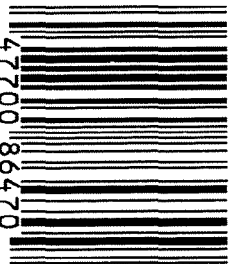


66771160

BM FORM

 0 47700 86470 9	
UPC	
G6771160	
ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

owner registration sticker	 0 47700 86470 9 6671160
proof of purchase	 0 47700 86470 9 6671160

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

GUN SERIAL #

G 6771160

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	SPD.
460	CHECK HEADSPACE		7-14-08	SPD.
470	DIS-ASSEMBLE ACTION		7-15-08	RTZ
472	SERIALIZE BOLT HANDLE		7-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-16-08	SP
480	MAGNAFLUX BBL ACTION		7-17-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/17/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-25-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

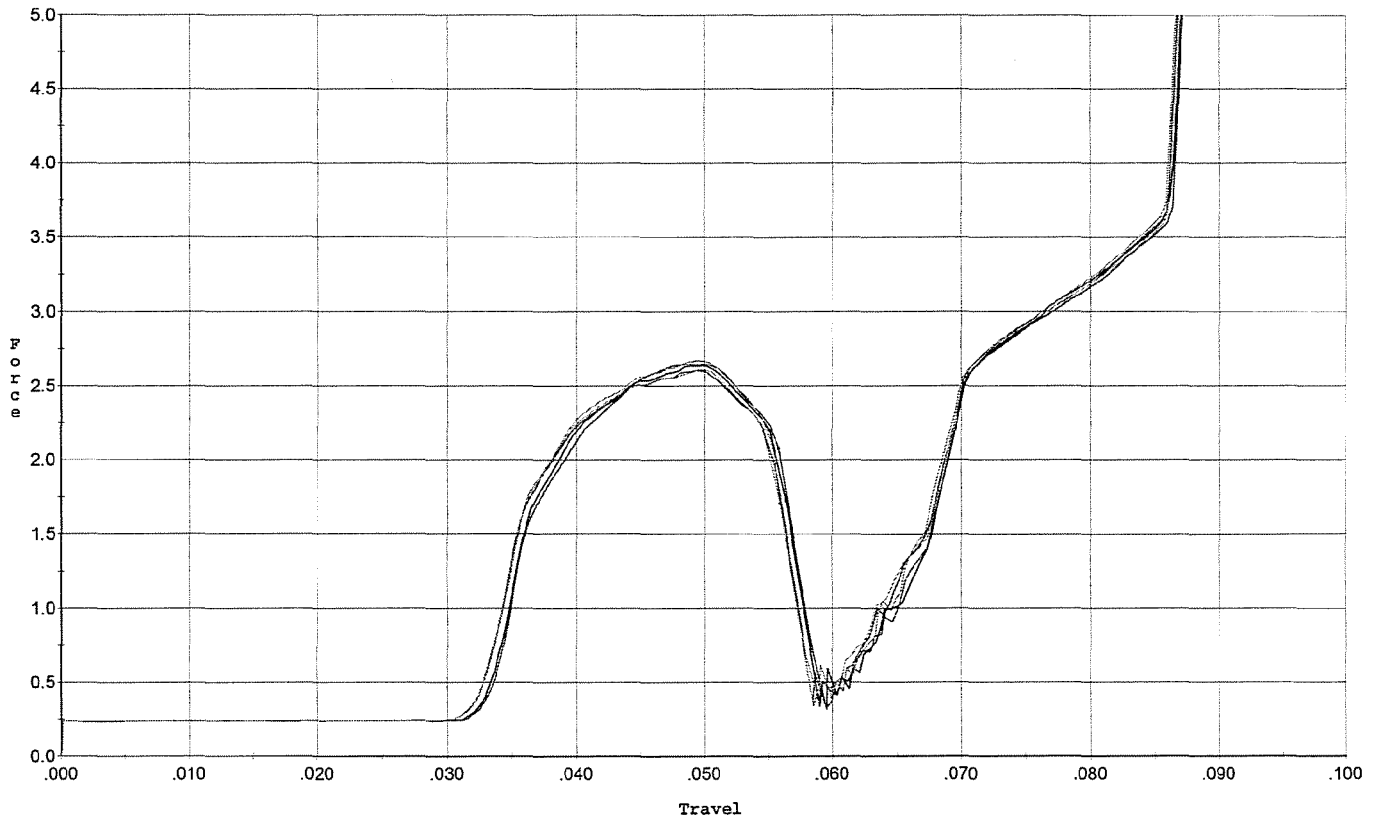
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>10.0</u> <u>9.0</u>	8/1/08	TAE
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>8.0</u> <u>8.5</u> <u>7.5</u>	8/1/08	TAE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.0225</u>		
	J) ASSEMBLE STOCK		7-25-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		8-4-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-26-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-26-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-4-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.46</u> <u>2.23</u> <u>2.18</u> <u>2.09</u>	8-1-08	RSN
	C) FUNCTION		8-4-08	RTZ
690	PACK		8/4/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



