

66771173

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



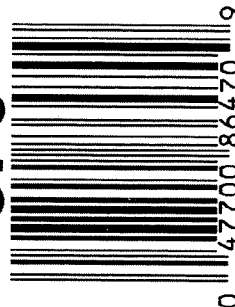
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771173

UPC



BM FORM

GUN SERIAL #

G 6771173

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	S.P.D.
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	S.P.D.
460	CHECK HEADSPACE		7-30-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-30-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX AUG 05 2008 OPERATOR B.M.	7-31-08	RIZ
475	DRILL AND TAP SIGHT HOLES		8-1-08	SP
480	MAGNAFLUX BBL ACTION		8/5	B.M.
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

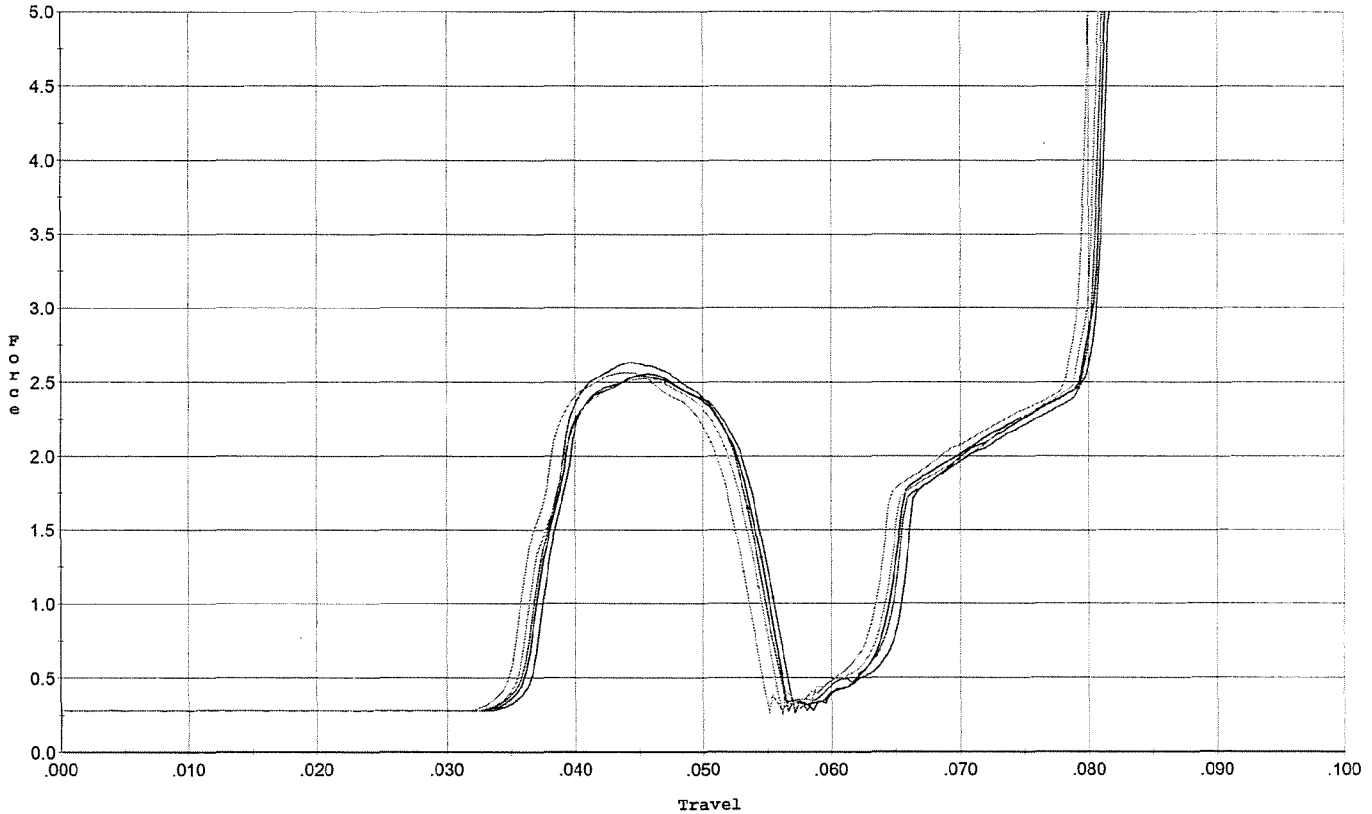
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-11-08	Rgn
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9-11-08	Rgn
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	9-11-08	Rgn
	J) ASSEMBLE STOCK		8-27-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-11-08	Rgn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-4-08	Fm
670	FINAL INSPECTION A) HEADSPACE		9-11-08	Rgn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.40</u> <u>2.18</u> <u>2.23</u> <u>2.22</u>	9-11-08	Rgn
	C) FUNCTION		9-11-08	Rgn
690	PACK		9/20/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



