

66771175

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

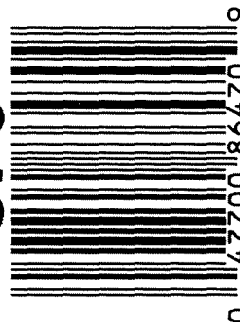


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771175**UPC**

GUN SERIAL # G 6771175

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSN
430	ASSEMBLE TO STOCK		7-22-08	MEN
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RTZ
472	SERIALIZE BOLT HANDLE		7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-28-08	SP
480	MAGNAFLUX BBL ACTION		7/30/08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DL
542	APPLY COATINGS (BARREL ACTION)		8-5	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-8-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-8-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-8-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

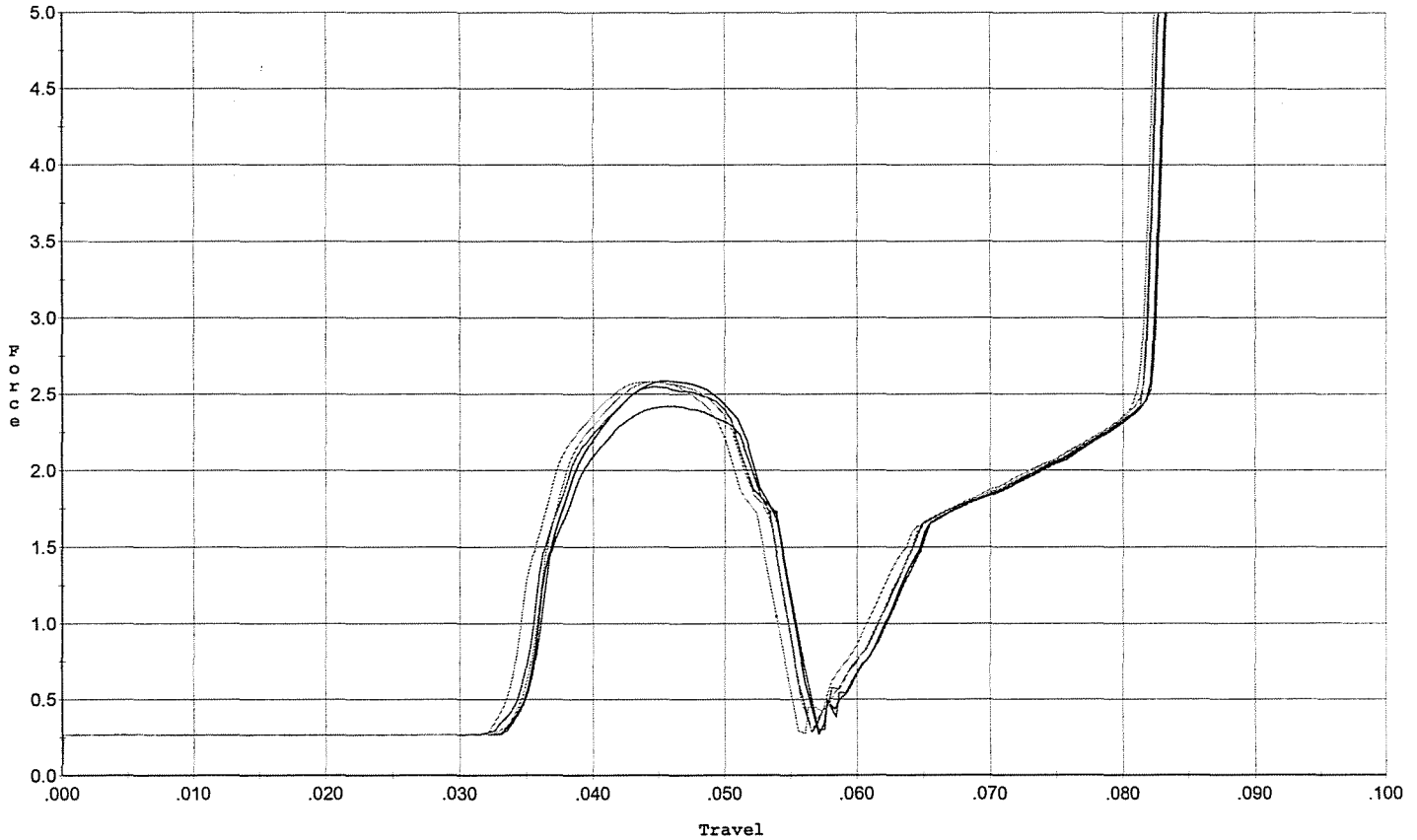
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	9.3.08	PSN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>3.0</u>	<u>6.0</u>	9.3.08	PSN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	9.3.08	PSN		
	J) ASSEMBLE STOCK					8.11.08	PSN		
	K) ASSEMBLE SWIVEL STUDS					9.3.08	PSN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-11-08	TC		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-11-08	TRW		
670	FINAL INSPECTION A) HEADSPACE					9.3.08	PSN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.07</u>	<u>2.06</u>	<u>2.10</u>	<u>2.09</u>	<u>2.07</u>	8/18/08	Fm
	C) FUNCTION					9.3.08	PSN		
690	PACK					9.4.08	TC		

