

G6771211

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

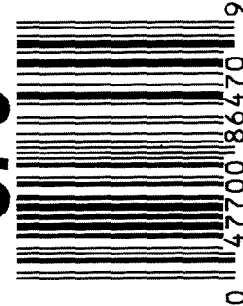
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771211

UPC



GUN SERIAL # G 6771211

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SPD
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SPD
460	CHECK HEADSPACE		7-30-08	SPD
470	DIS-ASSEMBLE ACTION		7-30-08	SPD
472	SERIALIZE BOLT HANDLE		7-31-08	KJC
475	DRILL AND TAP SIGHT HOLES		8-1-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BH
490	MAGNAFLUX BOLT		7/30	MR
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

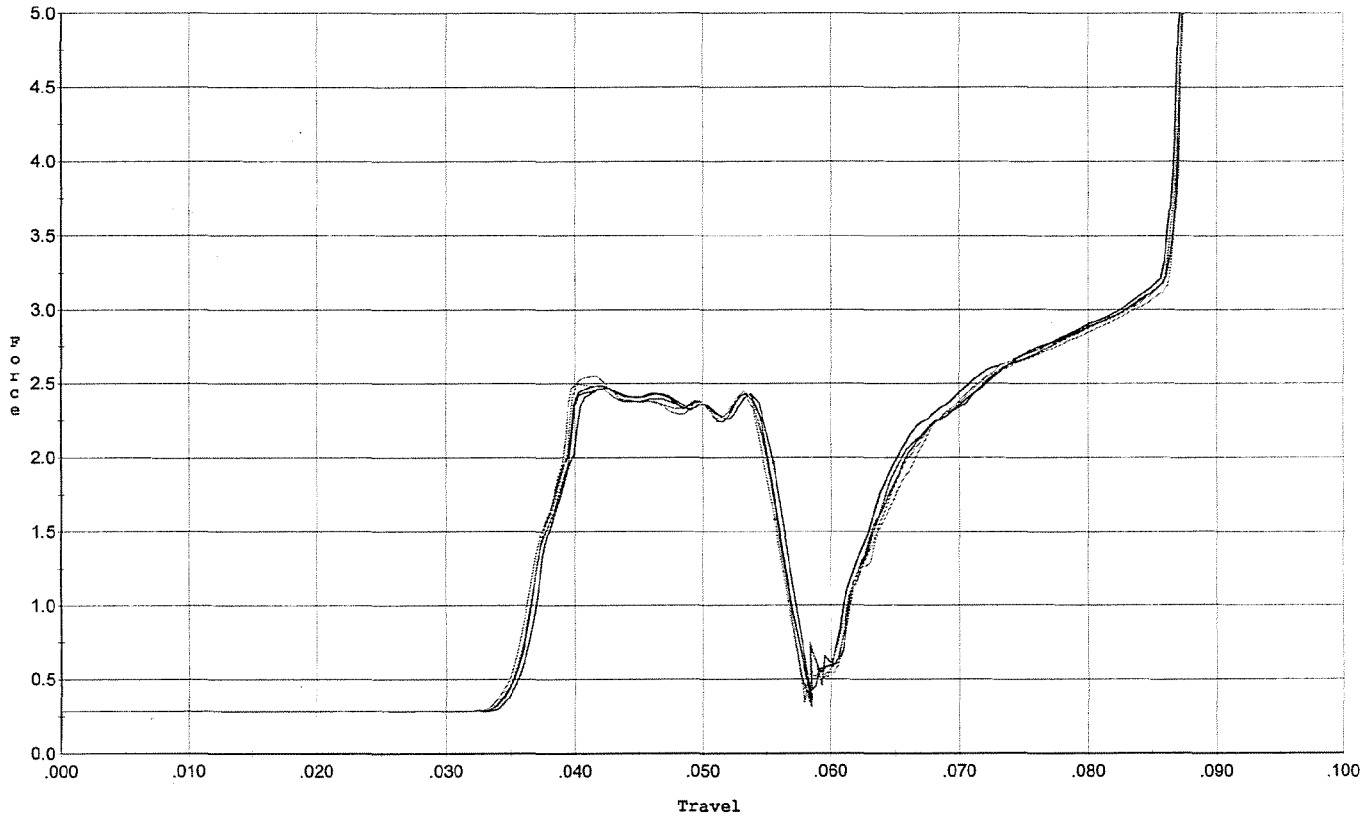
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>6.0</u>	10-13-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-13-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-13-08	L. J.
	J) ASSEMBLE STOCK		8-26-08	BSW
	K) ASSEMBLE SWIVEL STUDS		10-13-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	L. J.
670	FINAL INSPECTION A) HEADSPACE		10-13-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.10</u> <u>2.15</u> <u>2.14</u> <u>2.15</u> <u>2.14</u>	10/2/08	FM
	C) FUNCTION		10-13-08	L. J.
690	PACK		12-3-08	BSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



