

G6771180

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

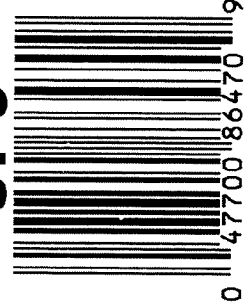
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771180

UPC



GUN SERIAL #

G 6771180

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 05 2008 BT OPERATOR	8-01-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

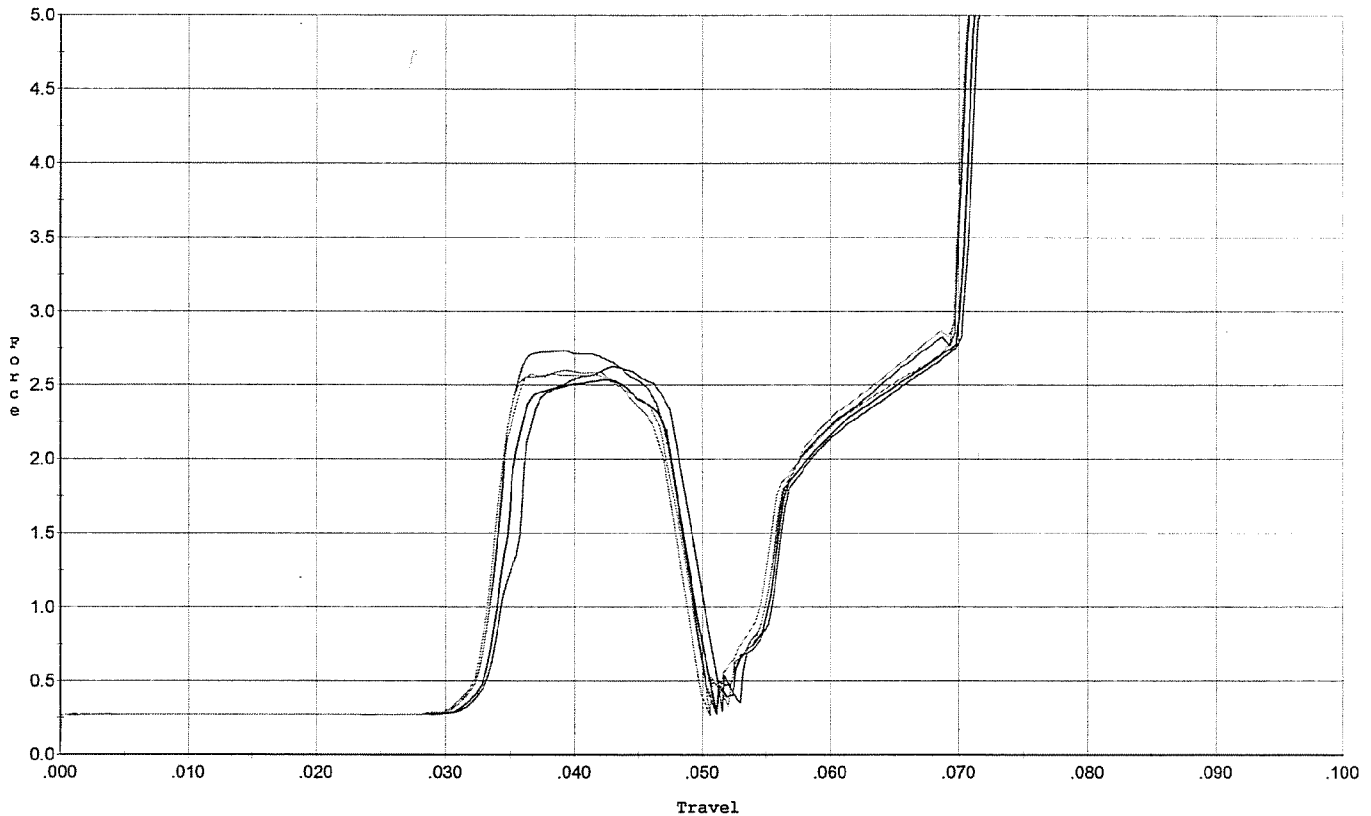
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3</u>	9-17-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6</u> <u>6.5</u>	9-17-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-17-08	TL
	J) ASSEMBLE STOCK		8-26-08	RBN
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-08	FR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-5-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>258</u> <u>247</u> <u>247</u> <u>258</u> <u>268</u>	9-9-08	RBN
	C) FUNCTION		9-17-08	TL
690	PACK		10/16/08	FR

