

G 677 1198

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



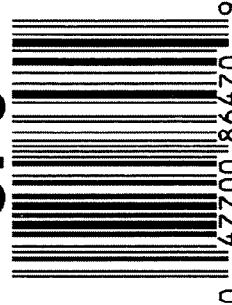
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771198

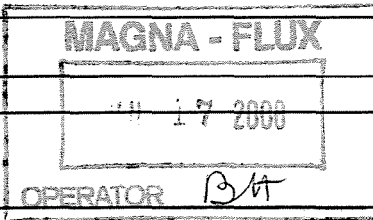
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BM FORM

GUN SERIAL # G 6771198

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	SP
460	CHECK HEADSPACE		7-15-08	RTZ
470	DIS-ASSEMBLE ACTION		7-15-08	RTZ
472	SERIALIZE BOLT HANDLE		7-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-16-08	SP
480	MAGNAFLUX BBL ACTION		7-17-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/17/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	UR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-08	PSW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-08	PSW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-28-08	PSW
	D) OIL FIRING PIN ASSEMBLY		7-28-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			



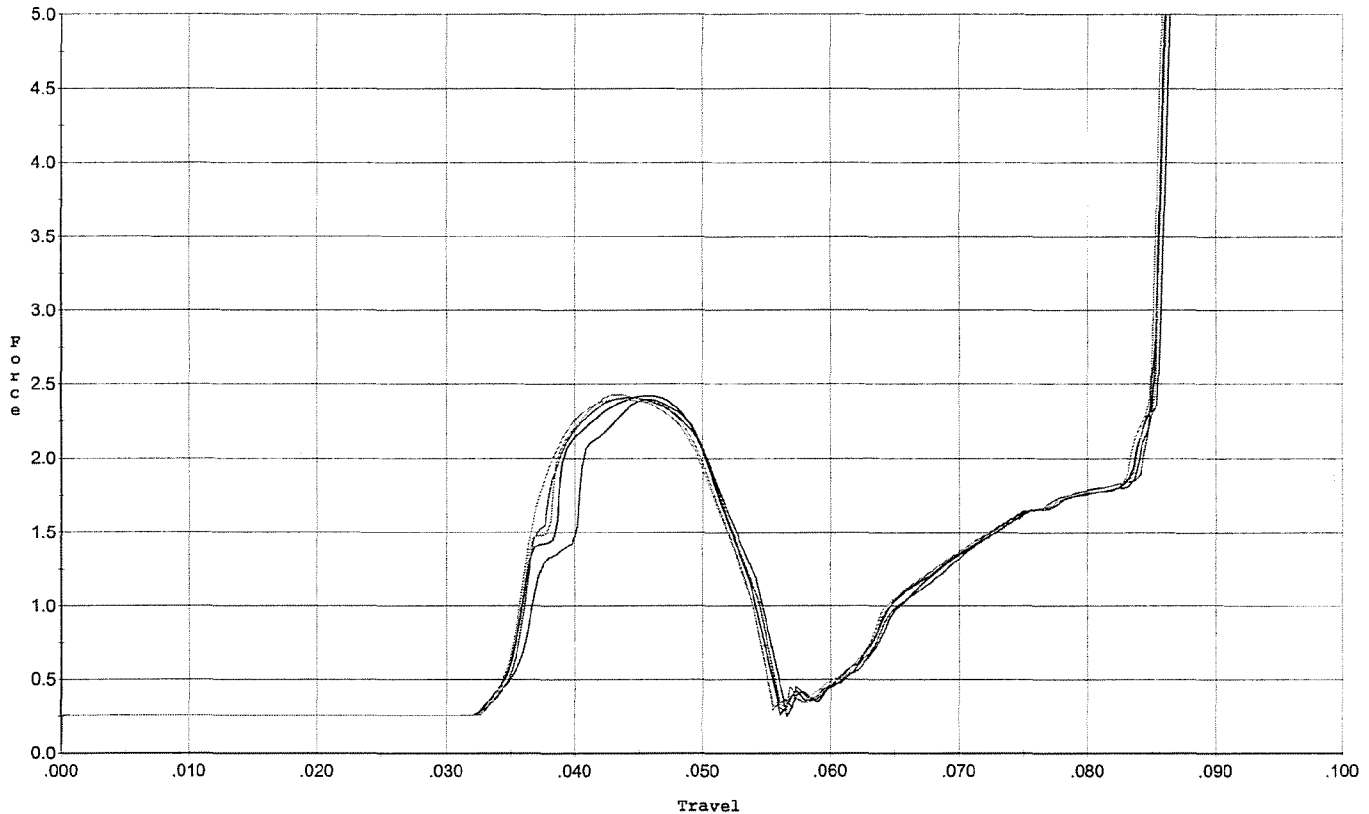
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-2	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-2	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-2	TC
	J) ASSEMBLE STOCK		7-28-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-7-08	J.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	J.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	J.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-7-08	J.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-7-08	J.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.04</u> <u>2.09</u> <u>2.06</u> <u>2.00</u>	8-1-08	PSW
	C) FUNCTION		8-7-08	J.P.D.
690	PACK		8/9/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



