

G6771240

BARBER - M24 0056349

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



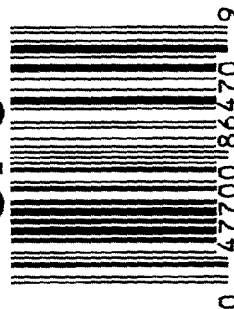
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6771240

UPC



BM FORM

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0056349 M2400056388

GUN SERIAL # G 6771240

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	ESN
430	ASSEMBLE TO STOCK		7-22-08	MED
440	PROOF		7-22-08	TRW
460	CHECK HEADSPACE		7-22-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RT
472	SERIALIZE BOLT HANDLE		7-24-08	RT
475	DRILL AND TAP SIGHT HOLES		7-28-08	SP
480	MAGNAFLUX BBL ACTION		7/30/08	RT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/30/08	RT
520	GOFF BLAST BBL / REC		7-31-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-5	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-7-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-7-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-7-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-14-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

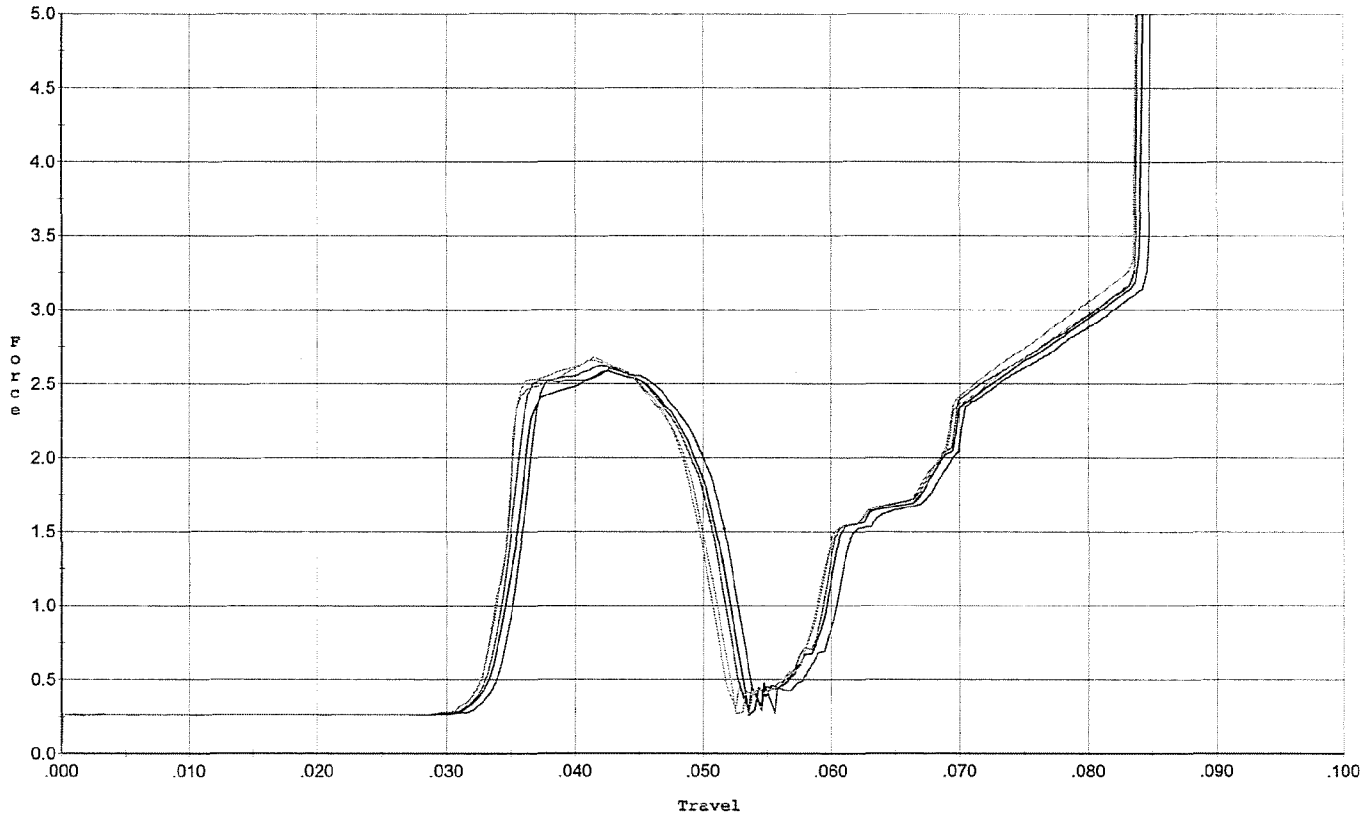
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	8-22	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6</u> <u>6</u>	8-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-22	TL
	J) ASSEMBLE STOCK		8-11-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		8-27-08	PSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-27-08	PSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.28</u> <u>2.29</u> <u>2.25</u> <u>2.34</u>	8/16/08	Fm
	C) FUNCTION		8-27-08	PSW
690	PACK		8-29-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs.