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs



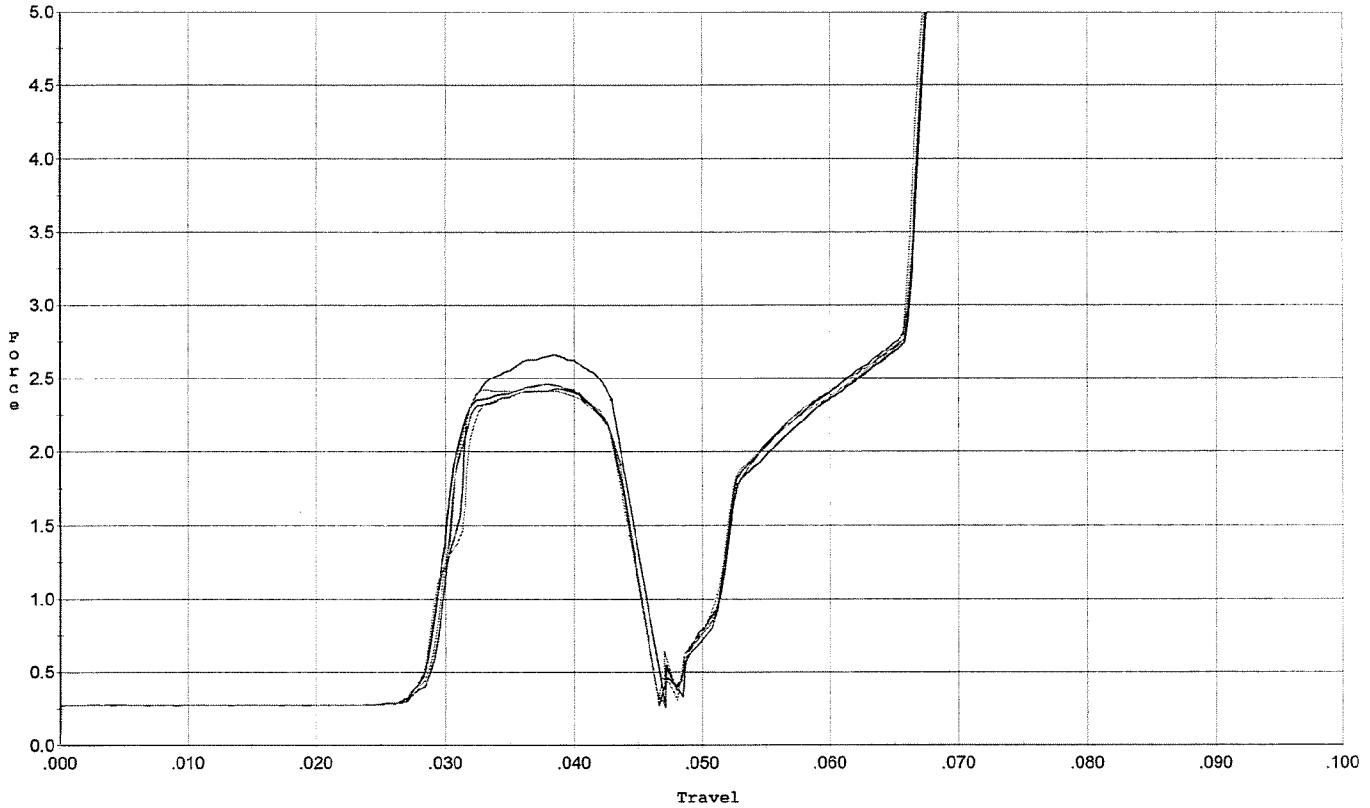
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.624	0.049	0.033	0.030	0.044		Set Trigger
2	2.536	0.047	0.033	0.030	0.042		Set Trigger
3	2.734	0.047	0.032	0.030	0.045		Set Trigger
4	2.574	0.048	0.032	0.030	0.044		Set Trigger
5	2.596	0.047	0.032	0.030	0.043		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs



