

G677 1193

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



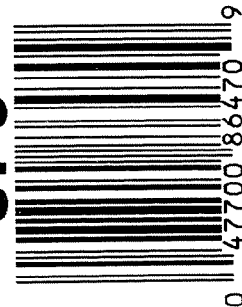
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771193

UPC



BM FORM

GUN SERIAL # G6771193

| OP # | OPERATION NAME                                                                                                                         | READINGS    | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|-------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |             | 7-31-08 | SP      |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |             | 7-31-08 | SP      |
| 440  | PROOF                                                                                                                                  |             | 7-31-08 | SP      |
| 460  | CHECK HEADSPACE                                                                                                                        |             | 7-31-08 | SP      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |             | 7-31-08 | SP      |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  | MAGNA-FLUX  | 8-1-08  | SP      |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | AUG 1 2008  | 8-6-08  | SP      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR BT | 8/6     | BT      |
| 490  | MAGNAFLUX BOLT                                                                                                                         |             |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |             | 8/6/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |             | 7/8/08  | Long    |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |             | 8/6     |         |
| 545  | (BOLT)                                                                                                                                 |             |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |             |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |             | 8-18-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |             | 8-18-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |             | 8-18-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |             | 8-25-08 | BN      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |             |         |         |

F004 REV 5/2006

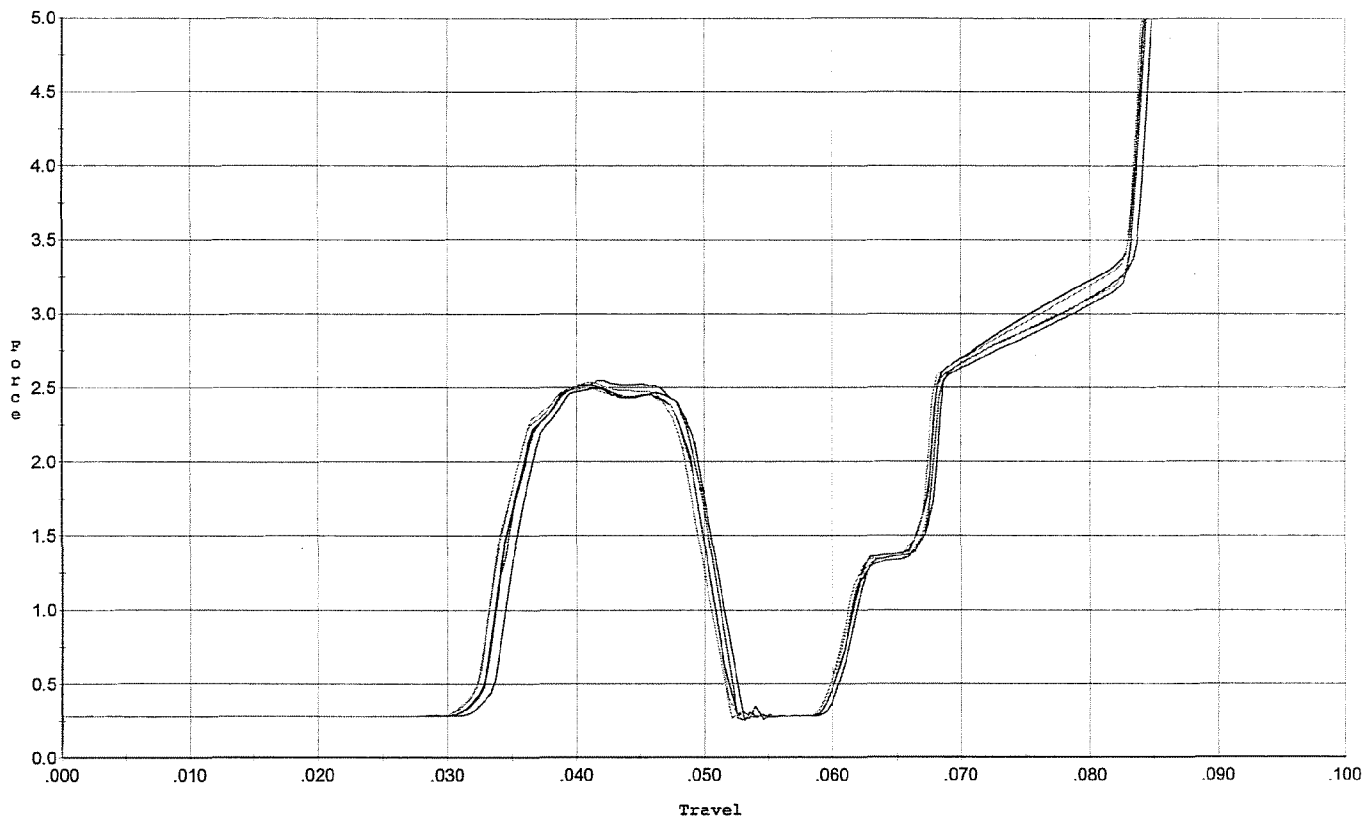
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4</u> <u>4</u> <u>4</u>                                  | 9-15-08 | TL      |
| CONT.        | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>3.5</u> <u>3.5</u> <u>3.5</u>                            | 9-15-08 | TL      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.023</u>                         | 9-12-08 | TL      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 8-25-08 | BSN     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 9-12-08 | TL      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 9-4-08  | TRW     |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 9-4-08  | Fm      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 9-12-08 | TL      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.30</u> <u>2.32</u> <u>2.28</u> <u>2.25</u> <u>2.24</u> | 9-11-08 | BSN     |
|              | C) FUNCTION                                                              |                                                             | 9-12-08 | TL      |
| 690          | PACK                                                                     |                                                             | 9/19/08 | Fm      |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.Putch 8/15/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