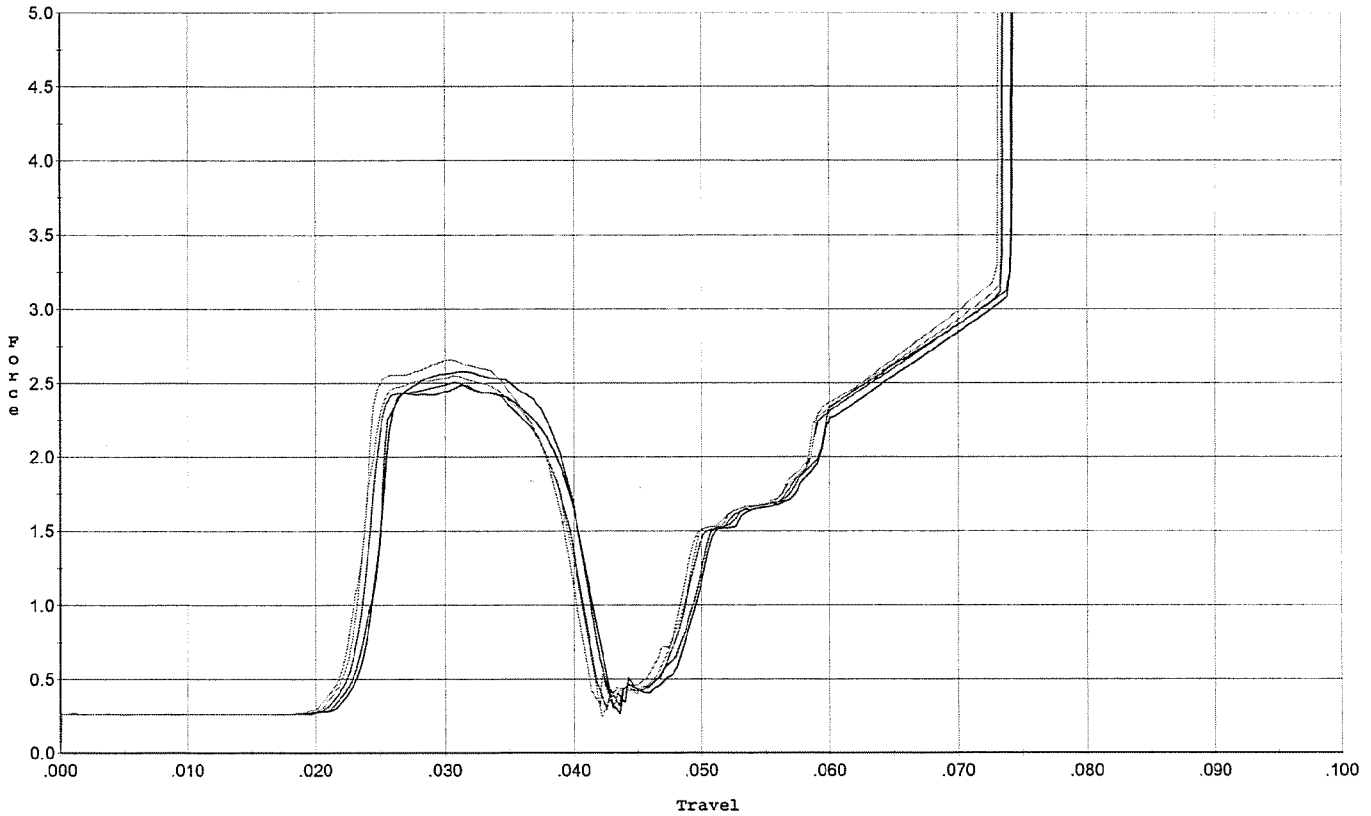
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.052	0.034	0.037	0.048		Set Trigger
2	2.587	0.052	0.033	0.037	0.048		Set Trigger
3	2.626	0.051	0.033	0.037	0.048		Set Trigger
4	2.680	0.051	0.032	0.037	0.048		Set Trigger
5	2.658	0.050	0.032	0.037	0.047		Set Trigger

Aug. 2.63

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs.



