

6771168

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



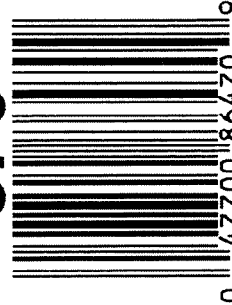
ORDER NO.

86470

BARREL LENGTH

24"

CAPACITY

6**G6771168****UPC**

BM FORM

GUN SERIAL # 66771168

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	BSN
430	ASSEMBLE TO STOCK		7-22-08	MEH
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RJL
472	SERIALIZE BOLT HANDLE		7-24-08	RJL
475	DRILL AND TAP SIGHT HOLES		7-28-08	SP
480	MAGNAFLUX BBL ACTION		7/30/08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DB
542	APPLY COATINGS (BARREL ACTION)		8-5-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-8-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-8-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-8-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

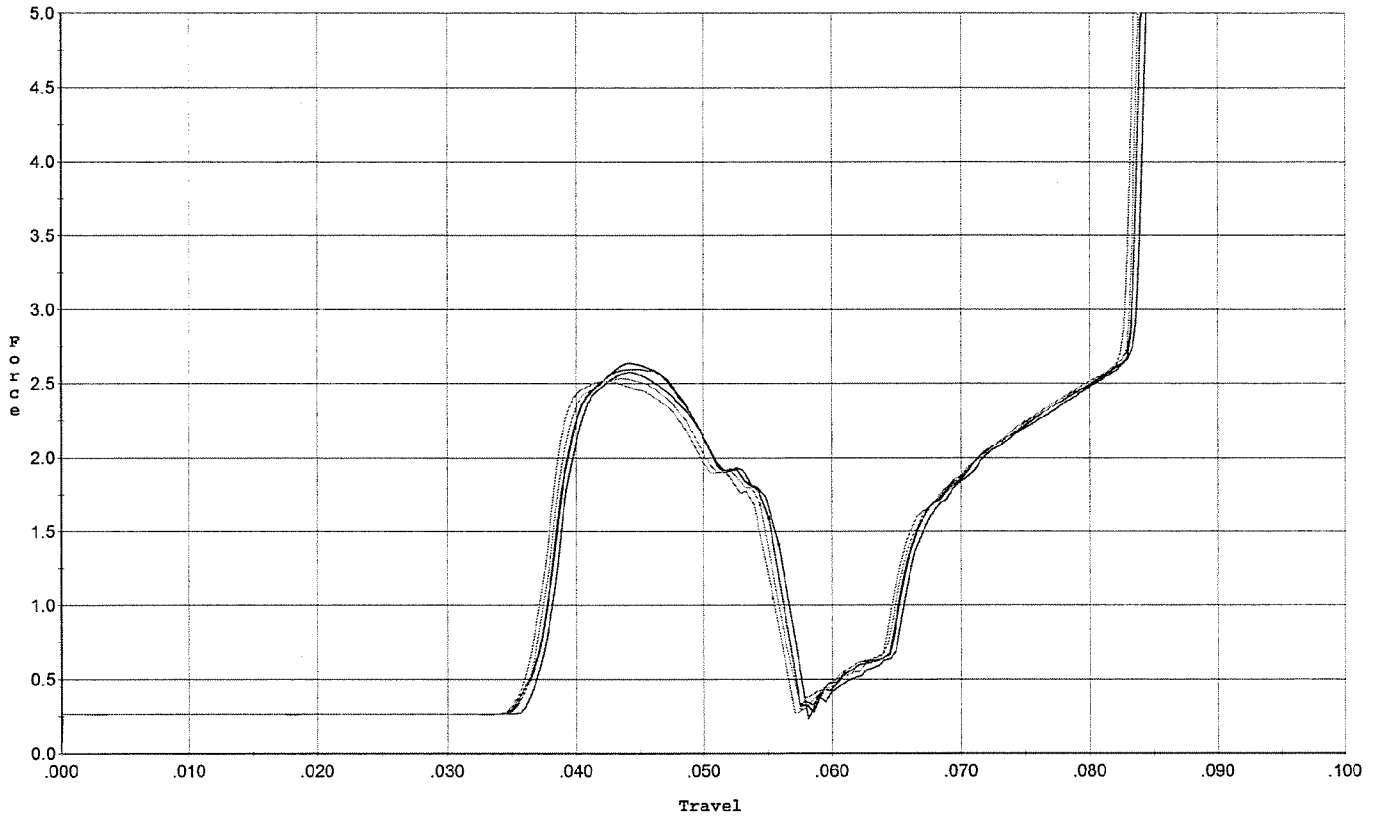
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	9-3-08	BSN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-3-08	BSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.026</u>	9-3-8	BSN
	J) ASSEMBLE STOCK		8-11-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9-3-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-11-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-3-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.81</u> <u>2.76</u> <u>2.80</u> <u>2.81</u>	8/18/08	Fm
	C) FUNCTION		9-3-08	BSN
690	PACK		9-4-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



