

66771197

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



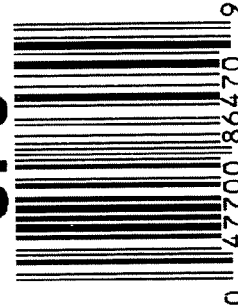
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771197

UPC



BM FORM

GUN SERIAL # 66771197

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	RSN
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RJR
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	7-24-08	RJR
475	DRILL AND TAP SIGHT HOLES	JUL 25 2008	7-24-08	SD
480	MAGNAFLUX BBL ACTION	OPERATOR B/H	7/25/08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/25/08	DE
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-7-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

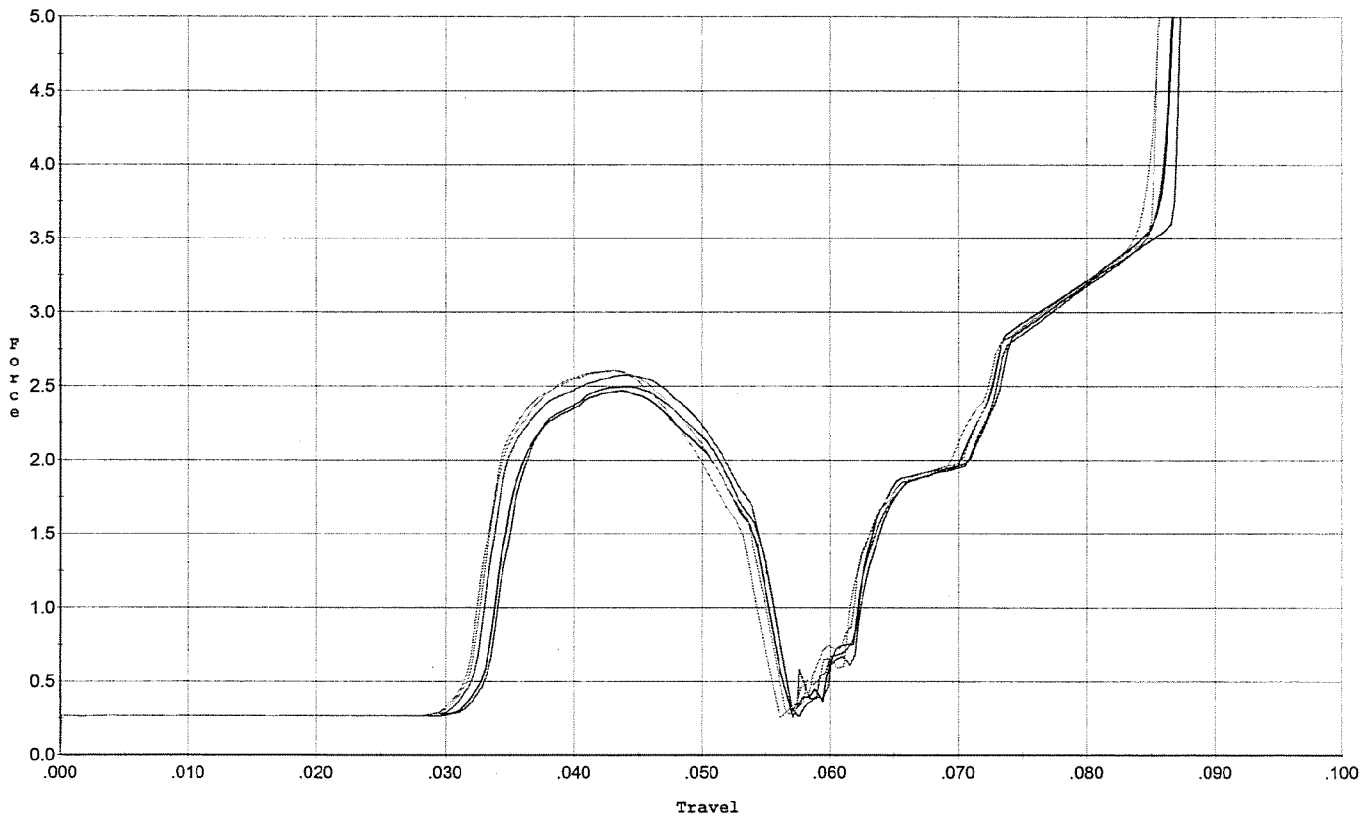
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6</u>	8-14	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.5</u> <u>7.5</u> <u>7</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	8-14	TL
	J) ASSEMBLE STOCK		8-7-08	PSN
	K) ASSEMBLE SWIVEL STUDS		8-25	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-8-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-25	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.09</u> <u>2.09</u> <u>2.05</u> <u>2.07</u> <u>2.02</u>	8/14/08	Fm
	C) FUNCTION		8-25	TL
690	PACK		8/26/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/31/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