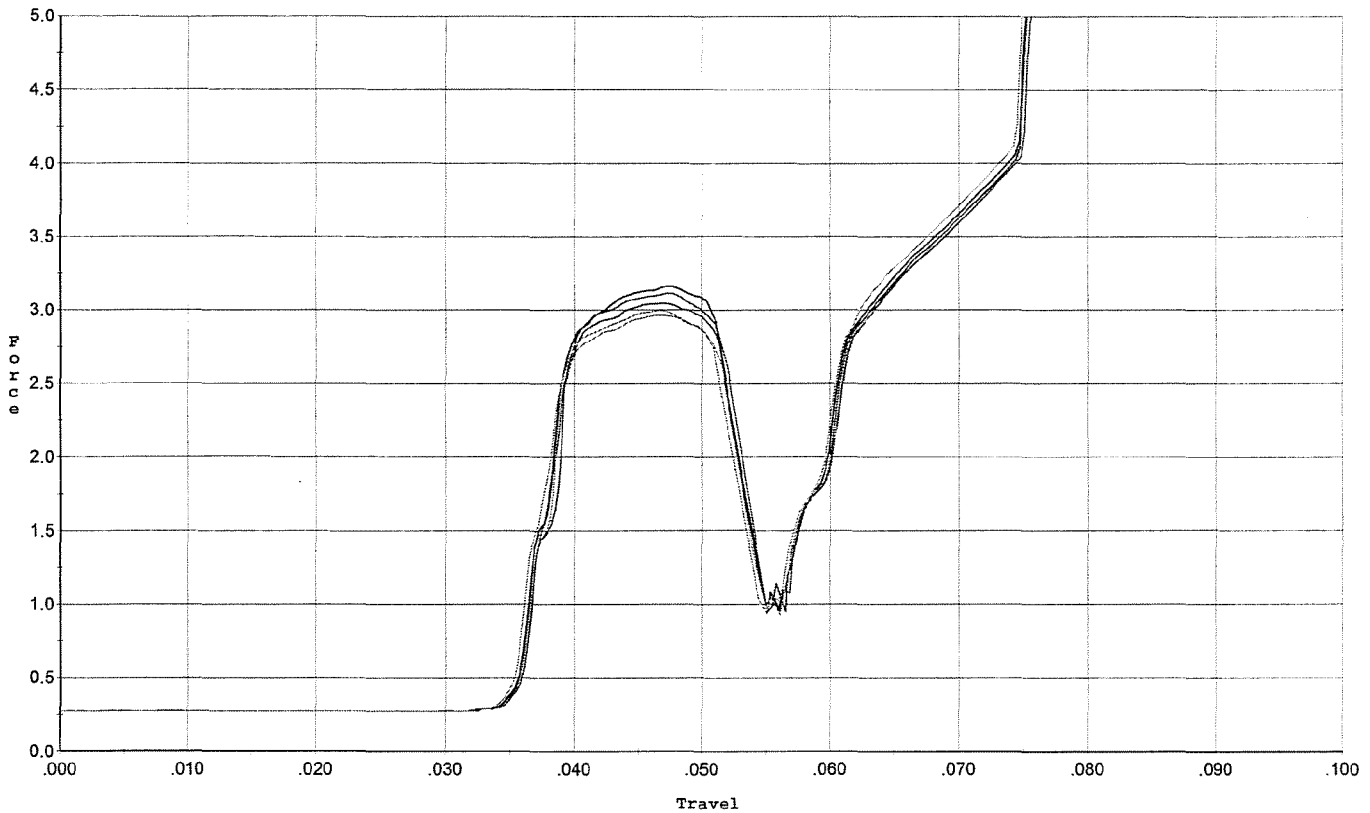
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.660	0.043	0.029	0.030	0.042		Set Trigger
2	2.461	0.044	0.028	0.029	0.041		Set Trigger
3	2.429	0.044	0.028	0.029	0.041		Set Trigger
4	2.459	0.044	0.028	0.029	0.041		Set Trigger
5	2.417	0.044	0.029	0.029	0.040		Set Trigger

