

G6771171

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



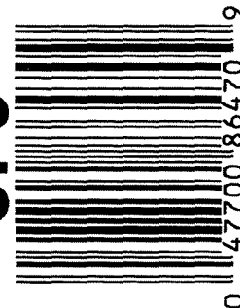
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771171

UPC



BM FORM

GUN SERIAL #

G6771171

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	K.P.D.
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	K.P.D.
460	CHECK HEADSPACE		7-30-08	K.P.D.
470	DIS-ASSEMBLE ACTION		7-30-08	K.P.D.
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8-5	BH
490	MAGNAFLUX BOLT		7/31/08	MR
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/1/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/12	U
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

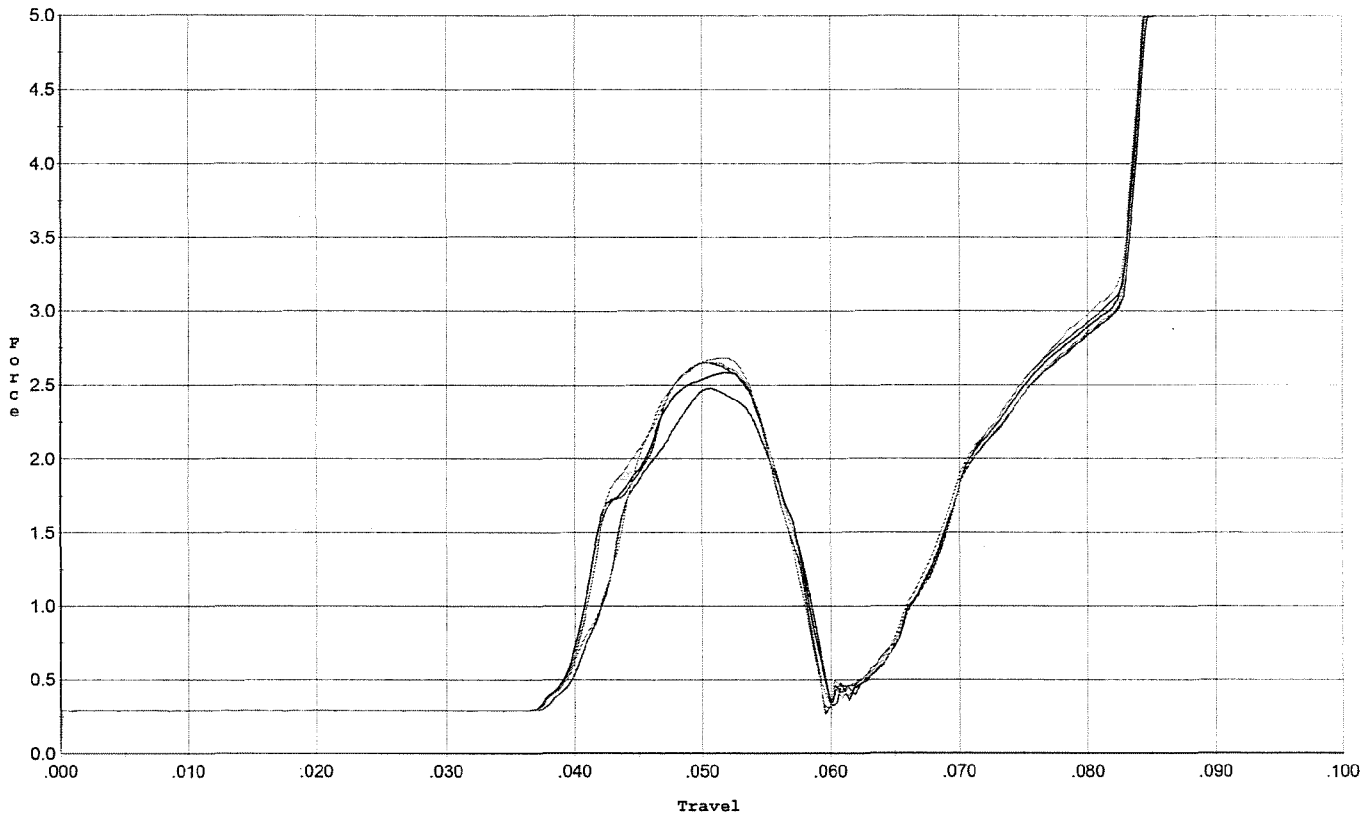
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>6.0</u>	10-13-08	R. N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-13-08	R. N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	10-13-08	R. N.
	J) ASSEMBLE STOCK		8-27-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		10-13-08	R. N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	R
670	FINAL INSPECTION A) HEADSPACE		10-13-08	R. N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.51</u> <u>2.55</u> <u>2.52</u> <u>2.44</u>	10/2/08	Fm
	C) FUNCTION		10-13-08	R. N.
690	PACK		12-3-08	BSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