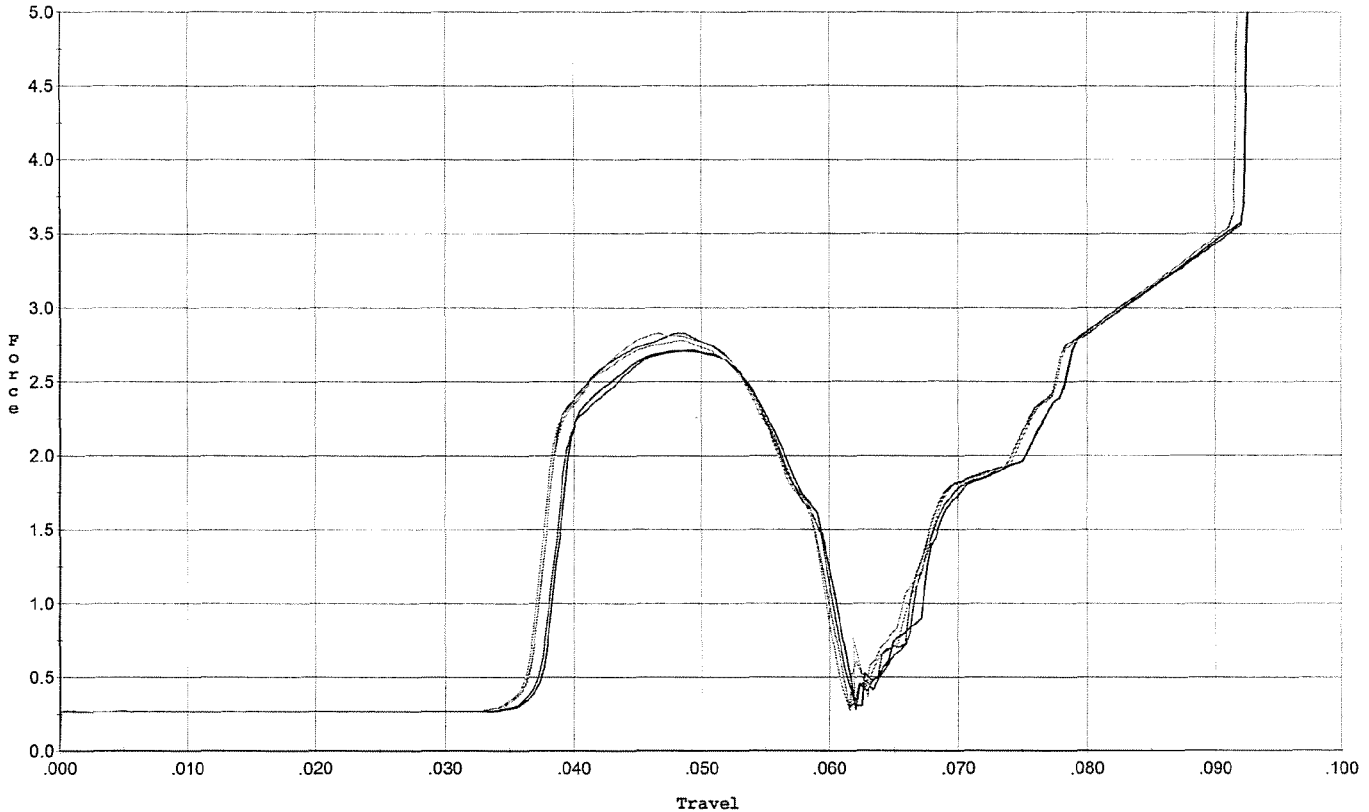
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.055	0.033	0.037	0.054		Set Trigger
2	2.471	0.054	0.033	0.037	0.053		Set Trigger
3	2.574	0.055	0.032	0.036	0.058		Set Trigger
4	2.604	0.055	0.032	0.036	0.058		Set Trigger
5	2.607	0.053	0.031	0.036	0.055		Set Trigger

Avg. 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/31/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. iafter 50 cycles +/- .50 lbs.