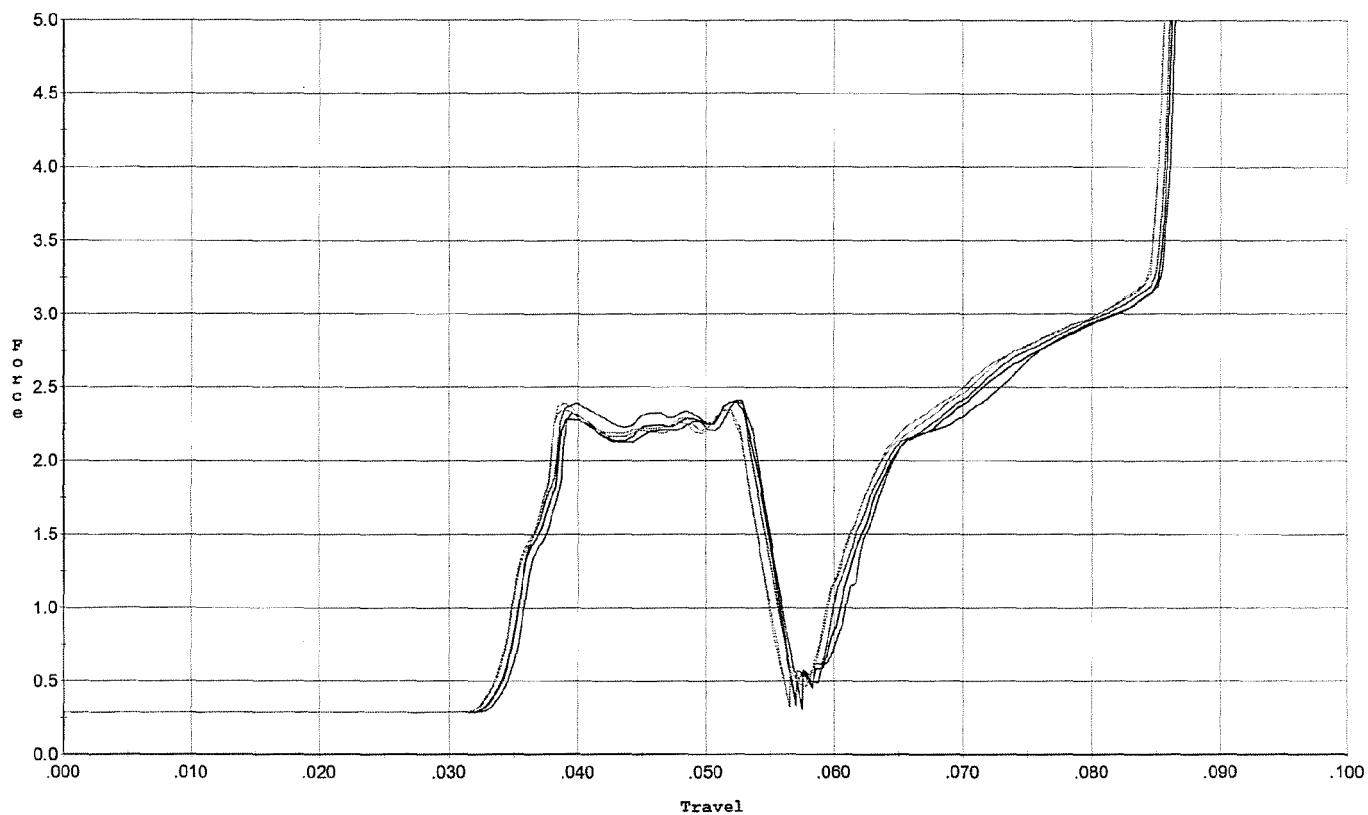
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.467	0.056	0.035	0.037	0.053		Set Trigger
2	2.482	0.055	0.035	0.037	0.053		Set Trigger
3	2.461	0.055	0.035	0.037	0.053		Set Trigger
4	2.496	0.055	0.035	0.037	0.053		Set Trigger
5	2.552	0.056	0.035	0.037	0.054		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



