

BARBER - M24 0055991

G6771201

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0055991 M2400056030

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



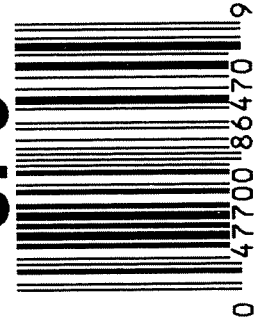
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771201

UPC



3J FORM

BARBER - M24 0055993 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6771201

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSN
430	ASSEMBLE TO STOCK		7-15-08	PSN
440	PROOF		7-15-08	S.P.D.
460	CHECK HEADSPACE		7-15-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RT
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX JUL 25 2008 OPERATOR BT	7-16-08	RT
475	DRILL AND TAP SIGHT HOLES		7-18-08	SP
480	MAGNAFLUX BBL ACTION		7/25/08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	PSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	PSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	PSN
	D) OIL FIRING PIN ASSEMBLY		8-6-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6</u>	8-22	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>7</u>	8-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	8-22	TL
	J) ASSEMBLE STOCK		8-6-08	PSN
	K) ASSEMBLE SWIVEL STUDS		8-28-08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	8-7-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-7-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-28-08	PSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.09</u> <u>2.12</u> <u>2.04</u> <u>2.08</u>	8/15/08	FM
	C) FUNCTION		8-28-08	PSN
690	PACK		8-29-08	TL

F004 REV 5/2006

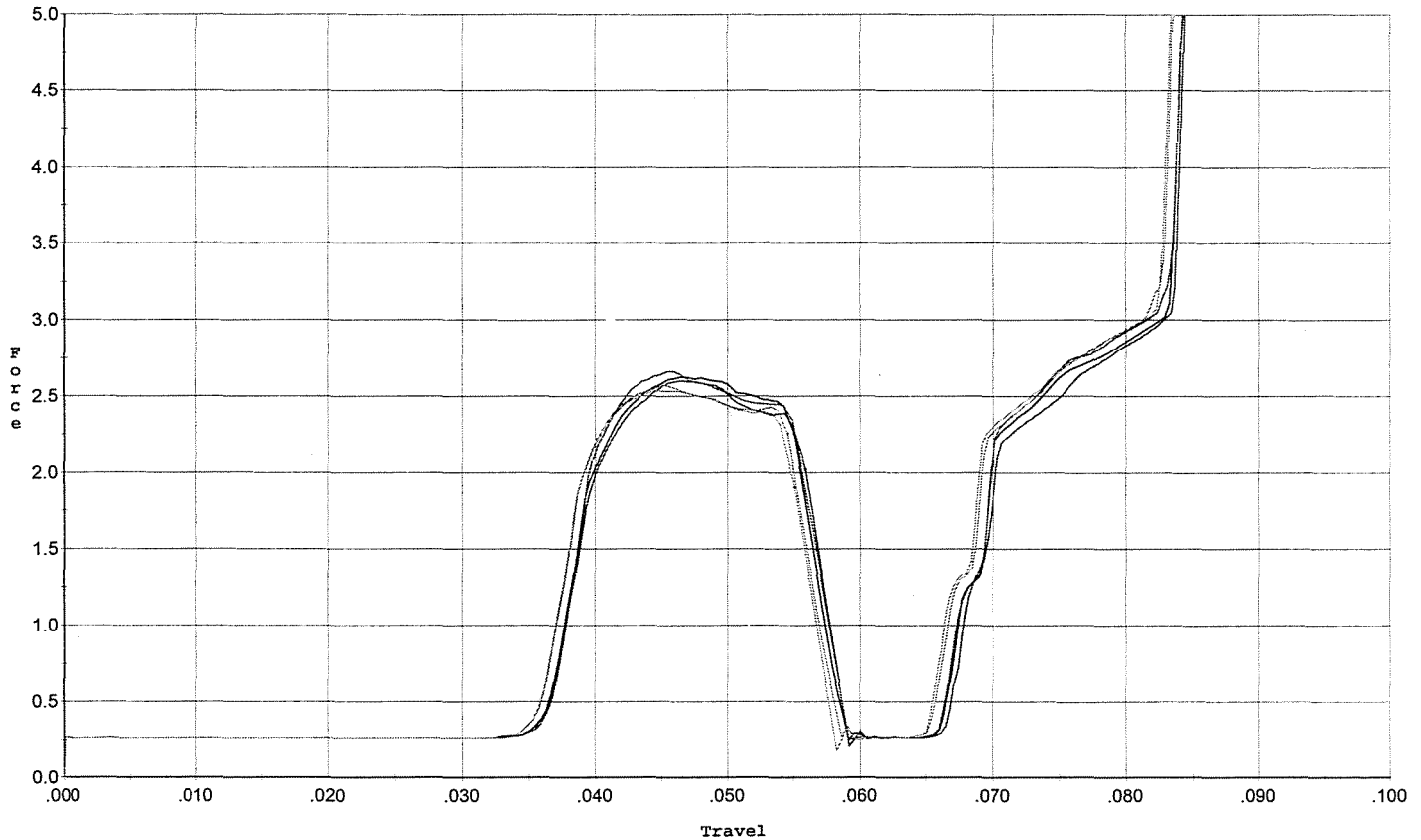
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0055994~~ 56033

