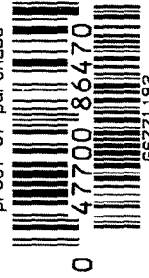


G6771192

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



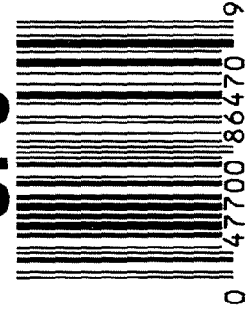
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771192

UPC



BM FORM

GUN SERIAL #

06771192

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SP
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SP
460	CHECK HEADSPACE		7-30-08	SP
470	DIS-ASSEMBLE ACTION		7-30-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 05 2008	8-01-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BKH	8/5	BKH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-4-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

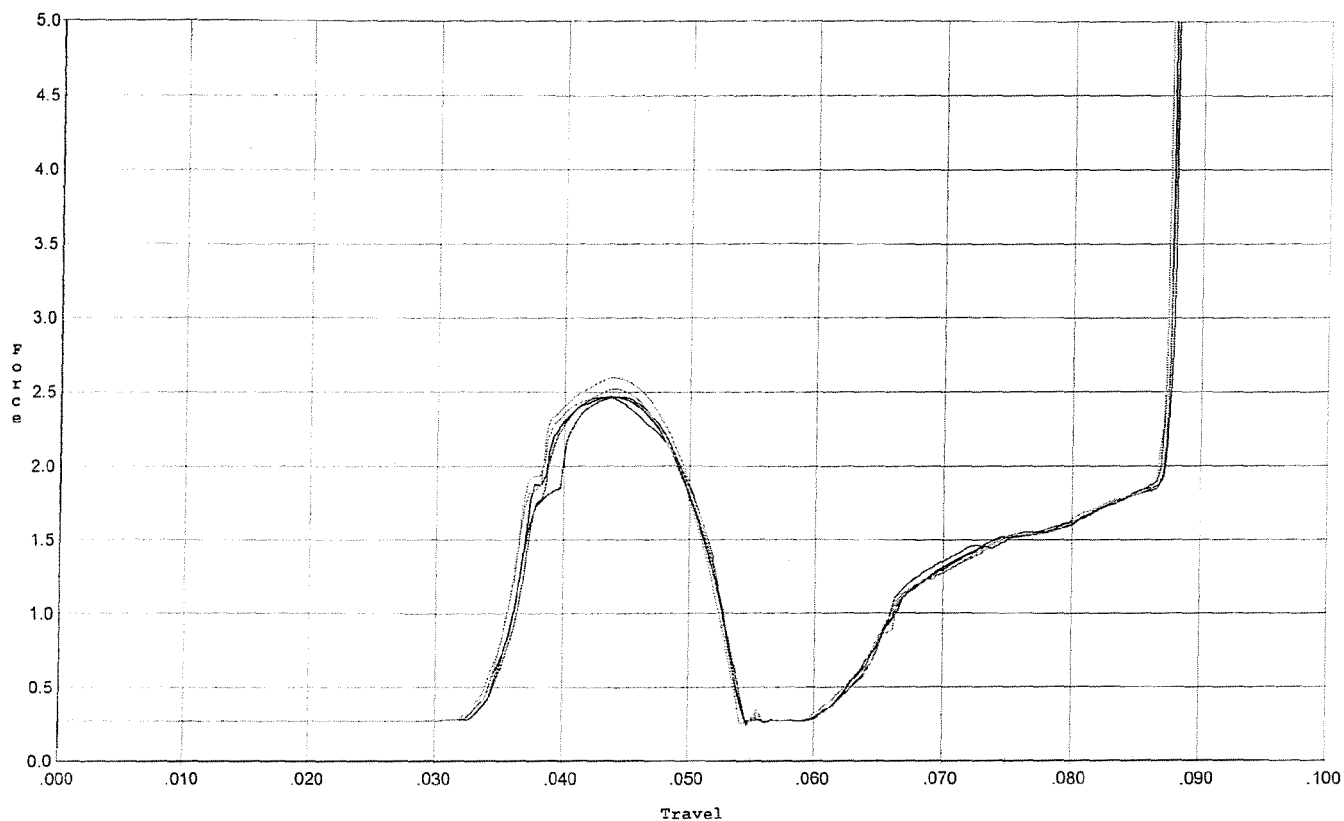
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3</u>	9-15-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>6.5</u> <u>6.5</u>	9-15-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	9-15-08	TL
	J) ASSEMBLE STOCK		9-4-08	RJL
	K) ASSEMBLE SWIVEL STUDS		9-15-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-8-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-8-08	TQC
670	FINAL INSPECTION A) HEADSPACE		9-15-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>251</u> <u>231</u> <u>238</u> <u>245</u> <u>230</u>	9-9-08	ESW
	C) FUNCTION		9-15-08	TL
690	PACK		10/20/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