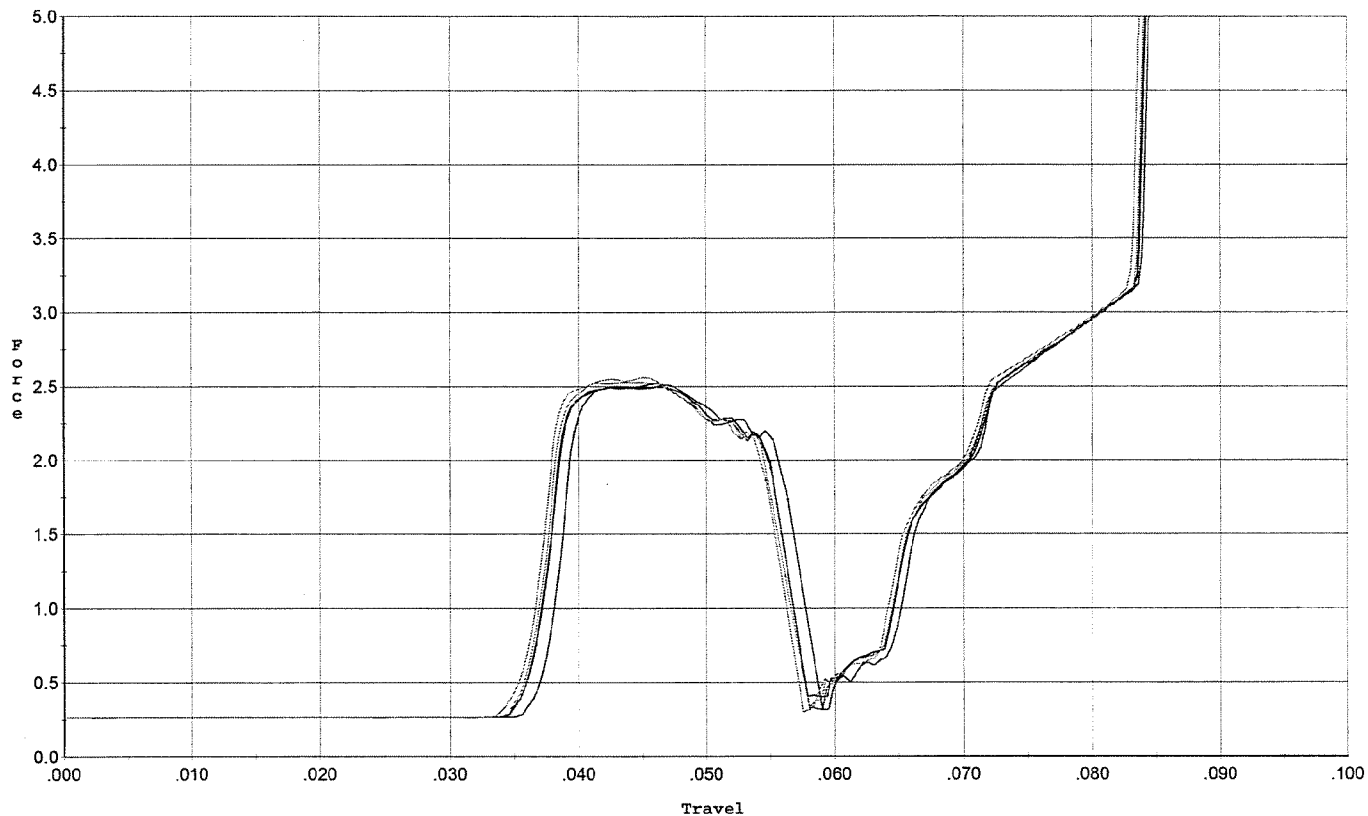
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.056	0.036	0.036	0.049		Set Trigger
2	2.634	0.055	0.036	0.035	0.049		Set Trigger
3	2.595	0.055	0.035	0.036	0.049		Set Trigger
4	2.534	0.054	0.036	0.036	0.048		Set Trigger
5	2.518	0.055	0.035	0.035	0.049		Set Trigger

