

G 6771196

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

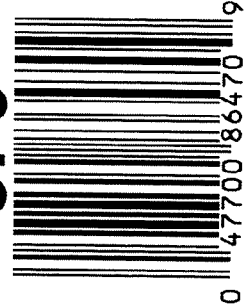
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771196

UPC



BM FORM

GUN SERIAL # G 6771196

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SP
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SP
460	CHECK HEADSPACE		7-30-08	SP
470	DIS-ASSEMBLE ACTION		7-30-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	7-31-08	RT
475	DRILL AND TAP SIGHT HOLES	AUG 05 2008	8-01-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8/5	BH
490	MAGNAFLUX BOLT		8/5/08	FM
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-4-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

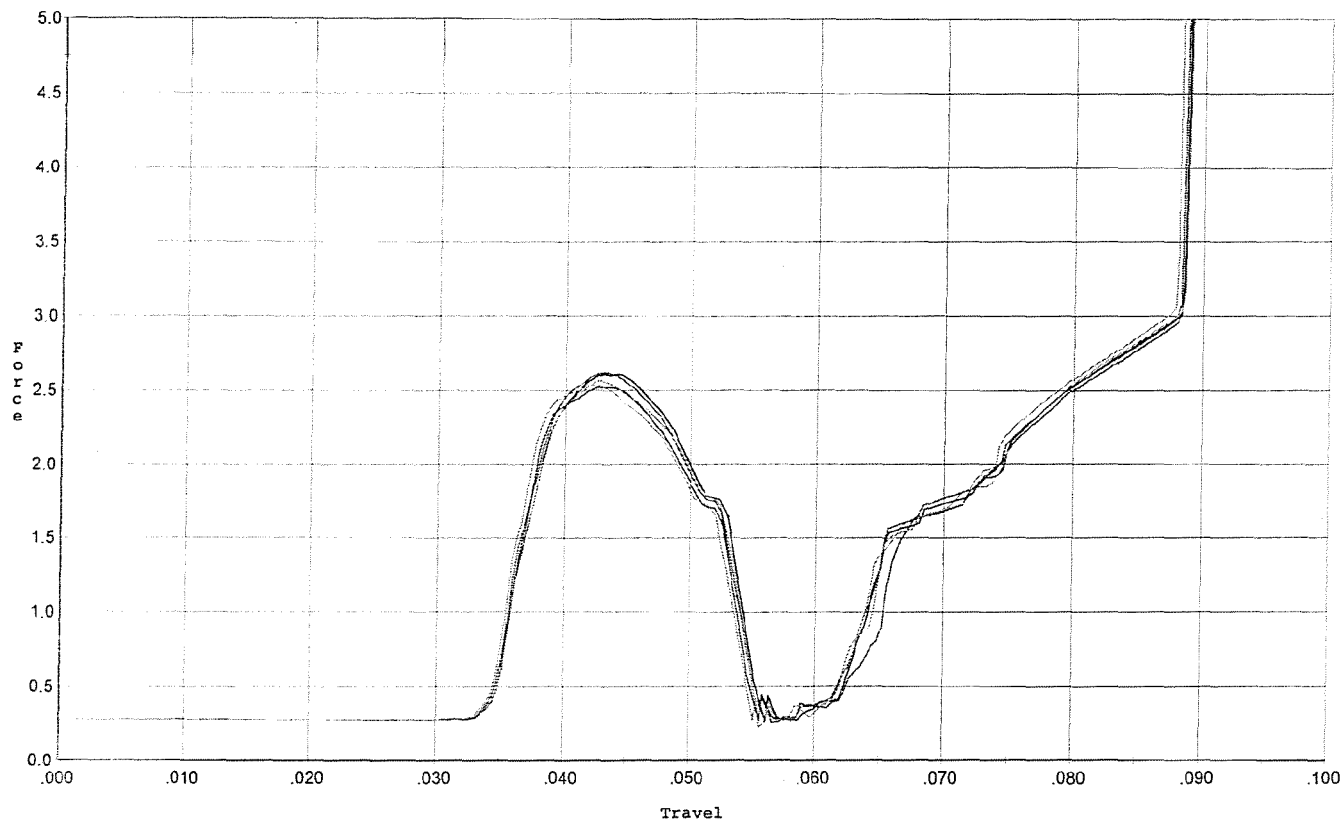
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>7.0</u>	10-10-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-10-08	R. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.035</u> <u>.035</u> <u>.035</u>	10-10-08	L. J.
	J) ASSEMBLE STOCK		9-4-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		10-10-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-8-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	J.
670	FINAL INSPECTION A) HEADSPACE		10-10-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.67</u> <u>2.68</u> <u>2.60</u> <u>2.63</u>	10/1/08	R. W.
	C) FUNCTION		10-10-08	L. J.
690	PACK		12-3-08	R. W.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