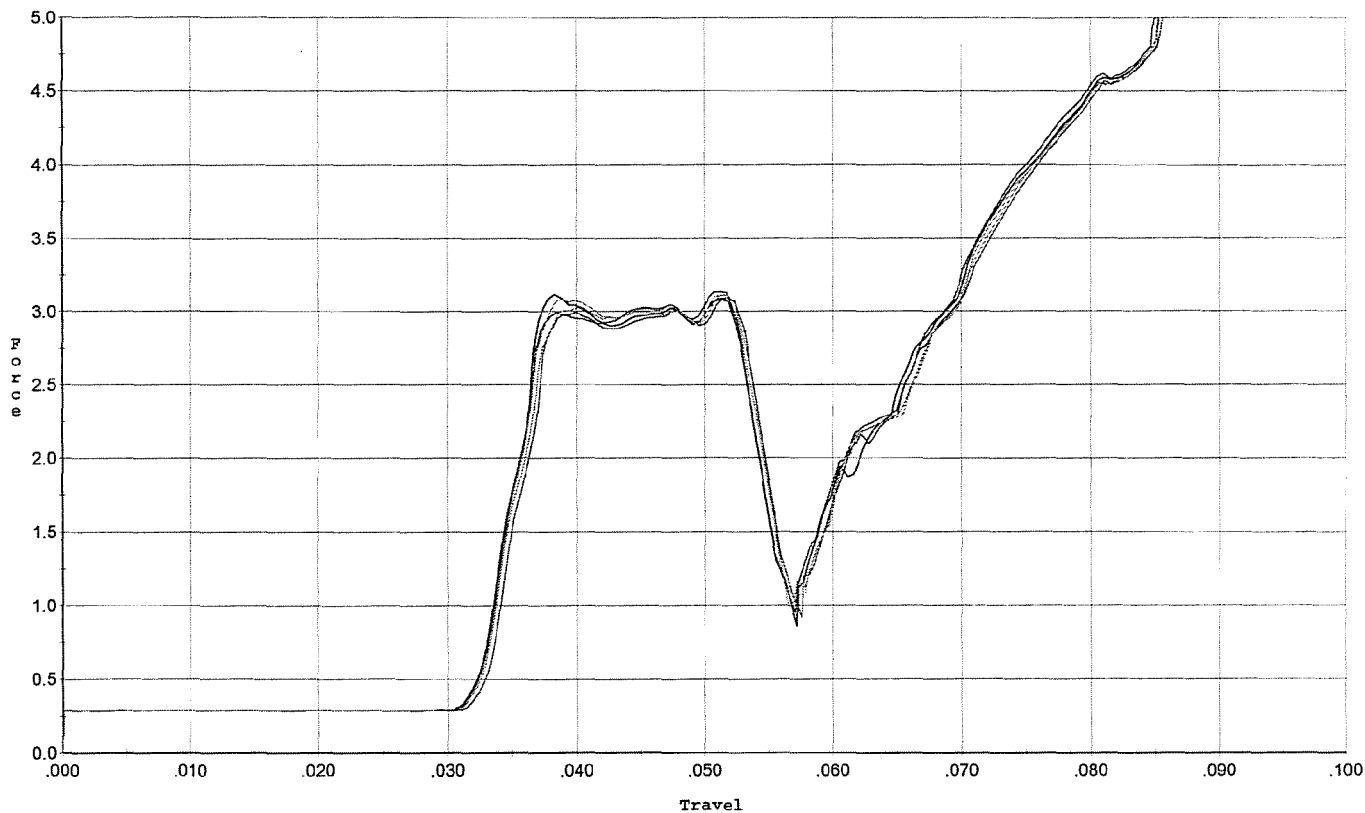
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.054	0.034	0.037	0.050		Set Trigger
2	2.409	0.054	0.034	0.037	0.051		Set Trigger
3	2.401	0.053	0.034	0.037	0.051		Set Trigger
4	2.391	0.053	0.033	0.037	0.049		Set Trigger
5	2.345	0.053	0.033	0.037	0.049		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