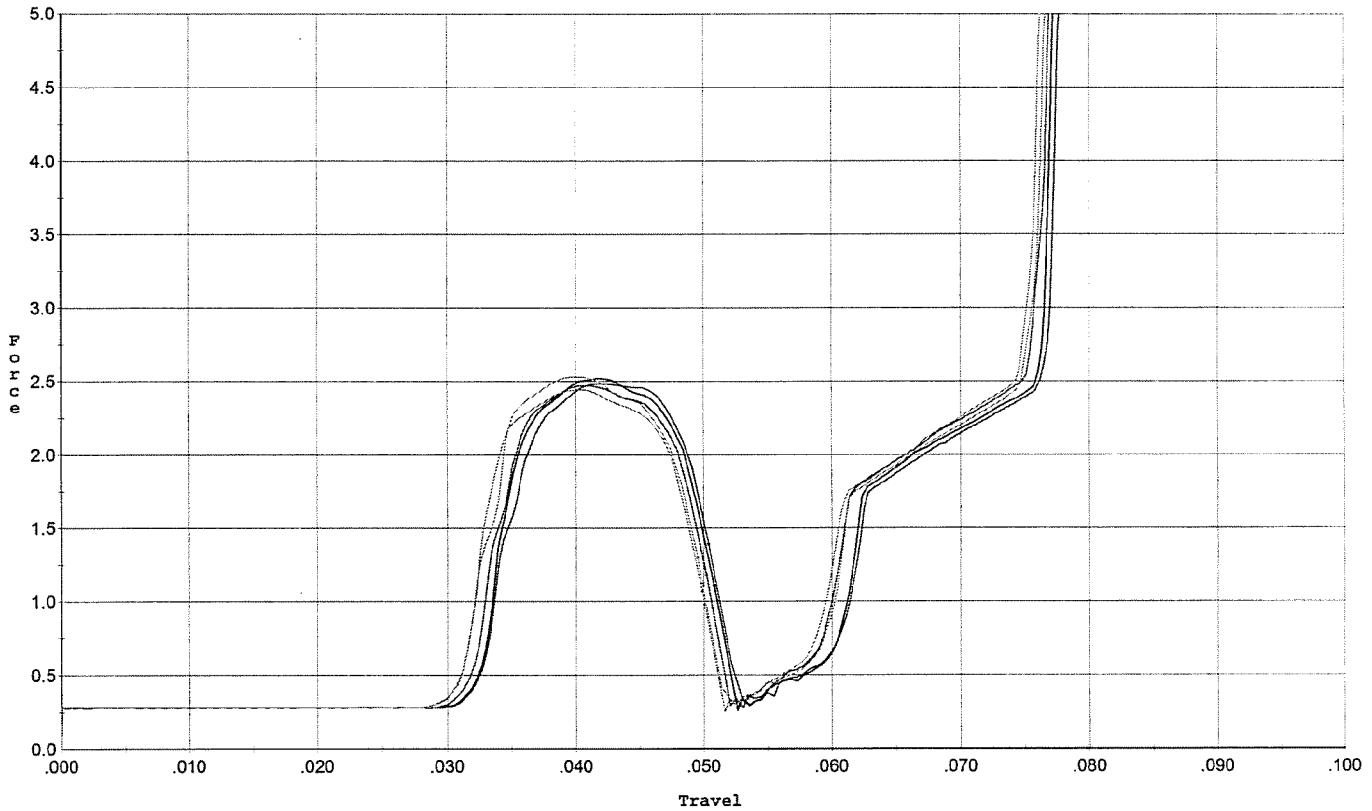
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.055	0.036	0.034	0.050		Set Trigger
2	2.555	0.054	0.036	0.034	0.049		Set Trigger
3	2.633	0.053	0.036	0.034	0.049		Set Trigger
4	2.524	0.054	0.035	0.034	0.049		Set Trigger
5	2.568	0.053	0.035	0.034	0.049		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



