

G6771219

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

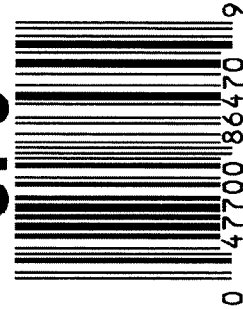
ORDER NO. **86470**

BARREL LENGTH **24"**

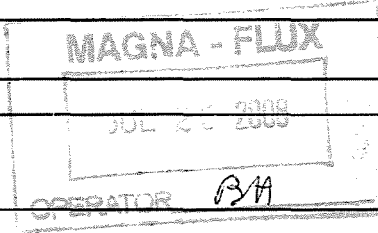
CAPACITY **6**

G6771219

UPC



GUN SERIAL # 66771219

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSW
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RJR
472	SERIALIZE BOLT HANDLE		7-24-08	RJR
475	DRILL AND TAP SIGHT HOLES		7-24-08	SD
480	MAGNAFLUX BBL ACTION		7-25-08	BHA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DS
542	APPLY COATINGS (BARREL ACTION)		7/31	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-7-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

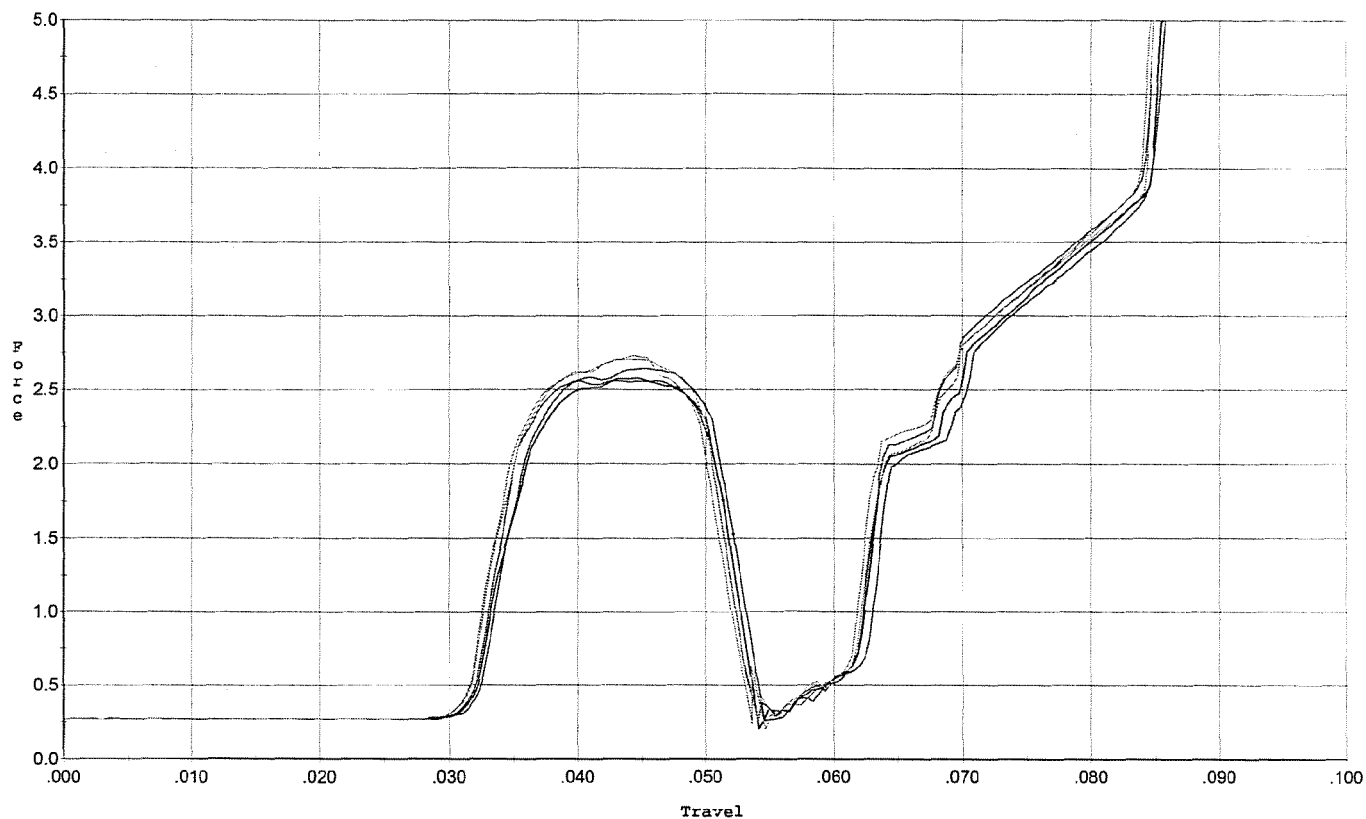
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5.5</u>	<u>8-14</u>	<u>TL</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	<u>8-14</u>	<u>TL</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	<u>8-14</u>	<u>TL</u>
	J) ASSEMBLE STOCK		<u>8-7-08</u>	<u>PSN</u>
	K) ASSEMBLE SWIVEL STUDS		<u>9-3-08</u>	<u>PSN</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>8-8-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>8-8-08</u>	<u>TL</u>
670	FINAL INSPECTION A) HEADSPACE		<u>9-3-08</u>	<u>PSN</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.07</u> <u>2.06</u> <u>2.01</u> <u>2.10</u> <u>2.02</u>	<u>8/14/08</u>	<u>Fm</u>
	C) FUNCTION		<u>9-3-08</u>	<u>PSN</u>
690	PACK		<u>9-3-08</u>	<u>TL</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/31/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs