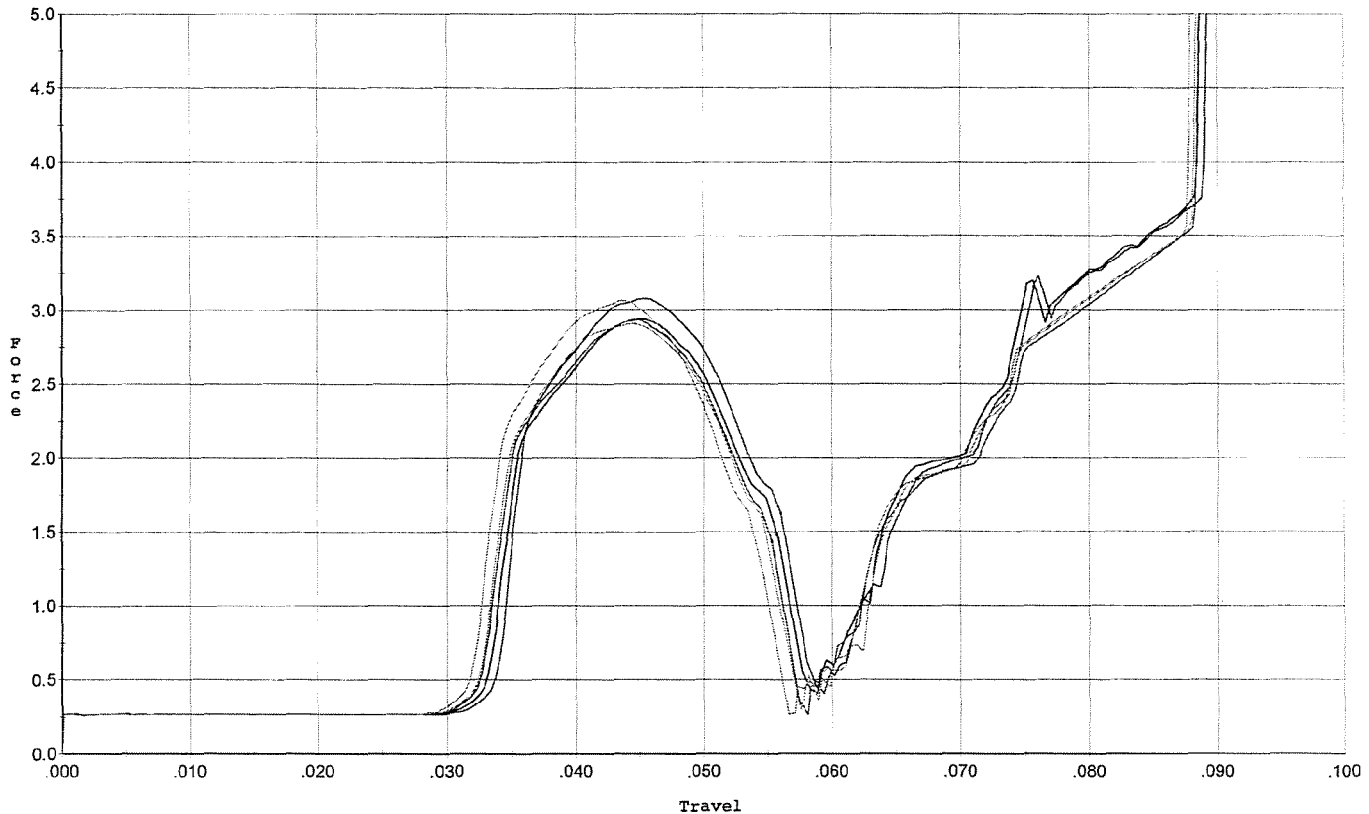
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.707	0.059	0.037	0.038	0.060		Set Trigger
2	2.715	0.060	0.037	0.038	0.061		Set Trigger
3	2.828	0.058	0.036	0.038	0.062		Set Trigger
4	2.779	0.060	0.036	0.038	0.063		Set Trigger
5	2.828	0.059	0.036	0.038	0.063		Set Trigger