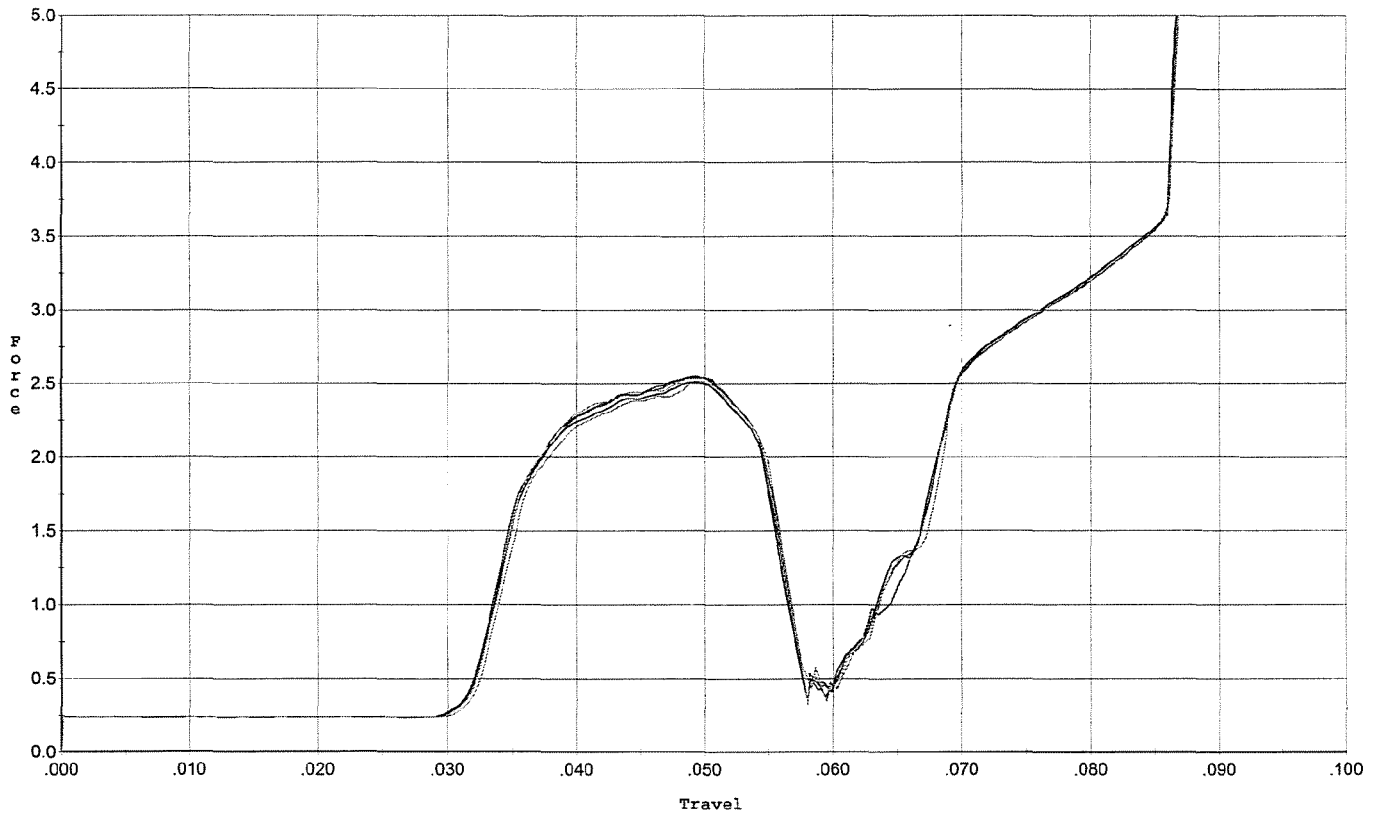
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.648	0.056	0.033	0.036	0.058		Set Trigger
2	2.639	0.056	0.033	0.036	0.058		Set Trigger
3	2.606	0.056	0.032	0.036	0.058		Set Trigger
4	2.609	0.056	0.032	0.036	0.058		Set Trigger
5	2.670	0.055	0.032	0.036	0.058		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



