

G677 1174

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

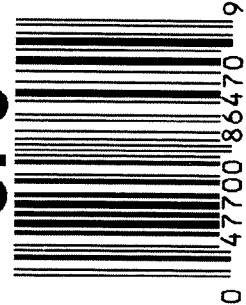
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771174

UPC



GUN SERIAL # G6771174

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SP
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SP
460	CHECK HEADSPACE		7-30-08	SP
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX AUG 05 2008 OPERATOR <u>BA</u>	7-30-08	SP
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DB
542	APPLY COATINGS (BARREL ACTION)		8/2	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-18-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

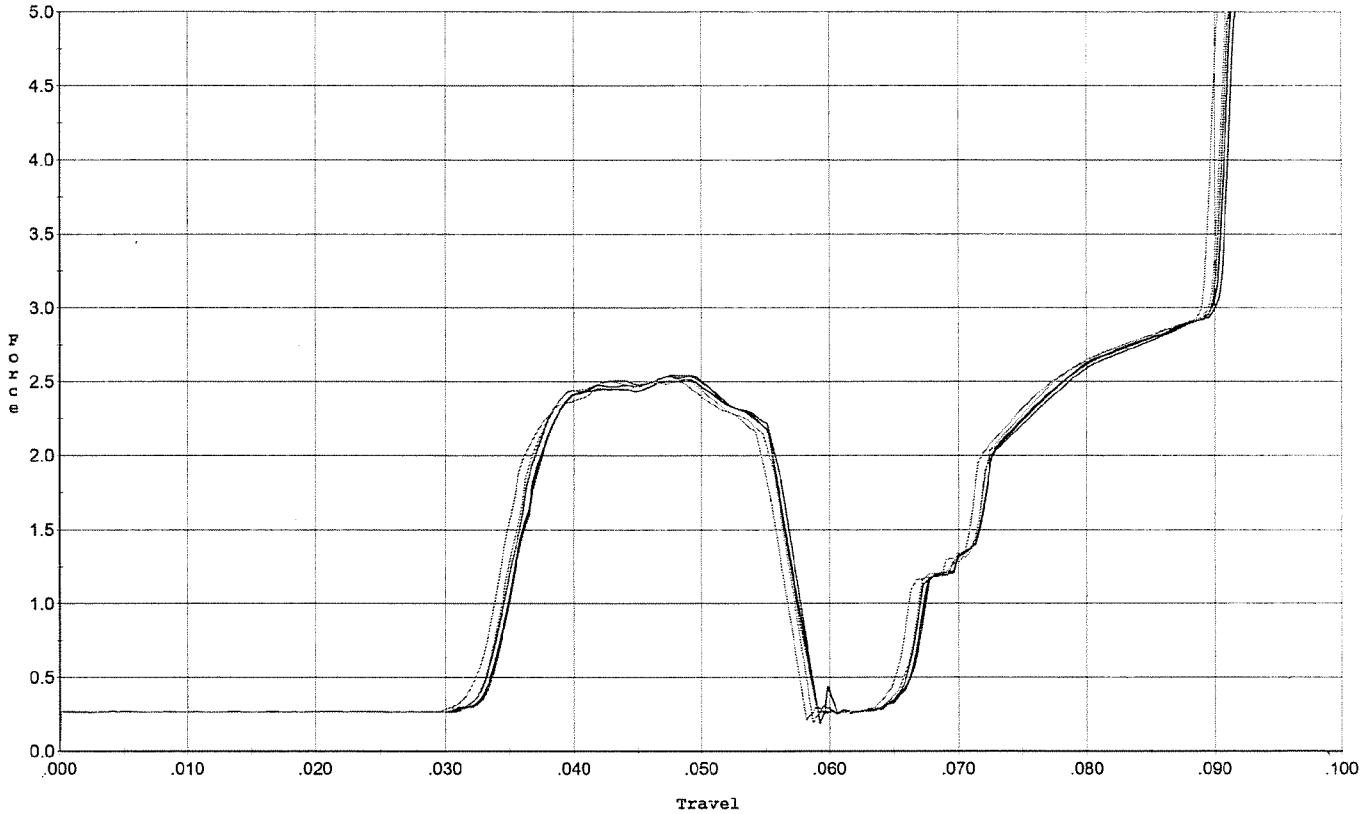
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9.6.08	RSW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9.6.08	RSW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9.6.08	RSW
	J) ASSEMBLE STOCK		8-18-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9.6.08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-19-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	8/19/08	JS
660	INSPECT FOR LIVE AMMO		8/19/08	JS
670	FINAL INSPECTION A) HEADSPACE		9.6.08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.50</u> <u>2.50</u> <u>2.41</u> <u>2.38</u>	9.4.08	B.S.H.
	C) FUNCTION		9.6.08	RSW
690	PACK		9-19-08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



