

G 677 1181

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

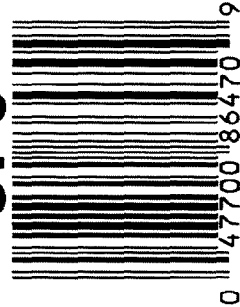
24"

CAPACITY

6

G6771181

UPC



BM FORM

GUN SERIAL #

G 6771181

QP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	RP
440	PROOF		7-14-08	J.P.D.
460	CHECK HEADSPACE		7-14-08	J.P.D.
470	DIS-ASSEMBLE ACTION		7-15-08	RTZ
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES	7 2008	7-16-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	7-16-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-17-08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	ar
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-28-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-28-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

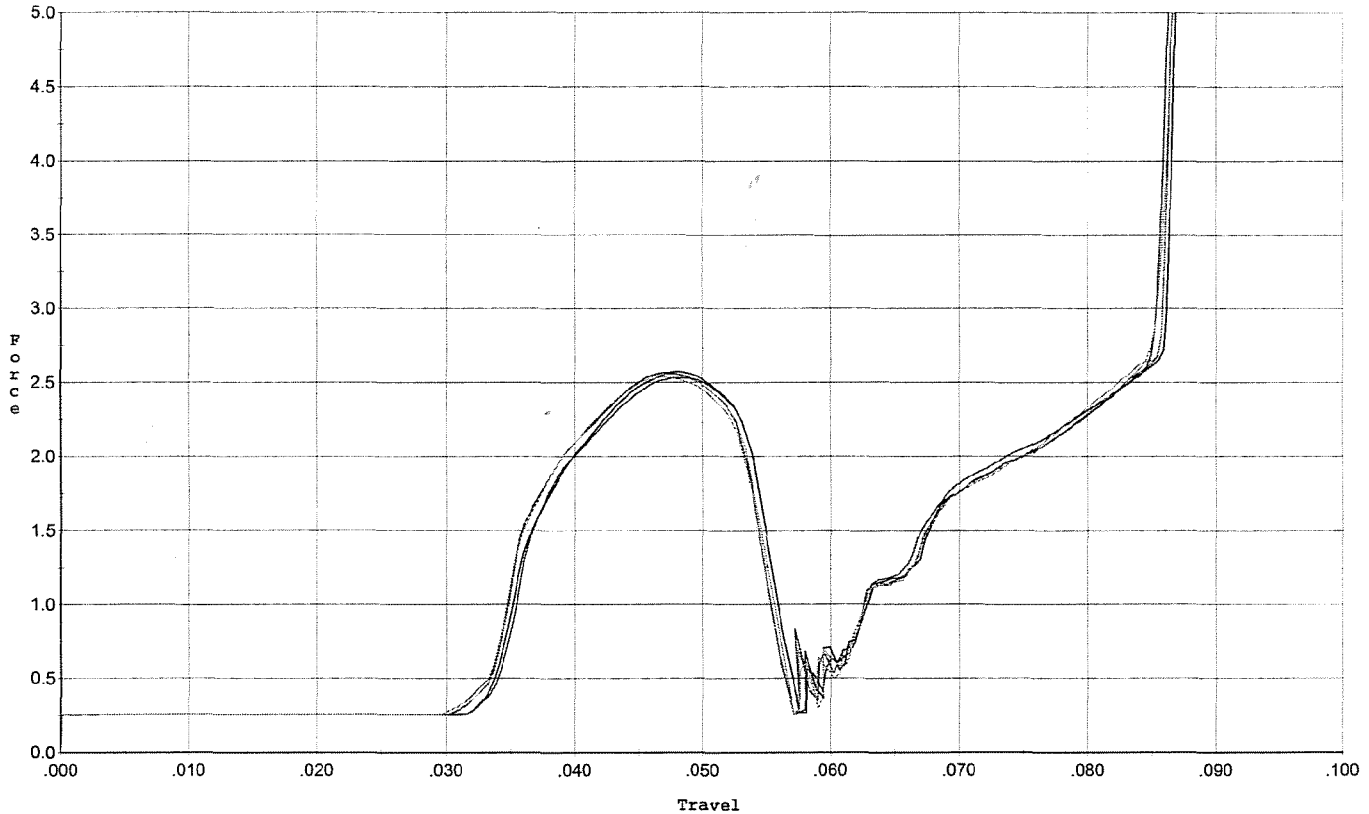
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.0</u>	8-1-08	TAE
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-1-08	TAE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.024</u> <u>.024</u>	8-1-08	TAE
	J) ASSEMBLE STOCK		7-28-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-8-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-8-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-8-08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-8-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.26</u> <u>2.30</u> <u>2.30</u> <u>2.30</u>	8-01-08	PSW
	C) FUNCTION		8-8-08	L.P.D.
690	PACK		8/11/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



