

G6771210

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

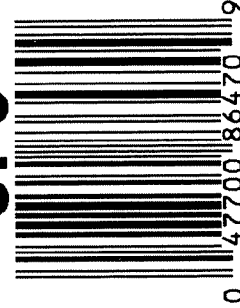
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771210

UPC



GUN SERIAL # G 6771210

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSH
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RTZ
472	SERIALIZE BOLT HANDLE		7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-24-08	SD
480	MAGNAFLUX BBL ACTION		7/25/08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		7-31-	cm
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

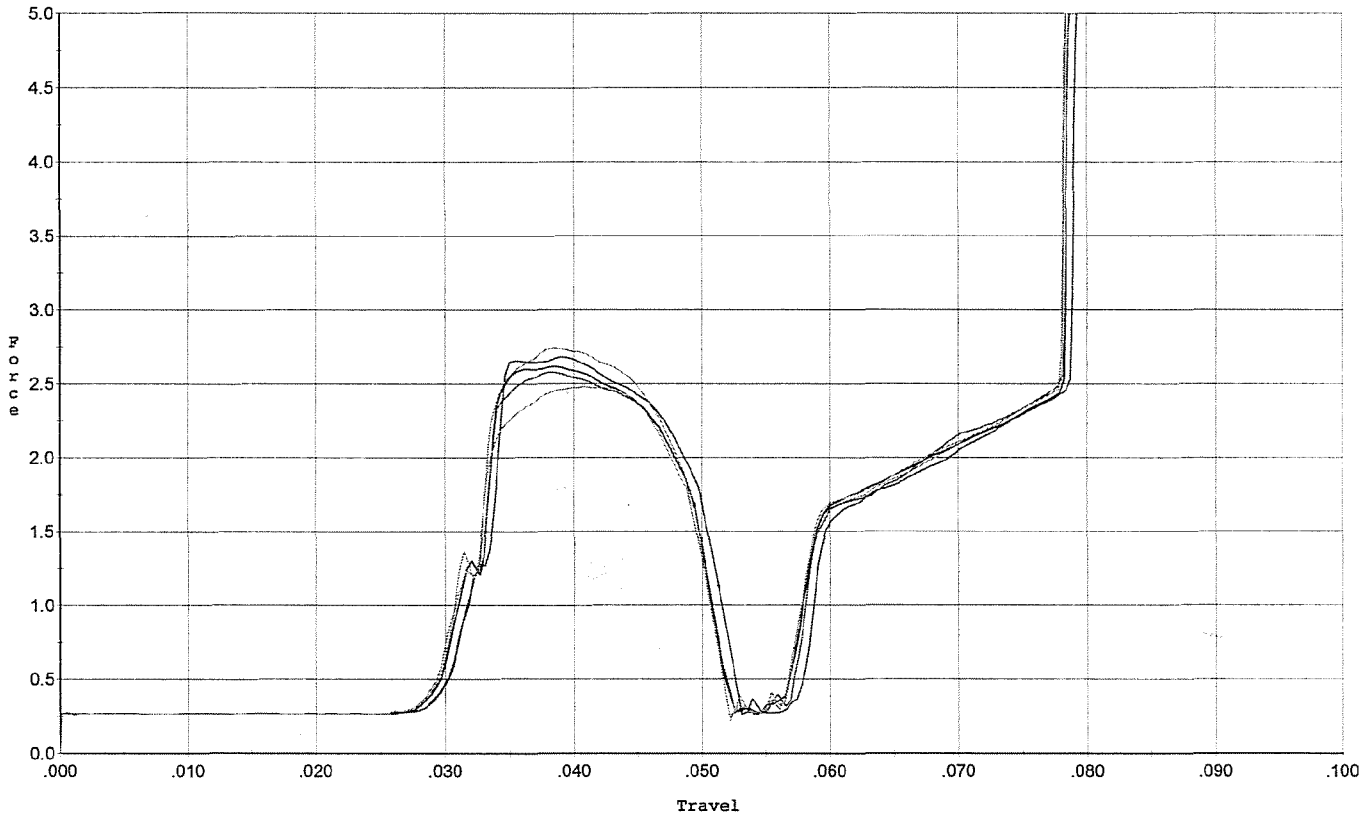
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	8-22	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	8-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	8-22	TL
	J) ASSEMBLE STOCK		8-11-08	RTL
	K) ASSEMBLE SWIVEL STUDS		8-27-08	Rsn
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TRU
670	FINAL INSPECTION A) HEADSPACE		8-27-08	Rsn
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.45</u> <u>2.45</u> <u>2.32</u> <u>2.34</u>	8/16/08	Fm
	C) FUNCTION		8-27-08	Rsn
690	PACK		8-29-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs.ini.+/- .50 lbs.