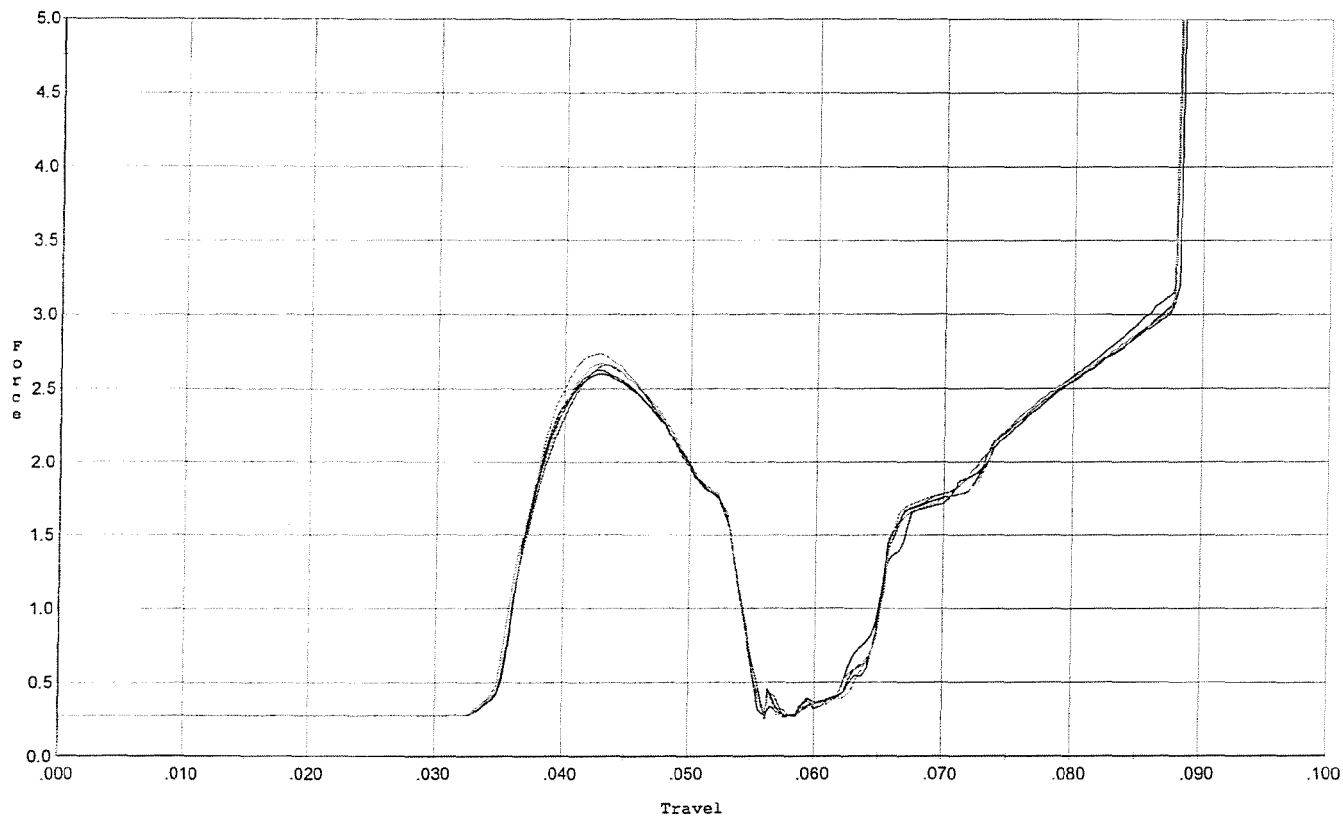
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.053	0.035	0.040	0.047		Set Trigger
2	2.609	0.053	0.035	0.039	0.048		Set Trigger
3	2.621	0.054	0.034	0.039	0.049		Set Trigger
4	2.566	0.053	0.035	0.039	0.048		Set Trigger
5	2.534	0.053	0.034	0.039	0.048		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