Aug. 2.77

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/31/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs



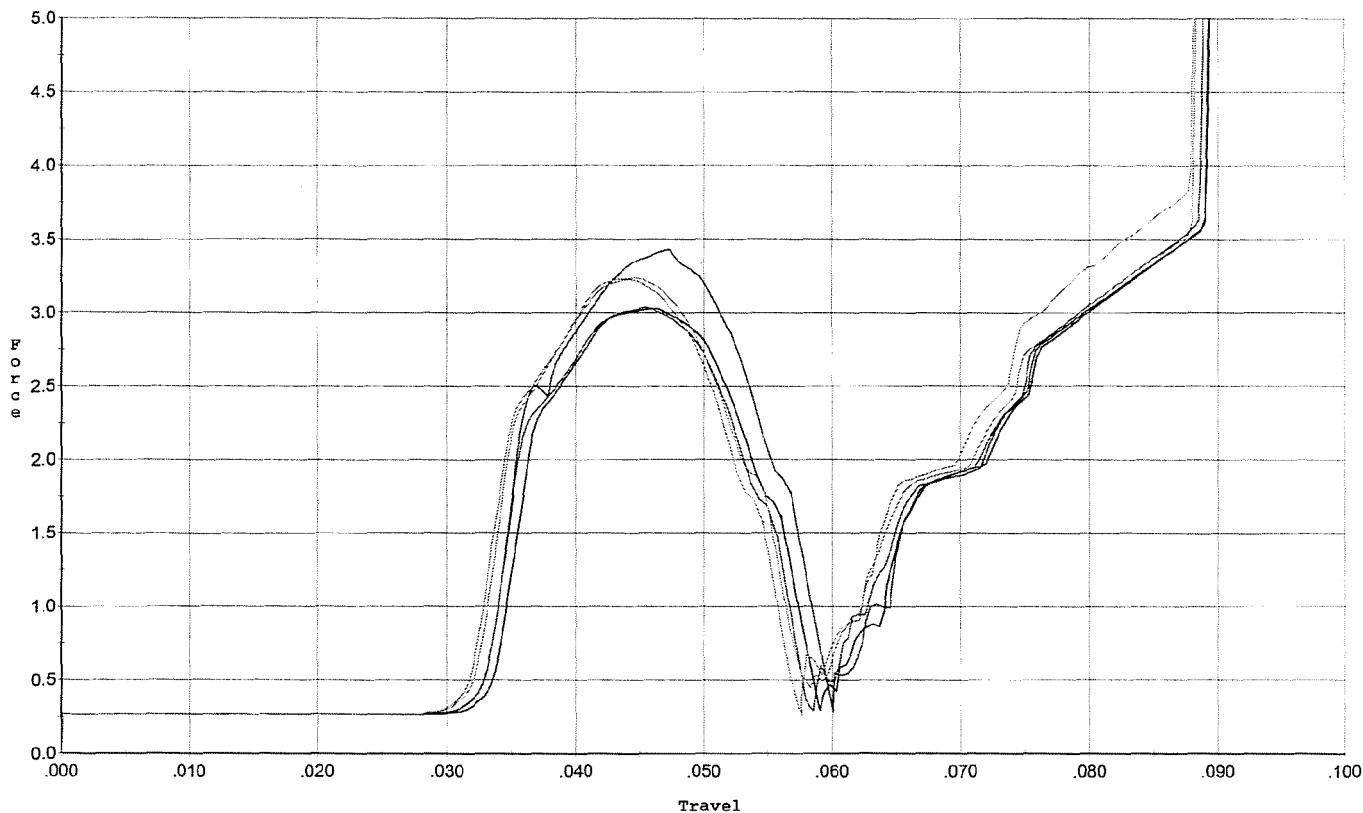
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.079	0.056	0.034	0.037	0.064		Set Trigger
2	2.944	0.056	0.033	0.037	0.062		Set Trigger
3	2.942	0.055	0.032	0.037	0.062		Set Trigger
4	2.911	0.055	0.032	0.037	0.061		Set Trigger
5	3.068	0.055	0.032	0.037	0.063		Set Trigger