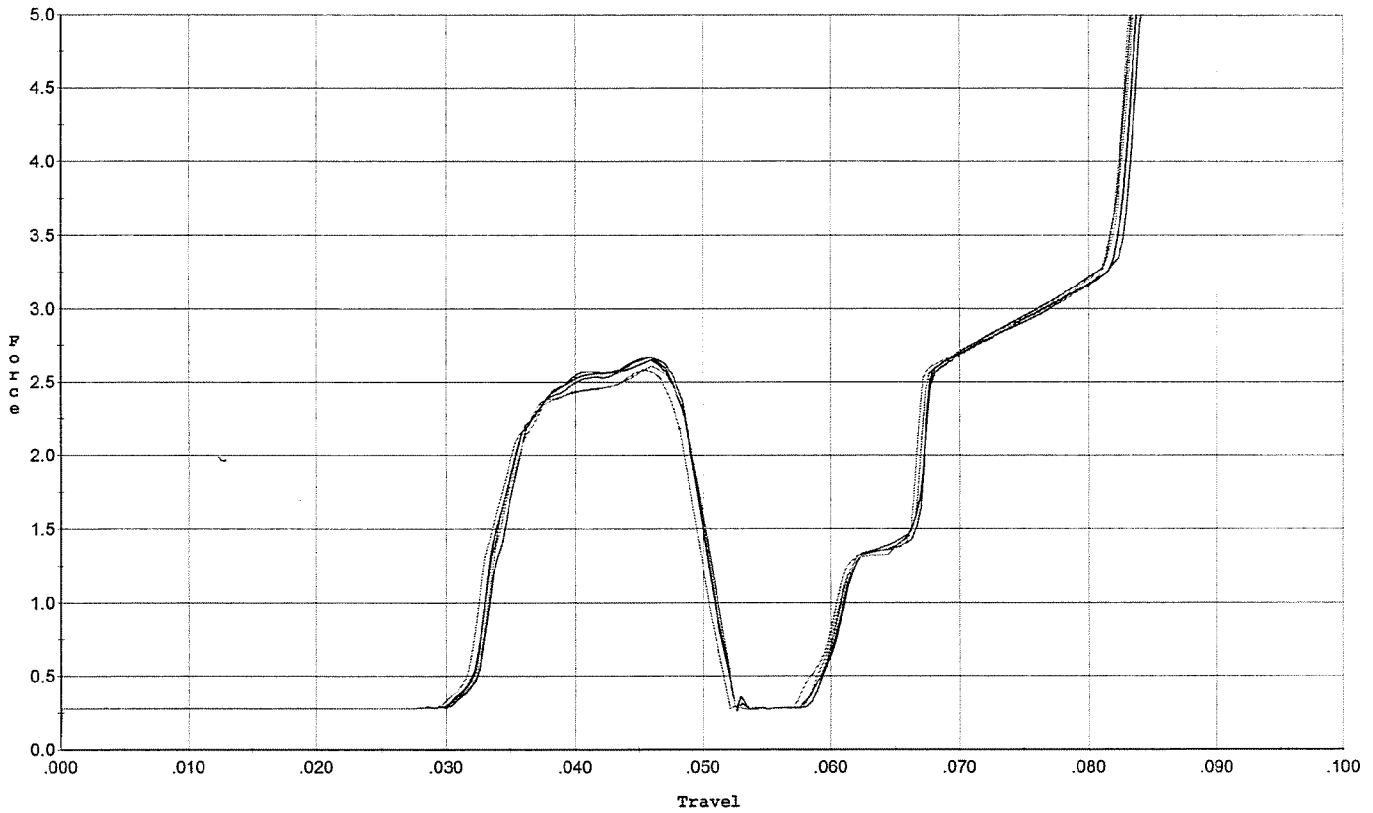
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.491      | 0.049             | 0.034           | 0.039      | 0.045             |           | Set Trigger |
| 2 | 2.518      | 0.049             | 0.033           | 0.038      | 0.045             |           | Set Trigger |
| 3 | 2.547      | 0.050             | 0.033           | 0.038      | 0.047             |           | Set Trigger |
| 4 | 2.537      | 0.049             | 0.032           | 0.039      | 0.047             |           | Set Trigger |
| 5 | 2.499      | 0.048             | 0.032           | 0.039      | 0.045             |           | Set Trigger |

