

G6771224

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO
 WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

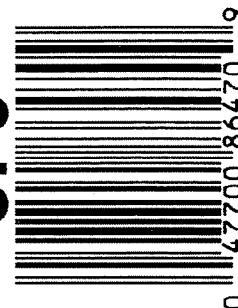
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771224

UPC



GUN SERIAL #

G 6771224

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	RP
440	PROOF		7-14-08	RP
460	CHECK HEADSPACE		7-14-08	RP
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	7-15-08	RTZ
472	SERIALIZE BOLT HANDLE		7-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES	JUL 17 2008	7-16-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/11	7-17-08	BTI
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/17/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-28-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-28-08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

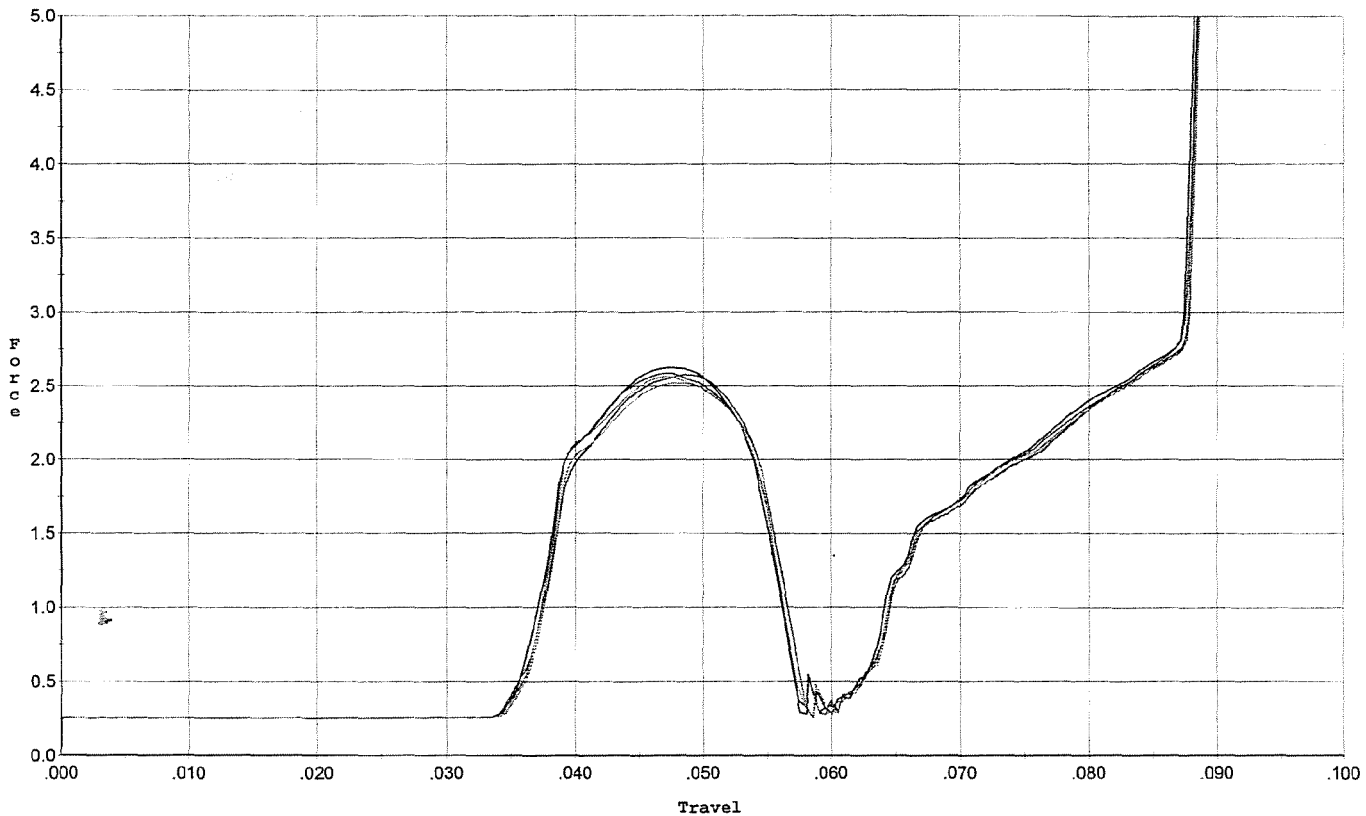
f OPERATION NAME BARBER - M24 0056228		READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-2	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6.5</u> <u>6.5</u>	8-2	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-2	TC
	J) ASSEMBLE STOCK		7-28-08	SPD
	K) ASSEMBLE SWIVEL STUDS		8-5-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-5-08	SPD
	M) IRON SIGHT ALIGNMENT		8-5-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-5-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.13</u> <u>2.13</u> <u>2.14</u> <u>2.15</u> <u>2.16</u>	8-10-08	RSN
	C) FUNCTION		8-5-08	SPD
690	PACK		8/8/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