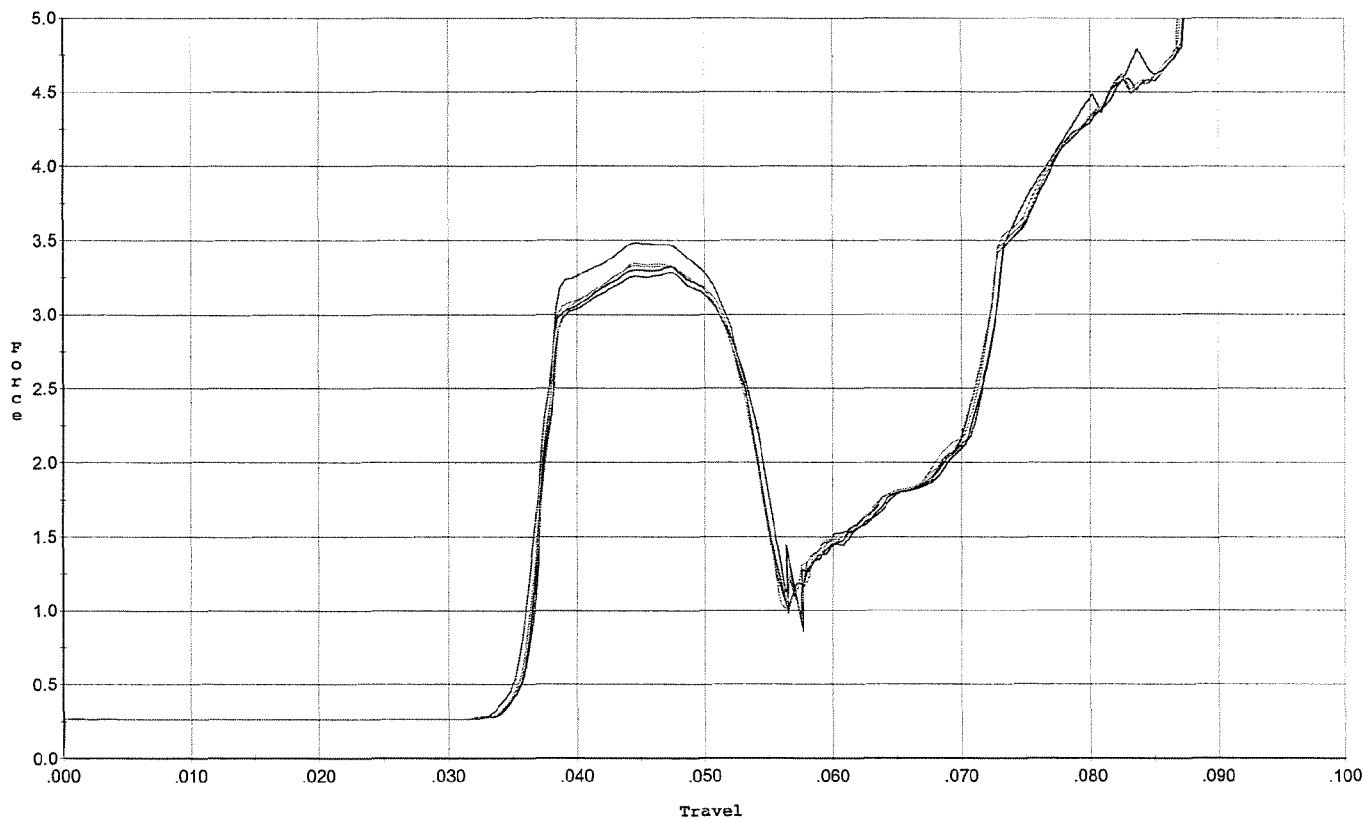
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.040	0.023	0.038	0.044		Set Trigger
2	2.486	0.040	0.023	0.038	0.042		Set Trigger
3	2.507	0.040	0.022	0.038	0.043		Set Trigger
4	2.551	0.040	0.022	0.038	0.044		Set Trigger
5	2.661	0.039	0.022	0.038	0.045		Set Trigger