Aug. 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



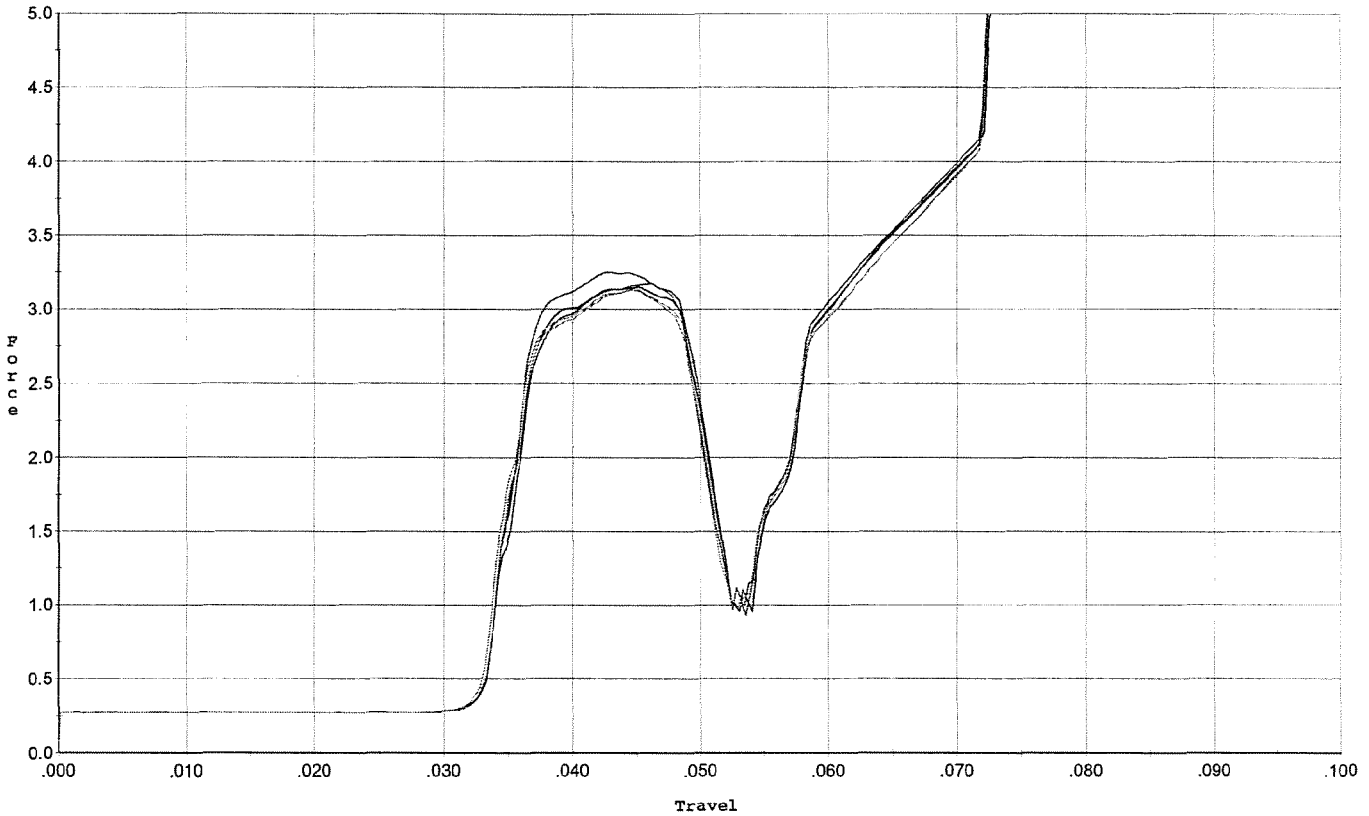
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.046	0.051	0.036	0.030	0.052		Set Trigger
2	3.164	0.051	0.036	0.029	0.054		Set Trigger
3	3.115	0.052	0.036	0.029	0.055		Set Trigger
4	2.966	0.051	0.036	0.030	0.052		Set Trigger
5	2.996	0.053	0.035	0.029	0.054		Set Trigger