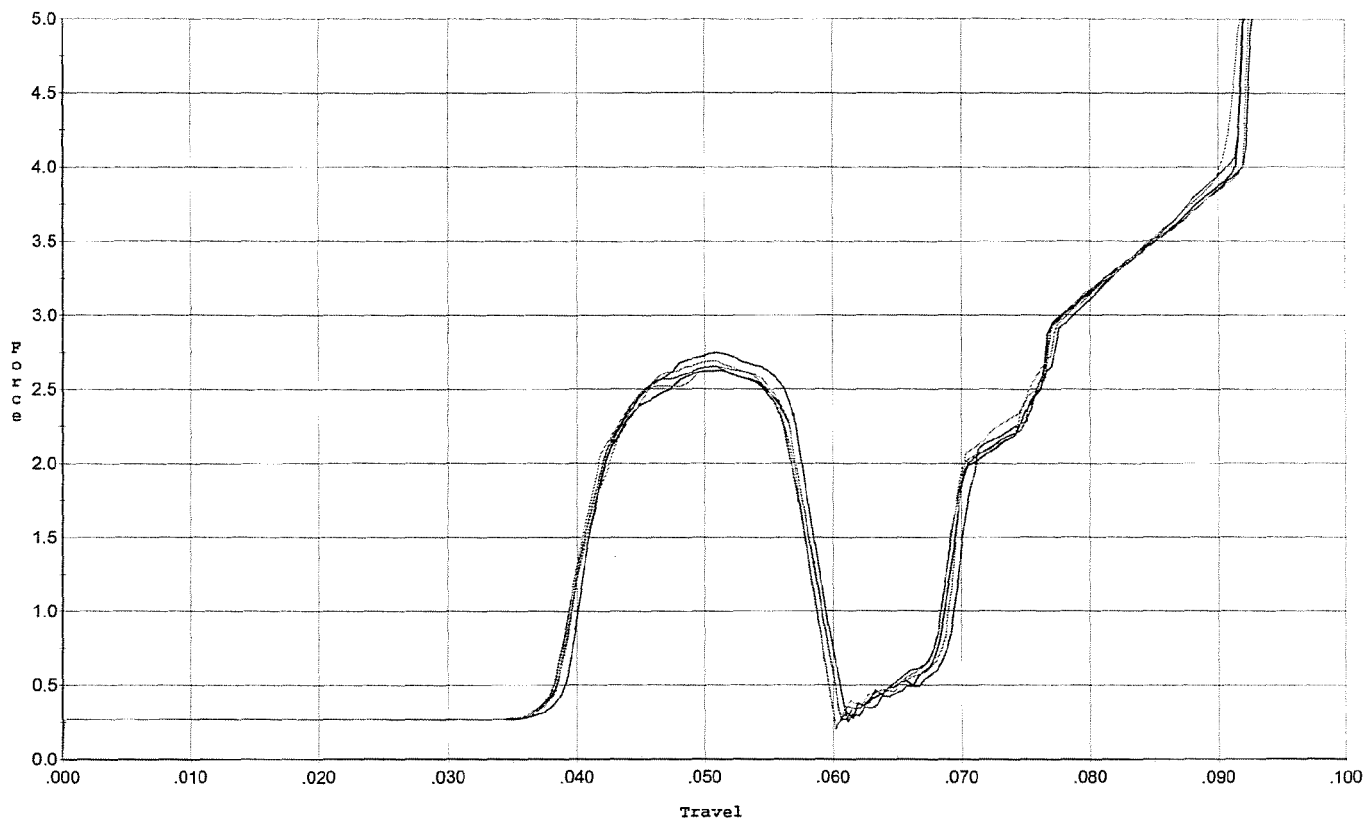
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.643	0.052	0.032	0.037	0.053		Set Trigger
2	2.579	0.051	0.032	0.038	0.051		Set Trigger
3	2.562	0.050	0.032	0.038	0.051		Set Trigger
4	2.705	0.050	0.031	0.038	0.052		Set Trigger
5	2.731	0.050	0.031	0.038	0.051		Set Trigger