AVG 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



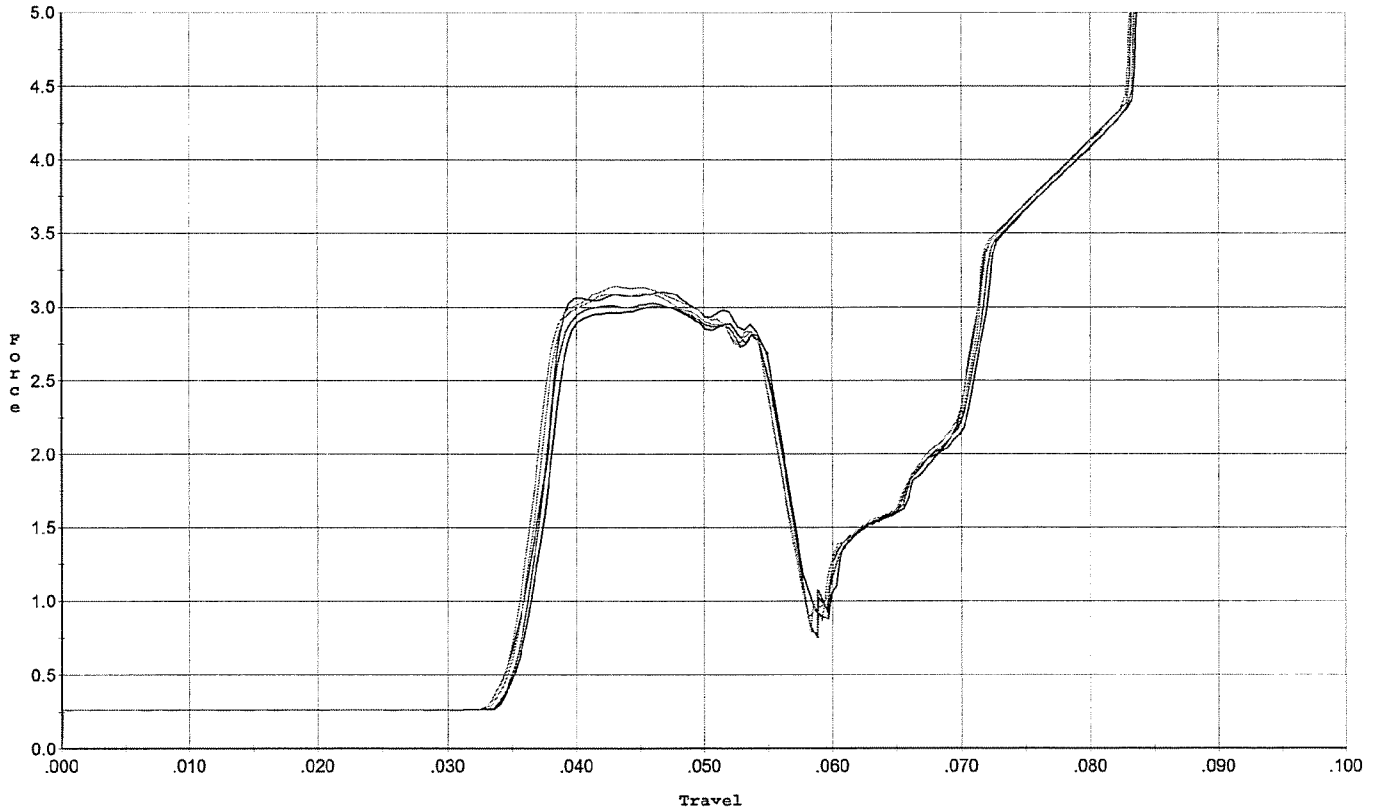
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.056	0.037	0.035	0.053		Set Trigger
2	2.520	0.055	0.035	0.035	0.052		Set Trigger
3	2.498	0.055	0.036	0.035	0.052		Set Trigger
4	2.526	0.056	0.035	0.035	0.054		Set Trigger
5	2.560	0.055	0.035	0.035	0.053		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



