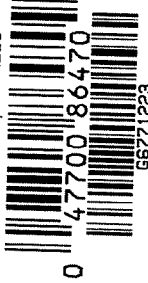


5677 1223

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



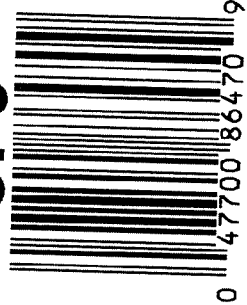
owner registration sticker



|               |              |
|---------------|--------------|
| ORDER NO.     | <b>86470</b> |
| BARREL LENGTH | 24"          |
| CAPACITY      | 6            |

**G6771223**

**UPC**



BM FORM

GUN SERIAL # 66771223

| OP # | OPERATION NAME                                                                                                                         | READINGS                   | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                            | 7-22-08 | PSN     |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                            | 7-22-08 | MED     |
| 440  | PROOF                                                                                                                                  |                            | 7-22-08 | TRW     |
| 460  | CHECK HEADSPACE                                                                                                                        |                            | 7-22-08 | TRW     |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    | MAGNA - FLUX               | 7-24-08 | RT      |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                            | 7-24-08 | RT      |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | JUL 30 2008<br>OPERATOR RT | 7-28-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   |                            | 7/30/08 | RT      |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                            |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |                            | 7/31/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                            | 7-31-08 | DE      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                            | 8-5     |         |
| 545  | (BOLT)                                                                                                                                 |                            |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                            |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                            | 8-8-08  | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                            | 8-8-08  | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                            | 8-8-08  | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                            | 8-11-08 | PSN     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                            |         |         |

F004 REV 5/2006

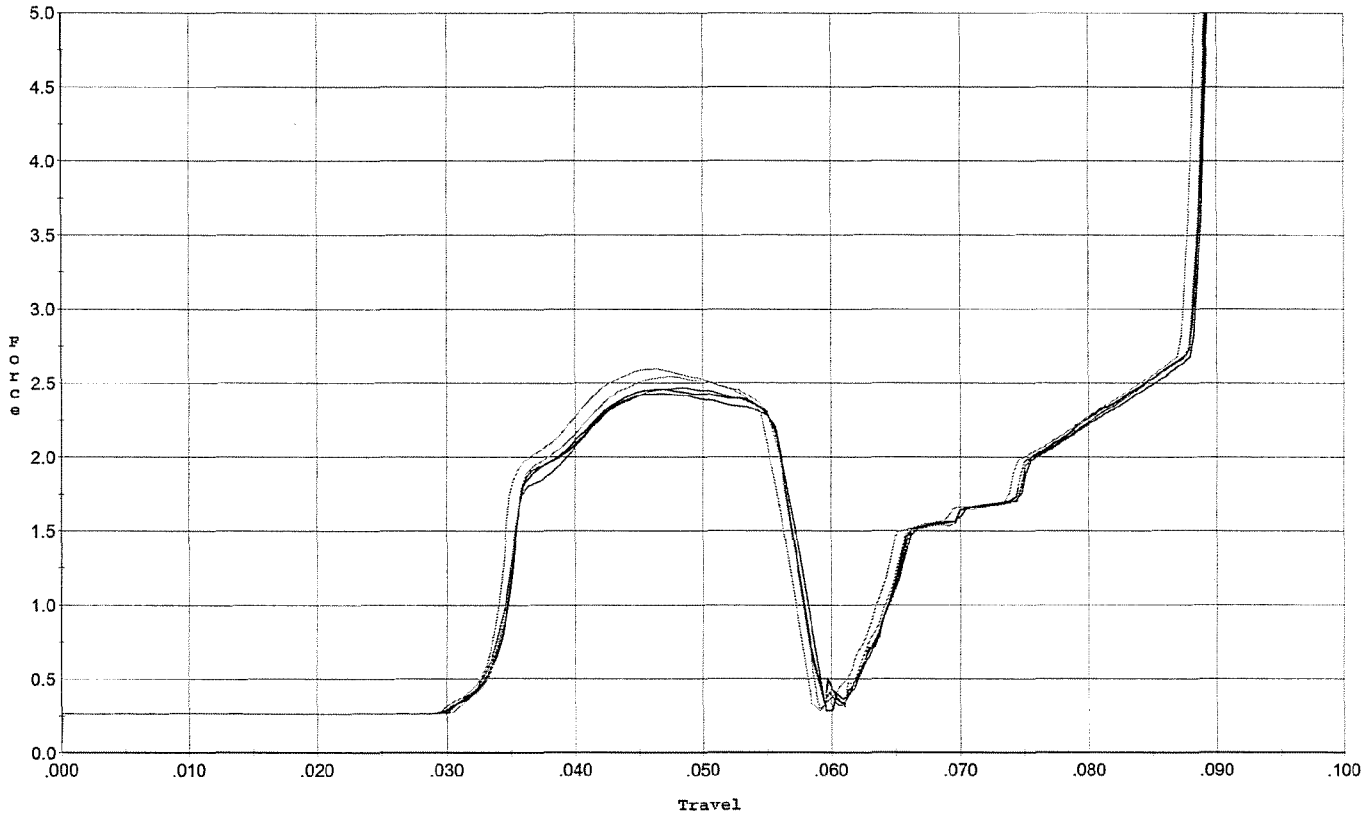
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>30</u> <u>30</u> <u>30</u>                               | 9.6.08  | PSN     |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>60</u> <u>60</u> <u>60</u>                               | 9.6.08  | PSN     |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.025</u>                         | 9.6.08  | PSN     |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 8-11-08 | PSN     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-11-08 | TL      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 8-11-08 | TL      |
|              | MALFUNCTION <i>BAC</i>                                                   | CORRECTION <i>OK</i>                                        | 8-27-08 | FM      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION <i>NA</i>                                        |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 8-11-08 | TRW     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 9.6.08  | PSN     |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.50</u> <u>2.46</u> <u>2.37</u> <u>2.51</u> <u>2.41</u> | 8/18/08 | Fry     |
|              | C) FUNCTION                                                              |                                                             | 9.6.08  | PSN     |
| 690          | PACK                                                                     |                                                             | 9.8.08  | TL      |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putsch 7/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



