

66771203

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



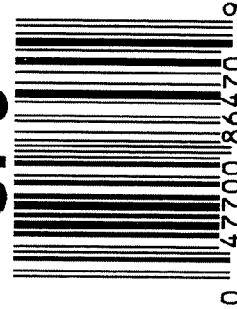
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771203

UPC



BM FORM

GUN SERIAL # 66771203

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	S.P.D.
430	ASSEMBLE TO STOCK		7-31-08	JP
440	PROOF		7-31-08	S.P.D.
460	CHECK HEADSPACE		7-31-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-31-08	S.P.D.
472	SERIALIZE BOLT HANDLE		8-1-08	S.P.D.
475	DRILL AND TAP SIGHT HOLES		8-6-08	JP
480	MAGNAFLUX BBL ACTION		8/6	BM
490	MAGNAFLUX BOLT		7/31/08	WMC
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	Ang
542	APPLY COATINGS (BARREL ACTION)		8/6	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-25-08	BM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

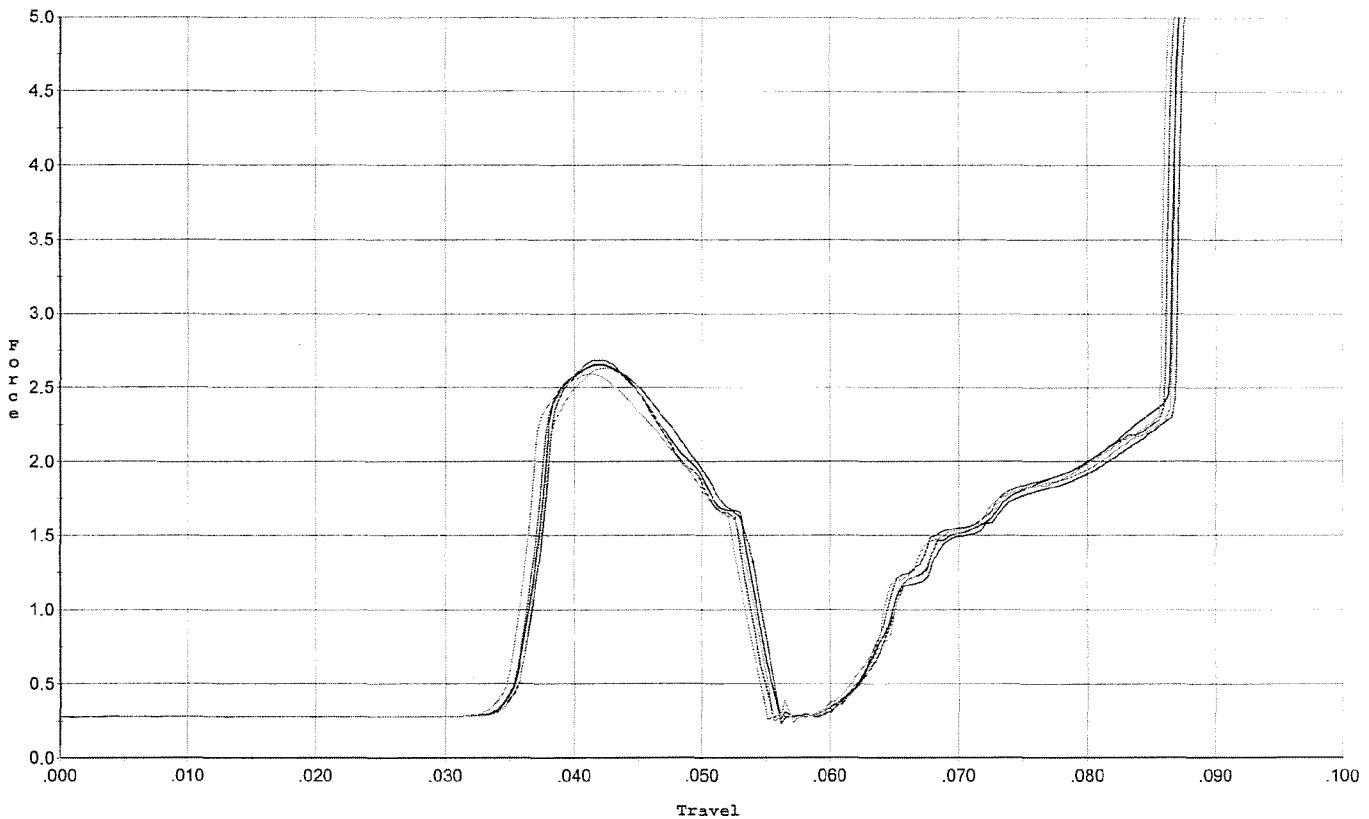
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	10-9-08	LH
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.5</u>	10-9-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	10-9-08	LH
	J) ASSEMBLE STOCK		8-25-08	RSN
	K) ASSEMBLE SWIVEL STUDS		10-9-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-4-08	TRW
670	FINAL INSPECTION A) HEADSPACE		10-9-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.57</u> <u>2.60</u> <u>2.53</u> <u>2.65</u>	9/30/08	FM
	C) FUNCTION		10-9-08	LH
690	PACK		12-8-08	RSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