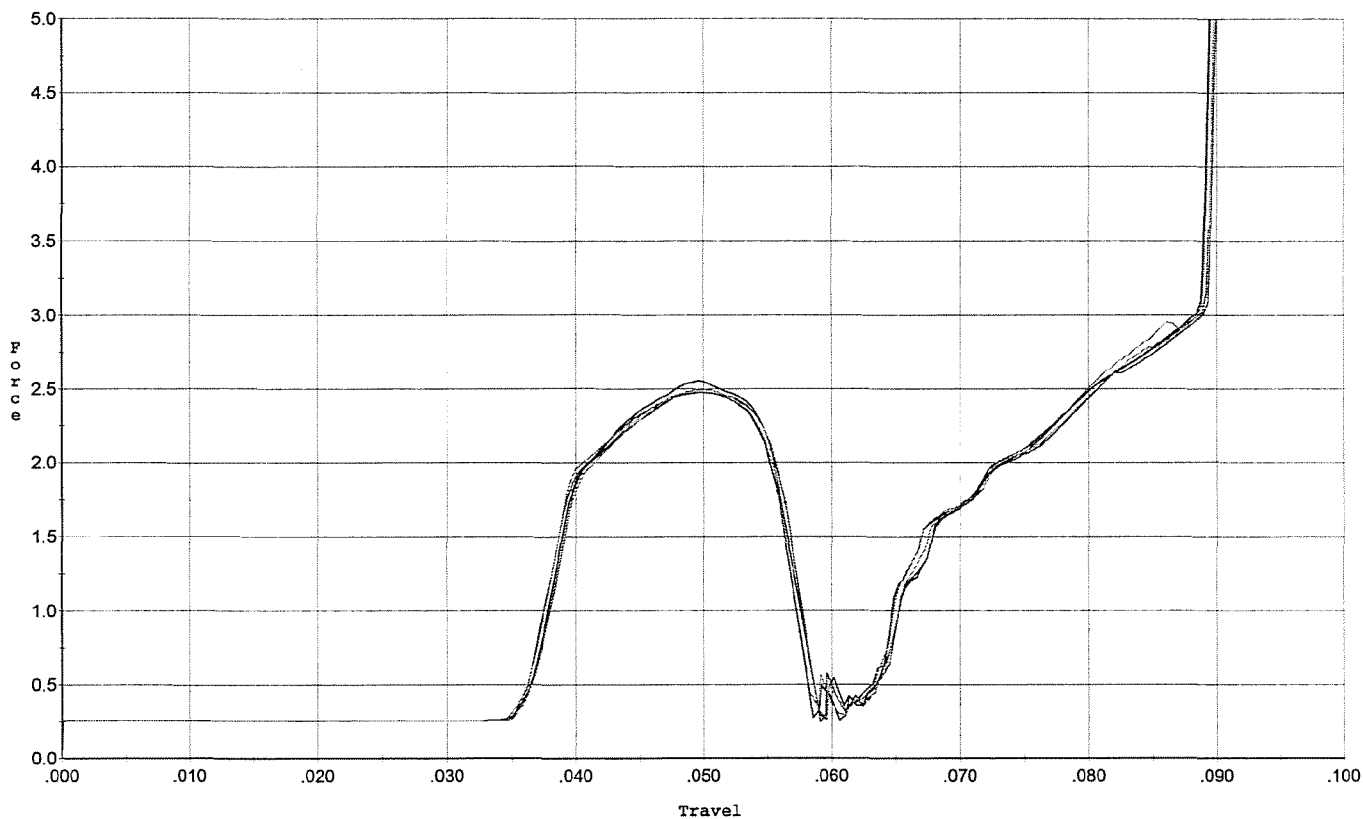
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.056	0.035	0.038	0.051		Set Trigger
2	2.623	0.055	0.035	0.038	0.051		Set Trigger
3	2.585	0.055	0.035	0.039	0.051		Set Trigger
4	2.561	0.055	0.035	0.039	0.050		Set Trigger
5	2.518	0.055	0.036	0.039	0.049		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