Avg 2.51

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.Putch 8/15/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



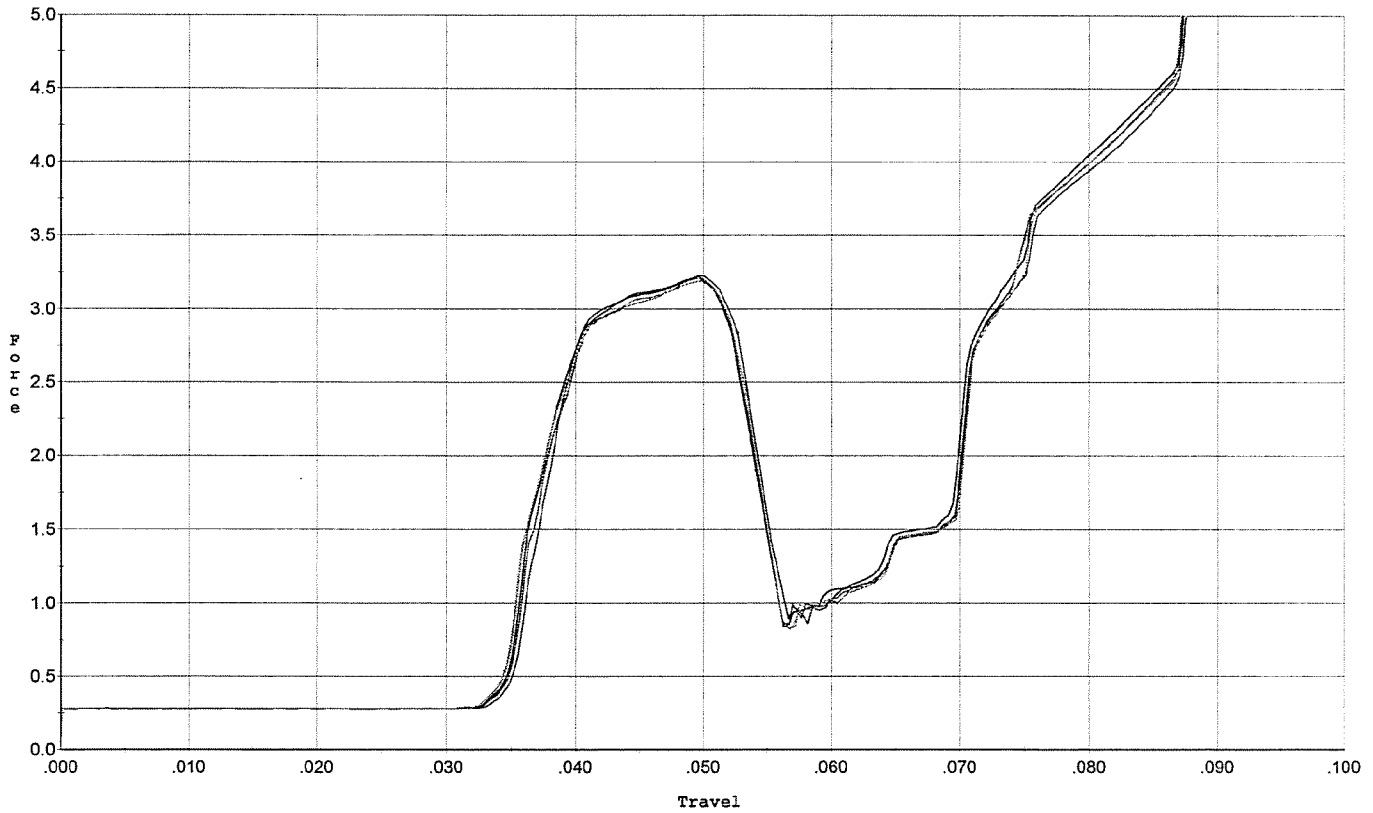
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.650      | 0.049             | 0.033           | 0.038      | 0.047             |           | Set Trigger |
| 2 | 2.667      | 0.049             | 0.032           | 0.038      | 0.048             |           | Set Trigger |
| 3 | 2.669      | 0.050             | 0.032           | 0.037      | 0.050             |           | Set Trigger |
| 4 | 2.609      | 0.050             | 0.032           | 0.037      | 0.048             |           | Set Trigger |
| 5 | 2.583      | 0.048             | 0.032           | 0.038      | 0.046             |           | Set Trigger |