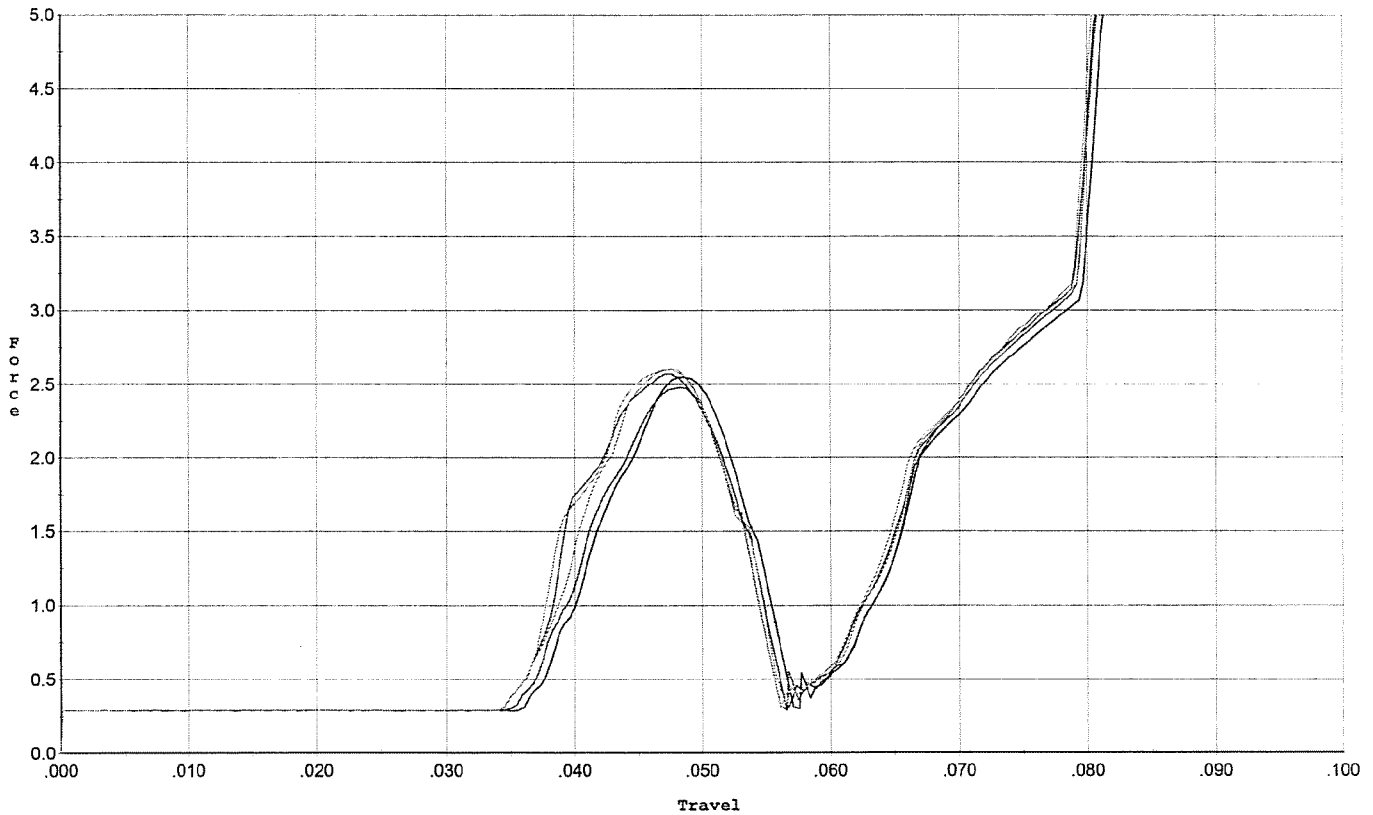
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.058	0.040	0.035	0.046		Set Trigger
2	2.582	0.057	0.039	0.035	0.048		Set Trigger
3	2.650	0.058	0.040	0.035	0.048		Set Trigger
4	2.651	0.057	0.038	0.035	0.047		Set Trigger
5	2.683	0.058	0.039	0.035	0.049		Set Trigger

Aug. 2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs.after 50 cycles+/- .50 lbs.