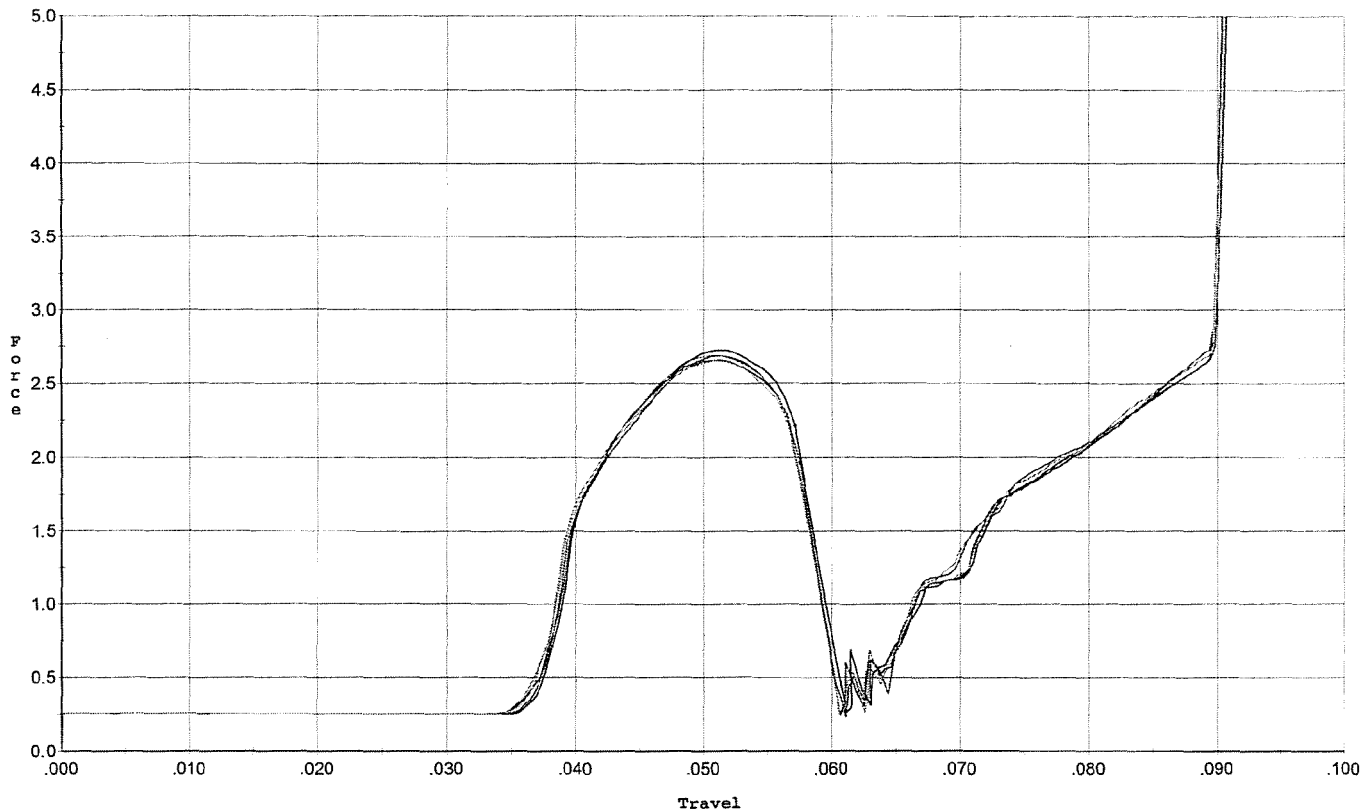
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.054	0.034	0.037	0.051		Set Trigger
2	2.572	0.054	0.033	0.037	0.052		Set Trigger
3	2.566	0.054	0.034	0.037	0.052		Set Trigger
4	2.556	0.055	0.034	0.037	0.053		Set Trigger
5	2.536	0.054	0.034	0.037	0.052		Set Trigger

