

G6771190

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

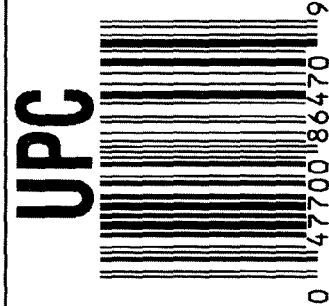


owner registration sticker



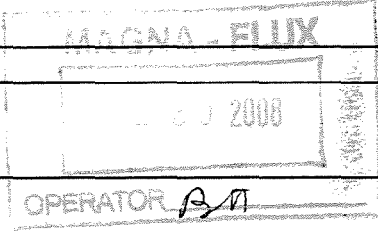
ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771190



BM FORM

GUN SERIAL # 66771190

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSN
430	ASSEMBLE TO STOCK		7-22-08	MEB
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	KJC
472	SERIALIZE BOLT HANDLE		7-24-08	KJC
475	DRILL AND TAP SIGHT HOLES		7-28-08	JP
480	MAGNAFLUX BBL ACTION		7/30/08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-5-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-8-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-8-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-8-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

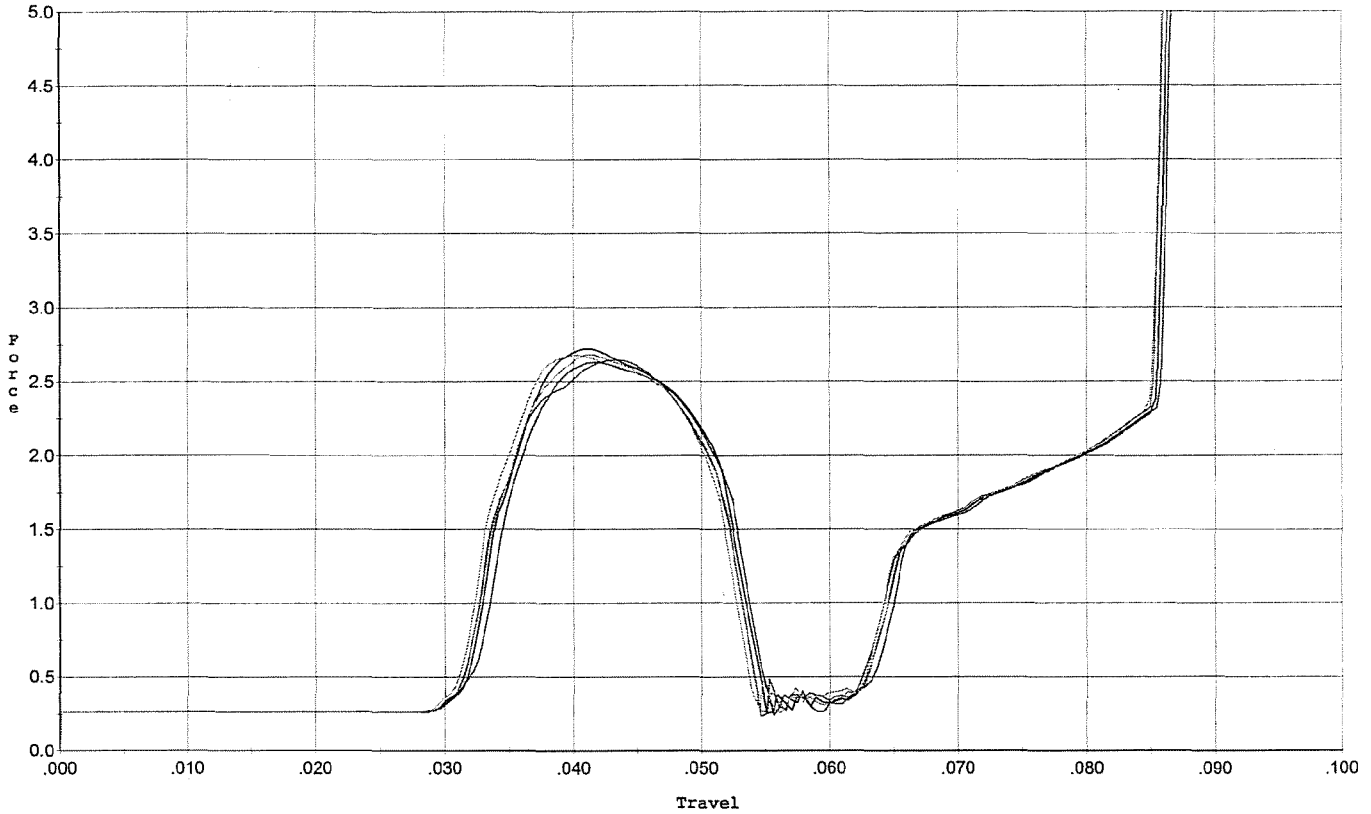
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-22	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-22	TL
	J) ASSEMBLE STOCK		8-11-08	RSW
	K) ASSEMBLE SWIVEL STUDS		8-27-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-27-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.61</u> <u>2.57</u> <u>2.79</u> <u>2.58</u>	8/14/08	FM
	C) FUNCTION		8-27-08	RSW
690	PACK		8-29-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