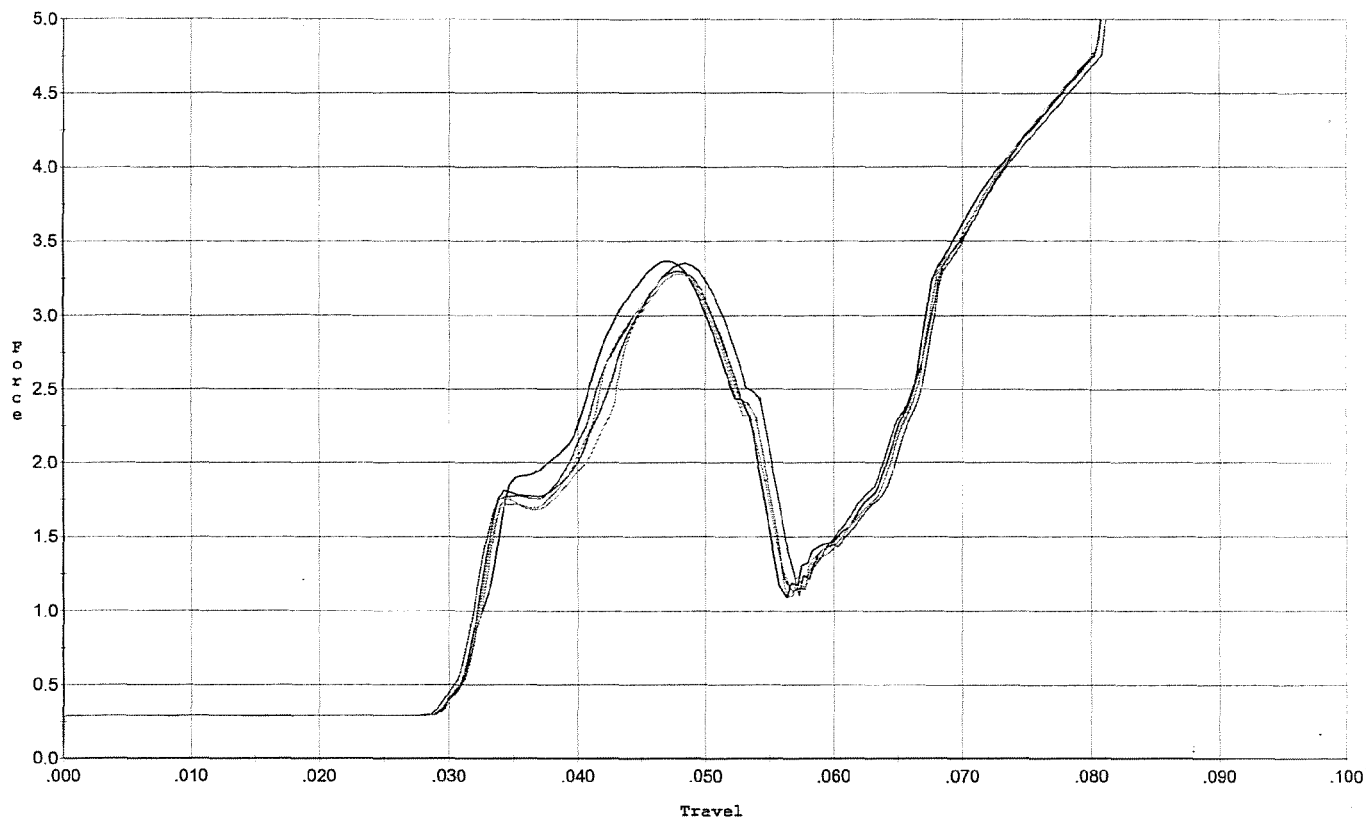
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.478	0.054	0.036	0.035	0.042		Set Trigger
2	2.546	0.056	0.036	0.034	0.043		Set Trigger
3	2.569	0.053	0.035	0.035	0.044		Set Trigger
4	2.600	0.053	0.035	0.035	0.045		Set Trigger
5	2.607	0.054	0.036	0.035	0.044		Set Trigger