AVG 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



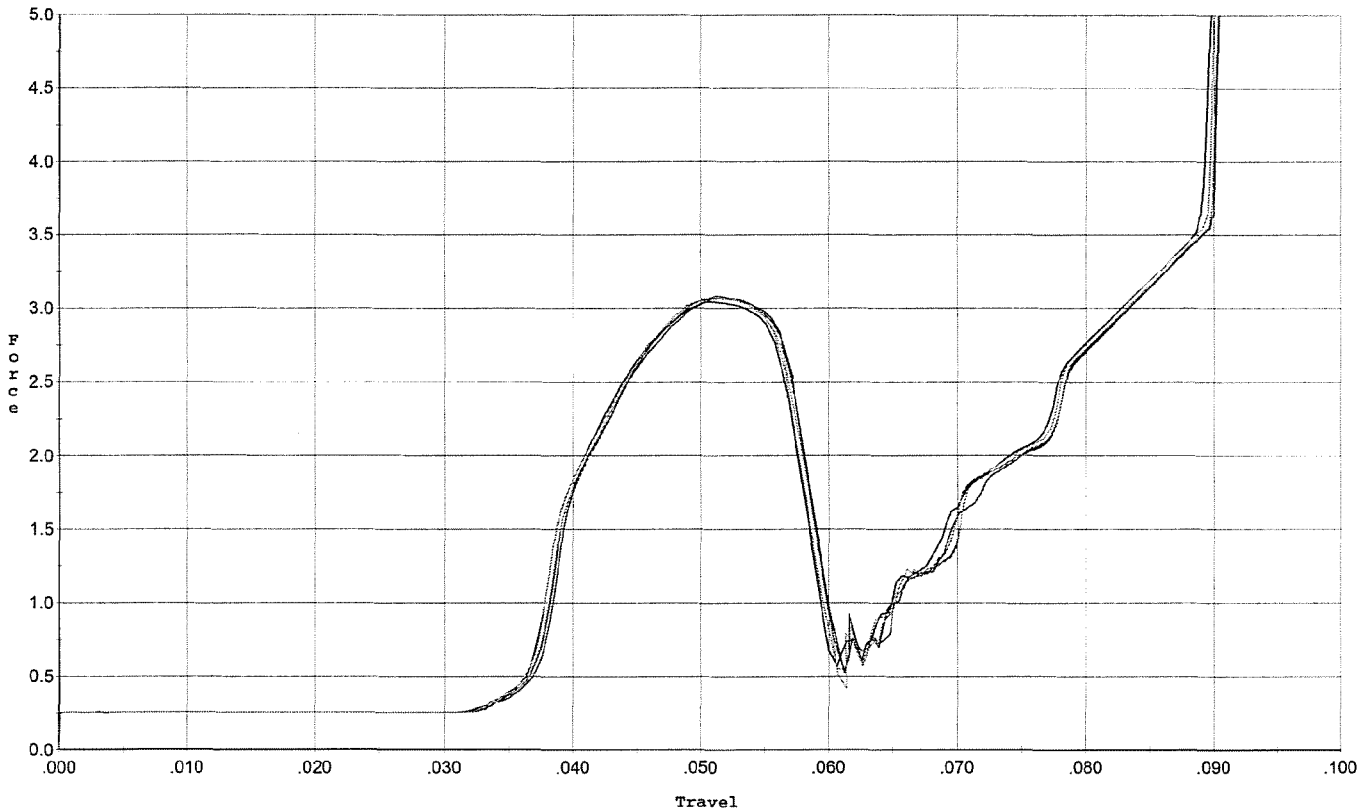
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.687	0.058	0.037	0.038	0.055		Set Trigger
2	2.726	0.057	0.037	0.039	0.055		Set Trigger
3	2.657	0.058	0.038	0.039	0.054		Set Trigger
4	2.659	0.058	0.036	0.038	0.055		Set Trigger
5	2.691	0.058	0.036	0.038	0.056		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



