

G677 1234

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

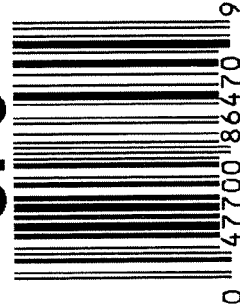
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771234

UPC



GUN SERIAL # G6771234

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	SP
430	ASSEMBLE TO STOCK		7-30-08	SP
440	PROOF		7-30-08	SP
460	CHECK HEADSPACE		7-30-08	SP
470	DIS-ASSEMBLE ACTION		7-30-08	SP
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 05 2008	8-01-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BH
490	MAGNAFLUX BOLT	OPERATOR BH		
500	ROLLMARK CALIBER		8/5/08	R
520	GOFF BLAST BBL / REC		8/7/08	DS
542	APPLY COATINGS (BARREL ACTION)		8/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

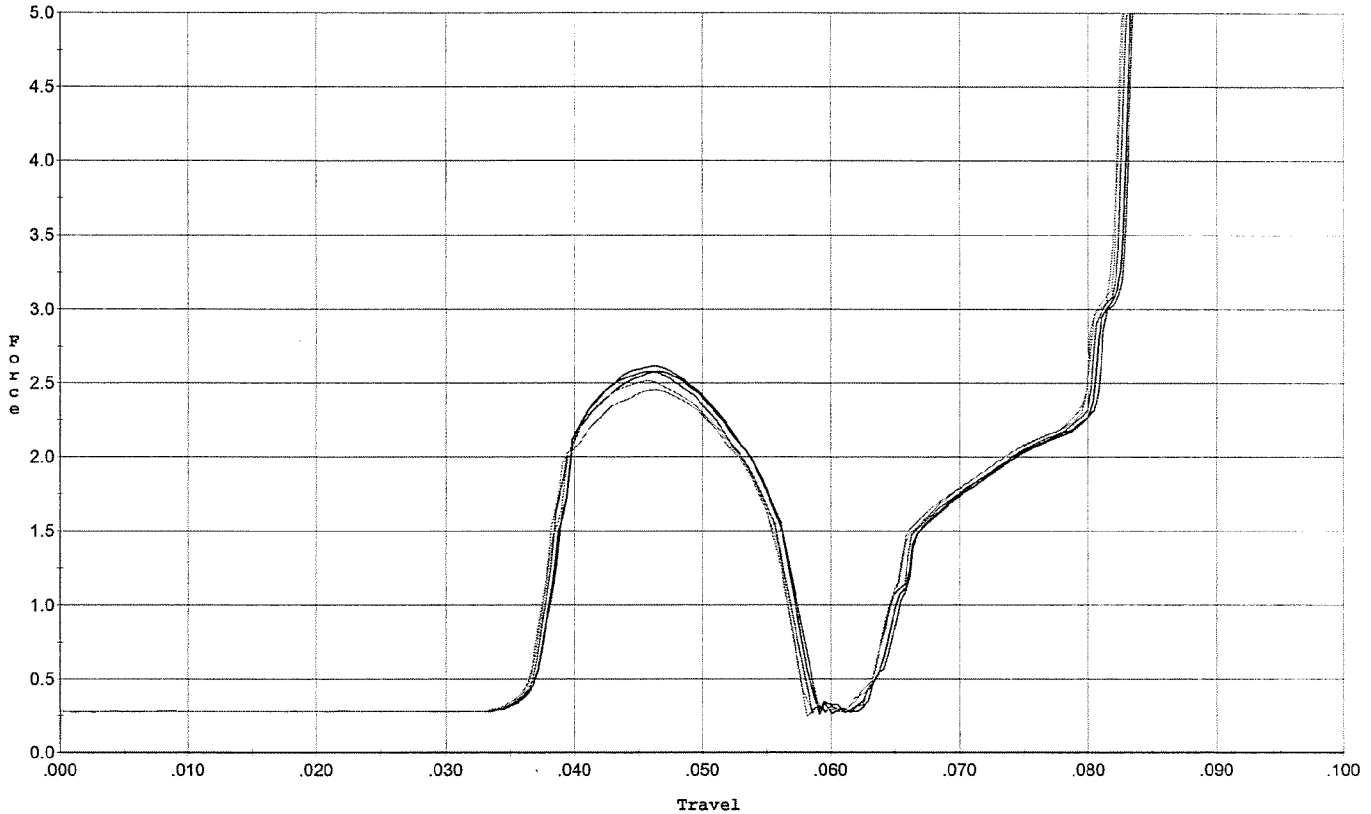
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	9-11-08	RSU
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.0</u> <u>7.0</u> <u>7.0</u>	9-11-08	RSU
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-11-08	RSU
	J) ASSEMBLE STOCK		8-27-08	A.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-11-08	RSU
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	PASS FAIL	9-4-08	FM
650	TARGET	PASS FAIL	9-4-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-4-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-11-08	RSU
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.24</u> <u>2.25</u> <u>2.51</u> <u>2.21</u>	9-11-08	RSU
	C) FUNCTION		9-11-08	RSU
690	PACK		9/22/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