Avg 2.63

## Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R.Putch 8/15/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. ini. +/- .75 lbs.



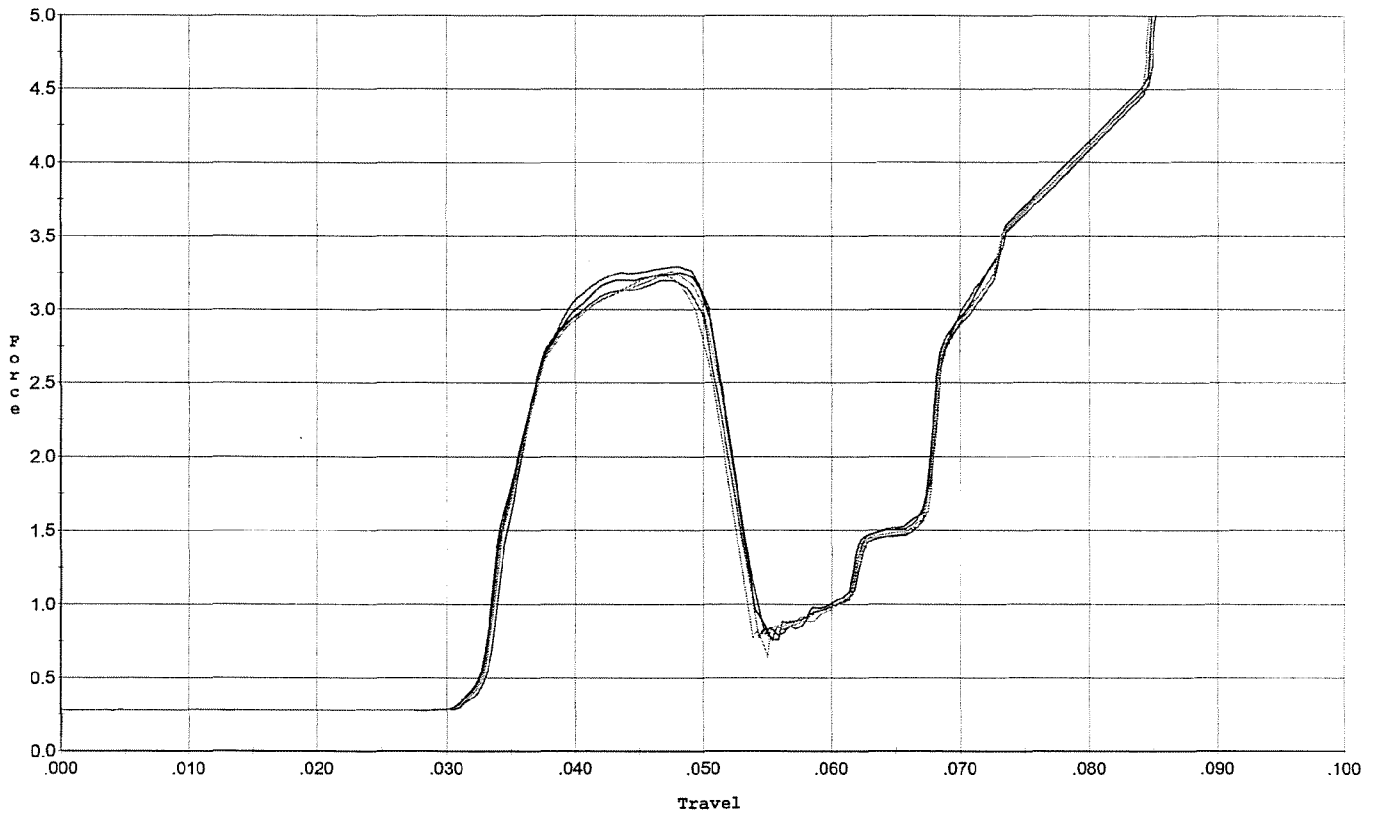
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.225      | 0.053             | 0.035           | 0.038      | 0.059             |           | Set Trigger |
| 2 | 3.206      | 0.054             | 0.035           | 0.038      | 0.061             |           | Set Trigger |
| 3 | 3.218      | 0.054             | 0.035           | 0.038      | 0.060             |           | Set Trigger |
| 4 | 3.190      | 0.053             | 0.034           | 0.038      | 0.061             |           | Set Trigger |
| 5 | 3.207      | 0.053             | 0.034           | 0.038      | 0.061             |           | Set Trigger |

