

66771213

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

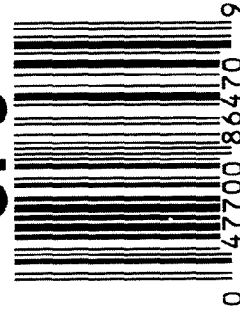


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771213

UPC



GUN SERIAL # G6771213

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SP
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SP
460	CHECK HEADSPACE		7-30-08	SP
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX AUG 05 2008 OPERATOR <u>BT</u>	7-30-08	SP
472	SERIALIZE BOLT HANDLE		7-30-08	SP
475	DRILL AND TAP SIGHT HOLES		8-01-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BT
490	MAGNAFLUX BOLT		7/30/08	ML
500	ROLLMARK CALIBER		8/5/08	BT
520	GOFF BLAST BBL / REC		8/1/08	JD
542	APPLY COATINGS (BARREL ACTION)		8/4	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

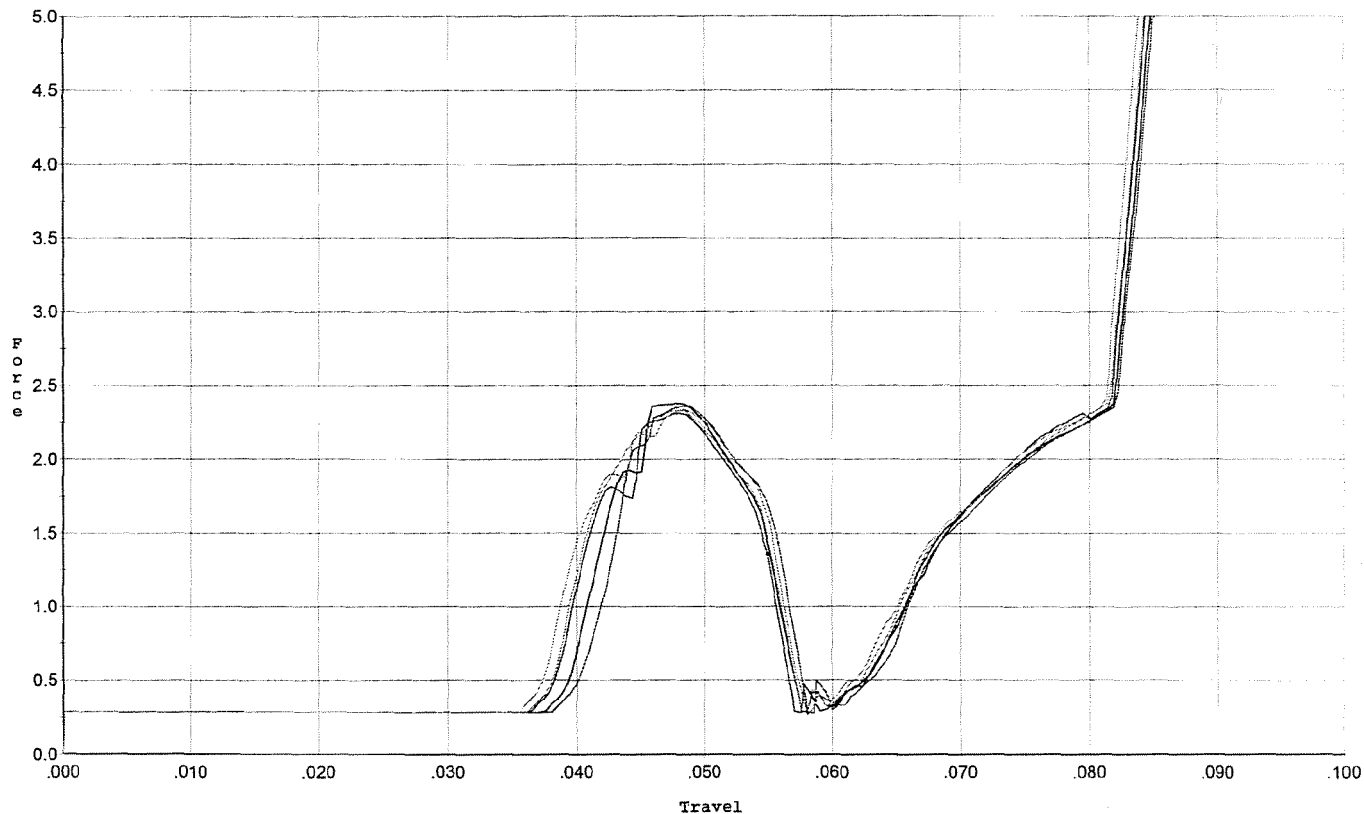
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.0</u>	10-9-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-9-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	10-9-08	L.N.
	J) ASSEMBLE STOCK		9-2-08	ESN
	K) ASSEMBLE SWIVEL STUDS		10-9-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	J
670	FINAL INSPECTION A) HEADSPACE		10-9-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.46</u> <u>2.44</u> <u>2.45</u> <u>2.40</u>	9-30-08	TL
	C) FUNCTION		10-9-08	L.N.
690	PACK		12-4-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: 08/14/2008 C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