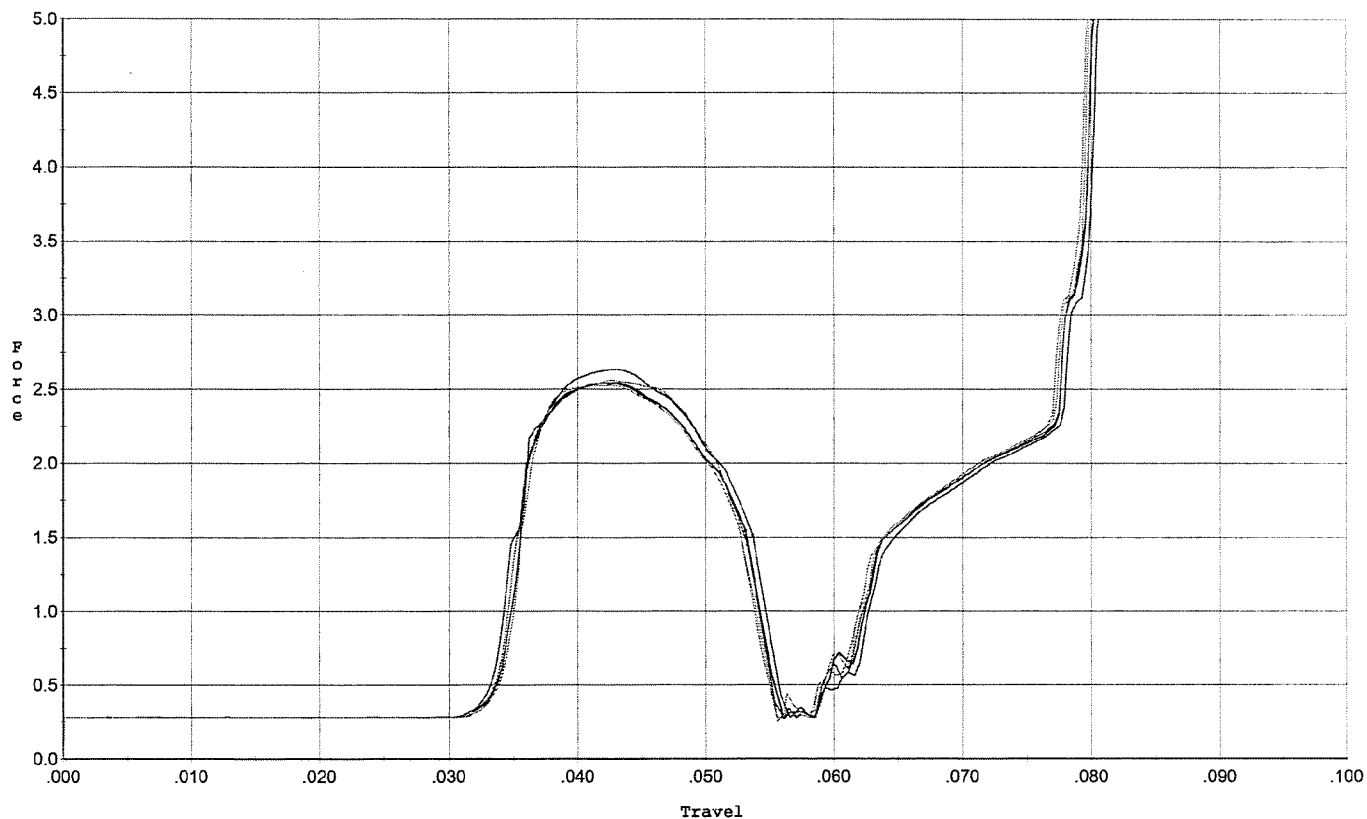
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.058	0.037	0.034	0.053		Set Trigger
2	2.580	0.056	0.037	0.034	0.052		Set Trigger
3	2.580	0.056	0.037	0.035	0.051		Set Trigger
4	2.515	0.056	0.036	0.034	0.051		Set Trigger
5	2.457	0.056	0.036	0.034	0.050		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