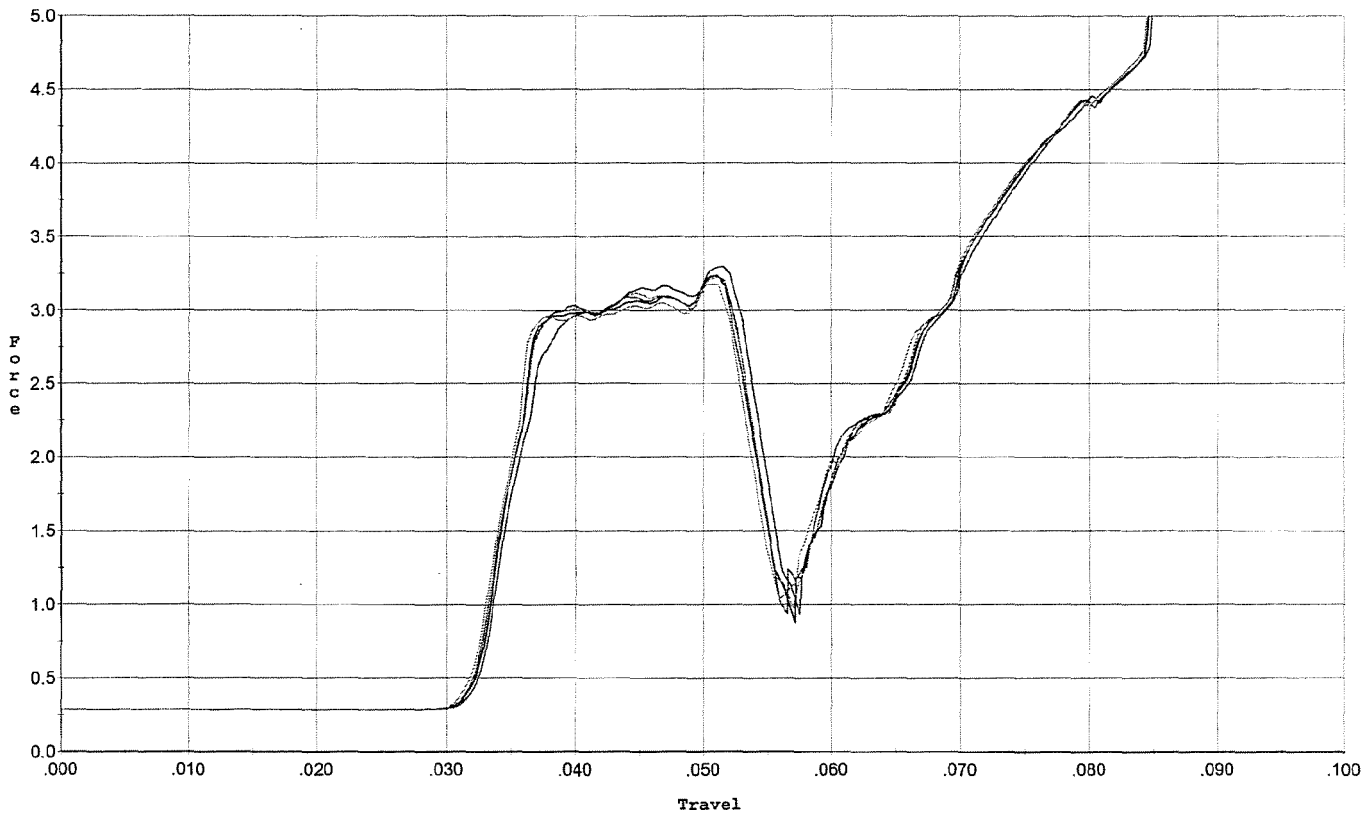
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.053	0.032	0.035	0.065		Set Trigger
2	3.117	0.053	0.032	0.035	0.065		Set Trigger
3	3.090	0.053	0.033	0.035	0.065		Set Trigger
4	3.111	0.054	0.032	0.035	0.067		Set Trigger
5	3.105	0.053	0.032	0.035	0.066		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