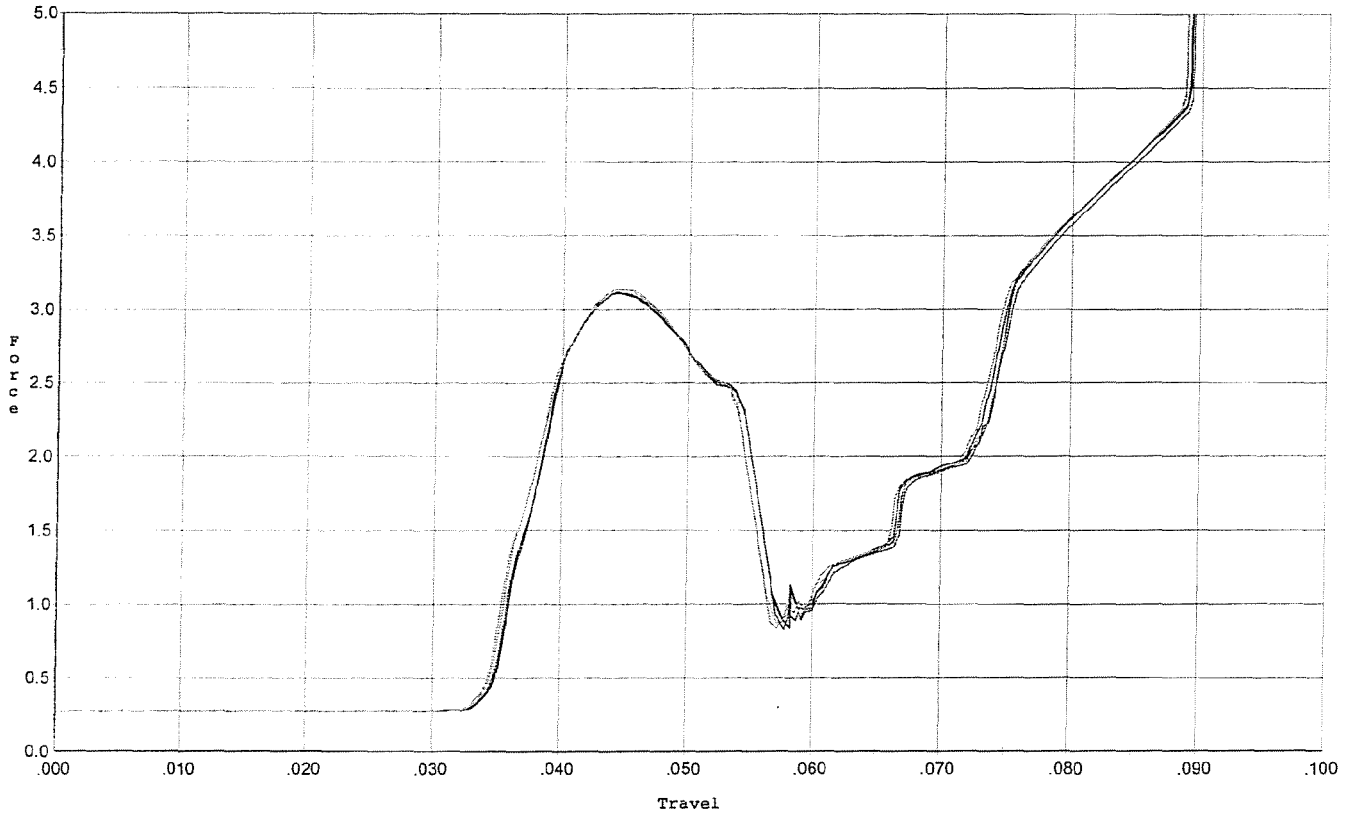
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.625	0.053	0.035	0.039	0.048		Set Trigger
2	2.601	0.053	0.035	0.039	0.048		Set Trigger
3	2.656	0.053	0.035	0.039	0.048		Set Trigger
4	2.672	0.053	0.035	0.039	0.048		Set Trigger
5	2.735	0.053	0.035	0.039	0.049		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