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 8/01/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50



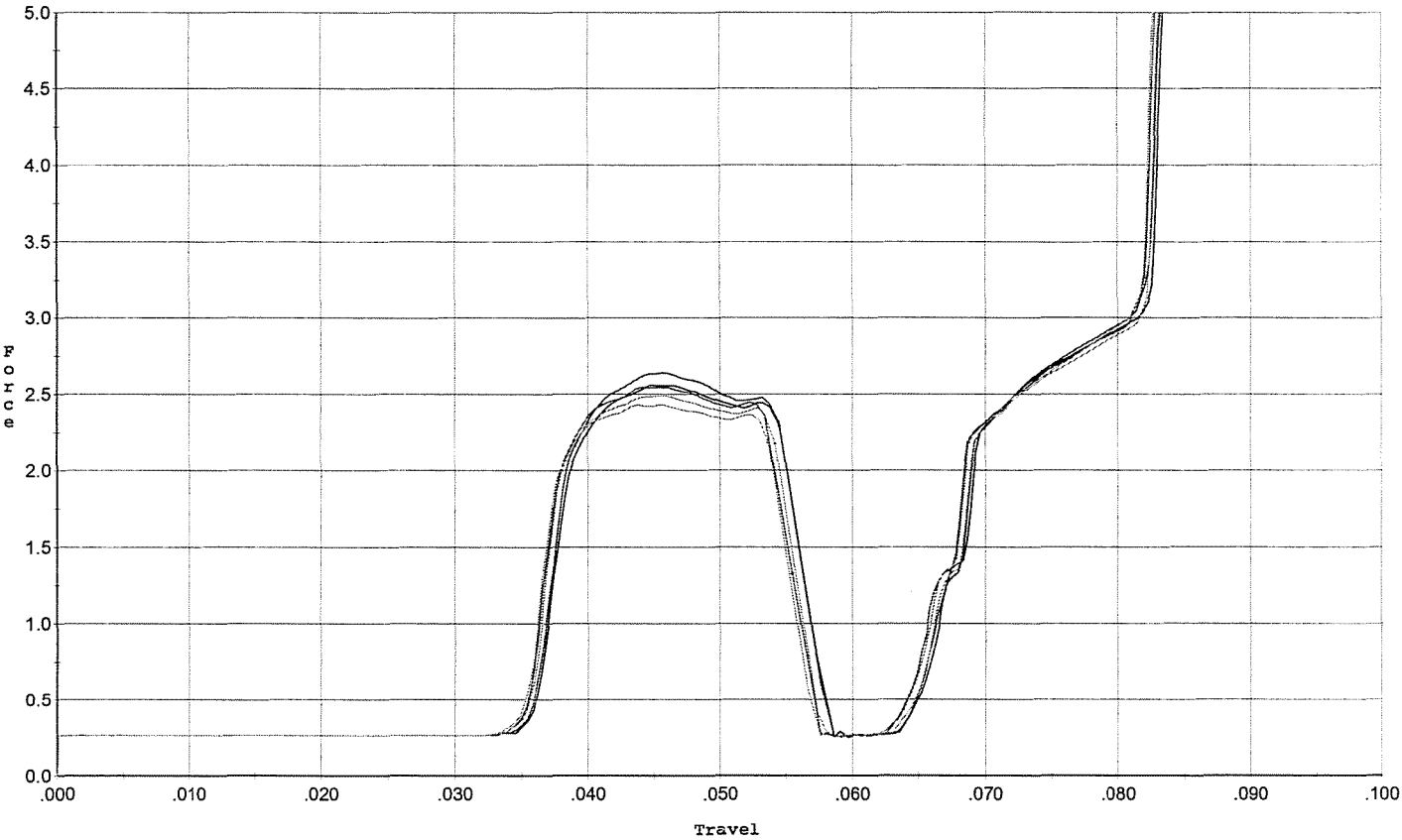
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.056	0.036	0.035	0.053		Set Trigger
2	2.626	0.055	0.036	0.035	0.053		Set Trigger
3	2.661	0.057	0.036	0.035	0.055		Set Trigger
4	2.537	0.055	0.036	0.035	0.053		Set Trigger
5	2.572	0.055	0.036	0.035	0.052		Set Trigger