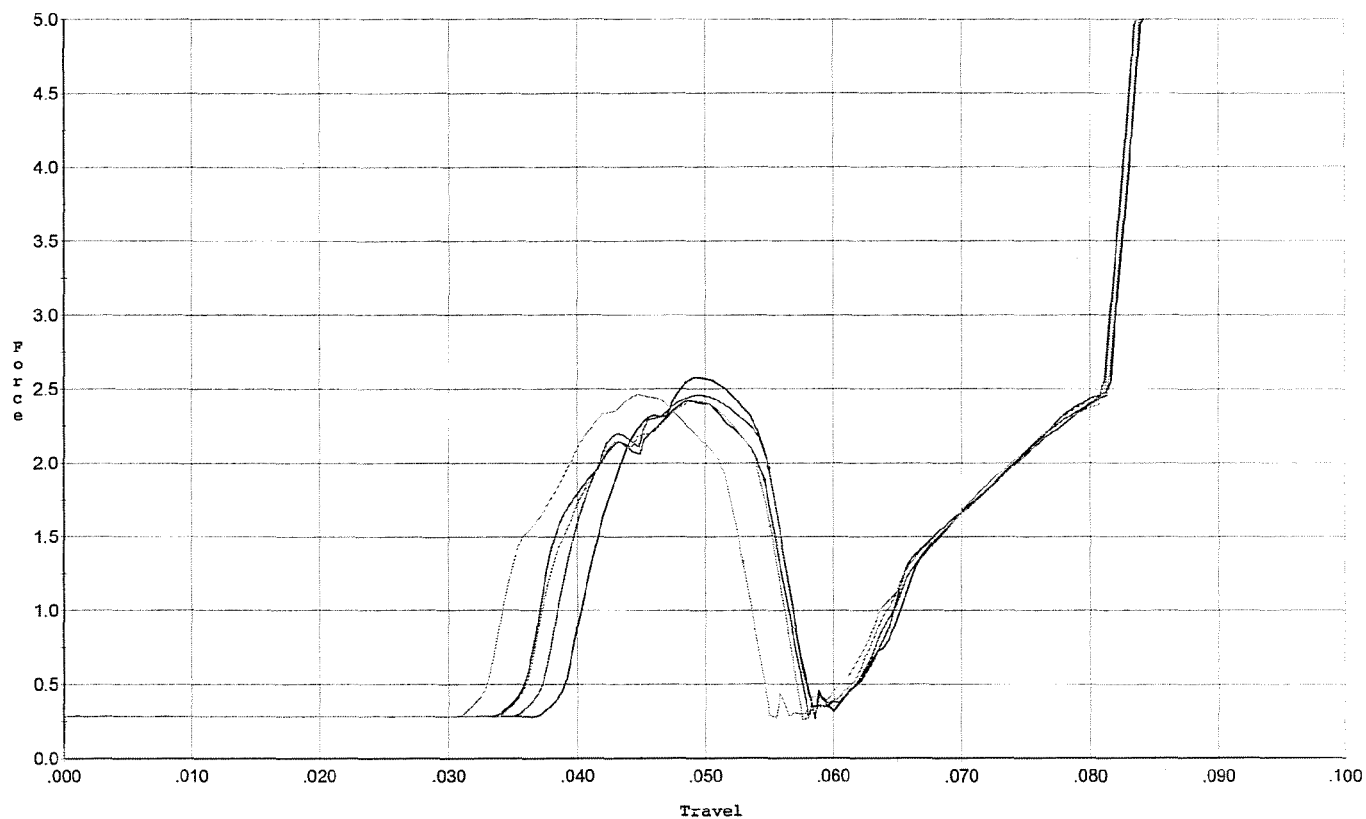
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.315	0.055	0.038	0.037	0.041		Set Trigger
2	2.382	0.055	0.039	0.038	0.040		Set Trigger
3	2.364	0.056	0.040	0.037	0.041		Set Trigger
4	2.332	0.056	0.037	0.036	0.044		Set Trigger
5	2.336	0.055	0.038	0.036	0.043		Set Trigger