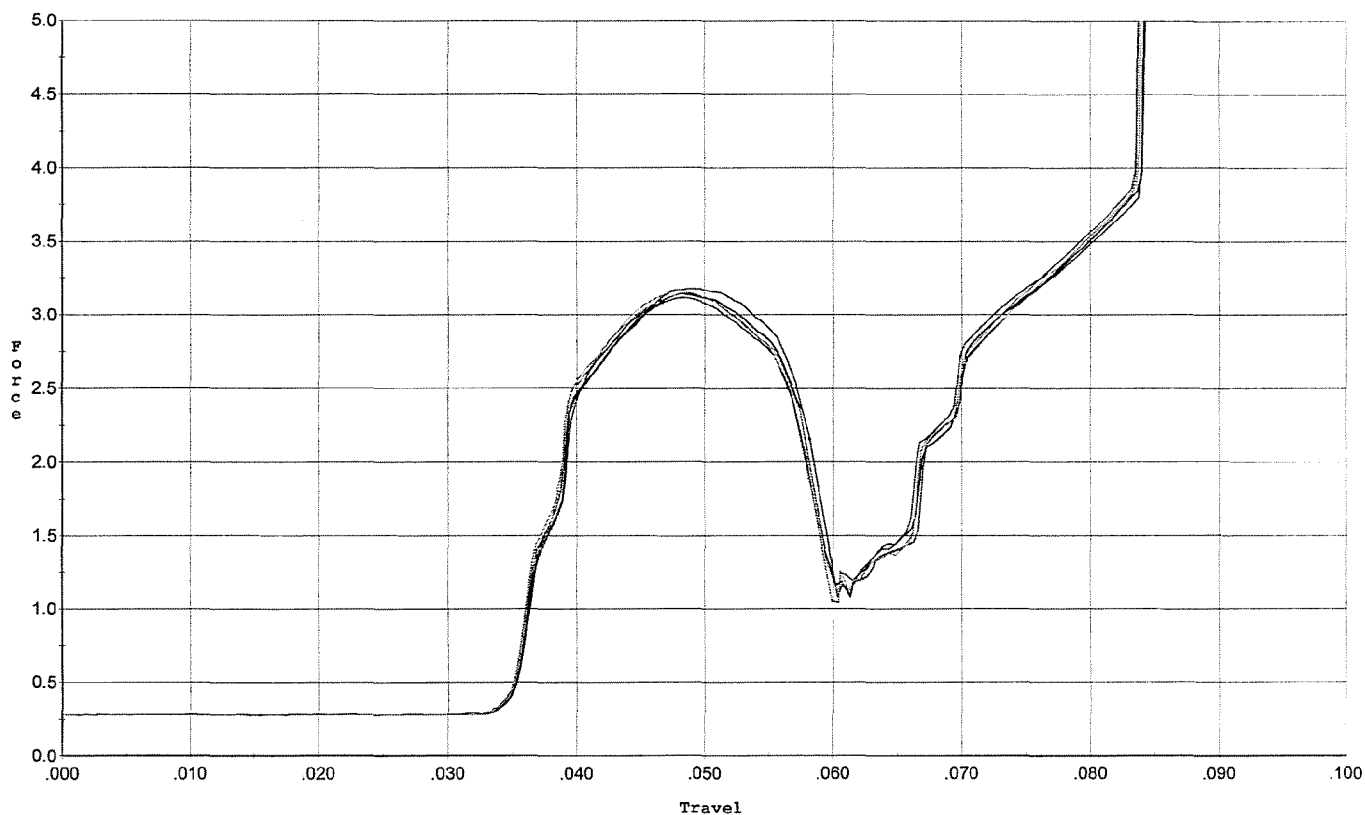
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.633	0.054	0.033	0.034	0.053		Set Trigger
2	2.543	0.053	0.033	0.034	0.051		Set Trigger
3	2.535	0.053	0.033	0.034	0.052		Set Trigger
4	2.527	0.054	0.033	0.033	0.052		Set Trigger
5	2.560	0.053	0.034	0.034	0.051		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