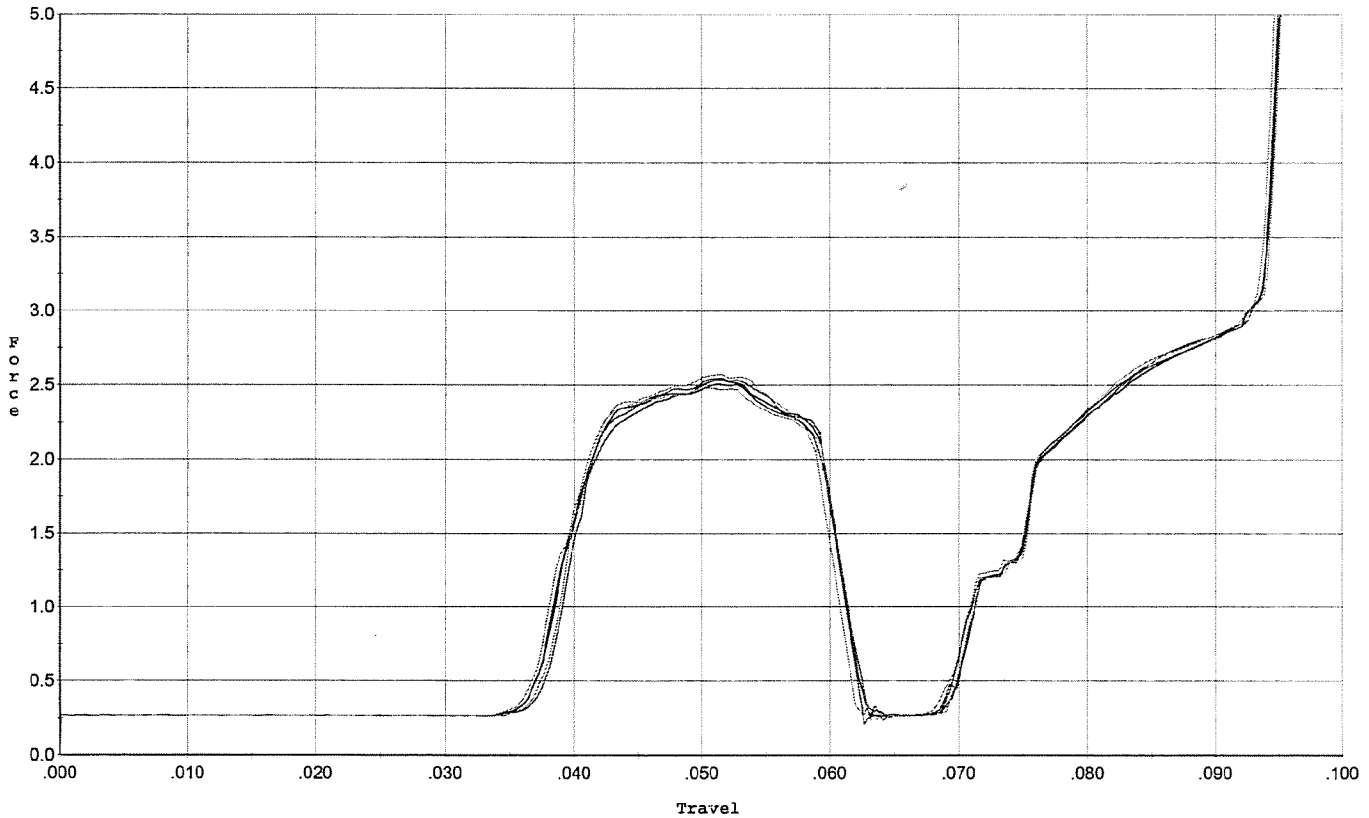
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.056	0.033	0.039	0.059		Set Trigger
2	2.510	0.055	0.033	0.039	0.057		Set Trigger
3	2.536	0.055	0.033	0.039	0.058		Set Trigger
4	2.531	0.056	0.033	0.039	0.059		Set Trigger
5	2.499	0.055	0.032	0.038	0.059		Set Trigger

