

G6771179

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



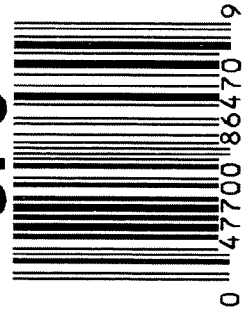
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771179

UPC



BM FORM

GUN SERIAL #

G 6771179

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	LSN
430	ASSEMBLE TO STOCK		7-14-08	JP
440	PROOF		7-14-08	SD
460	CHECK HEADSPACE		7-14-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUL 21 2008 OPERATOR <u>BA</u>	7-15-08	RTZ
472	SERIALIZE BOLT HANDLE		7-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-15-08	SP
480	MAGNAFLUX BBL ACTION		7-21-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/21/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-24-08	BA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

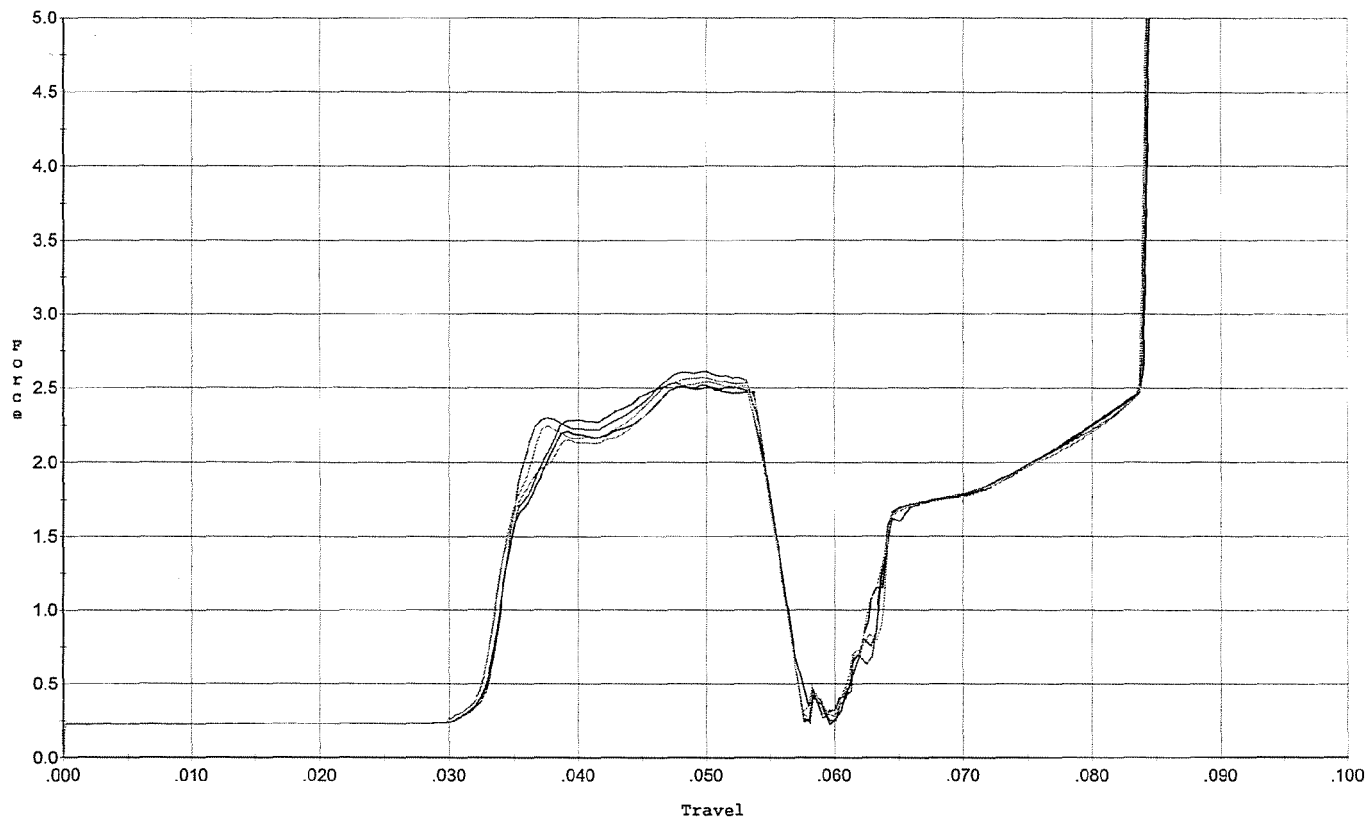
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>0.7</u> <u>0.7</u> <u>0.7</u>	8-1-08	TUC
CONT.		7.0 7.0 7.0		
	G) SAFETY OFF FORCE 2 LBS MIN	<u>0.6</u> <u>0.8</u> <u>0.8</u>	8-1-08	TUC
	H) TRIGGER PULL TEST AND RETAINABILITY	6.0 <u>8.8</u> <u>8.0</u>		
	I) FIRING PIN INDENT .020 MIN	<u>021</u> <u>023</u> <u>023</u>	8-1-08	TUC
	J) ASSEMBLE STOCK		7-24-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-7-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-25-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/25/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-7-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.07</u> <u>2.08</u> <u>2.41</u> <u>2.25</u> <u>2.26</u>	8-1-08	ESN
	C) FUNCTION		8-7-08	L.P.D.
690	PACK		8/23/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