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



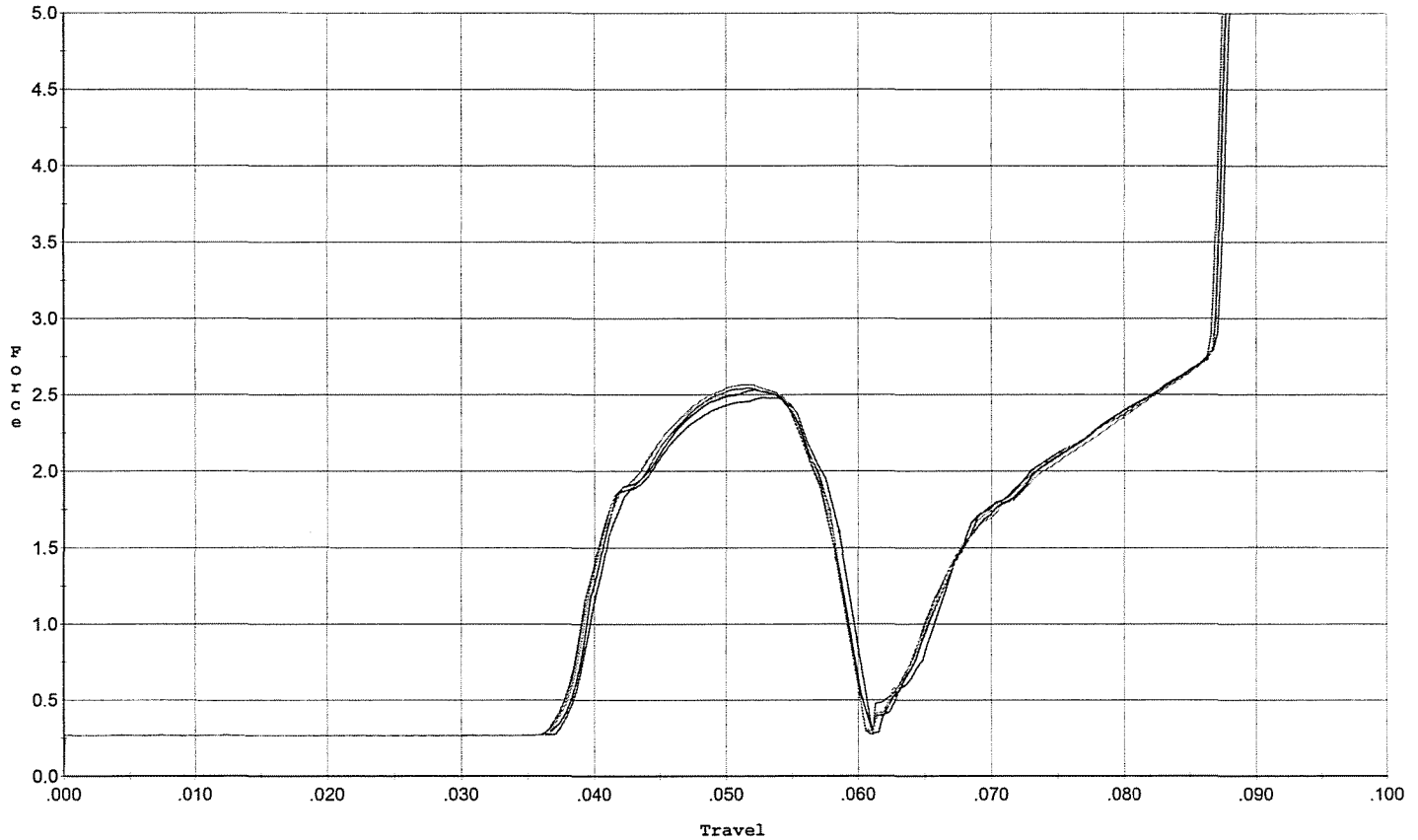
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.054	0.035	0.035	0.049		Set Trigger
2	2.585	0.054	0.034	0.035	0.051		Set Trigger
3	2.550	0.053	0.034	0.035	0.050		Set Trigger
4	2.584	0.053	0.034	0.035	0.050		Set Trigger
5	2.580	0.054	0.033	0.035	0.051		Set Trigger