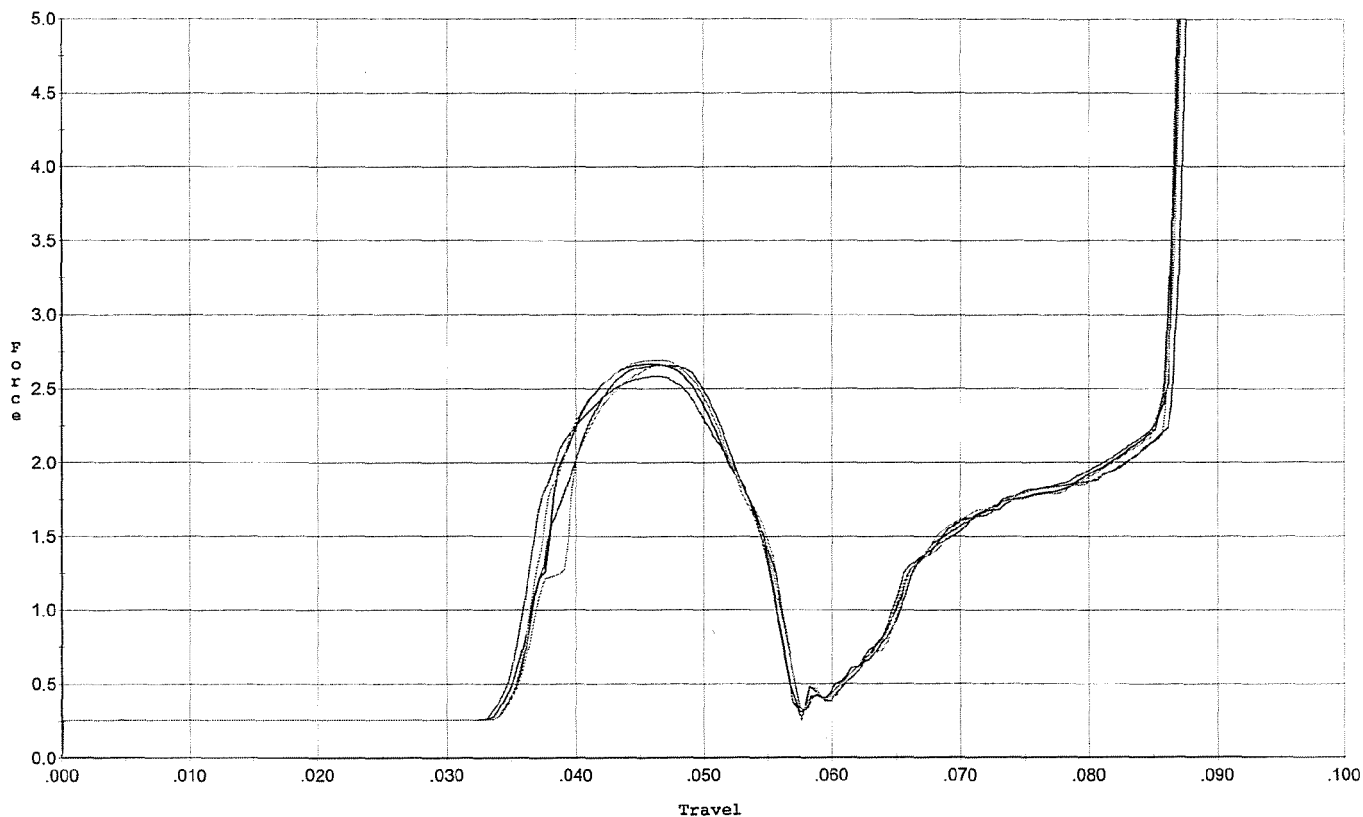
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.055	0.035	0.038	0.045		Set Trigger
2	2.419	0.055	0.035	0.038	0.046		Set Trigger
3	2.407	0.054	0.035	0.038	0.047		Set Trigger
4	2.399	0.054	0.034	0.038	0.046		Set Trigger
5	2.428	0.054	0.034	0.038	0.046		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