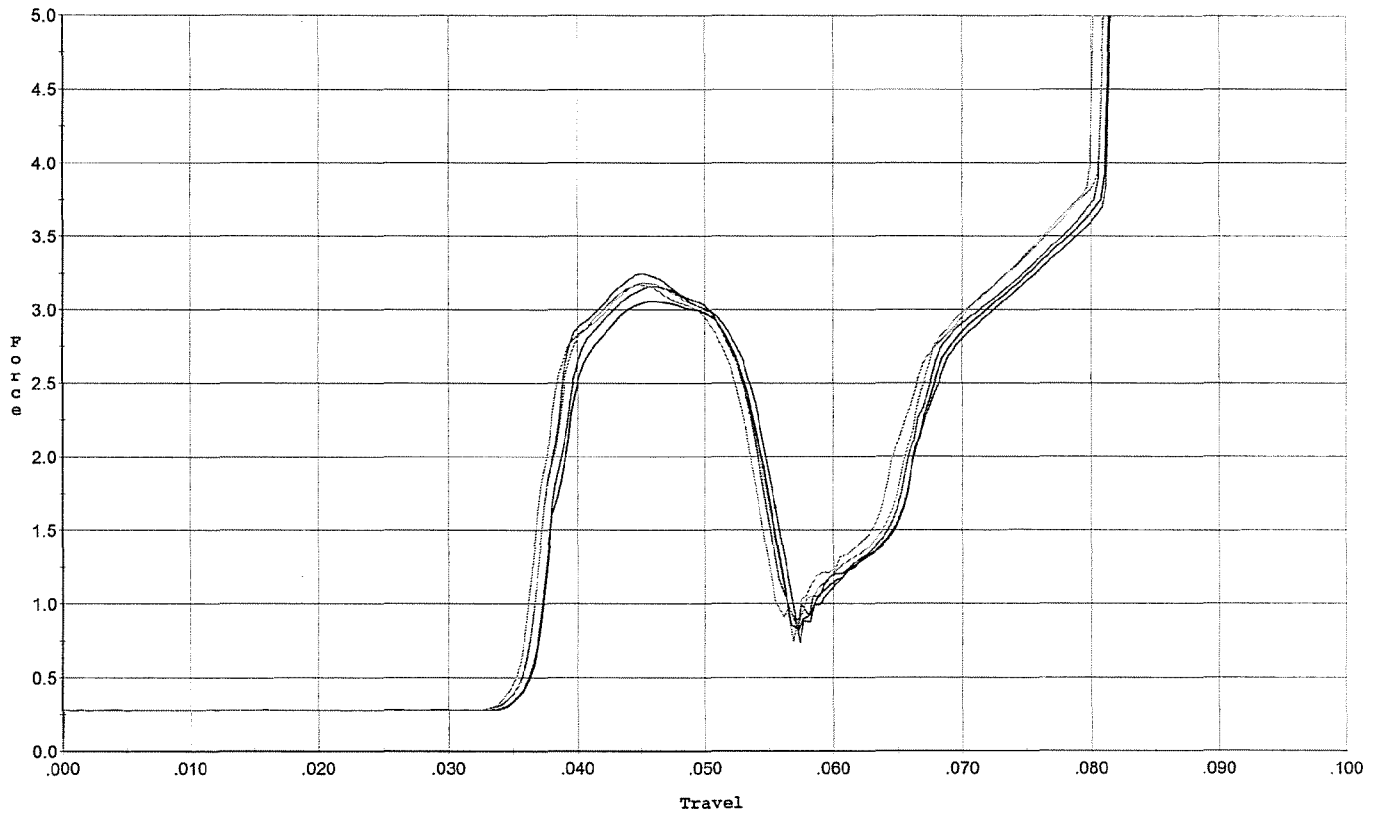
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.050	0.032	0.034	0.046		Set Trigger
2	2.520	0.051	0.032	0.033	0.047		Set Trigger
3	2.470	0.050	0.032	0.033	0.047		Set Trigger
4	2.529	0.050	0.031	0.033	0.047		Set Trigger
5	2.445	0.050	0.031	0.033	0.047		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