Aug. 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



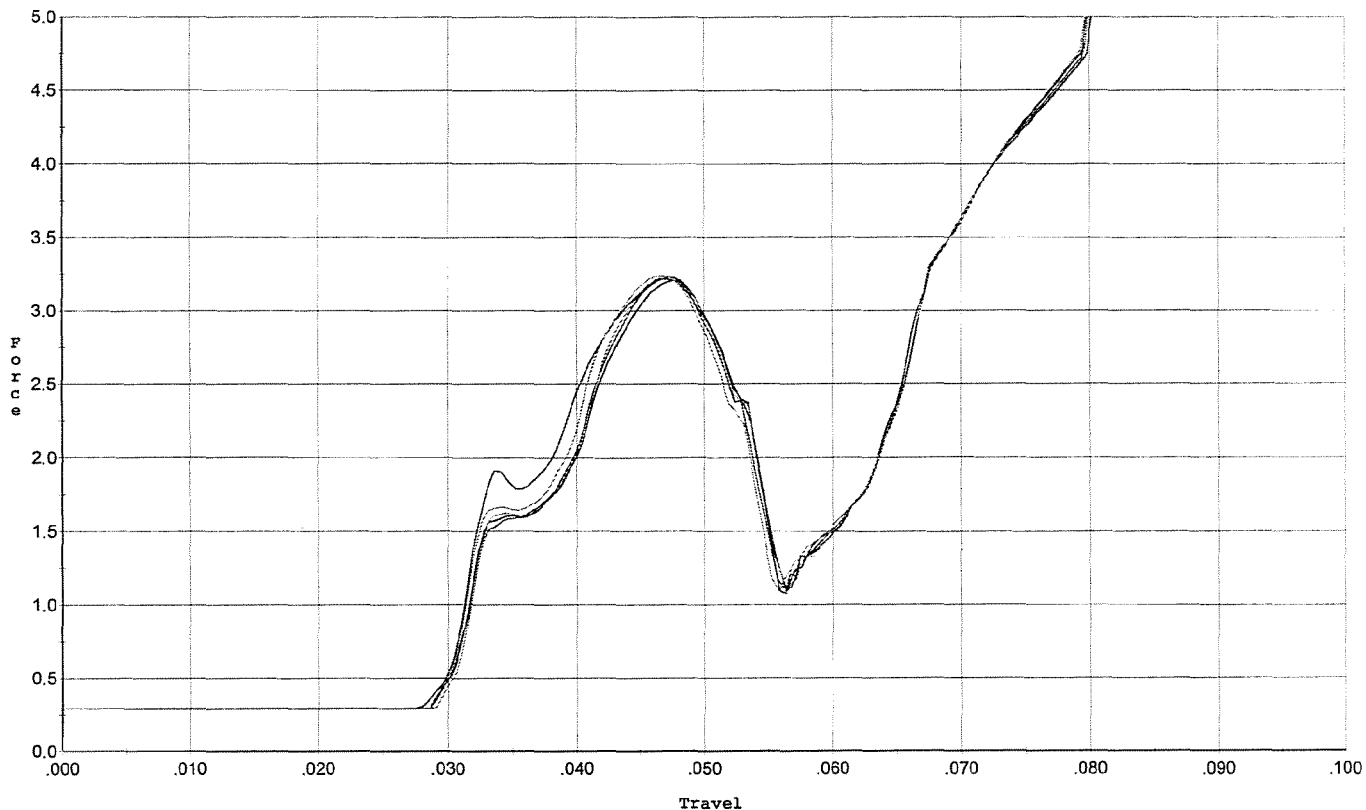
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.350	0.054	0.030	0.032	0.065		Set Trigger
2	3.364	0.054	0.030	0.032	0.064		Set Trigger
3	3.298	0.054	0.029	0.032	0.065		Set Trigger
4	3.293	0.055	0.030	0.032	0.064		Set Trigger
5	3.280	0.054	0.030	0.032	0.062		Set Trigger