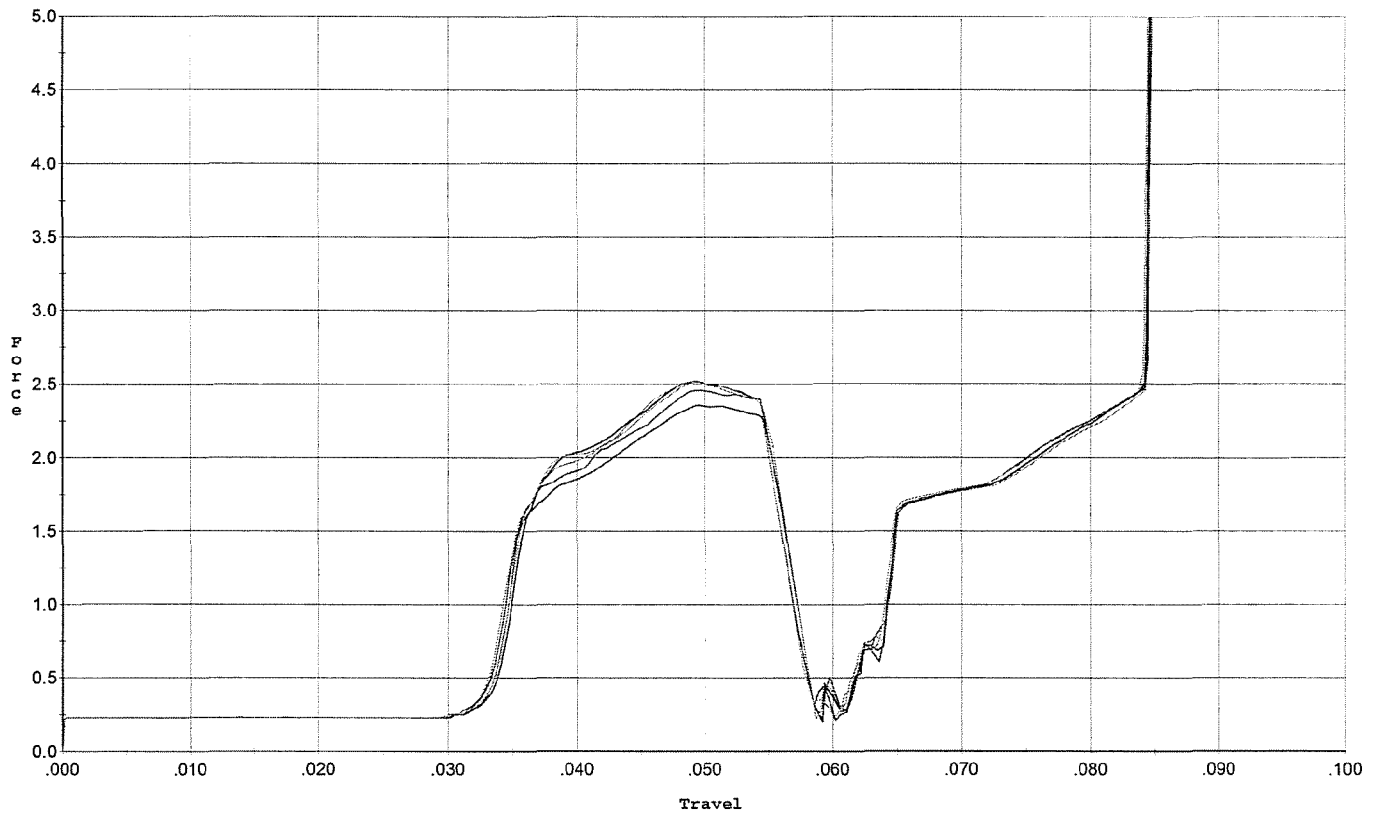
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.054	0.033	0.034	0.055		Set Trigger
2	2.510	0.054	0.033	0.034	0.054		Set Trigger
3	2.610	0.054	0.033	0.034	0.056		Set Trigger
4	2.541	0.055	0.032	0.034	0.055		Set Trigger
5	2.571	0.054	0.032	0.034	0.056		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