Avg. 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50



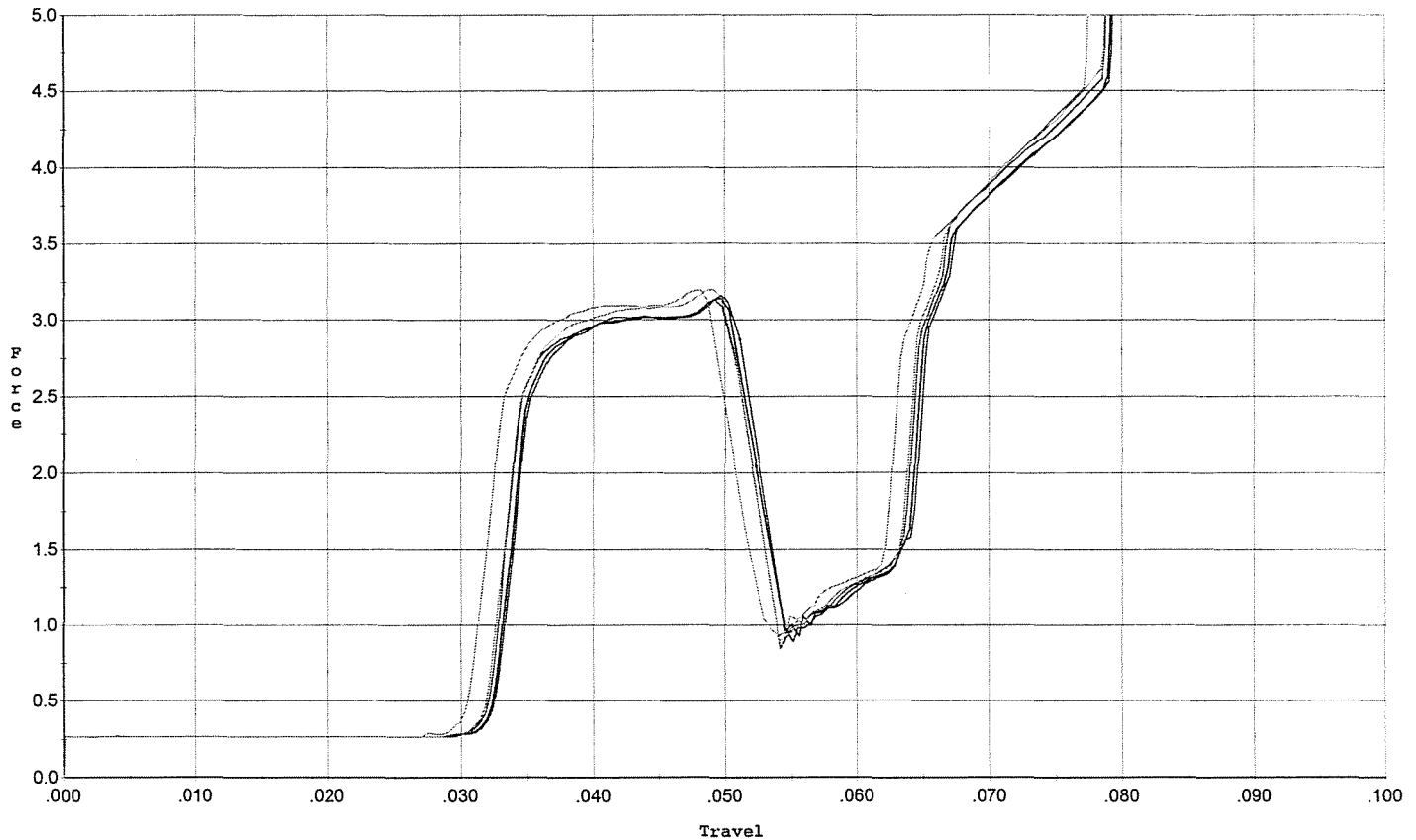
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.054	0.036	0.035	0.054		Set Trigger
2	2.558	0.055	0.036	0.035	0.053		Set Trigger
3	2.545	0.055	0.035	0.034	0.054		Set Trigger
4	2.489	0.054	0.035	0.035	0.052		Set Trigger
5	2.431	0.054	0.035	0.035	0.051		Set Trigger