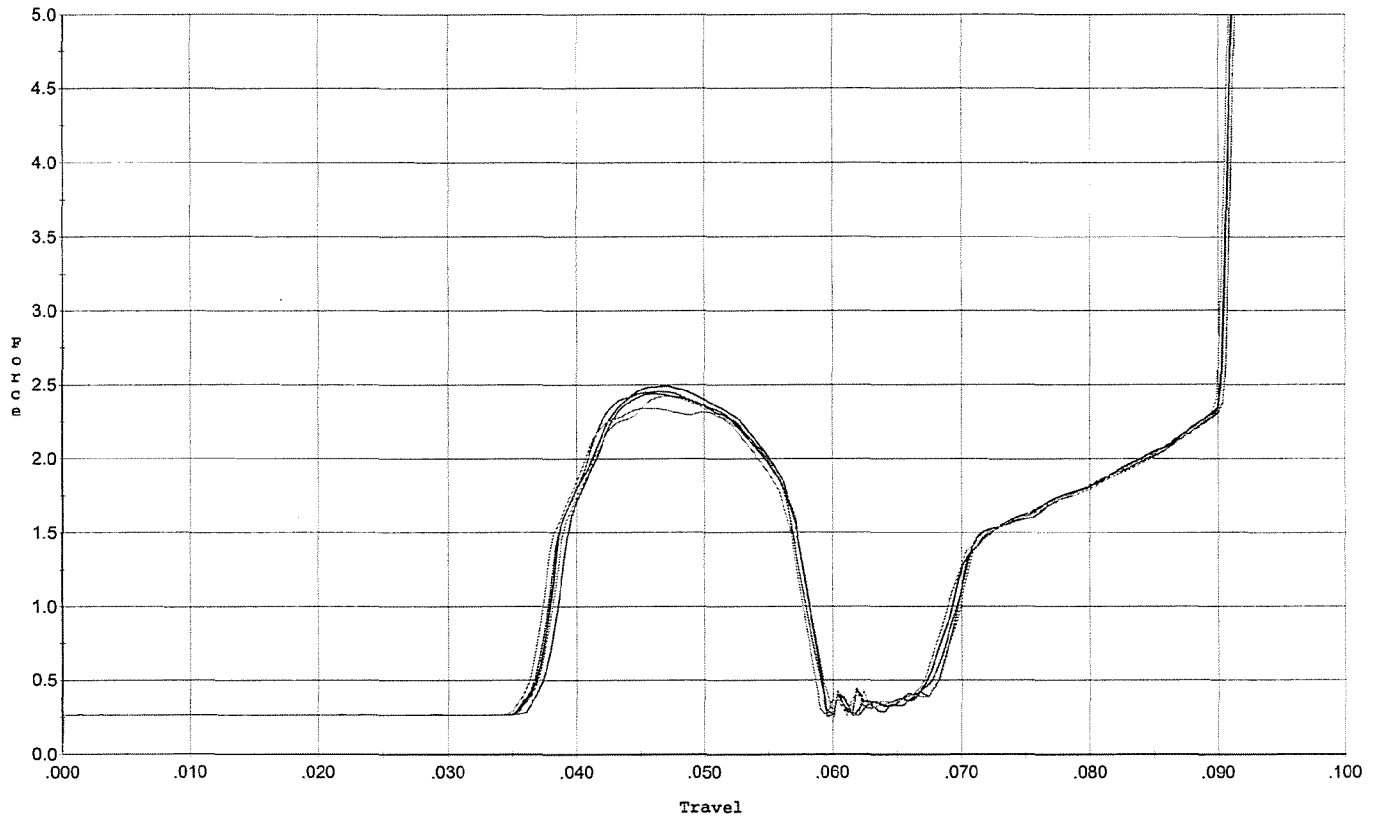
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.630	0.052	0.032	0.038	0.053		Set Trigger
2	2.722	0.052	0.032	0.038	0.053		Set Trigger
3	2.646	0.052	0.031	0.037	0.053		Set Trigger
4	2.677	0.051	0.031	0.038	0.054		Set Trigger
5	2.684	0.052	0.031	0.037	0.054		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