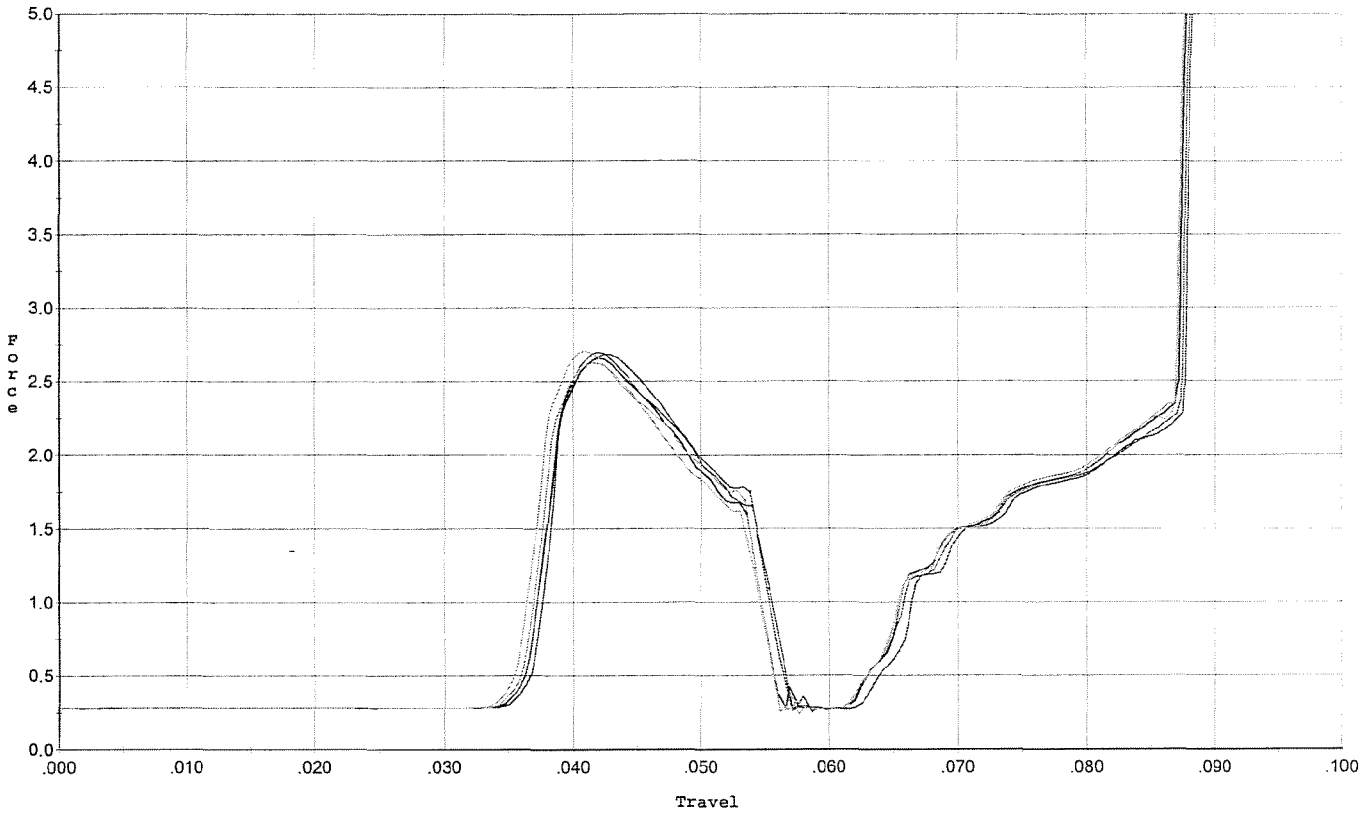
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.661	0.054	0.036	0.038	0.048		Set Trigger
2	2.653	0.053	0.035	0.038	0.047		Set Trigger
3	2.684	0.053	0.035	0.038	0.047		Set Trigger
4	2.632	0.054	0.036	0.038	0.047		Set Trigger
5	2.592	0.052	0.035	0.038	0.046		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



