

G6771161

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

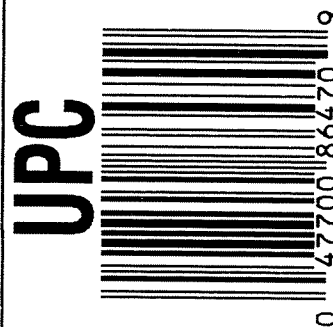


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771161

GUN SERIAL # G 6771161

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	PSN
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	SD
460	CHECK HEADSPACE		7-14-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUL 21 2008 OPERATOR <u>BM</u>	7-15-08	RJZ
472	SERIALIZE BOLT HANDLE		7-15-08	RJZ
475	DRILL AND TAP SIGHT HOLES		7-15-08	SP
480	MAGNAFLUX BBL ACTION		7-21-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22-08	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-25-08	R.D.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.5</u>	<u>7.5</u>	<u>7</u>	<u>7-30</u>	<u>TC</u>		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.5</u>	<u>6.5</u>	<u>6</u>	<u>7-30</u>	<u>TC</u>		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	<u>7-30</u>	<u>TC</u>		
	J) ASSEMBLE STOCK					<u>7-25-08</u>	<u>SPD</u>		
	K) ASSEMBLE SWIVEL STUDS					<u>8-9-08</u>	<u>SPD</u>		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					<u>8-9-08</u>	<u>SPD</u>		
	M) IRON SIGHT ALIGNMENT					<u>8-9-08</u>	<u>SPD</u>		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		<u>7-28-08</u>	<u>TRW</u>		
			<u>PASS</u>	FAIL					
	MALFUNCTION		N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					<u>7-28-08</u>	<u>TC</u>		
670	FINAL INSPECTION A) HEADSPACE					<u>8-9-08</u>	<u>SPD</u>		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u>	<u>2.55</u>	<u>2.40</u>	<u>2.50</u>	<u>2.61</u>	<u>7-30-08</u>	<u>SPIN</u>
	C) FUNCTION					<u>8-9-08</u>	<u>SPD</u>		
690	PACK					<u>8/23/08</u>	<u>Fry</u>		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

7-22-08

TESTER

S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.71	2.55		2.47	
PULL #2	2.58	2.44		2.42	
PULL #3	2.55	2.55		2.40	
PULL #4	2.52	2.40		2.37	
PULL #5	2.53	2.39		2.43	
TOTAL	1289	1233		1209	
AVERAGE	2.57	2.46		2.41	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.22		
PULL #2	3.23	2.97		
PULL #3	3.17	2.99		
PULL #4	2.99	3.05		
PULL #5	2.93	2.91		
TOTAL	1543	1514		
AVERAGE	3.08	3.02		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.33	4.40		4.14
PULL #2	4.19	4.39		4.18
PULL #3	4.14	4.28		4.08
PULL #4	4.13	4.22		4.19
PULL #5	4.22	4.32		4.15
TOTAL	2101	2161		2074
AVERAGE	4.20	4.32		4.14