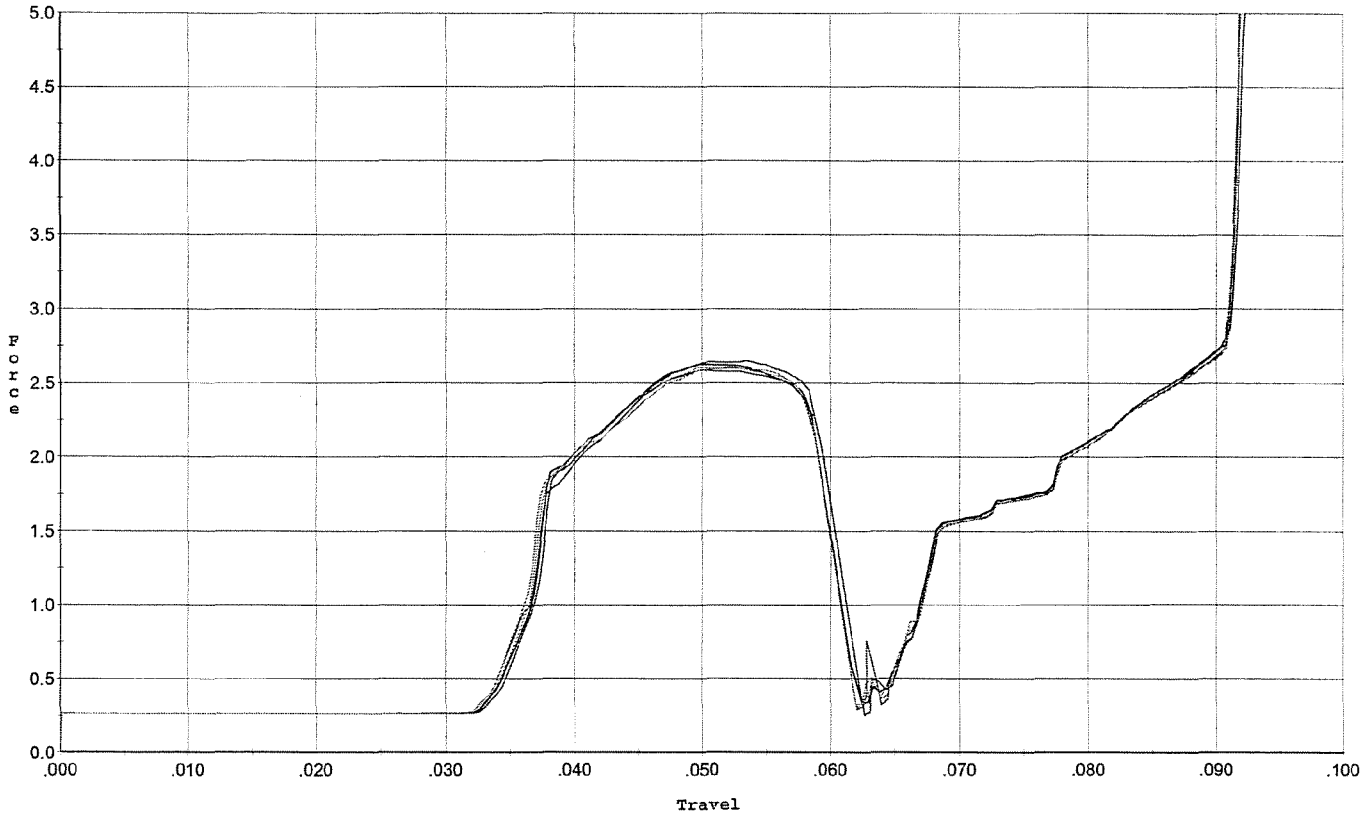
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.430      | 0.057             | 0.033           | 0.037      | 0.059             |           | Set Trigger |
| 2 | 2.458      | 0.056             | 0.033           | 0.037      | 0.058             |           | Set Trigger |
| 3 | 2.468      | 0.056             | 0.033           | 0.037      | 0.058             |           | Set Trigger |
| 4 | 2.545      | 0.056             | 0.033           | 0.037      | 0.059             |           | Set Trigger |
| 5 | 2.595      | 0.056             | 0.033           | 0.036      | 0.061             |           | Set Trigger |