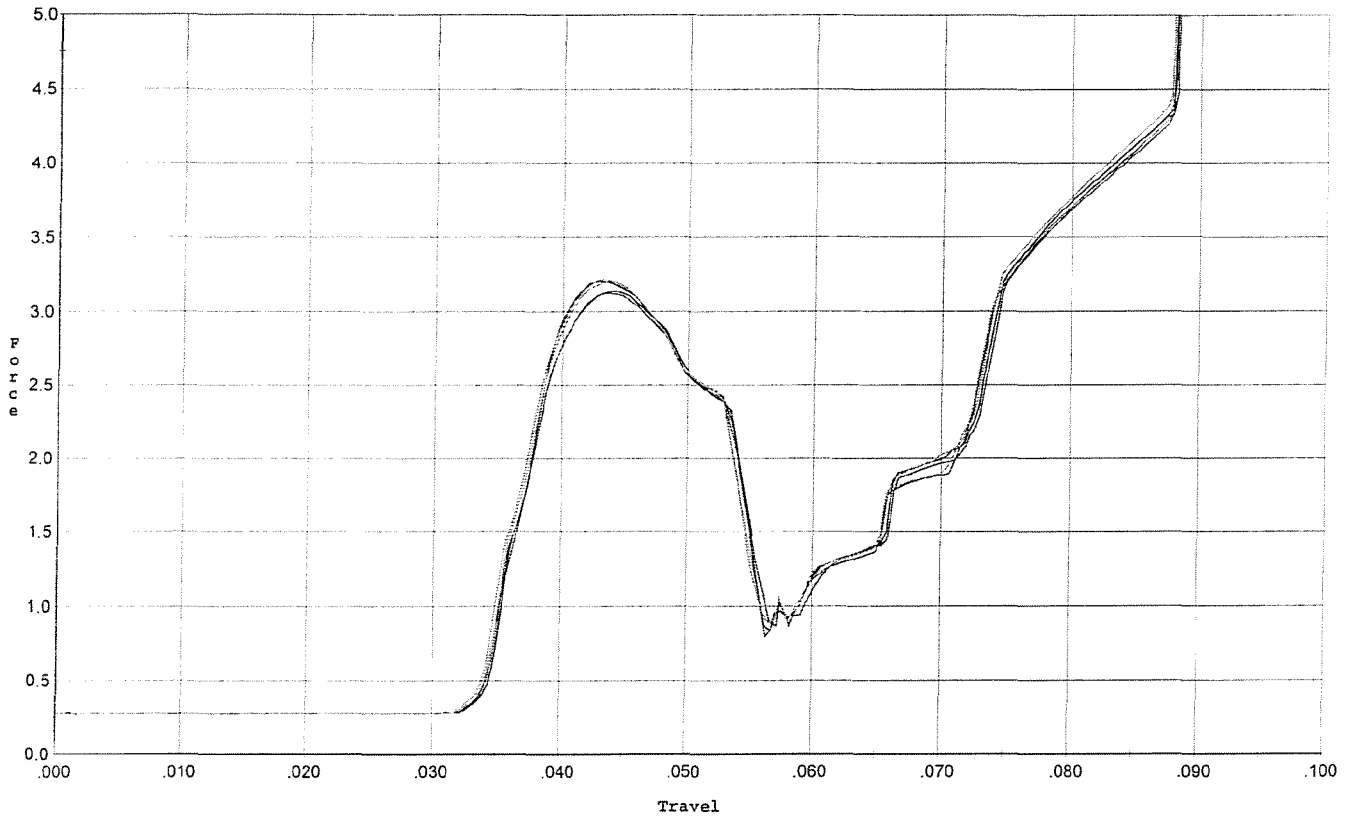
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.121	0.055	0.035	0.038	0.060		Set Trigger
2	3.110	0.054	0.035	0.038	0.060		Set Trigger
3	3.119	0.055	0.034	0.038	0.060		Set Trigger
4	3.134	0.054	0.034	0.038	0.059		Set Trigger
5	3.139	0.054	0.034	0.038	0.060		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