Aug. 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



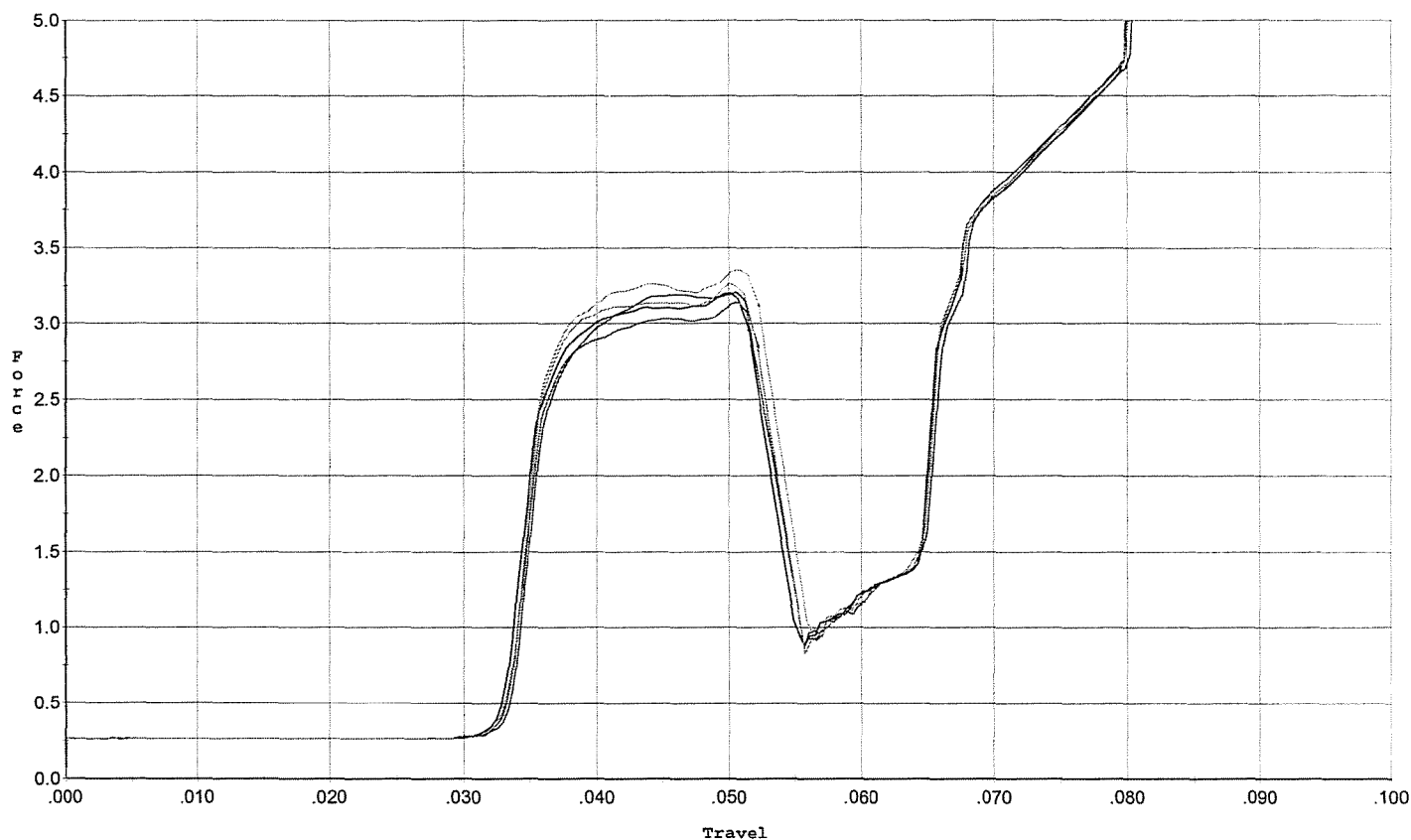
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.165	0.051	0.032	0.033	0.062		Set Trigger
2	3.147	0.052	0.032	0.033	0.063		Set Trigger
3	3.141	0.051	0.032	0.033	0.062		Set Trigger
4	3.205	0.051	0.032	0.032	0.063		Set Trigger
5	3.199	0.049	0.030	0.032	0.061		Set Trigger