Aug 331

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



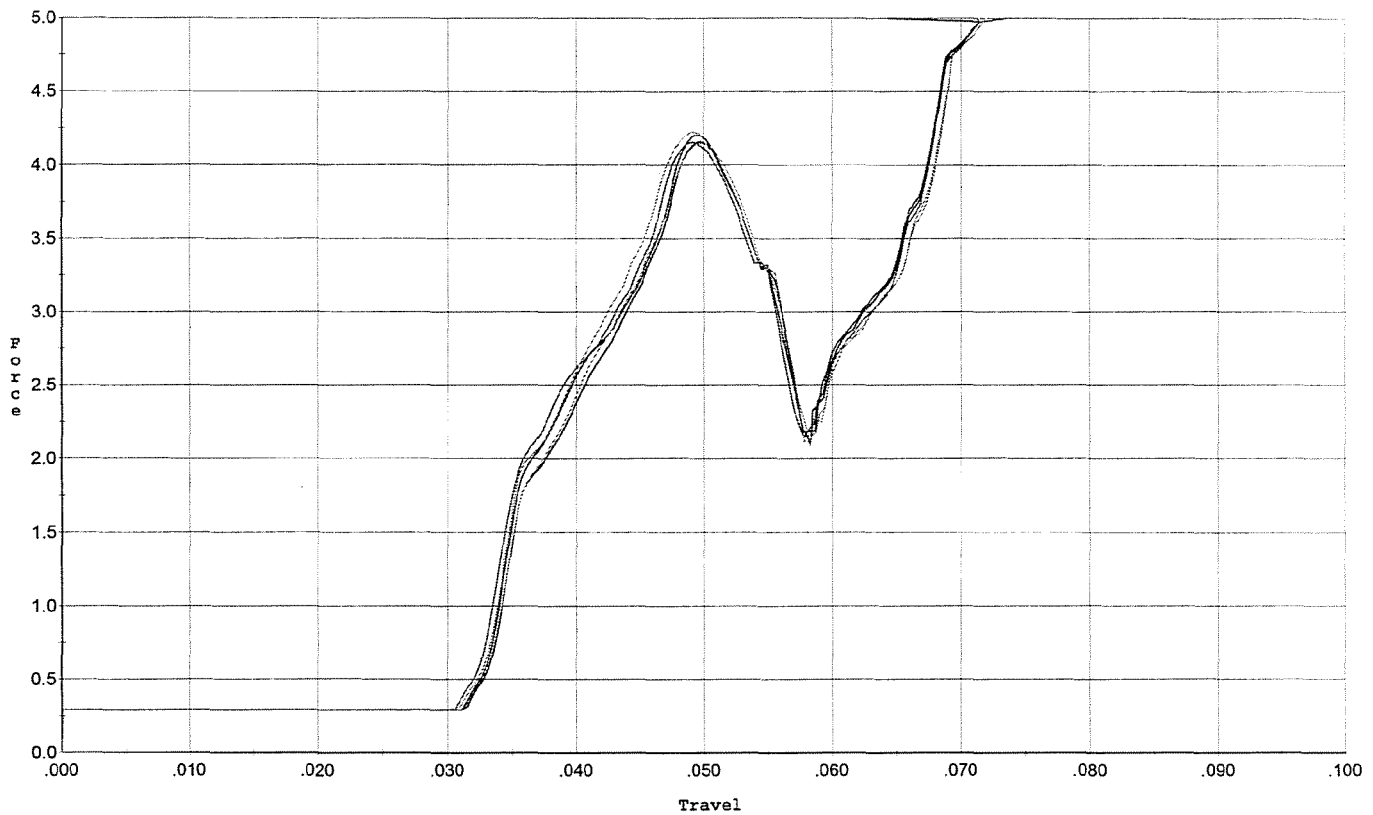
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.218	0.054	0.030	0.032	0.066		Set Trigger
2	3.209	0.053	0.029	0.032	0.062		Set Trigger
3	3.229	0.053	0.029	0.032	0.061		Set Trigger
4	3.237	0.053	0.029	0.032	0.062		Set Trigger
5	3.242	0.053	0.029	0.031	0.062		Set Trigger

Aug. 3-22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- .75 lbs.