Aug. 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



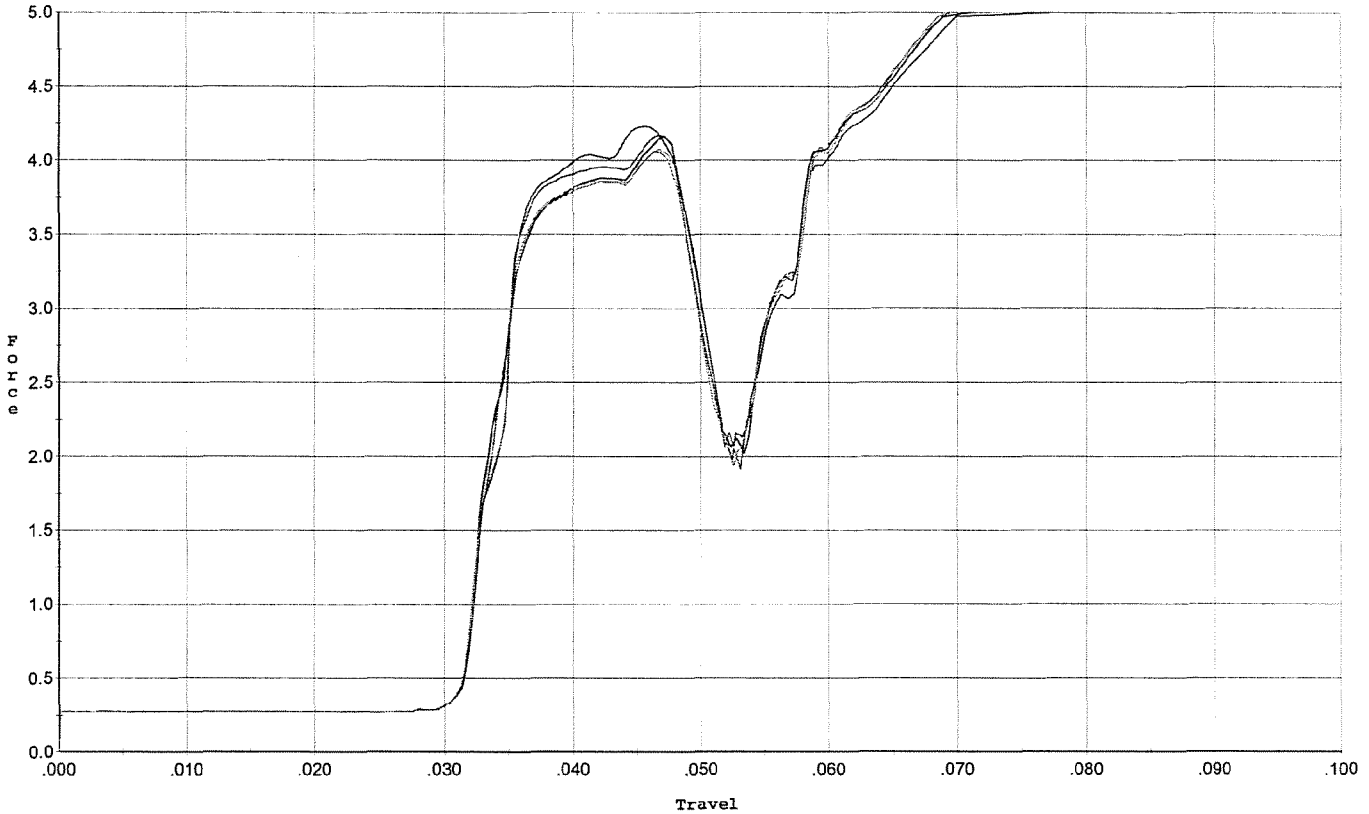
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.173	0.049	0.033	0.029	0.055		Set Trigger
2	3.149	0.050	0.033	0.029	0.055		Set Trigger
3	3.250	0.048	0.033	0.029	0.054		Set Trigger
4	3.136	0.050	0.033	0.029	0.055		Set Trigger
5	3.131	0.049	0.033	0.029	0.054		Set Trigger