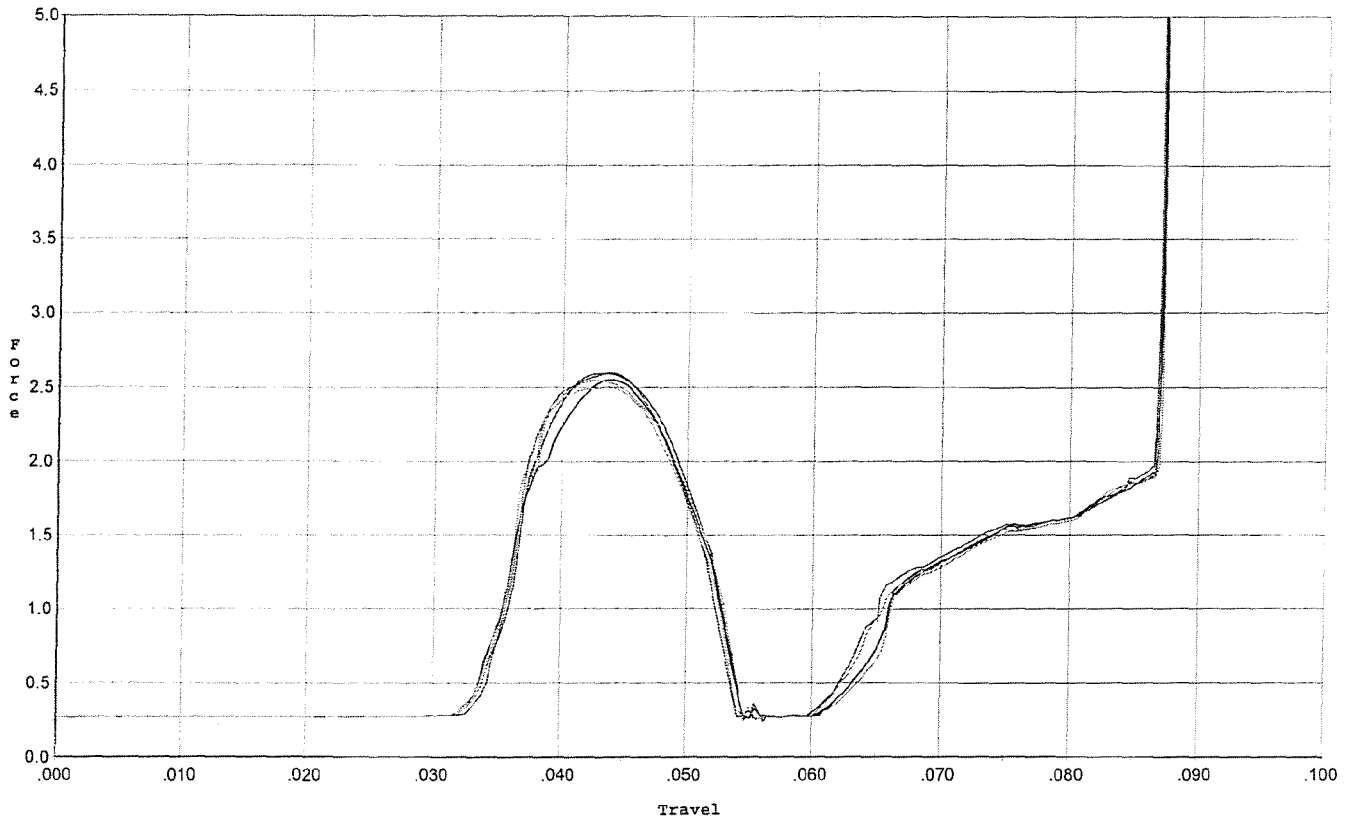
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.052	0.034	0.040	0.043		Set Trigger
2	2.469	0.052	0.034	0.040	0.044		Set Trigger
3	2.465	0.052	0.034	0.040	0.044		Set Trigger
4	2.526	0.053	0.034	0.039	0.046		Set Trigger
5	2.598	0.052	0.034	0.040	0.046		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