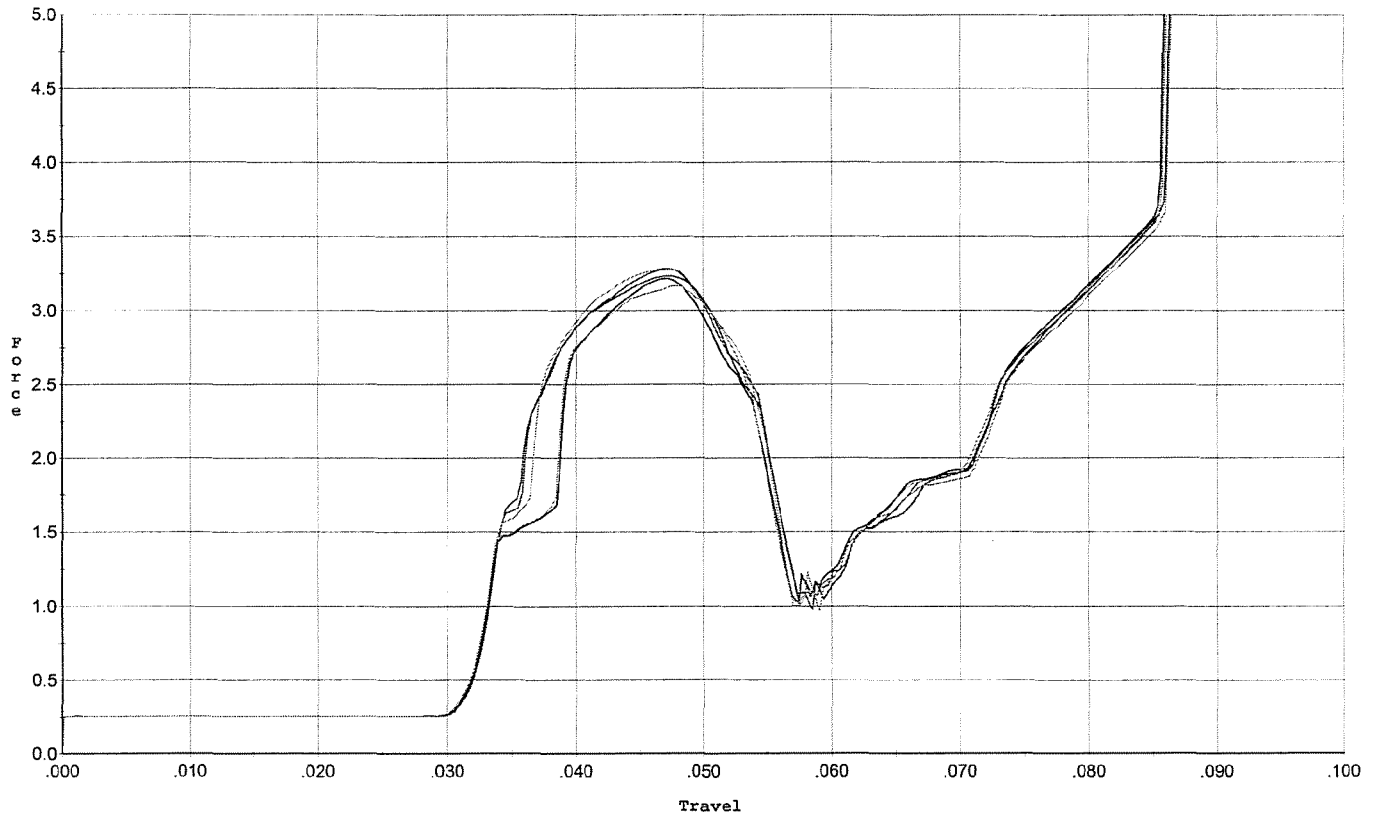
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.658	0.056	0.034	0.038	0.051		Set Trigger
2	2.668	0.055	0.034	0.038	0.051		Set Trigger
3	2.586	0.055	0.034	0.037	0.051		Set Trigger
4	2.693	0.055	0.034	0.037	0.052		Set Trigger
5	2.661	0.056	0.035	0.037	0.050		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