Aug. 3-16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



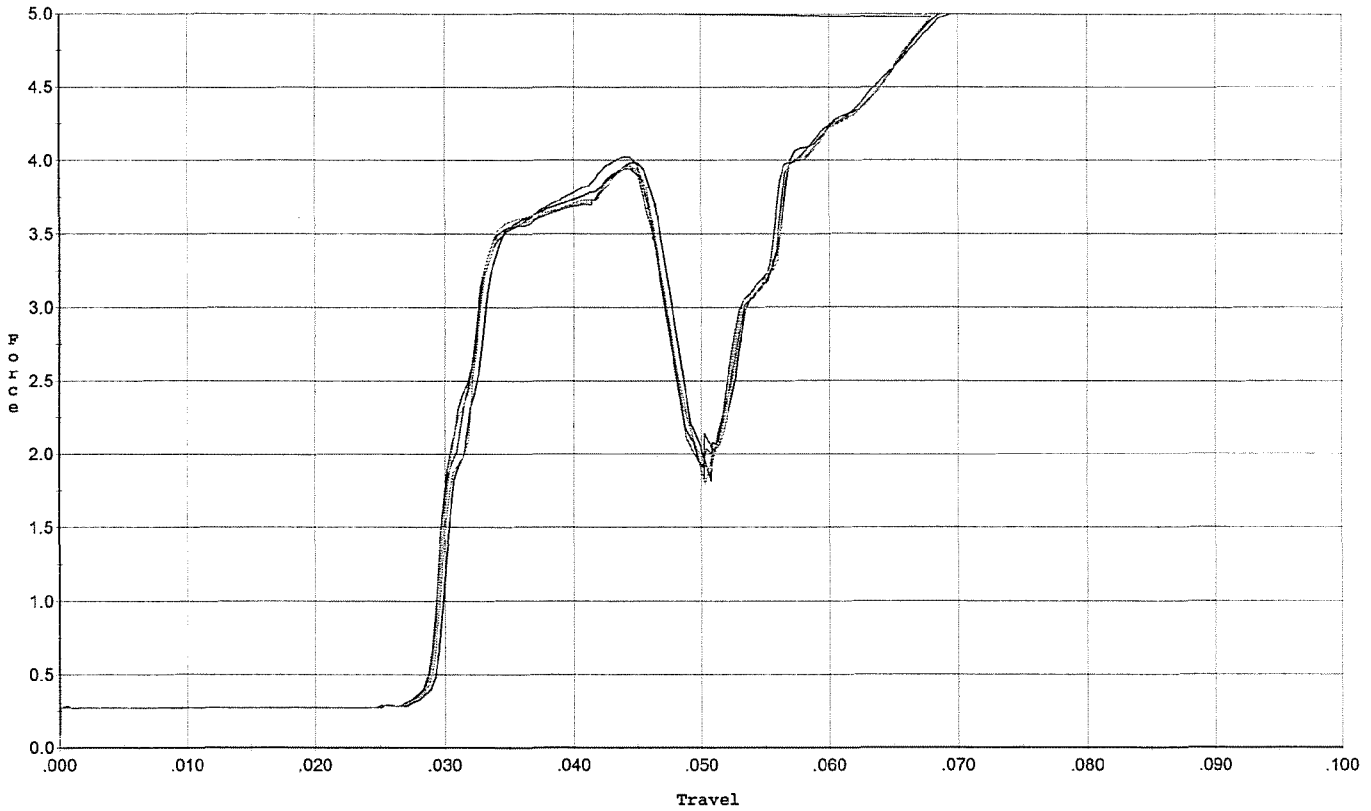
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.048	0.032	0.027	0.070		Set Trigger
2	4.163	0.049	0.031	0.027	0.072		Set Trigger
3	4.174	0.049	0.031	0.027	0.072		Set Trigger
4	4.078	0.048	0.031	0.027	0.068		Set Trigger
5	4.061	0.048	0.031	0.027	0.068		Set Trigger