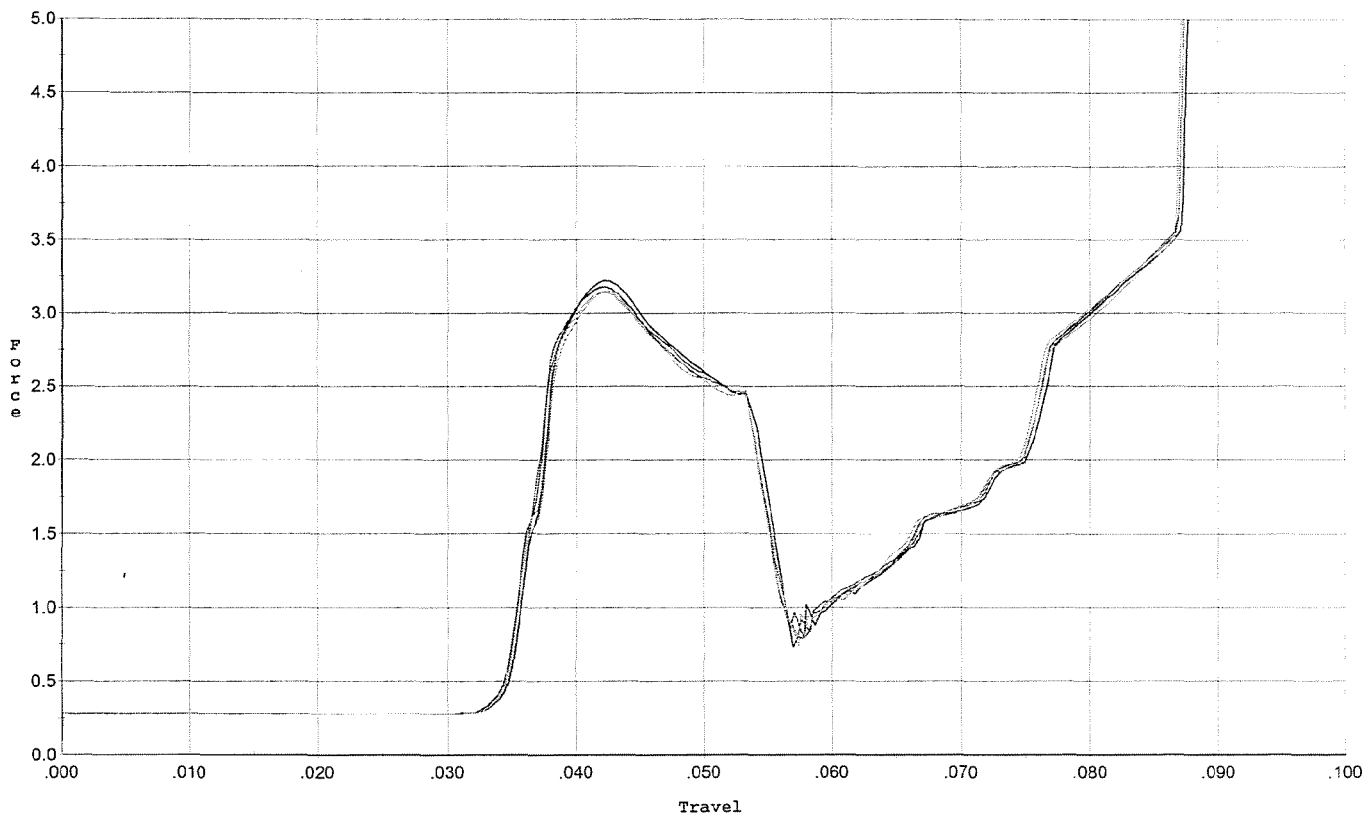
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.683	0.055	0.036	0.038	0.049		Set Trigger
2	2.658	0.054	0.036	0.039	0.046		Set Trigger
3	2.699	0.054	0.036	0.039	0.048		Set Trigger
4	2.707	0.053	0.035	0.038	0.048		Set Trigger
5	2.628	0.054	0.036	0.038	0.047		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