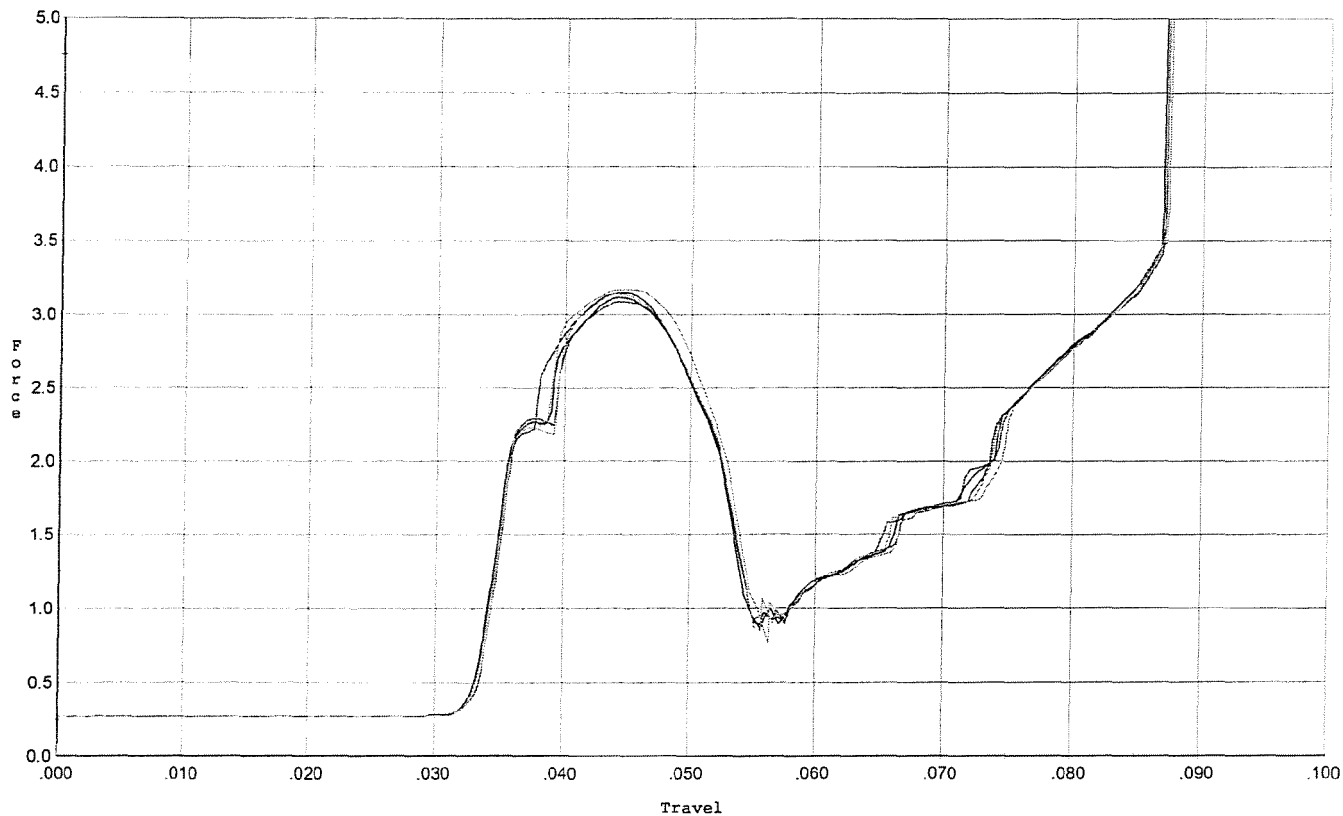
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.052	0.034	0.039	0.046		Set Trigger
2	2.551	0.052	0.034	0.039	0.045		Set Trigger
3	2.600	0.051	0.034	0.039	0.045		Set Trigger
4	2.502	0.052	0.033	0.039	0.046		Set Trigger
5	2.545	0.053	0.034	0.039	0.047		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