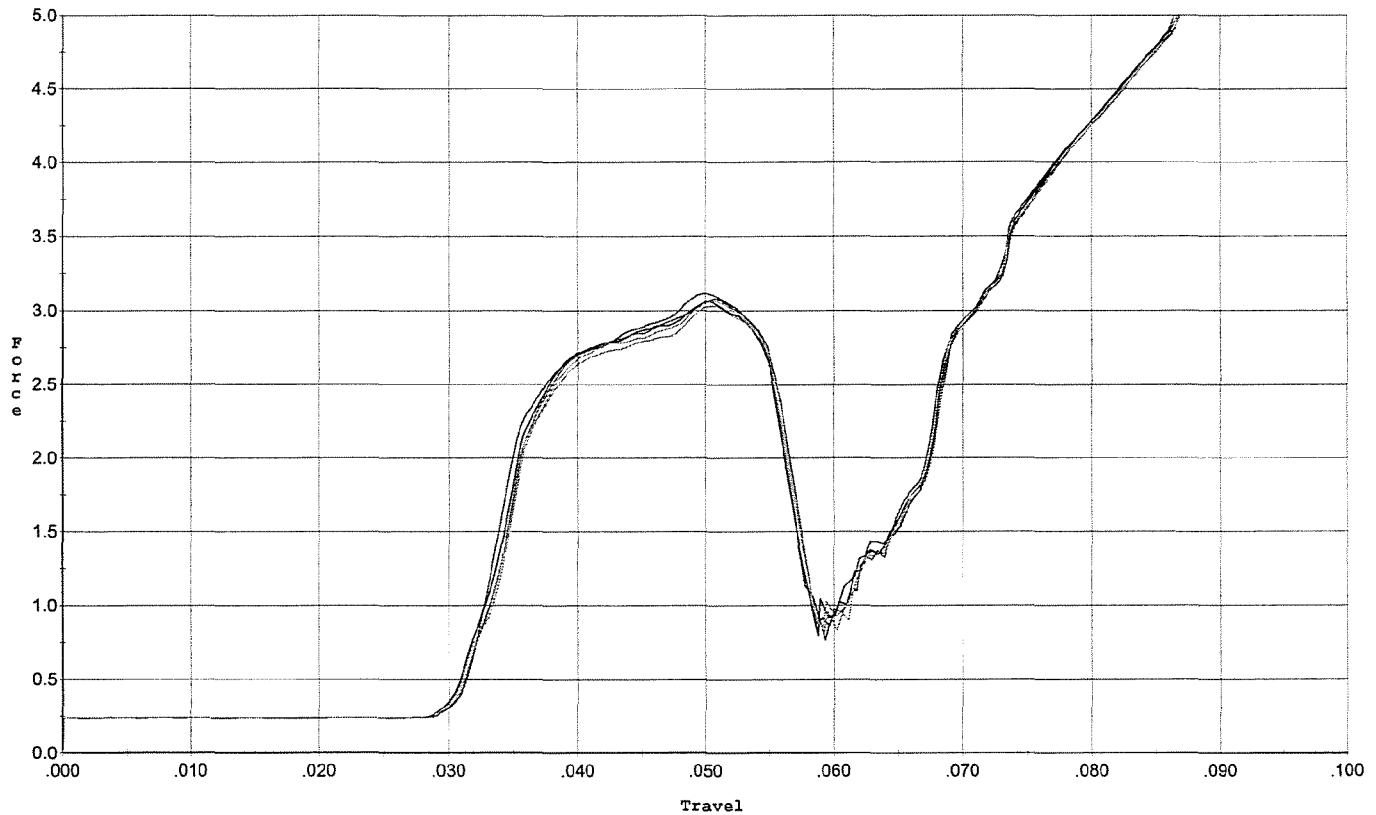
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.548	0.056	0.032	0.036	0.058		Set Trigger
2	2.509	0.054	0.032	0.036	0.055		Set Trigger
3	2.537	0.055	0.032	0.036	0.057		Set Trigger
4	2.545	0.056	0.032	0.036	0.058		Set Trigger
5	2.517	0.055	0.032	0.036	0.056		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