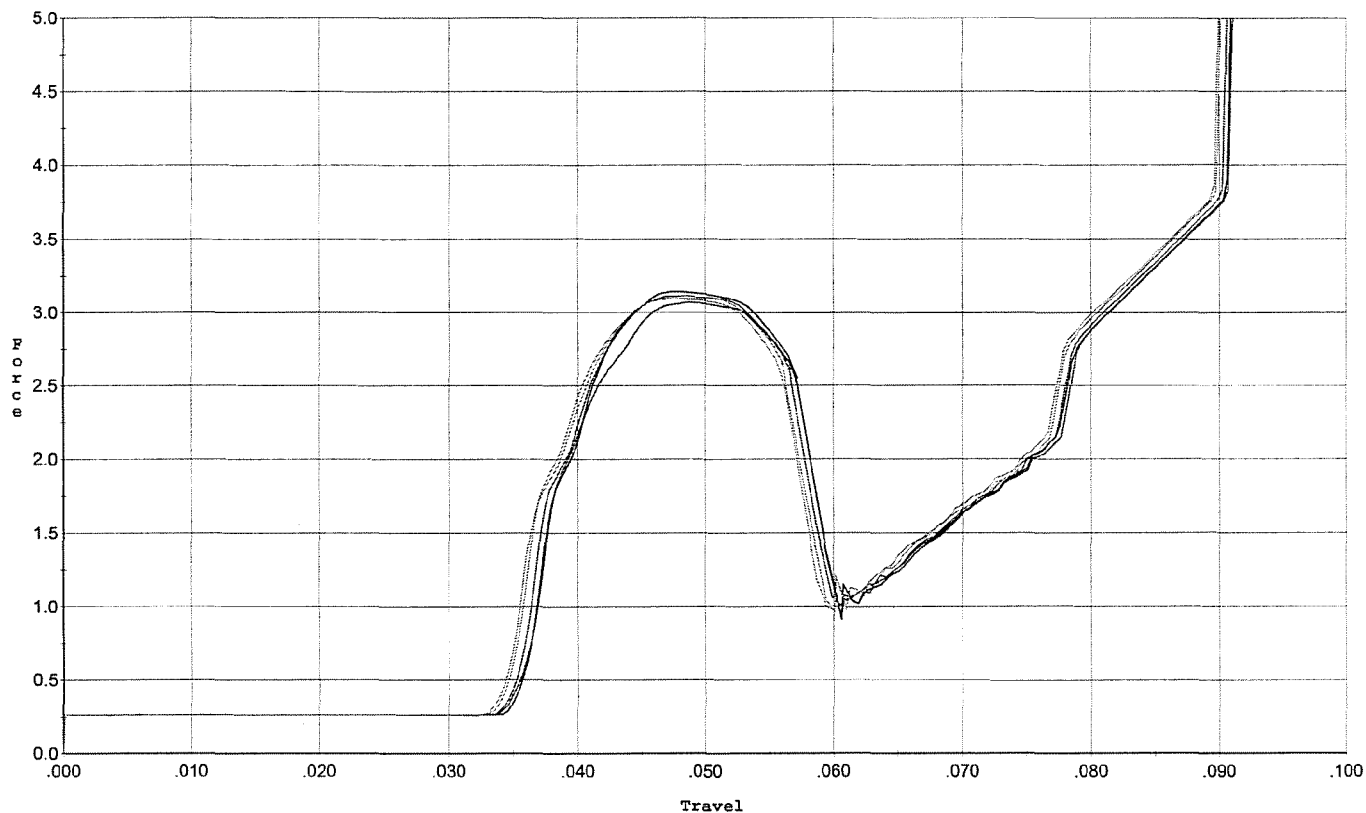
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.438	0.057	0.036	0.039	0.051		Set Trigger
2	2.488	0.057	0.036	0.039	0.052		Set Trigger
3	2.453	0.056	0.036	0.039	0.051		Set Trigger
4	2.423	0.057	0.037	0.039	0.051		Set Trigger
5	2.342	0.057	0.035	0.039	0.051		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