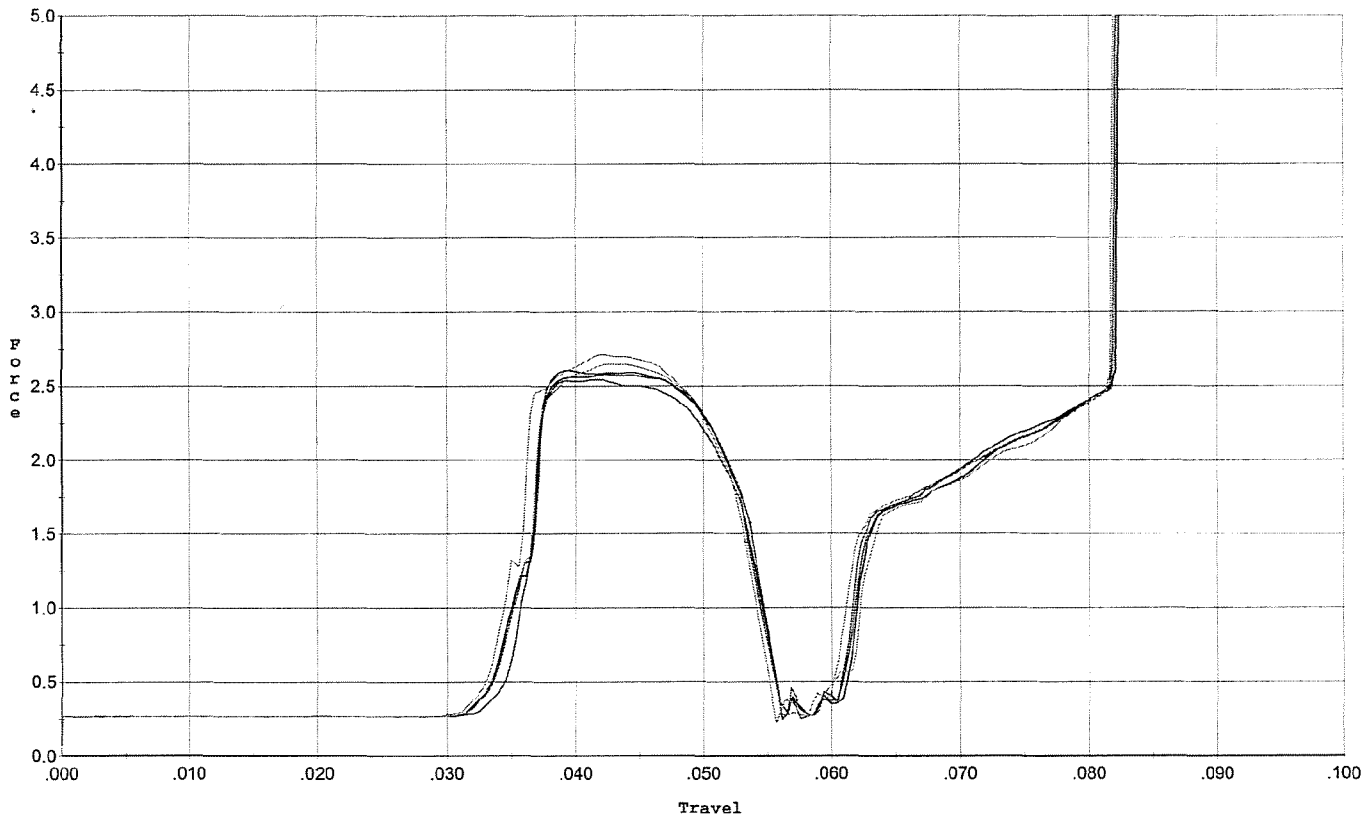
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.680	0.051	0.030	0.034	0.053		Set Trigger
2	2.616	0.049	0.029	0.034	0.051		Set Trigger
3	2.579	0.049	0.030	0.034	0.050		Set Trigger
4	2.479	0.050	0.029	0.033	0.050		Set Trigger
5	2.743	0.050	0.029	0.033	0.053		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs.after 50 cycles+/- .50 lbs.