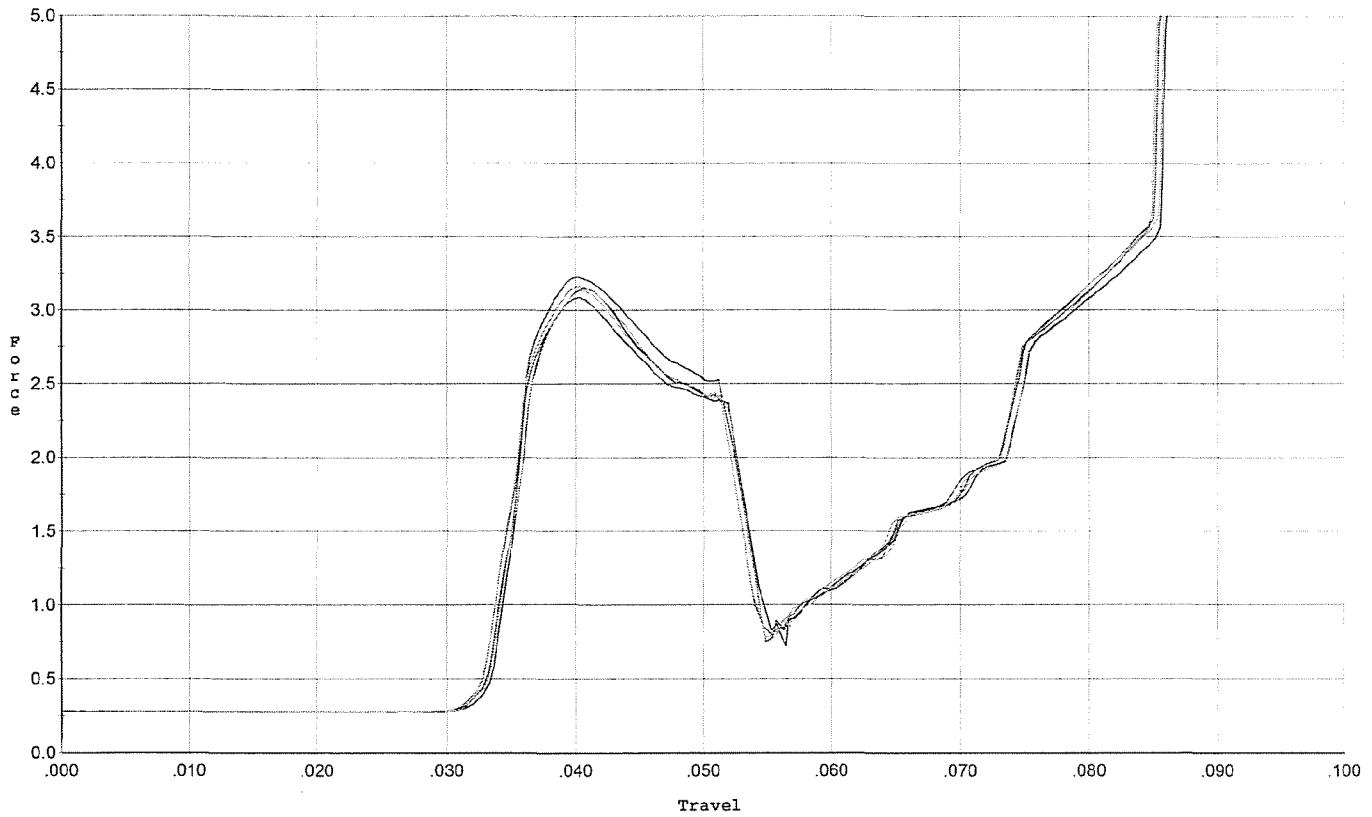
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.180	0.053	0.034	0.037	0.059		Set Trigger
2	3.223	0.054	0.035	0.037	0.060		Set Trigger
3	3.182	0.053	0.035	0.037	0.059		Set Trigger
4	3.147	0.053	0.034	0.037	0.059		Set Trigger
5	3.148	0.053	0.034	0.037	0.058		Set Trigger