Avg. 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



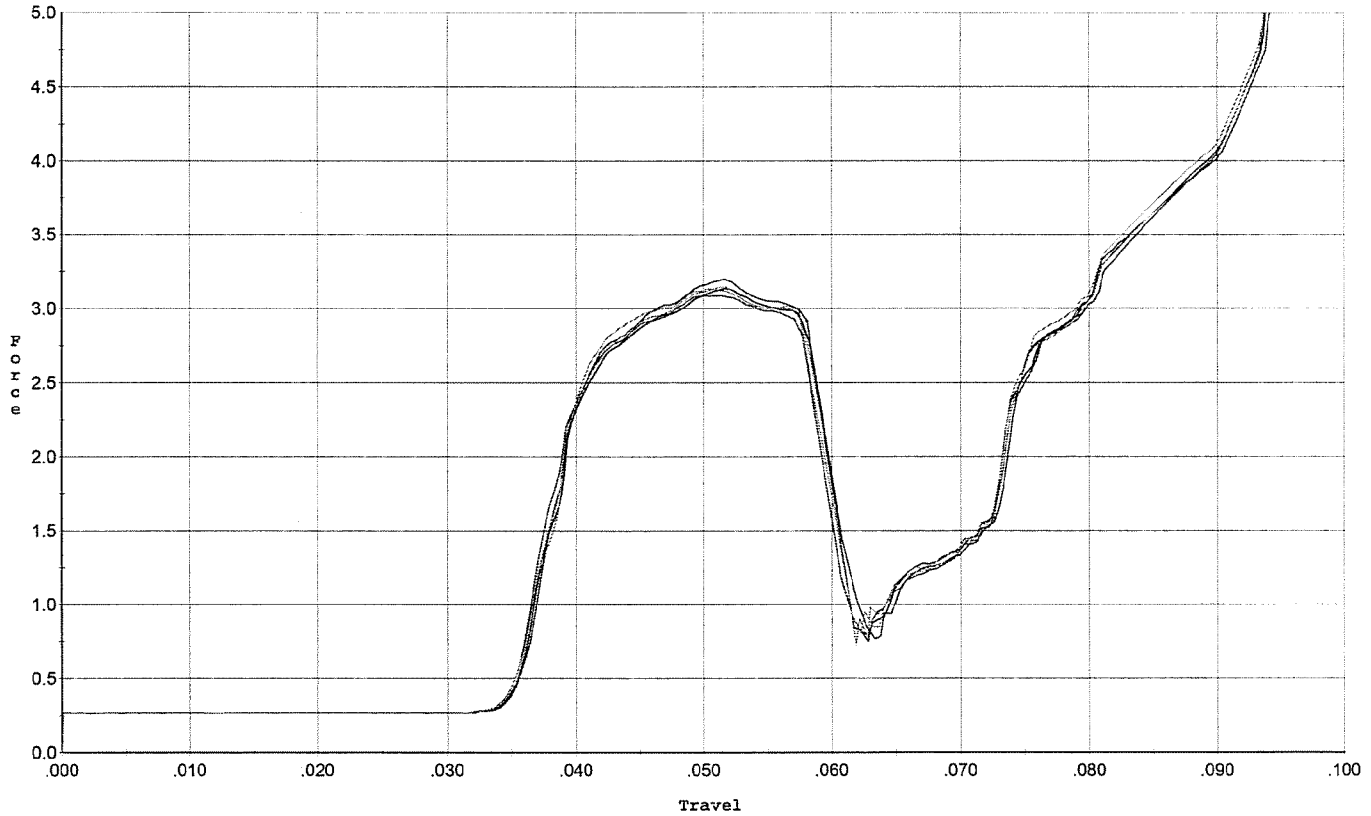
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.059	0.037	0.040	0.058		Set Trigger
2	2.536	0.059	0.037	0.040	0.059		Set Trigger
3	2.544	0.060	0.037	0.040	0.058		Set Trigger
4	2.569	0.059	0.037	0.040	0.059		Set Trigger
5	2.485	0.059	0.036	0.040	0.058		Set Trigger