Aug. 2.34

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: 08/14/2008 C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



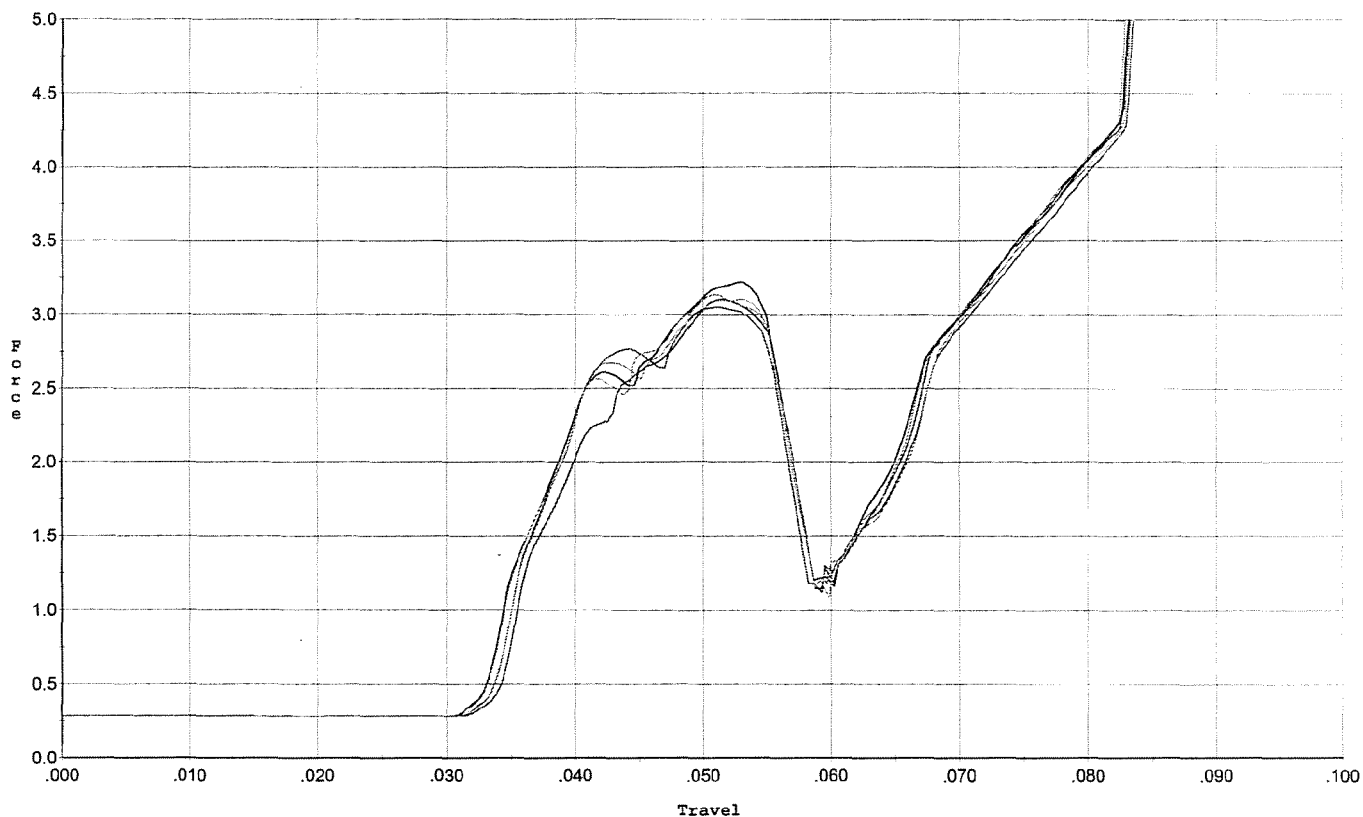
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.055	0.036	0.036	0.048		Set Trigger
2	2.577	0.055	0.039	0.036	0.046		Set Trigger
3	2.460	0.055	0.037	0.036	0.048		Set Trigger
4	2.465	0.053	0.033	0.037	0.049		Set Trigger
5	2.420	0.055	0.036	0.035	0.048		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: 08/14/2008 C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