AVG 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



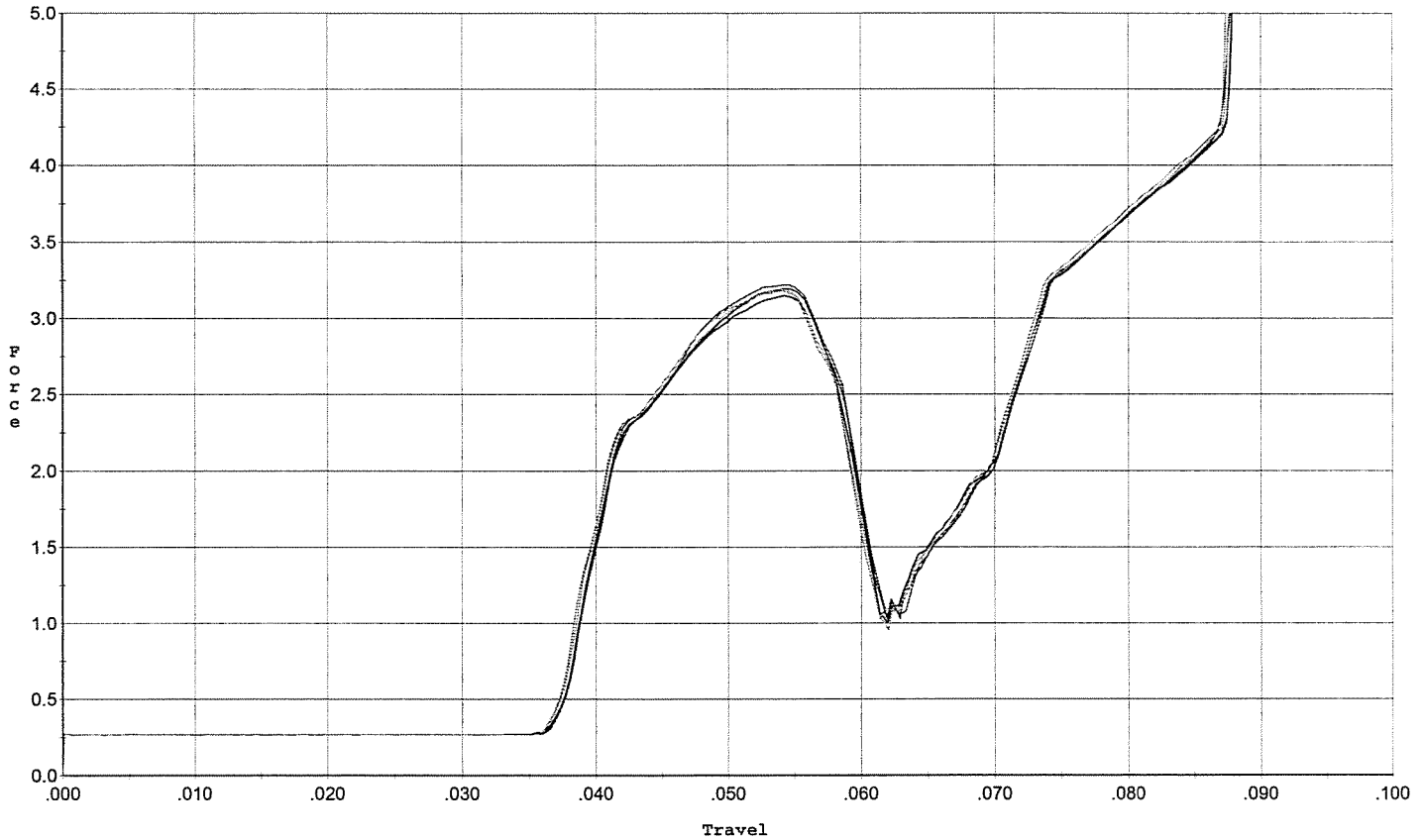
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.059	0.038	0.037	0.052		Set Trigger
2	2.532	0.058	0.038	0.037	0.052		Set Trigger
3	2.545	0.058	0.037	0.037	0.052		Set Trigger
4	2.528	0.058	0.037	0.037	0.052		Set Trigger
5	2.566	0.058	0.037	0.037	0.053		Set Trigger