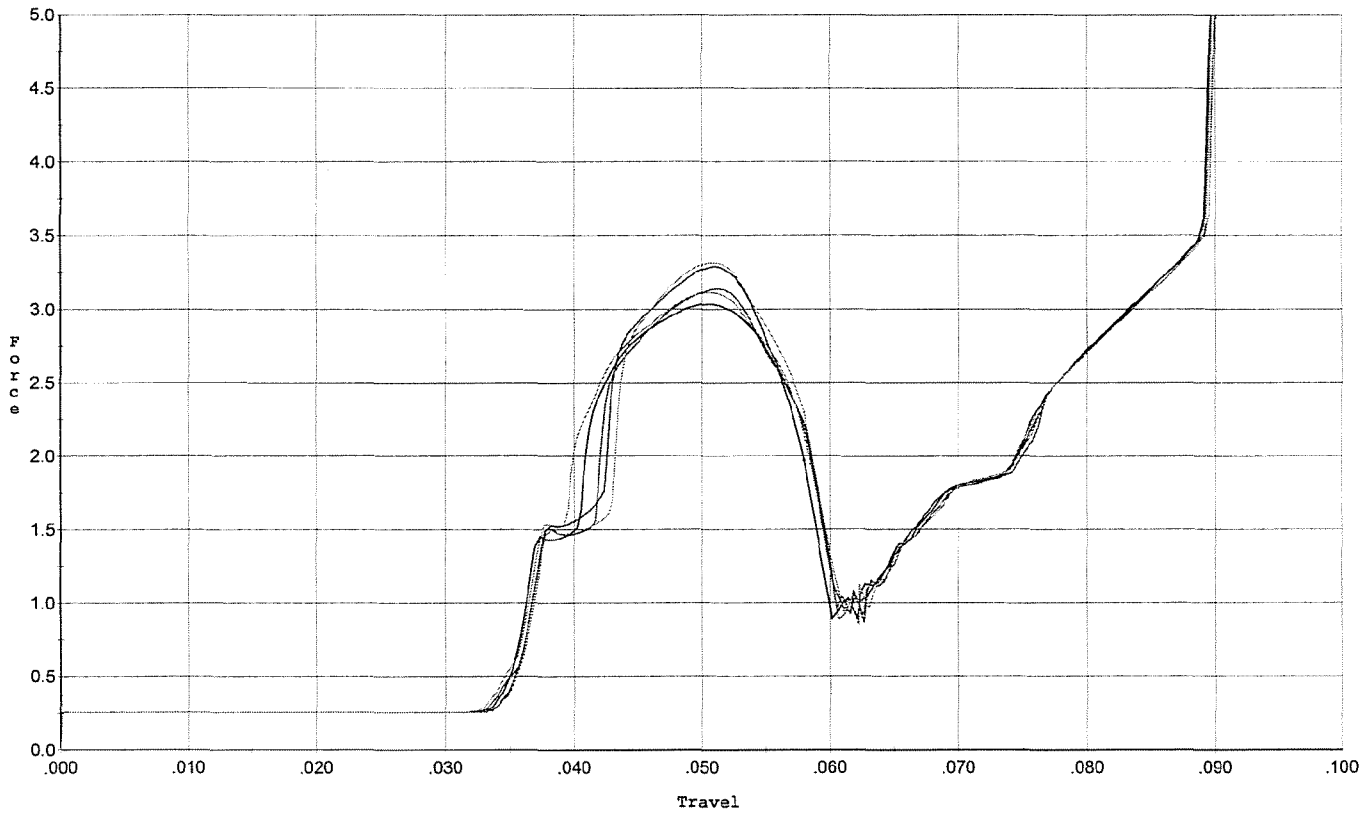
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.054	0.032	0.035	0.067		Set Trigger
2	3.217	0.054	0.031	0.036	0.062		Set Trigger
3	3.282	0.054	0.032	0.035	0.067		Set Trigger
4	3.287	0.055	0.031	0.036	0.068		Set Trigger
5	3.168	0.054	0.031	0.036	0.063		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