Avg. 2.98

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/31/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs



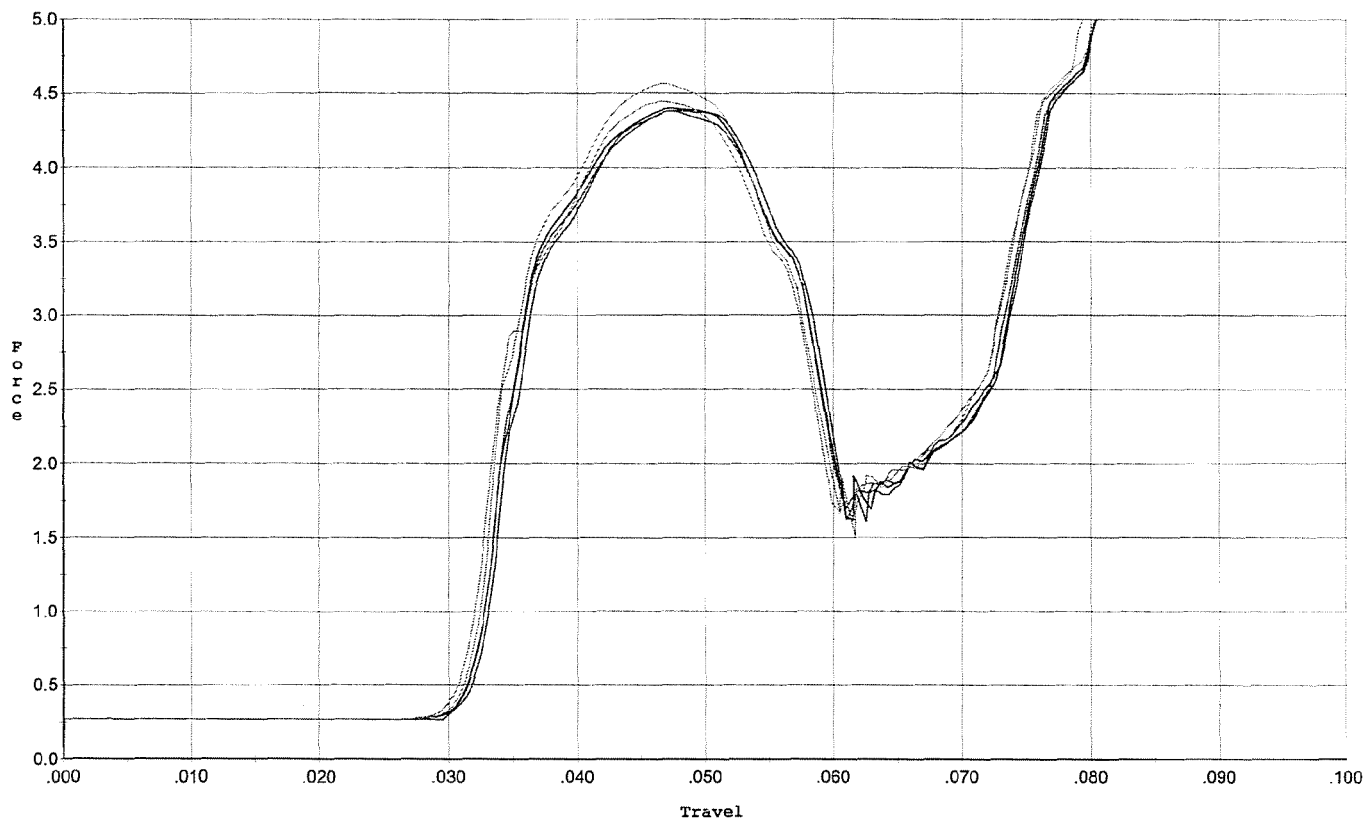
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.431	0.057	0.033	0.036	0.073		Set Trigger
2	3.026	0.056	0.033	0.037	0.064		Set Trigger
3	3.034	0.056	0.033	0.037	0.064		Set Trigger
4	3.239	0.055	0.032	0.037	0.067		Set Trigger
5	3.228	0.055	0.032	0.037	0.066		Set Trigger

Avg. 3.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/31/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini. +/- 1.0 lbs.