Aug. 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



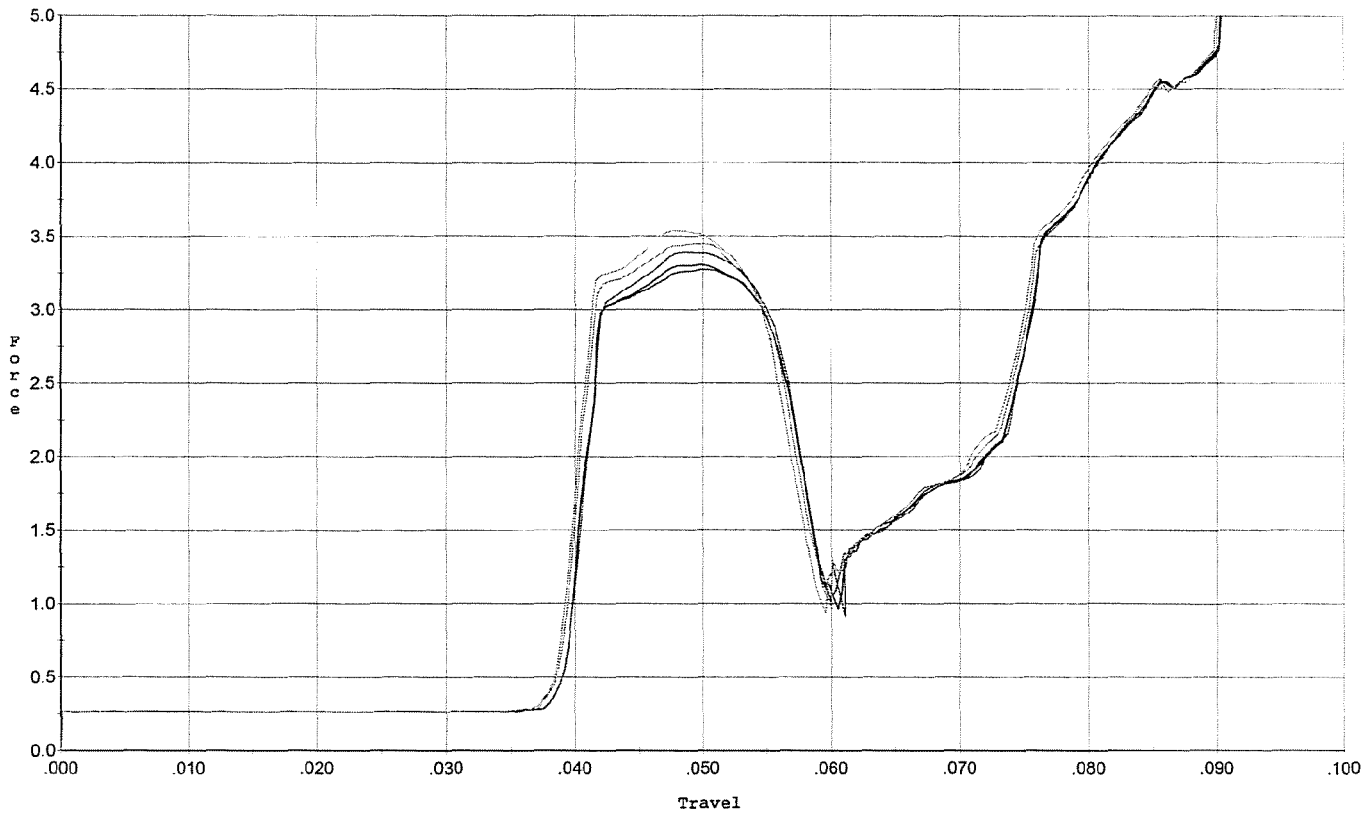
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.285	0.054	0.036	0.037	0.062		Set Trigger
2	3.325	0.053	0.035	0.037	0.062		Set Trigger
3	3.483	0.053	0.035	0.037	0.064		Set Trigger
4	3.331	0.053	0.035	0.037	0.062		Set Trigger
5	3.347	0.054	0.035	0.037	0.062		Set Trigger