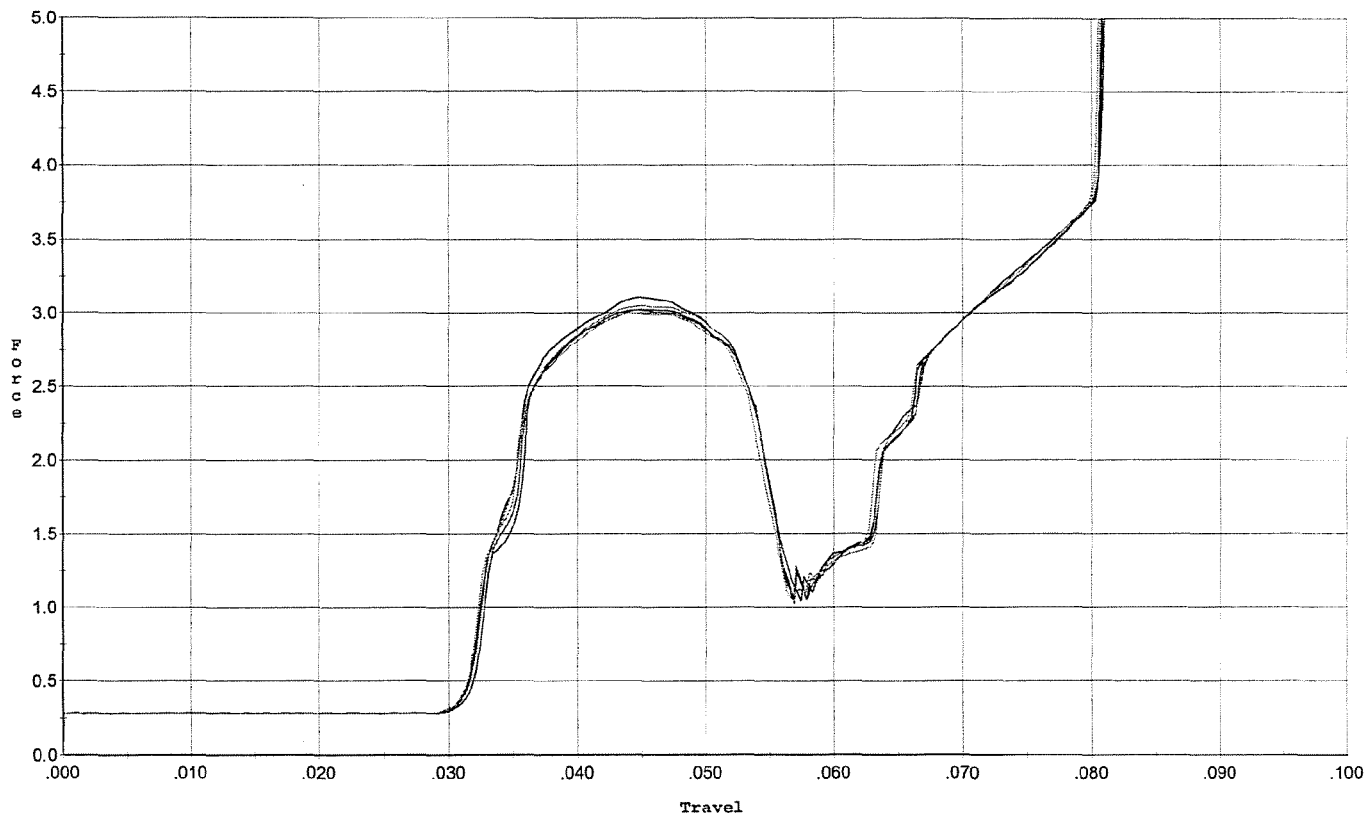
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.175	0.058	0.035	0.032	0.070		Set Trigger
2	3.143	0.057	0.035	0.033	0.068		Set Trigger
3	3.117	0.058	0.035	0.032	0.068		Set Trigger
4	3.162	0.057	0.035	0.032	0.069		Set Trigger
5	3.139	0.058	0.035	0.032	0.069		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