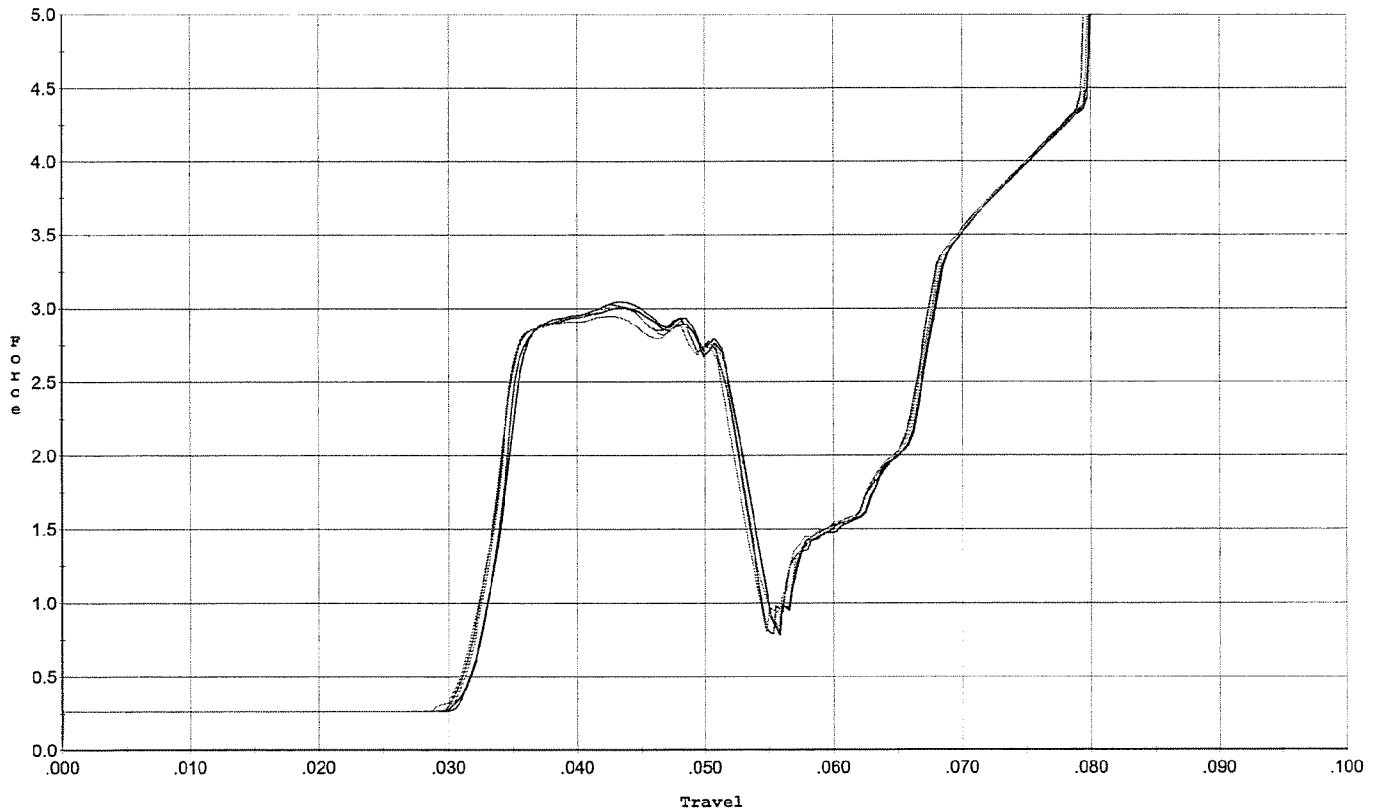
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.055	0.033	0.033	0.066		Set Trigger
2	3.005	0.055	0.034	0.034	0.063		Set Trigger
3	3.027	0.055	0.034	0.034	0.064		Set Trigger
4	3.094	0.054	0.034	0.034	0.064		Set Trigger
5	3.139	0.054	0.033	0.033	0.065		Set Trigger