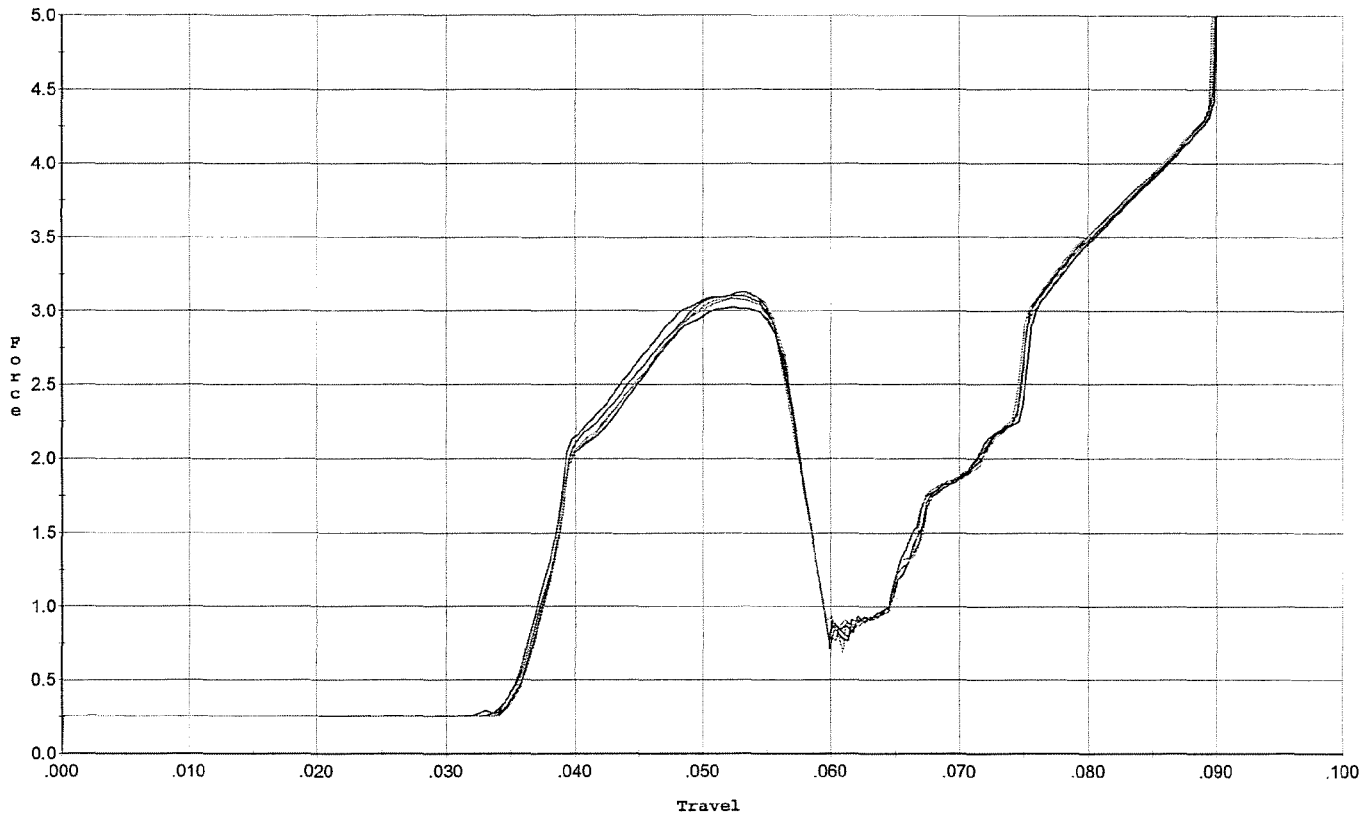
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.056	0.036	0.038	0.051		Set Trigger
2	2.555	0.055	0.035	0.039	0.051		Set Trigger
3	2.496	0.056	0.036	0.039	0.051		Set Trigger
4	2.502	0.057	0.035	0.039	0.052		Set Trigger
5	2.493	0.056	0.036	0.038	0.051		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