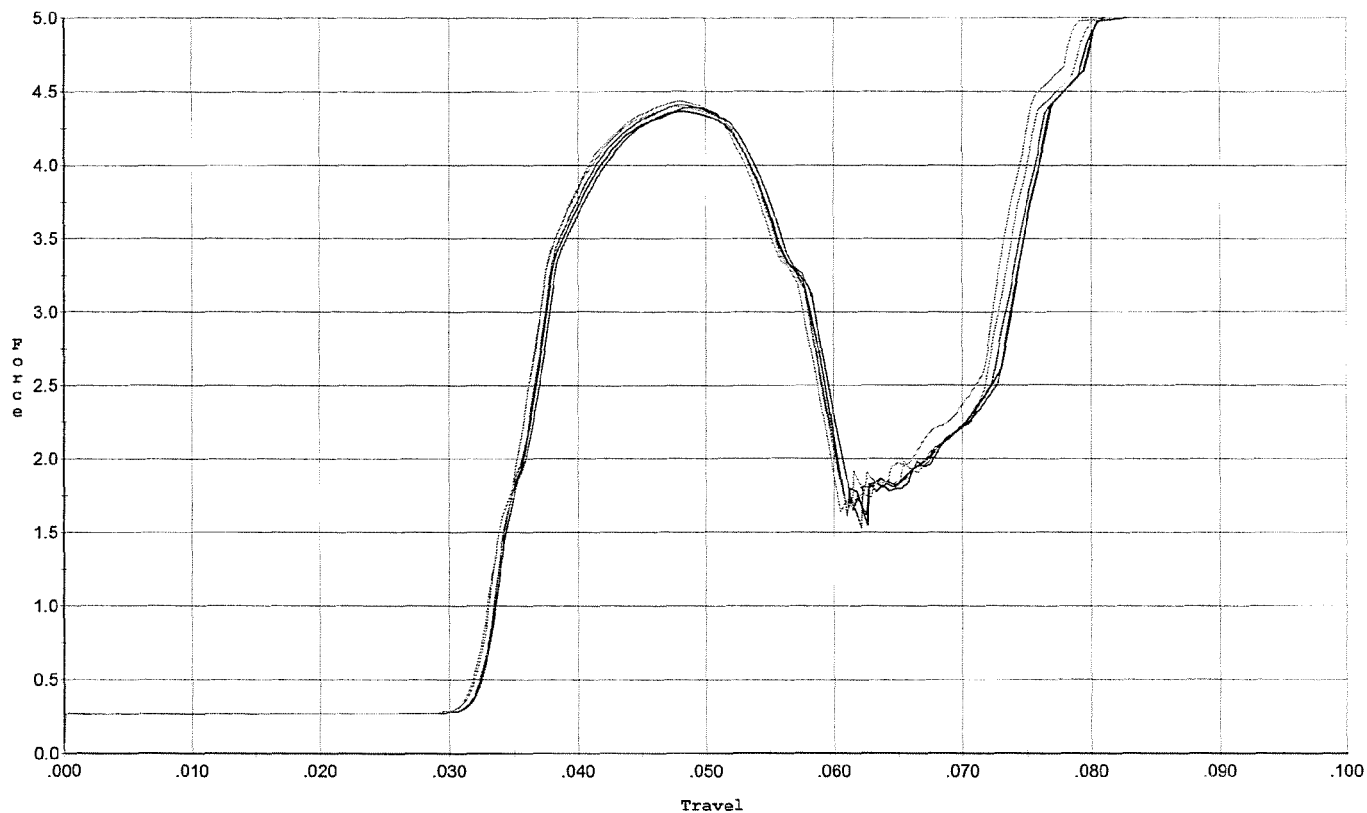
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.383	0.059	0.032	0.032	0.103		Set Trigger
2	4.400	0.058	0.031	0.032	0.103		Set Trigger
3	4.381	0.058	0.031	0.032	0.102		Set Trigger
4	4.565	0.057	0.031	0.032	0.104		Set Trigger
5	4.446	0.058	0.030	0.031	0.103		Set Trigger

Aug. 4.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs.