AVG 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



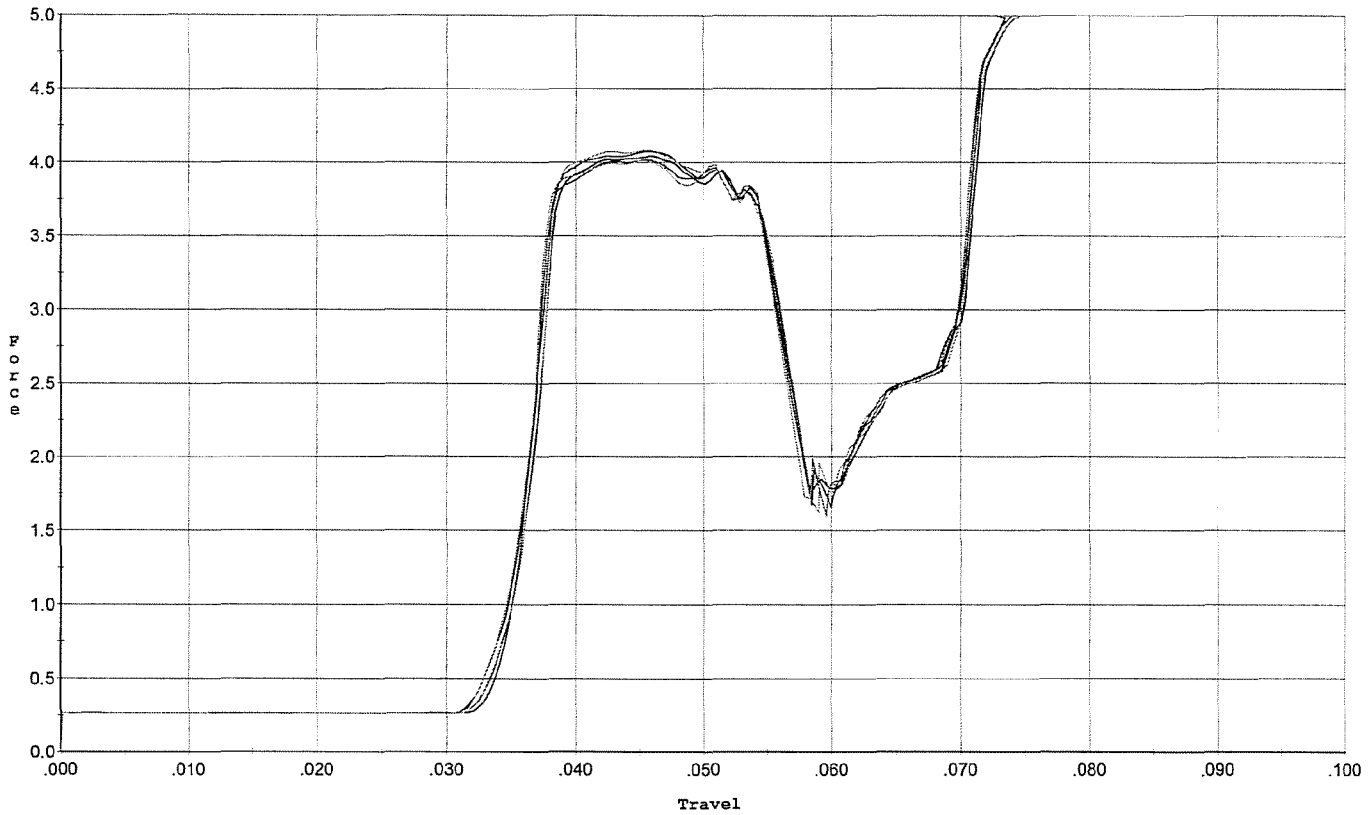
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.045	0.053	0.031	0.032	0.064		Set Trigger
2	3.006	0.053	0.031	0.032	0.063		Set Trigger
3	3.026	0.052	0.030	0.032	0.063		Set Trigger
4	3.019	0.051	0.031	0.033	0.062		Set Trigger
5	2.946	0.051	0.030	0.032	0.061		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