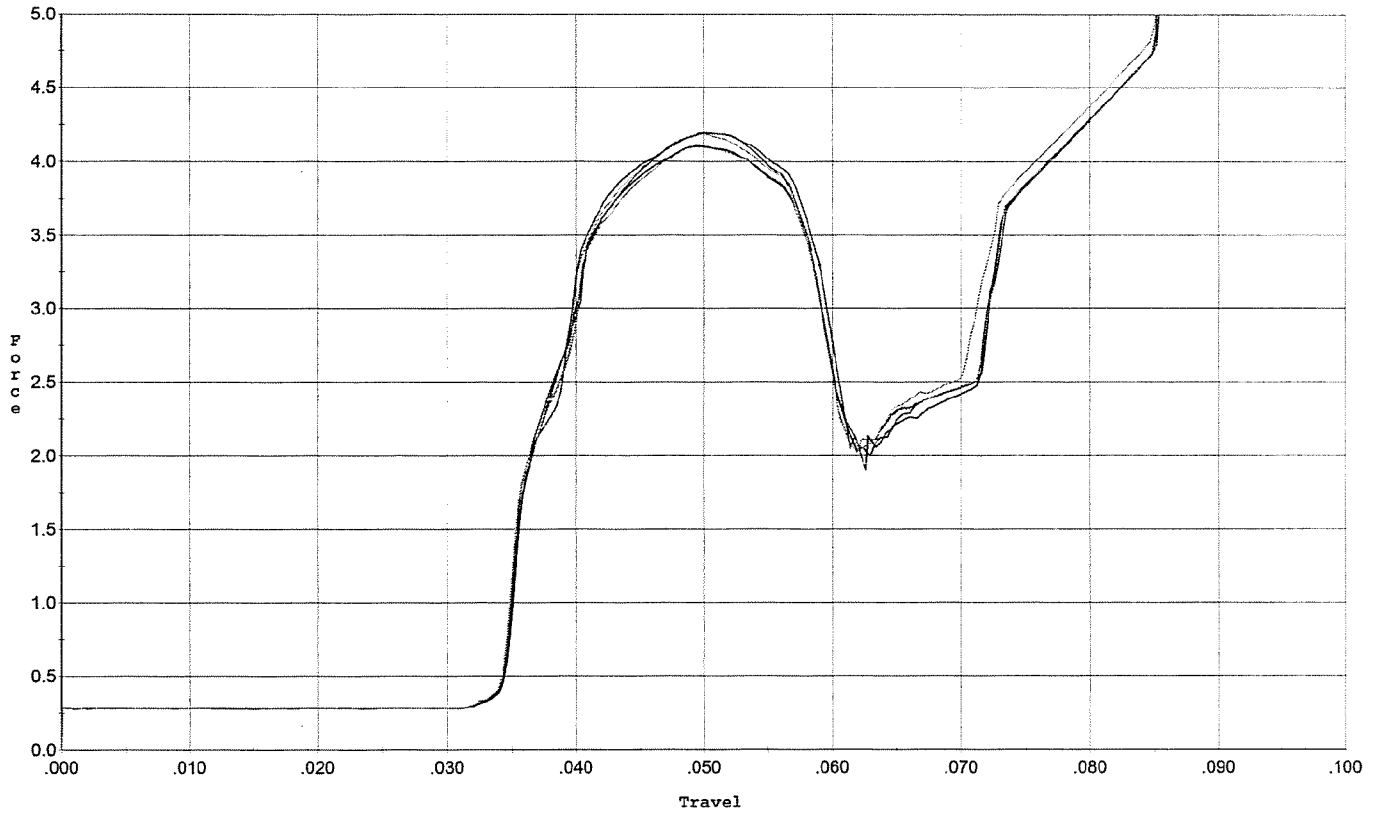
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.023	0.054	0.032	0.032	0.066		Set Trigger
2	3.106	0.054	0.031	0.032	0.068		Set Trigger
3	3.019	0.054	0.032	0.032	0.066		Set Trigger
4	2.999	0.053	0.031	0.032	0.065		Set Trigger
5	3.045	0.054	0.031	0.032	0.067		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs/ ini. +/- 1.0 lbs.