Avg 2.49

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putsch 7/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



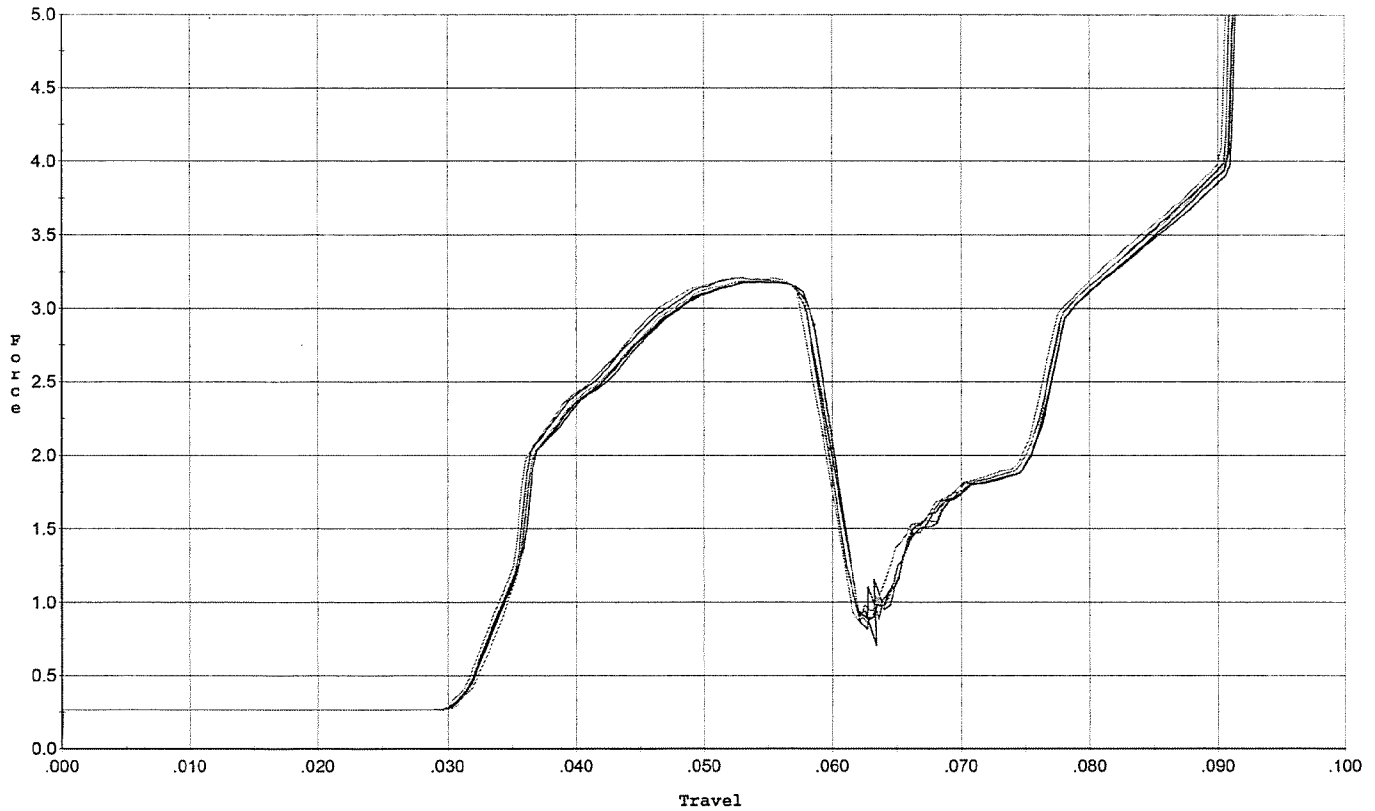
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.650      | 0.059             | 0.035           | 0.037      | 0.065             |           | Set Trigger |
| 2 | 2.628      | 0.059             | 0.034           | 0.037      | 0.063             |           | Set Trigger |
| 3 | 2.592      | 0.059             | 0.034           | 0.037      | 0.063             |           | Set Trigger |
| 4 | 2.602      | 0.059             | 0.034           | 0.037      | 0.063             |           | Set Trigger |
| 5 | 2.609      | 0.059             | 0.034           | 0.037      | 0.064             |           | Set Trigger |