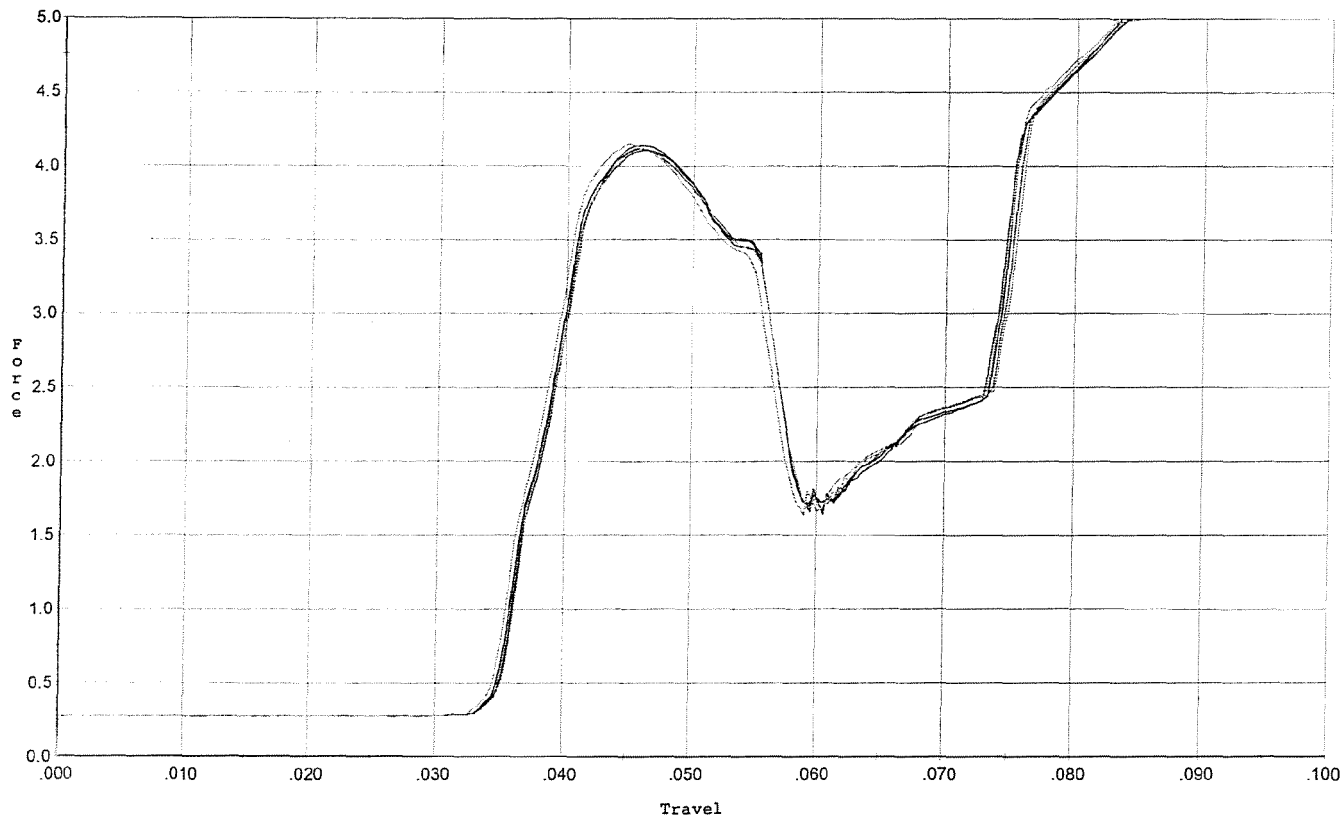
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.203	0.053	0.034	0.038	0.060		Set Trigger
2	3.135	0.054	0.034	0.038	0.059		Set Trigger
3	3.123	0.054	0.034	0.038	0.059		Set Trigger
4	3.200	0.053	0.034	0.038	0.059		Set Trigger
5	3.215	0.053	0.034	0.038	0.059		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