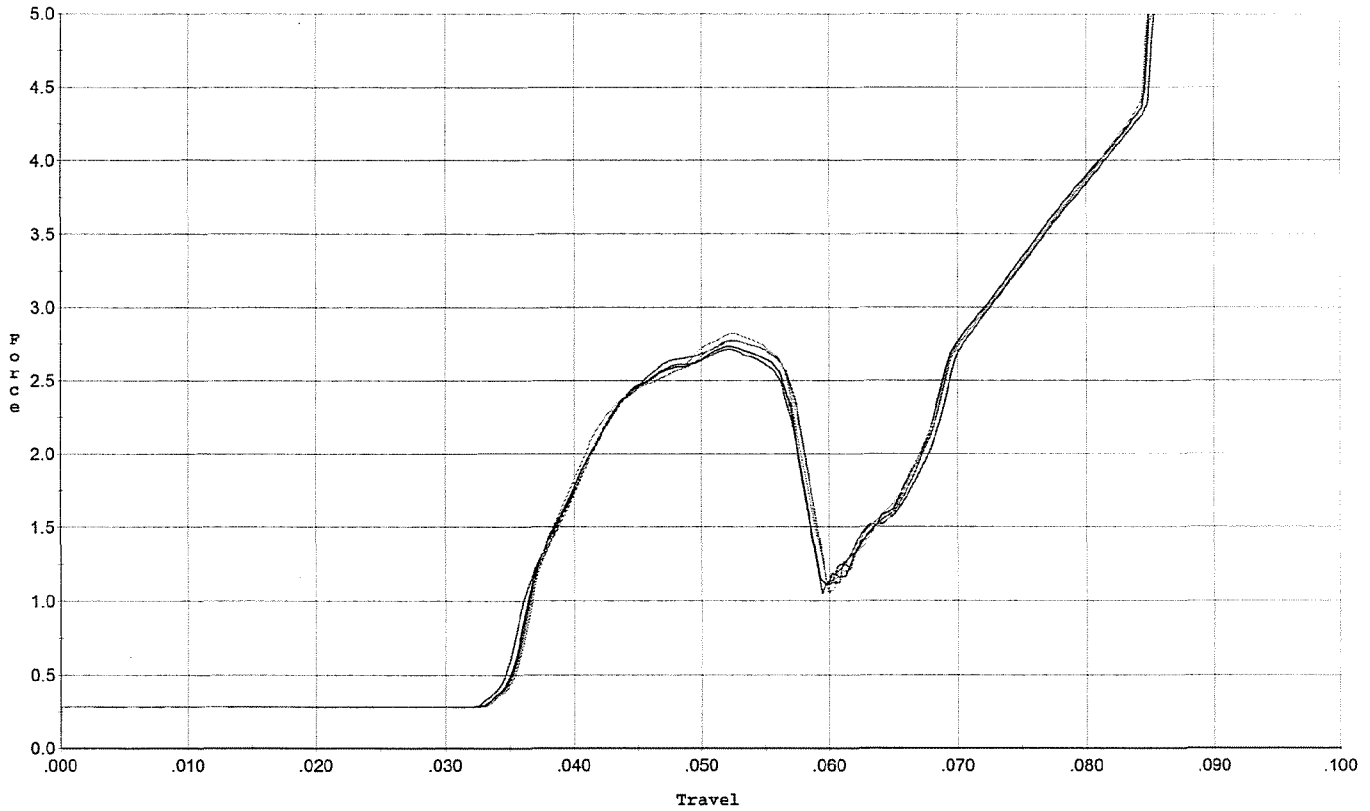
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.102	0.057	0.034	0.033	0.064		Set Trigger
2	3.220	0.057	0.033	0.033	0.067		Set Trigger
3	3.047	0.055	0.034	0.033	0.064		Set Trigger
4	3.134	0.055	0.033	0.033	0.065		Set Trigger
5	3.093	0.057	0.034	0.032	0.066		Set Trigger