AVG 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



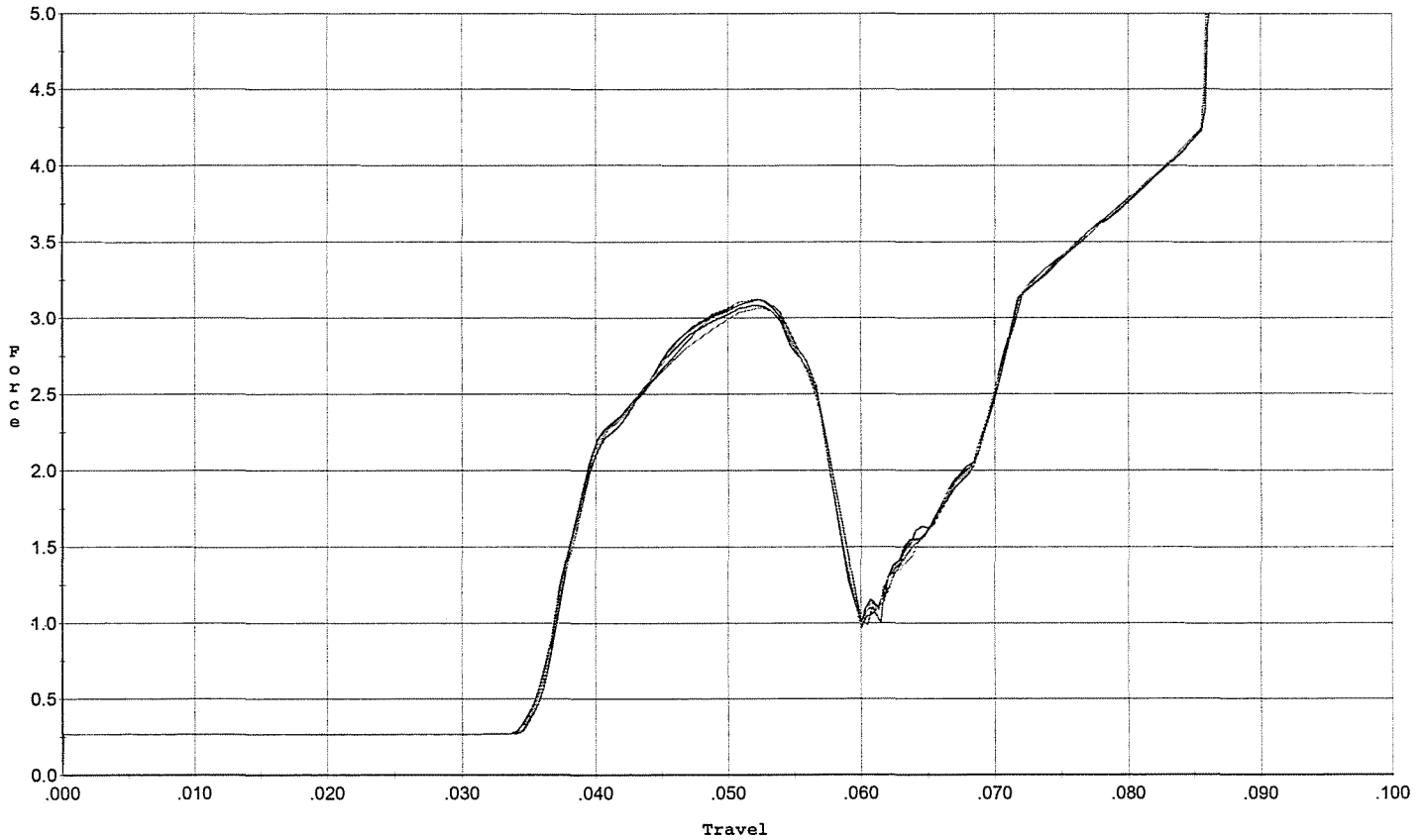
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.195	0.059	0.037	0.035	0.065		Set Trigger
2	3.150	0.059	0.037	0.035	0.065		Set Trigger
3	3.220	0.059	0.037	0.035	0.065		Set Trigger
4	3.195	0.058	0.036	0.035	0.064		Set Trigger
5	3.182	0.058	0.036	0.035	0.065		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