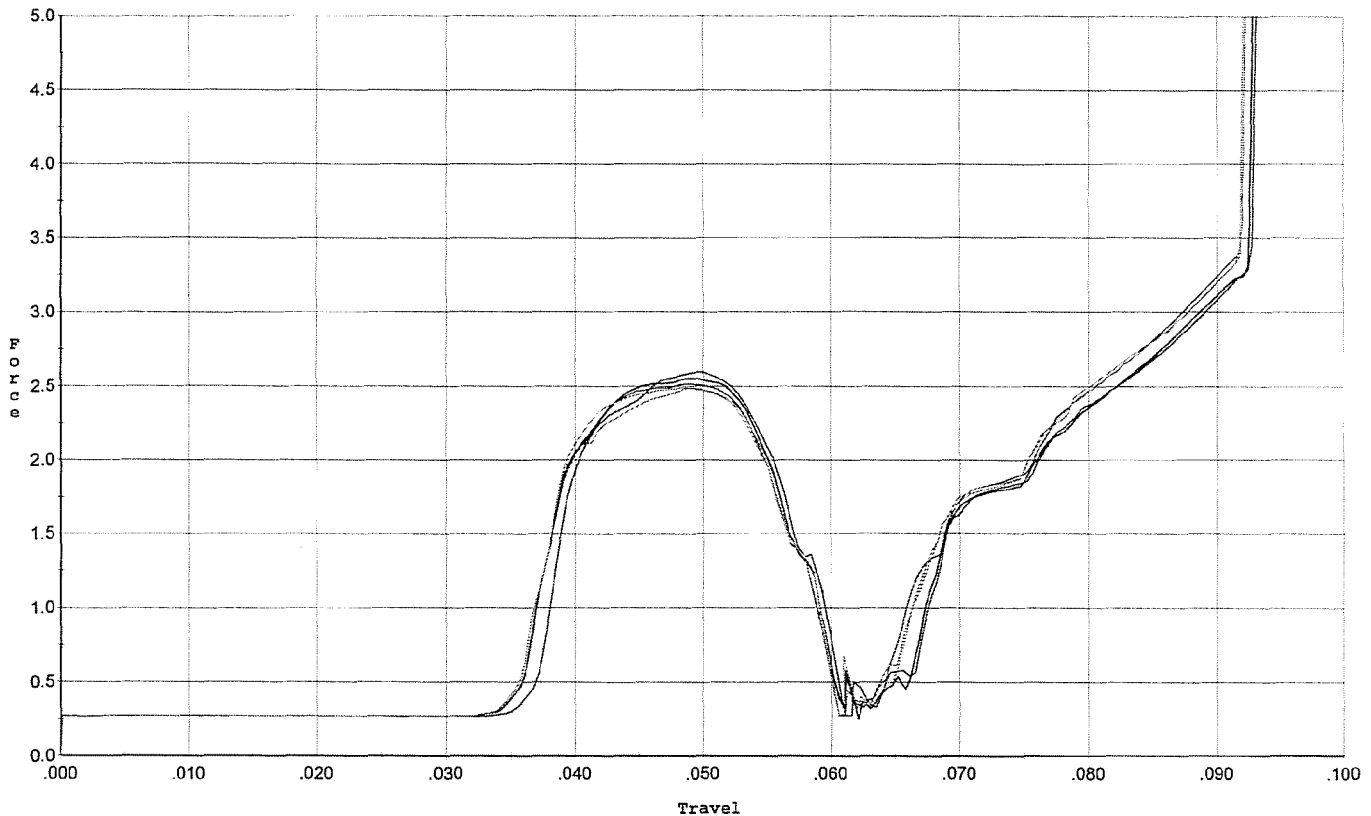
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.395	0.058	0.032	0.033	0.099		Set Trigger
2	4.367	0.059	0.032	0.034	0.101		Set Trigger
3	4.411	0.058	0.032	0.033	0.099		Set Trigger
4	4.401	0.059	0.031	0.034	0.101		Set Trigger
5	4.436	0.058	0.031	0.032	0.100		Set Trigger