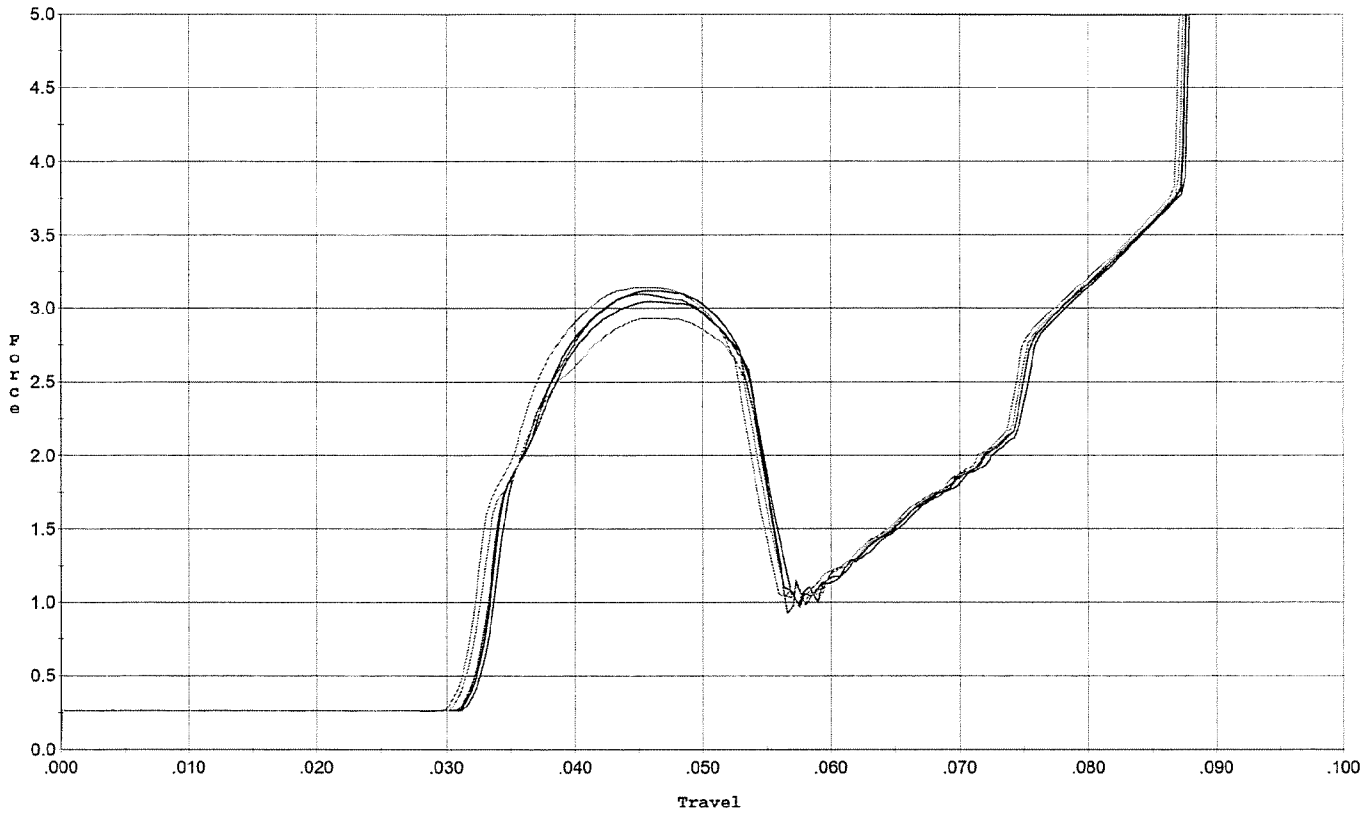
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.057	0.035	0.038	0.066		Set Trigger
2	3.141	0.057	0.035	0.037	0.067		Set Trigger
3	3.112	0.057	0.035	0.037	0.066		Set Trigger
4	3.094	0.056	0.034	0.037	0.066		Set Trigger
5	3.110	0.056	0.034	0.037	0.067		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