Arg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



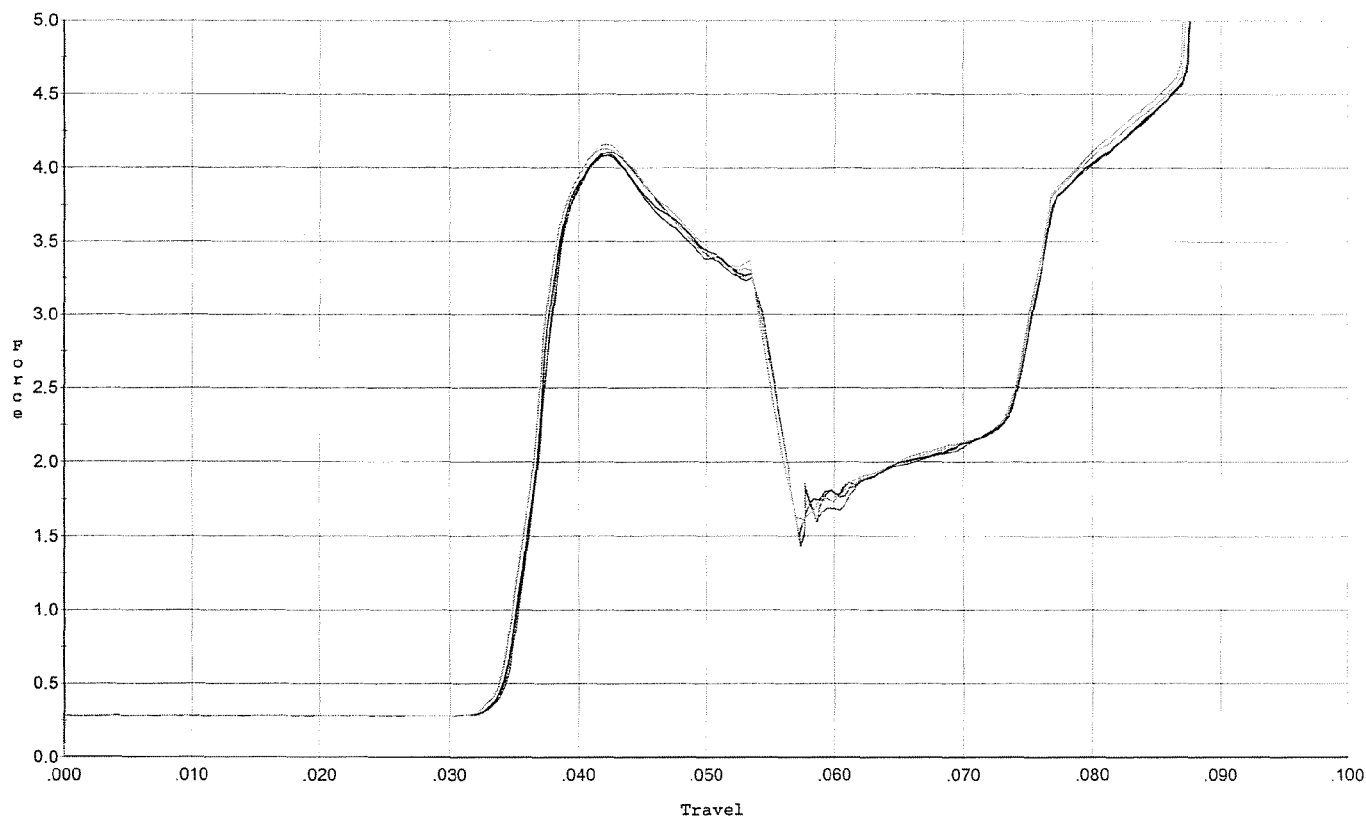
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.229	0.052	0.033	0.036	0.060		Set Trigger
2	3.153	0.052	0.033	0.037	0.057		Set Trigger
3	3.087	0.051	0.033	0.037	0.056		Set Trigger
4	3.132	0.052	0.033	0.036	0.057		Set Trigger
5	3.163	0.051	0.033	0.036	0.057		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