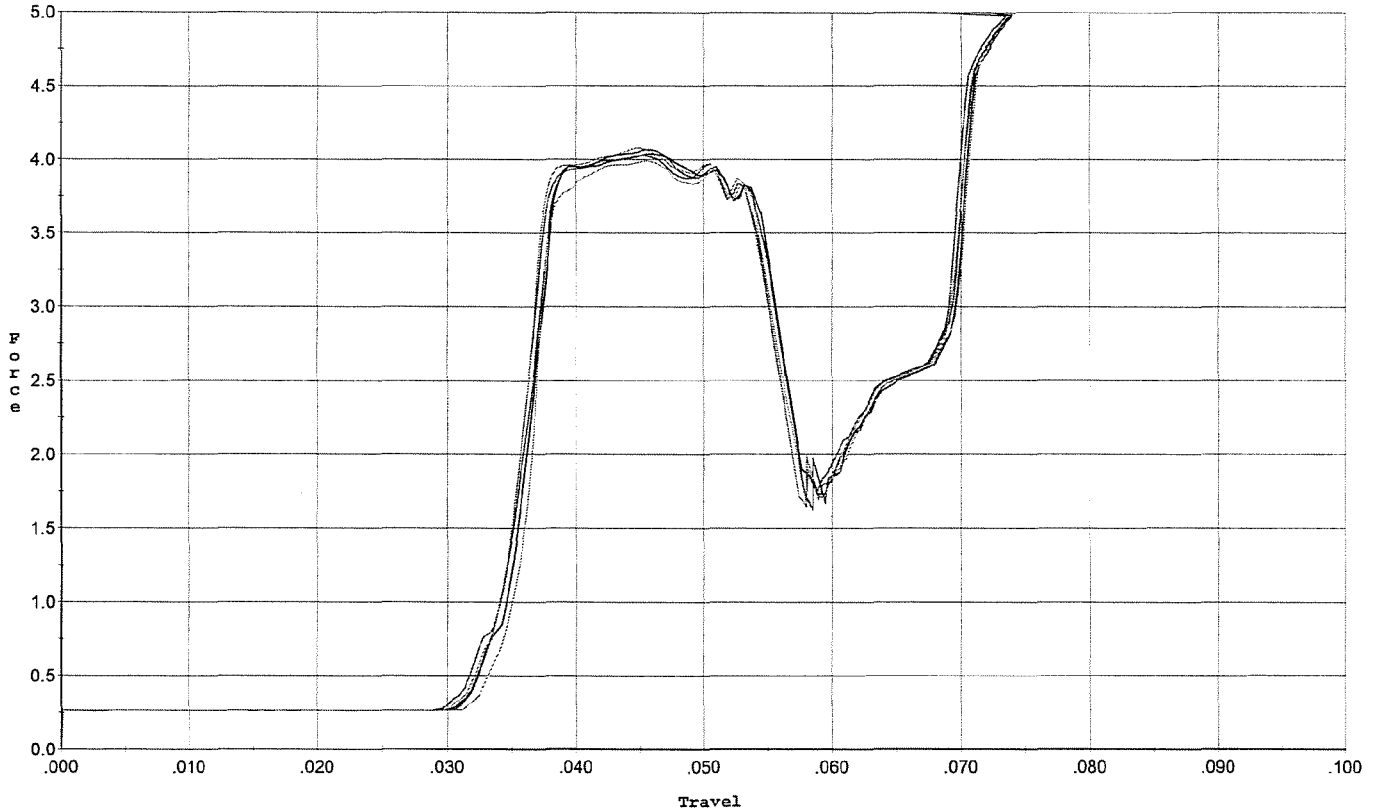
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.054	0.033	0.032	0.084		Set Trigger
2	4.043	0.056	0.033	0.032	0.086		Set Trigger
3	4.019	0.056	0.032	0.031	0.087		Set Trigger
4	4.085	0.055	0.033	0.032	0.086		Set Trigger
5	4.013	0.055	0.033	0.032	0.084		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