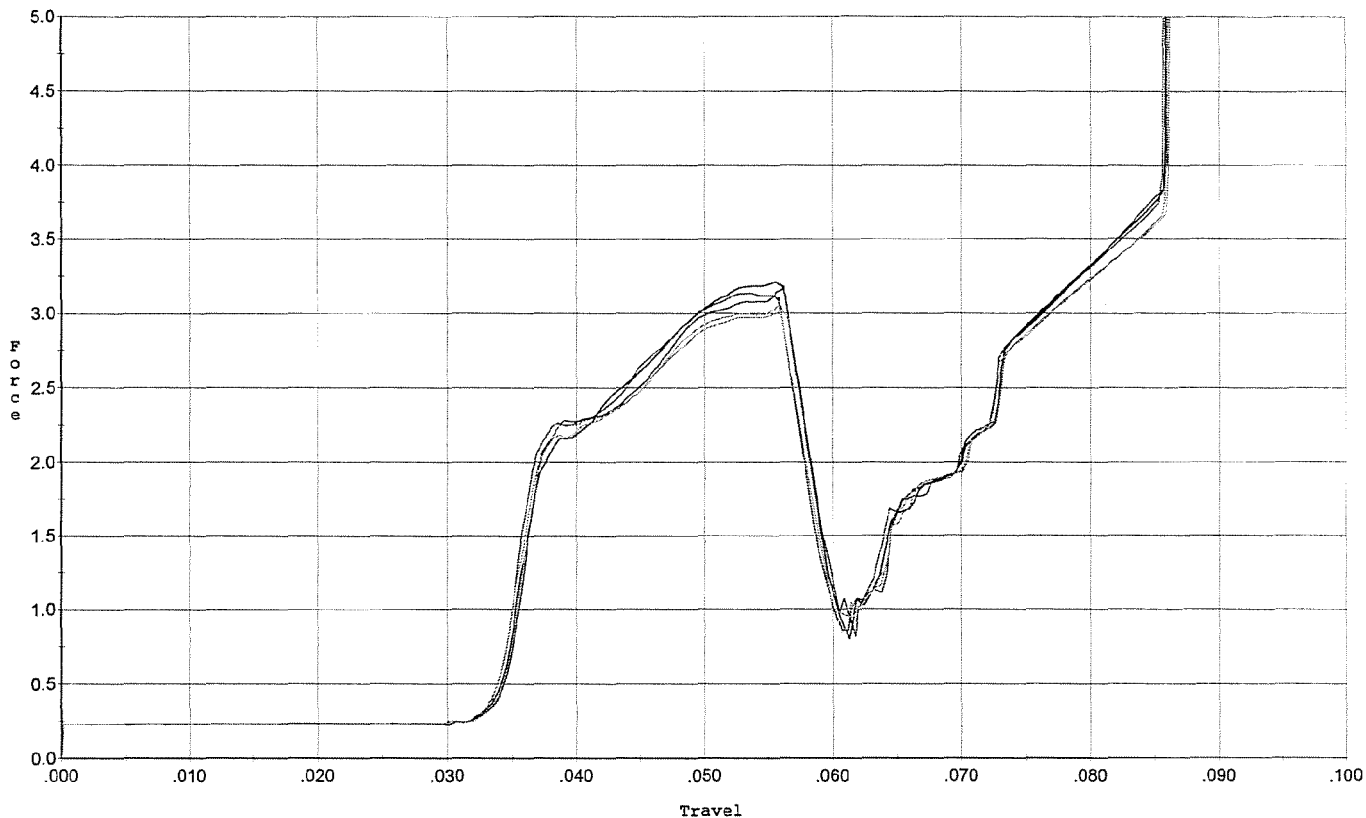
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.358	0.055	0.033	0.034	0.051		Set Trigger
2	2.520	0.056	0.034	0.035	0.055		Set Trigger
3	2.459	0.056	0.033	0.035	0.054		Set Trigger
4	2.520	0.054	0.033	0.034	0.053		Set Trigger
5	2.517	0.055	0.033	0.035	0.054		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