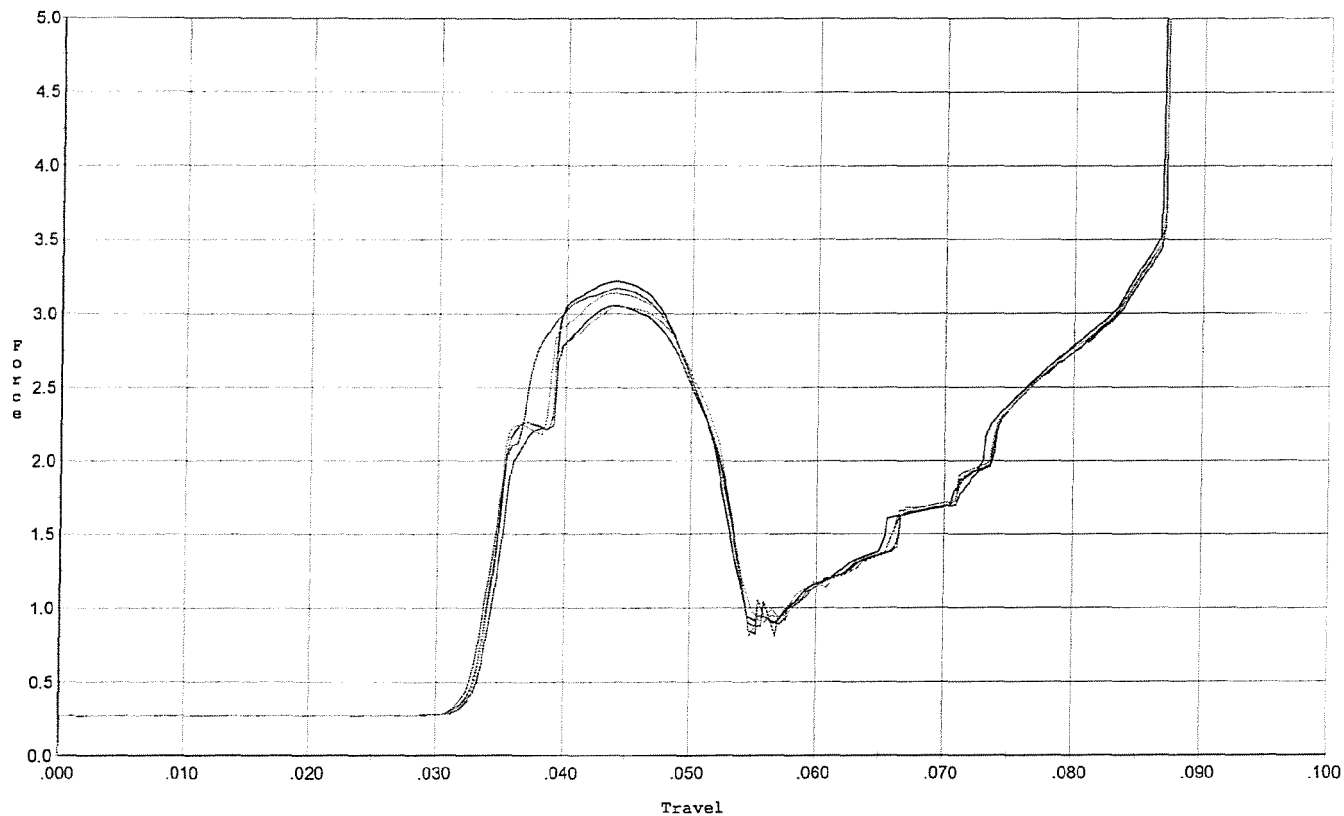
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.052	0.033	0.038	0.058		Set Trigger
2	3.119	0.052	0.033	0.038	0.058		Set Trigger
3	3.088	0.052	0.033	0.038	0.057		Set Trigger
4	3.142	0.054	0.033	0.038	0.059		Set Trigger
5	3.171	0.053	0.033	0.038	0.060		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