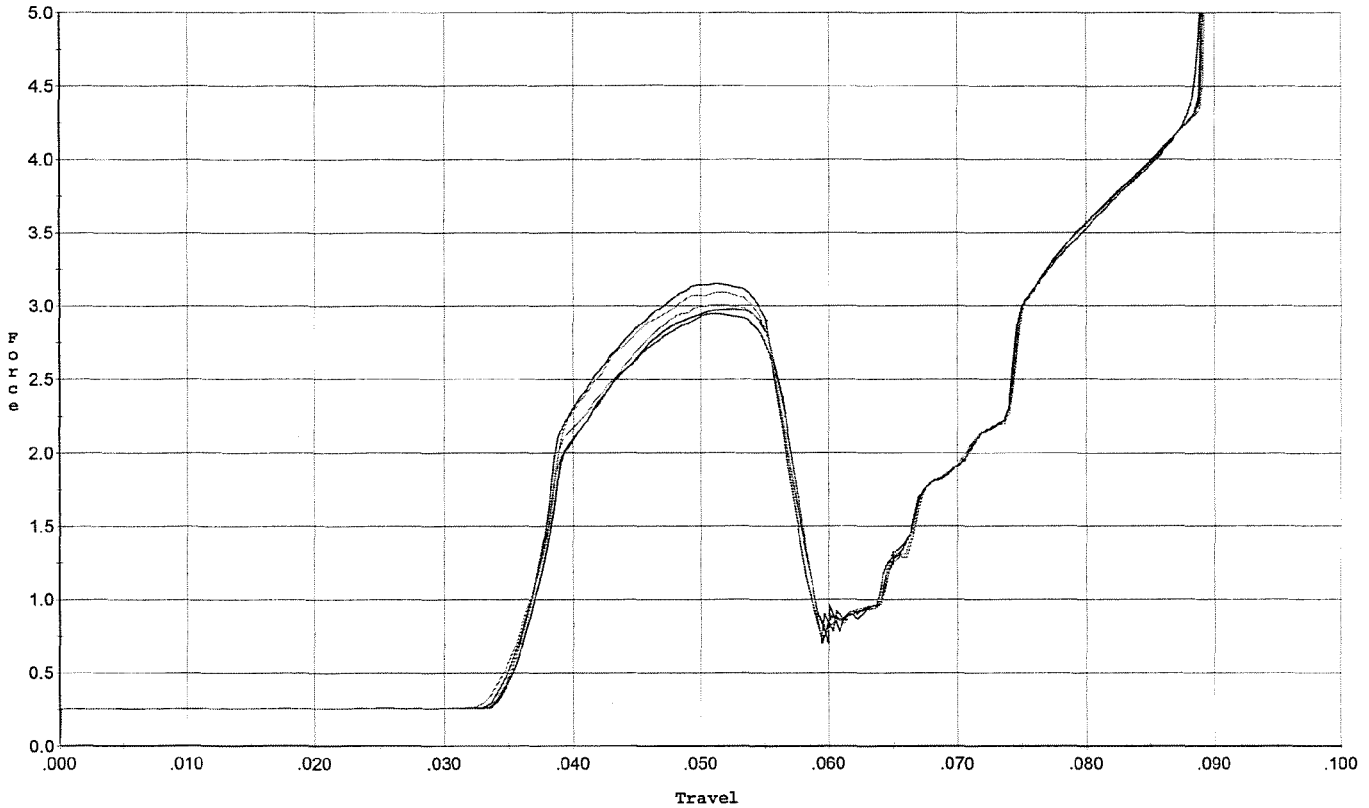
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.106	0.057	0.034	0.037	0.063		Set Trigger
2	3.027	0.057	0.035	0.037	0.060		Set Trigger
3	3.128	0.057	0.035	0.037	0.062		Set Trigger
4	3.112	0.056	0.035	0.037	0.061		Set Trigger
5	3.082	0.057	0.035	0.037	0.062		Set Trigger