Aug. 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



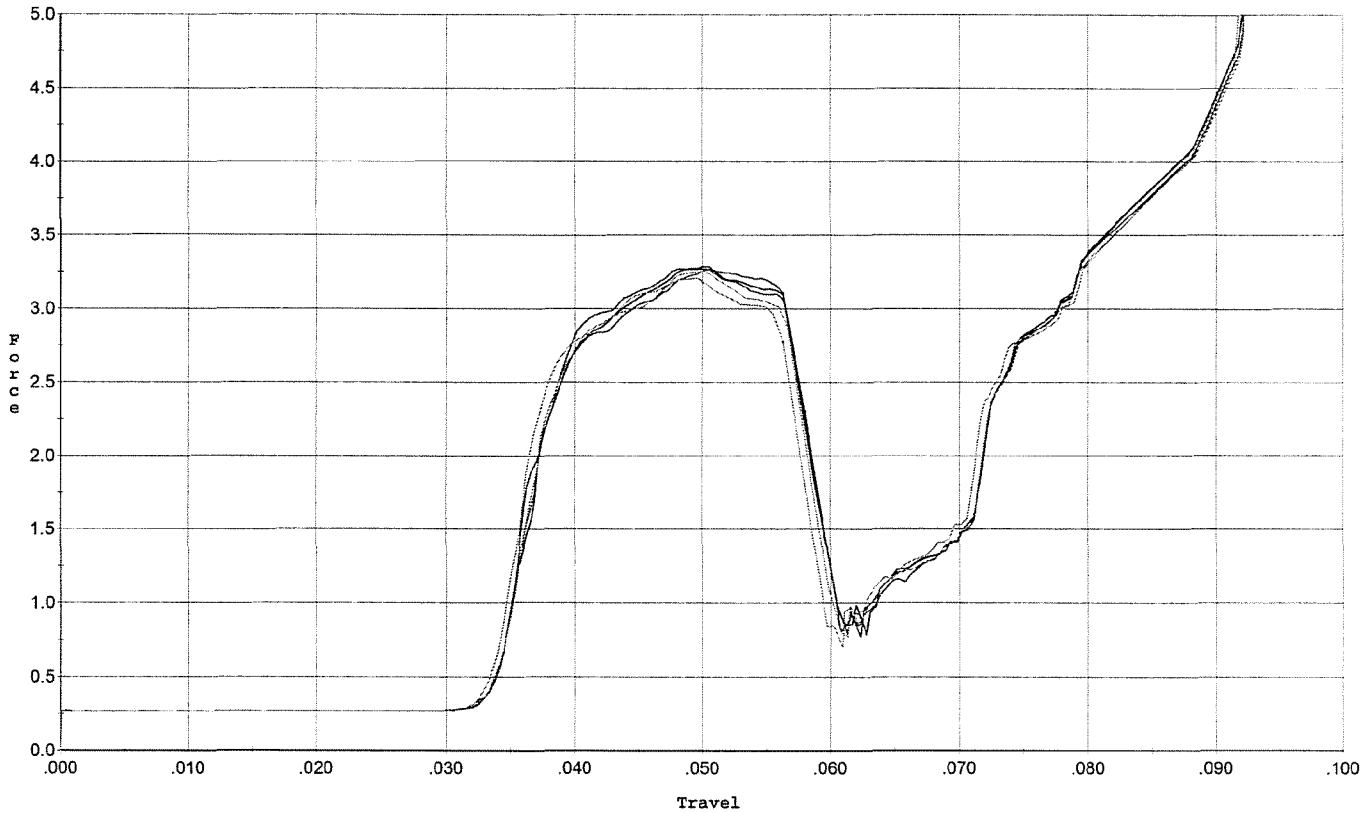
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.197	0.058	0.035	0.039	0.071		Set Trigger
2	3.136	0.058	0.035	0.039	0.071		Set Trigger
3	3.087	0.058	0.035	0.039	0.070		Set Trigger
4	3.147	0.060	0.035	0.038	0.073		Set Trigger
5	3.131	0.059	0.035	0.039	0.072		Set Trigger