AVG. 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schultz 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



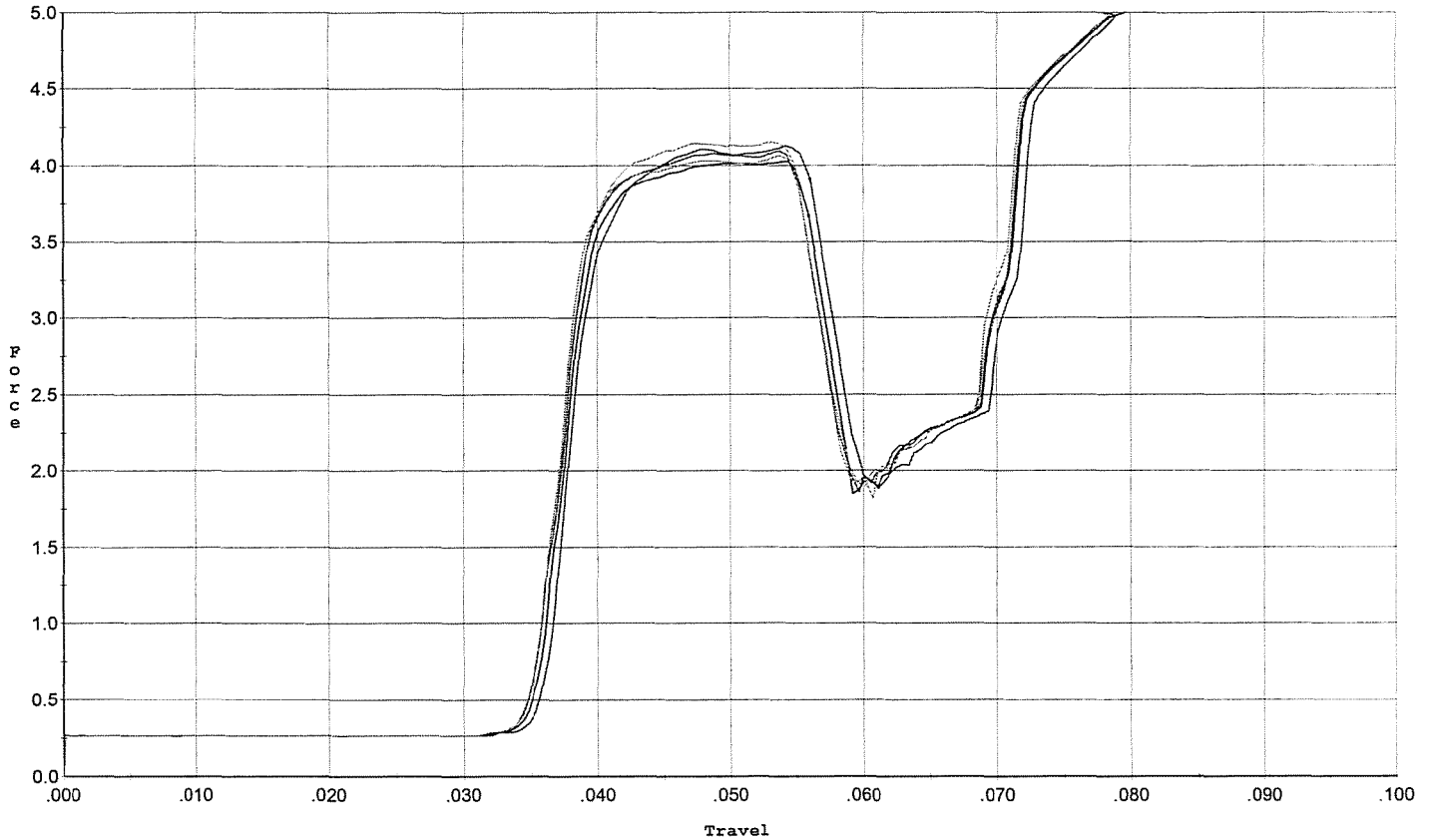
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.207	0.052	0.033	0.033	0.063		Set Trigger
2	3.201	0.051	0.033	0.033	0.063		Set Trigger
3	3.144	0.053	0.033	0.033	0.063		Set Trigger
4	3.357	0.052	0.033	0.032	0.067		Set Trigger
5	3.266	0.052	0.033	0.033	0.065		Set Trigger