AVG 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



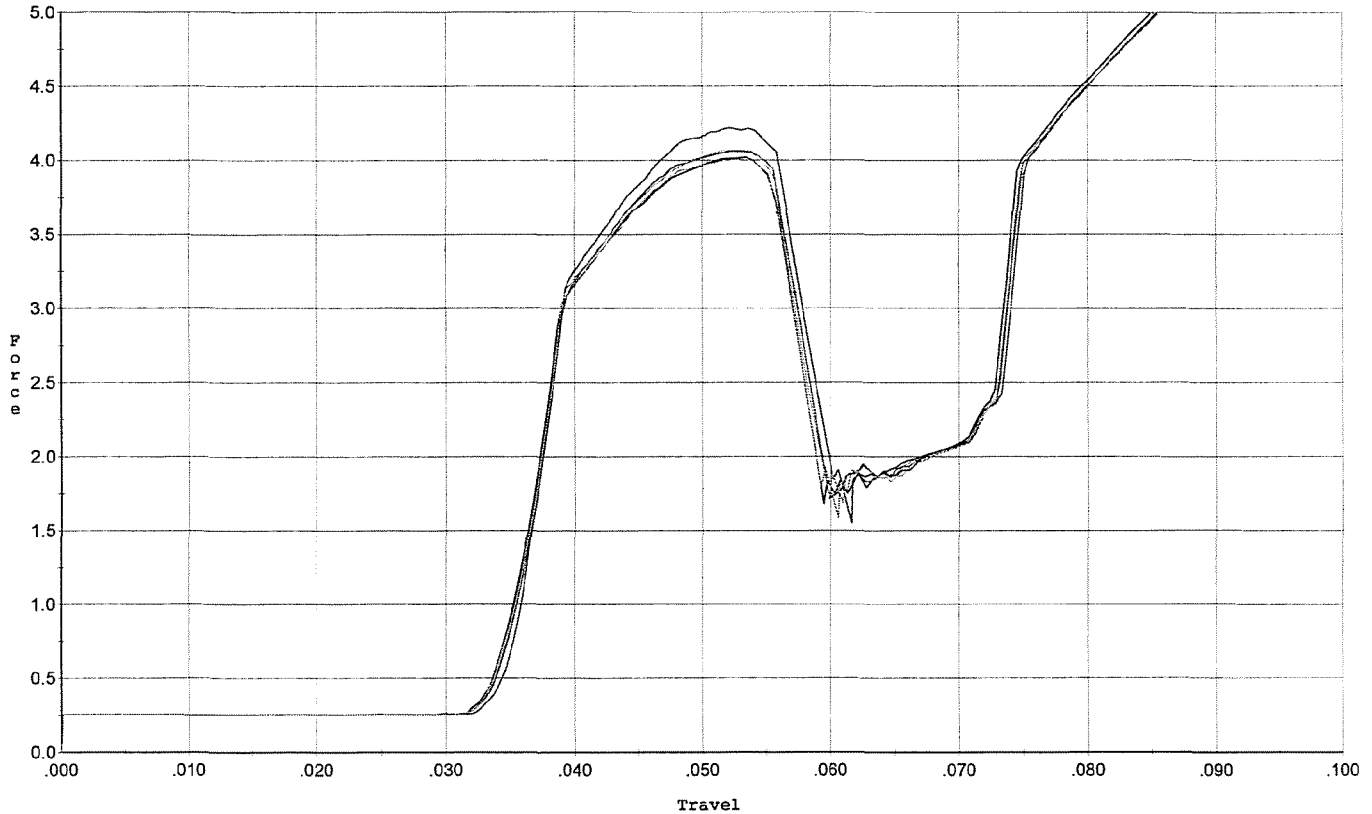
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.055	0.034	0.038	0.062		Set Trigger
2	2.977	0.056	0.035	0.037	0.061		Set Trigger
3	2.945	0.055	0.034	0.037	0.059		Set Trigger
4	3.093	0.055	0.034	0.038	0.062		Set Trigger
5	3.006	0.057	0.034	0.037	0.062		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