Avg 2.61

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putsch 7/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



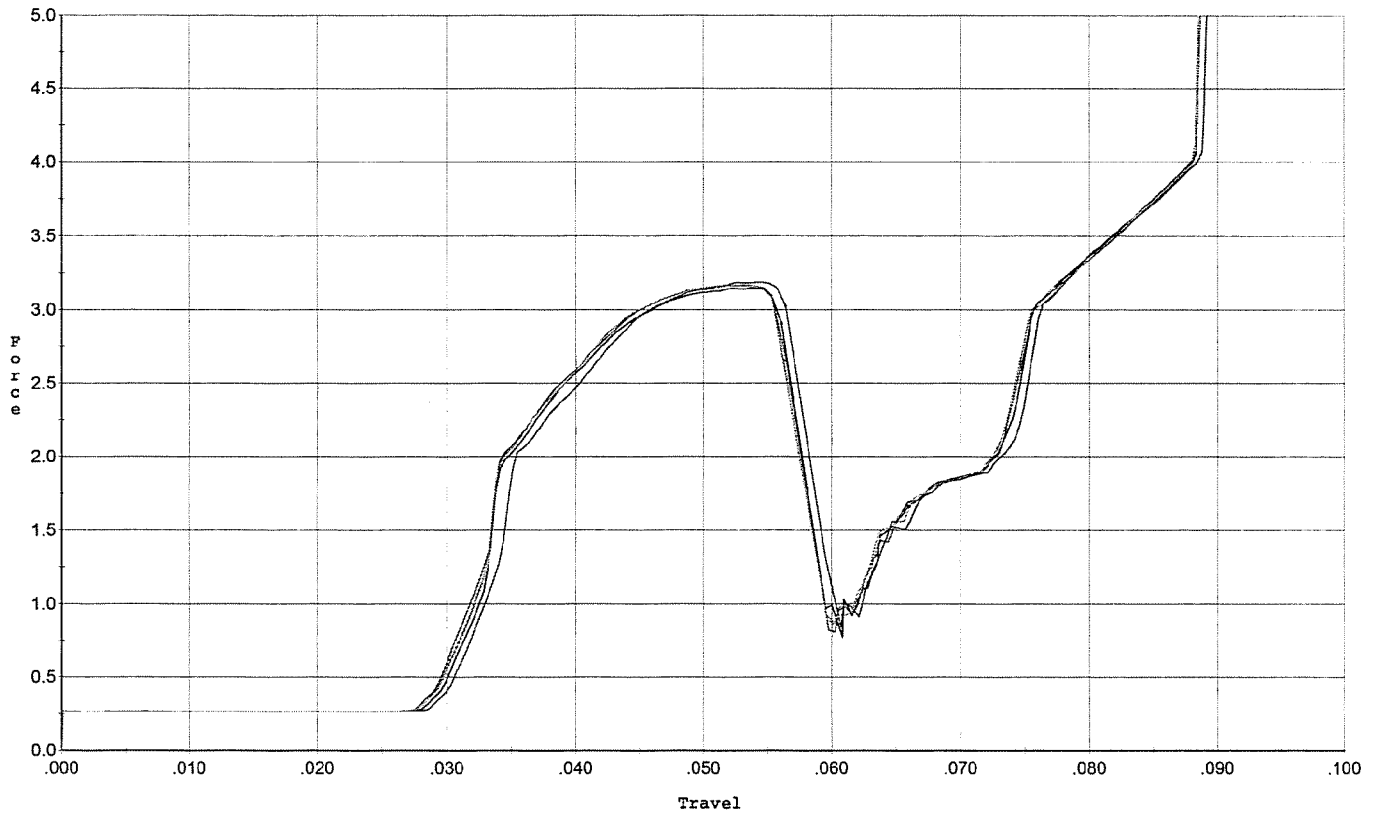
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.185      | 0.059             | 0.032           | 0.036      | 0.077             |           | Set Trigger |
| 2 | 3.180      | 0.060             | 0.032           | 0.036      | 0.078             |           | Set Trigger |
| 3 | 3.209      | 0.058             | 0.032           | 0.036      | 0.076             |           | Set Trigger |
| 4 | 3.191      | 0.060             | 0.032           | 0.036      | 0.078             |           | Set Trigger |
| 5 | 3.209      | 0.059             | 0.032           | 0.036      | 0.078             |           | Set Trigger |