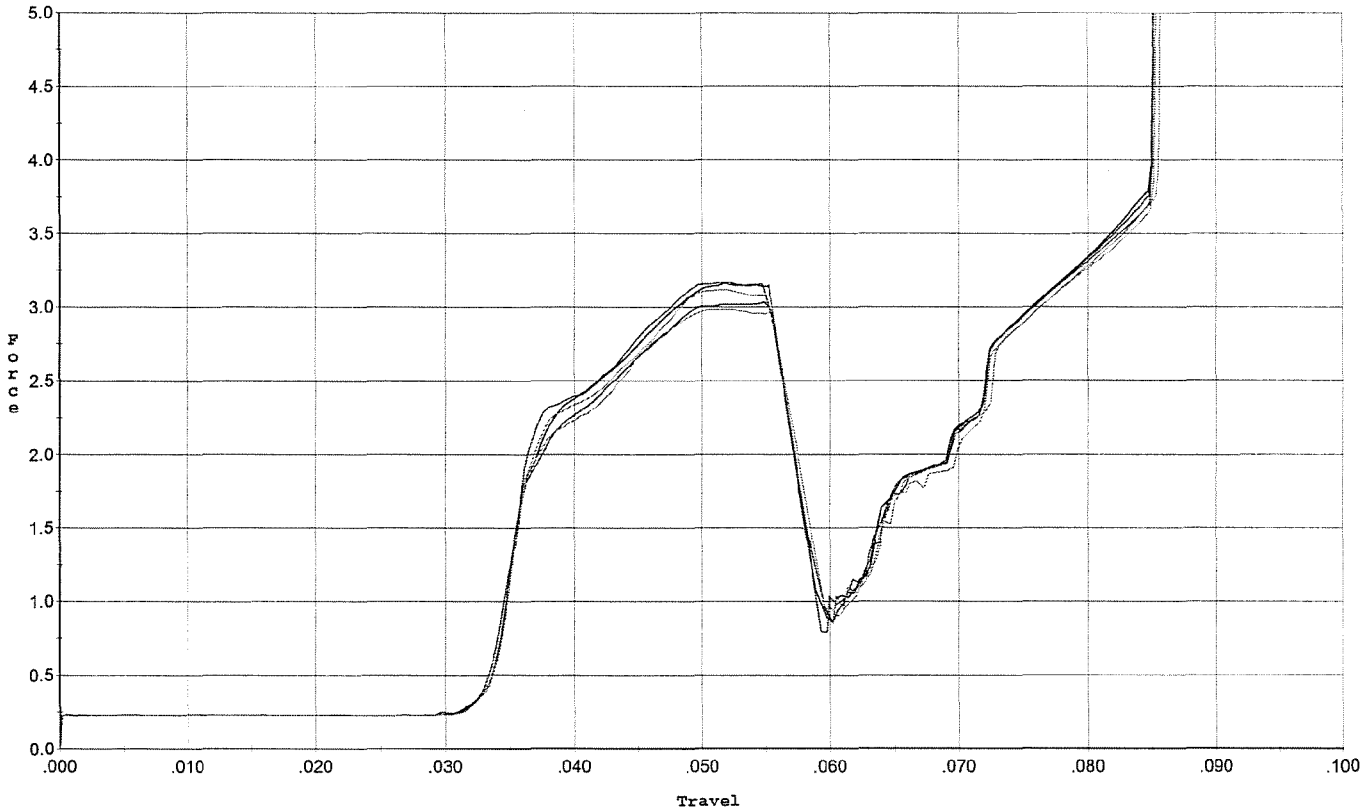
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.056	0.034	0.034	0.065		Set Trigger
2	3.214	0.056	0.034	0.034	0.066		Set Trigger
3	3.131	0.056	0.034	0.034	0.065		Set Trigger
4	3.010	0.056	0.033	0.034	0.063		Set Trigger
5	3.053	0.056	0.034	0.034	0.065		Set Trigger

