

G677 1176

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



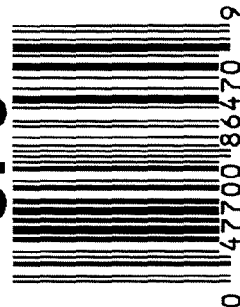
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771176

UPC



BM FORM

GUN SERIAL # G6771176

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/2	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-22-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

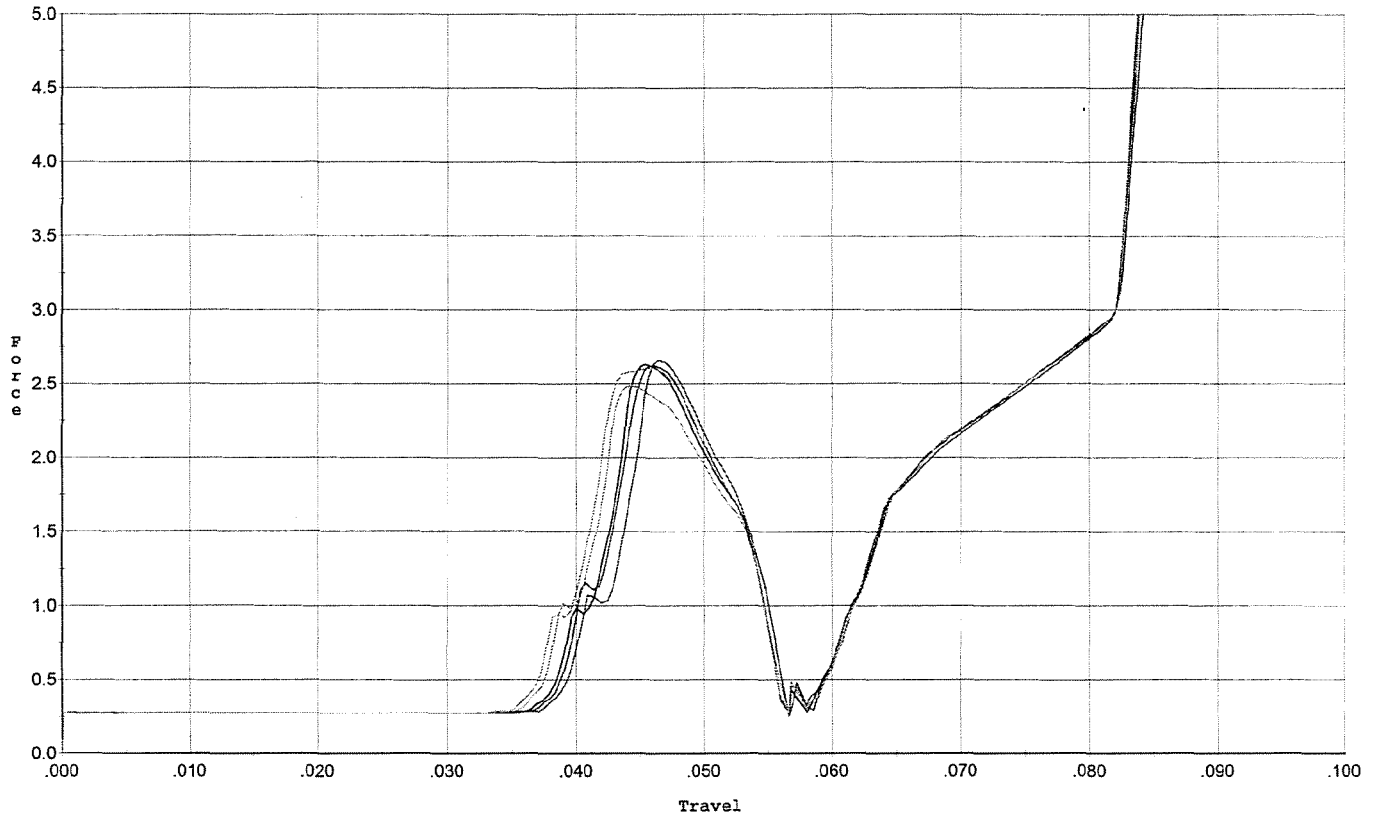
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9.5.08	RSN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	9.5.08	RSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9.5.08	RSN
	J) ASSEMBLE STOCK		8-22-08	A.P.D.
	K) ASSEMBLE SWIVEL STUDS		9.5.08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-23-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-23-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9.5.08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.38</u> <u>2.35</u> <u>2.32</u> <u>2.36</u>	9.3.08	B.S.H.
	C) FUNCTION		9.5.08	RSN
690	PACK		9.8.08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