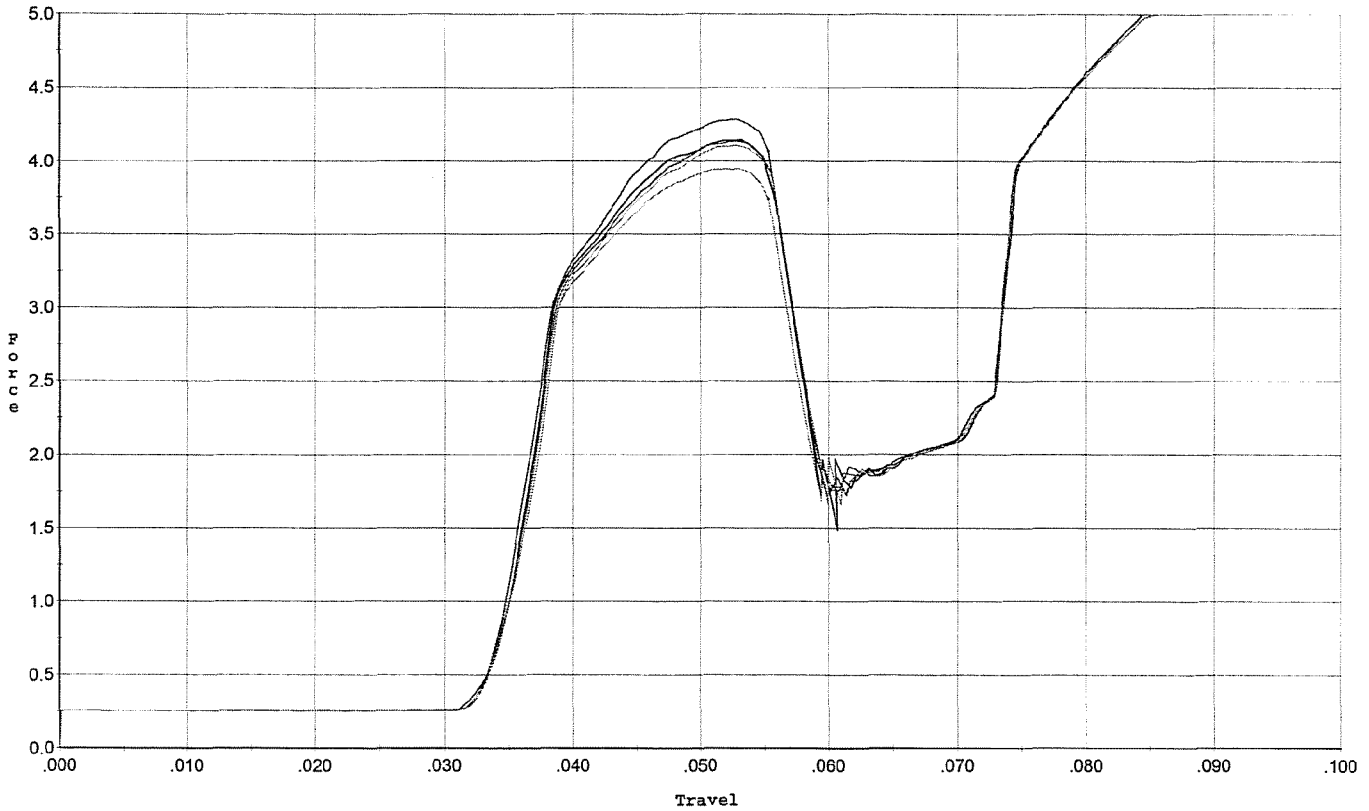
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.218	0.056	0.034	0.035	0.086		Set Trigger
2	4.022	0.056	0.033	0.035	0.083		Set Trigger
3	4.061	0.057	0.034	0.035	0.086		Set Trigger
4	4.069	0.056	0.033	0.035	0.083		Set Trigger
5	4.016	0.056	0.033	0.035	0.083		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