Aug 3-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 08/14/2008 C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



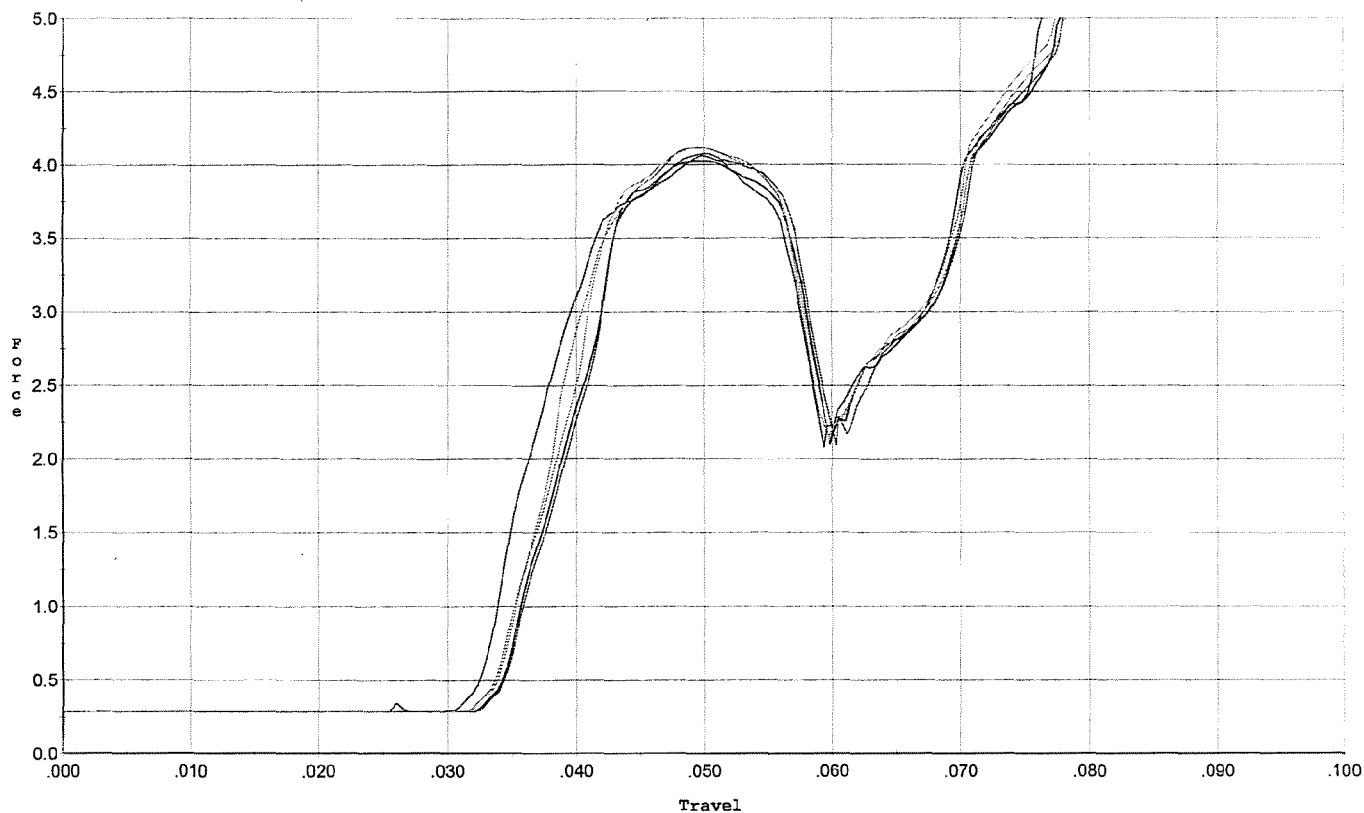
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.712	0.057	0.035	0.034	0.060		Set Trigger
2	2.732	0.057	0.035	0.034	0.059		Set Trigger
3	2.776	0.057	0.035	0.034	0.061		Set Trigger
4	2.764	0.058	0.035	0.034	0.061		Set Trigger
5	2.820	0.057	0.035	0.034	0.060		Set Trigger

Ag-2.76

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: 08/14/2008 C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lb.