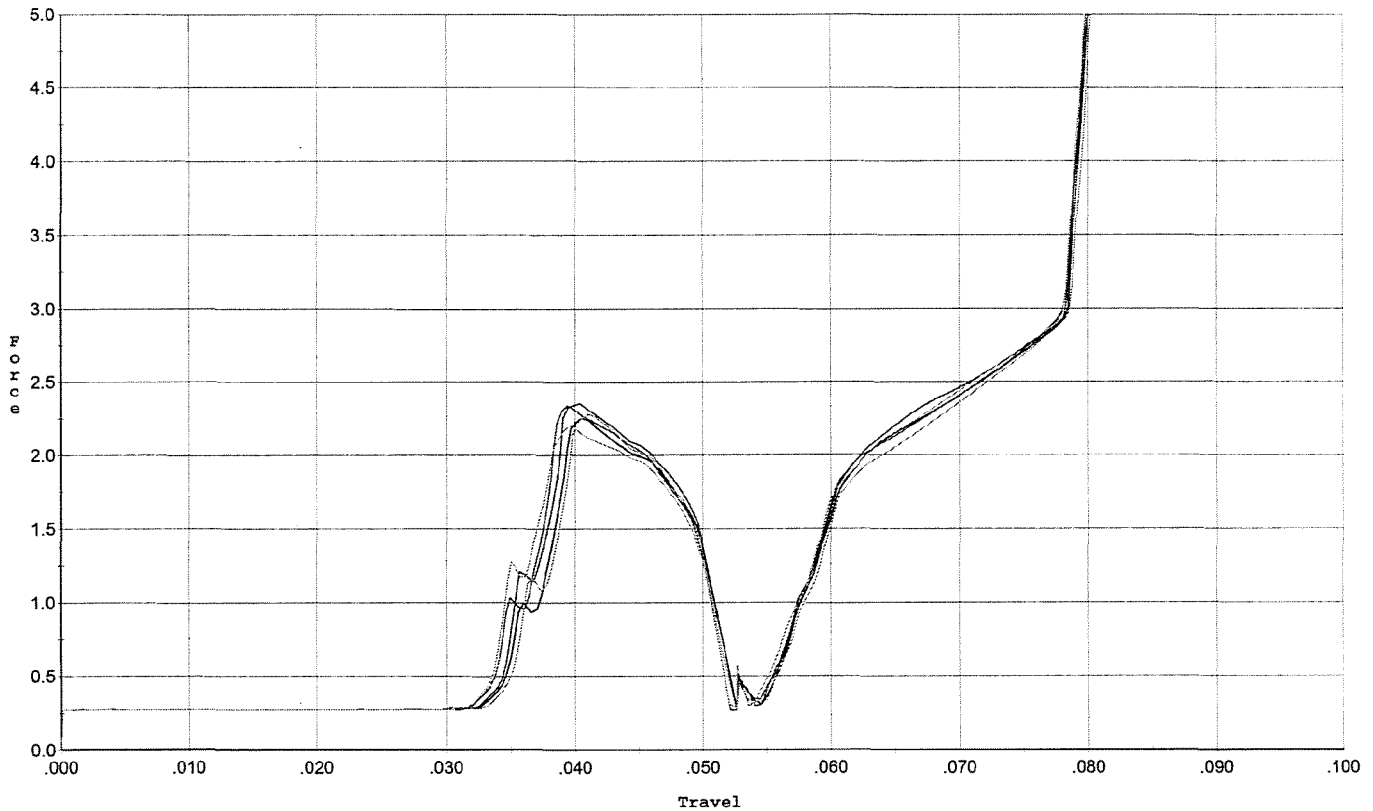
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.055	0.039	0.037	0.040		Set Trigger
2	2.631	0.054	0.038	0.037	0.039		Set Trigger
3	2.662	0.054	0.039	0.038	0.038		Set Trigger
4	2.604	0.054	0.037	0.037	0.043		Set Trigger
5	2.488	0.054	0.038	0.037	0.040		Set Trigger