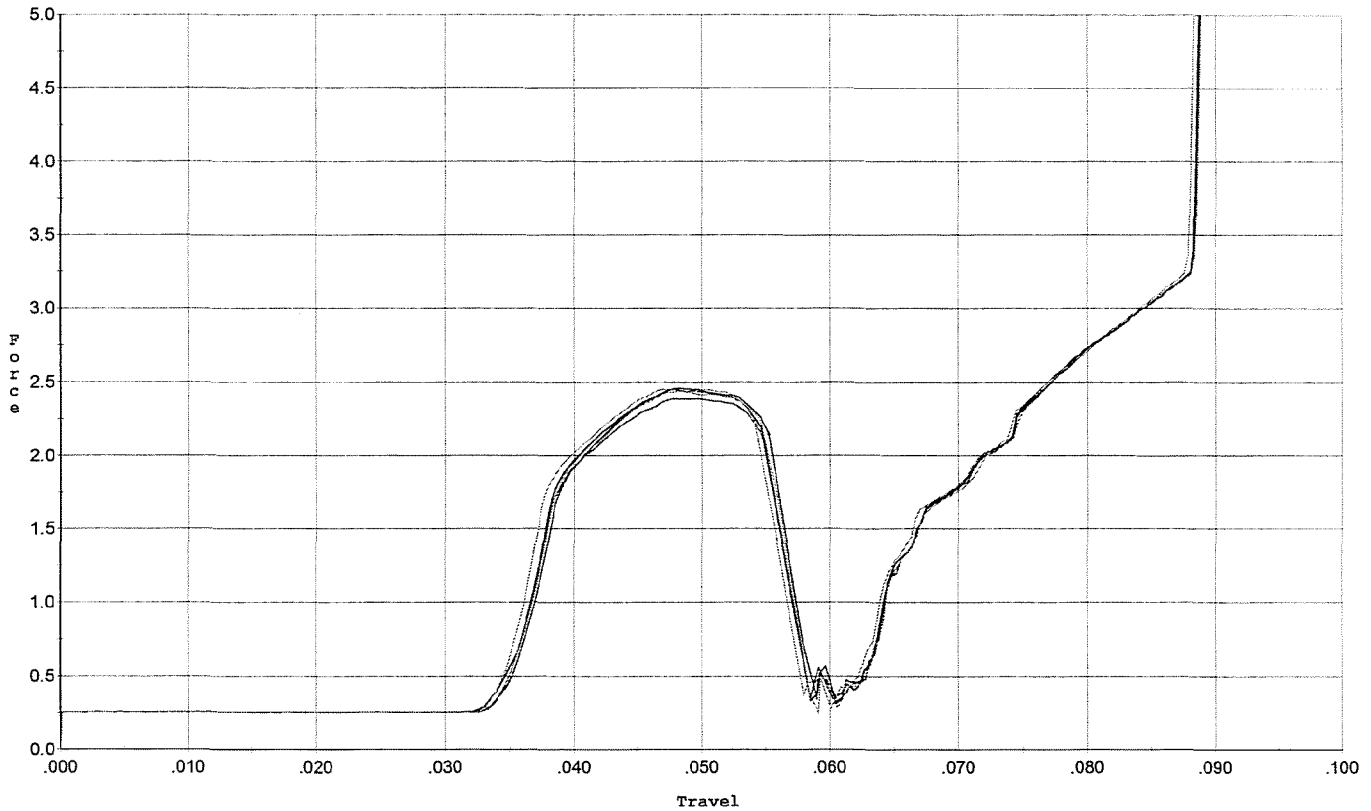
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.284	0.055	0.033	0.035	0.087		Set Trigger
2	4.148	0.056	0.033	0.035	0.086		Set Trigger
3	4.138	0.056	0.033	0.035	0.085		Set Trigger
4	4.104	0.056	0.033	0.035	0.084		Set Trigger
5	3.947	0.055	0.033	0.035	0.081		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