Aug. 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. iafter 50 cycles+/- .50 lbs



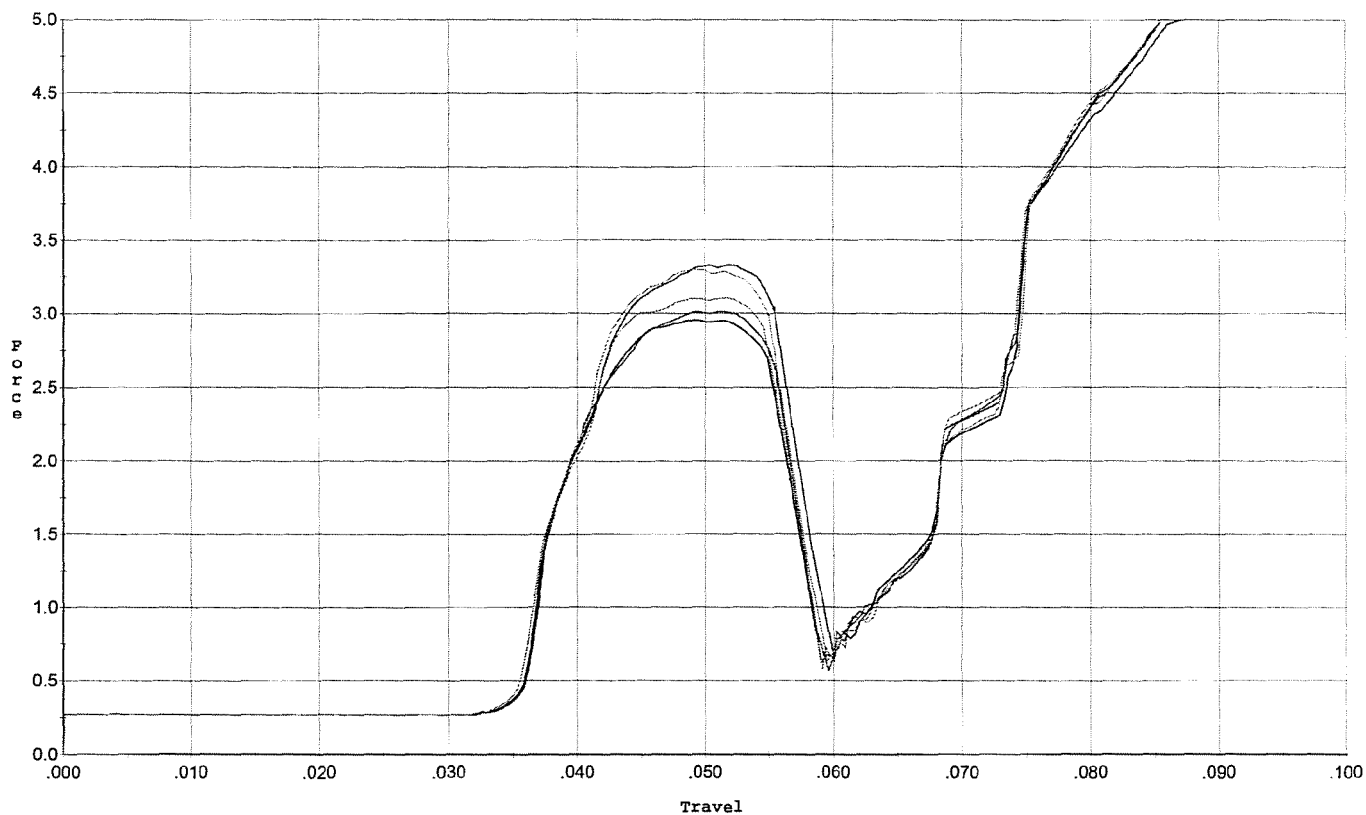
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.747	0.057	0.039	0.040	0.054		Set Trigger
2	2.626	0.058	0.038	0.040	0.054		Set Trigger
3	2.650	0.057	0.038	0.040	0.053		Set Trigger
4	2.692	0.057	0.038	0.040	0.053		Set Trigger
5	2.655	0.057	0.038	0.040	0.053		Set Trigger