Avg. 3.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 8/01/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



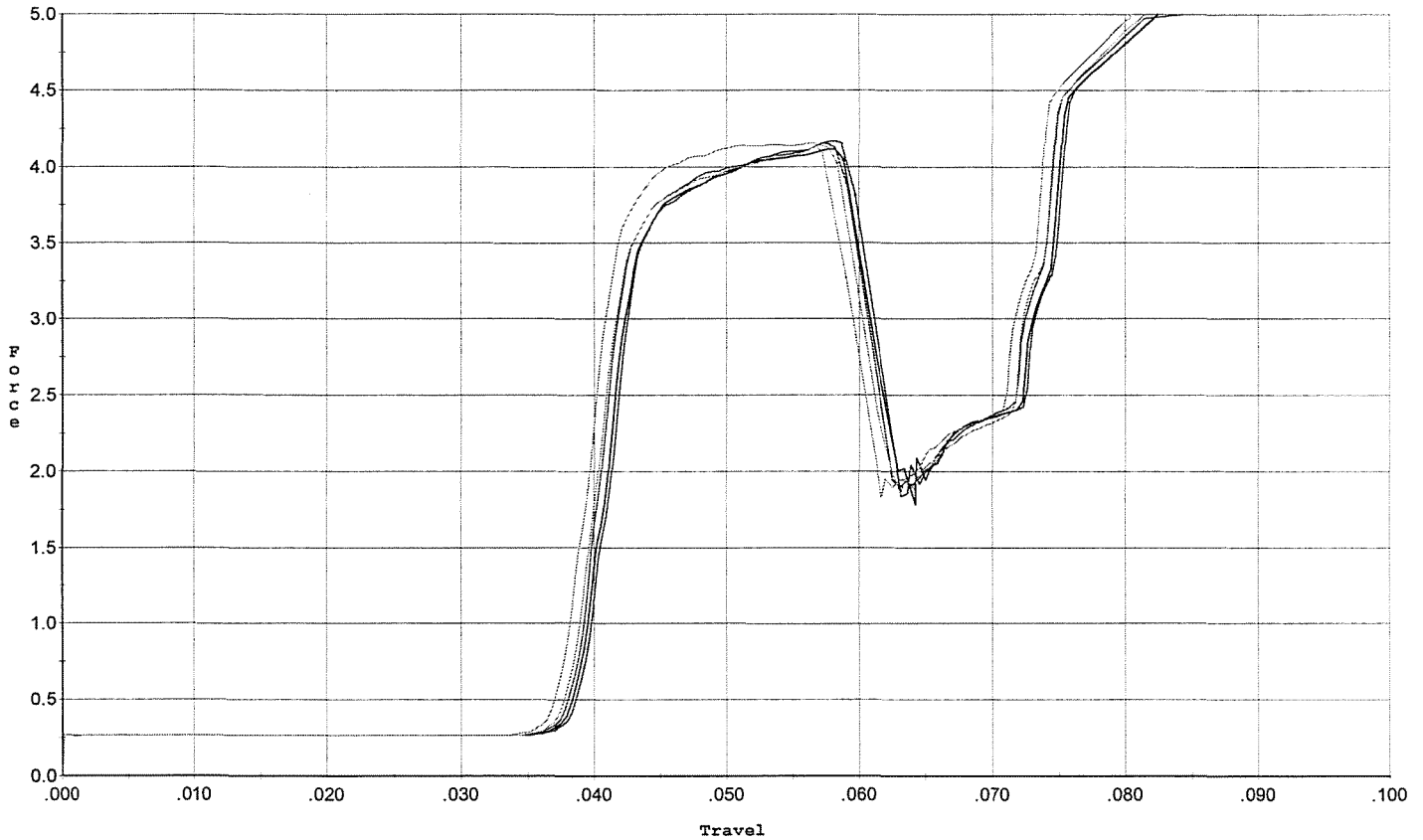
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.129	0.056	0.035	0.032	0.086		Set Trigger
2	4.027	0.056	0.035	0.032	0.085		Set Trigger
3	4.096	0.055	0.034	0.032	0.084		Set Trigger
4	4.065	0.055	0.035	0.032	0.084		Set Trigger
5	4.154	0.055	0.035	0.032	0.085		Set Trigger

Avg. 4.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C. Schults 8/01/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. iafter 20 cycles+/- 1.0 lbs.