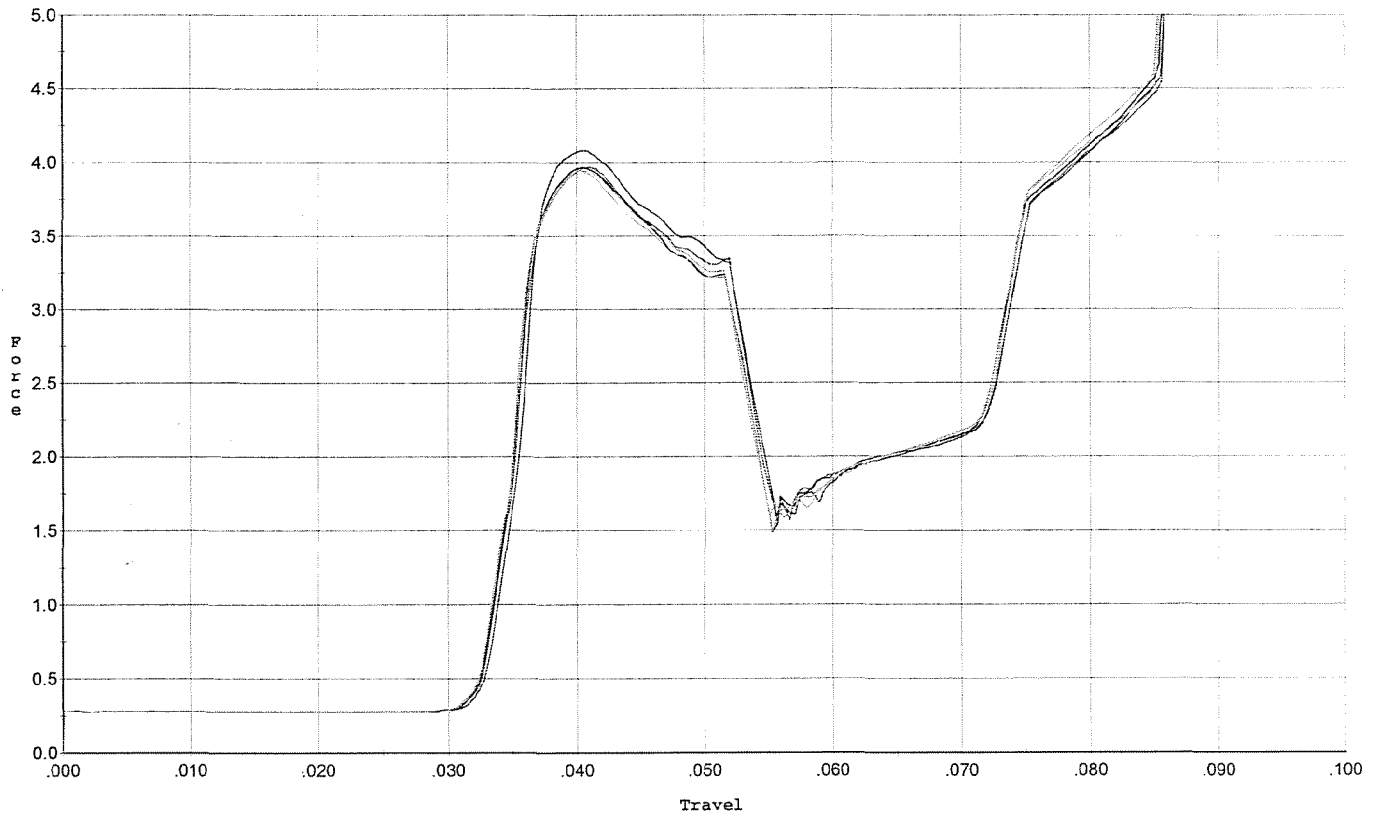
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.098	0.054	0.034	0.036	0.076		Set Trigger
2	4.083	0.055	0.034	0.036	0.078		Set Trigger
3	4.104	0.055	0.034	0.036	0.077		Set Trigger
4	4.158	0.055	0.034	0.036	0.079		Set Trigger
5	4.127	0.053	0.034	0.036	0.076		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