Avg 3.20

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.Putch 8/15/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.293      | 0.050             | 0.033           | 0.036      | 0.060             |           | Set Trigger |
| 2 | 3.252      | 0.051             | 0.032           | 0.036      | 0.061             |           | Set Trigger |
| 3 | 3.201      | 0.050             | 0.033           | 0.037      | 0.058             |           | Set Trigger |
| 4 | 3.261      | 0.051             | 0.033           | 0.037      | 0.060             |           | Set Trigger |
| 5 | 3.229      | 0.051             | 0.033           | 0.036      | 0.058             |           | Set Trigger |

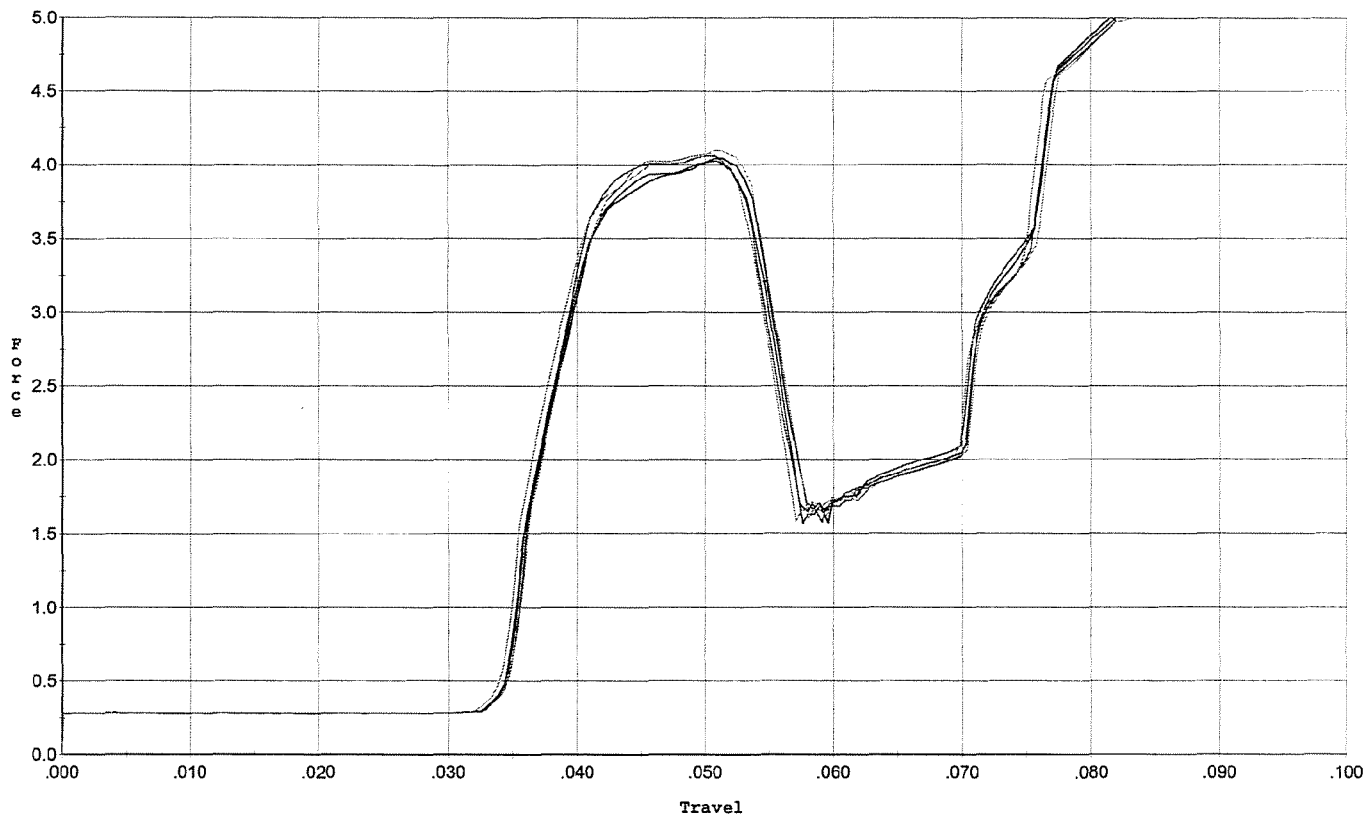
Avg 3.24



## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.Putch 8/15/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