Arg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



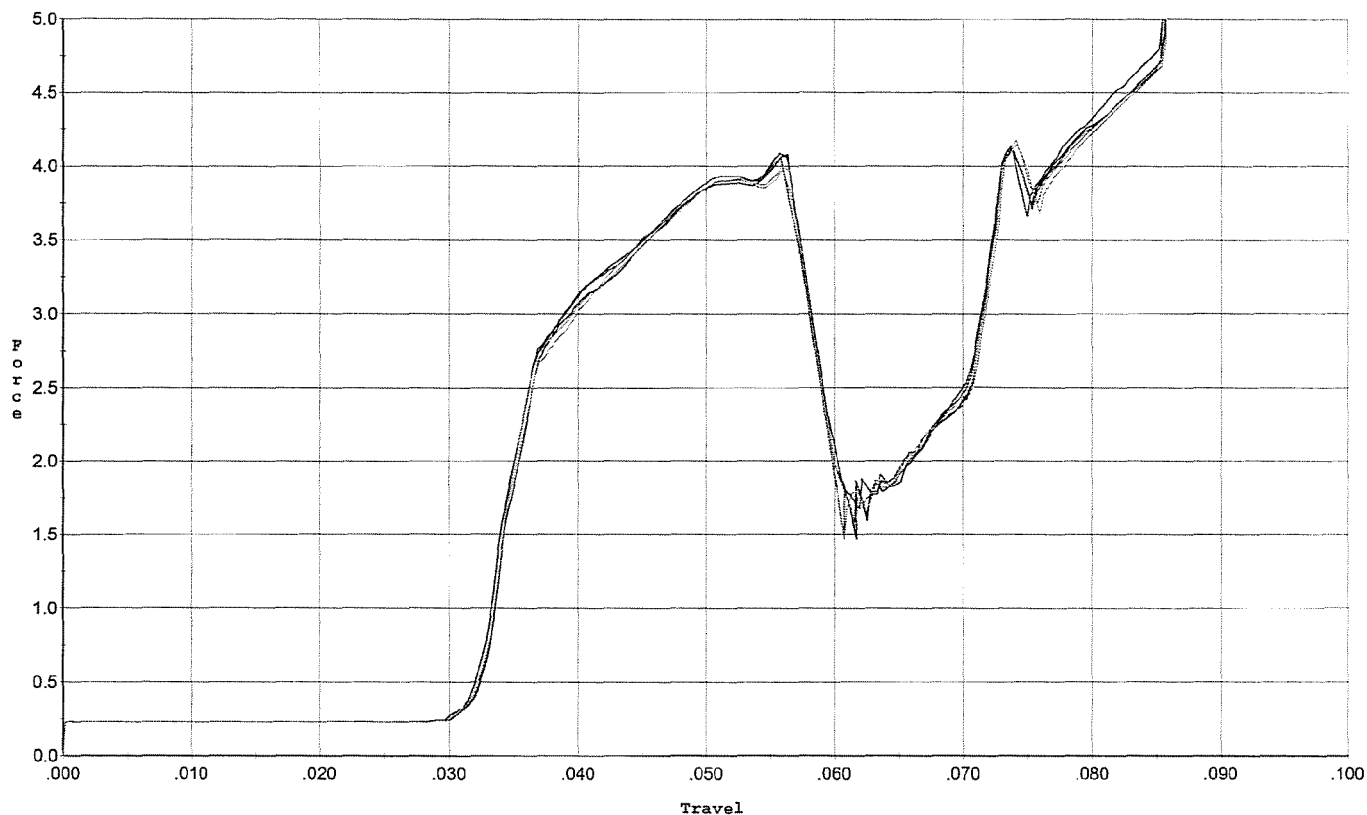
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.033	0.055	0.033	0.034	0.064		Set Trigger
2	3.166	0.055	0.033	0.034	0.066		Set Trigger
3	3.163	0.056	0.033	0.034	0.067		Set Trigger
4	3.118	0.055	0.033	0.034	0.065		Set Trigger
5	2.984	0.057	0.033	0.034	0.066		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