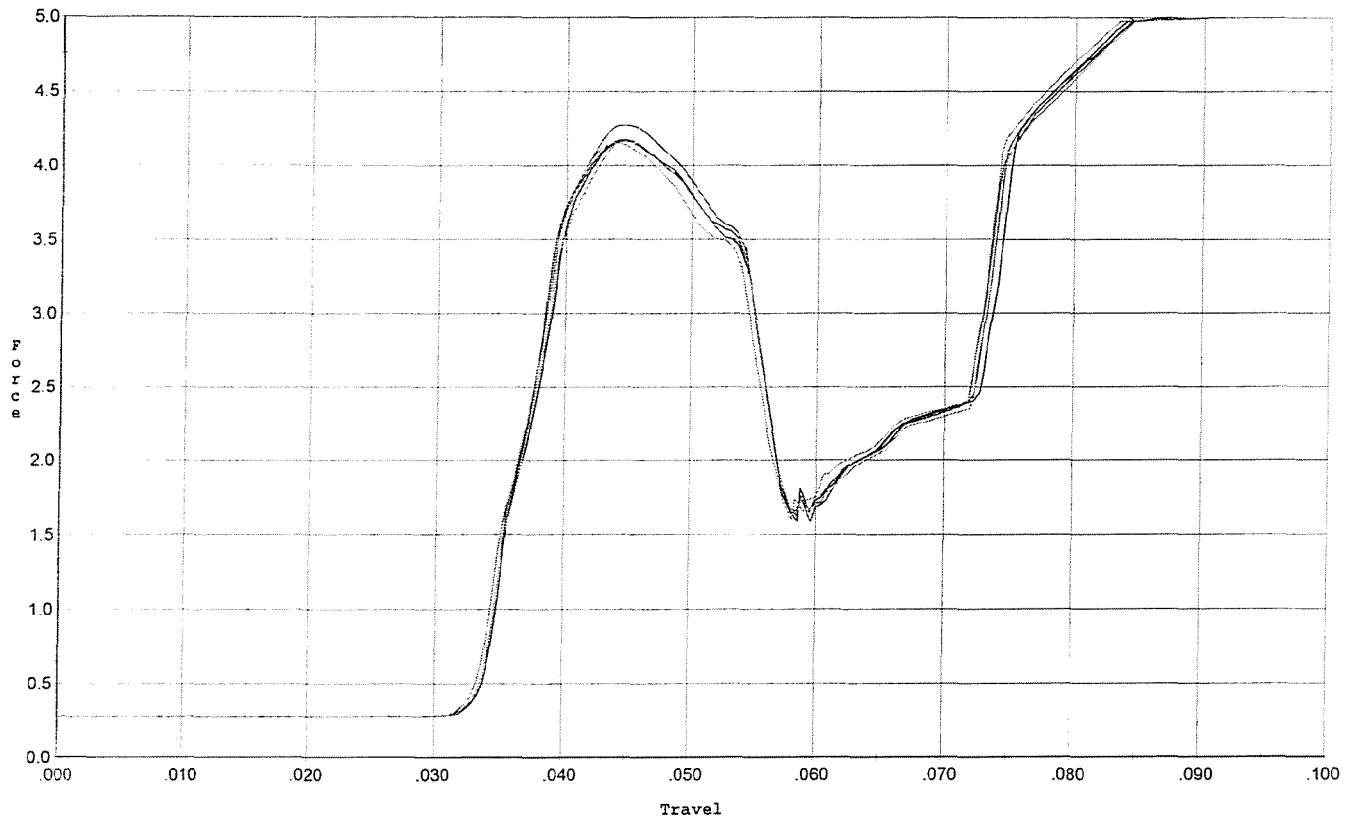
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.055	0.035	0.036	0.079		Set Trigger
2	4.114	0.055	0.035	0.036	0.080		Set Trigger
3	4.102	0.055	0.035	0.036	0.079		Set Trigger
4	4.118	0.055	0.035	0.037	0.079		Set Trigger
5	4.149	0.055	0.034	0.036	0.079		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