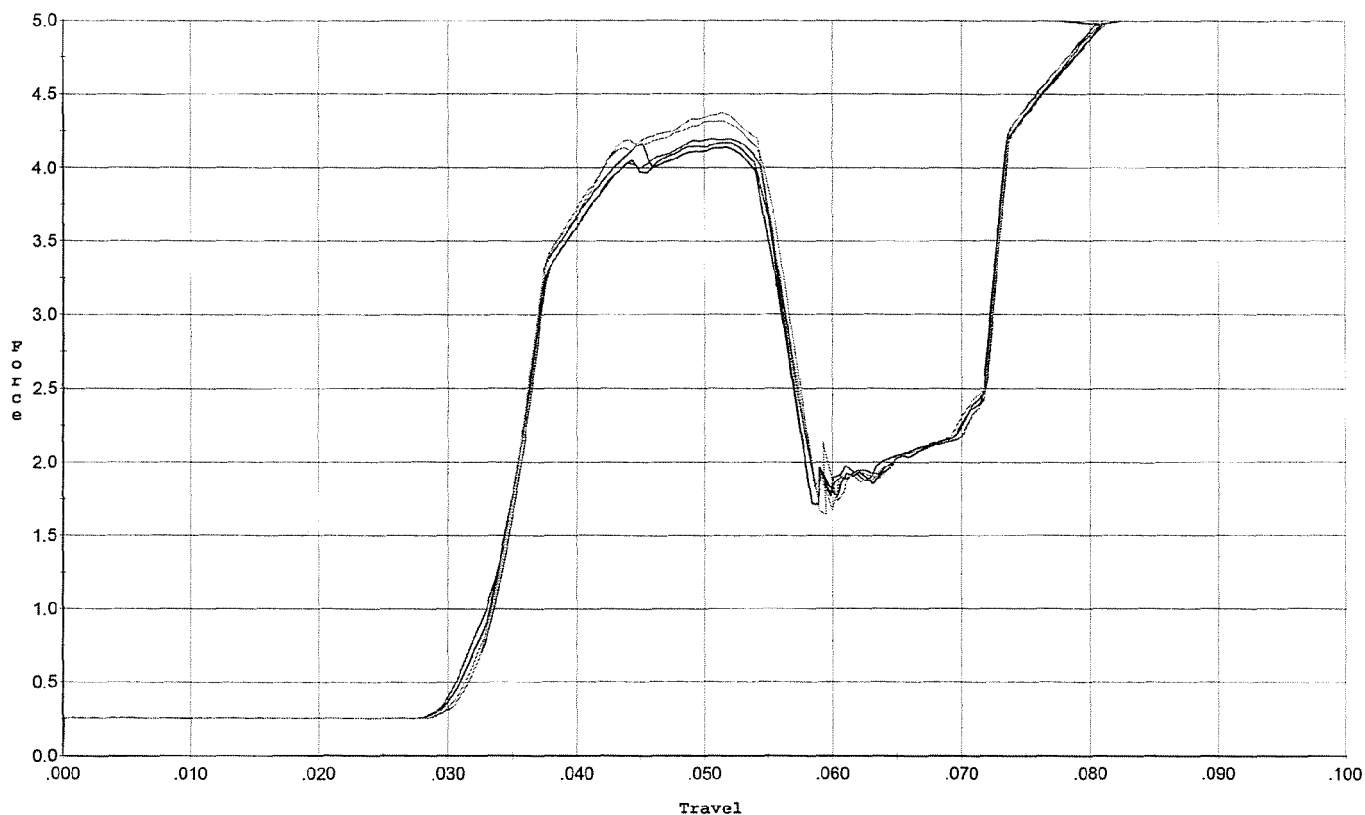
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.055	0.035	0.038	0.052		Set Trigger
2	2.455	0.055	0.034	0.038	0.051		Set Trigger
3	2.388	0.055	0.034	0.038	0.050		Set Trigger
4	2.440	0.056	0.034	0.038	0.052		Set Trigger
5	2.452	0.056	0.034	0.037	0.053		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.055	0.030	0.034	0.090		Set Trigger
2	4.139	0.056	0.030	0.034	0.090		Set Trigger
3	4.195	0.054	0.031	0.034	0.088		Set Trigger
4	4.317	0.054	0.031	0.034	0.090		Set Trigger
5	4.376	0.055	0.031	0.034	0.093		Set Trigger

Avg 4.24