Arg 3.19

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putsch 7/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.188      | 0.056             | 0.031           | 0.035      | 0.075             |           | Set Trigger |
| 2 | 3.147      | 0.056             | 0.030           | 0.035      | 0.075             |           | Set Trigger |
| 3 | 3.169      | 0.056             | 0.029           | 0.035      | 0.077             |           | Set Trigger |
| 4 | 3.174      | 0.057             | 0.030           | 0.035      | 0.077             |           | Set Trigger |
| 5 | 3.164      | 0.057             | 0.030           | 0.035      | 0.077             |           | Set Trigger |

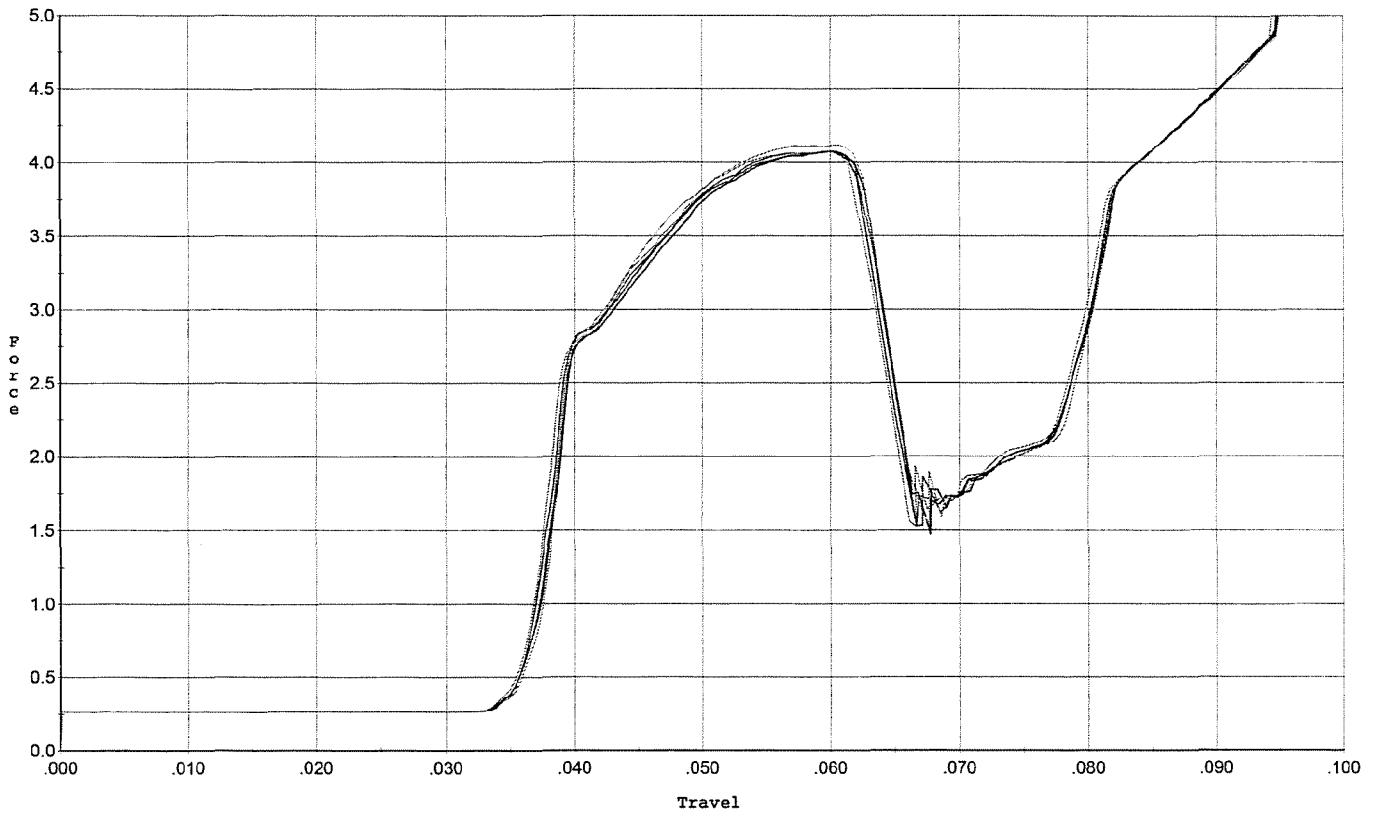