Aug. 3.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



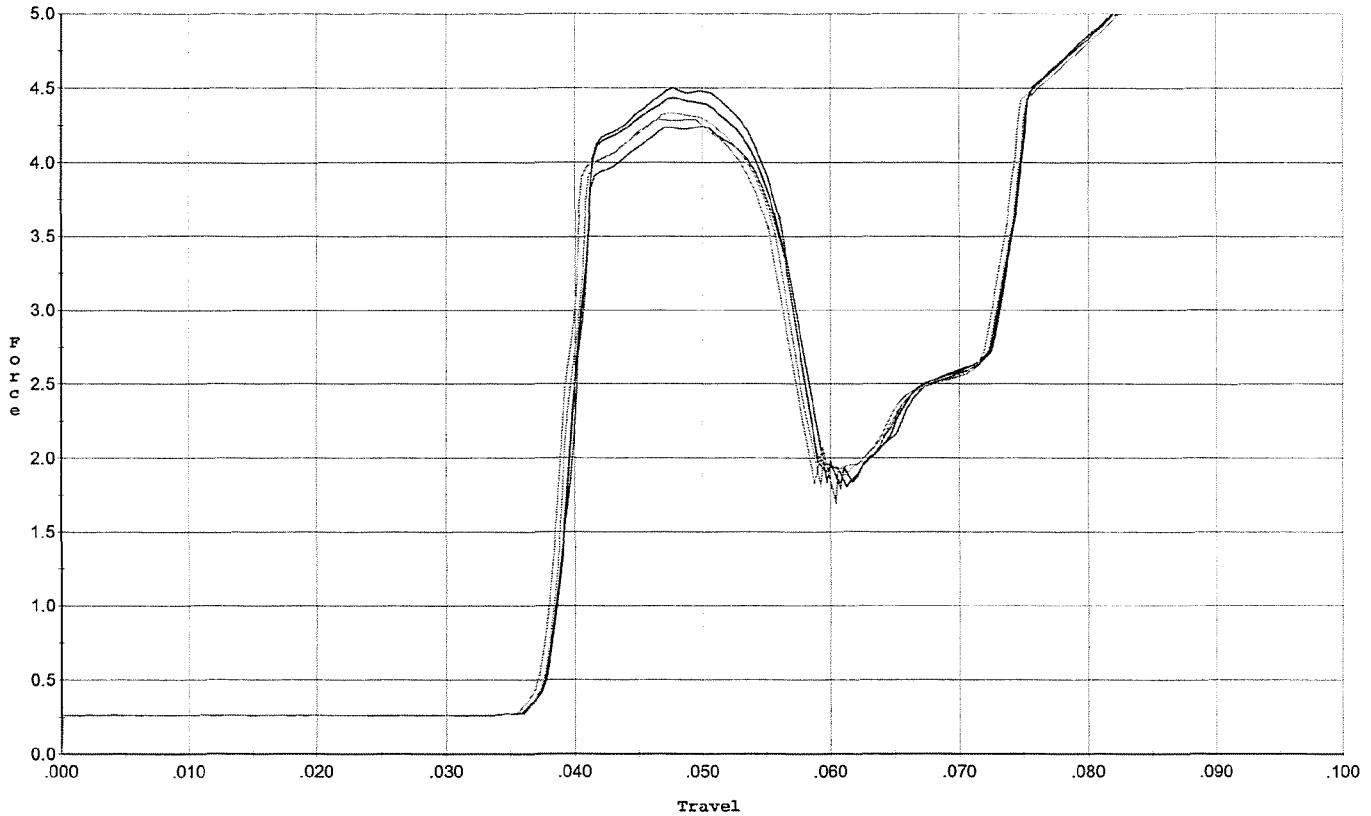
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.275	0.057	0.038	0.039	0.063		Set Trigger
2	3.307	0.057	0.038	0.039	0.063		Set Trigger
3	3.393	0.057	0.038	0.039	0.063		Set Trigger
4	3.542	0.055	0.038	0.039	0.064		Set Trigger
5	3.453	0.056	0.038	0.039	0.064		Set Trigger