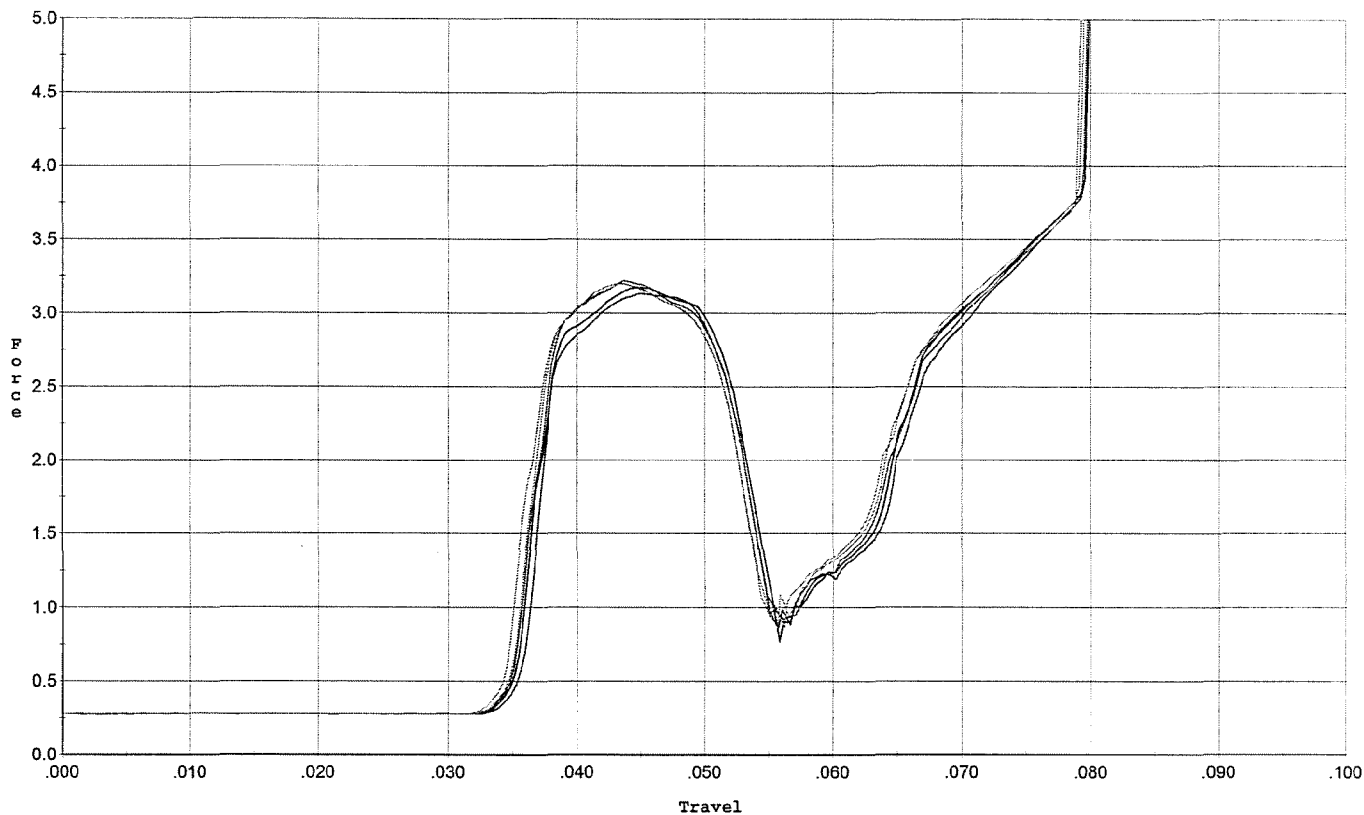
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.159	0.055	0.036	0.033	0.060		Set Trigger
2	3.058	0.055	0.036	0.033	0.057		Set Trigger
3	3.245	0.053	0.036	0.033	0.059		Set Trigger
4	3.180	0.055	0.036	0.033	0.061		Set Trigger
5	3.170	0.053	0.035	0.033	0.058		Set Trigger