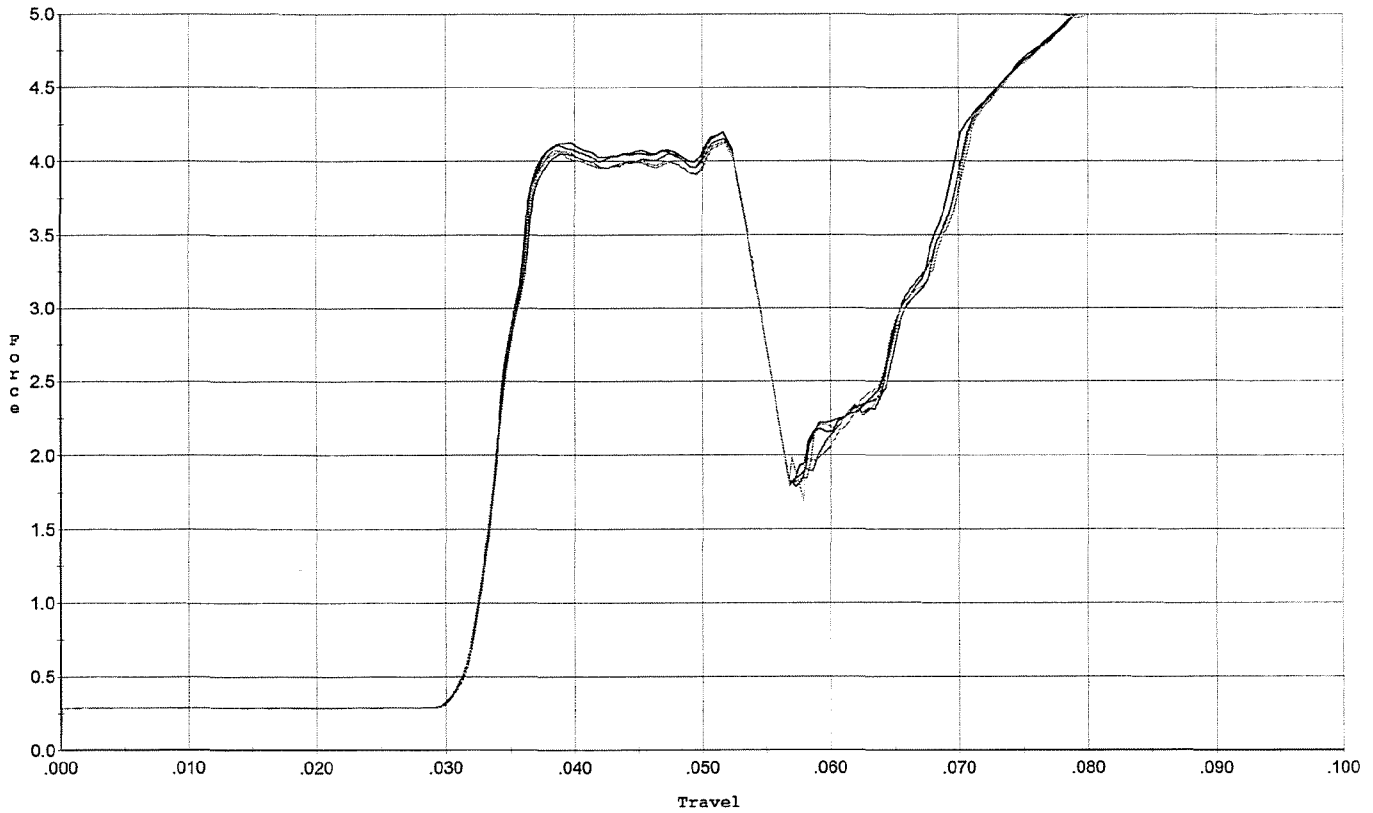
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.296	0.053	0.032	0.035	0.067		Set Trigger
2	3.228	0.053	0.032	0.035	0.066		Set Trigger
3	3.237	0.053	0.032	0.035	0.067		Set Trigger
4	3.175	0.052	0.032	0.035	0.065		Set Trigger
5	3.223	0.053	0.032	0.035	0.067		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