Aug. 3.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



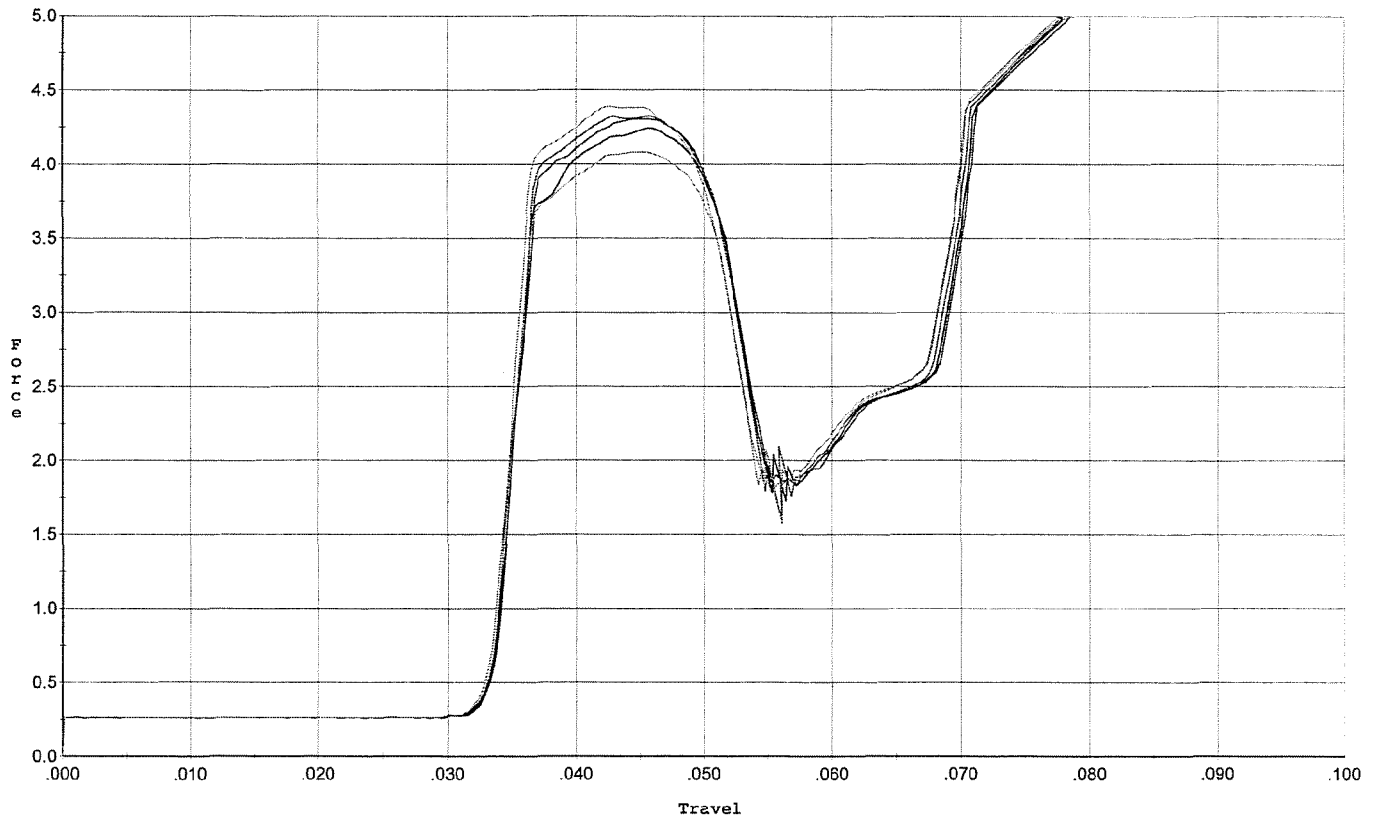
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.501	0.056	0.038	0.037	0.083		Set Trigger
2	4.438	0.056	0.038	0.037	0.082		Set Trigger
3	4.243	0.056	0.037	0.037	0.080		Set Trigger
4	4.333	0.056	0.037	0.037	0.080		Set Trigger
5	4.289	0.055	0.037	0.037	0.079		Set Trigger