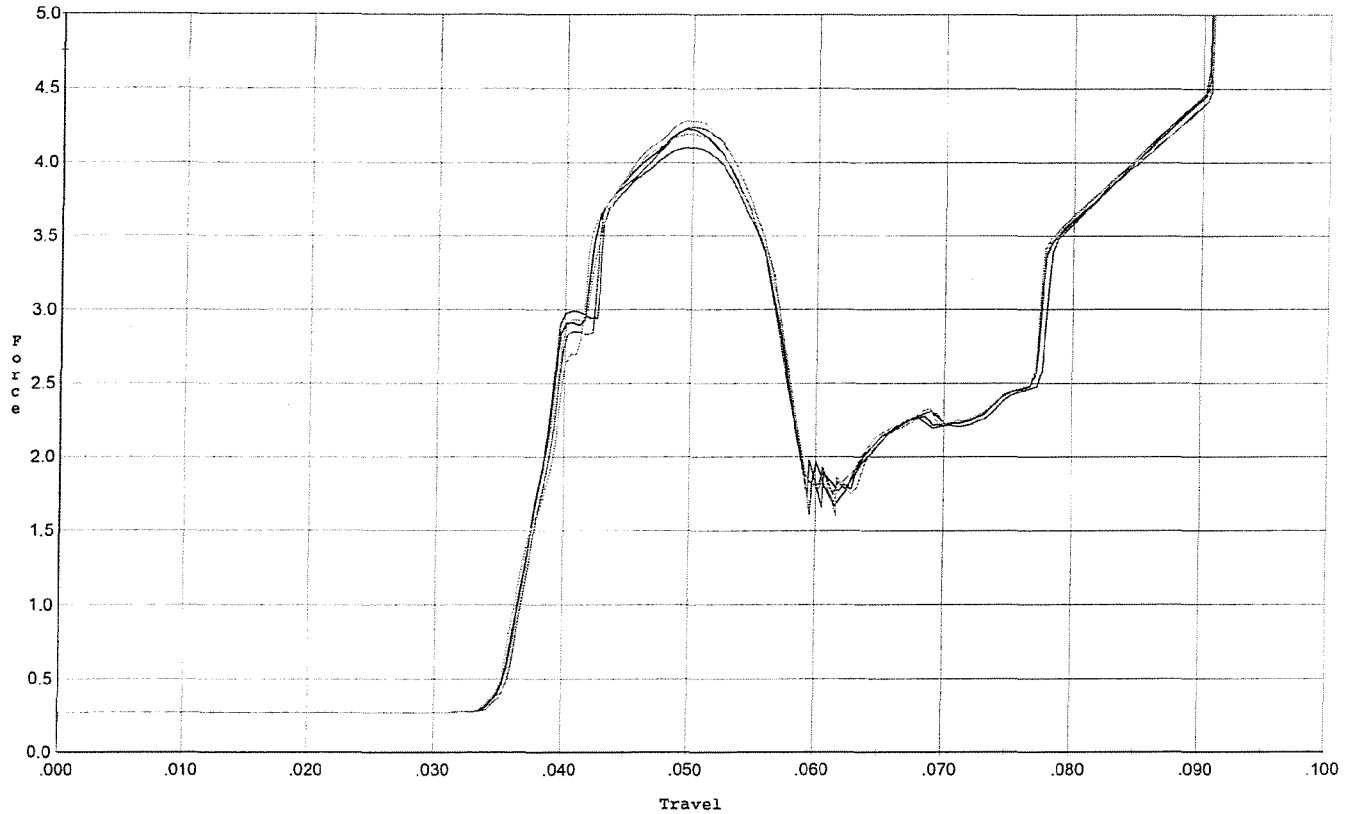
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.054	0.053	0.033	0.038	0.057		Set Trigger
2	3.218	0.052	0.033	0.038	0.058		Set Trigger
3	3.172	0.053	0.032	0.037	0.061		Set Trigger
4	3.047	0.052	0.033	0.038	0.058		Set Trigger
5	3.136	0.053	0.033	0.038	0.059		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