Avg. 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



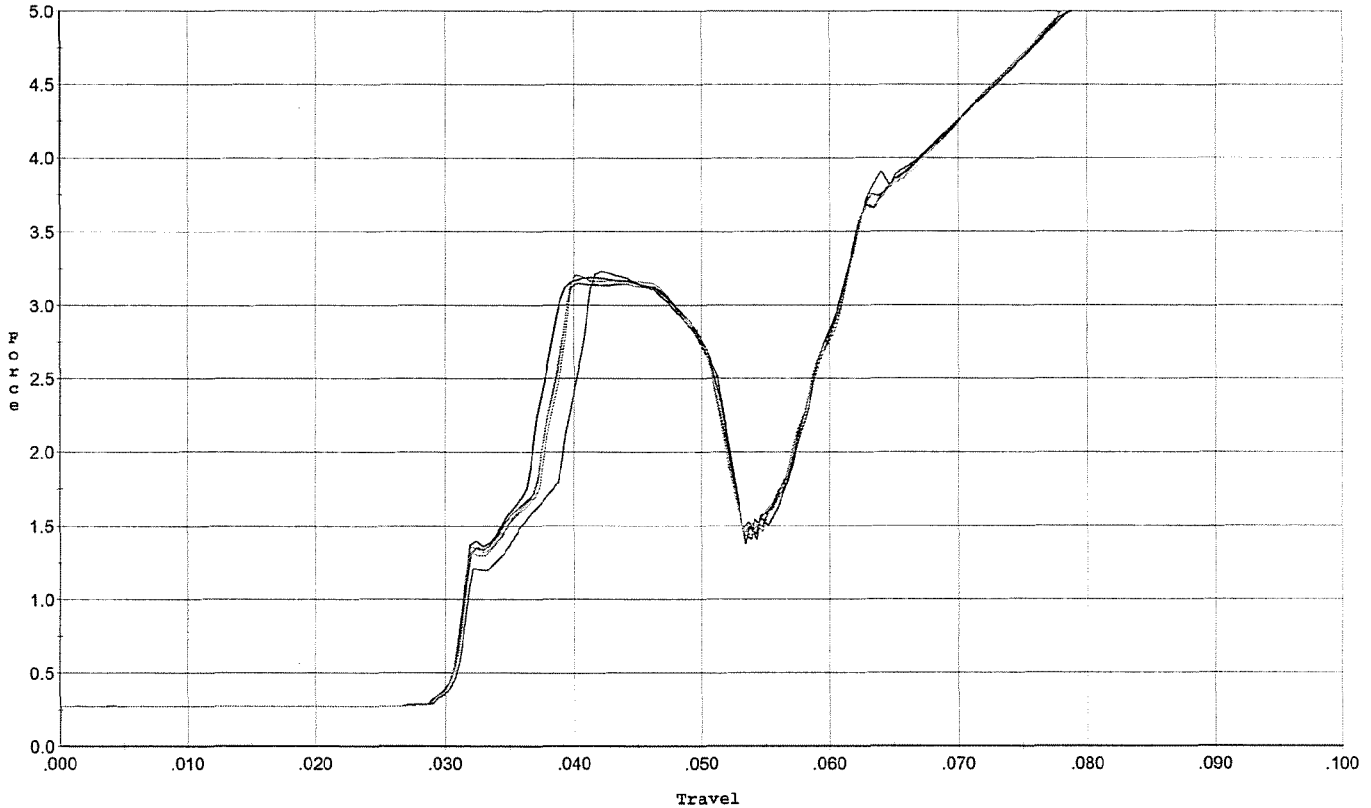
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.354	0.051	0.034	0.036	0.039		Set Trigger
2	2.253	0.051	0.035	0.036	0.037		Set Trigger
3	2.339	0.050	0.034	0.036	0.038		Set Trigger
4	2.197	0.050	0.033	0.036	0.038		Set Trigger
5	2.282	0.050	0.035	0.037	0.036		Set Trigger