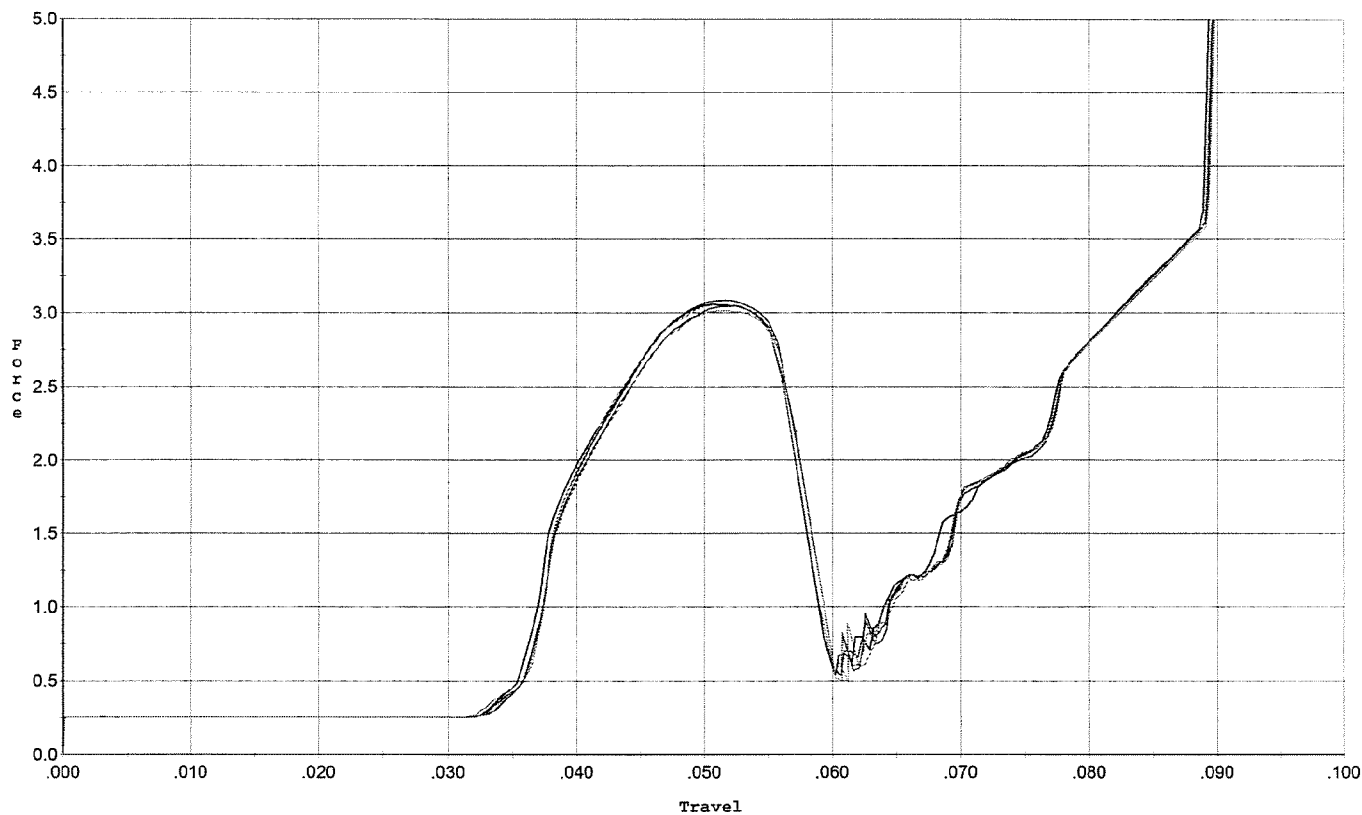
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.057	0.037	0.038	0.061		Set Trigger
2	3.047	0.057	0.037	0.038	0.061		Set Trigger
3	3.083	0.057	0.037	0.038	0.062		Set Trigger
4	3.080	0.058	0.037	0.038	0.062		Set Trigger
5	3.077	0.057	0.036	0.038	0.061		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