Aug. 4.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



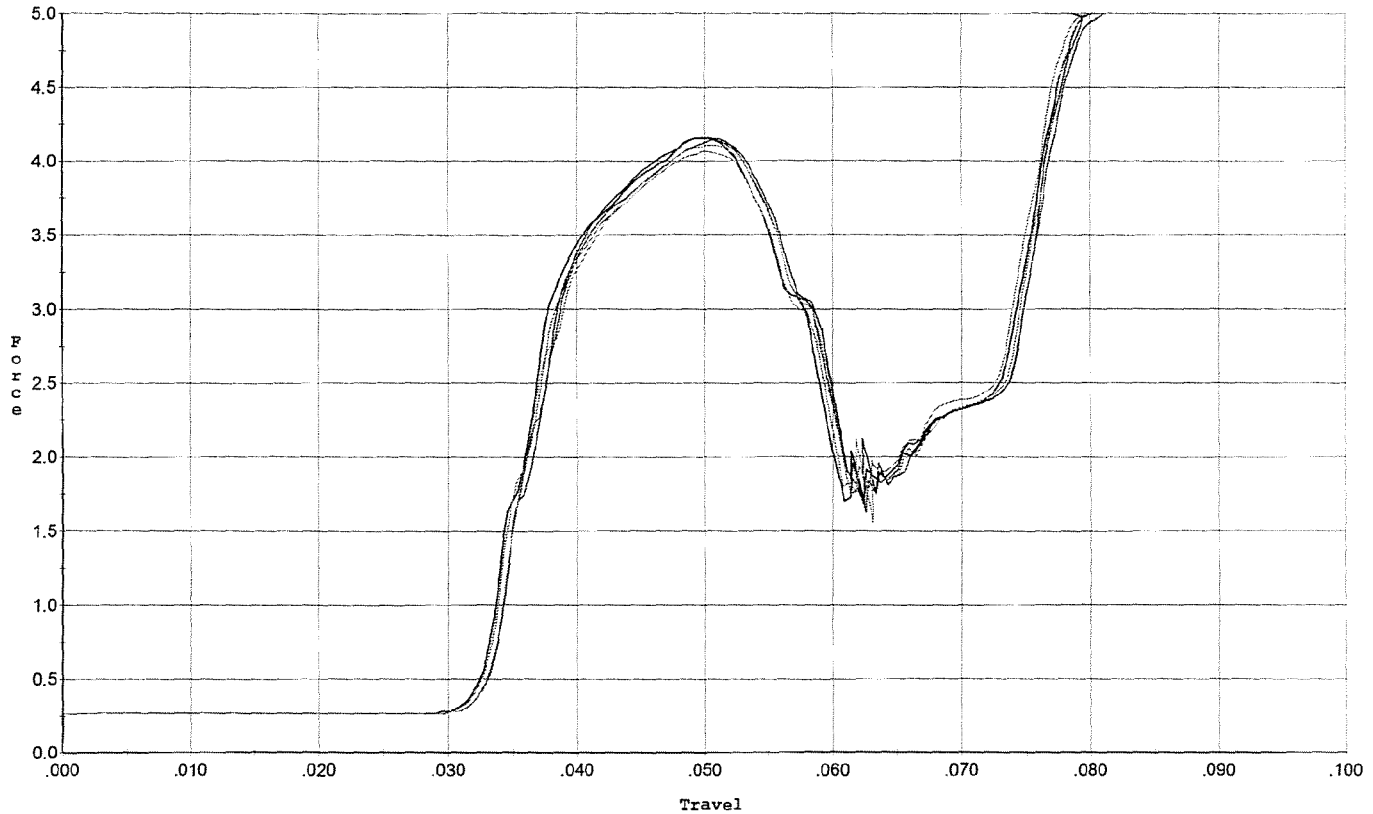
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.595	0.059	0.037	0.039	0.056		Set Trigger
2	2.554	0.059	0.036	0.039	0.057		Set Trigger
3	2.516	0.059	0.036	0.039	0.057		Set Trigger
4	2.489	0.059	0.036	0.039	0.057		Set Trigger
5	2.487	0.059	0.036	0.038	0.056		Set Trigger

avg. 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.059	0.033	0.035	0.096		Set Trigger
2	4.156	0.058	0.032	0.035	0.093		Set Trigger
3	4.146	0.060	0.033	0.035	0.096		Set Trigger
4	4.109	0.059	0.033	0.035	0.095		Set Trigger
5	4.064	0.059	0.032	0.035	0.093		Set Trigger

avg. 4.12