Aug. 2.28

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



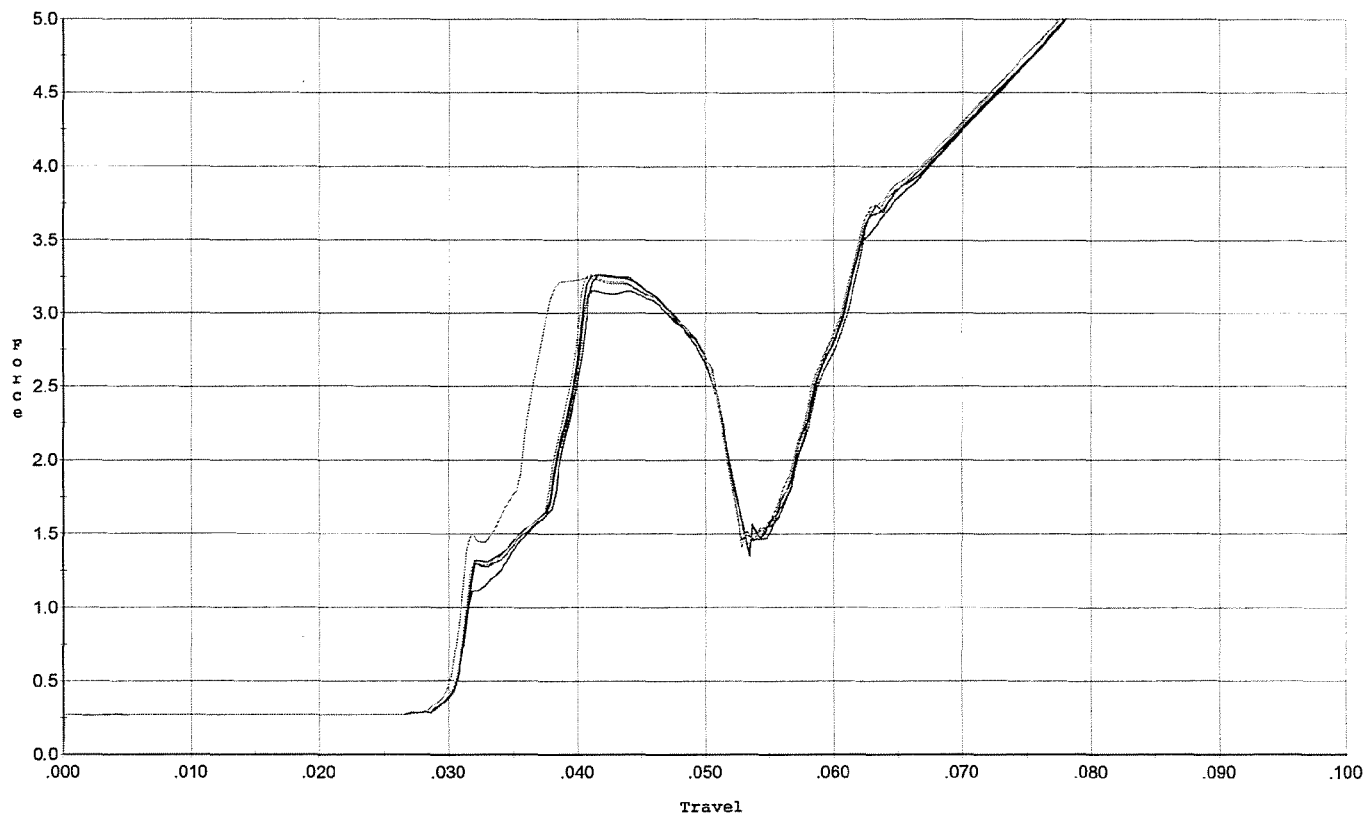
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.233	0.051	0.031	0.033	0.057		Set Trigger
2	3.188	0.051	0.030	0.033	0.061		Set Trigger
3	3.150	0.052	0.031	0.033	0.060		Set Trigger
4	3.204	0.050	0.031	0.033	0.058		Set Trigger
5	3.209	0.050	0.030	0.033	0.058		Set Trigger