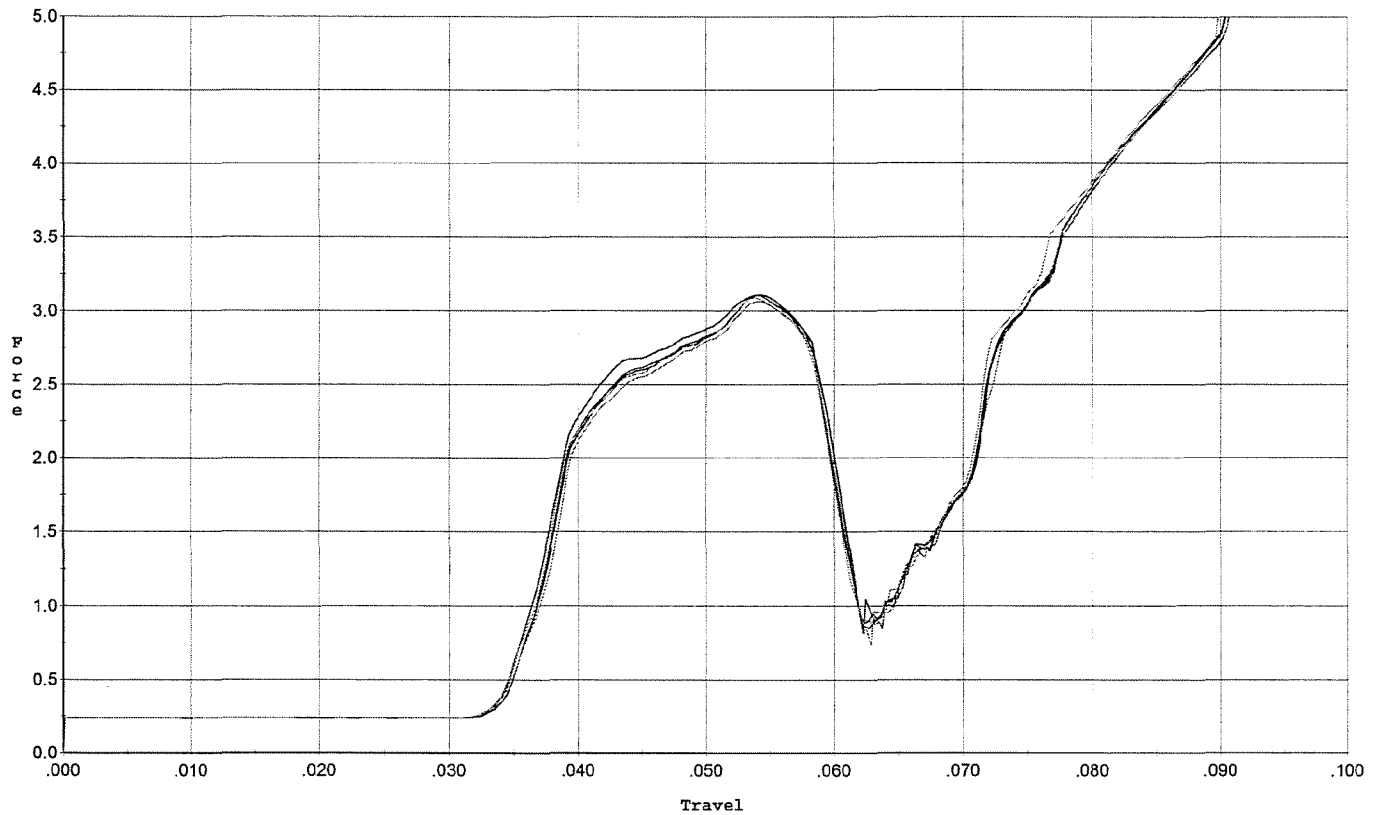
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.055	0.031	0.035	0.069		Set Trigger
2	3.067	0.055	0.030	0.035	0.068		Set Trigger
3	3.084	0.056	0.031	0.035	0.070		Set Trigger
4	3.064	0.056	0.031	0.035	0.070		Set Trigger
5	3.033	0.055	0.031	0.035	0.067		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