Avg. 3.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



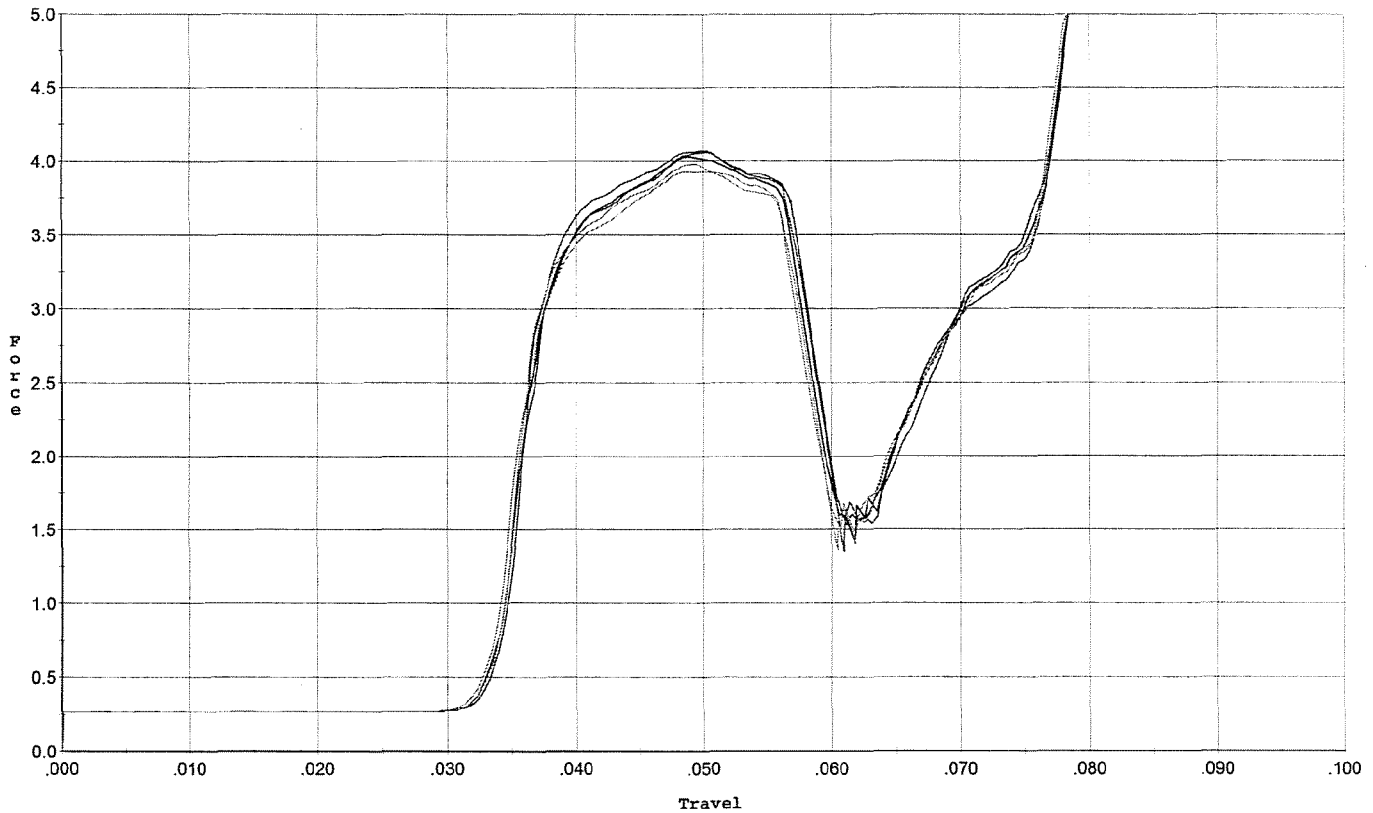
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.270	0.056	0.033	0.038	0.074		Set Trigger
2	3.284	0.058	0.034	0.037	0.075		Set Trigger
3	3.264	0.056	0.034	0.038	0.072		Set Trigger
4	3.256	0.057	0.034	0.038	0.073		Set Trigger
5	3.206	0.056	0.033	0.037	0.072		Set Trigger