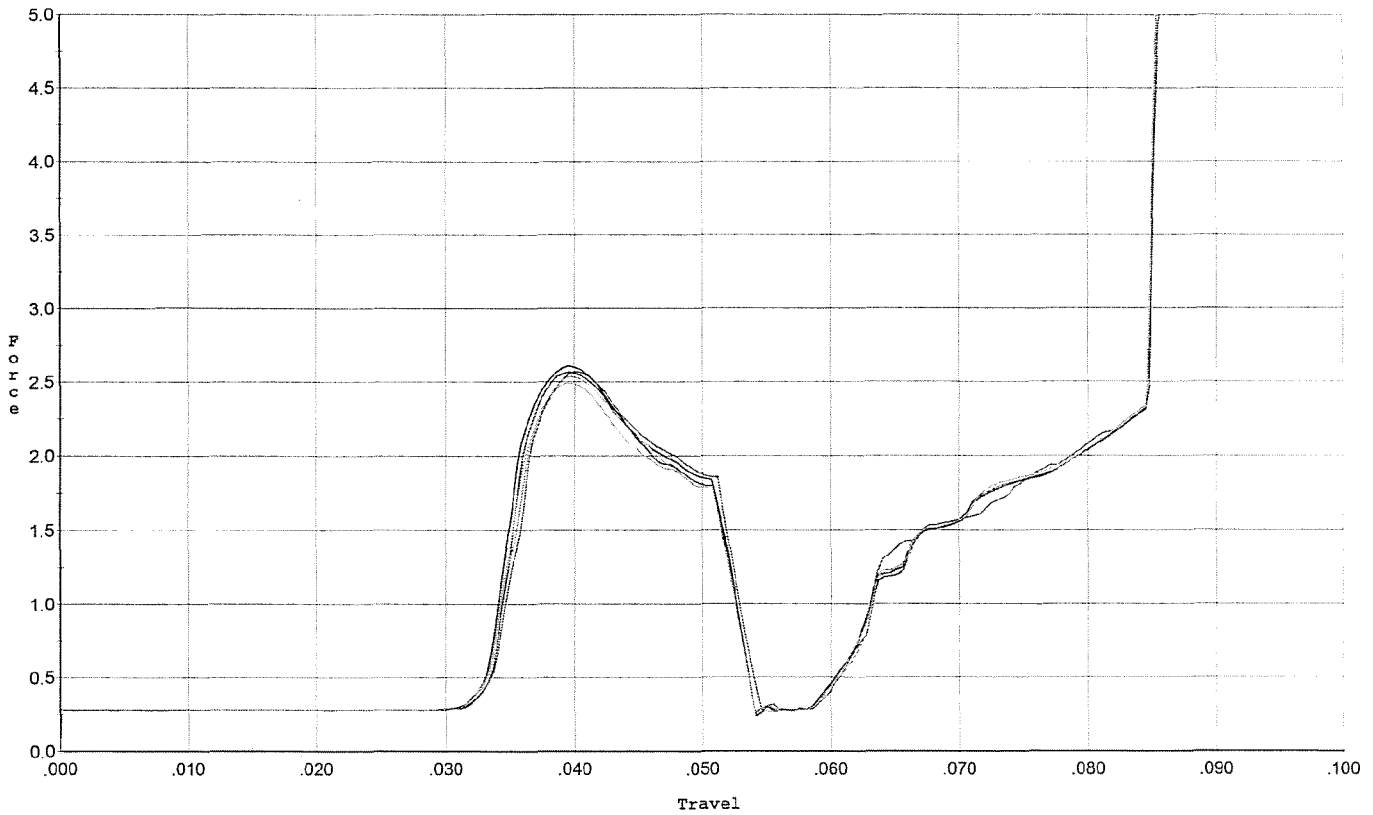
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.052	0.033	0.035	0.074		Set Trigger
2	3.967	0.053	0.032	0.035	0.075		Set Trigger
3	3.968	0.052	0.033	0.035	0.074		Set Trigger
4	3.940	0.052	0.032	0.035	0.072		Set Trigger
5	3.946	0.053	0.032	0.035	0.075		Set Trigger