Avg. 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75



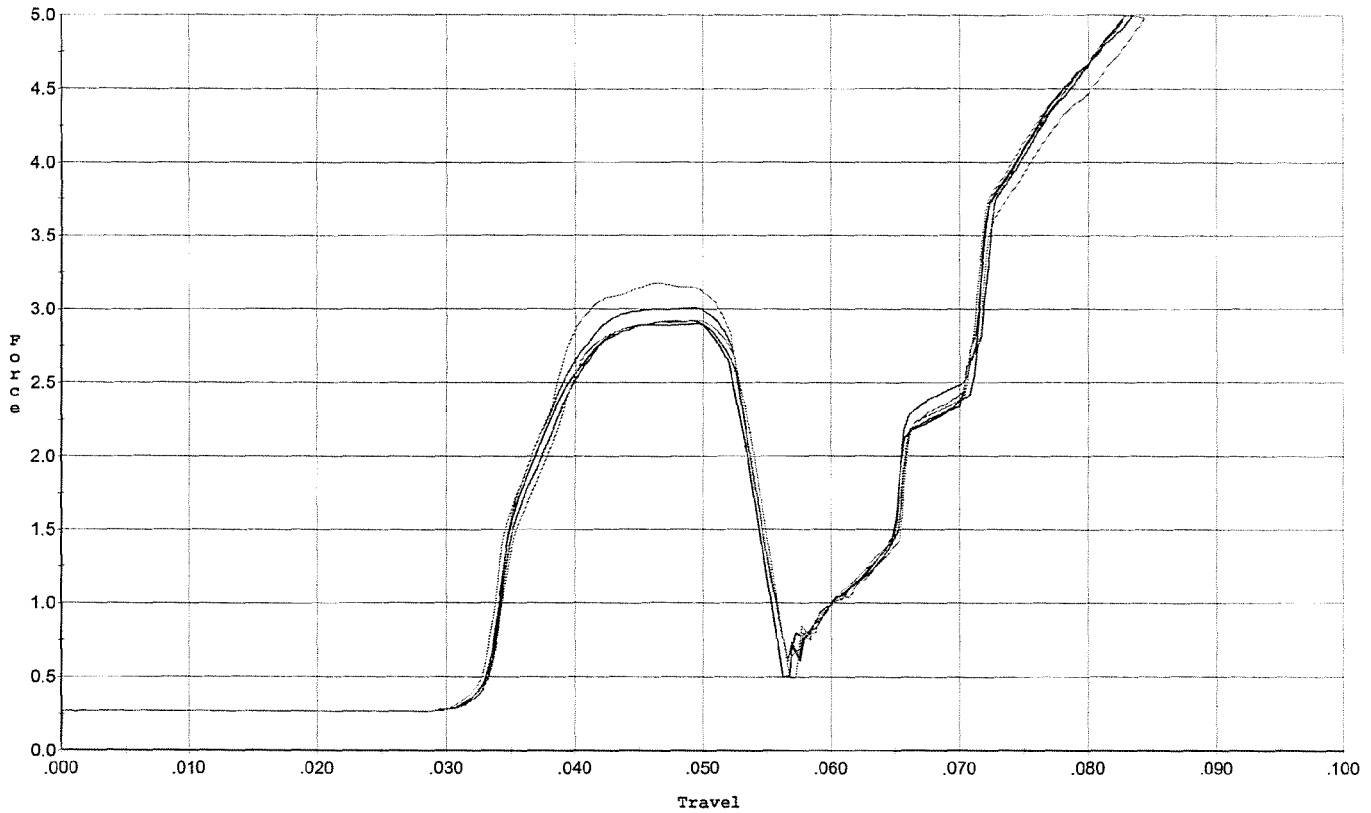
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.334	0.055	0.036	0.037	0.065		Set Trigger
2	2.955	0.057	0.036	0.037	0.061		Set Trigger
3	3.012	0.056	0.036	0.038	0.061		Set Trigger
4	3.296	0.055	0.036	0.037	0.064		Set Trigger
5	3.107	0.056	0.036	0.037	0.063		Set Trigger