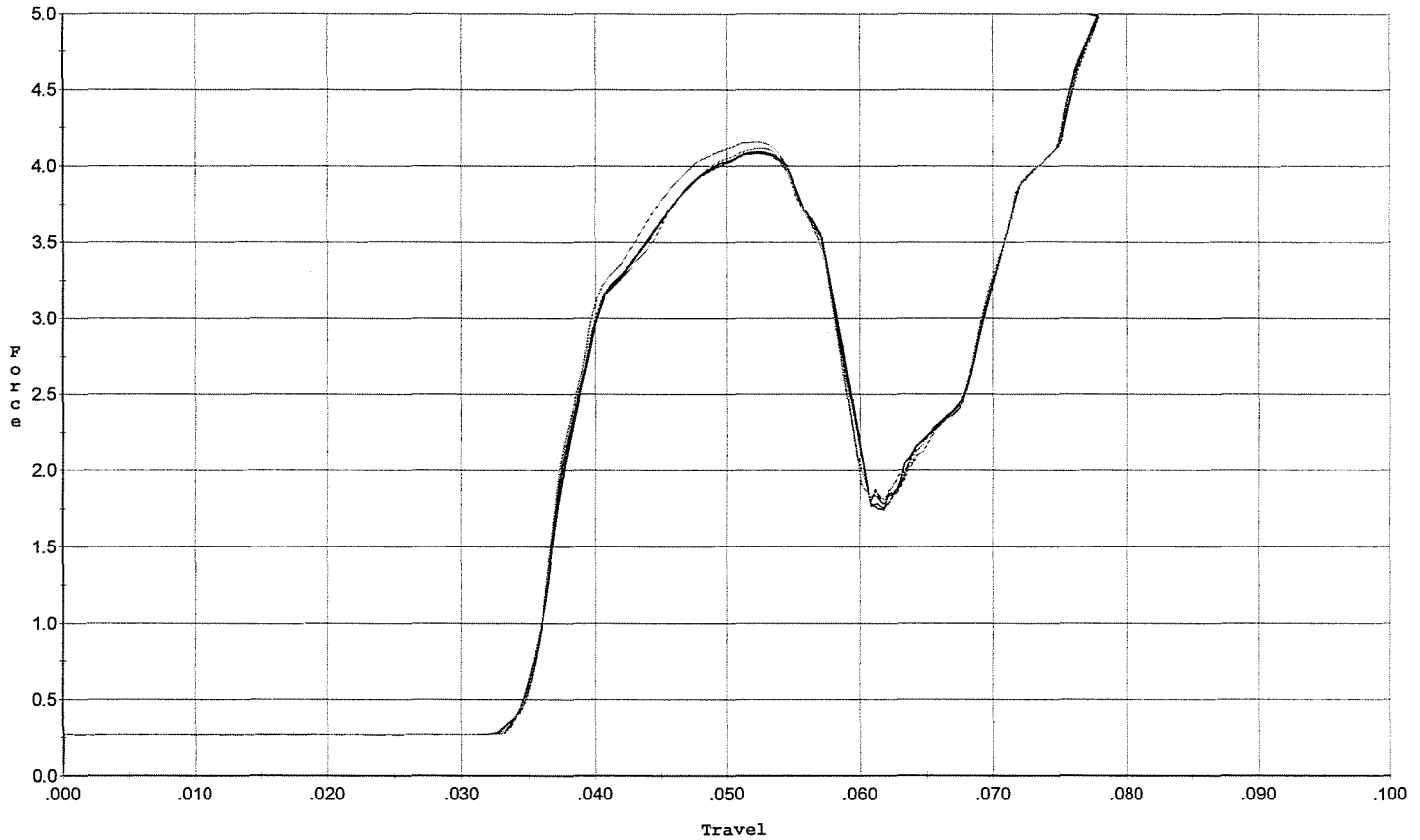
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.081	0.057	0.035	0.034	0.063		Set Trigger
2	3.122	0.057	0.035	0.035	0.063		Set Trigger
3	3.120	0.057	0.035	0.035	0.063		Set Trigger
4	3.126	0.057	0.035	0.035	0.063		Set Trigger
5	3.066	0.057	0.035	0.035	0.063		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