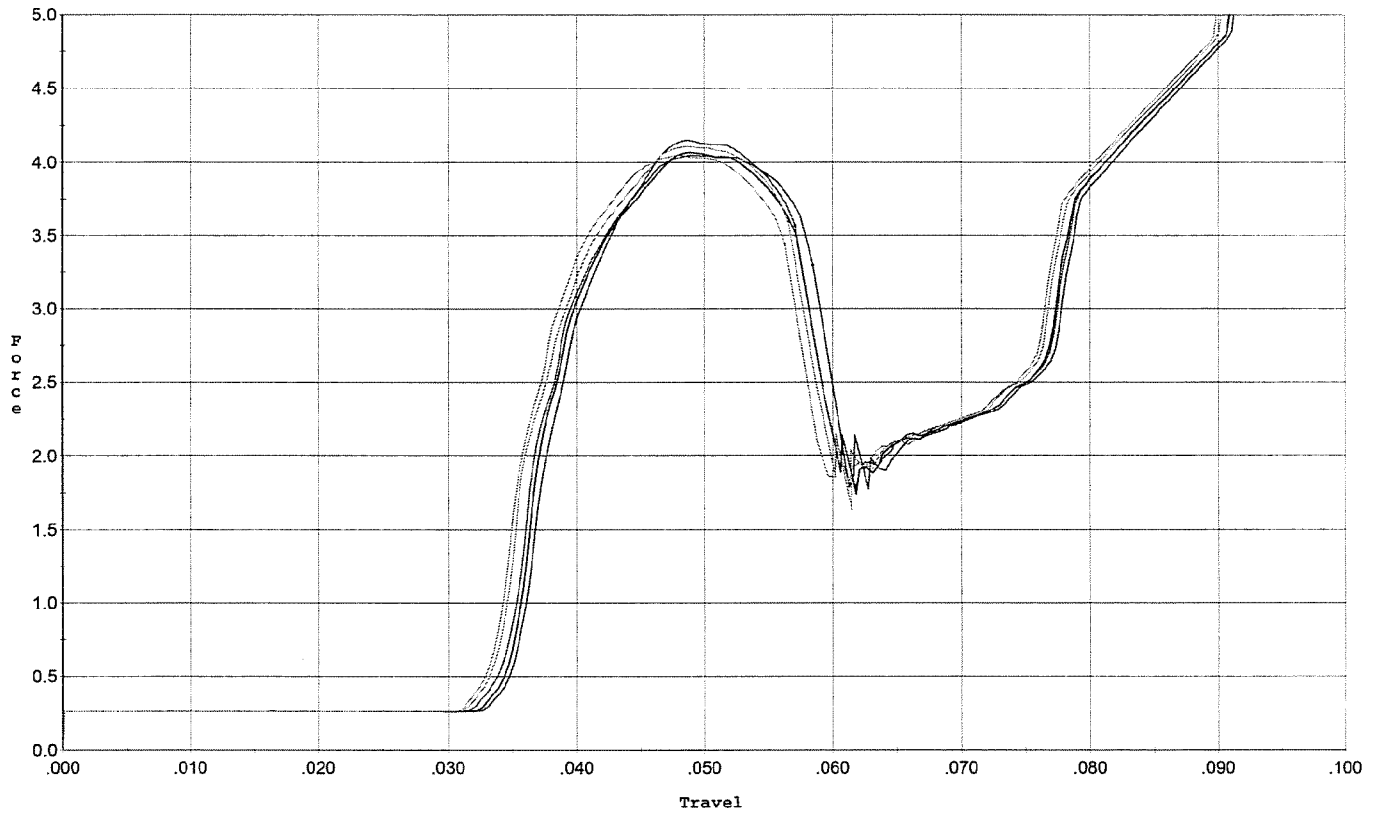
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.047	0.054	0.032	0.037	0.064		Set Trigger
2	3.120	0.054	0.032	0.037	0.065		Set Trigger
3	3.098	0.054	0.031	0.037	0.065		Set Trigger
4	2.934	0.053	0.031	0.037	0.063		Set Trigger
5	3.142	0.052	0.030	0.037	0.065		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