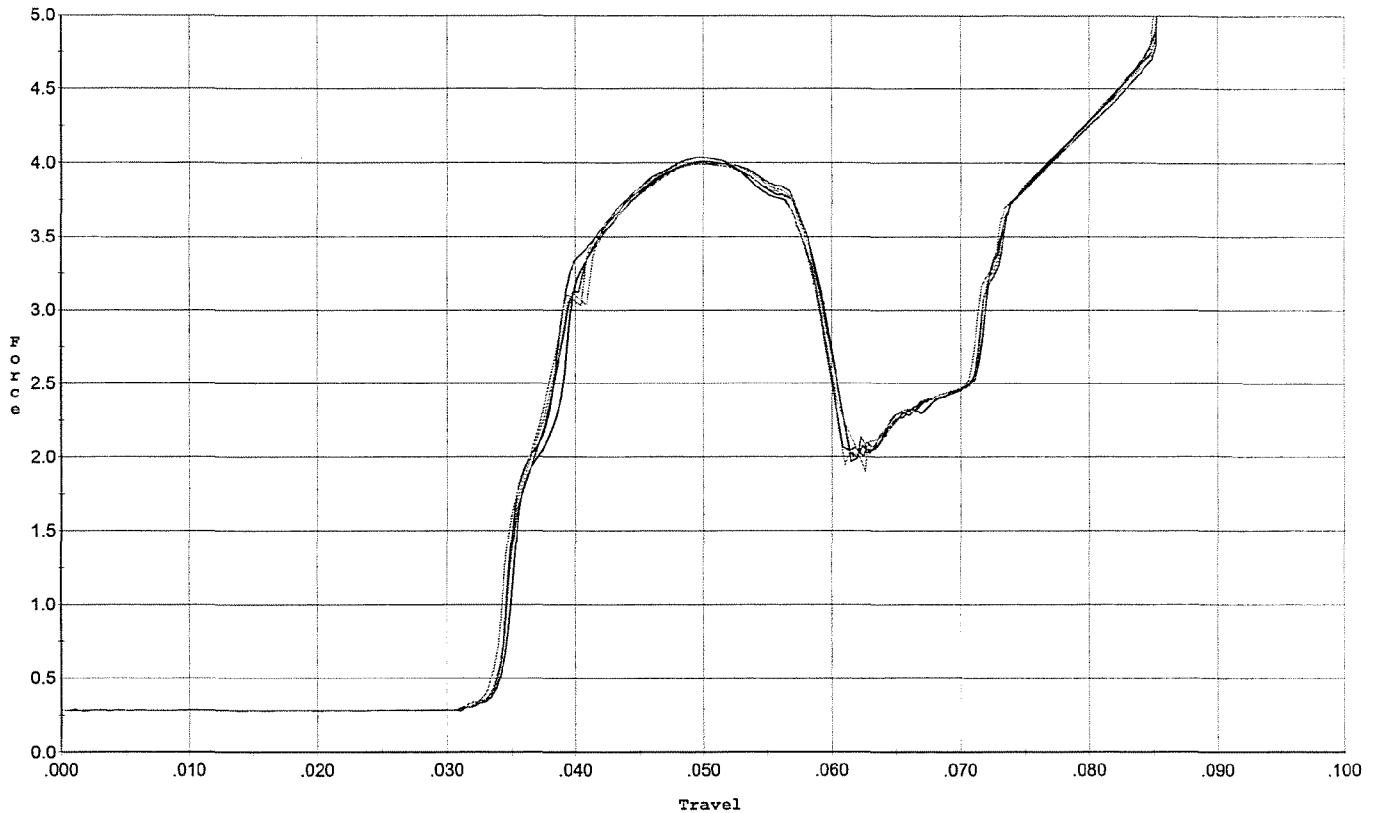
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.059	0.034	0.031	0.097		Set Trigger
2	4.105	0.058	0.034	0.031	0.093		Set Trigger
3	4.188	0.058	0.034	0.031	0.095		Set Trigger
4	4.182	0.058	0.034	0.031	0.095		Set Trigger
5	4.099	0.058	0.034	0.031	0.093		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lbs.