Aug. 3-19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



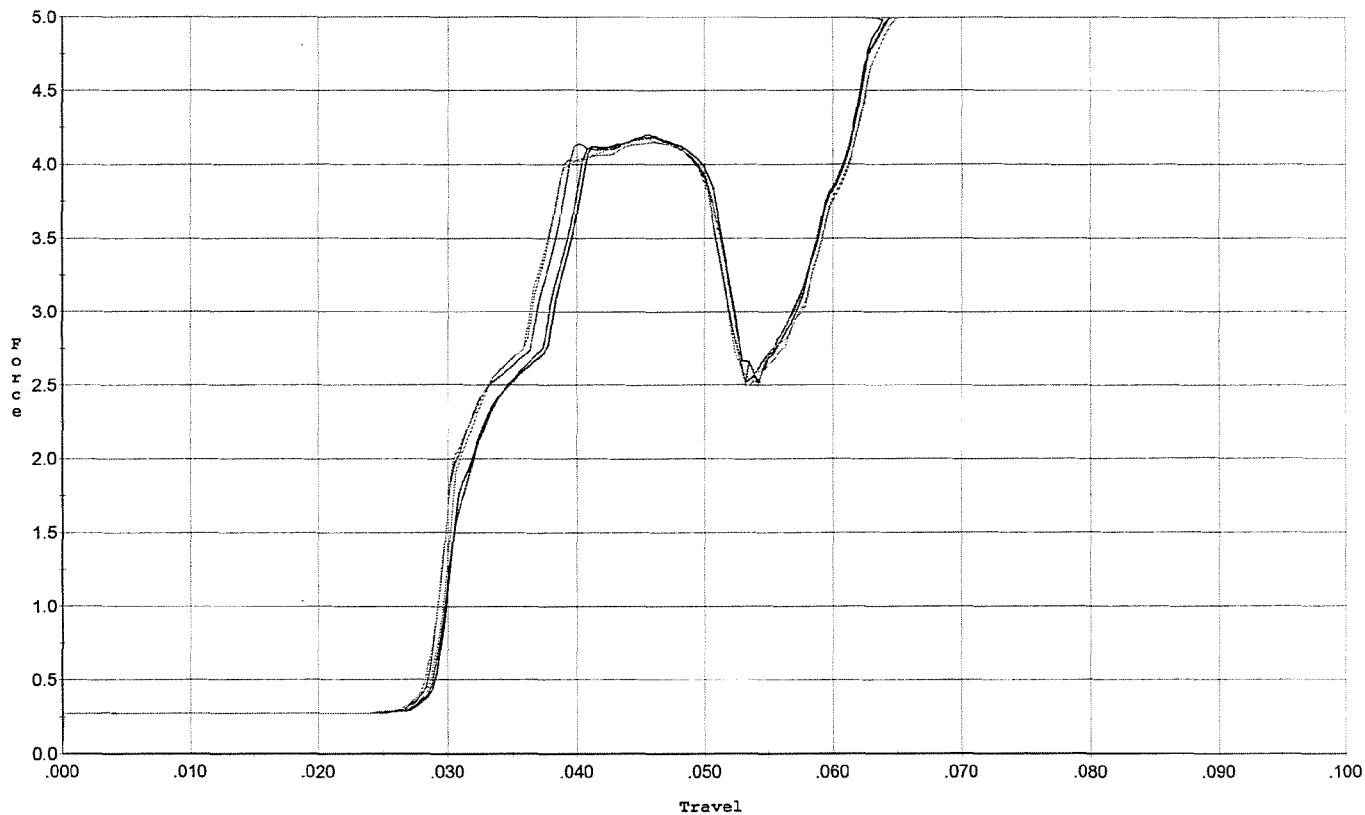
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.263	0.051	0.031	0.033	0.056		Set Trigger
2	3.264	0.051	0.031	0.033	0.057		Set Trigger
3	3.157	0.051	0.031	0.034	0.056		Set Trigger
4	3.266	0.051	0.031	0.033	0.057		Set Trigger
5	3.242	0.051	0.030	0.033	0.062		Set Trigger

Aug-3-23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lb.