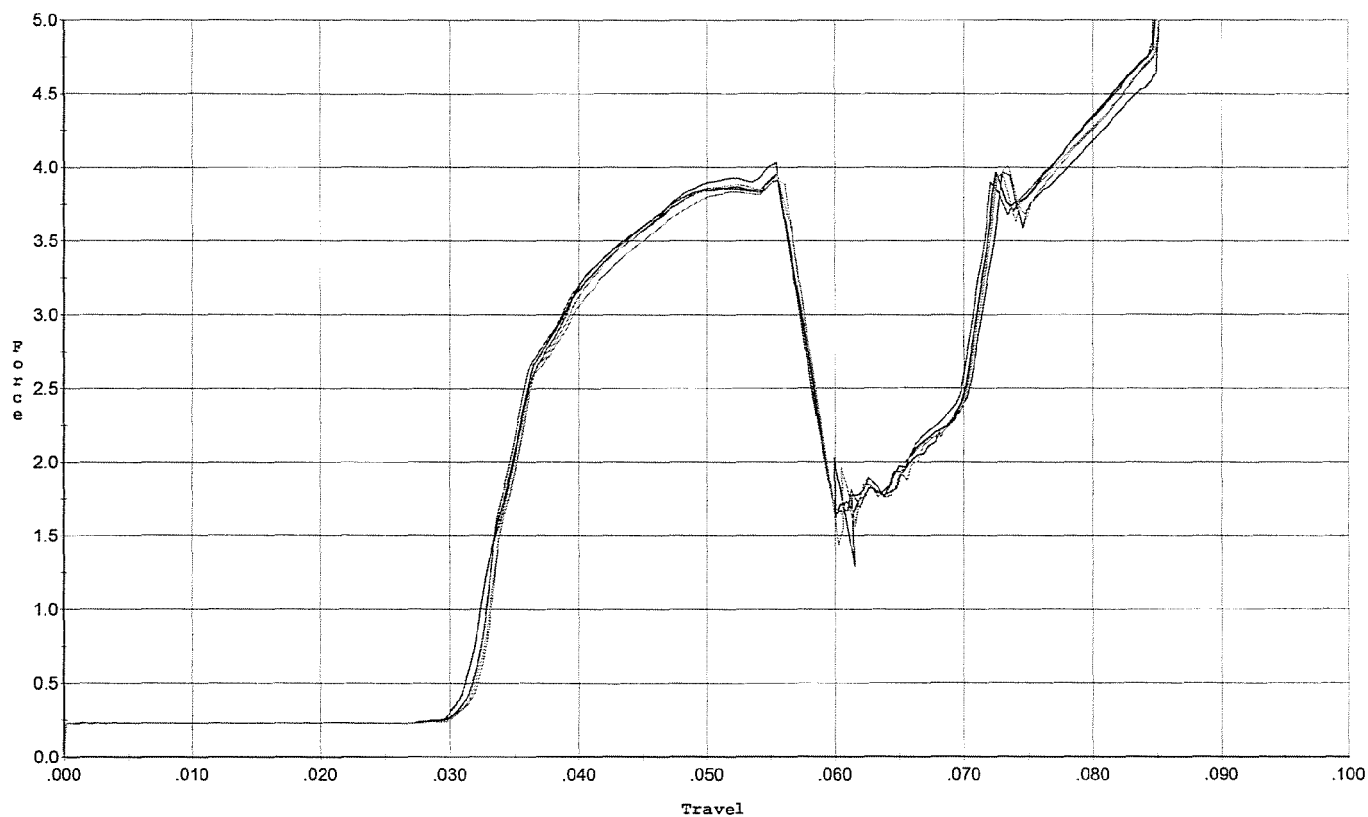
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.056	0.032	0.032	0.087		Set Trigger
2	4.088	0.056	0.032	0.032	0.089		Set Trigger
3	4.058	0.057	0.032	0.032	0.090		Set Trigger
4	3.996	0.056	0.032	0.032	0.088		Set Trigger
5	3.977	0.057	0.032	0.032	0.088		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