Avg 3.16



## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



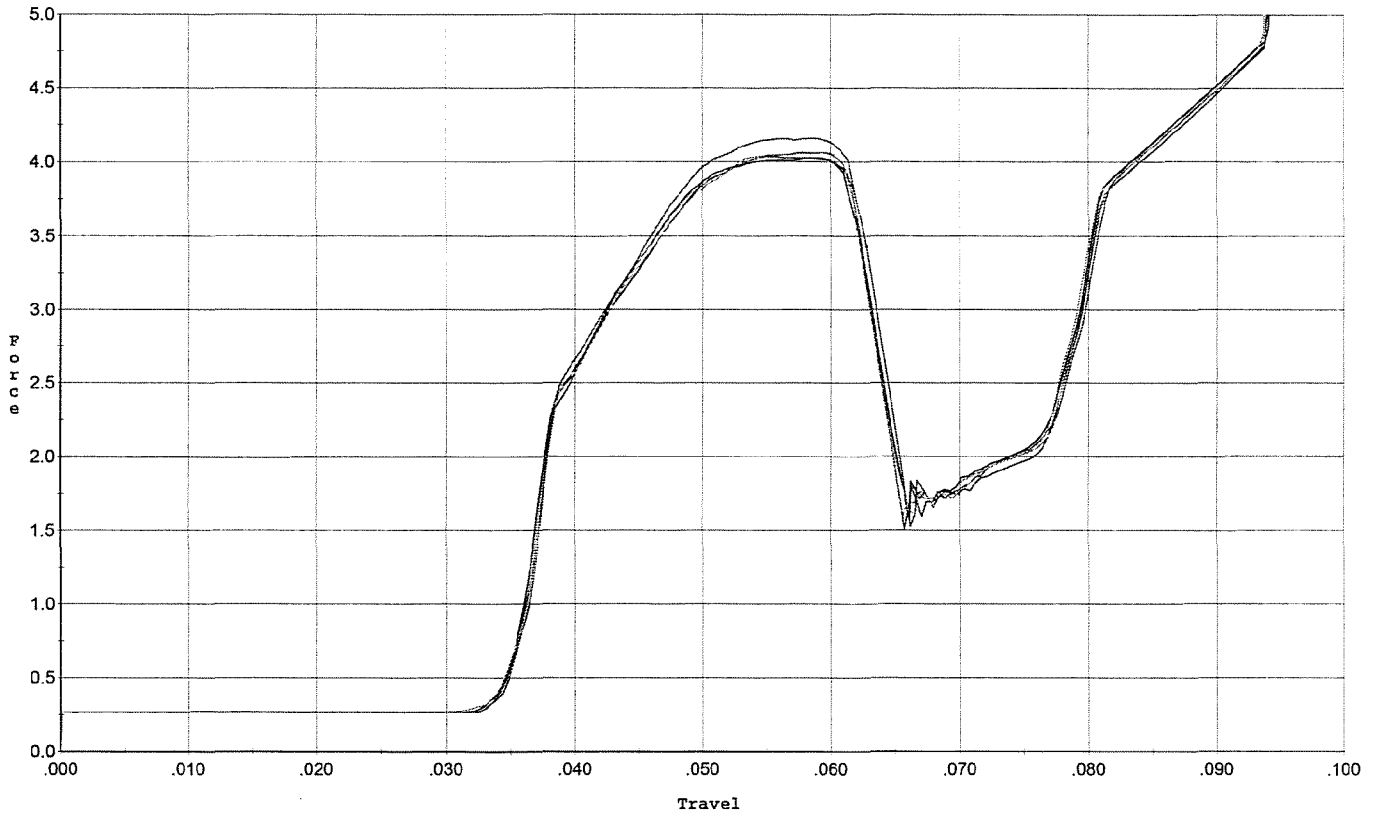
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.072      | 0.062             | 0.036           | 0.036      | 0.100             |           | Set Trigger |
| 2 | 4.074      | 0.063             | 0.035           | 0.035      | 0.101             |           | Set Trigger |
| 3 | 4.077      | 0.063             | 0.036           | 0.035      | 0.103             |           | Set Trigger |
| 4 | 4.117      | 0.063             | 0.036           | 0.035      | 0.102             |           | Set Trigger |
| 5 | 4.076      | 0.063             | 0.035           | 0.035      | 0.103             |           | Set Trigger |