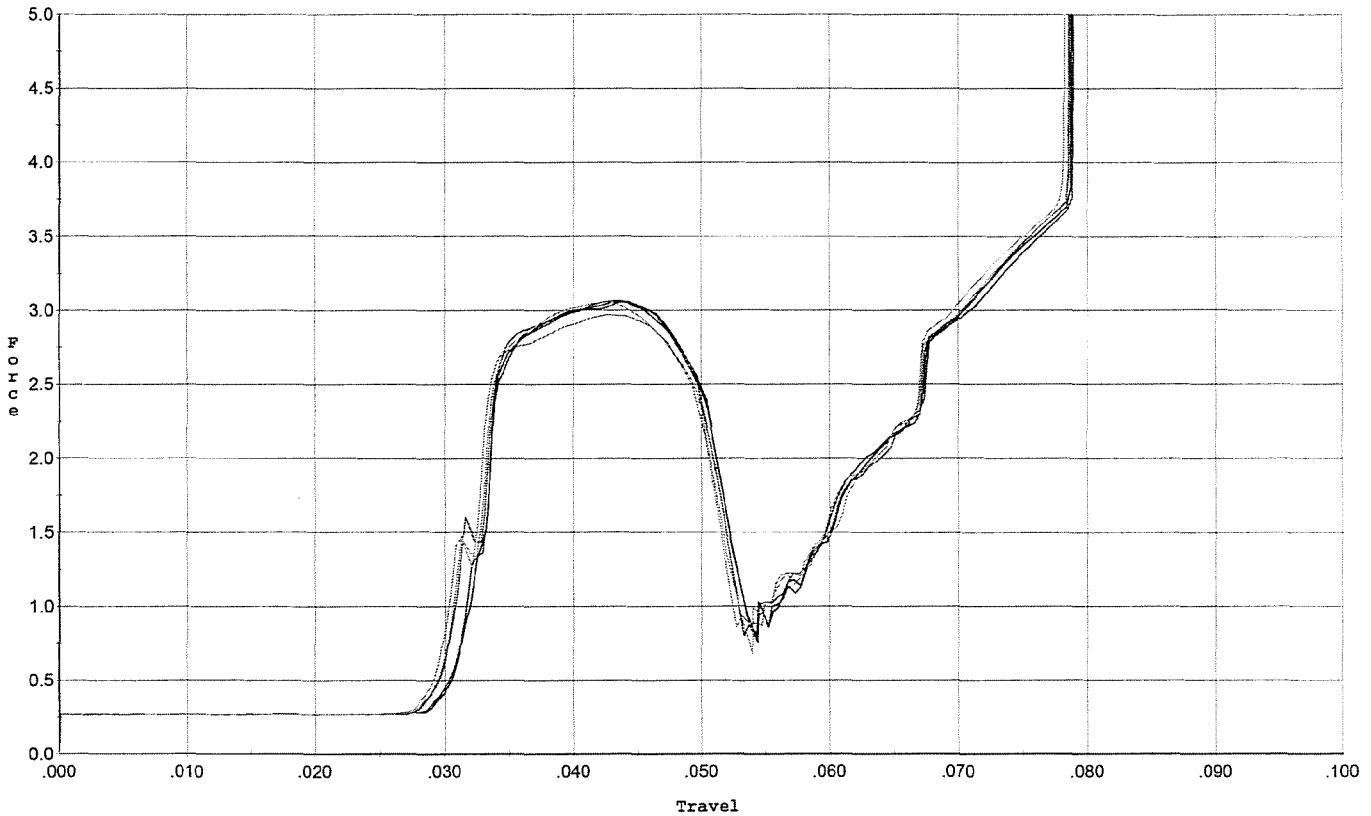
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.054	0.034	0.035	0.052		Set Trigger
2	2.580	0.054	0.033	0.035	0.053		Set Trigger
3	2.544	0.053	0.033	0.035	0.051		Set Trigger
4	2.651	0.054	0.033	0.035	0.054		Set Trigger
5	2.712	0.053	0.033	0.034	0.054		Set Trigger

Aug. 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini.+/- .75 lbs.



