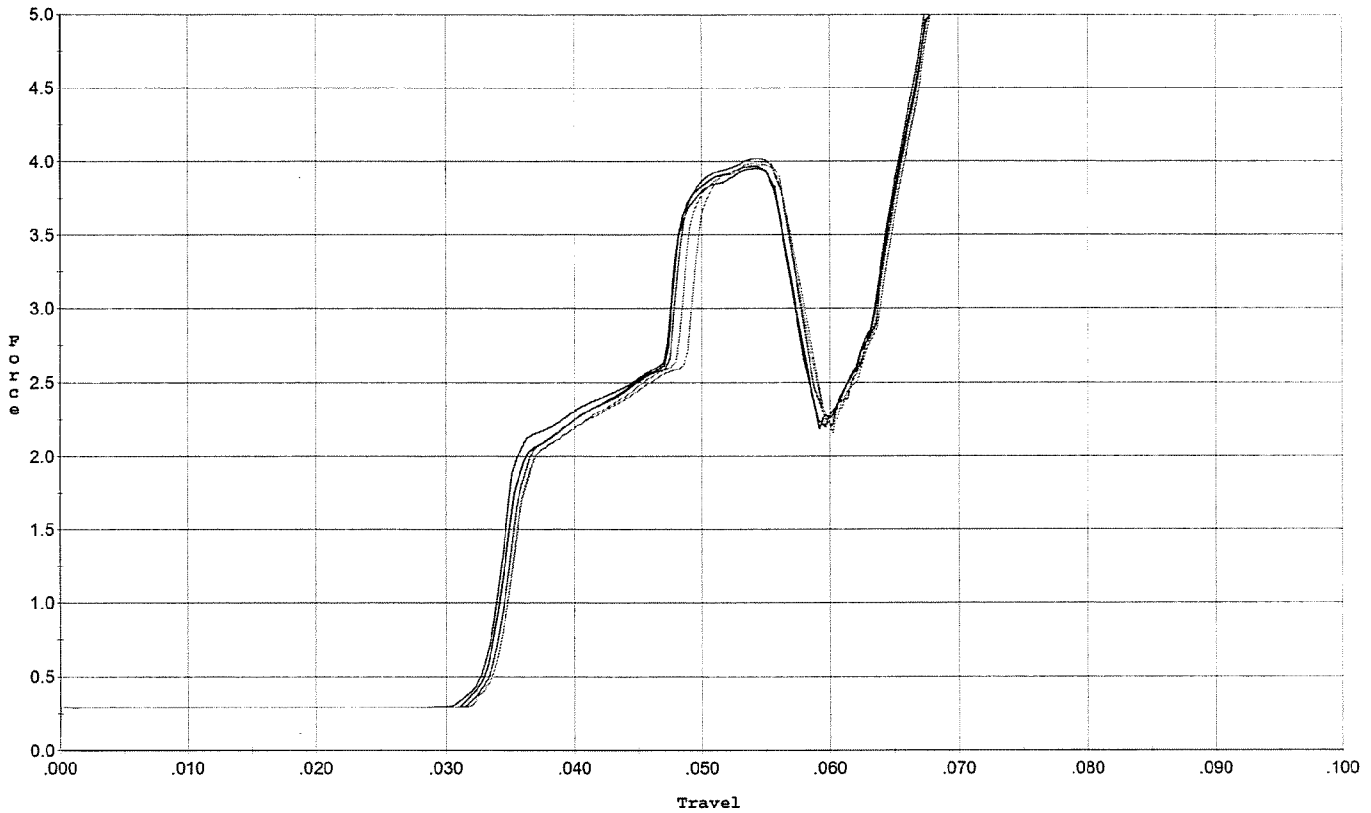
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.057	0.034	0.016	0.076		Set Trigger
2	4.063	0.059	0.035	0.016	0.081		Set Trigger
3	3.935	0.057	0.034	0.017	0.074		Set Trigger
4	3.994	0.057	0.034	0.017	0.077		Set Trigger
5	3.996	0.057	0.034	0.017	0.077		Set Trigger

Aug. 4.00

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lb.