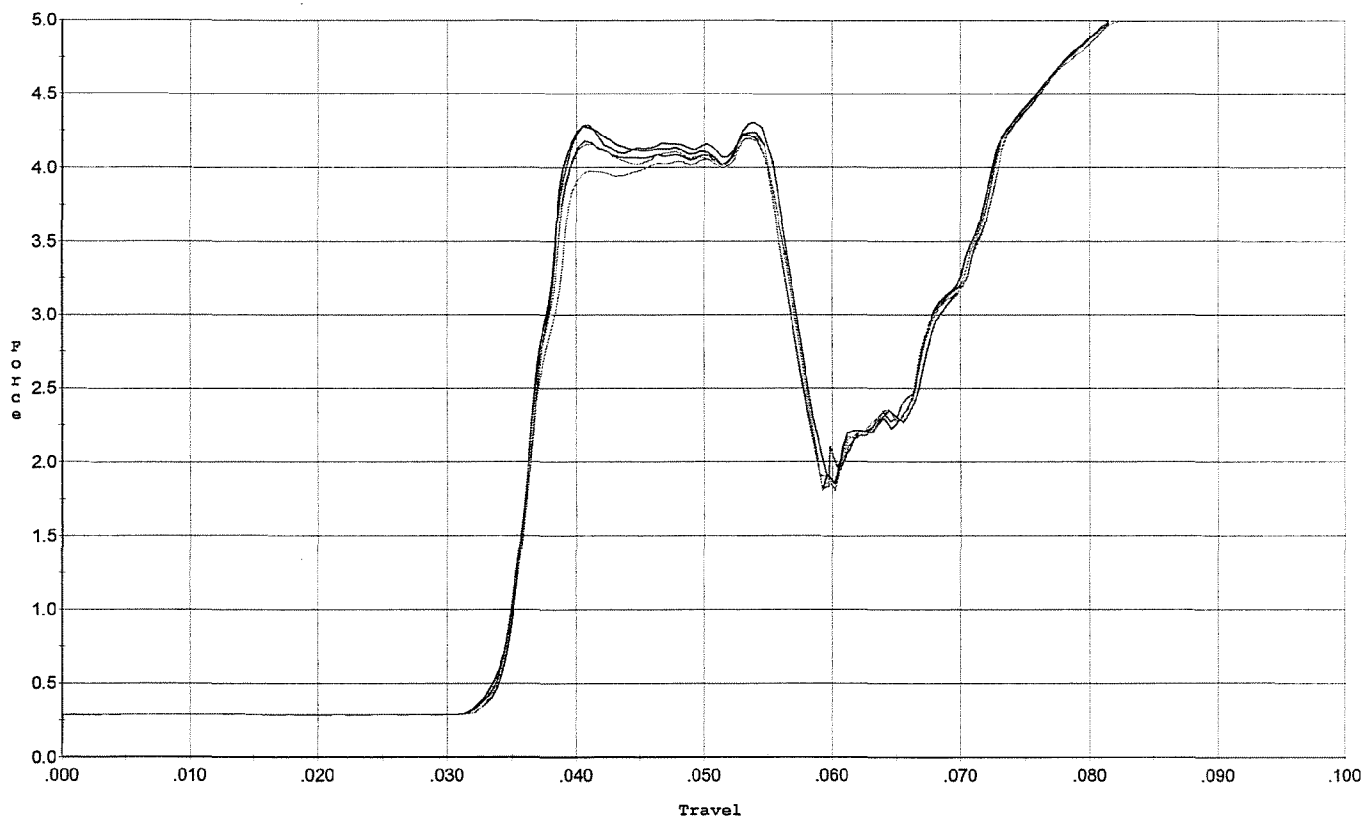
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.054	0.031	0.033	0.091		Set Trigger
2	4.199	0.054	0.031	0.033	0.091		Set Trigger
3	4.153	0.054	0.031	0.033	0.089		Set Trigger
4	4.126	0.054	0.031	0.033	0.090		Set Trigger
5	4.136	0.054	0.031	0.033	0.089		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