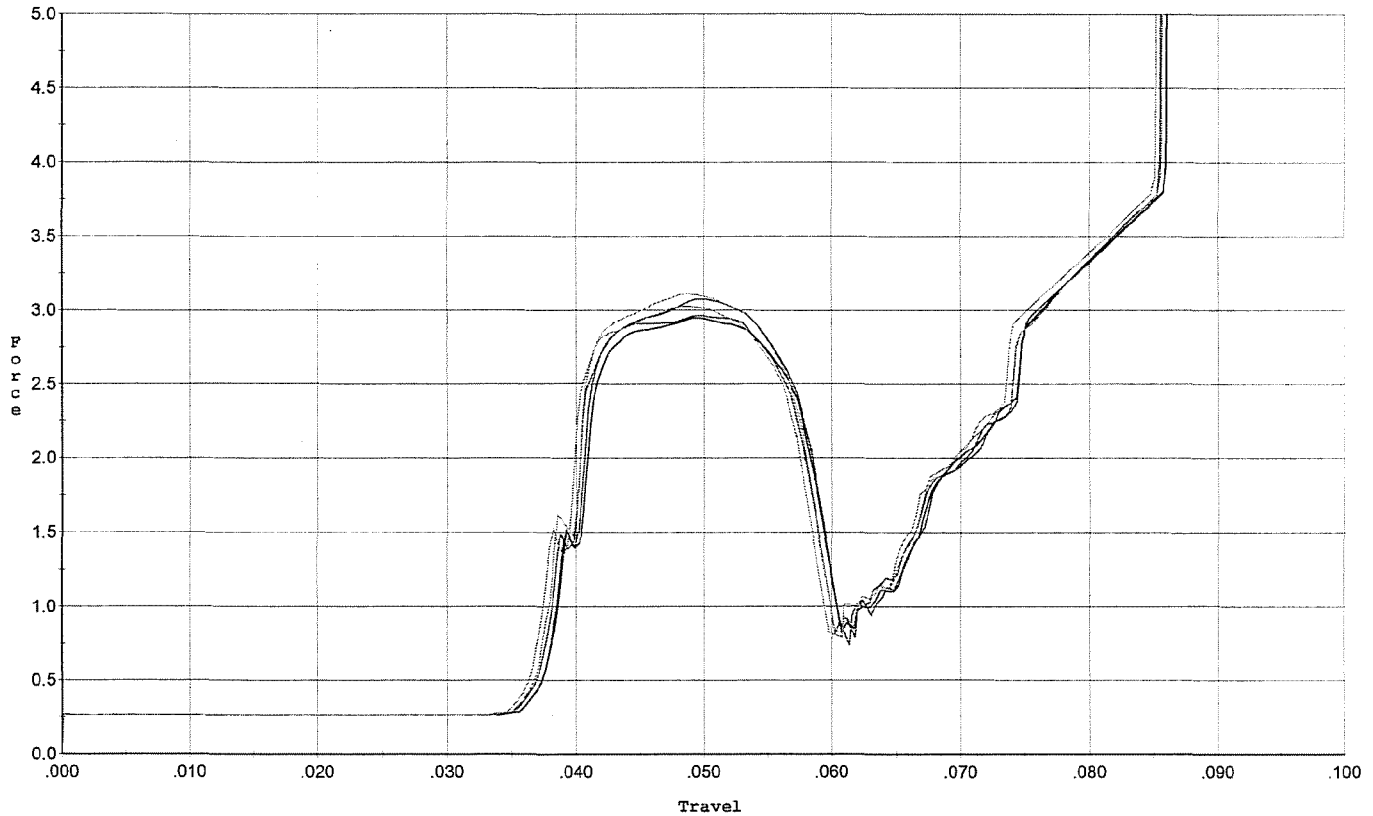
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.060	0.050	0.030	0.032	0.061		Set Trigger
2	3.058	0.050	0.030	0.032	0.061		Set Trigger
3	3.066	0.051	0.029	0.032	0.063		Set Trigger
4	3.055	0.050	0.029	0.032	0.062		Set Trigger
5	2.969	0.050	0.029	0.033	0.060		Set Trigger