AVG 3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



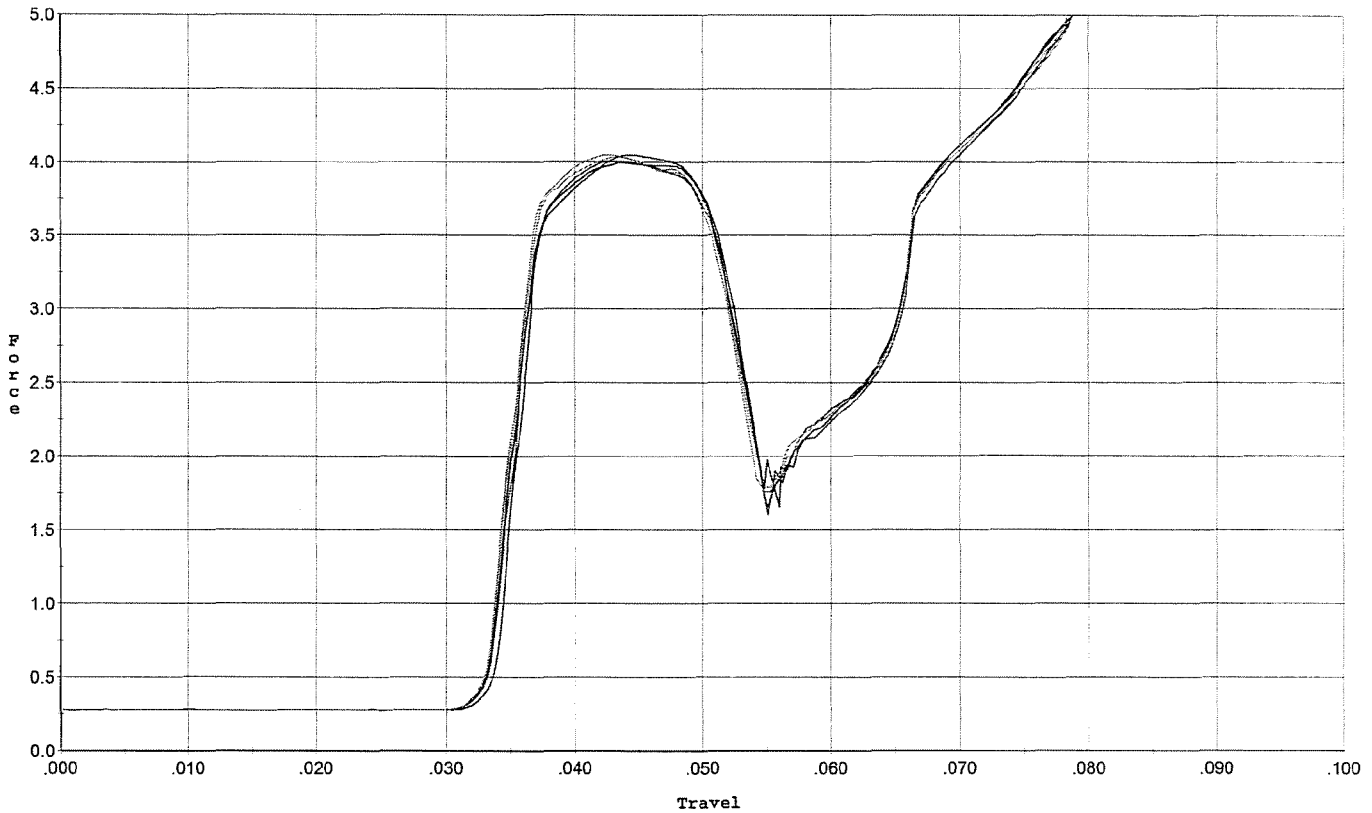
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.053	0.035	0.033	0.057		Set Trigger
2	3.172	0.054	0.035	0.033	0.060		Set Trigger
3	3.218	0.053	0.035	0.033	0.059		Set Trigger
4	3.197	0.052	0.035	0.033	0.058		Set Trigger
5	3.200	0.052	0.034	0.033	0.059		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