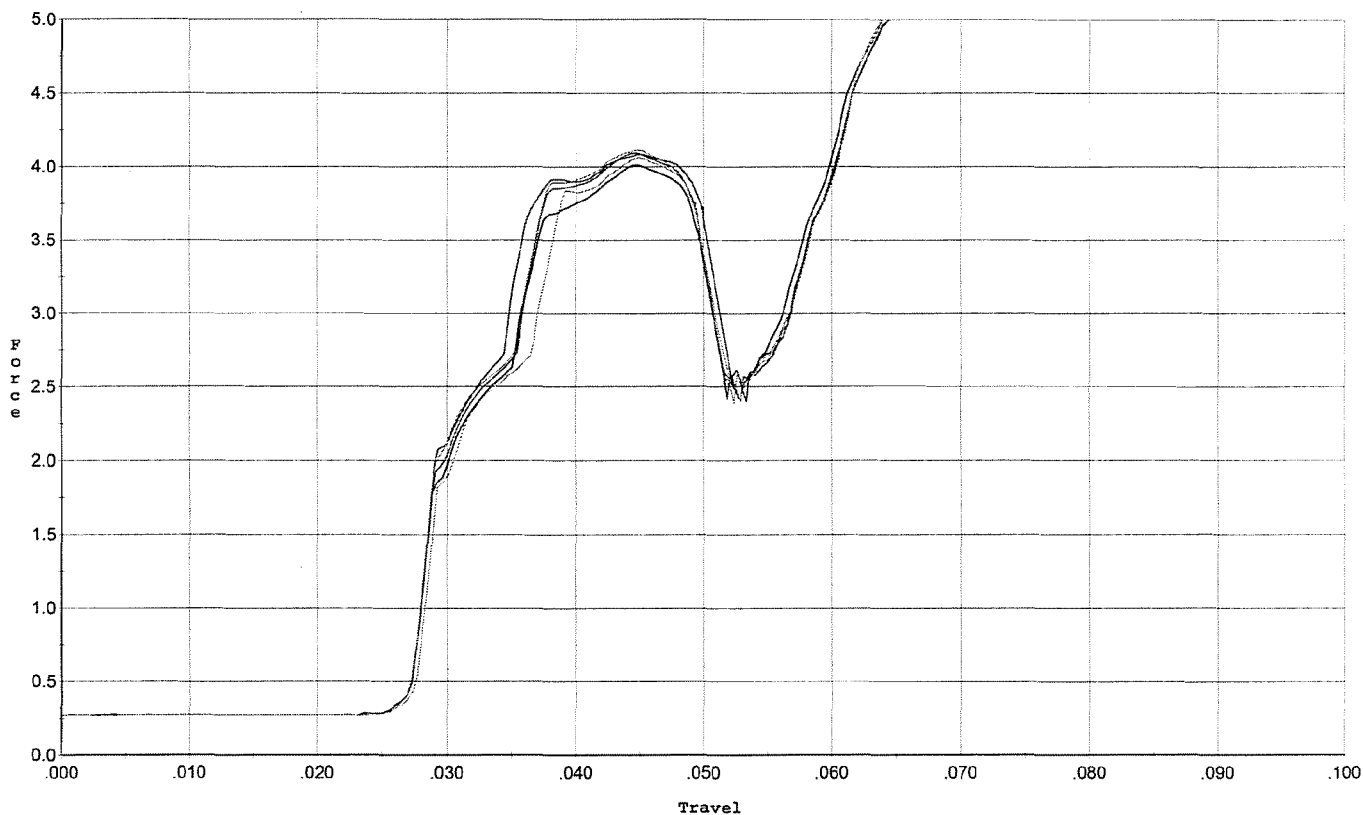
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.181	0.051	0.029	0.028	0.081		Set Trigger
2	4.190	0.051	0.029	0.028	0.080		Set Trigger
3	4.202	0.050	0.028	0.028	0.082		Set Trigger
4	4.150	0.051	0.029	0.027	0.084		Set Trigger
5	4.174	0.050	0.028	0.028	0.083		Set Trigger

Aug. 4-17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lb.