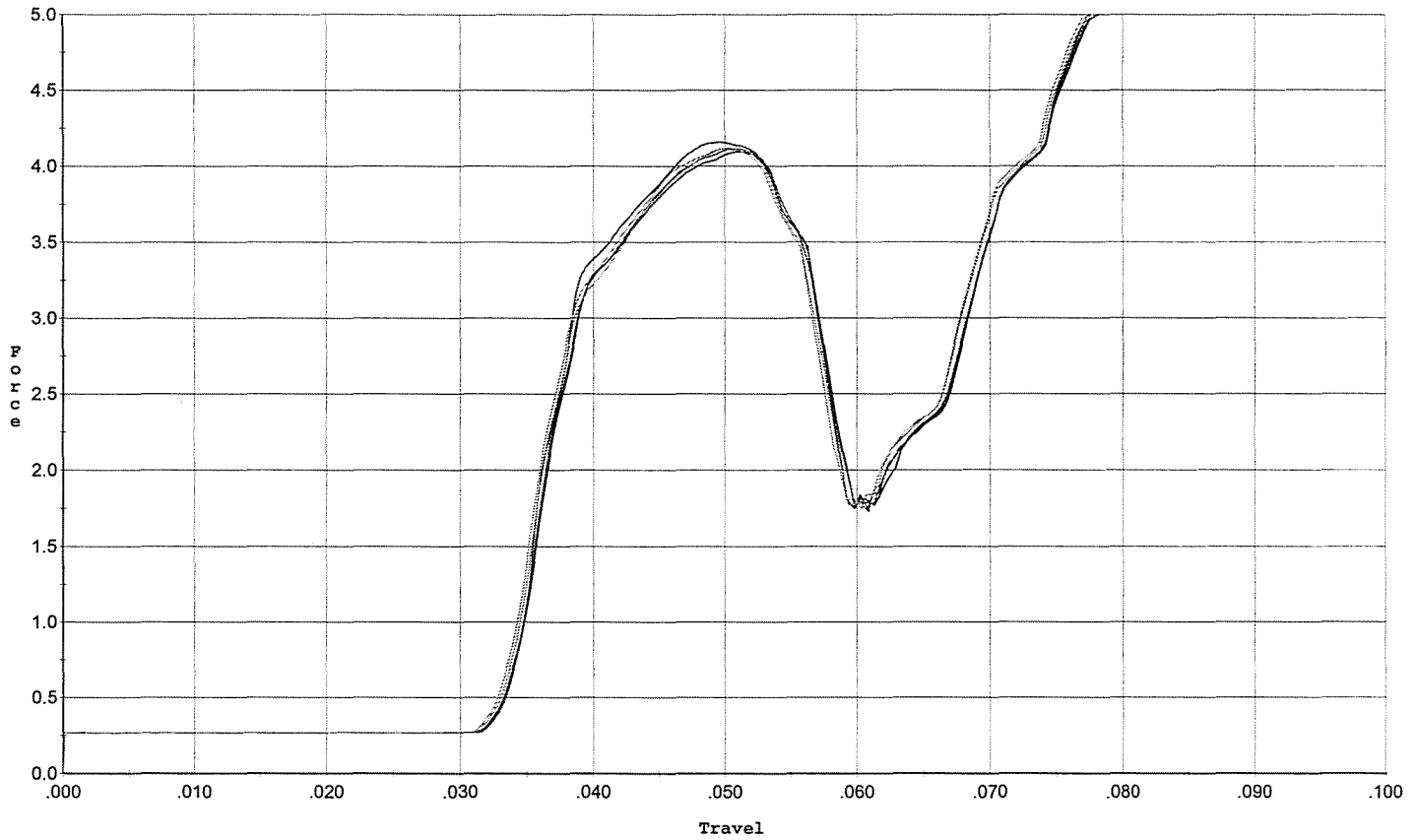
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.057	0.035	0.033	0.085		Set Trigger
2	4.091	0.059	0.034	0.032	0.088		Set Trigger
3	4.081	0.057	0.034	0.032	0.086		Set Trigger
4	4.117	0.057	0.034	0.032	0.086		Set Trigger
5	4.155	0.057	0.034	0.032	0.087		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