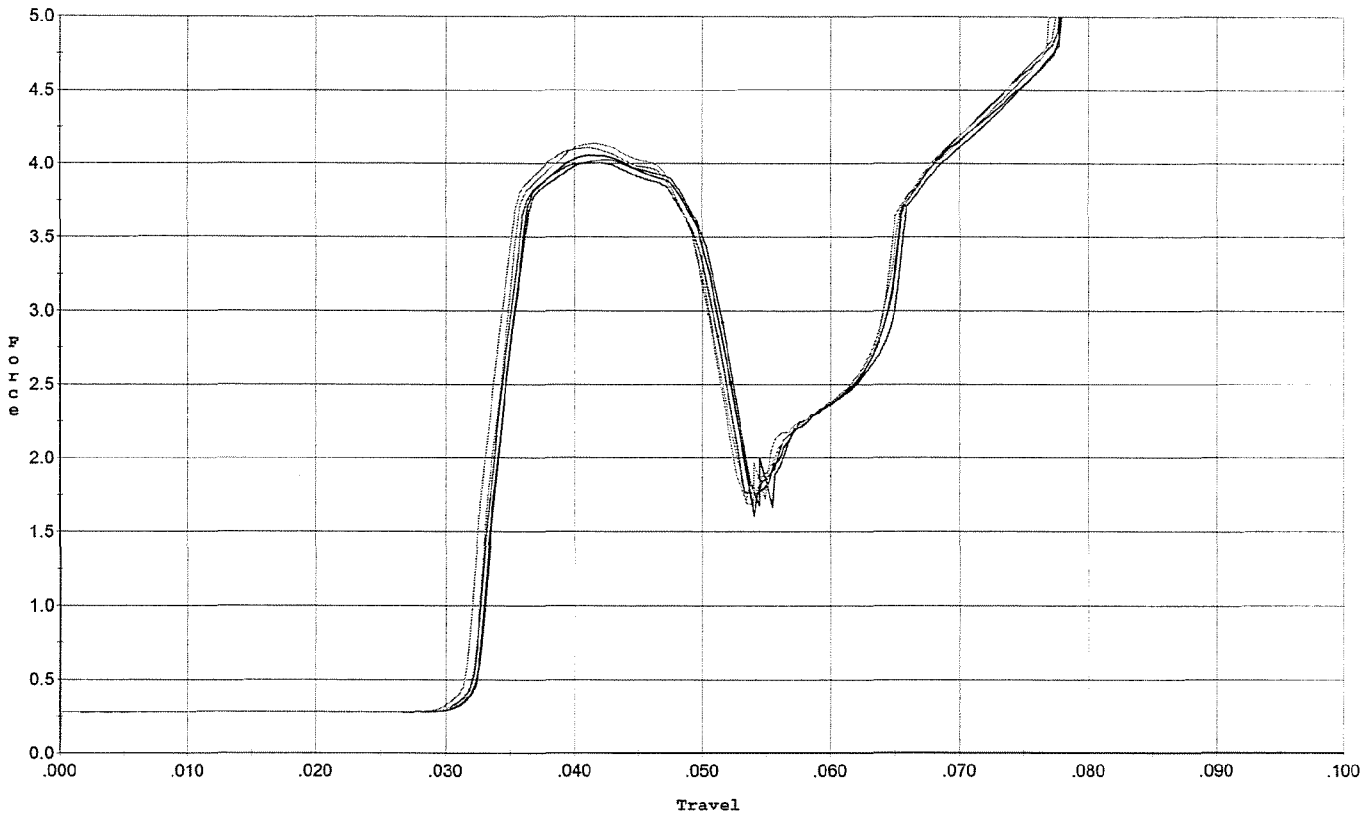
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.052	0.034	0.031	0.076		Set Trigger
2	3.999	0.053	0.033	0.031	0.077		Set Trigger
3	4.005	0.053	0.033	0.031	0.078		Set Trigger
4	4.050	0.052	0.033	0.031	0.076		Set Trigger
5	4.035	0.052	0.033	0.032	0.075		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