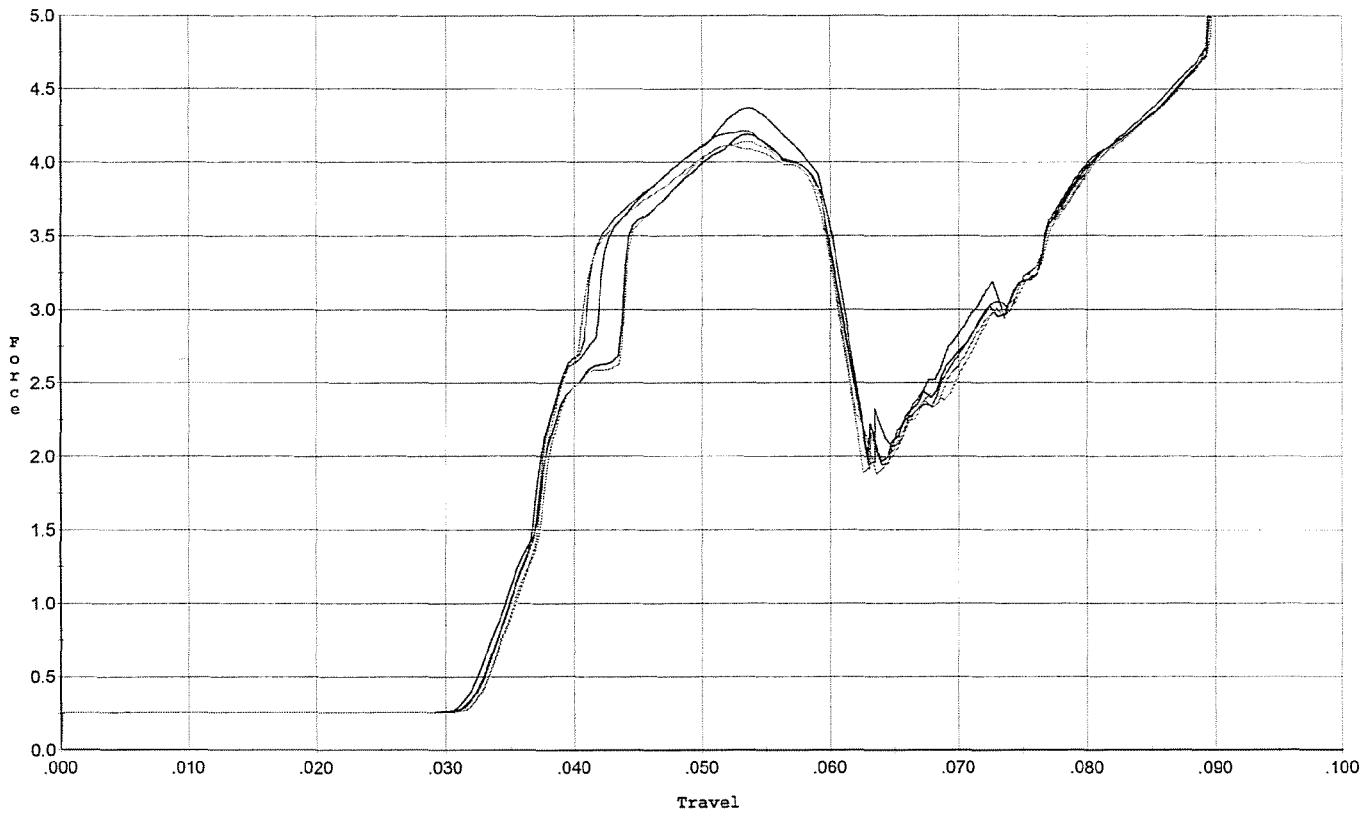
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.291	0.058	0.035	0.037	0.065		Set Trigger
2	3.034	0.058	0.035	0.037	0.064		Set Trigger
3	3.141	0.058	0.034	0.037	0.064		Set Trigger
4	3.315	0.058	0.035	0.037	0.065		Set Trigger
5	3.118	0.059	0.034	0.036	0.067		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