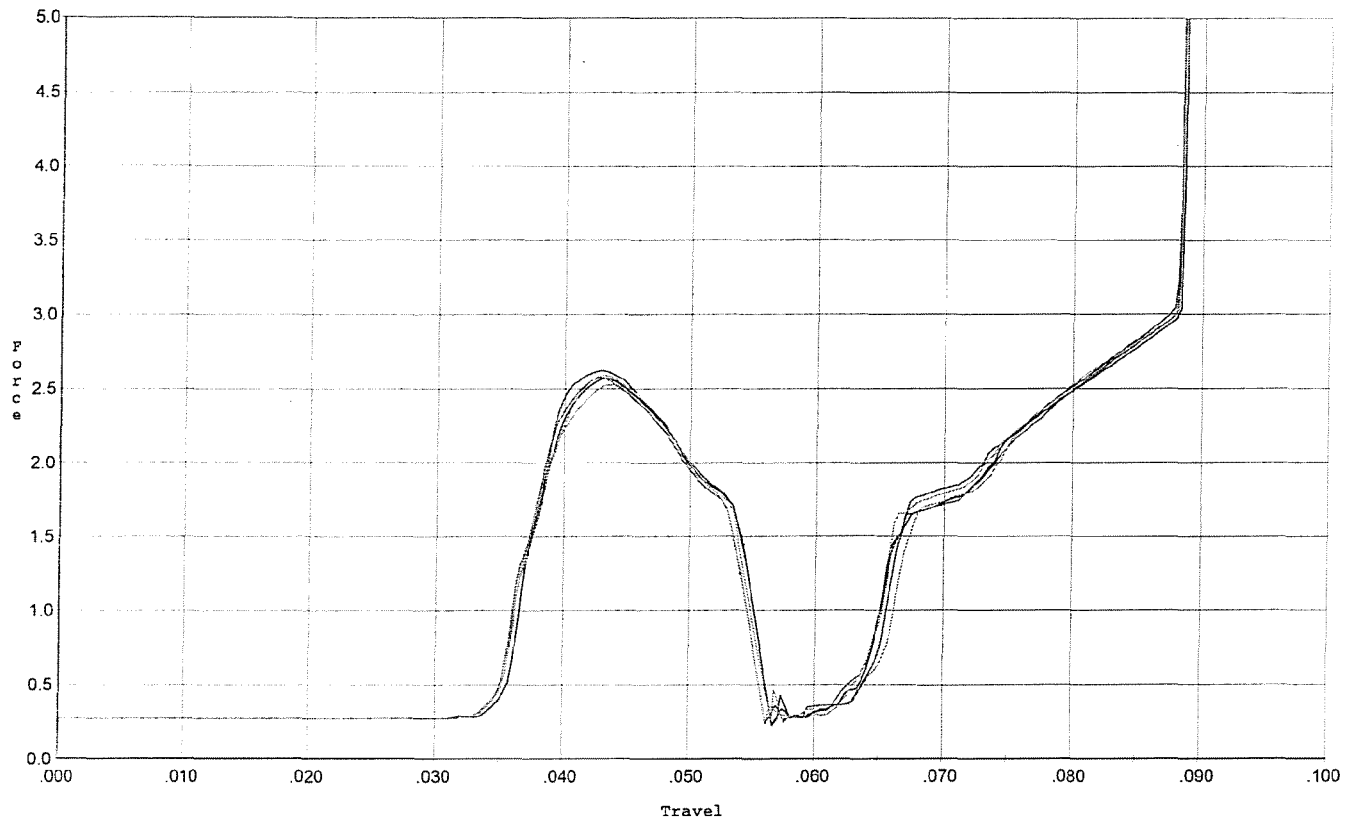
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.054	0.033	0.036	0.081		Set Trigger
2	4.169	0.055	0.034	0.036	0.080		Set Trigger
3	4.270	0.054	0.033	0.036	0.082		Set Trigger
4	4.156	0.054	0.033	0.036	0.080		Set Trigger
5	4.149	0.054	0.033	0.036	0.079		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