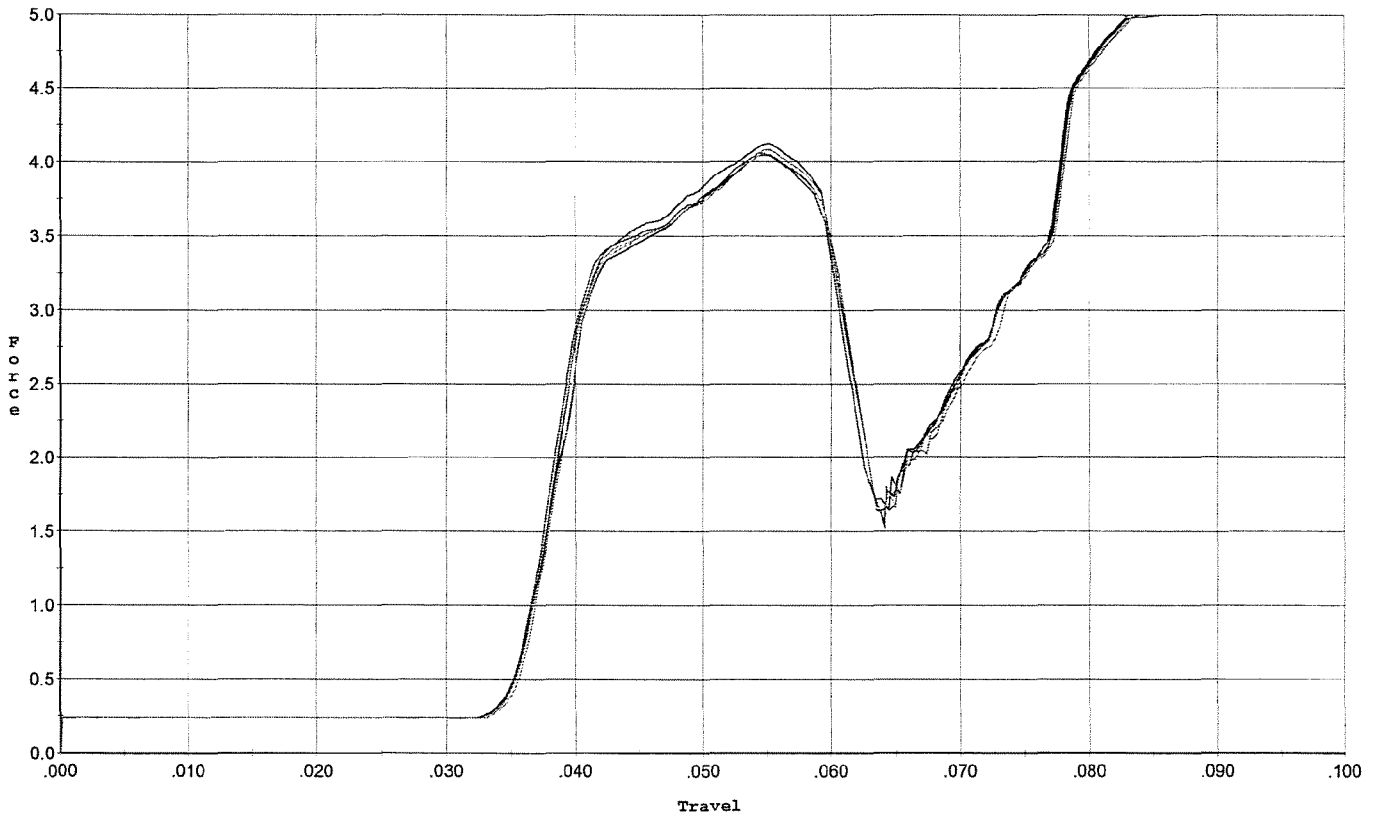
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.106	0.058	0.034	0.036	0.069		Set Trigger
2	3.108	0.060	0.035	0.036	0.069		Set Trigger
3	3.104	0.058	0.034	0.036	0.068		Set Trigger
4	3.088	0.059	0.034	0.036	0.068		Set Trigger
5	3.062	0.060	0.035	0.036	0.069		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