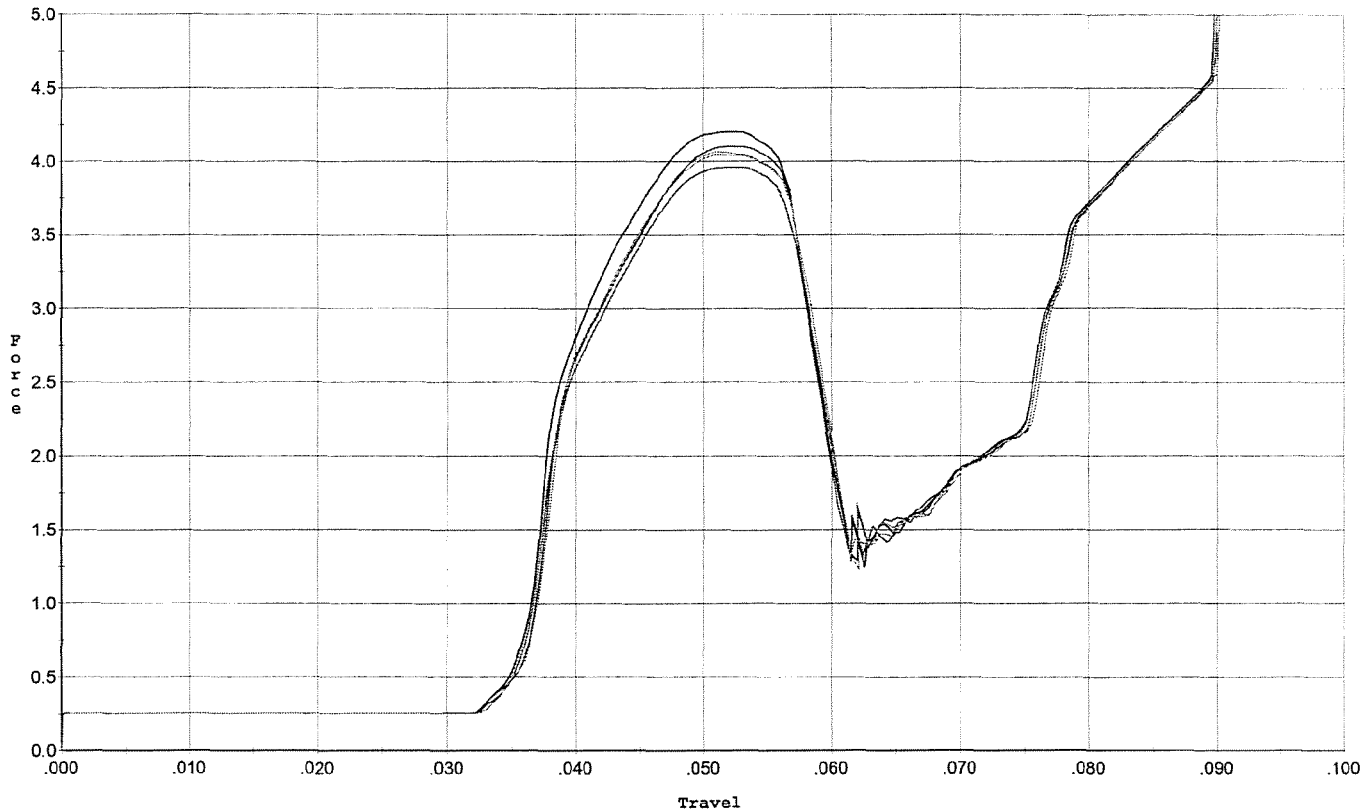
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.083	0.057	0.036	0.037	0.063		Set Trigger
2	3.058	0.056	0.036	0.037	0.061		Set Trigger
3	3.045	0.057	0.036	0.037	0.062		Set Trigger
4	3.013	0.057	0.036	0.037	0.061		Set Trigger
5	3.051	0.056	0.037	0.038	0.061		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