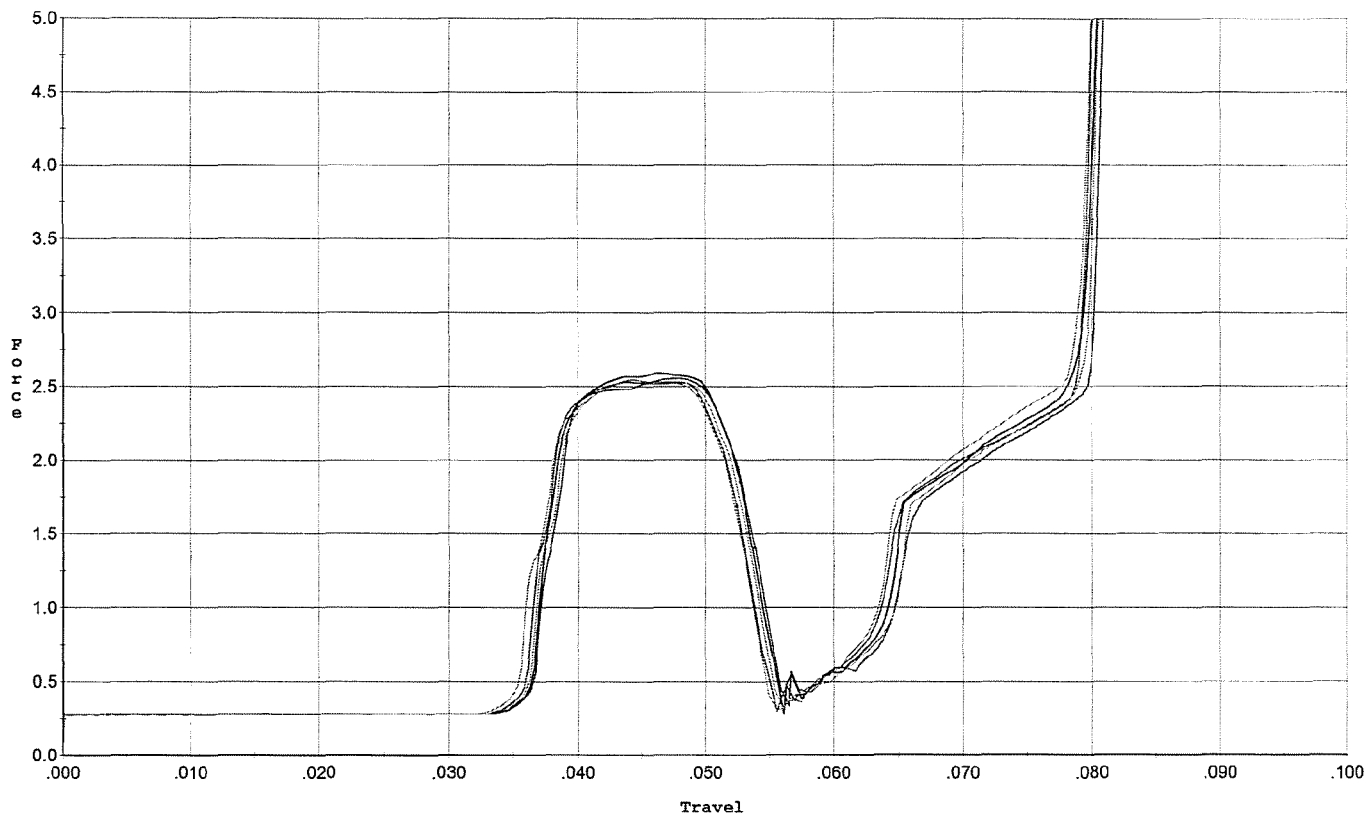
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.052	0.032	0.031	0.077		Set Trigger
2	4.056	0.052	0.032	0.031	0.078		Set Trigger
3	4.005	0.051	0.032	0.031	0.076		Set Trigger
4	4.135	0.050	0.032	0.031	0.075		Set Trigger
5	4.104	0.050	0.031	0.031	0.077		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