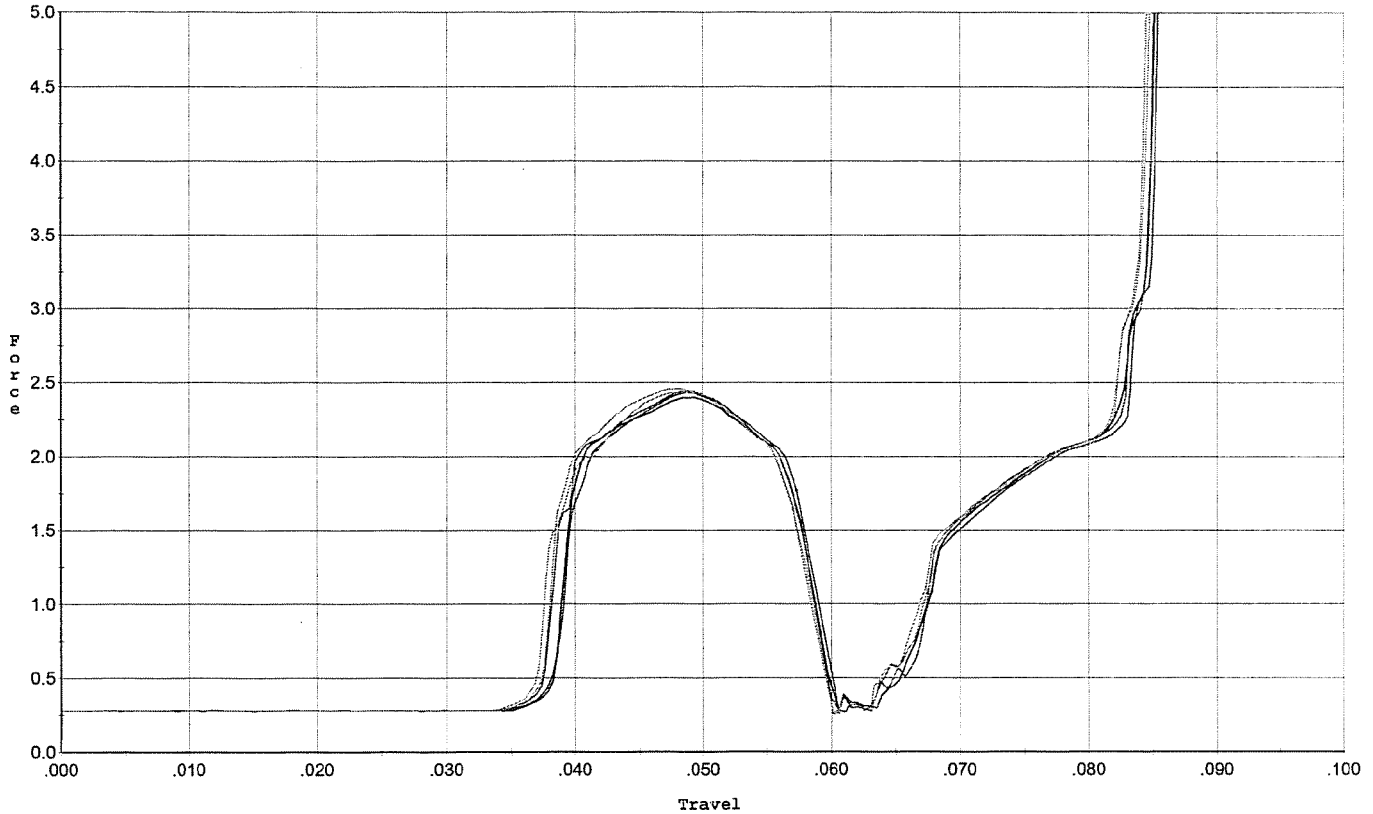
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.037	0.059	0.034	0.031	0.094		Set Trigger
2	4.009	0.059	0.034	0.031	0.094		Set Trigger
3	3.995	0.060	0.034	0.031	0.096		Set Trigger
4	4.001	0.058	0.034	0.031	0.093		Set Trigger
5	3.995	0.059	0.033	0.031	0.094		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