Aug. 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



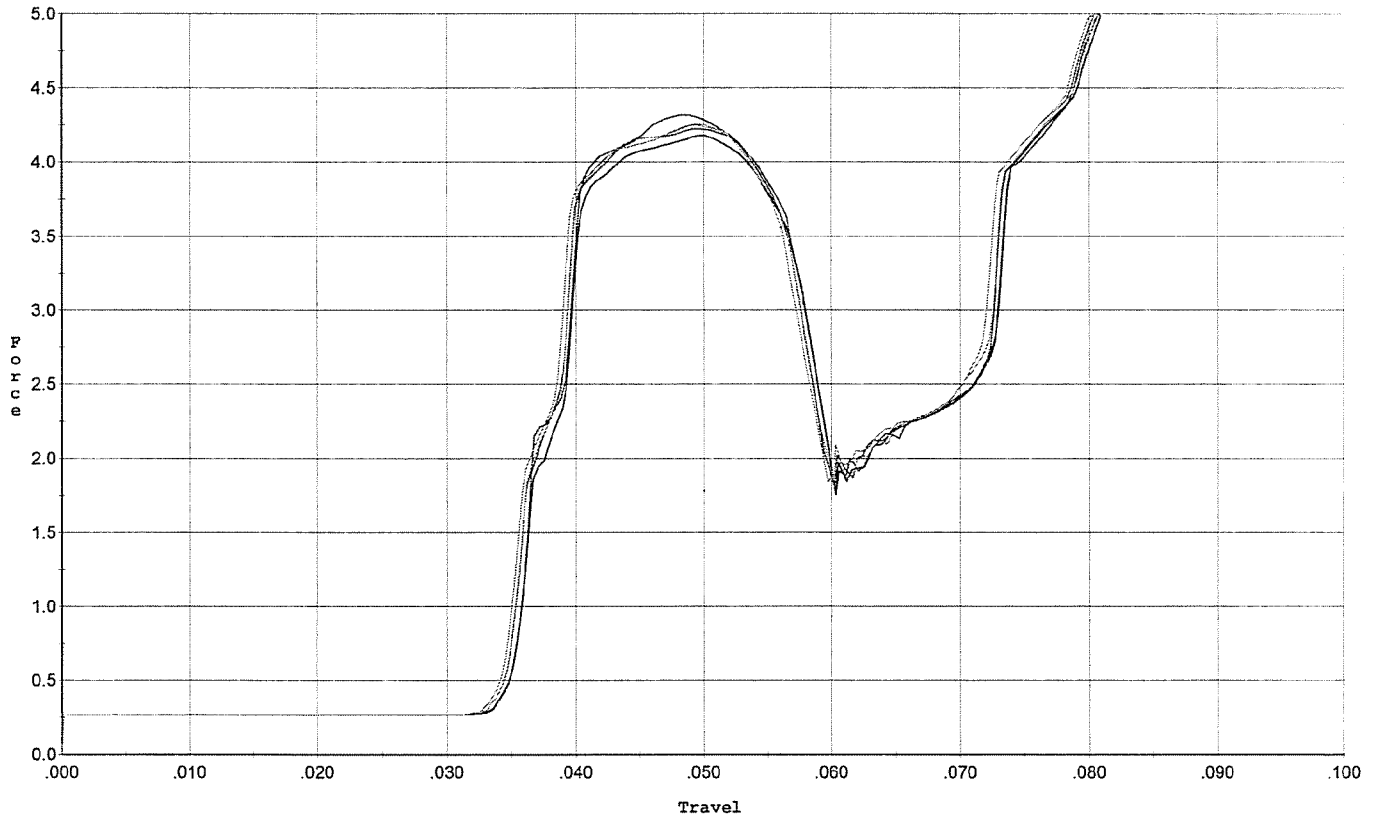
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.075	0.058	0.037	0.034	0.065		Set Trigger
2	2.947	0.059	0.037	0.034	0.063		Set Trigger
3	2.964	0.058	0.037	0.034	0.063		Set Trigger
4	3.112	0.058	0.037	0.034	0.065		Set Trigger
5	3.026	0.057	0.036	0.034	0.064		Set Trigger