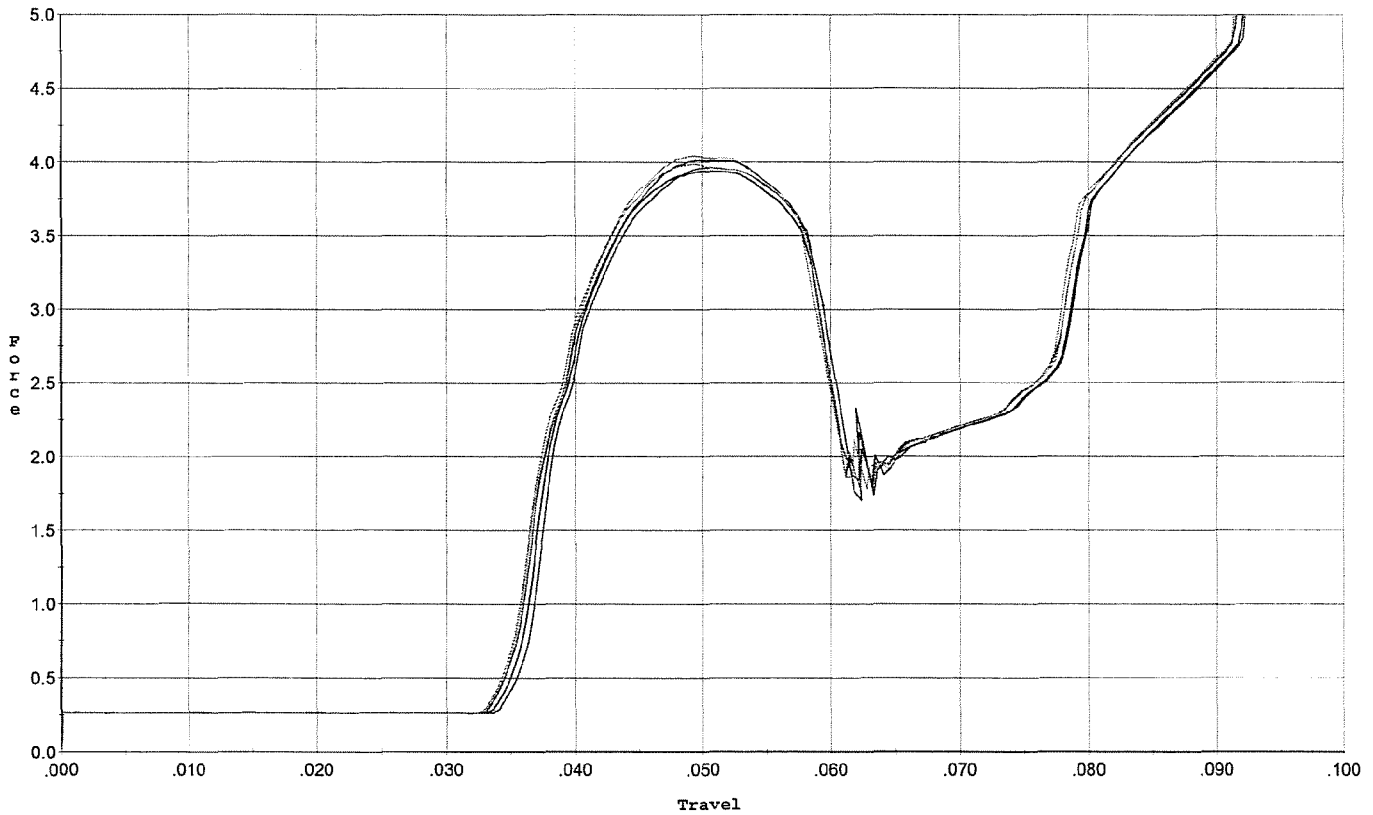
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.049	0.058	0.035	0.036	0.090		Set Trigger
2	4.066	0.057	0.034	0.036	0.087		Set Trigger
3	4.150	0.057	0.033	0.036	0.089		Set Trigger
4	4.108	0.057	0.033	0.035	0.089		Set Trigger
5	4.047	0.056	0.033	0.035	0.088		Set Trigger