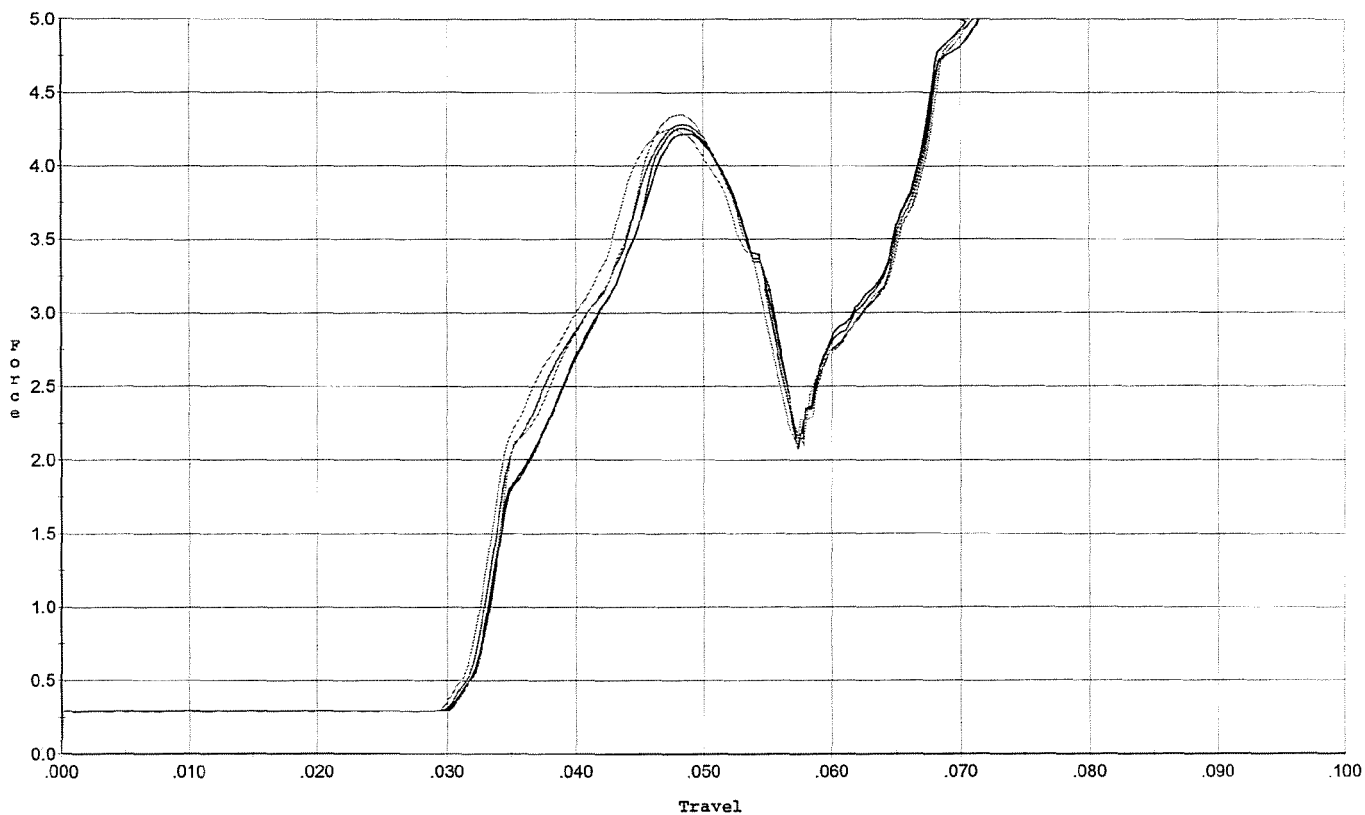
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.056	0.031	0.029	0.079		Set Trigger
2	4.161	0.056	0.032	0.029	0.077		Set Trigger
3	4.155	0.055	0.031	0.030	0.078		Set Trigger
4	4.150	0.056	0.032	0.030	0.078		Set Trigger
5	4.223	0.056	0.031	0.030	0.080		Set Trigger

Aug 4-17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- .75 lbs.