Avg 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



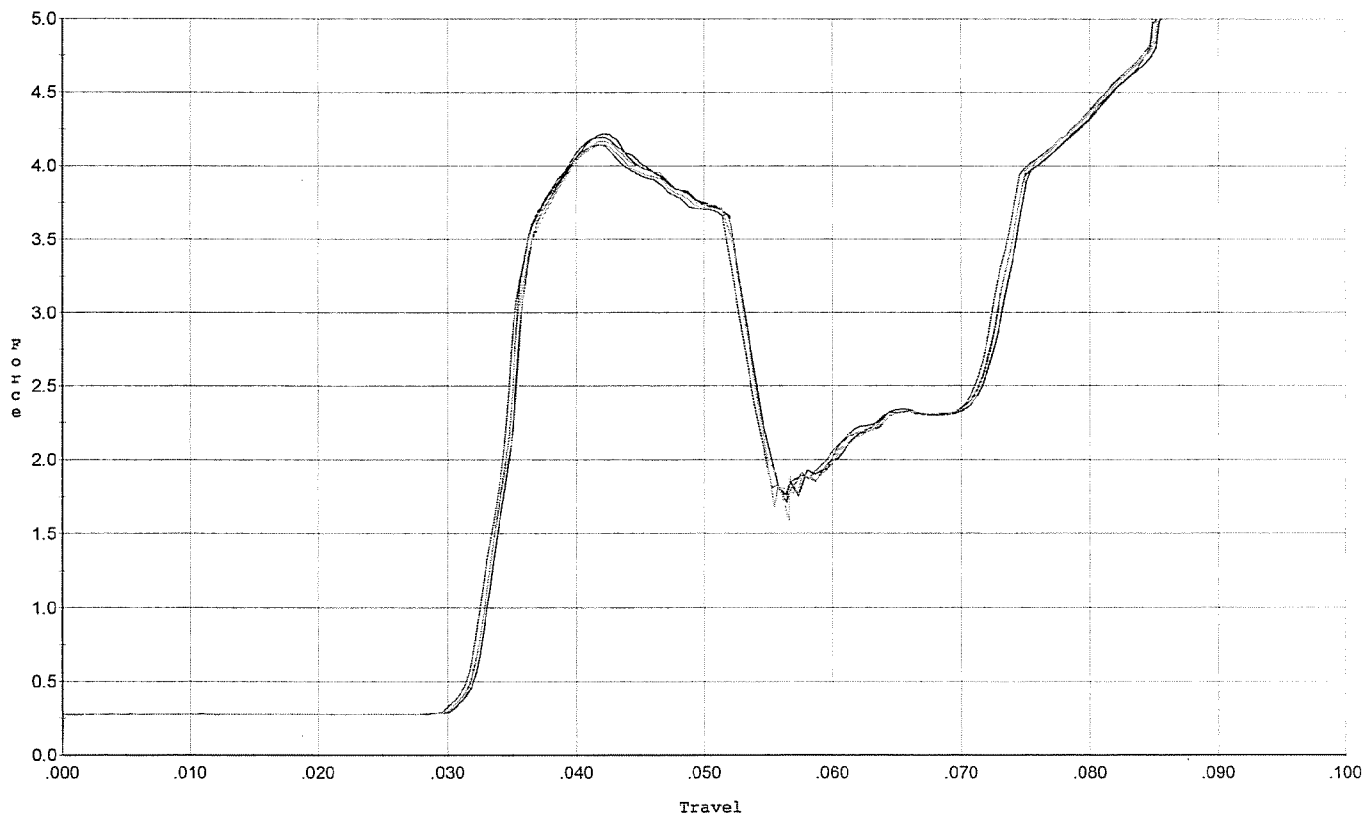
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.052	0.033	0.037	0.047		Set Trigger
2	2.608	0.052	0.033	0.037	0.048		Set Trigger
3	2.569	0.051	0.033	0.038	0.046		Set Trigger
4	2.492	0.052	0.033	0.037	0.046		Set Trigger
5	2.537	0.052	0.033	0.037	0.047		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.197	0.052	0.032	0.034	0.082		Set Trigger
2	4.218	0.052	0.032	0.035	0.080		Set Trigger
3	4.143	0.051	0.031	0.034	0.080		Set Trigger
4	4.144	0.052	0.032	0.035	0.081		Set Trigger
5	4.166	0.052	0.032	0.035	0.080		Set Trigger

Avg 4.17