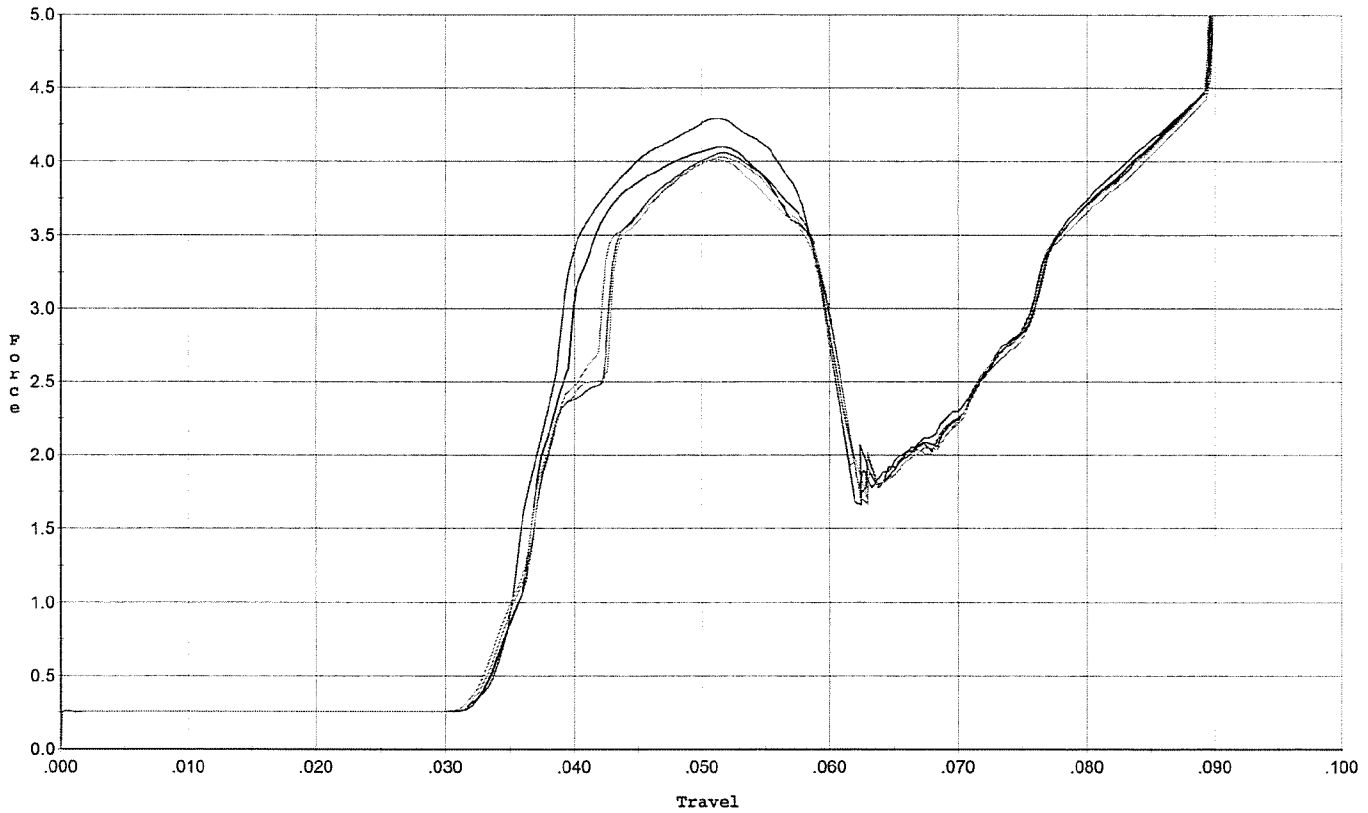
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.366	0.060	0.033	0.033	0.099		Set Trigger
2	4.190	0.059	0.032	0.033	0.093		Set Trigger
3	4.213	0.059	0.033	0.034	0.097		Set Trigger
4	4.142	0.059	0.033	0.034	0.092		Set Trigger
5	4.116	0.060	0.033	0.033	0.096		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