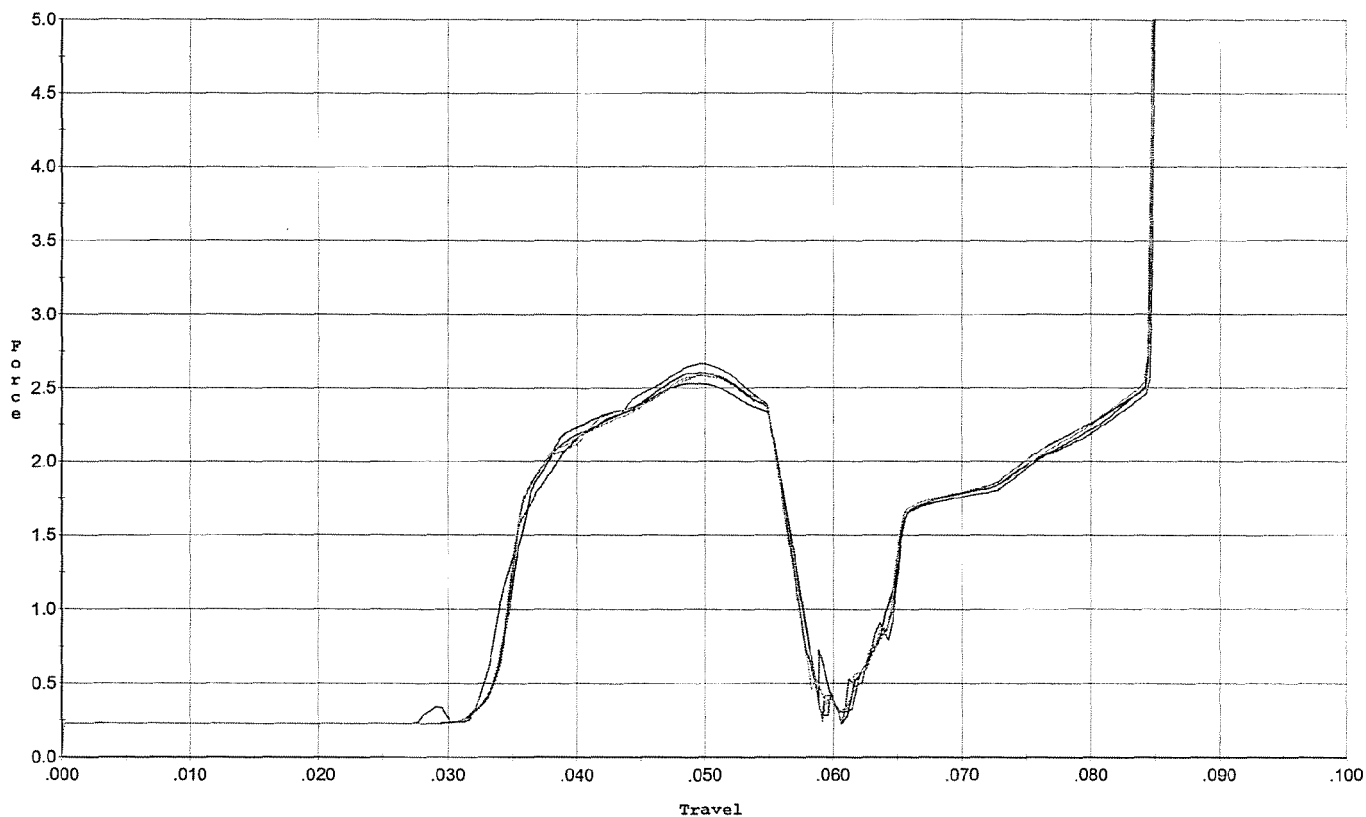
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.910	0.056	0.031	0.032	0.086		Set Trigger
2	3.958	0.058	0.031	0.032	0.090		Set Trigger
3	4.028	0.055	0.031	0.032	0.087		Set Trigger
4	3.939	0.056	0.032	0.032	0.087		Set Trigger
5	3.961	0.057	0.032	0.032	0.087		Set Trigger