AVG 4.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



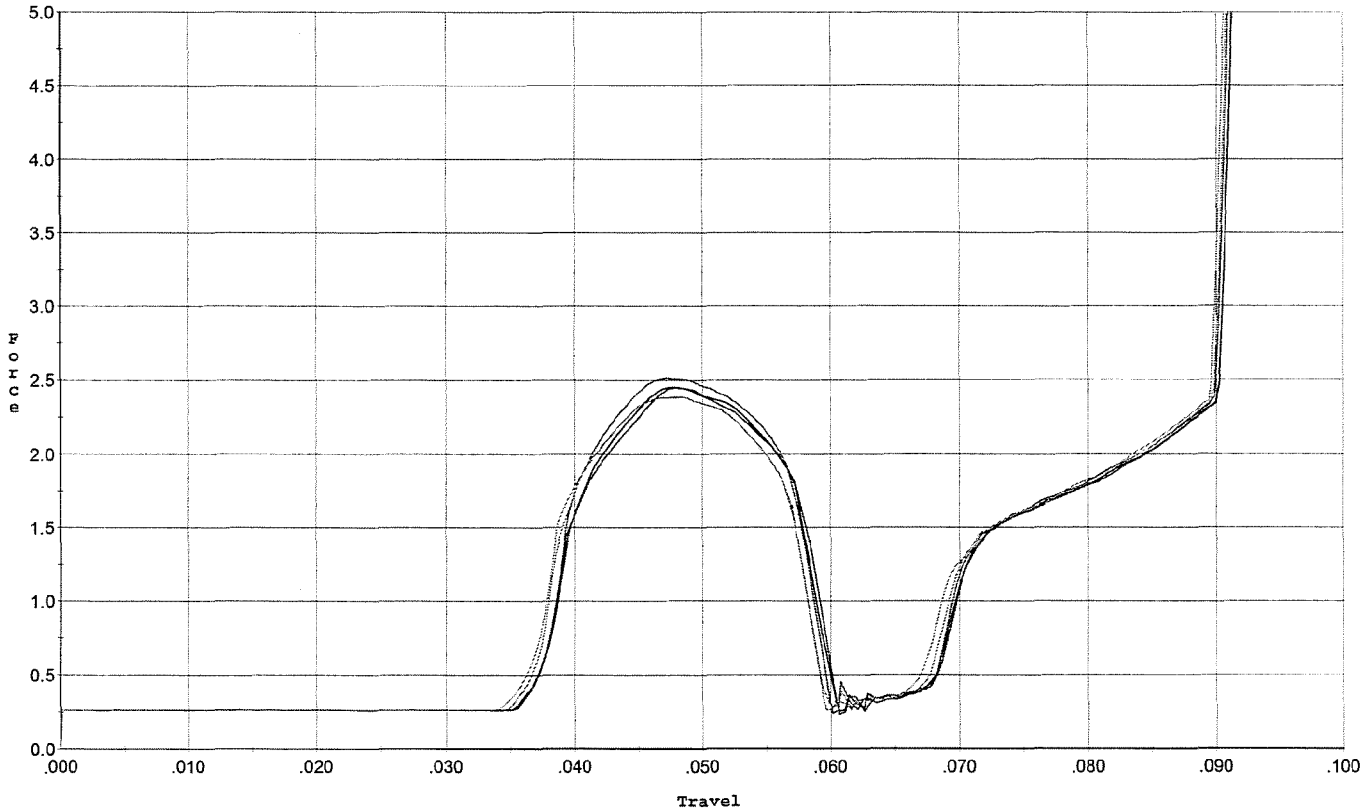
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.964	0.059	0.034	0.037	0.088		Set Trigger
2	3.941	0.058	0.034	0.037	0.087		Set Trigger
3	4.012	0.058	0.034	0.036	0.089		Set Trigger
4	3.987	0.058	0.033	0.036	0.089		Set Trigger
5	4.044	0.059	0.033	0.036	0.091		Set Trigger