Aug - 3.25

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schultz 08/05/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



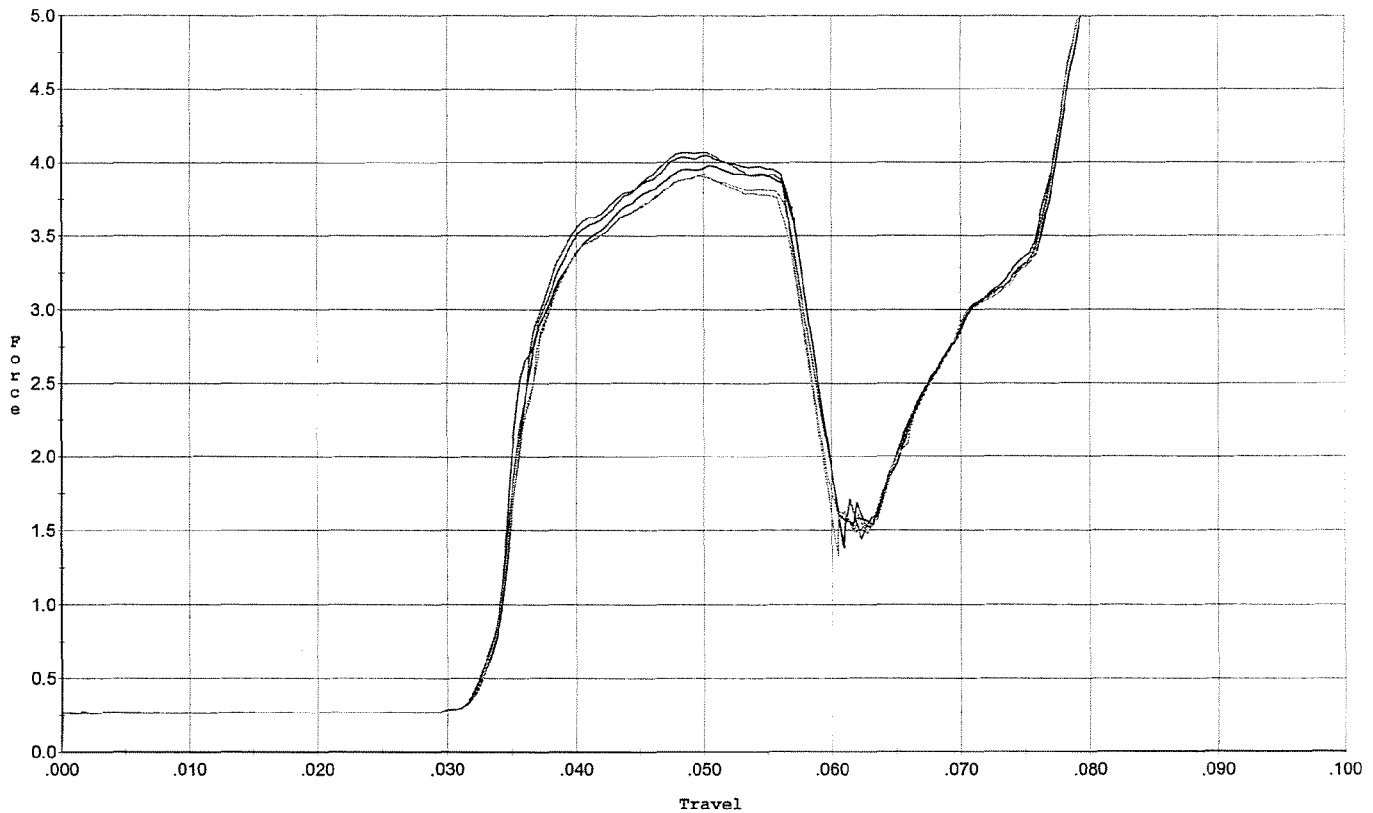
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.057	0.033	0.026	0.092		Set Trigger
2	4.032	0.056	0.033	0.027	0.090		Set Trigger
3	4.071	0.058	0.033	0.027	0.094		Set Trigger
4	3.933	0.057	0.033	0.028	0.090		Set Trigger
5	3.978	0.056	0.033	0.028	0.088		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