Aug. 4.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



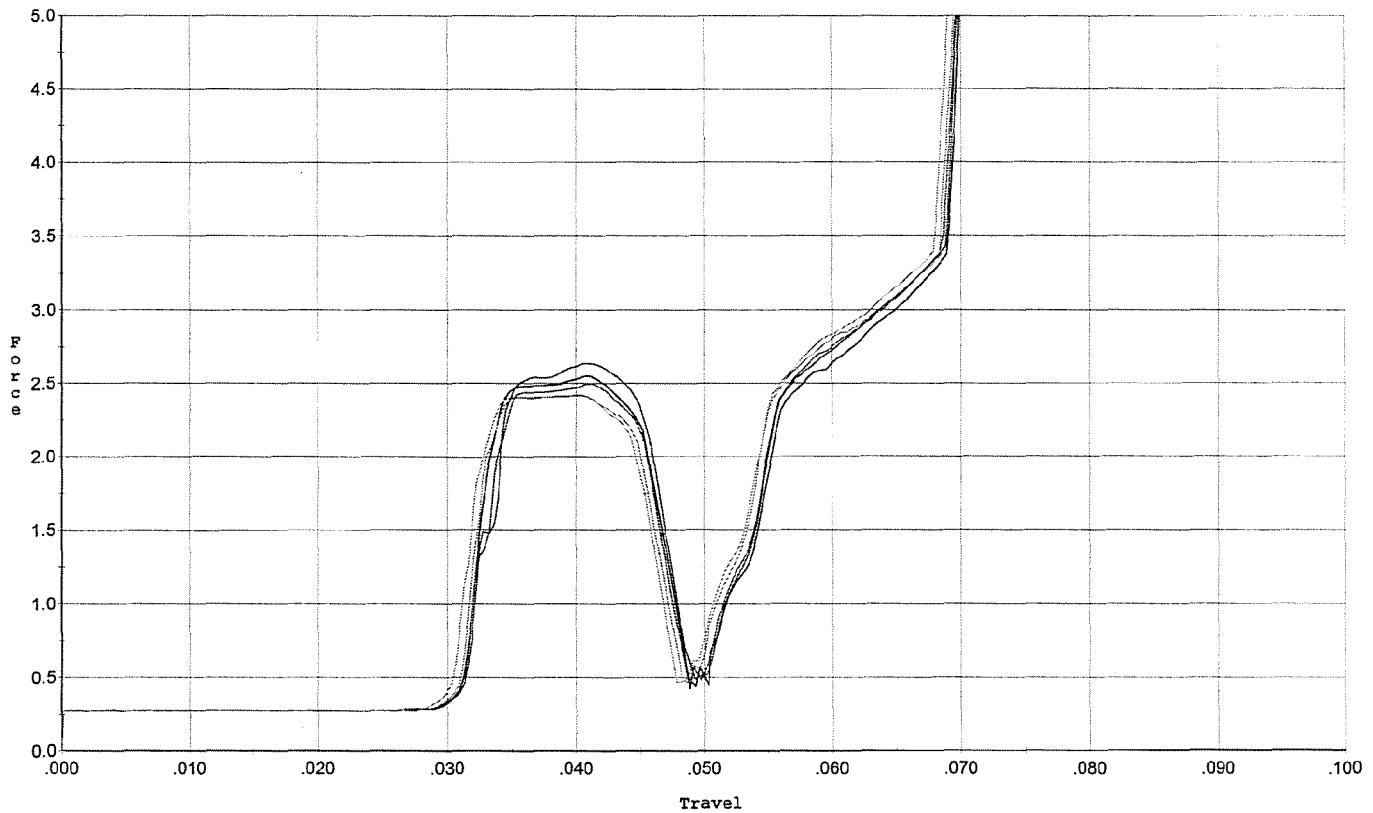
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.046	0.029	0.027	0.068		Set Trigger
2	3.983	0.046	0.029	0.028	0.068		Set Trigger
3	3.942	0.046	0.029	0.028	0.067		Set Trigger
4	3.965	0.046	0.029	0.028	0.067		Set Trigger
5	3.961	0.046	0.029	0.028	0.066		Set Trigger

Aug 3-97

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: resetto 2.5 lbs. +/- .50 lbs. for final test