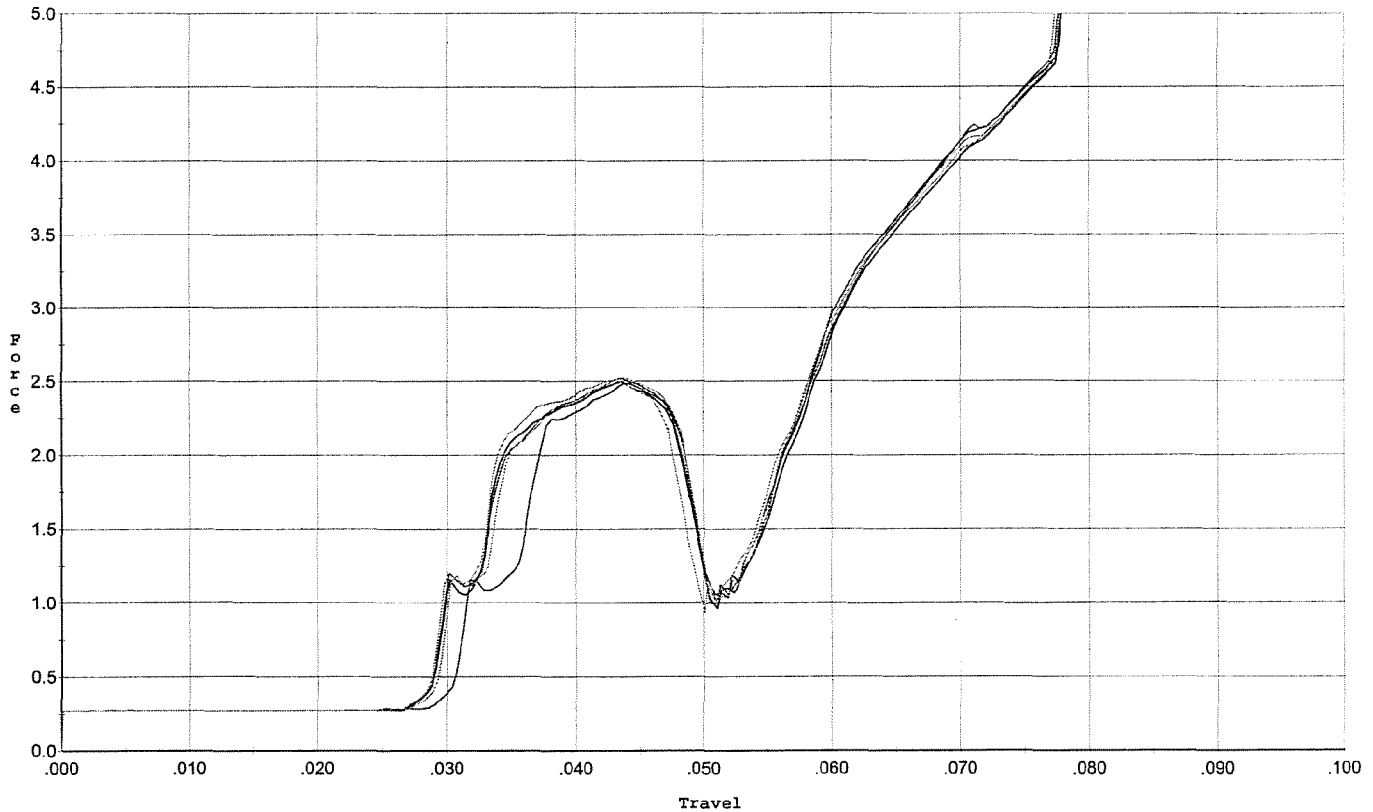
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.050	0.027	0.028	0.084		Set Trigger
2	4.009	0.050	0.027	0.028	0.080		Set Trigger
3	4.096	0.049	0.027	0.028	0.081		Set Trigger
4	4.063	0.049	0.028	0.028	0.078		Set Trigger
5	4.115	0.049	0.027	0.028	0.082		Set Trigger