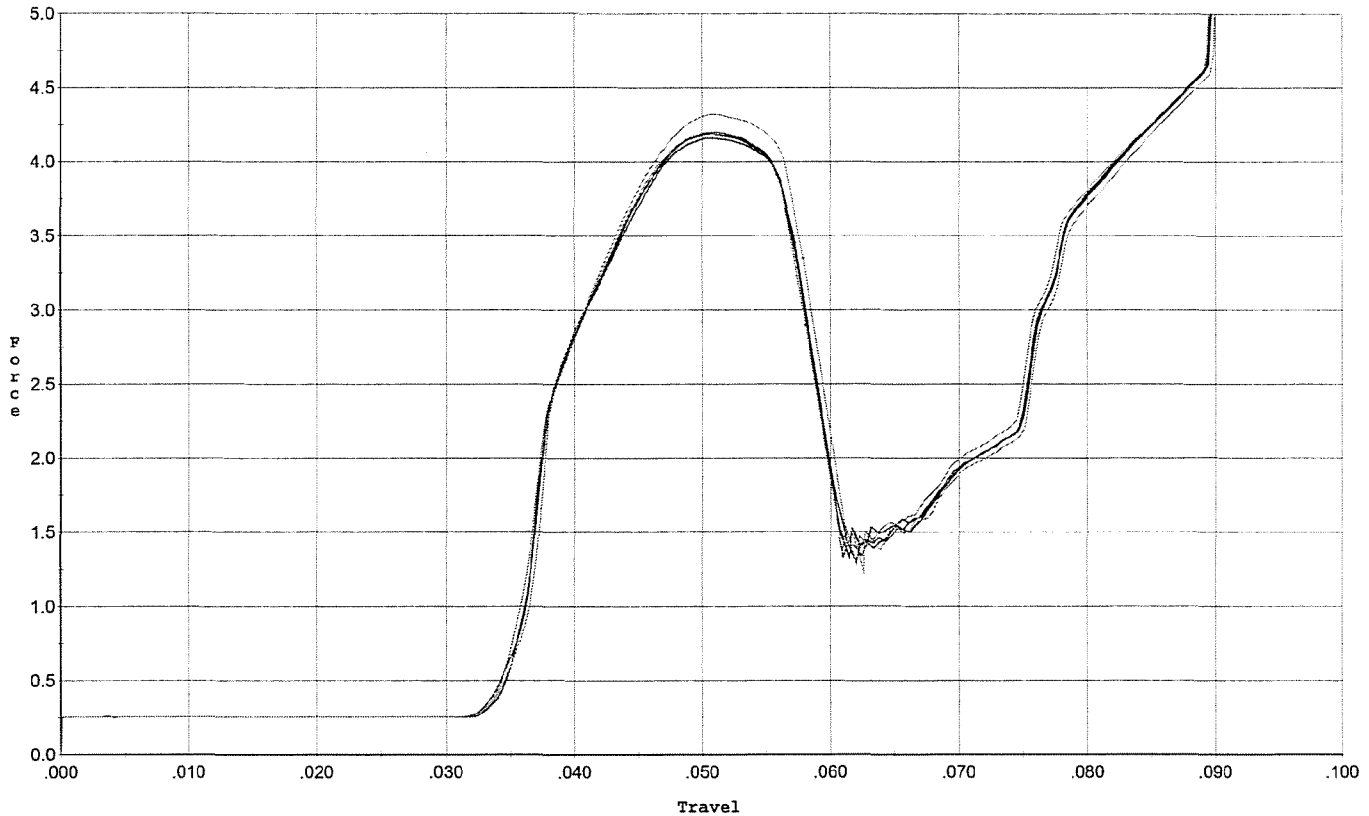
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.057	0.036	0.036	0.082		Set Trigger
2	4.202	0.057	0.035	0.036	0.085		Set Trigger
3	3.958	0.057	0.035	0.036	0.081		Set Trigger
4	4.047	0.058	0.036	0.036	0.085		Set Trigger
5	4.064	0.057	0.035	0.036	0.082		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