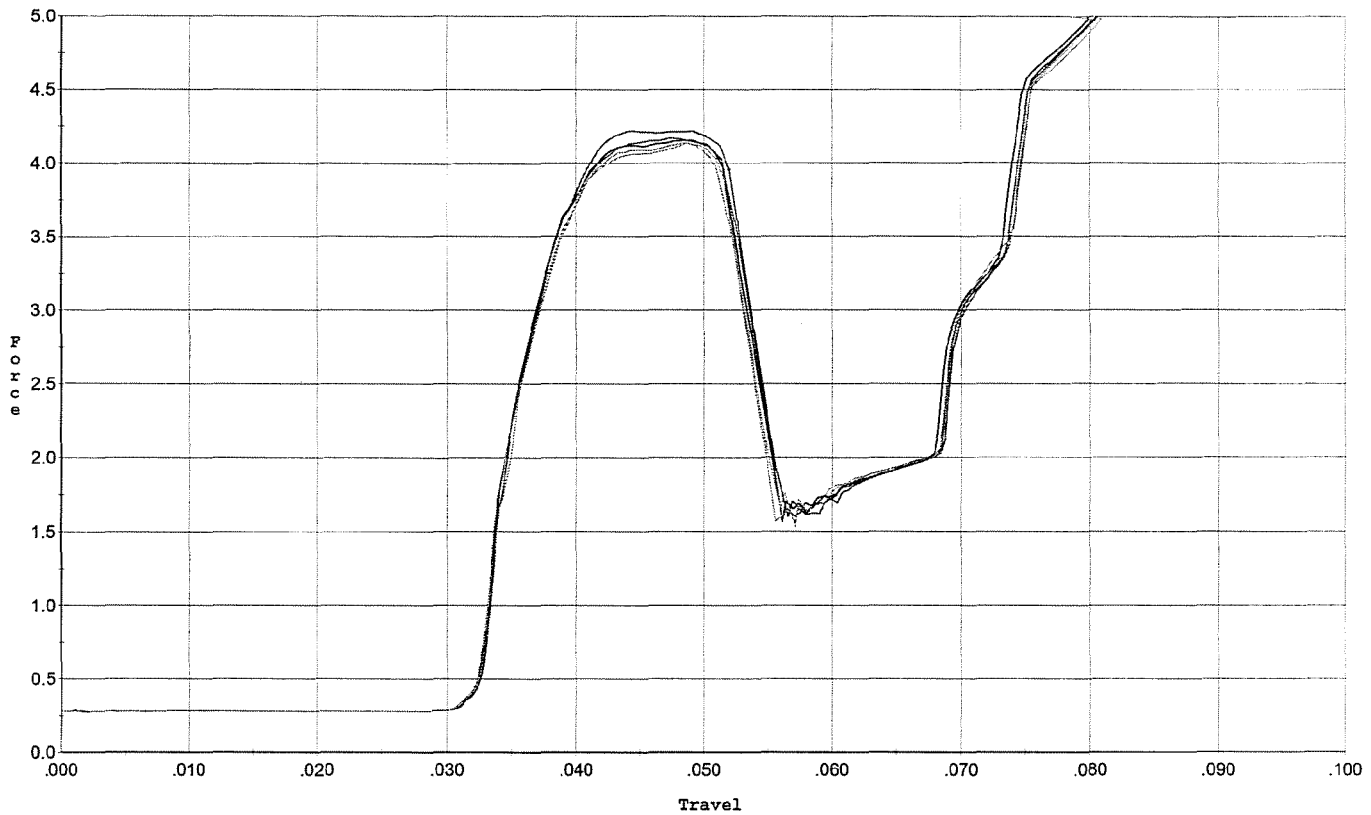
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.026      | 0.055             | 0.035           | 0.036      | 0.078             |           | Set Trigger |
| 2 | 4.045      | 0.054             | 0.034           | 0.036      | 0.077             |           | Set Trigger |
| 3 | 4.062      | 0.053             | 0.034           | 0.036      | 0.077             |           | Set Trigger |
| 4 | 4.101      | 0.056             | 0.035           | 0.036      | 0.081             |           | Set Trigger |
| 5 | 4.079      | 0.054             | 0.034           | 0.036      | 0.079             |           | Set Trigger |

Avg 4.06

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.Putch 8/15/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