Avg. 4.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



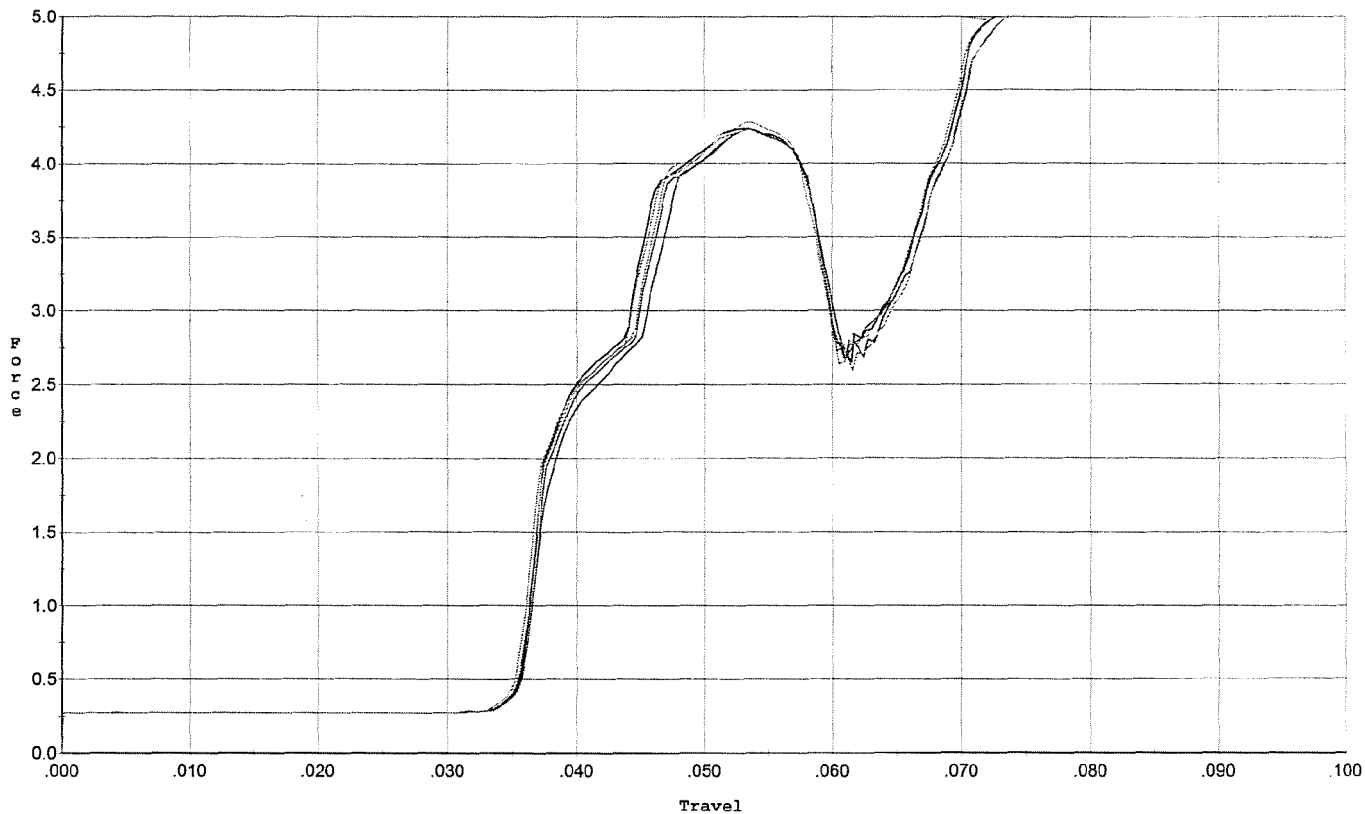
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.048	0.031	0.035	0.044		Set Trigger
2	2.489	0.049	0.029	0.034	0.048		Set Trigger
3	2.517	0.049	0.029	0.033	0.048		Set Trigger
4	2.528	0.048	0.029	0.034	0.047		Set Trigger
5	2.505	0.047	0.029	0.034	0.047		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.058	0.036	0.030	0.085		Set Trigger
2	4.242	0.058	0.035	0.029	0.088		Set Trigger
3	4.240	0.058	0.035	0.029	0.087		Set Trigger
4	4.283	0.058	0.035	0.030	0.088		Set Trigger
5	4.236	0.059	0.035	0.029	0.089		Set Trigger

Aug 4.24