AVG. 3.14

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/31/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75



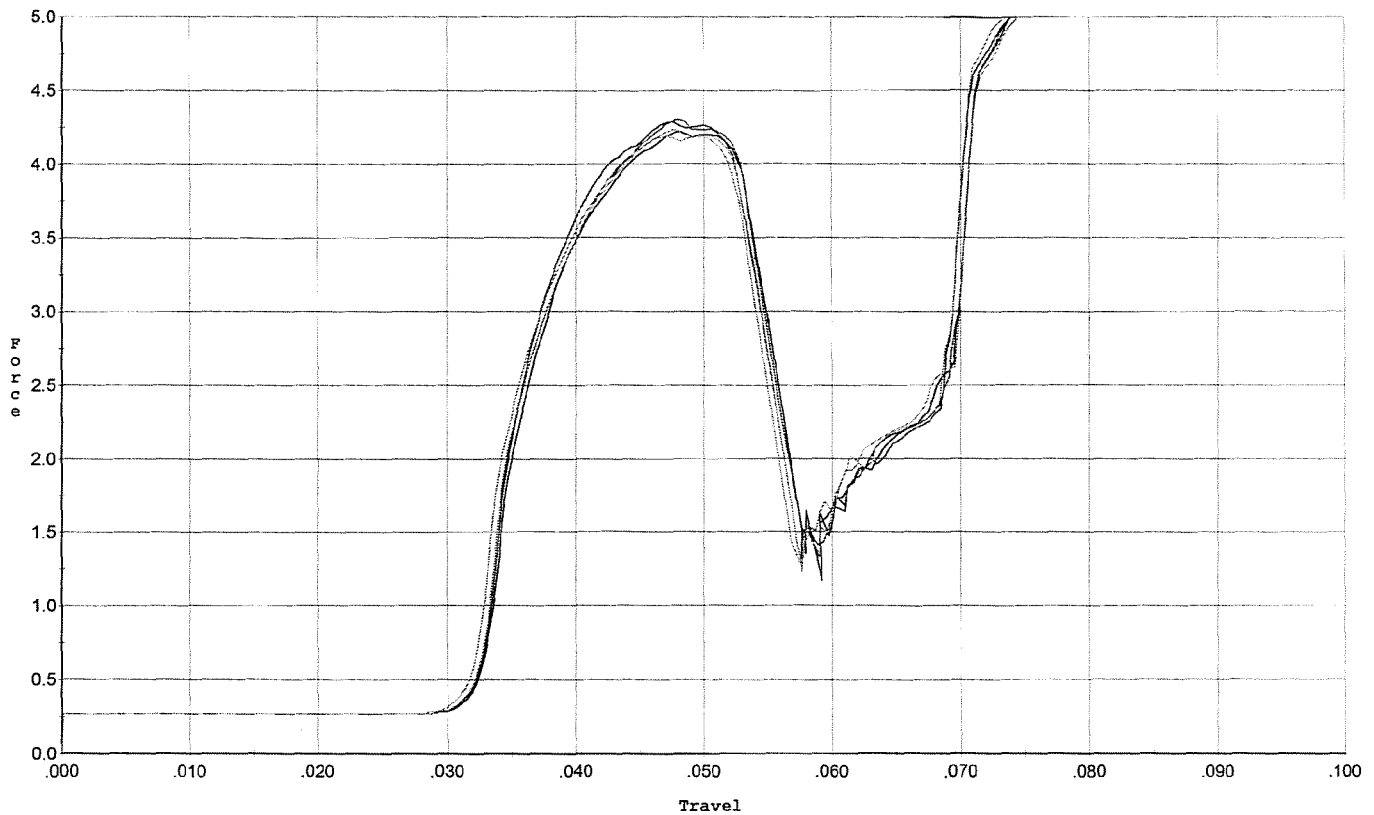
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.904	0.053	0.033	0.037	0.058		Set Trigger
2	2.923	0.053	0.033	0.037	0.059		Set Trigger
3	3.008	0.052	0.033	0.037	0.060		Set Trigger
4	3.176	0.052	0.033	0.037	0.062		Set Trigger
5	2.923	0.054	0.033	0.037	0.059		Set Trigger

