

6771238

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

proof of purchase



owner registration sticker



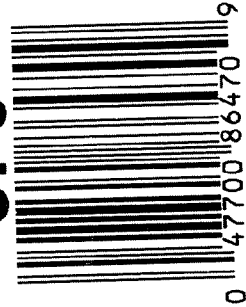
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

**G6771238**

**UPC**



BM FORM

GUN SERIAL #

G 6771238

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                                                          | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                                                                   | 7-14-08 | ESW     |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                                                                   | 7-14-08 | ESW     |
| 440  | PROOF                                                                                                                                  |                                                                                                                                   | 7-14-08 | SD      |
| 460  | CHECK HEADSPACE                                                                                                                        |                                                                                                                                   | 7-14-08 | SD      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    | <div style="border: 1px solid black; padding: 5px; text-align: center;">MAGNA - FLUX<br/>JUL 21 2008<br/>OPERATOR <i>BM</i></div> | 7-15-08 | LIZ     |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                                                                                                                                   | 7-15-08 | LIZ     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                                                                   | 7-15-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   |                                                                                                                                   | 7-21-08 | BM      |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                                                                   |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                                                                   | 7/21/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                                                                   |         |         |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                                                                   | 7-22    | U       |
| 545  | (BOLT)                                                                                                                                 |                                                                                                                                   |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                                                                                                                                   |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                                                                   | 7-23-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                                                                   | 7-23-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                                                                                                   | 7-23-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                                                                   | 7-24-08 | SP      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                                                                   |         |         |

F004 REV 5/2006

| OP #         | OPERATION NAME                                                                          | READINGS                                                    | DATE    | INITIAL |
|--------------|-----------------------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | <b>BARBER - M24 005634</b><br>F) SAFETY ON FORCE <span>12 LBS MIN<br/>10 LBS MAX</span> | <u>4 LBS.</u> <u>4 LBS.</u> <u>4 LBS.</u>                   | 8-13-08 | L.P.D.  |
| CONT.        | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                                              | <u>5 LBS.</u> <u>5 LBS.</u> <u>5 LBS.</u>                   | 8-13-08 | L.P.D.  |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                               |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                                              | <u>.021</u> <u>.021</u> <u>.021</u>                         | 8-13-08 | L.P.D.  |
|              | J) ASSEMBLE STOCK                                                                       |                                                             | 7-24-08 | L.P.D.  |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                                             |                                                             | 8-13-08 | L.P.D.  |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                                |                                                             | 8-13-08 | L.P.D.  |
|              | M) IRON SIGHT<br>ALIGNMENT                                                              |                                                             | 8-13-08 | L.P.D.  |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER                   |                                                             | 8-13-08 | L.P.D.  |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                                             | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 7-25-08 | MEN     |
|              | MALFUNCTION                                                                             | CORRECTION                                                  | N/A     |         |
|              | MALFUNCTION                                                                             | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                                             | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                                             | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                                   |                                                             | 7-25-08 | TRW     |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                                        |                                                             | 8-13-08 | L.P.D.  |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span>                | <u>2.50</u> <u>2.61</u> <u>2.23</u> <u>2.39</u> <u>2.29</u> | 8-7-08  | TRW     |
|              | C) FUNCTION                                                                             |                                                             | 8-13-08 | L.P.D.  |
| 690          | PACK                                                                                    |                                                             | 8/22/08 | Fm      |

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE July 17, 2008

TESTER S. Day

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 2.81                | 2.84                        |                                   | 2.76 |          |
| PULL #2 | 2.71                | 2.75                        |                                   | 2.56 |          |
| PULL #3 | 2.36                | 2.54                        |                                   | 2.62 |          |
| PULL #4 | 2.51                | 2.30                        |                                   | 2.75 |          |
| PULL #5 | 2.59                | 2.23                        |                                   | 2.60 |          |
| TOTAL   | 1298                | 1266                        |                                   | 1329 |          |
| AVERAGE | 2.59                | 2.53                        |                                   | 2.65 |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.15                | 3.32                        |  |          |
| PULL #2 | 3.01                | 3.20                        |  |          |
| PULL #3 | 3.02                | 3.19                        |  |          |
| PULL #4 | 3.10                | 3.07                        |  |          |
| PULL #5 | 3.11                | 3.08                        |  |          |
| TOTAL   | 1539                | 1586                        |  |          |
| AVERAGE | 3.07                | 3.17                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.13                | 4.24                        |                                   | 4.10                                    |
| PULL #2 | 4.13                | 4.07                        |                                   | 4.10                                    |
| PULL #3 | 4.10                | 4.30                        |                                   | 4.12                                    |
| PULL #4 | 4.11                | 4.22                        |                                   | 3.84                                    |
| PULL #5 | 3.88                | 3.85                        |                                   | 3.94                                    |
| TOTAL   | 2035                | 2068                        |                                   | 2010                                    |
| AVERAGE | 4.07                | 4.13                        |                                   | 4.02                                    |