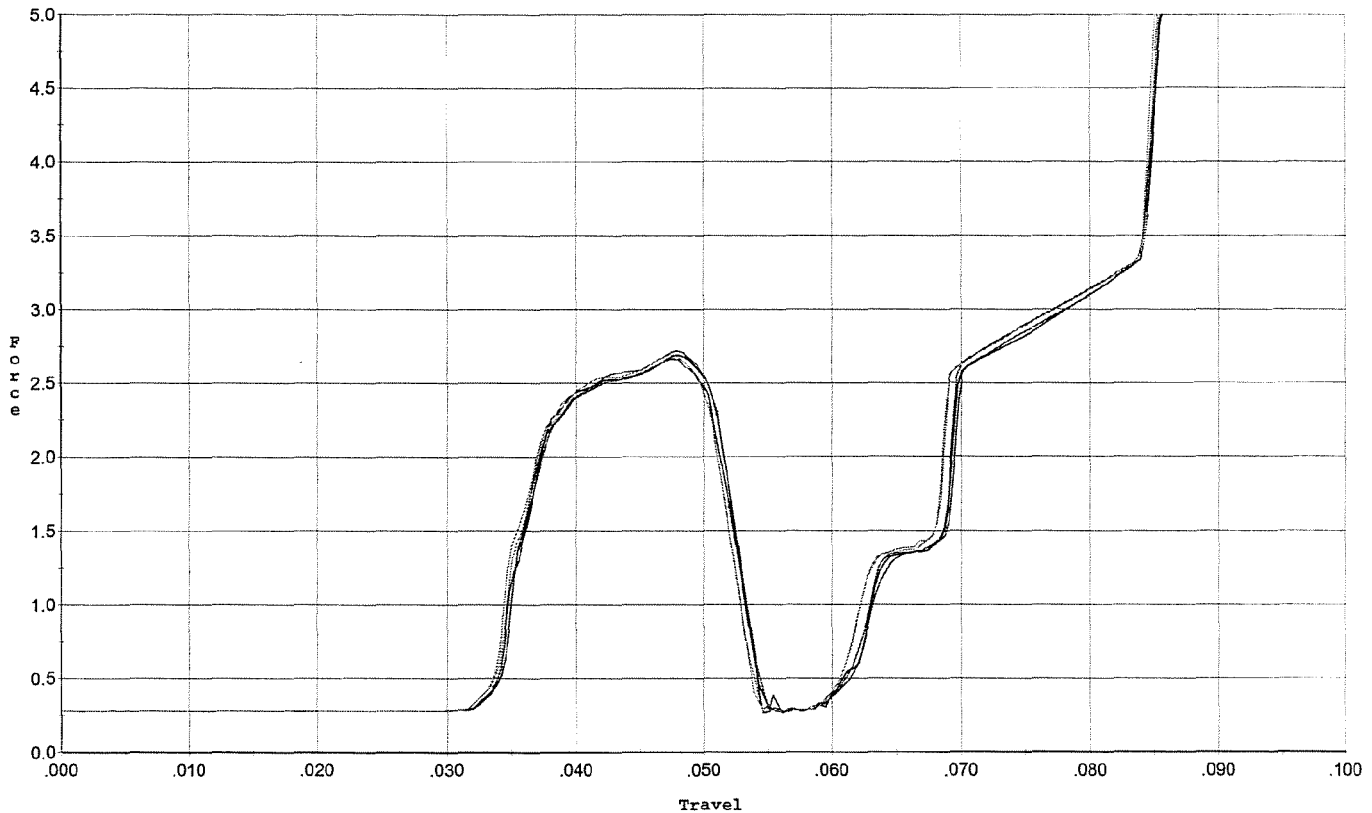
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.220      | 0.052             | 0.032           | 0.035      | 0.082             |           | Set Trigger |
| 2 | 4.155      | 0.054             | 0.032           | 0.035      | 0.083             |           | Set Trigger |
| 3 | 4.169      | 0.053             | 0.032           | 0.035      | 0.082             |           | Set Trigger |
| 4 | 4.137      | 0.052             | 0.032           | 0.035      | 0.078             |           | Set Trigger |
| 5 | 4.138      | 0.052             | 0.032           | 0.035      | 0.079             |           | Set Trigger |

Avg 4.16

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R.Putch 8/15/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