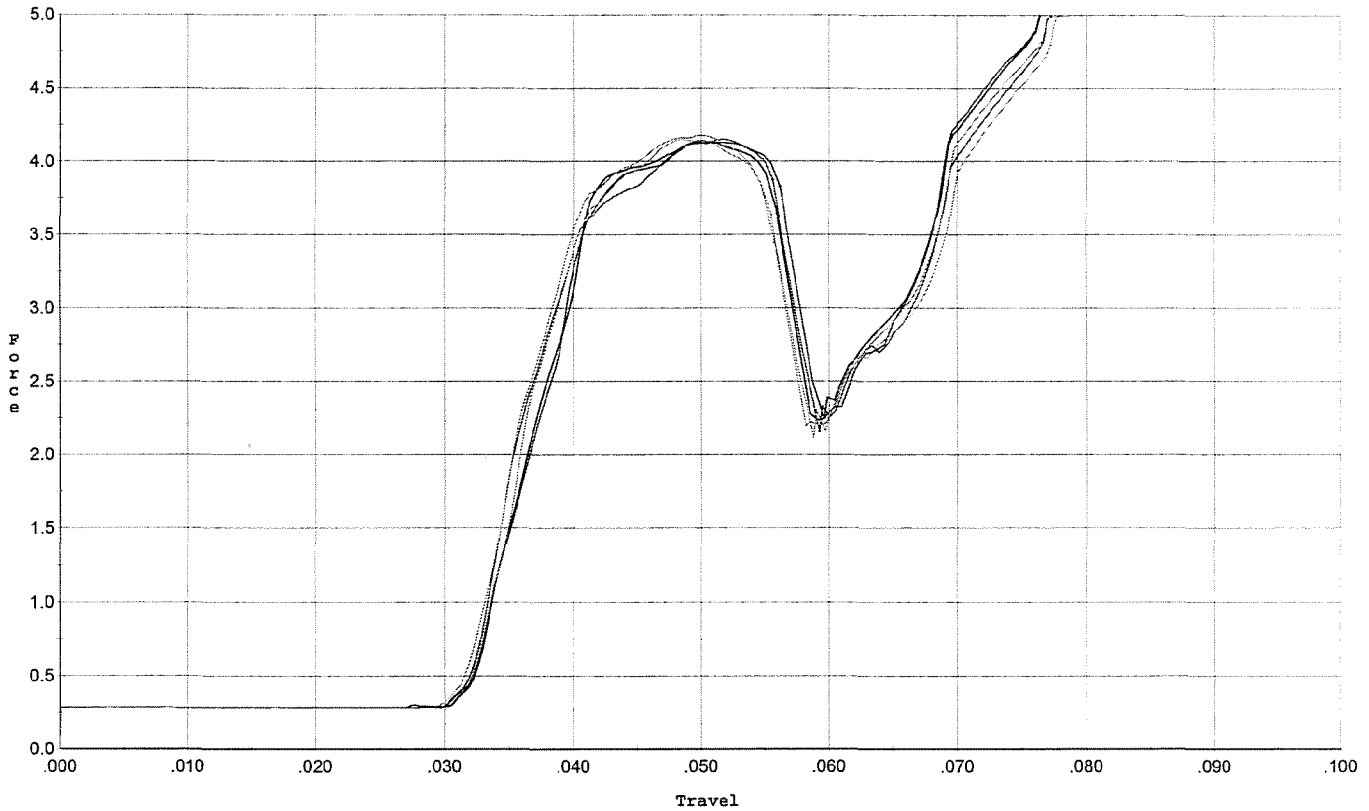
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.057	0.026	0.025	0.090		Set Trigger
2	4.029	0.058	0.034	0.026	0.085		Set Trigger
3	4.074	0.057	0.034	0.026	0.084		Set Trigger
4	4.116	0.058	0.034	0.026	0.088		Set Trigger
5	4.125	0.057	0.034	0.027	0.086		Set Trigger

Aug. 4.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: 08/14/2008 C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs.after 20 cycles+/- 1.0 lb.