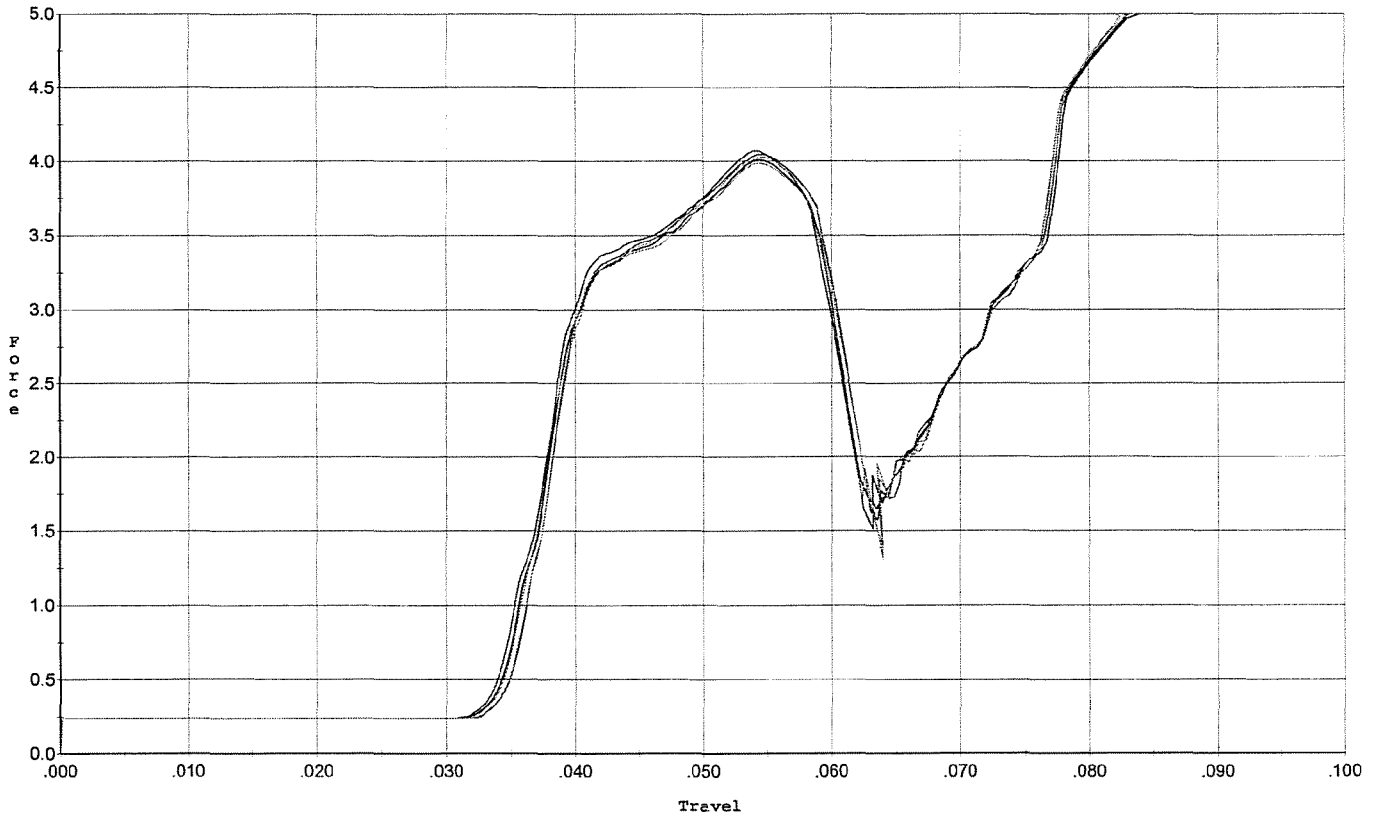
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.061	0.035	0.034	0.094		Set Trigger
2	4.049	0.061	0.035	0.034	0.093		Set Trigger
3	4.059	0.060	0.035	0.035	0.091		Set Trigger
4	4.055	0.059	0.035	0.035	0.090		Set Trigger
5	4.083	0.061	0.035	0.035	0.092		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