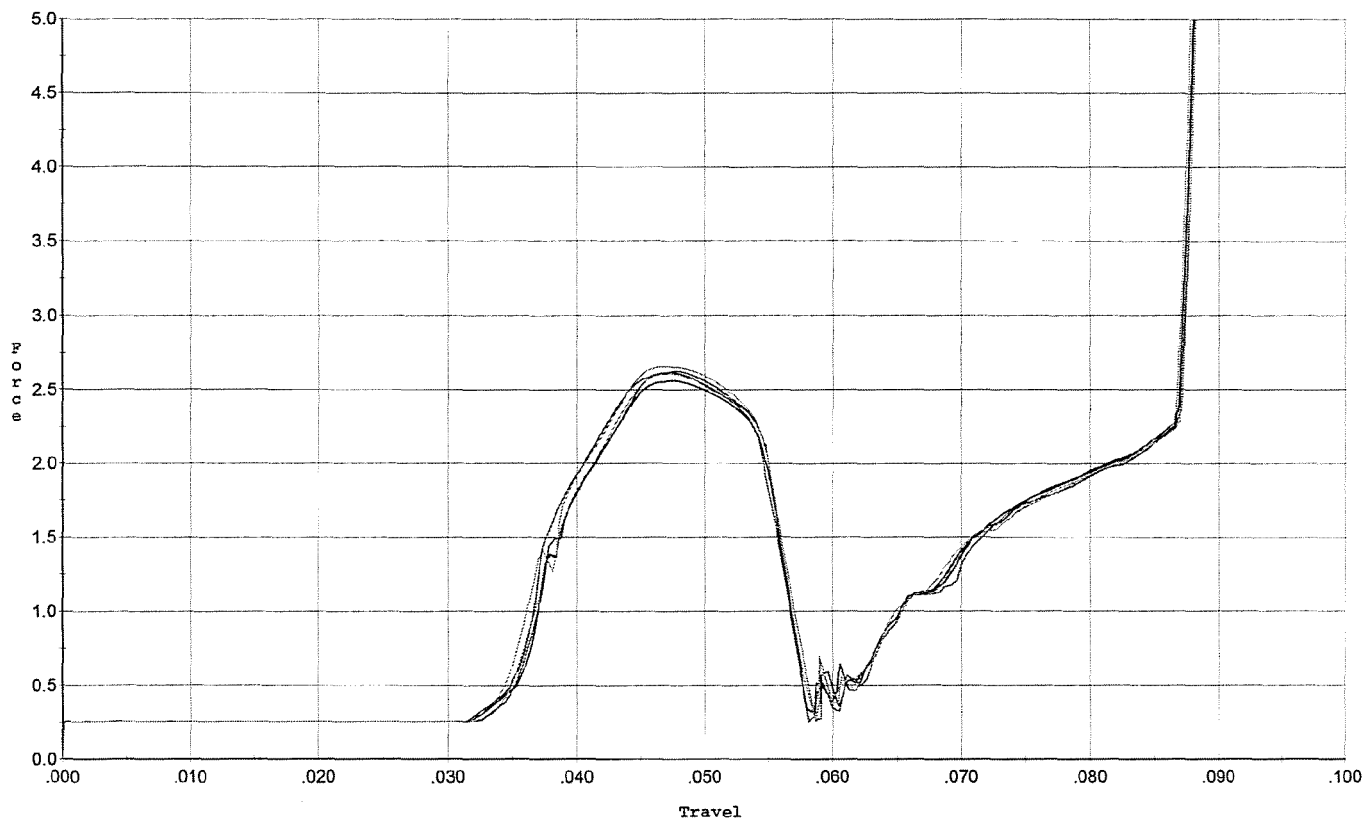
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.057	0.034	0.036	0.086		Set Trigger
2	4.187	0.058	0.034	0.036	0.087		Set Trigger
3	4.198	0.058	0.034	0.035	0.088		Set Trigger
4	4.321	0.058	0.034	0.035	0.090		Set Trigger
5	4.191	0.058	0.034	0.035	0.088		Set Trigger