Avg 3.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



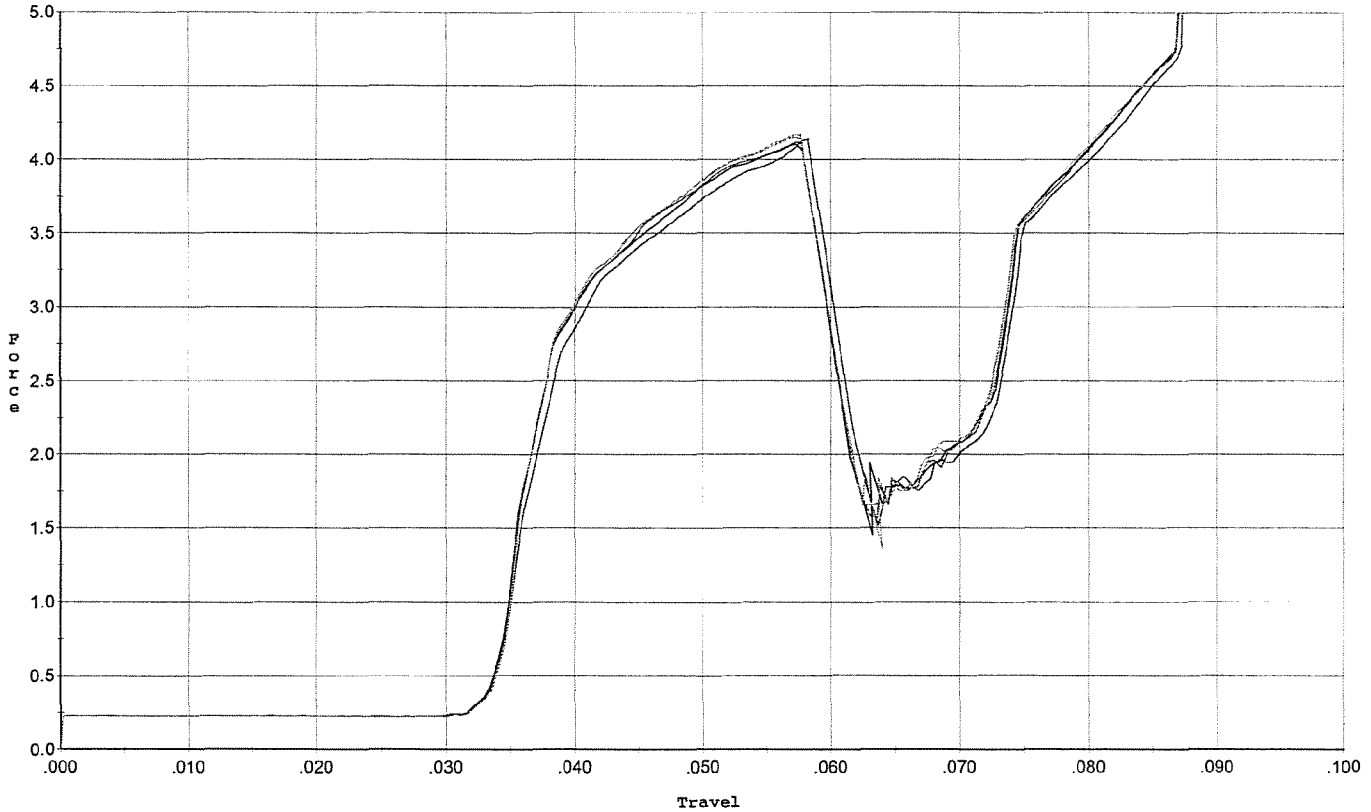
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.055	0.032	0.034	0.056		Set Trigger
2	2.603	0.055	0.033	0.035	0.056		Set Trigger
3	2.665	0.057	0.033	0.034	0.059		Set Trigger
4	2.581	0.055	0.033	0.035	0.056		Set Trigger
5	2.591	0.055	0.033	0.034	0.056		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.138	0.058	0.034	0.032	0.090		Set Trigger
2	4.103	0.058	0.033	0.032	0.090		Set Trigger
3	4.117	0.058	0.033	0.032	0.090		Set Trigger
4	4.169	0.058	0.034	0.032	0.091		Set Trigger
5	4.154	0.058	0.034	0.032	0.091		Set Trigger

Avg 4.13