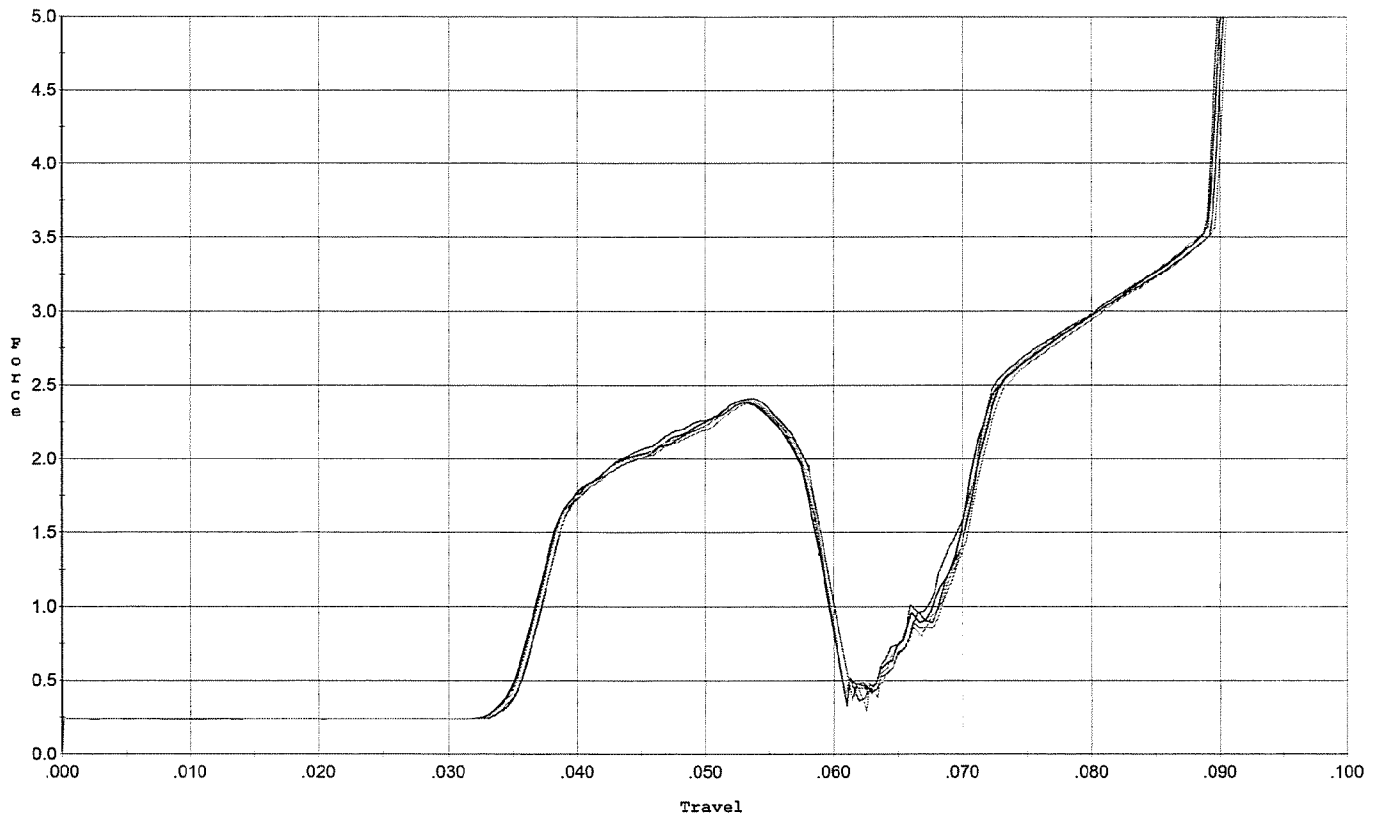
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.070	0.060	0.034	0.034	0.092		Set Trigger
2	4.010	0.059	0.034	0.035	0.090		Set Trigger
3	4.045	0.060	0.035	0.035	0.092		Set Trigger
4	4.026	0.061	0.035	0.034	0.092		Set Trigger
5	3.988	0.059	0.034	0.035	0.090		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