Avg 4.08

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



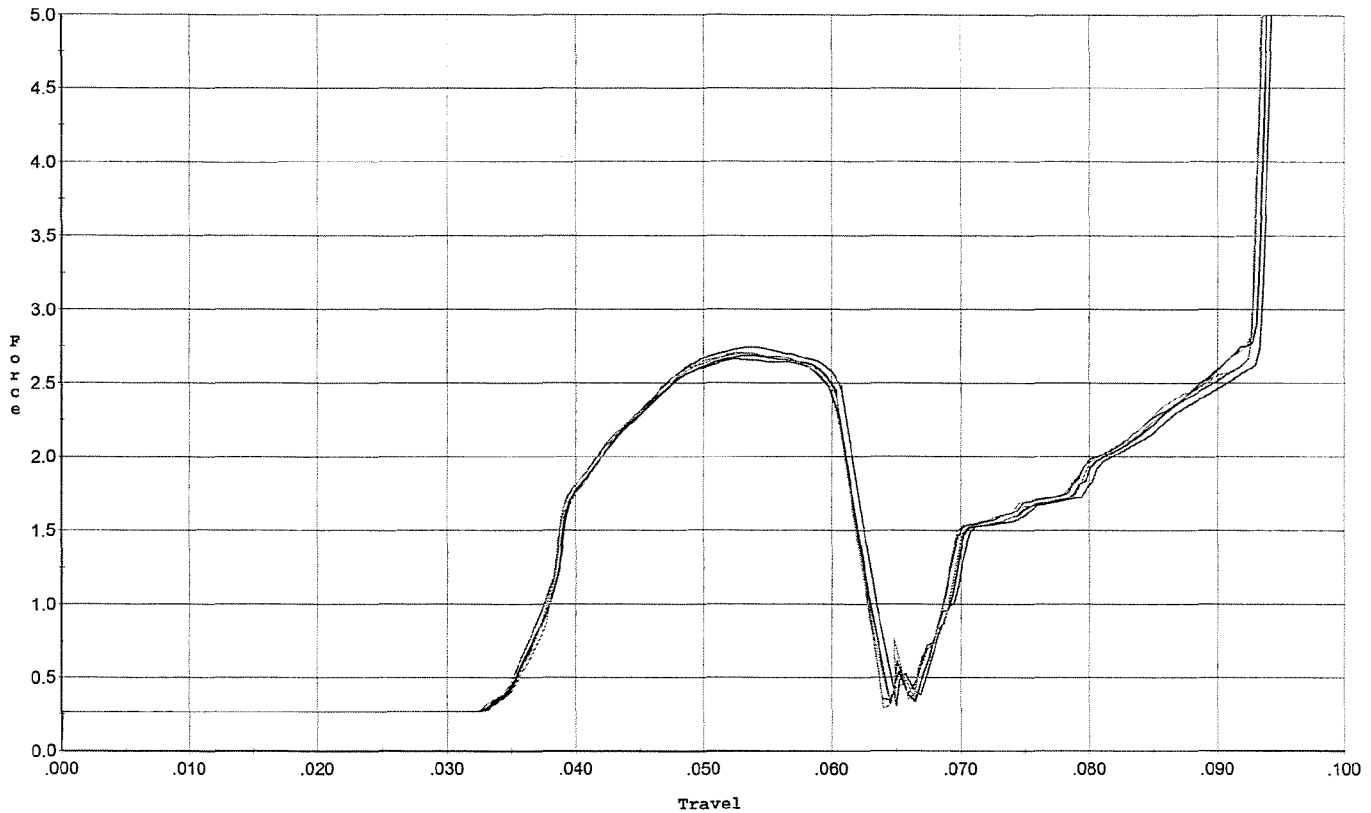
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.036      | 0.062             | 0.035           | 0.035      | 0.101             |           | Set Trigger |
| 2 | 4.026      | 0.062             | 0.034           | 0.035      | 0.100             |           | Set Trigger |
| 3 | 4.161      | 0.063             | 0.035           | 0.035      | 0.105             |           | Set Trigger |
| 4 | 4.067      | 0.062             | 0.034           | 0.035      | 0.100             |           | Set Trigger |
| 5 | 4.061      | 0.062             | 0.035           | 0.035      | 0.101             |           | Set Trigger |

Avg 4.07

## Trigger Profile [ lbs,inch ]

Profile: SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putsch 7/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