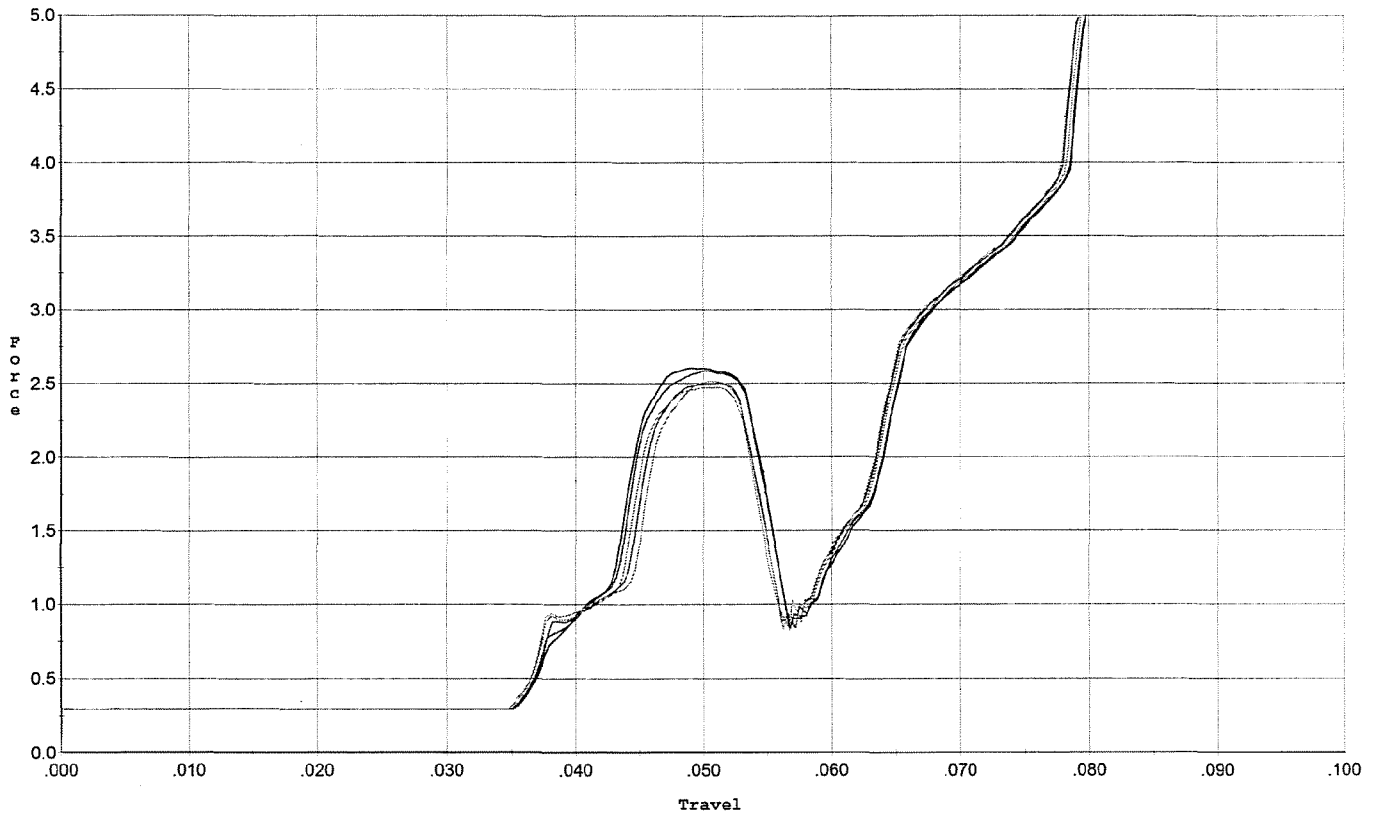
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.951	0.056	0.033	0.017	0.077		Set Trigger
2	3.966	0.056	0.033	0.017	0.076		Set Trigger
3	4.019	0.056	0.033	0.017	0.077		Set Trigger
4	3.979	0.056	0.034	0.017	0.075		Set Trigger
5	3.996	0.058	0.034	0.016	0.077		Set Trigger