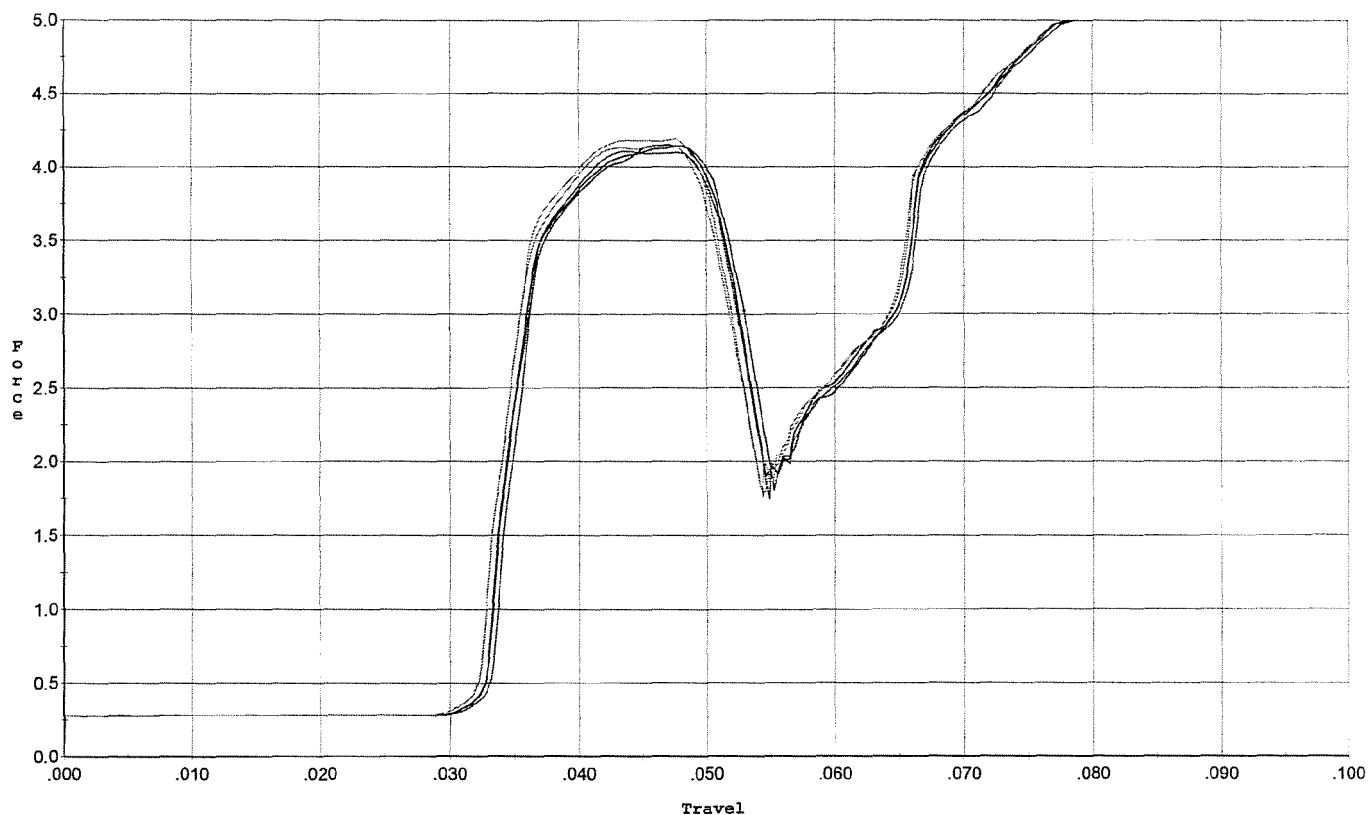
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.054	0.037	0.034	0.049		Set Trigger
2	2.591	0.053	0.036	0.035	0.048		Set Trigger
3	2.531	0.052	0.036	0.034	0.048		Set Trigger
4	2.549	0.053	0.036	0.035	0.048		Set Trigger
5	2.543	0.053	0.035	0.034	0.048		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.053	0.033	0.030	0.081		Set Trigger
2	4.145	0.052	0.033	0.031	0.079		Set Trigger
3	4.106	0.053	0.033	0.031	0.079		Set Trigger
4	4.193	0.052	0.032	0.030	0.080		Set Trigger
5	4.153	0.052	0.032	0.030	0.080		Set Trigger

Avg 4.14