

G6771232

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

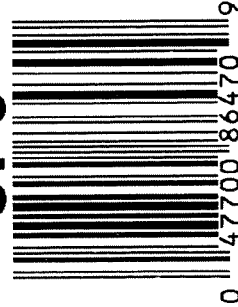
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771232

UPC



GUN SERIAL # G 677 1232

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	SP
460	CHECK HEADSPACE		7-14-08	SP
470	DIS-ASSEMBLE ACTION		7-15-08	RTZ
472	SERIALIZE BOLT HANDLE		7-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-16-08	SP
480	MAGNAFLUX BBL ACTION		7-17-08	BT
490	MAGNAFLUX BOLT		7-15-08	mk
500	ROLLMARK CALIBER		7-17-08	RT
520	GOFF BLAST BBL / REC		7-18-08	26
542	APPLY COATINGS (BARREL ACTION)		7-22-08	CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-26-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0056303 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.023</u>	7-30	TL
	J) ASSEMBLE STOCK		7-26-08	ESN
	K) ASSEMBLE SWIVEL STUDS		10-20-08	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	9-9-08	FM
650	TARGET	<u>PASS</u> FAIL	7-28-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08 7-28-08	ESN TL
670	FINAL INSPECTION A) HEADSPACE		10-20-08	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.47</u> <u>2.47</u> <u>2.46</u> <u>2.44</u>	7-29-08	TRW
	C) FUNCTION		10-20-08	RJ
690	PACK		12-9-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE July 16, 2008TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.55	2.70		2.66	
PULL #2	2.45	2.65		2.60	
PULL #3	2.74	2.60		2.61	
PULL #4	2.70	2.57		2.63	
PULL #5	2.66	2.54		2.57	
TOTAL	1310	1300		1307	
AVERAGE	2.62	2.60		2.61	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.25		
PULL #2	2.98	3.16		
PULL #3	3.10	3.06		
PULL #4	3.03	3.14		
PULL #5	3.04	3.14		
TOTAL	1530	1619		
AVERAGE	3.06	3.23		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.14	4.14		4.10
PULL #2	4.09	4.09		4.07
PULL #3	4.07	4.10		4.01
PULL #4	4.03	4.09		4.00
PULL #5	4.01	4.03		4.10
TOTAL	2034	2045		2028
AVERAGE	4.06	4.09		4.05