AVG 4.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



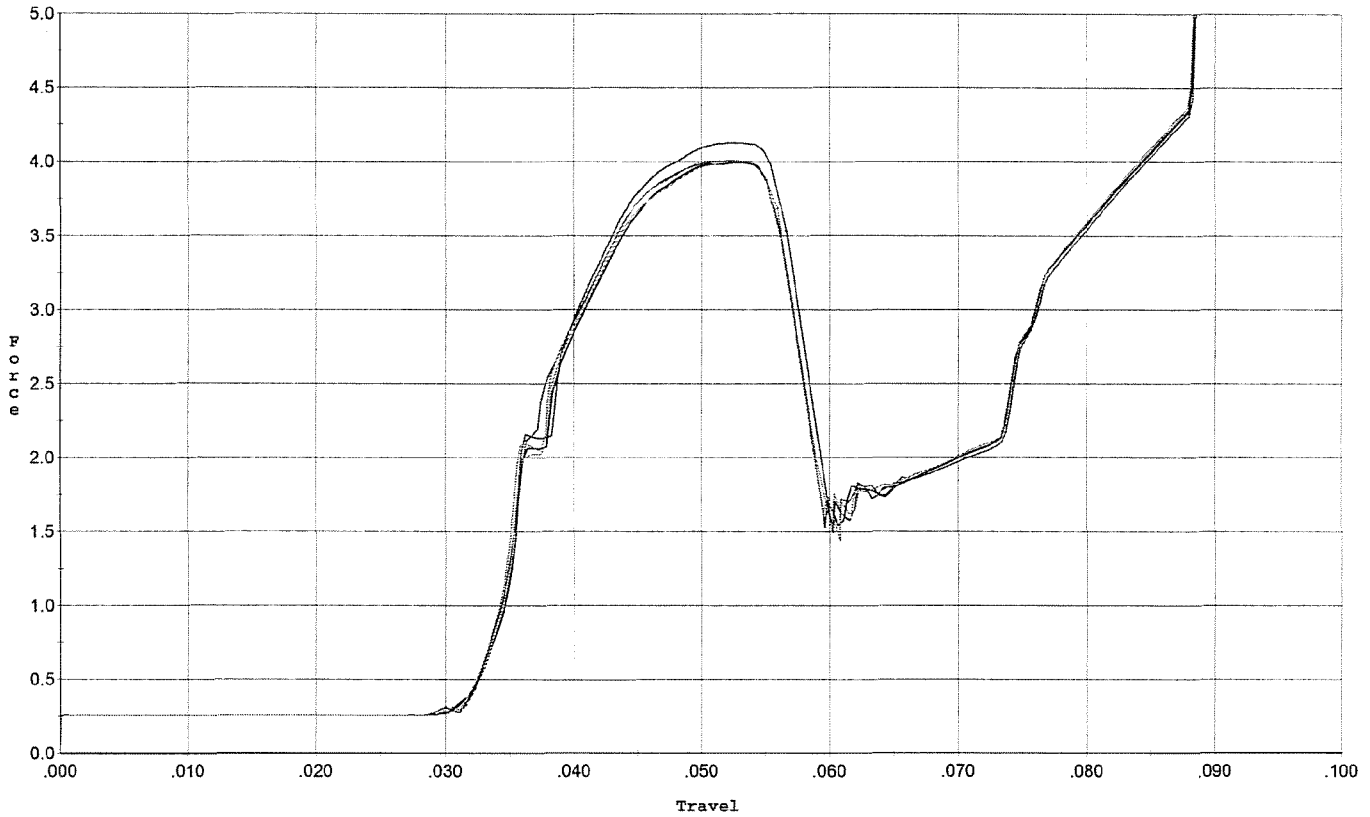
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.624	0.055	0.035	0.038	0.051		Set Trigger
2	2.562	0.055	0.036	0.038	0.051		Set Trigger
3	2.620	0.056	0.035	0.038	0.053		Set Trigger
4	2.658	0.055	0.034	0.037	0.053		Set Trigger
5	2.607	0.055	0.035	0.038	0.051		Set Trigger

AVG 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.057	0.032	0.034	0.088		Set Trigger
2	3.996	0.056	0.032	0.035	0.084		Set Trigger
3	4.008	0.056	0.031	0.035	0.085		Set Trigger
4	4.009	0.056	0.032	0.035	0.084		Set Trigger
5	4.007	0.056	0.031	0.035	0.085		Set Trigger

AVG 4.03