

G6771233

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

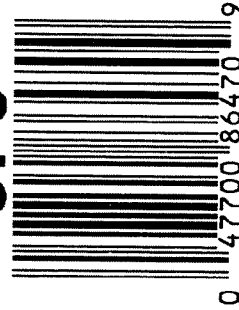
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771233

UPC



GUN SERIAL # G 6771233

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSN
430	ASSEMBLE TO STOCK		7-22-08	PSN
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RJZ
472	SERIALIZE BOLT HANDLE		7-24-08	RJZ
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX JUL 25 2008	7-24-08	SD
480	MAGNAFLUX BBL ACTION	OPERATOR BA	7/25/08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/25/08	DE
542	APPLY COATINGS (BARREL ACTION)		7-31	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-7-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6</u> <u>6</u>	8-14	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-14	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.024</u>	8-14	TL
	J) ASSEMBLE STOCK		8-7-08	RSW
	K) ASSEMBLE SWIVEL STUDS		8-26	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-8-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-26	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.50</u> <u>2.45</u> <u>2.32</u> <u>2.51</u>	8/14/08	Fm
	C) FUNCTION		8-26	TL
690	PACK		8-27-08	TL

F004 REV 5/2006

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-30-08

TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	252	2.50		247	
PULL #2	257	2.57		251	
PULL #3	243	2.60		251	
PULL #4	250	2.63		251	
PULL #5	254	2.59		250	
TOTAL	12.56	12.89		12.50	
AVERAGE	2.51	2.57		2.50	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	306	3.03		
PULL #2	314	2.98		
PULL #3	310	2.98		
PULL #4	320	2.86		
PULL #5	317	3.02		
TOTAL	15.67	14.87		
AVERAGE	3.13	2.97		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	410	4.04		4.11
PULL #2	411	4.22		4.24
PULL #3	410	4.20		4.18
PULL #4	400	4.17		4.29
PULL #5	403	4.20		4.33
TOTAL	20.34	20.83		21.15
AVERAGE	4.06	4.16		4.23