Aug. 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



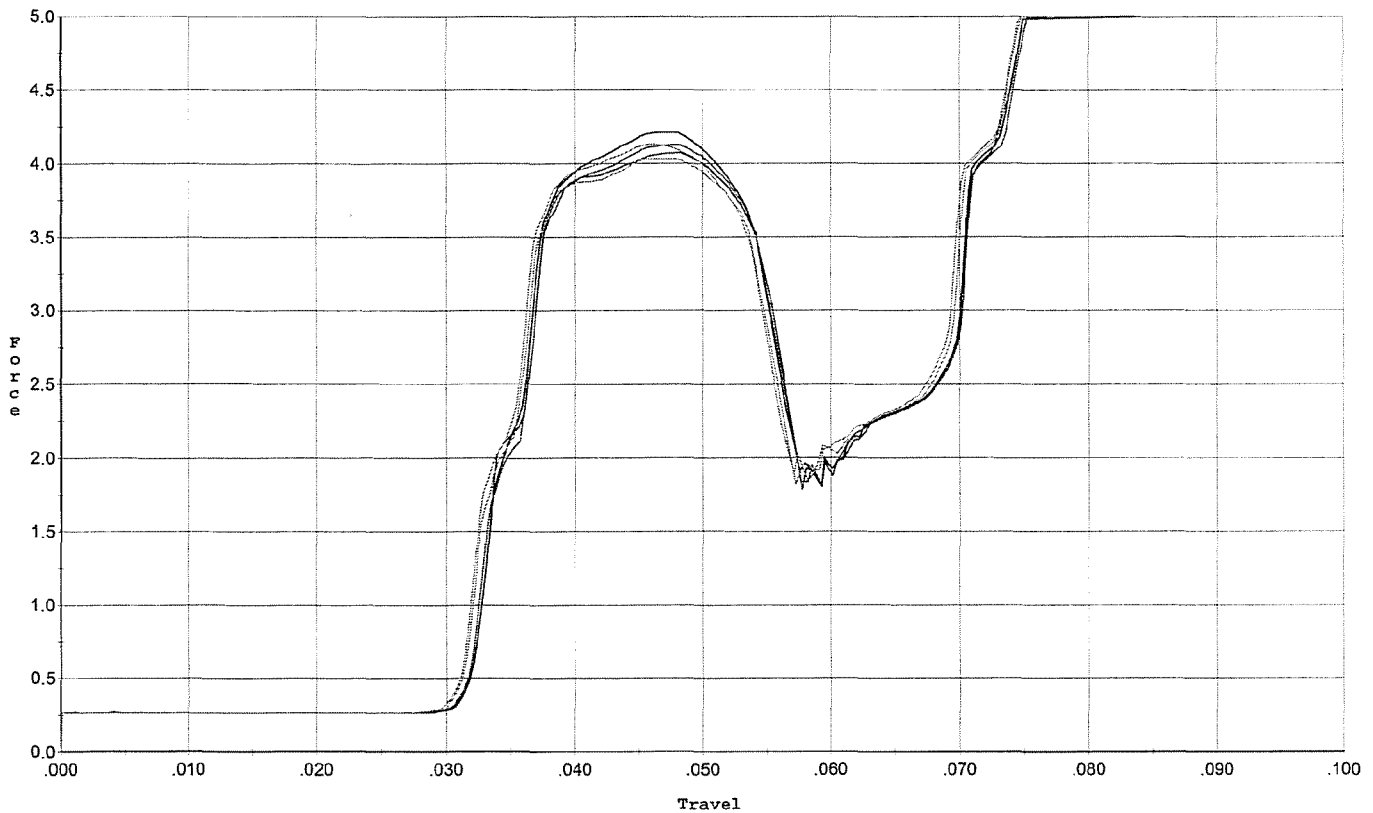
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.318	0.058	0.034	0.031	0.092		Set Trigger
2	4.177	0.058	0.035	0.031	0.090		Set Trigger
3	4.224	0.057	0.034	0.031	0.090		Set Trigger
4	4.255	0.057	0.034	0.031	0.090		Set Trigger
5	4.248	0.056	0.034	0.032	0.089		Set Trigger