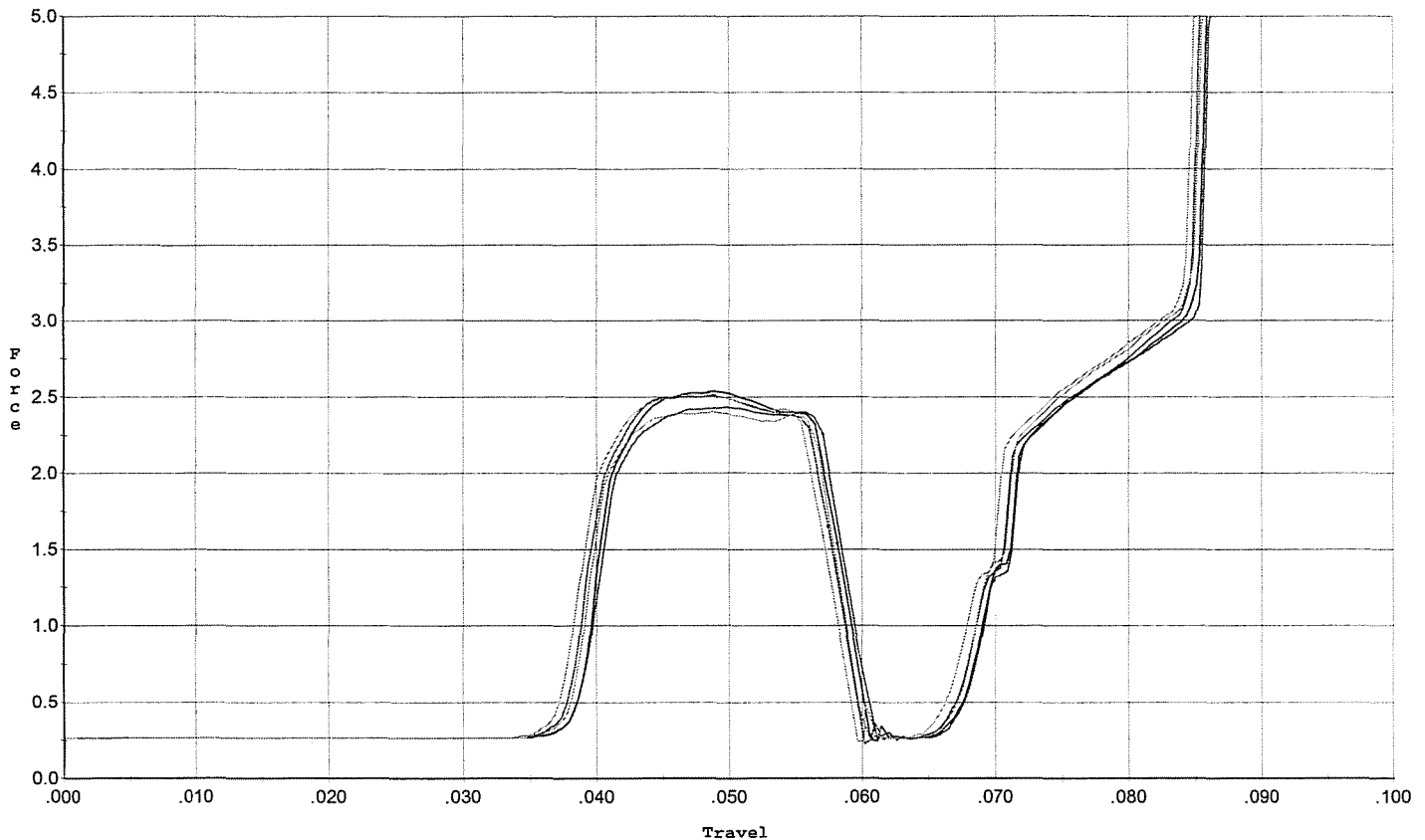
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.060	0.038	0.032	0.088		Set Trigger
2	4.117	0.059	0.038	0.032	0.086		Set Trigger
3	4.156	0.059	0.038	0.031	0.088		Set Trigger
4	4.145	0.058	0.037	0.032	0.086		Set Trigger
5	4.159	0.059	0.037	0.032	0.090		Set Trigger

Avg - 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- 1.50 lbs. for final test