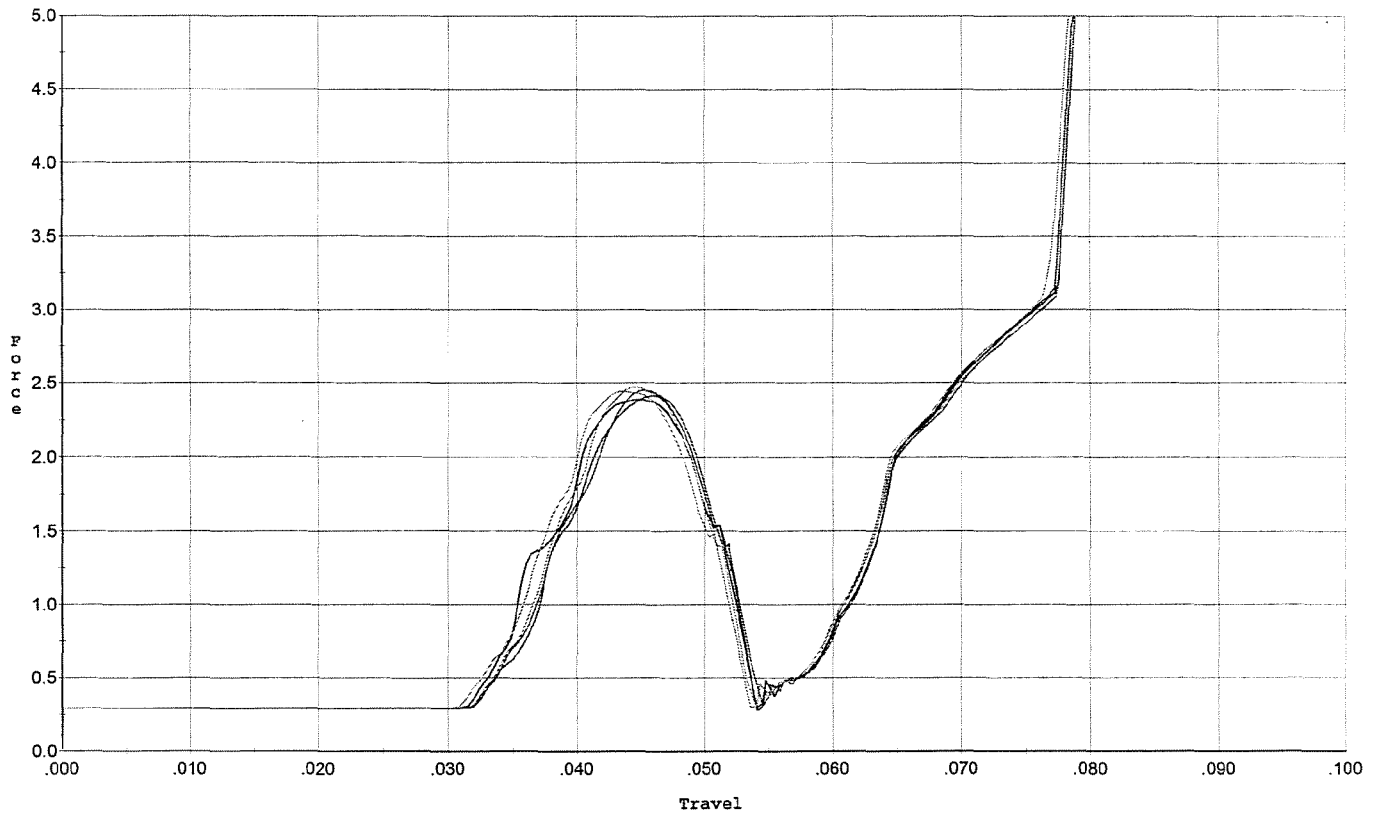
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.055	0.031	0.029	0.081		Set Trigger
2	4.218	0.055	0.031	0.029	0.081		Set Trigger
3	4.282	0.054	0.031	0.030	0.081		Set Trigger
4	4.252	0.054	0.030	0.030	0.082		Set Trigger
5	4.350	0.054	0.031	0.030	0.081		Set Trigger