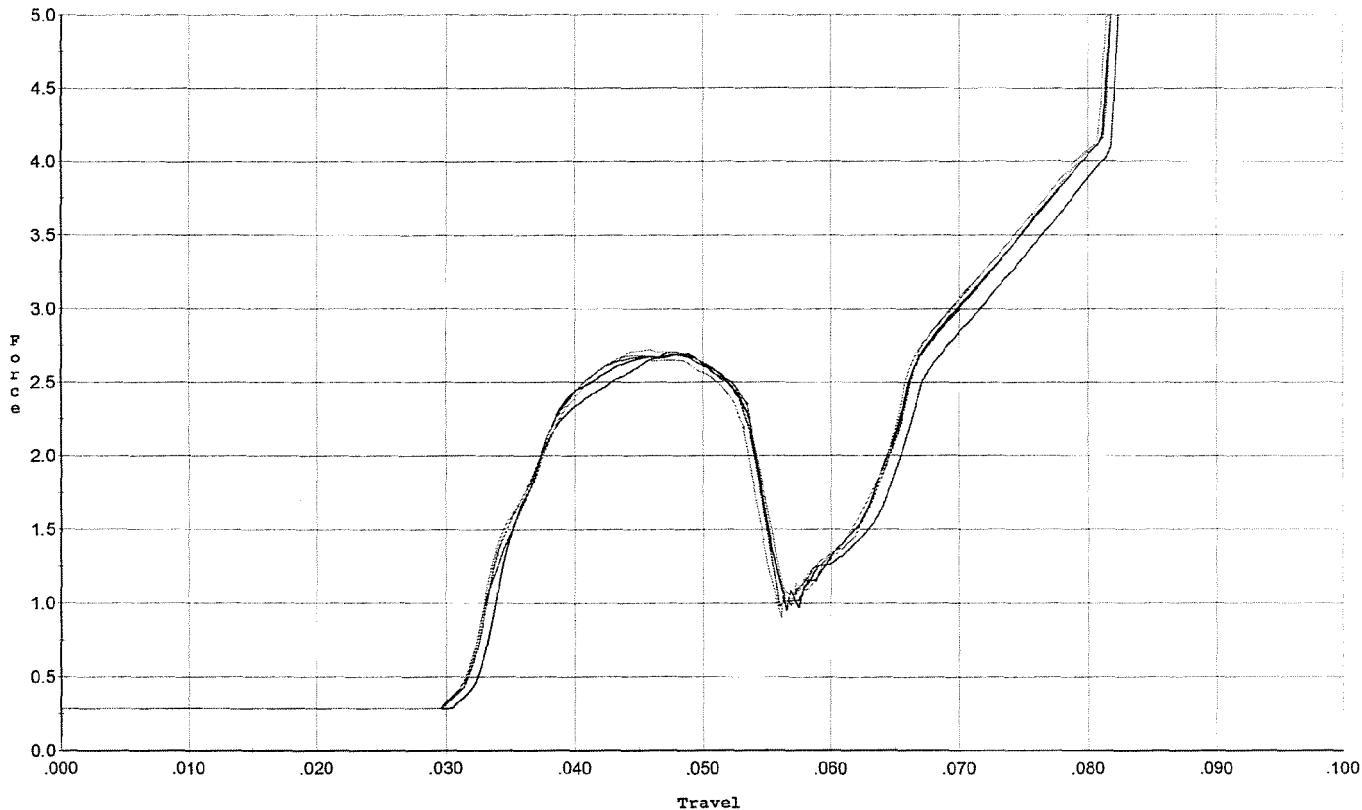
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.056	0.032	0.025	0.090		Set Trigger
2	4.131	0.056	0.032	0.026	0.089		Set Trigger
3	4.149	0.056	0.032	0.027	0.090		Set Trigger
4	4.148	0.055	0.032	0.029	0.088		Set Trigger
5	4.177	0.056	0.032	0.028	0.091		Set Trigger

Aug 14.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: 08/14/2008 C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