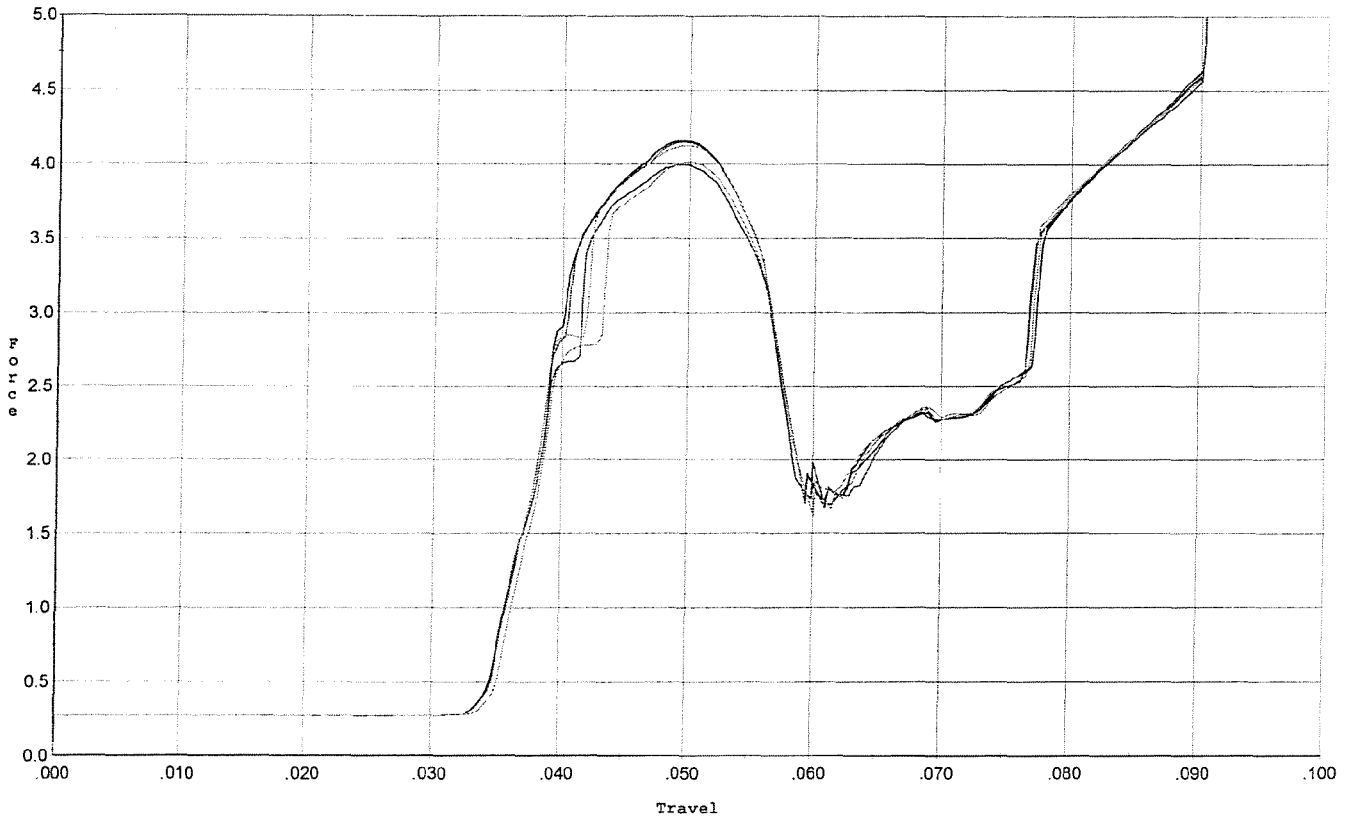
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.056	0.035	0.037	0.079		Set Trigger
2	4.223	0.057	0.035	0.037	0.083		Set Trigger
3	4.239	0.057	0.035	0.037	0.081		Set Trigger
4	4.192	0.057	0.035	0.037	0.082		Set Trigger
5	4.284	0.057	0.035	0.037	0.082		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