Aug. 3-98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



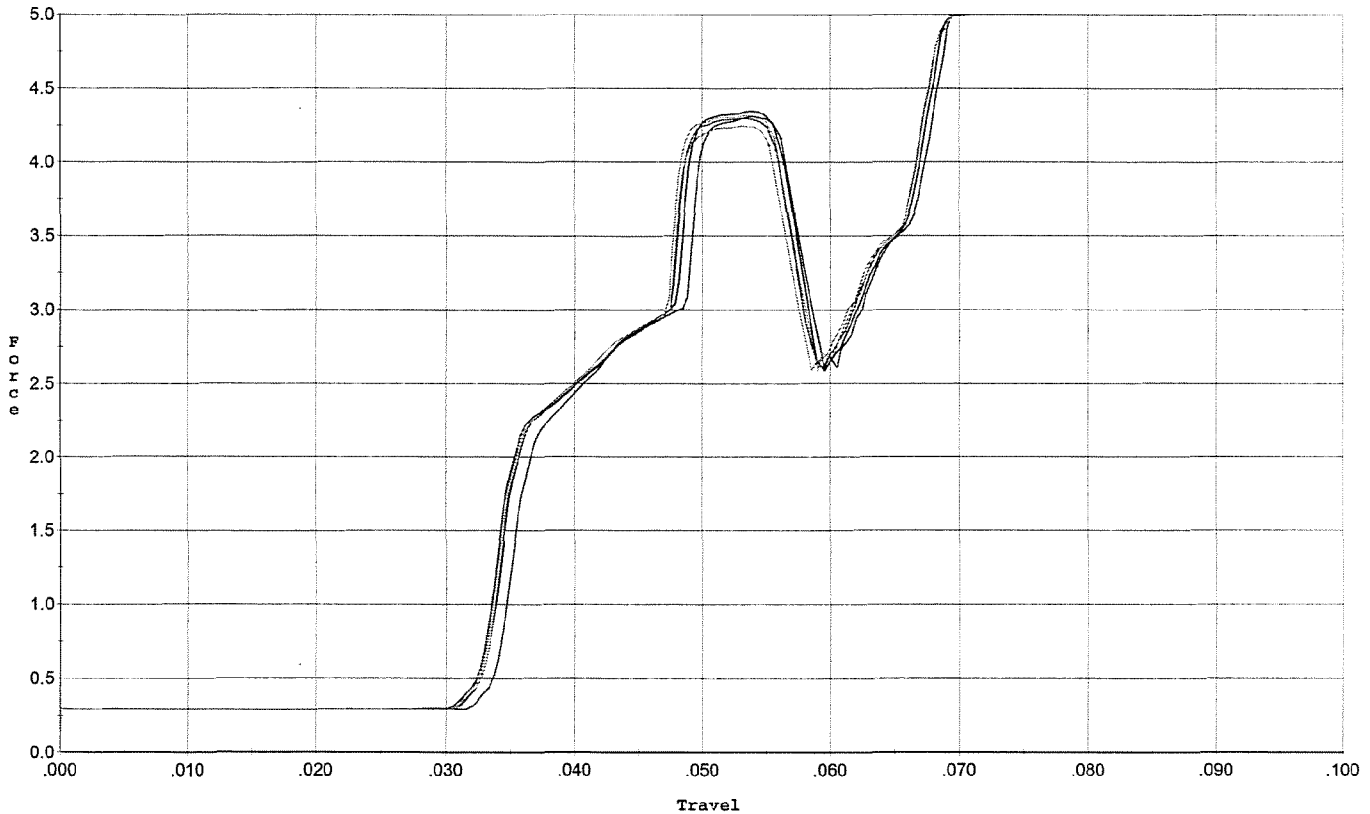
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.055	0.036	0.032	0.044		Set Trigger
2	2.604	0.055	0.037	0.032	0.044		Set Trigger
3	2.502	0.054	0.036	0.032	0.041		Set Trigger
4	2.472	0.053	0.036	0.033	0.040		Set Trigger
5	2.511	0.053	0.037	0.033	0.040		Set Trigger

Aug. 2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.310	0.056	0.034	0.027	0.082		Set Trigger
2	4.347	0.056	0.033	0.027	0.085		Set Trigger
3	4.299	0.056	0.033	0.027	0.084		Set Trigger
4	4.320	0.056	0.033	0.027	0.084		Set Trigger
5	4.247	0.055	0.033	0.028	0.081		Set Trigger

Aug 4.30