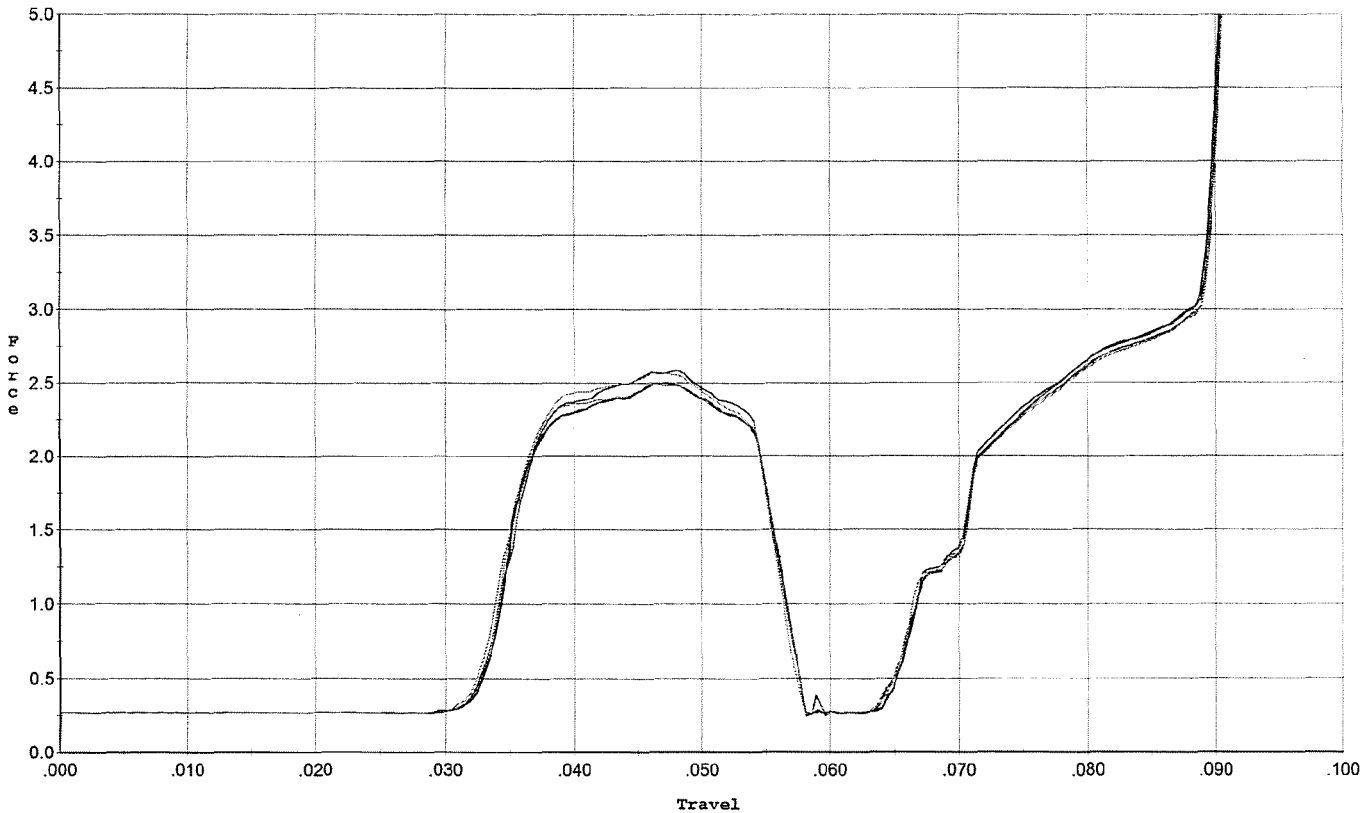
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.057	0.032	0.035	0.094		Set Trigger
2	3.978	0.057	0.032	0.036	0.092		Set Trigger
3	4.069	0.056	0.032	0.036	0.091		Set Trigger
4	3.923	0.056	0.032	0.036	0.089		Set Trigger
5	3.909	0.057	0.032	0.036	0.089		Set Trigger

Adj. 3.98

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/05/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