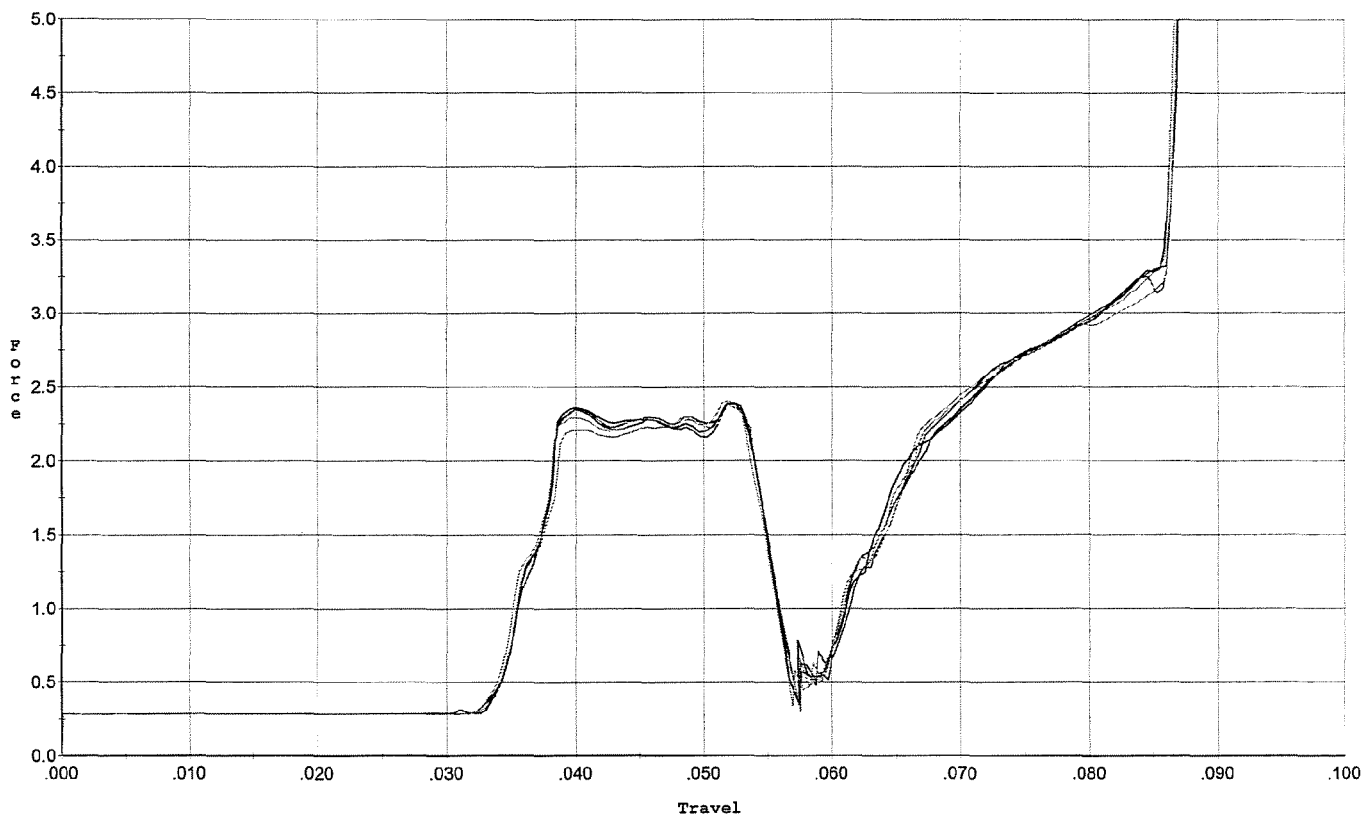
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.301	0.055	0.034	0.034	0.092		Set Trigger
2	4.277	0.056	0.034	0.034	0.093		Set Trigger
3	4.218	0.055	0.034	0.034	0.089		Set Trigger
4	4.211	0.056	0.034	0.034	0.092		Set Trigger
5	4.196	0.055	0.034	0.035	0.087		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