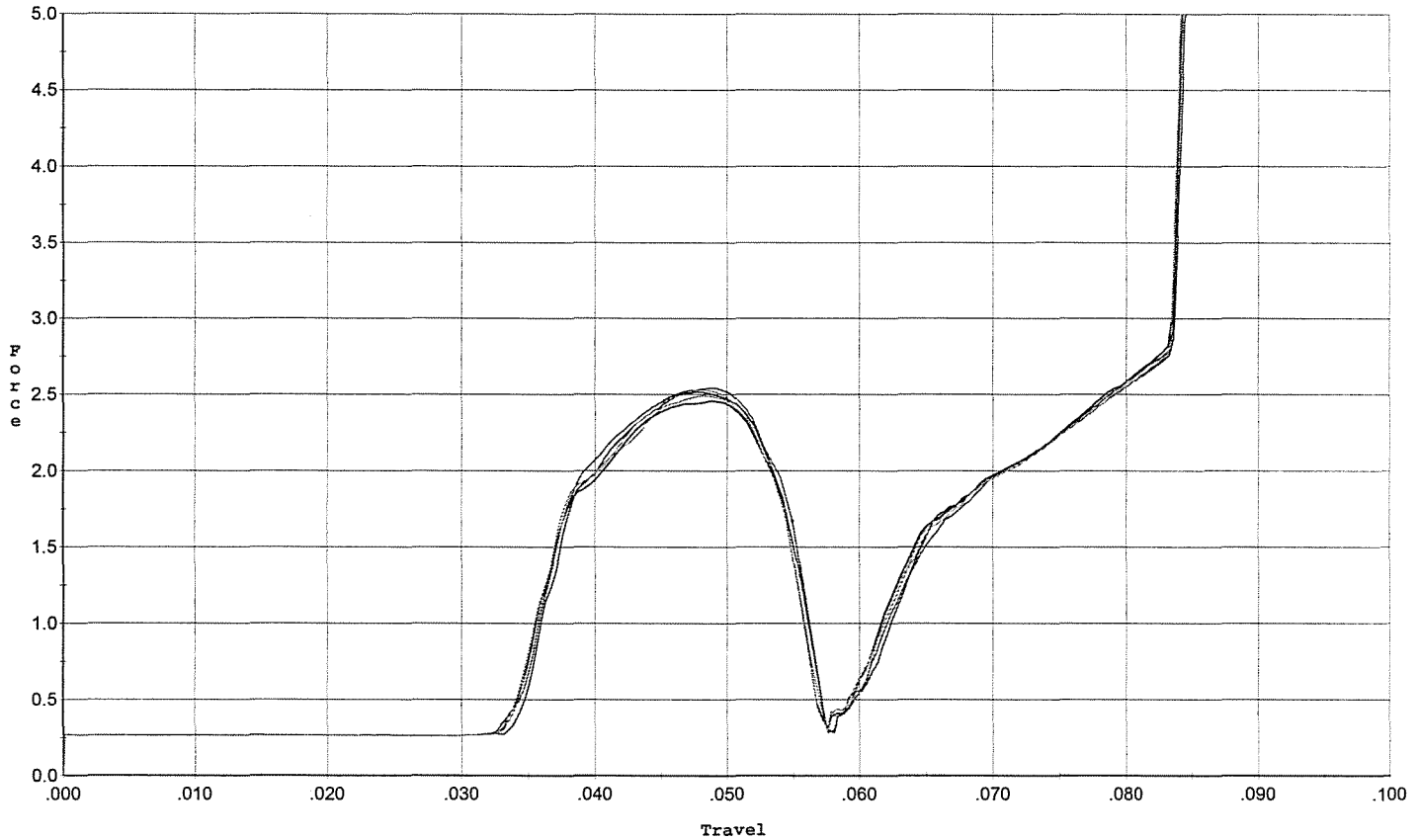
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.056	0.033	0.032	0.088		Set Trigger
2	4.093	0.056	0.033	0.032	0.086		Set Trigger
3	4.112	0.056	0.033	0.032	0.086		Set Trigger
4	4.115	0.056	0.033	0.032	0.086		Set Trigger
5	4.119	0.057	0.033	0.032	0.088		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