AVG. 2.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.ini. +/- 1.0 lbs



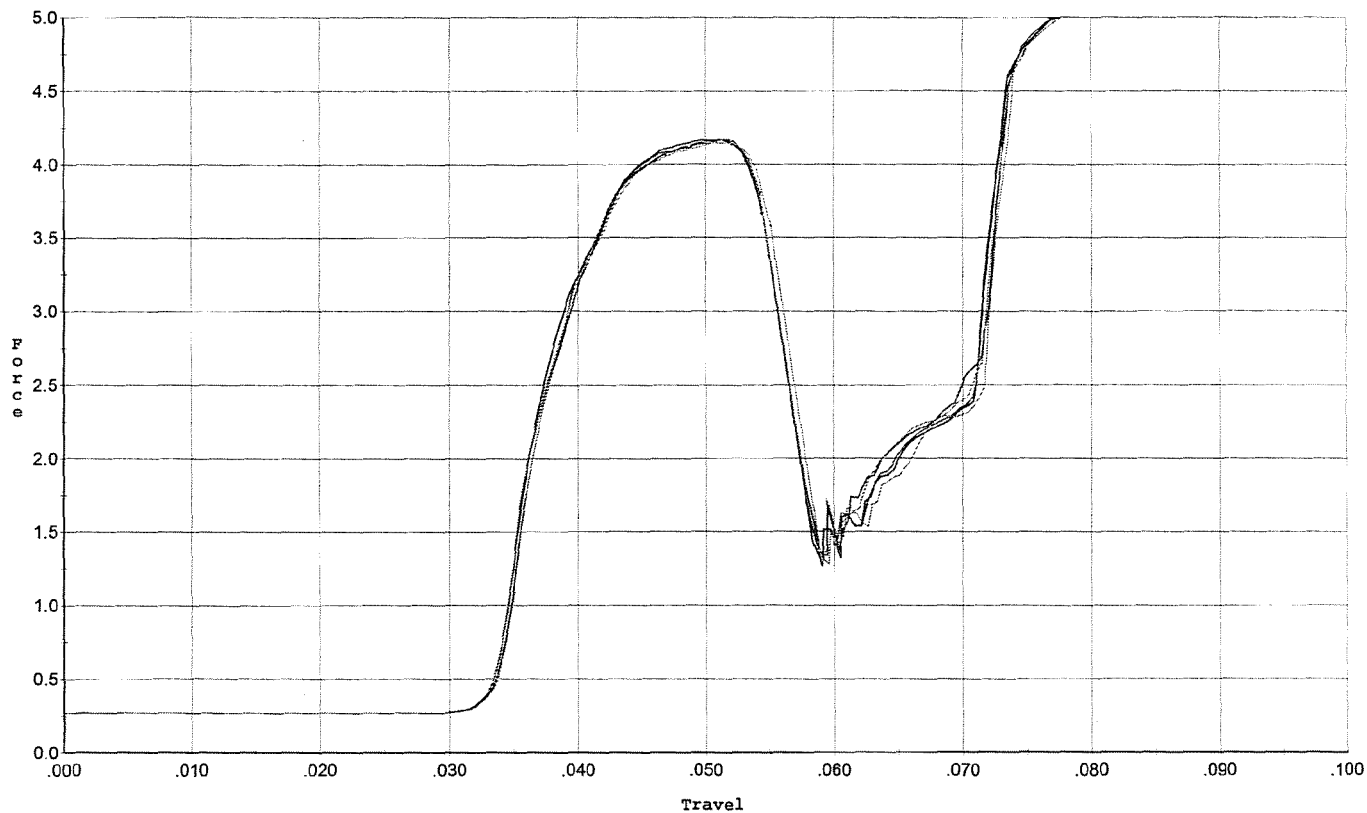
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.290	0.054	0.032	0.034	0.085		Set Trigger
2	4.219	0.055	0.032	0.034	0.086		Set Trigger
3	4.304	0.053	0.032	0.034	0.083		Set Trigger
4	4.232	0.054	0.032	0.034	0.084		Set Trigger
5	4.193	0.053	0.032	0.034	0.083		Set Trigger

