

66771237

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

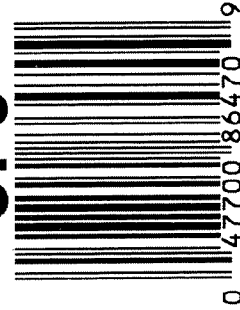
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771237

UPC



GUN SERIAL #

G6771237

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	SP, D.
460	CHECK HEADSPACE		7-14-08	SP, D.
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	7-15-08	RJZ
472	SERIALIZE BOLT HANDLE		7-15-08	RJZ
475	DRILL AND TAP SIGHT HOLES	JUL 17 2008 OPERATOR BJA	7-16-08	SP
480	MAGNAFLUX BBL ACTION		7-17-08	BV
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/17/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-28-08	PSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-28-08	PSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-28-08	PSN
	D) OIL FIRING PIN ASSEMBLY		7-28-08	SP, D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 00563362 LBS MIN F) SAFETY ON FORCE 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	8-1-08	TGE
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-08	TGE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	8-1-08	TGE
	J) ASSEMBLE STOCK		7-28-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-8-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-8-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	(PASS) FAIL (PASS) FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-8-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.21</u> <u>2.30</u> <u>2.29</u> <u>2.23</u>	8-1-08	PSW
	C) FUNCTION		8-8-08	L.P.D.
690	PACK		8/11/08	Fry

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE

7-29-08

TESTER

S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.45	2.45		2.78	
PULL #2	2.45	2.24		2.56	
PULL #3	2.50	2.32		2.48	
PULL #4	2.45	2.25		2.45	
PULL #5	2.39	2.22		2.44	
TOTAL	12.24	11.48		12.71	
AVERAGE	2.44	2.29		2.54	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.05	3.40		
PULL #2	3.21	3.33		
PULL #3	3.03	3.28		
PULL #4	2.99	3.17		
PULL #5	3.08	3.17		
TOTAL	15.36	16.35		
AVERAGE	3.07	3.27		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.10	4.23		4.25
PULL #2	4.08	4.35		4.29
PULL #3	4.07	4.17		4.28
PULL #4	4.10	4.29		4.32
PULL #5	4.17	4.13		4.24
TOTAL	20.52	21.17		21.38
AVERAGE	4.10	4.23		4.27