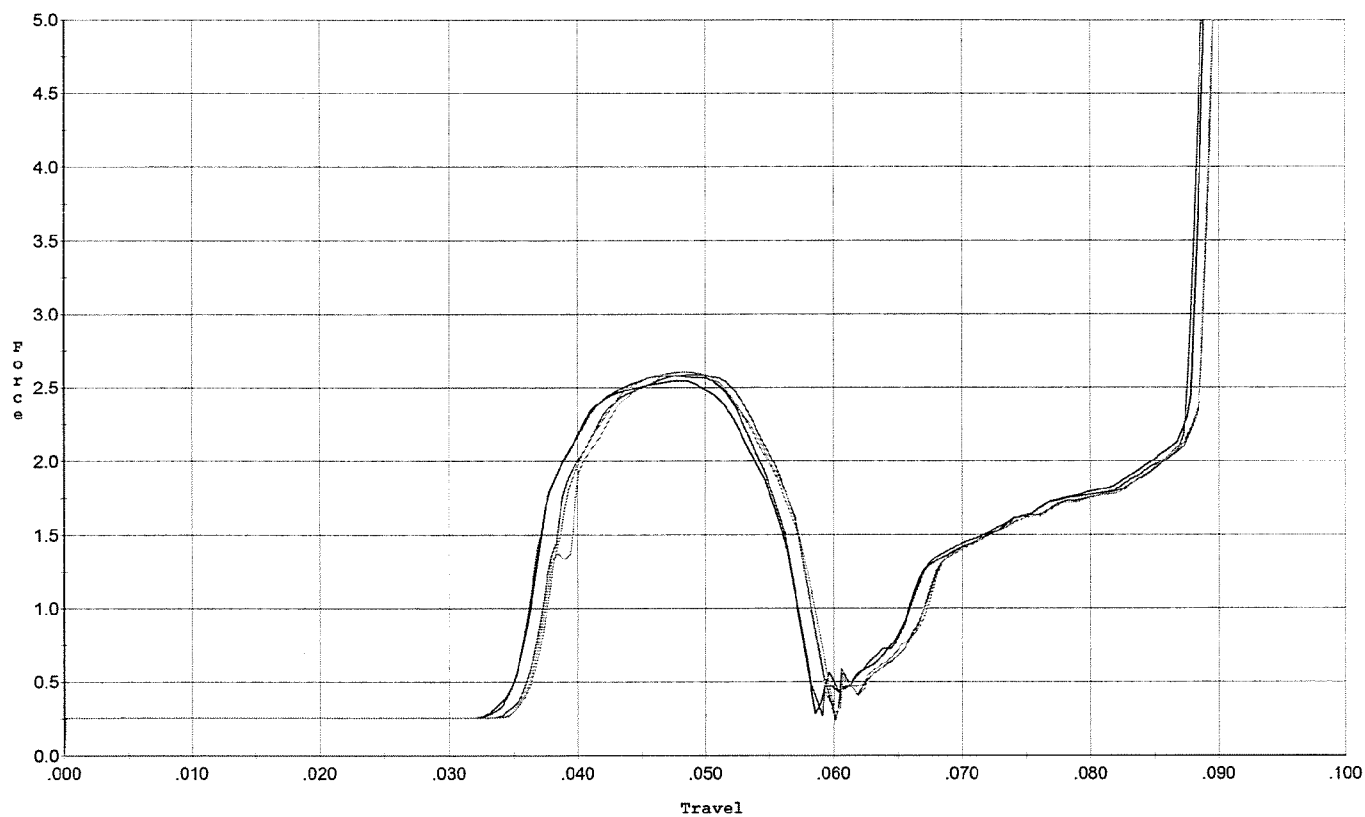
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.291	0.059	0.034	0.034	0.097		Set Trigger
2	4.097	0.060	0.033	0.034	0.095		Set Trigger
3	4.061	0.059	0.033	0.034	0.088		Set Trigger
4	4.013	0.059	0.033	0.034	0.088		Set Trigger
5	4.031	0.060	0.033	0.034	0.092		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