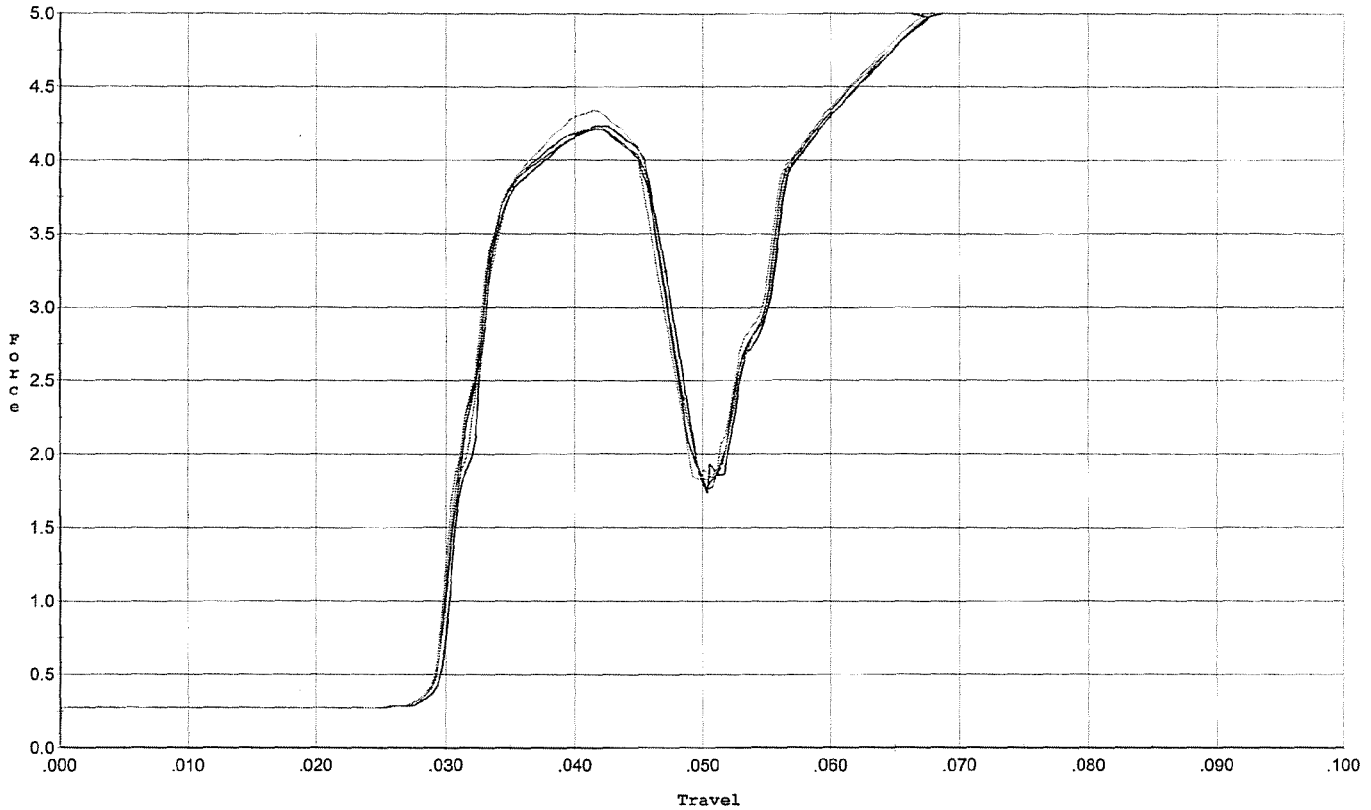
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.635	0.046	0.031	0.030	0.043		Set Trigger
2	2.550	0.047	0.031	0.030	0.043		Set Trigger
3	2.499	0.045	0.031	0.030	0.040		Set Trigger
4	2.424	0.045	0.030	0.030	0.041		Set Trigger
5	2.416	0.046	0.031	0.030	0.042		Set Trigger

Aug. 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.218	0.046	0.029	0.028	0.069		Set Trigger
2	4.234	0.047	0.030	0.027	0.071		Set Trigger
3	4.213	0.046	0.029	0.028	0.069		Set Trigger
4	4.223	0.045	0.029	0.028	0.067		Set Trigger
5	4.342	0.045	0.029	0.028	0.069		Set Trigger

Avg. 4.24