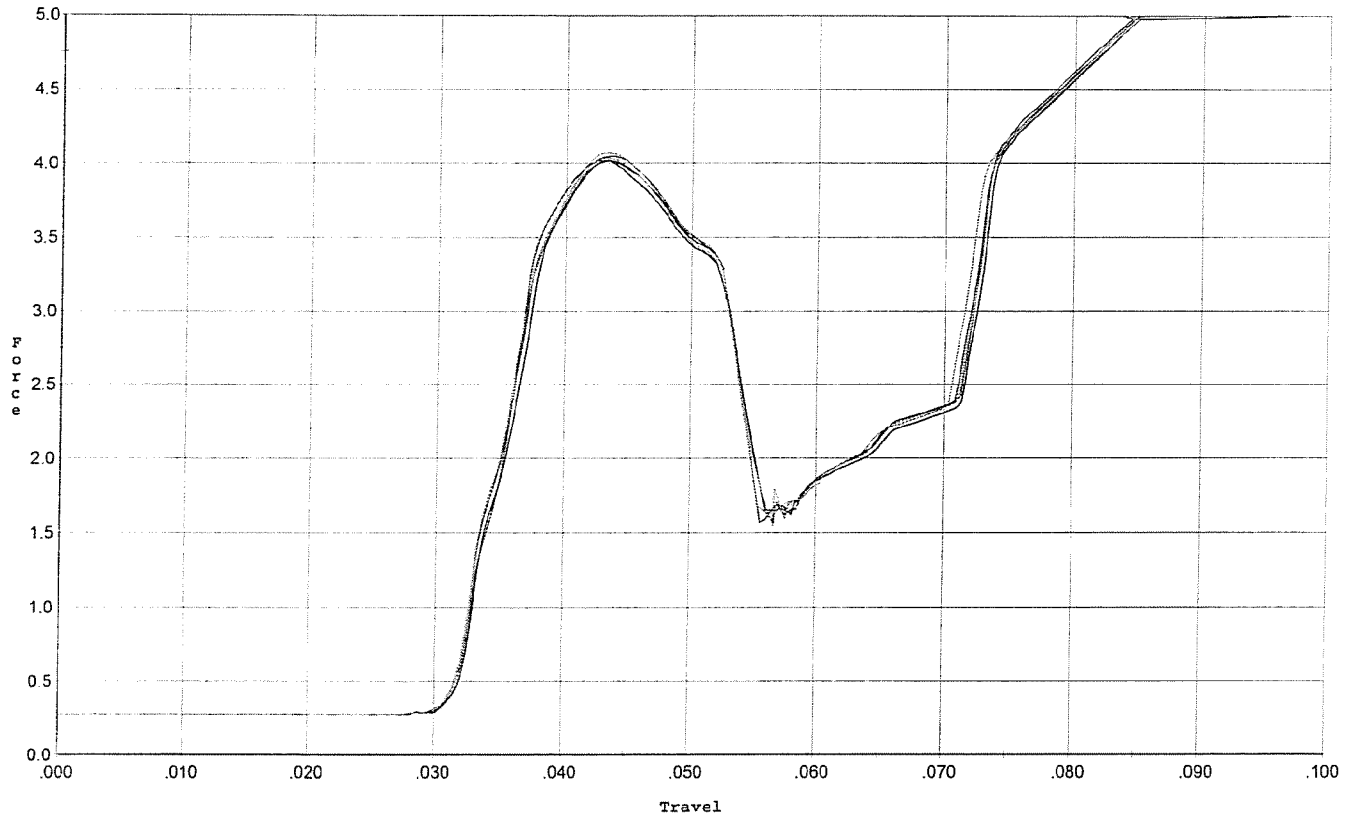
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.054	0.035	0.039	0.049		Set Trigger
2	2.572	0.054	0.036	0.039	0.048		Set Trigger
3	2.574	0.054	0.035	0.039	0.048		Set Trigger
4	2.590	0.054	0.035	0.039	0.048		Set Trigger
5	2.528	0.053	0.035	0.039	0.047		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.018	0.053	0.032	0.036	0.077		Set Trigger
2	4.018	0.053	0.032	0.036	0.076		Set Trigger
3	4.049	0.052	0.032	0.036	0.077		Set Trigger
4	4.037	0.053	0.031	0.036	0.078		Set Trigger
5	4.071	0.053	0.032	0.036	0.078		Set Trigger

Avg 4.03