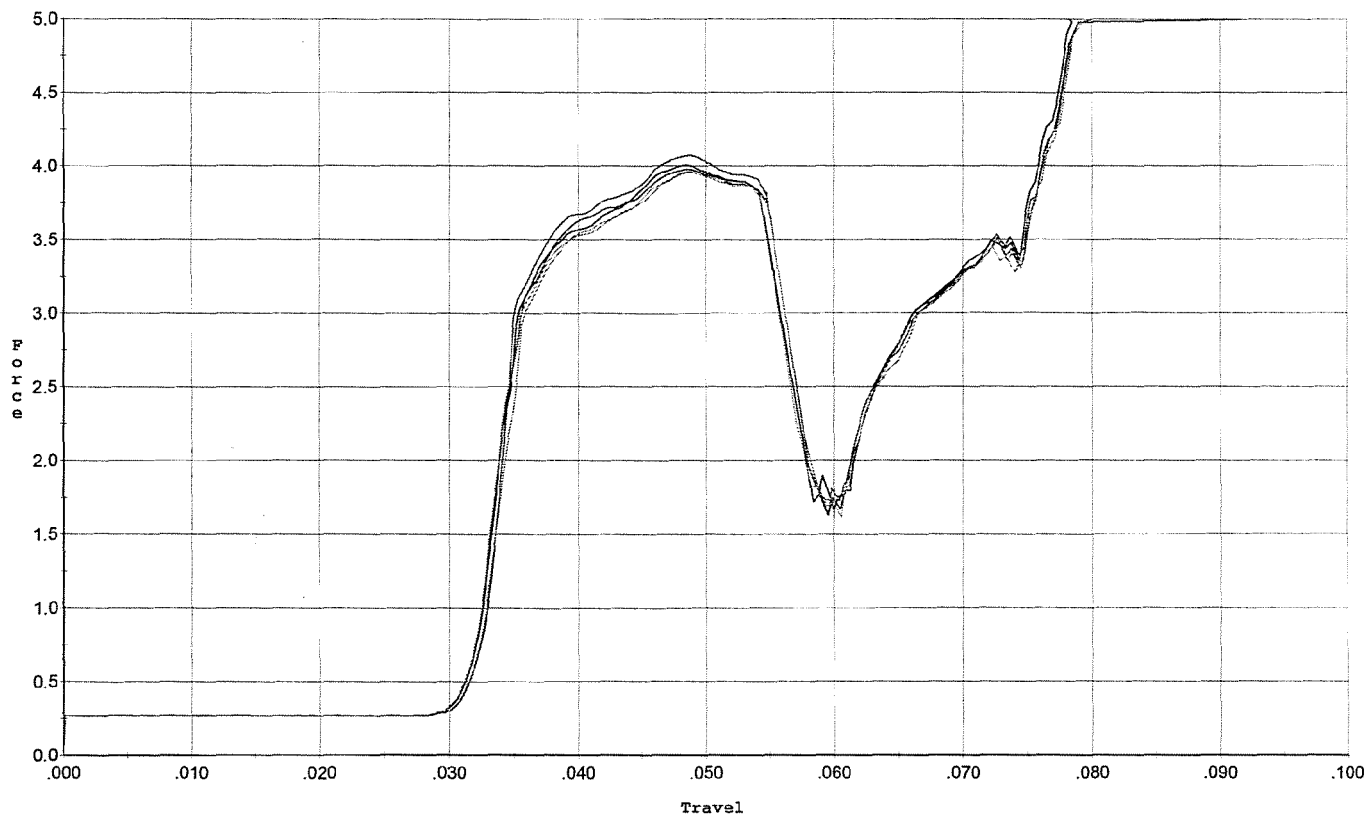
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.056	0.032	0.038	0.059		Set Trigger
2	2.501	0.054	0.033	0.039	0.056		Set Trigger
3	2.496	0.054	0.033	0.039	0.055		Set Trigger
4	2.572	0.054	0.033	0.039	0.057		Set Trigger
5	2.494	0.054	0.032	0.039	0.057		Set Trigger

Aug. 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 08/05/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.977	0.055	0.031	0.035	0.089		Set Trigger
2	4.006	0.054	0.031	0.035	0.088		Set Trigger
3	4.074	0.055	0.031	0.035	0.091		Set Trigger
4	3.964	0.054	0.031	0.035	0.087		Set Trigger
5	3.966	0.055	0.031	0.035	0.088		Set Trigger

Aug. 3.99