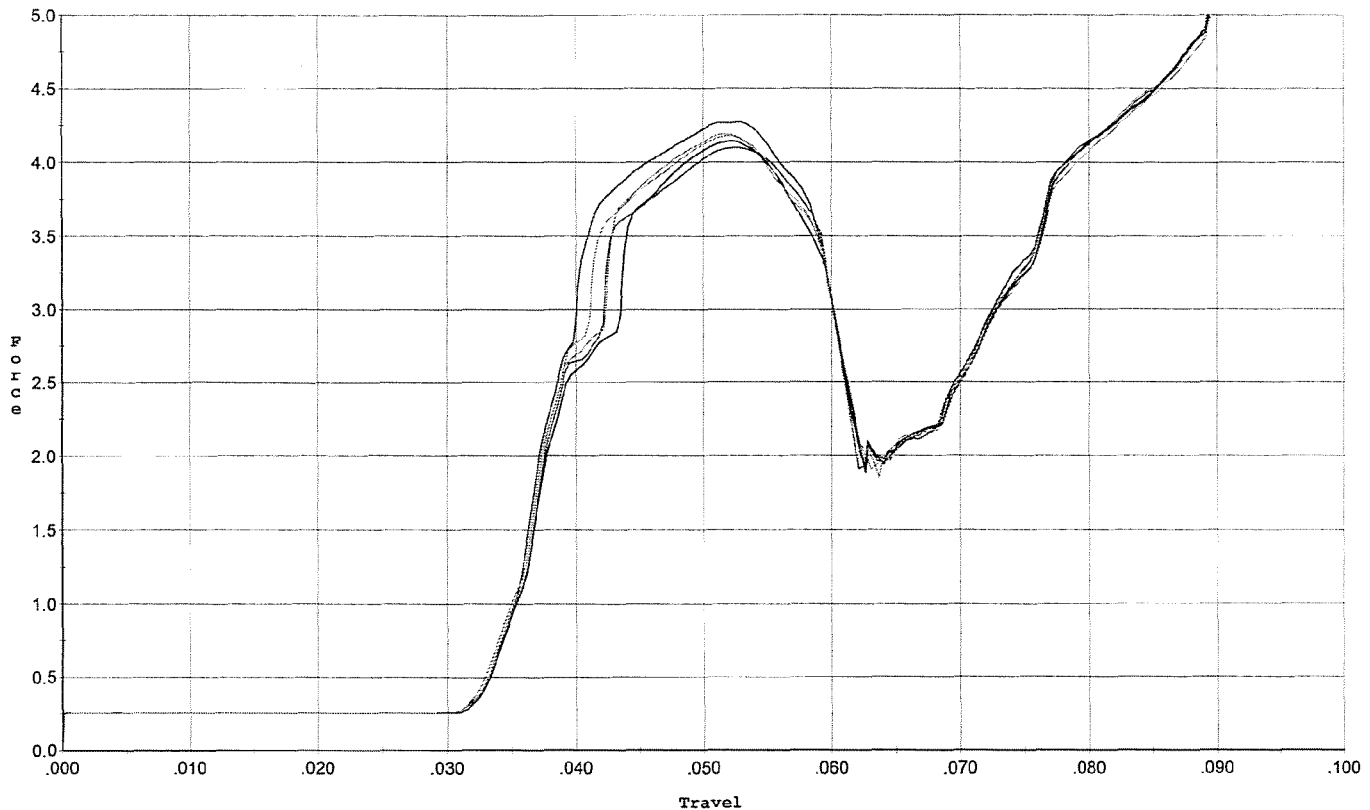
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.579	0.056	0.035	0.037	0.055		Set Trigger
2	2.543	0.056	0.035	0.037	0.054		Set Trigger
3	2.588	0.057	0.036	0.038	0.055		Set Trigger
4	2.605	0.058	0.036	0.038	0.055		Set Trigger
5	2.604	0.057	0.036	0.038	0.054		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.275	0.059	0.033	0.034	0.098		Set Trigger
2	4.146	0.059	0.033	0.034	0.092		Set Trigger
3	4.099	0.059	0.033	0.034	0.093		Set Trigger
4	4.177	0.059	0.033	0.034	0.095		Set Trigger
5	4.192	0.059	0.033	0.034	0.094		Set Trigger

Avg 4.17