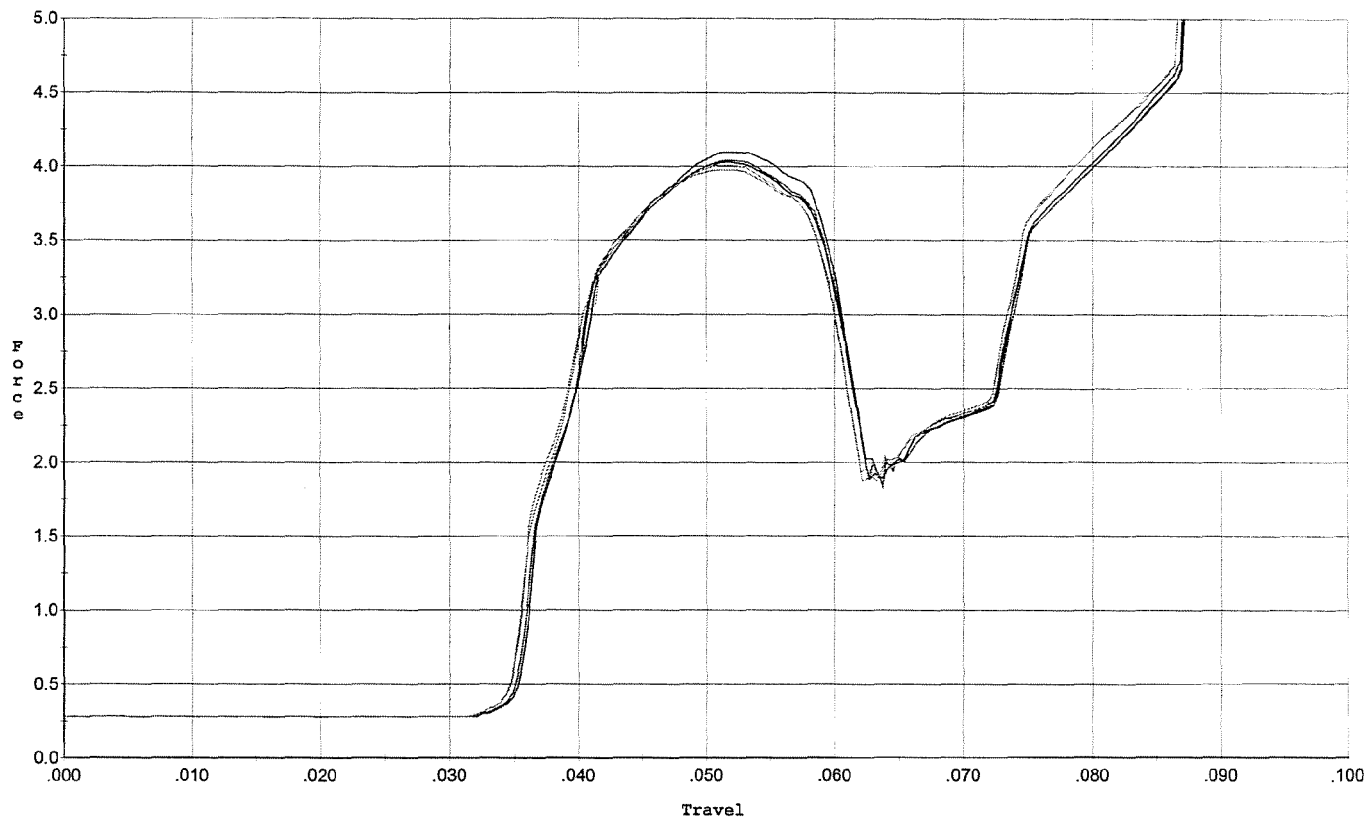
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.432	0.057	0.038	0.035	0.052		Set Trigger
2	2.400	0.058	0.038	0.035	0.052		Set Trigger
3	2.440	0.058	0.038	0.035	0.053		Set Trigger
4	2.433	0.058	0.037	0.034	0.054		Set Trigger
5	2.459	0.057	0.037	0.034	0.053		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.060	0.035	0.031	0.095		Set Trigger
2	4.029	0.061	0.035	0.032	0.094		Set Trigger
3	4.042	0.060	0.035	0.031	0.095		Set Trigger
4	4.008	0.060	0.035	0.032	0.094		Set Trigger
5	3.972	0.060	0.034	0.032	0.093		Set Trigger

AVG 4.02