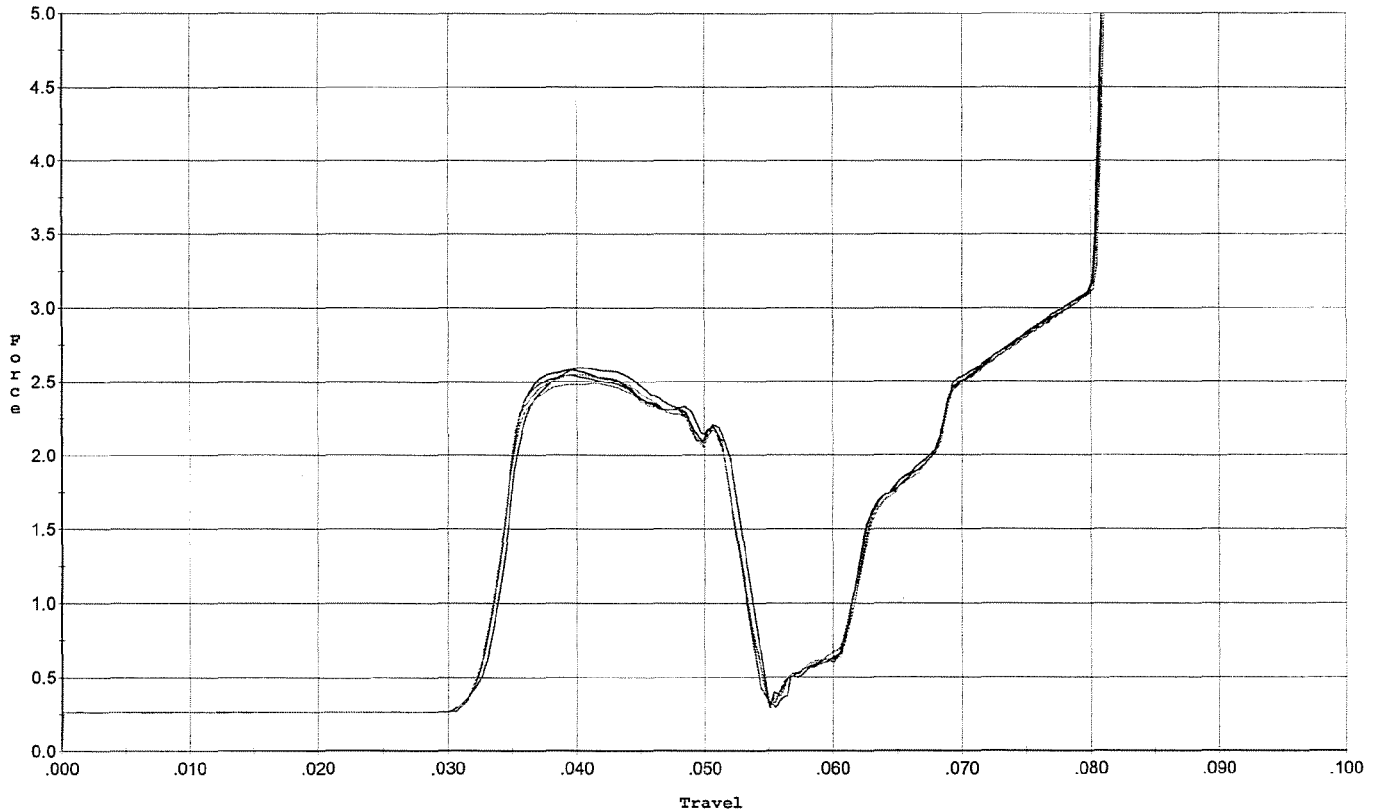
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.055	0.032	0.031	0.086		Set Trigger
2	4.040	0.054	0.032	0.031	0.085		Set Trigger
3	4.028	0.054	0.032	0.031	0.085		Set Trigger
4	3.992	0.054	0.033	0.032	0.081		Set Trigger
5	4.081	0.055	0.032	0.031	0.086		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