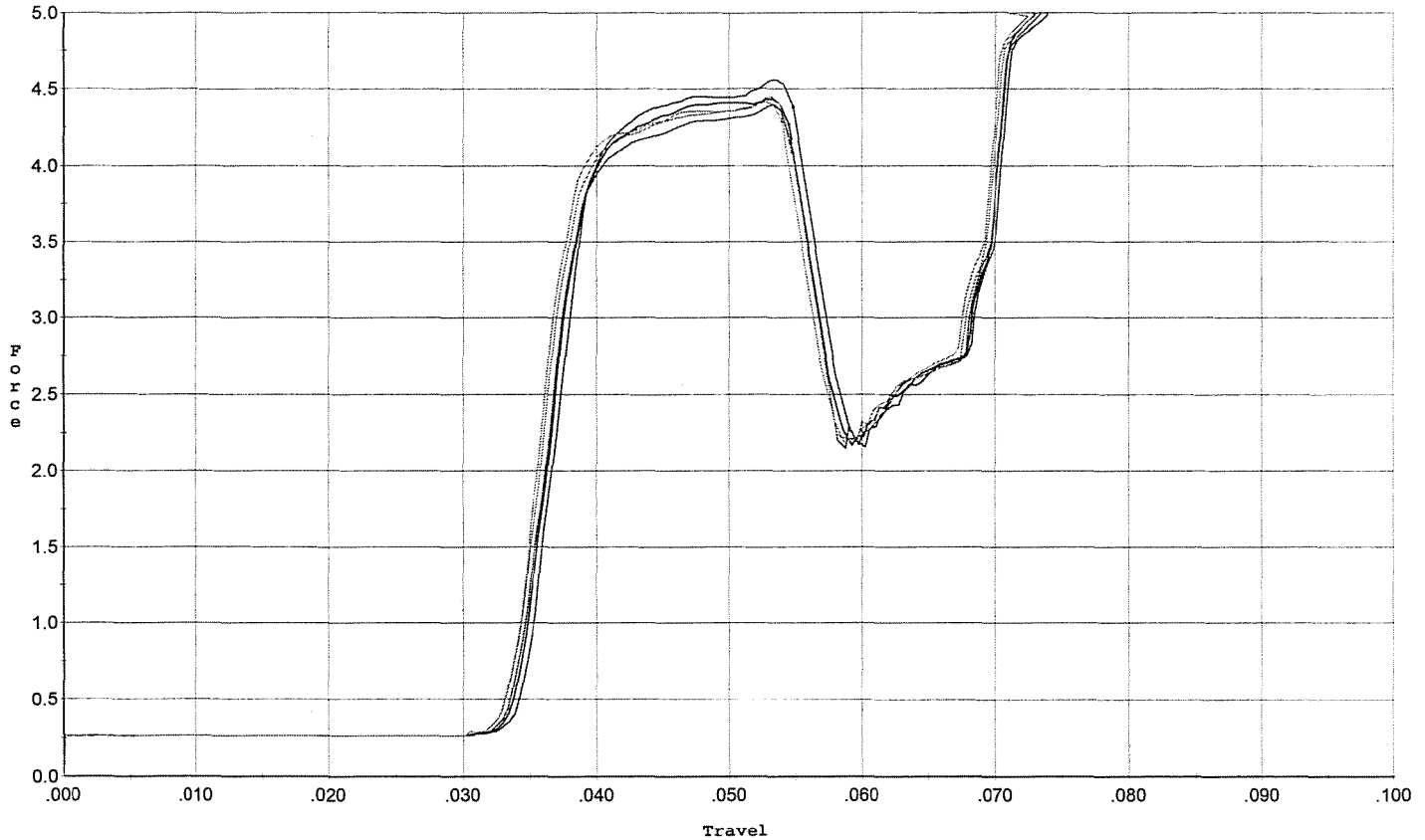
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.437	0.057	0.038	0.035	0.052		Set Trigger
2	2.537	0.058	0.038	0.035	0.054		Set Trigger
3	2.509	0.057	0.038	0.035	0.054		Set Trigger
4	2.405	0.057	0.038	0.035	0.052		Set Trigger
5	2.521	0.057	0.037	0.035	0.054		Set Trigger

Avg - 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 8/01/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.558	0.055	0.034	0.031	0.092		Set Trigger
2	4.434	0.055	0.033	0.031	0.091		Set Trigger
3	4.399	0.055	0.033	0.031	0.091		Set Trigger
4	4.415	0.054	0.033	0.031	0.090		Set Trigger
5	4.448	0.055	0.033	0.031	0.093		Set Trigger

Aug. 4.45