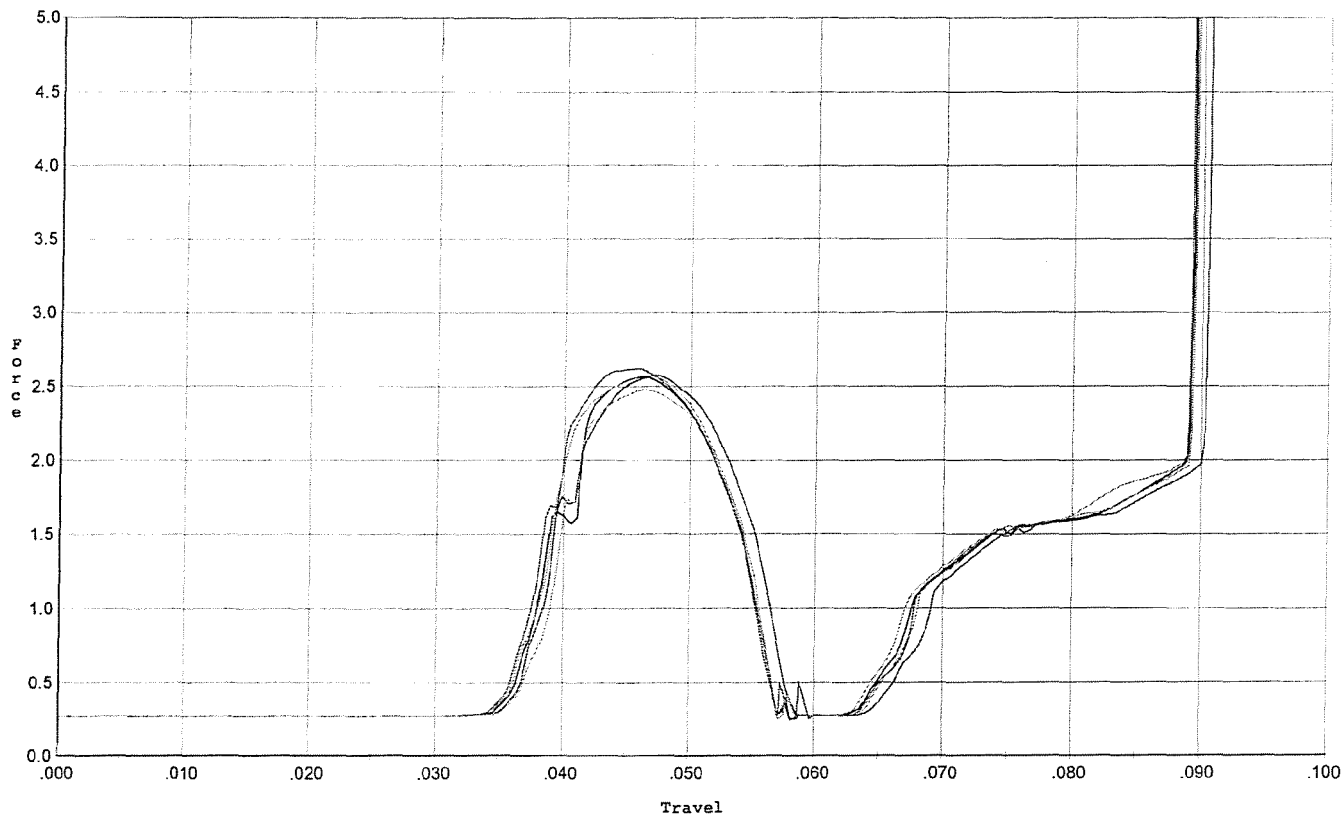
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.999	0.056	0.034	0.037	0.079		Set Trigger
2	4.159	0.056	0.034	0.037	0.082		Set Trigger
3	4.150	0.056	0.034	0.037	0.081		Set Trigger
4	4.128	0.056	0.034	0.037	0.080		Set Trigger
5	4.015	0.056	0.035	0.037	0.077		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