Avg. 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.iafter 20 cycles+/- 1.0 lbs



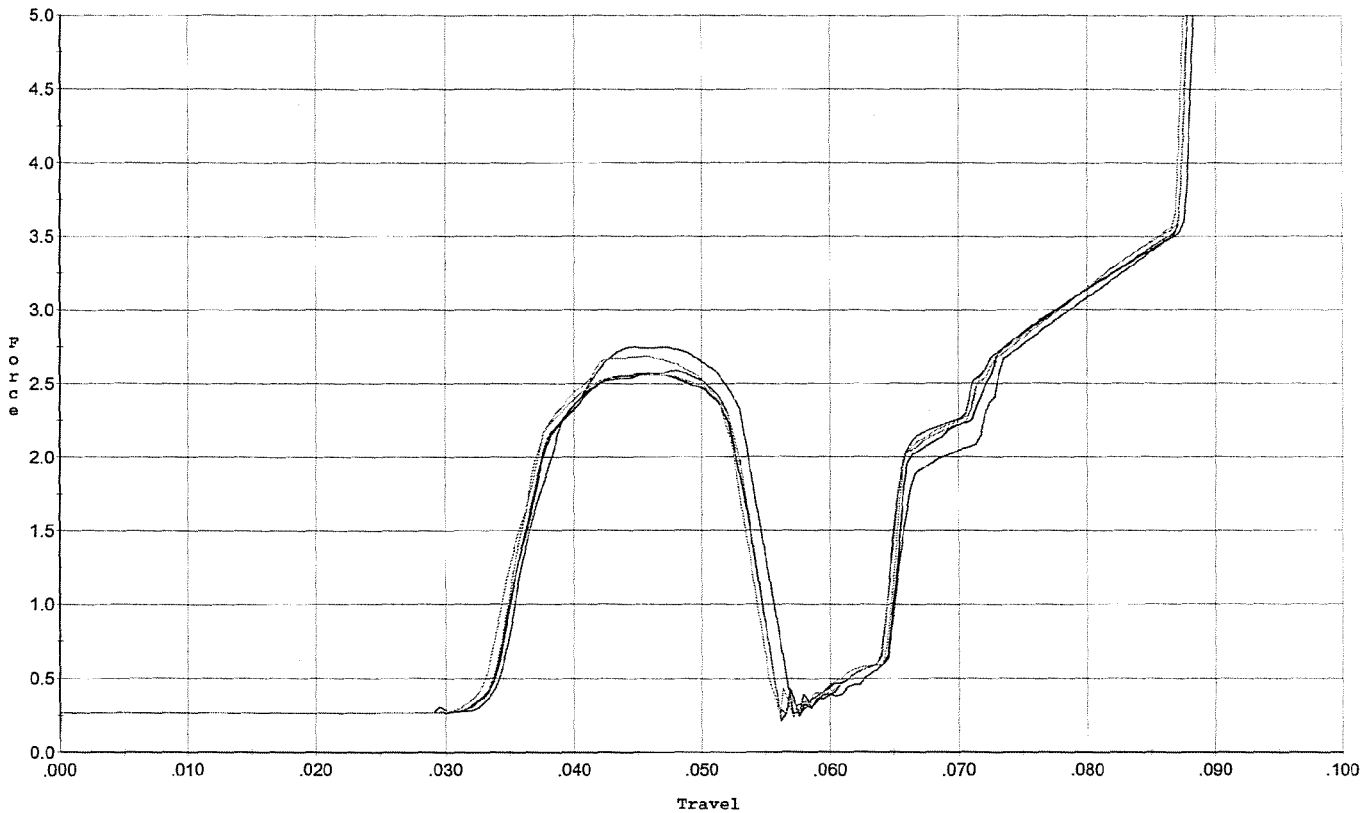
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.054	0.033	0.035	0.081		Set Trigger
2	4.170	0.054	0.033	0.035	0.082		Set Trigger
3	4.174	0.054	0.033	0.035	0.082		Set Trigger
4	4.172	0.054	0.033	0.035	0.082		Set Trigger
5	4.156	0.055	0.034	0.035	0.083		Set Trigger