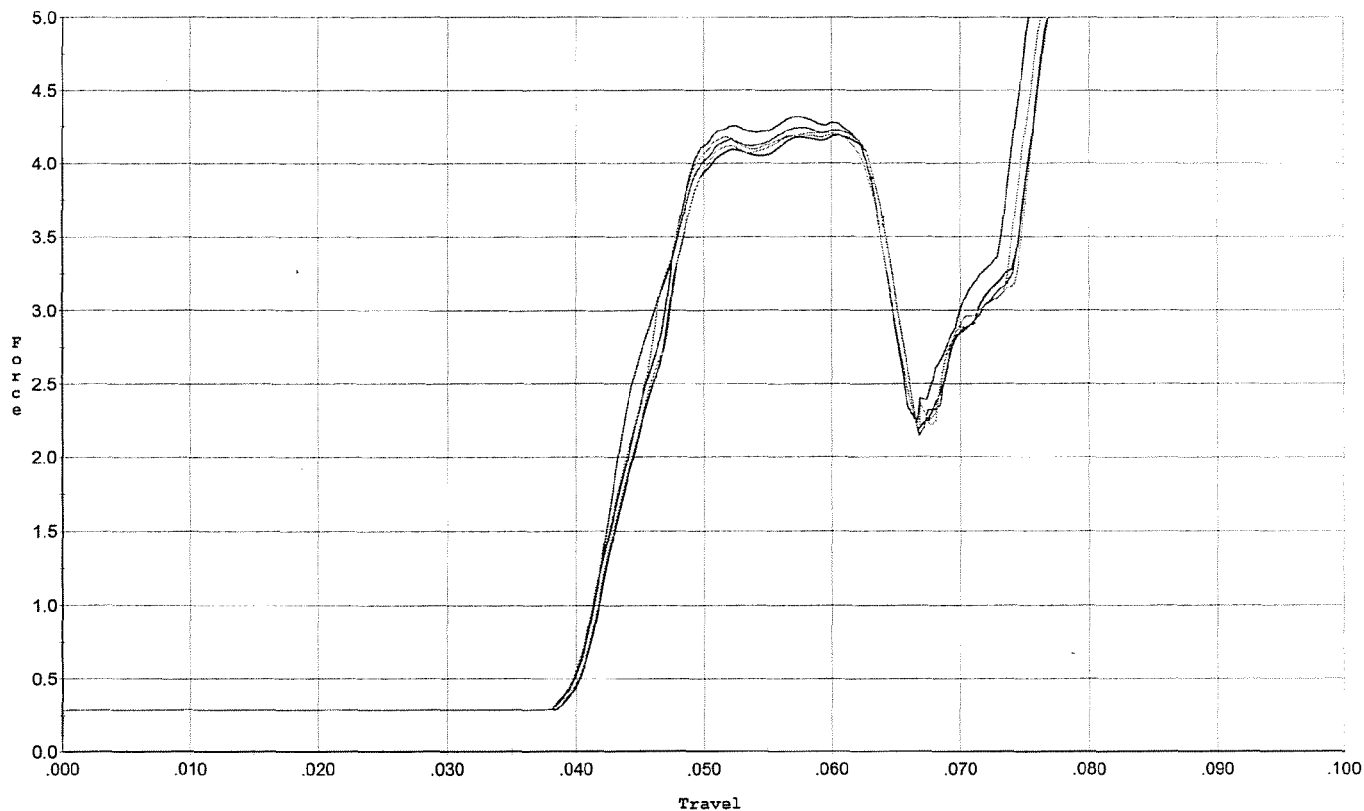
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.704	0.053	0.032	0.034	0.058		Set Trigger
2	2.693	0.054	0.032	0.034	0.058		Set Trigger
3	2.685	0.054	0.032	0.033	0.059		Set Trigger
4	2.722	0.055	0.032	0.033	0.061		Set Trigger
5	2.682	0.053	0.032	0.034	0.058		Set Trigger

Aug. 2.69

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: 08/14/2008 C. Schults

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.321	0.063	0.040	0.017	0.094		Set Trigger
2	4.193	0.064	0.040	0.018	0.094		Set Trigger
3	4.243	0.064	0.040	0.018	0.097		Set Trigger
4	4.199	0.064	0.040	0.018	0.094		Set Trigger
5	4.210	0.063	0.040	0.018	0.094		Set Trigger

Aug 4.23