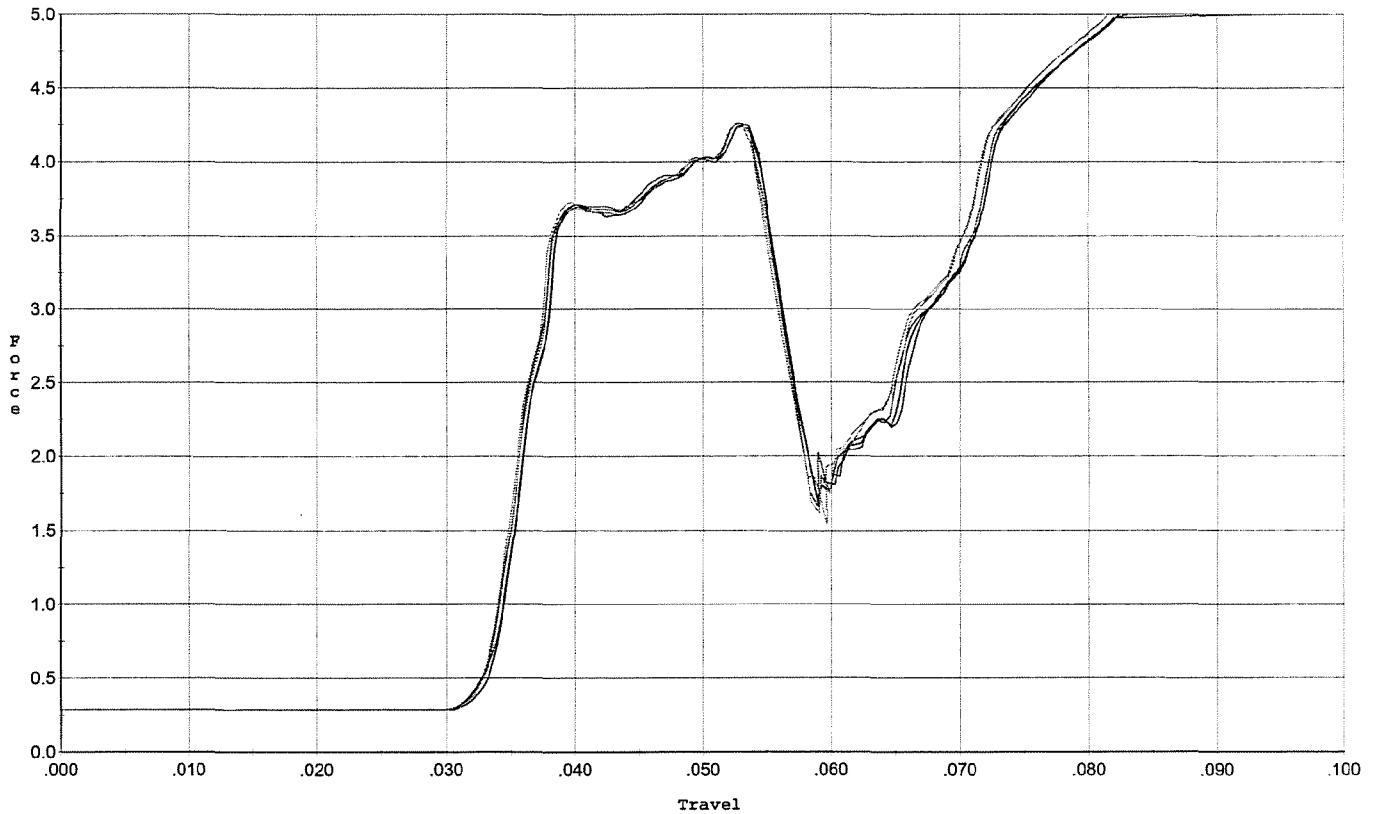
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.391	0.054	0.033	0.037	0.051		Set Trigger
2	2.388	0.054	0.034	0.037	0.051		Set Trigger
3	2.384	0.054	0.034	0.037	0.051		Set Trigger
4	2.407	0.055	0.034	0.037	0.052		Set Trigger
5	2.380	0.054	0.034	0.037	0.050		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.241	0.054	0.033	0.034	0.085		Set Trigger
2	4.247	0.054	0.033	0.034	0.085		Set Trigger
3	4.262	0.055	0.033	0.034	0.087		Set Trigger
4	4.258	0.055	0.033	0.034	0.087		Set Trigger
5	4.257	0.054	0.033	0.034	0.084		Set Trigger

Avg 4.25