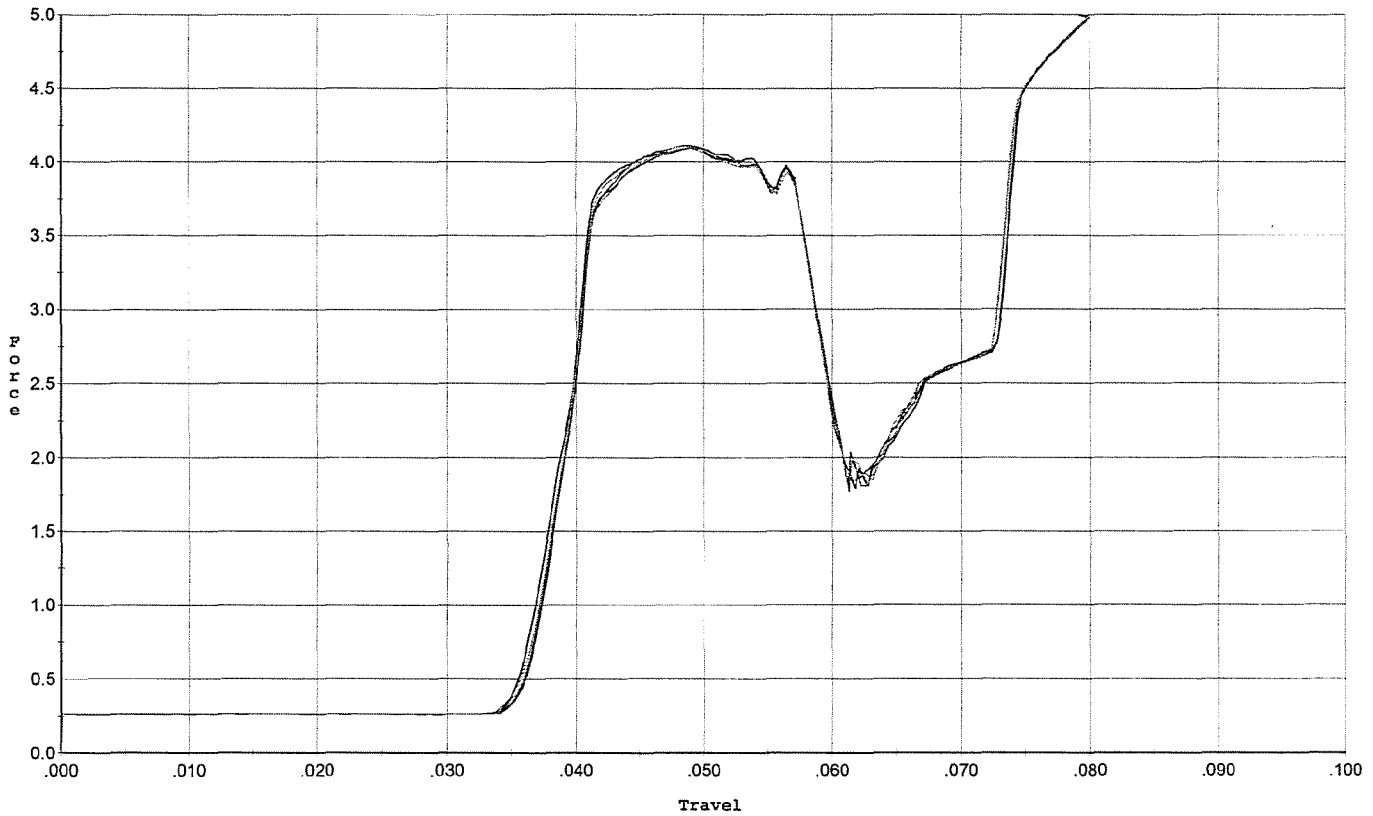
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.594	0.052	0.032	0.034	0.052		Set Trigger
2	2.581	0.051	0.032	0.034	0.052		Set Trigger
3	2.544	0.051	0.032	0.034	0.051		Set Trigger
4	2.548	0.051	0.032	0.034	0.051		Set Trigger
5	2.489	0.051	0.032	0.034	0.051		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.091	0.057	0.036	0.032	0.086		Set Trigger
2	4.096	0.057	0.035	0.032	0.087		Set Trigger
3	4.110	0.057	0.036	0.032	0.086		Set Trigger
4	4.104	0.057	0.035	0.032	0.086		Set Trigger
5	4.093	0.057	0.035	0.032	0.086		Set Trigger

Avg 4.09