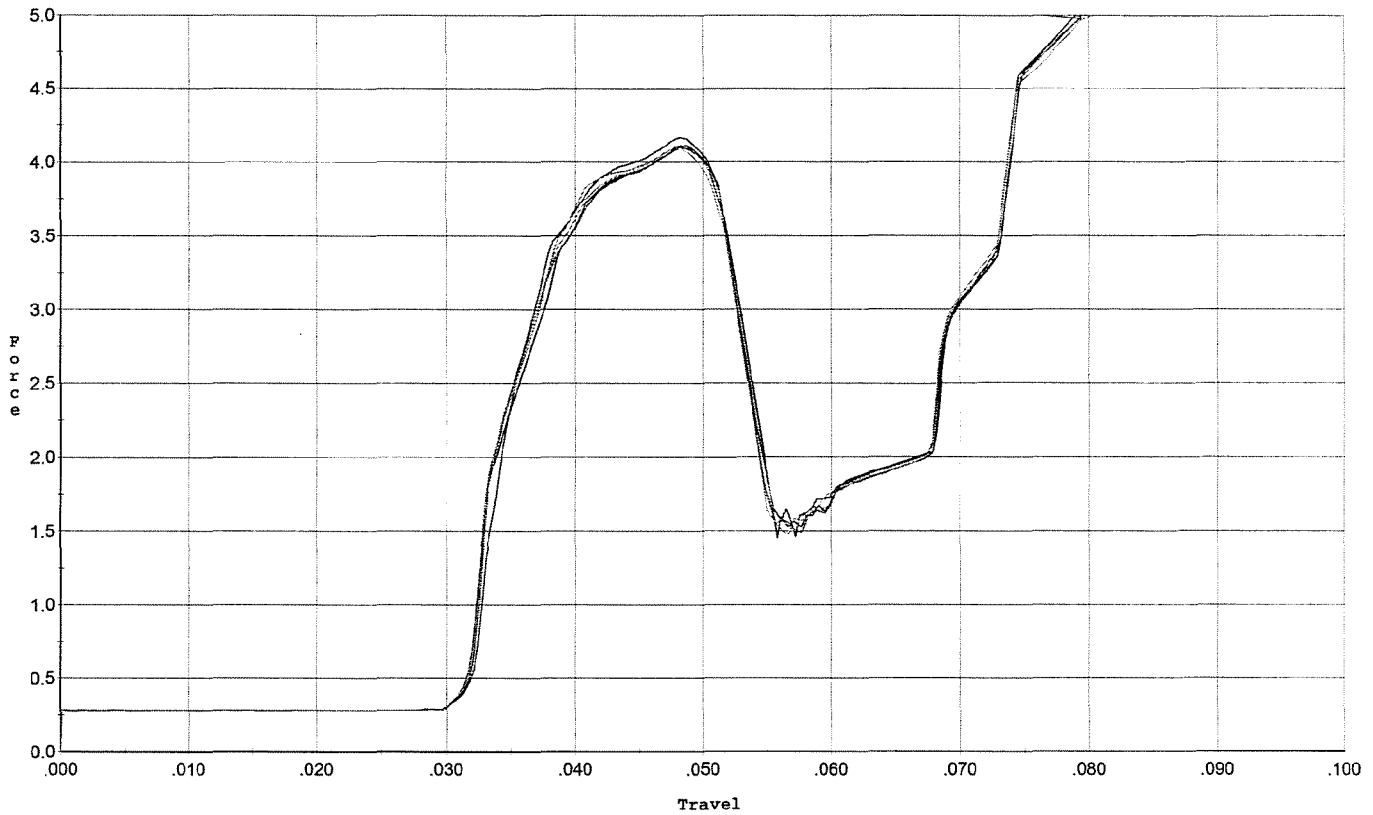
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.658      | 0.052             | 0.034           | 0.038      | 0.050             |           | Set Trigger |
| 2 | 2.690      | 0.051             | 0.034           | 0.038      | 0.050             |           | Set Trigger |
| 3 | 2.718      | 0.051             | 0.034           | 0.038      | 0.050             |           | Set Trigger |
| 4 | 2.696      | 0.051             | 0.034           | 0.038      | 0.049             |           | Set Trigger |
| 5 | 2.669      | 0.051             | 0.034           | 0.038      | 0.049             |           | Set Trigger |

Avg 2.66

## Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R.Putch 8/15/08

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.168      | 0.051             | 0.032           | 0.035      | 0.077             |           | Set Trigger |
| 2 | 4.109      | 0.053             | 0.032           | 0.035      | 0.080             |           | Set Trigger |
| 3 | 4.102      | 0.051             | 0.032           | 0.035      | 0.077             |           | Set Trigger |
| 4 | 4.094      | 0.052             | 0.032           | 0.035      | 0.078             |           | Set Trigger |
| 5 | 4.112      | 0.051             | 0.032           | 0.035      | 0.078             |           | Set Trigger |

Avg 4.11