Avg. 4.24

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



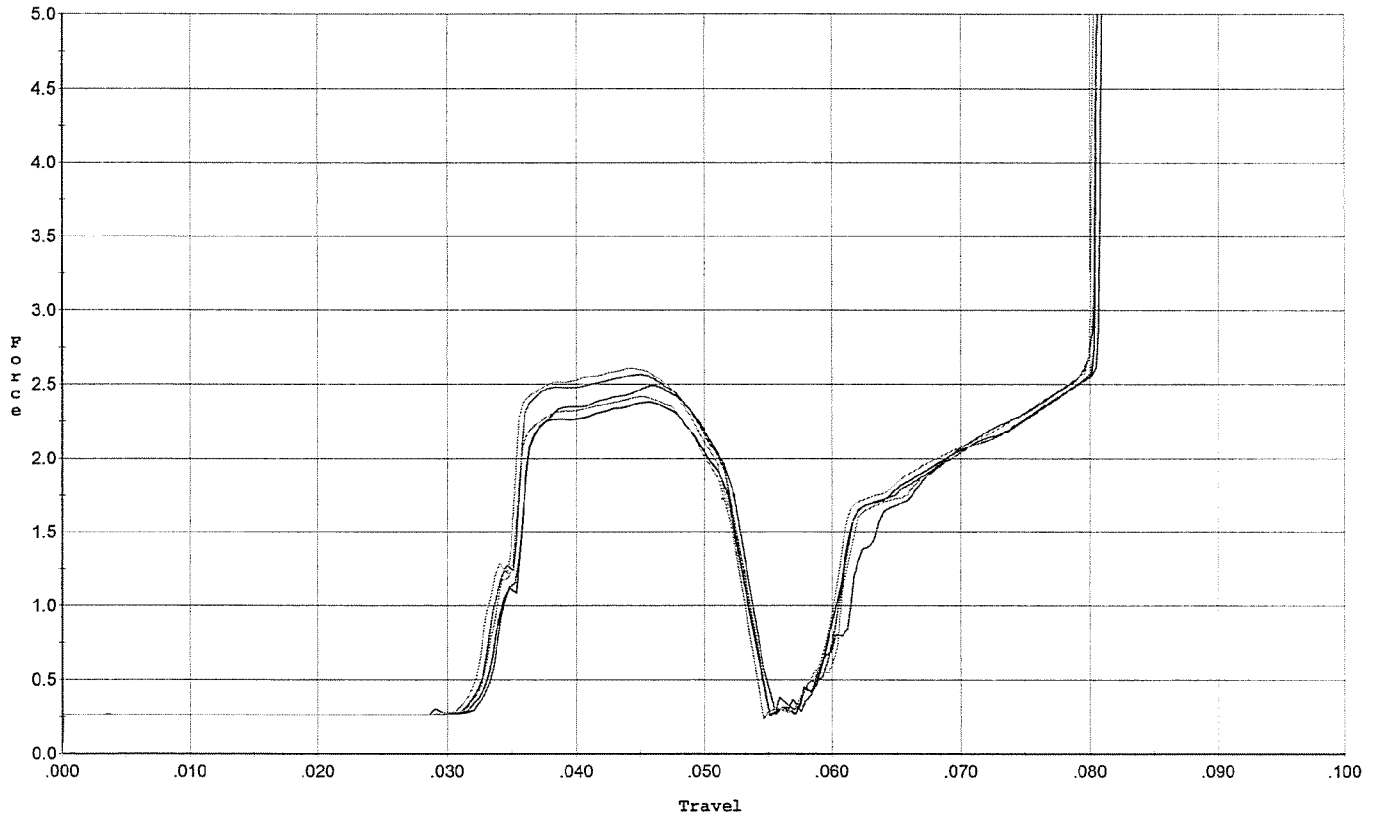
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.071	0.055	0.031	0.031	0.089		Set Trigger
2	4.213	0.054	0.031	0.031	0.088		Set Trigger
3	4.128	0.056	0.031	0.031	0.091		Set Trigger
4	4.034	0.055	0.031	0.027	0.089		Set Trigger
5	4.131	0.054	0.031	0.027	0.088		Set Trigger