AVG. 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 for final test



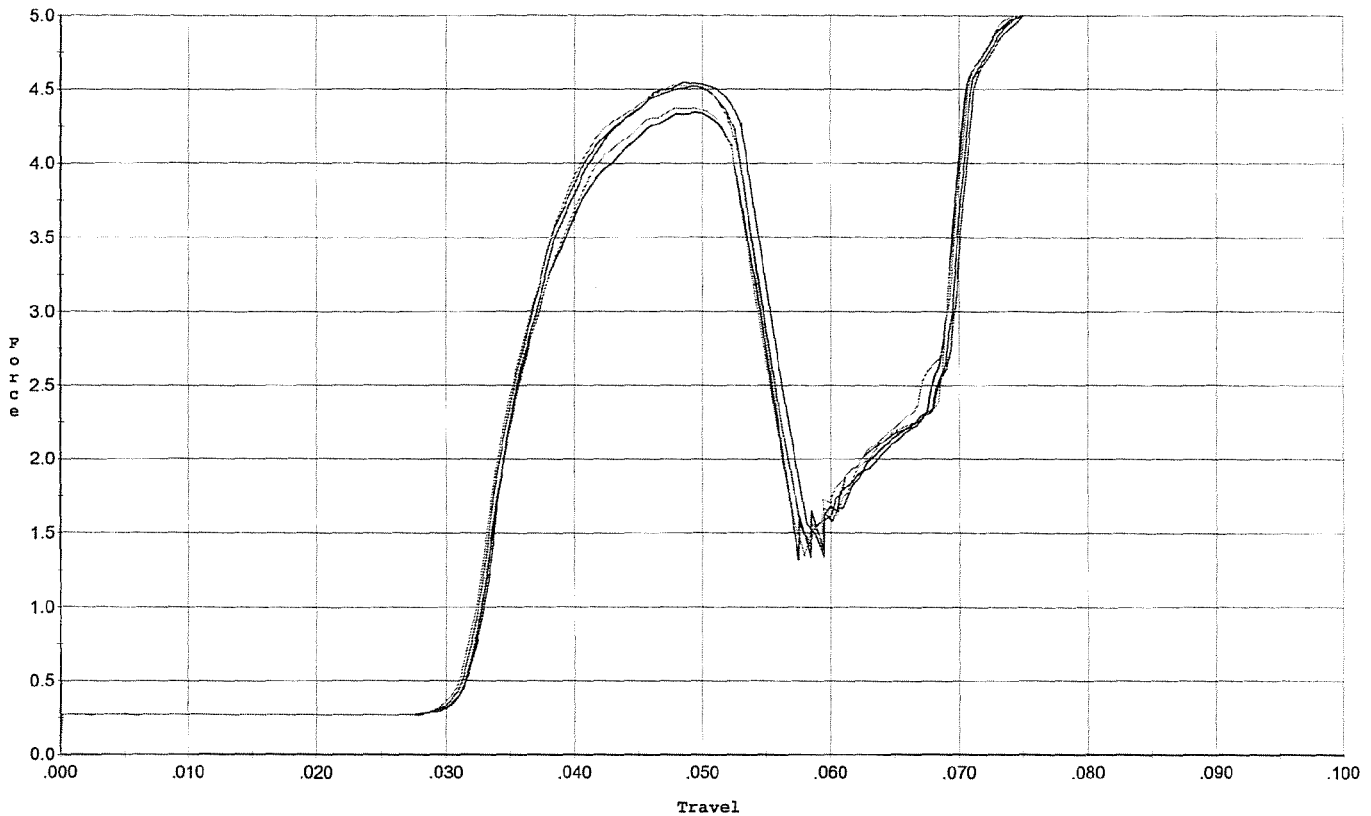
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.748	0.055	0.034	0.038	0.056		Set Trigger
2	2.572	0.053	0.034	0.038	0.052		Set Trigger
3	2.589	0.053	0.034	0.038	0.052		Set Trigger
4	2.556	0.053	0.034	0.038	0.053		Set Trigger
5	2.685	0.052	0.033	0.039	0.053		Set Trigger

Avg. 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0lbs.for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.549	0.053	0.031	0.033	0.089		Set Trigger
2	4.342	0.054	0.031	0.034	0.087		Set Trigger
3	4.518	0.053	0.031	0.034	0.088		Set Trigger
4	4.374	0.052	0.031	0.034	0.084		Set Trigger
5	4.528	0.053	0.031	0.033	0.089		Set Trigger

Avg. 4.46