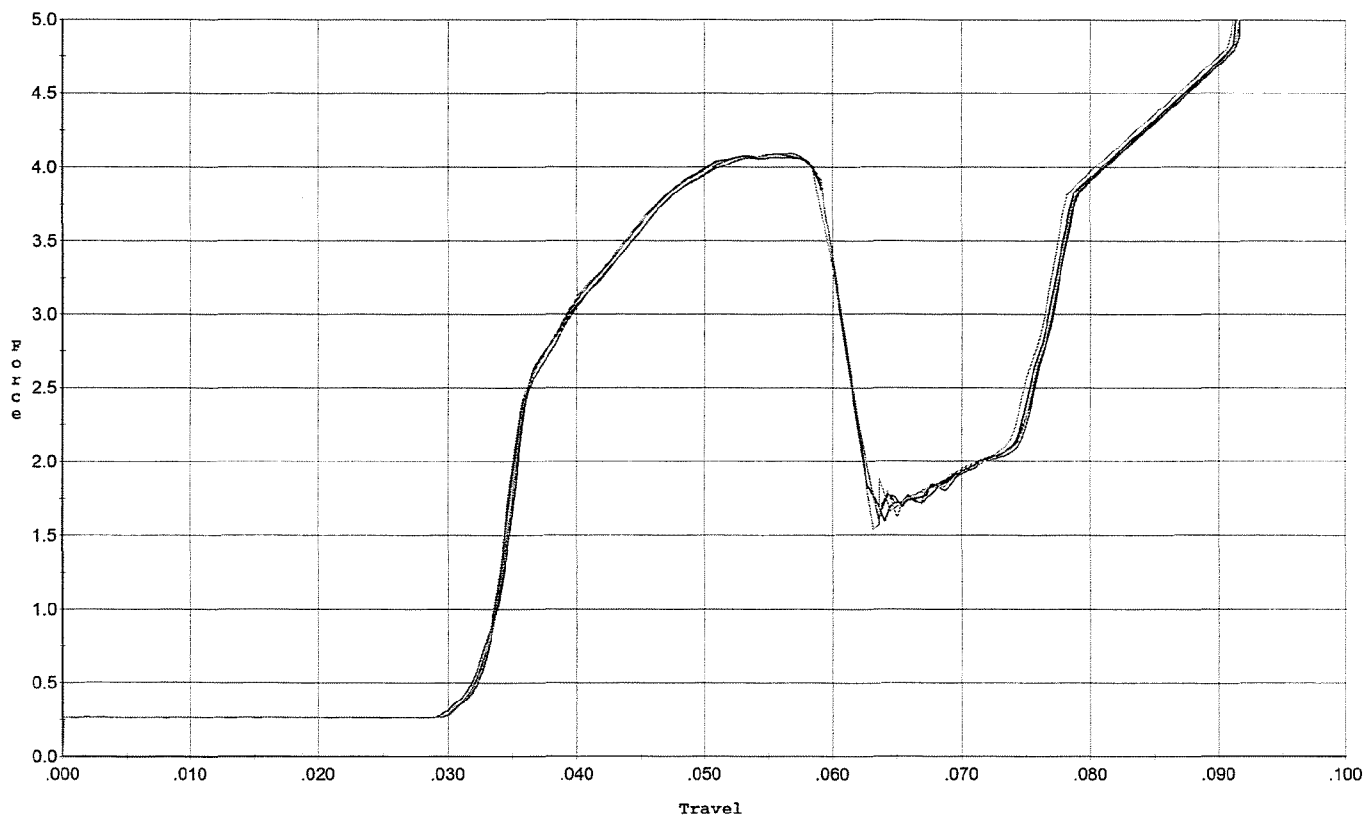
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.740      | 0.061             | 0.035           | 0.038      | 0.067             |           | Set Trigger |
| 2 | 2.688      | 0.060             | 0.035           | 0.038      | 0.065             |           | Set Trigger |
| 3 | 2.662      | 0.061             | 0.035           | 0.038      | 0.066             |           | Set Trigger |
| 4 | 2.699      | 0.061             | 0.035           | 0.038      | 0.066             |           | Set Trigger |
| 5 | 2.705      | 0.060             | 0.035           | 0.038      | 0.066             |           | Set Trigger |

AVG 2.69

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putch 7/26/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.067      | 0.059             | 0.032           | 0.034      | 0.100             |           | Set Trigger |
| 2 | 4.085      | 0.059             | 0.032           | 0.034      | 0.100             |           | Set Trigger |
| 3 | 4.091      | 0.059             | 0.032           | 0.034      | 0.099             |           | Set Trigger |
| 4 | 4.085      | 0.059             | 0.032           | 0.034      | 0.100             |           | Set Trigger |
| 5 | 4.088      | 0.060             | 0.032           | 0.034      | 0.102             |           | Set Trigger |

Avg 4.08