Aug. 4. 11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



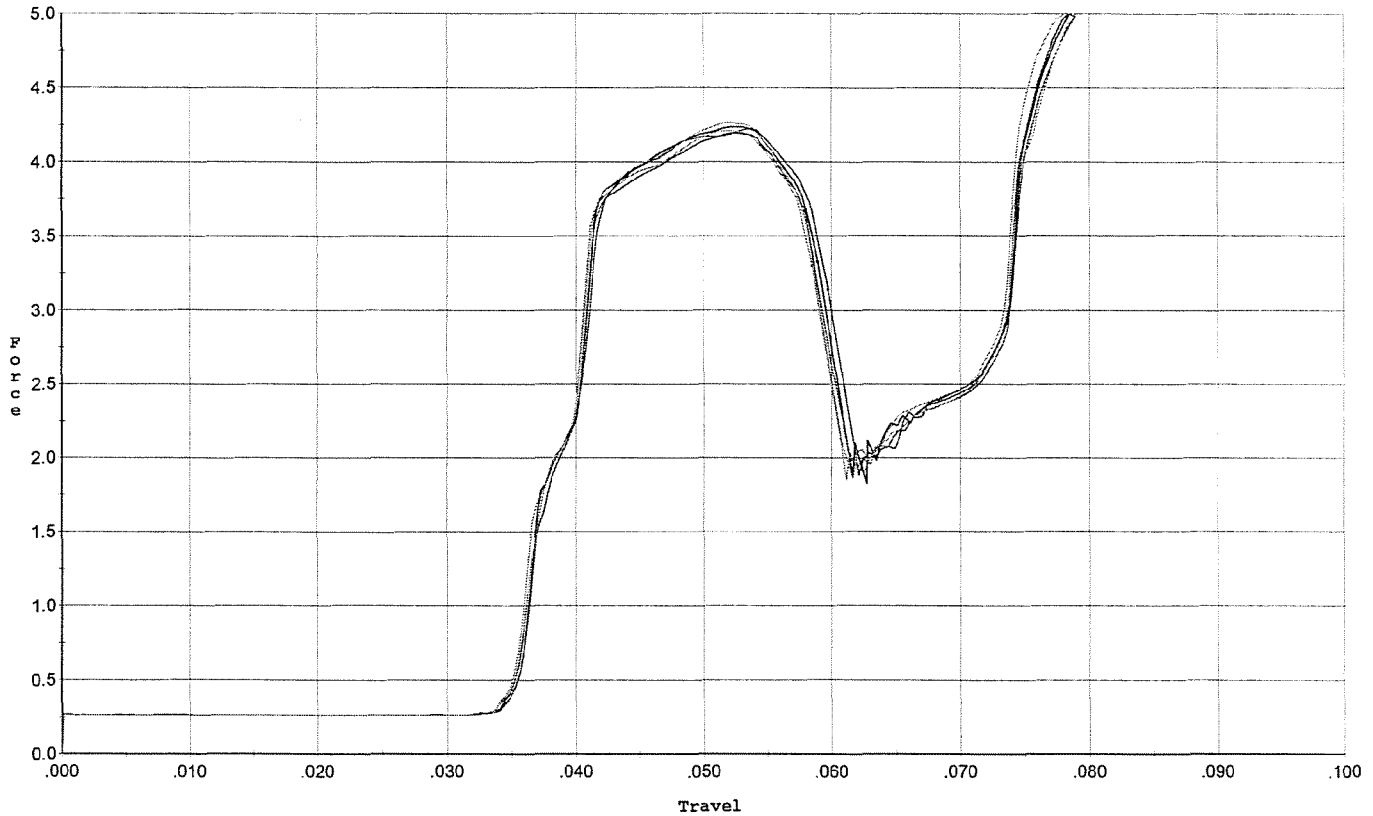
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.052	0.033	0.034	0.050		Set Trigger
2	2.382	0.052	0.033	0.034	0.048		Set Trigger
3	2.566	0.053	0.032	0.034	0.053		Set Trigger
4	2.607	0.052	0.032	0.034	0.053		Set Trigger
5	2.418	0.052	0.032	0.034	0.049		Set Trigger

Aug. 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.060	0.034	0.030	0.095		Set Trigger
2	4.236	0.059	0.035	0.031	0.093		Set Trigger
3	4.193	0.058	0.035	0.031	0.089		Set Trigger
4	4.267	0.058	0.035	0.031	0.091		Set Trigger
5	4.209	0.058	0.035	0.031	0.091		Set Trigger

Aug. 4.22