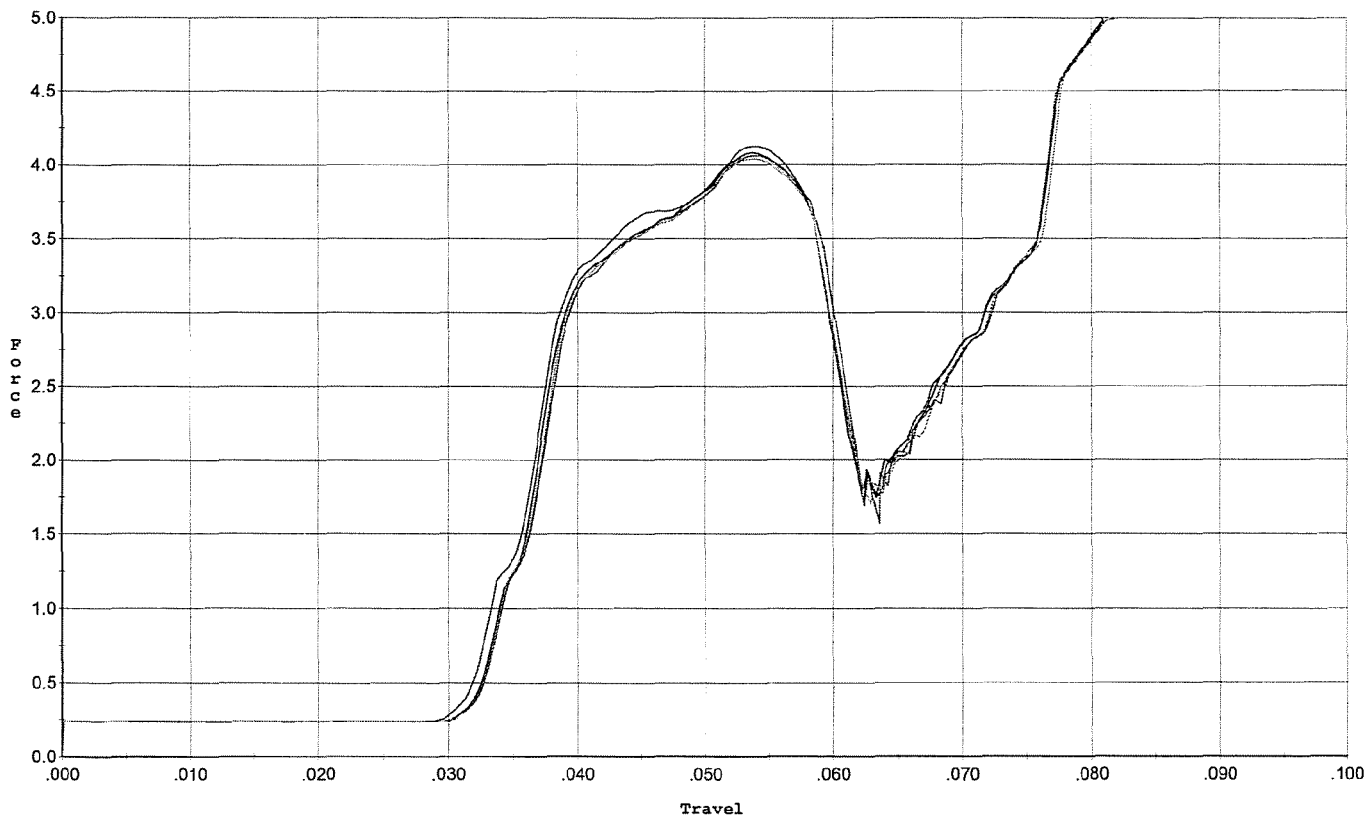
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.410	0.058	0.035	0.037	0.053		Set Trigger
2	2.380	0.059	0.035	0.037	0.054		Set Trigger
3	2.386	0.059	0.035	0.037	0.054		Set Trigger
4	2.400	0.058	0.035	0.037	0.054		Set Trigger
5	2.380	0.058	0.035	0.038	0.053		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.058	0.032	0.034	0.095		Set Trigger
2	4.083	0.058	0.032	0.034	0.093		Set Trigger
3	4.061	0.059	0.032	0.034	0.094		Set Trigger
4	4.042	0.058	0.032	0.034	0.092		Set Trigger
5	4.069	0.058	0.032	0.034	0.092		Set Trigger

AVG 4.07