Avg 3.99

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .5 lbs. for final test



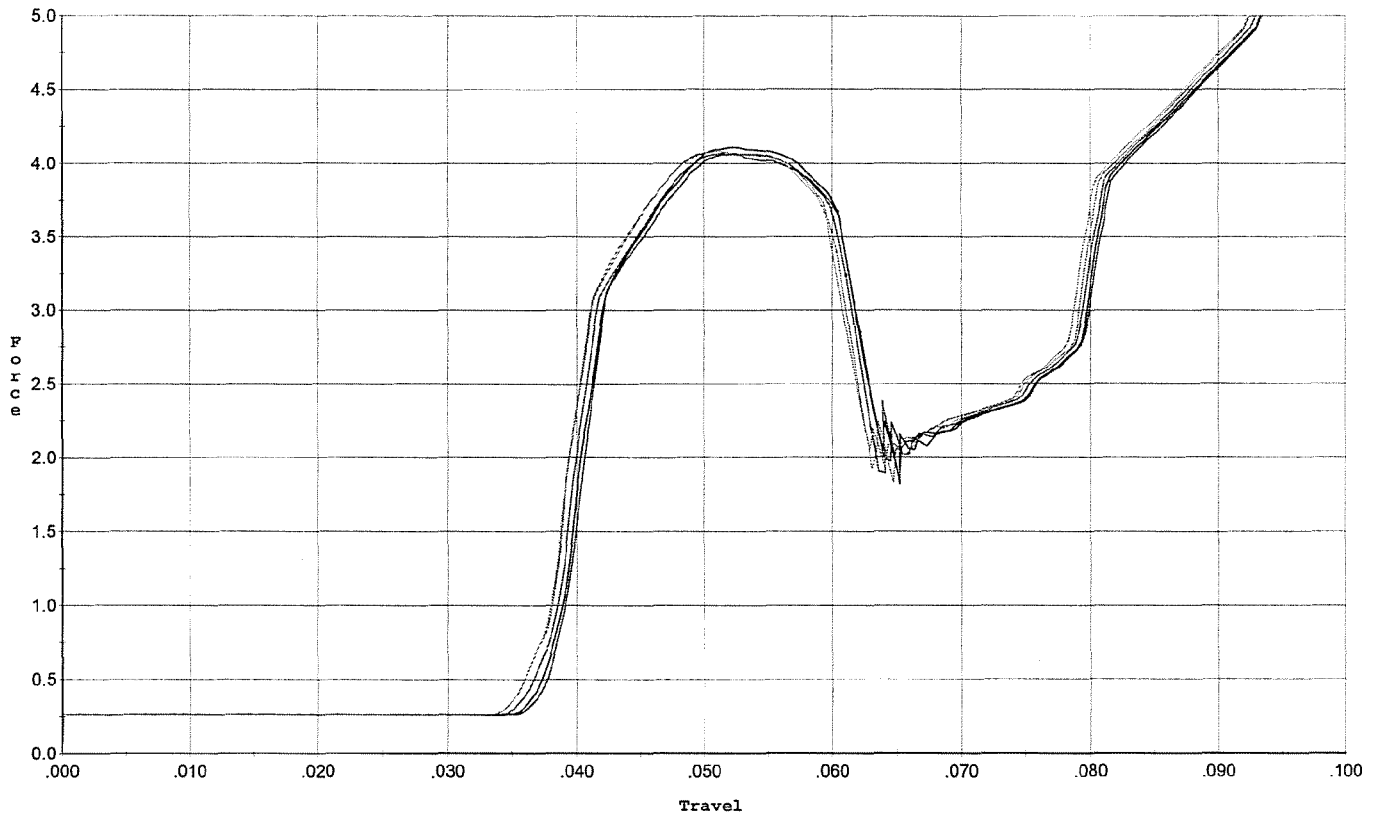
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.448	0.058	0.037	0.039	0.052		Set Trigger
2	2.452	0.057	0.037	0.039	0.051		Set Trigger
3	2.514	0.058	0.037	0.039	0.053		Set Trigger
4	2.386	0.057	0.036	0.039	0.051		Set Trigger
5	2.389	0.057	0.036	0.039	0.051		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.062	0.037	0.036	0.093		Set Trigger
2	4.108	0.060	0.037	0.036	0.091		Set Trigger
3	4.071	0.061	0.036	0.036	0.093		Set Trigger
4	4.082	0.059	0.036	0.036	0.090		Set Trigger
5	4.079	0.060	0.036	0.036	0.092		Set Trigger

Avg 4.08