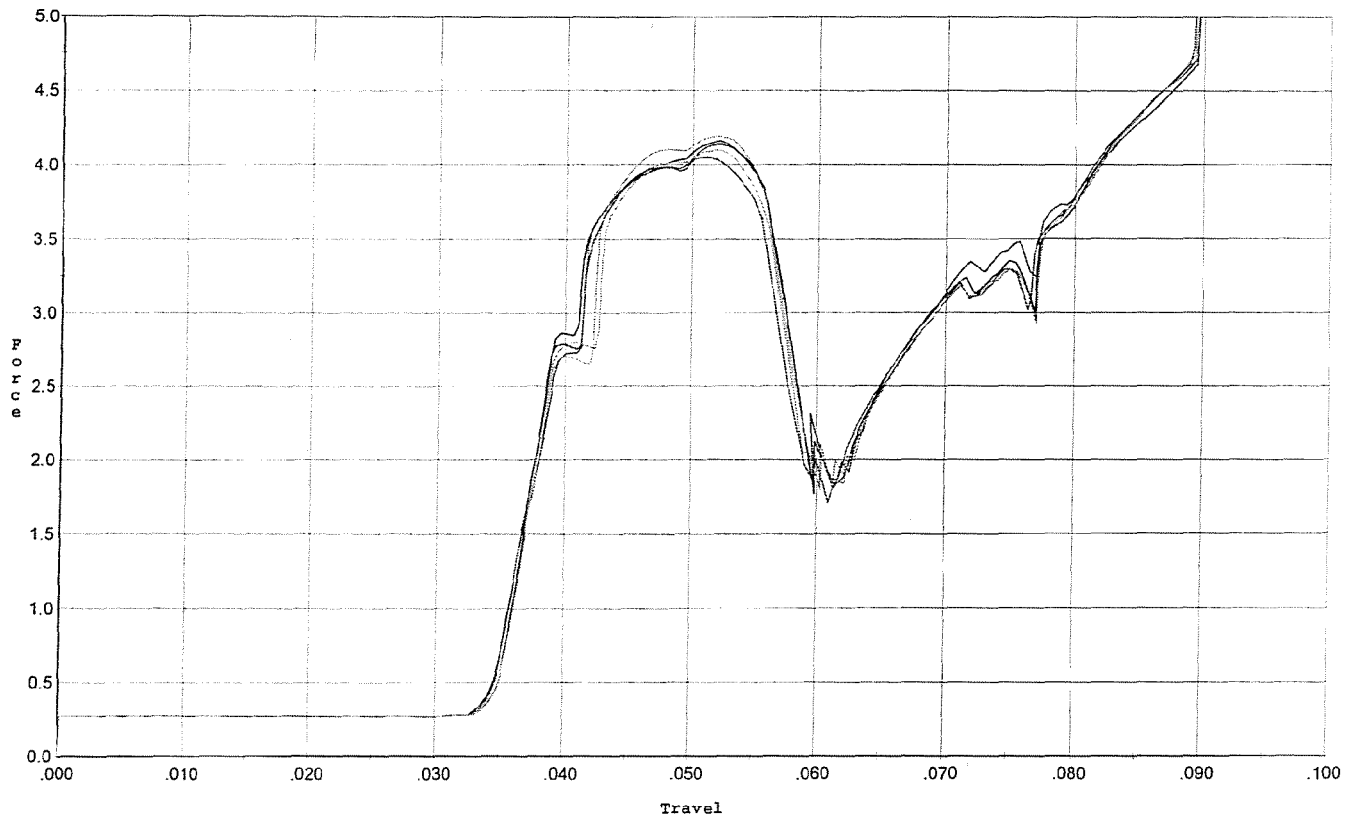
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.578	0.056	0.036	0.039	0.049		Set Trigger
2	2.565	0.056	0.036	0.039	0.047		Set Trigger
3	2.621	0.054	0.036	0.040	0.048		Set Trigger
4	2.480	0.055	0.037	0.040	0.046		Set Trigger
5	2.574	0.056	0.036	0.039	0.049		Set Trigger

Avg 2.576

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.057	0.034	0.036	0.085		Set Trigger
2	4.158	0.057	0.035	0.036	0.086		Set Trigger
3	4.052	0.055	0.034	0.036	0.081		Set Trigger
4	4.099	0.056	0.035	0.036	0.081		Set Trigger
5	4.191	0.056	0.035	0.036	0.082		Set Trigger

Avg 4.12