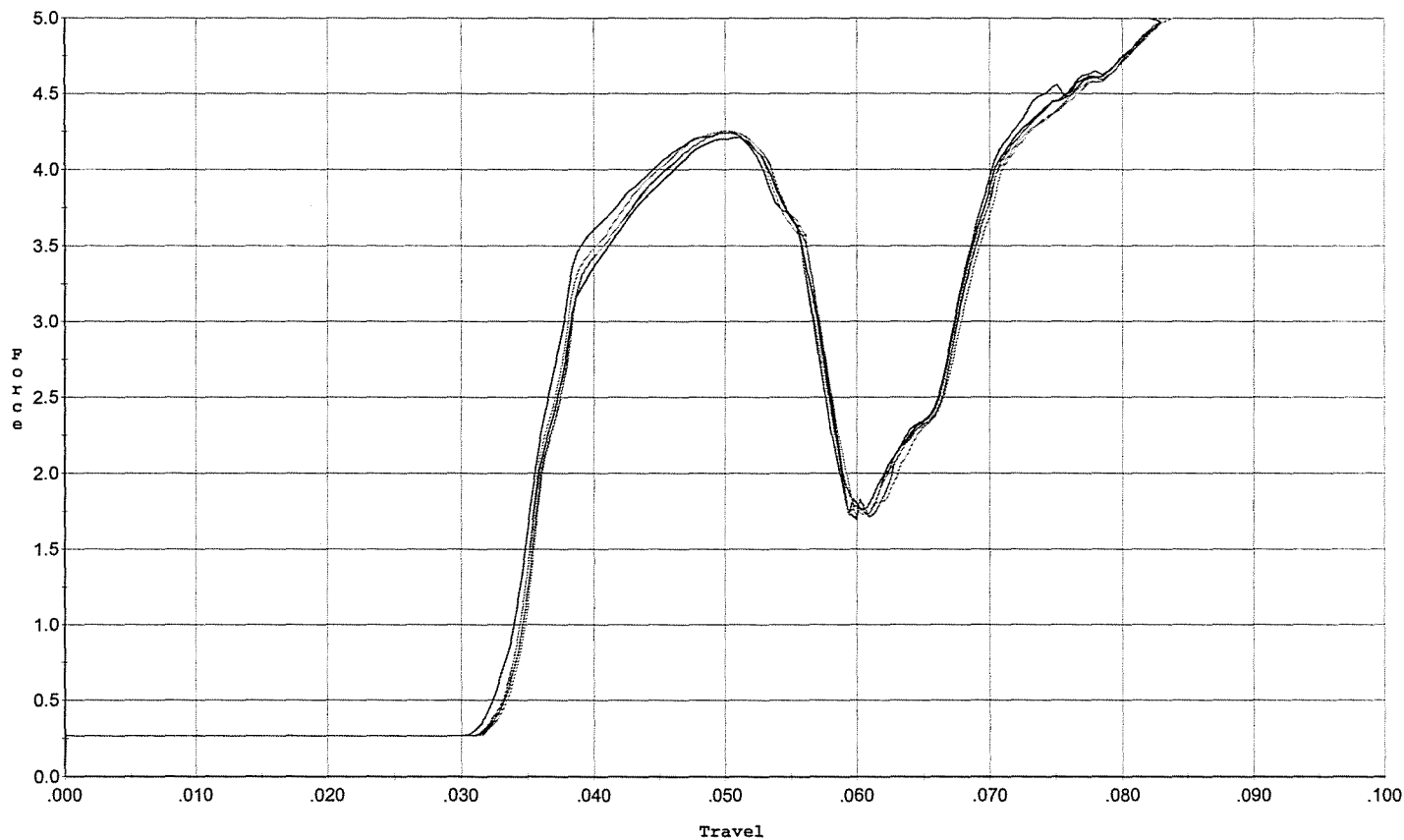
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.056	0.034	0.036	0.052		Set Trigger
2	2.458	0.054	0.033	0.036	0.050		Set Trigger
3	2.541	0.055	0.035	0.035	0.052		Set Trigger
4	2.492	0.054	0.033	0.035	0.051		Set Trigger
5	2.530	0.054	0.034	0.035	0.051		Set Trigger

AVG 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.055	0.032	0.032	0.089		Set Trigger
2	4.211	0.057	0.033	0.032	0.089		Set Trigger
3	4.242	0.056	0.033	0.032	0.089		Set Trigger
4	4.258	0.056	0.033	0.032	0.088		Set Trigger
5	4.247	0.057	0.033	0.032	0.091		Set Trigger

Avg 4.24