Aug 4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. *For final test*



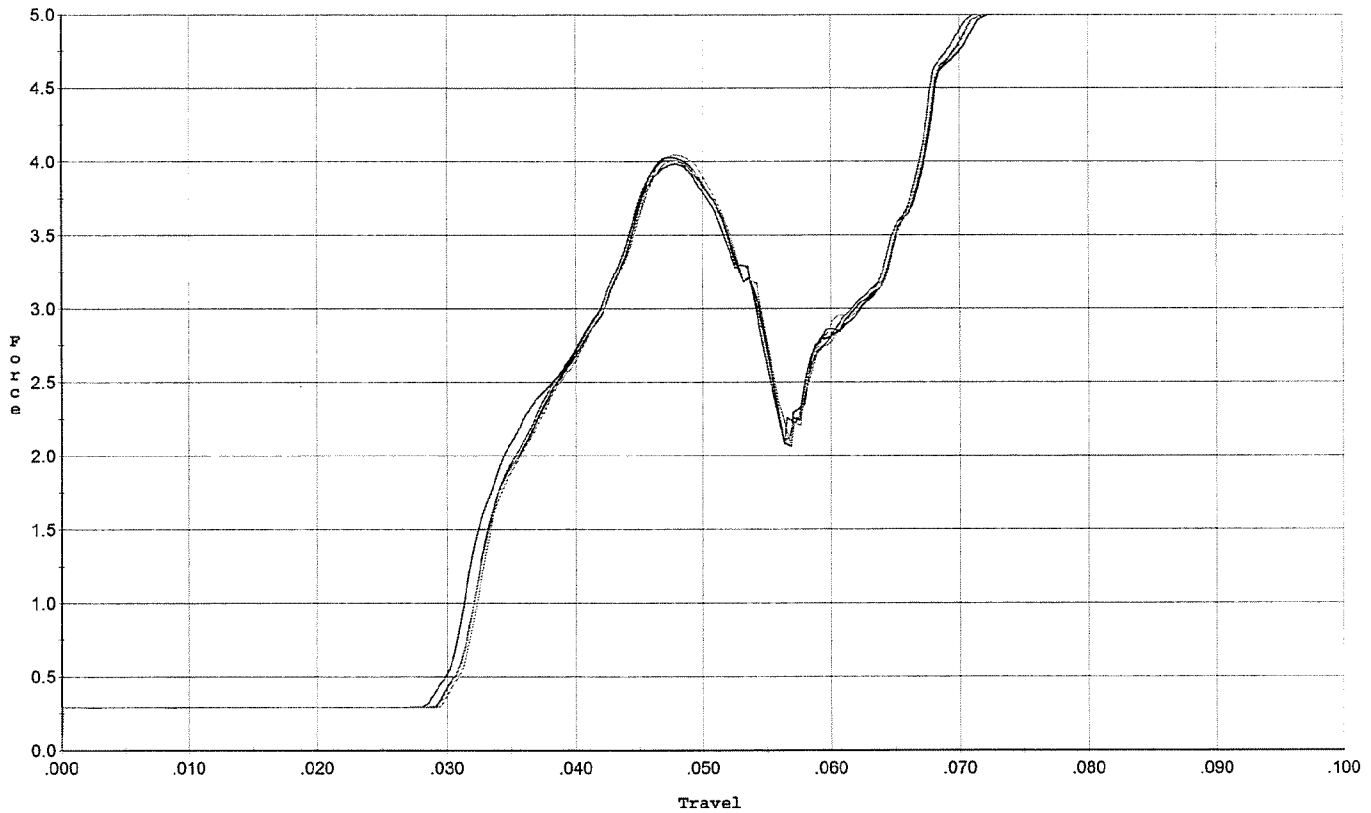
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.417	0.052	0.033	0.034	0.041		Set Trigger
2	2.388	0.053	0.032	0.034	0.043		Set Trigger
3	2.453	0.052	0.033	0.034	0.042		Set Trigger
4	2.471	0.051	0.032	0.034	0.042		Set Trigger
5	2.443	0.052	0.032	0.034	0.043		Set Trigger

Avg - 2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.984	0.054	0.029	0.030	0.077		Set Trigger
2	4.031	0.054	0.030	0.030	0.078		Set Trigger
3	4.009	0.055	0.030	0.030	0.078		Set Trigger
4	4.046	0.054	0.030	0.030	0.077		Set Trigger
5	4.004	0.054	0.030	0.030	0.077		Set Trigger

Aug 4.0T