Aug - 4.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



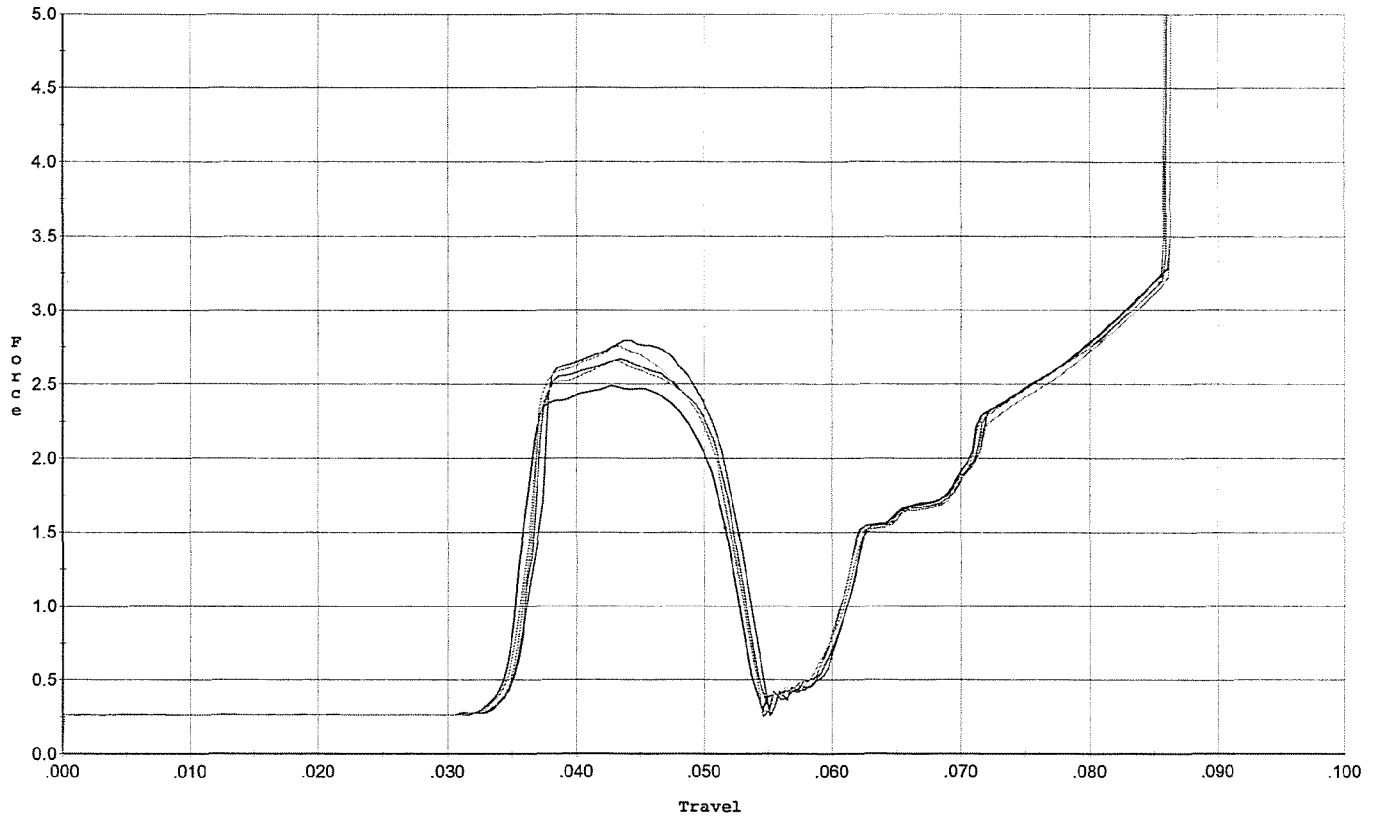
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.306	0.052	0.033	0.035	0.079		Set Trigger
2	4.243	0.052	0.033	0.034	0.079		Set Trigger
3	4.325	0.052	0.033	0.035	0.080		Set Trigger
4	4.388	0.051	0.033	0.034	0.080		Set Trigger
5	4.082	0.051	0.033	0.035	0.076		Set Trigger

Aug - 4-26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/28/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs.+/- .50lbs.for final test



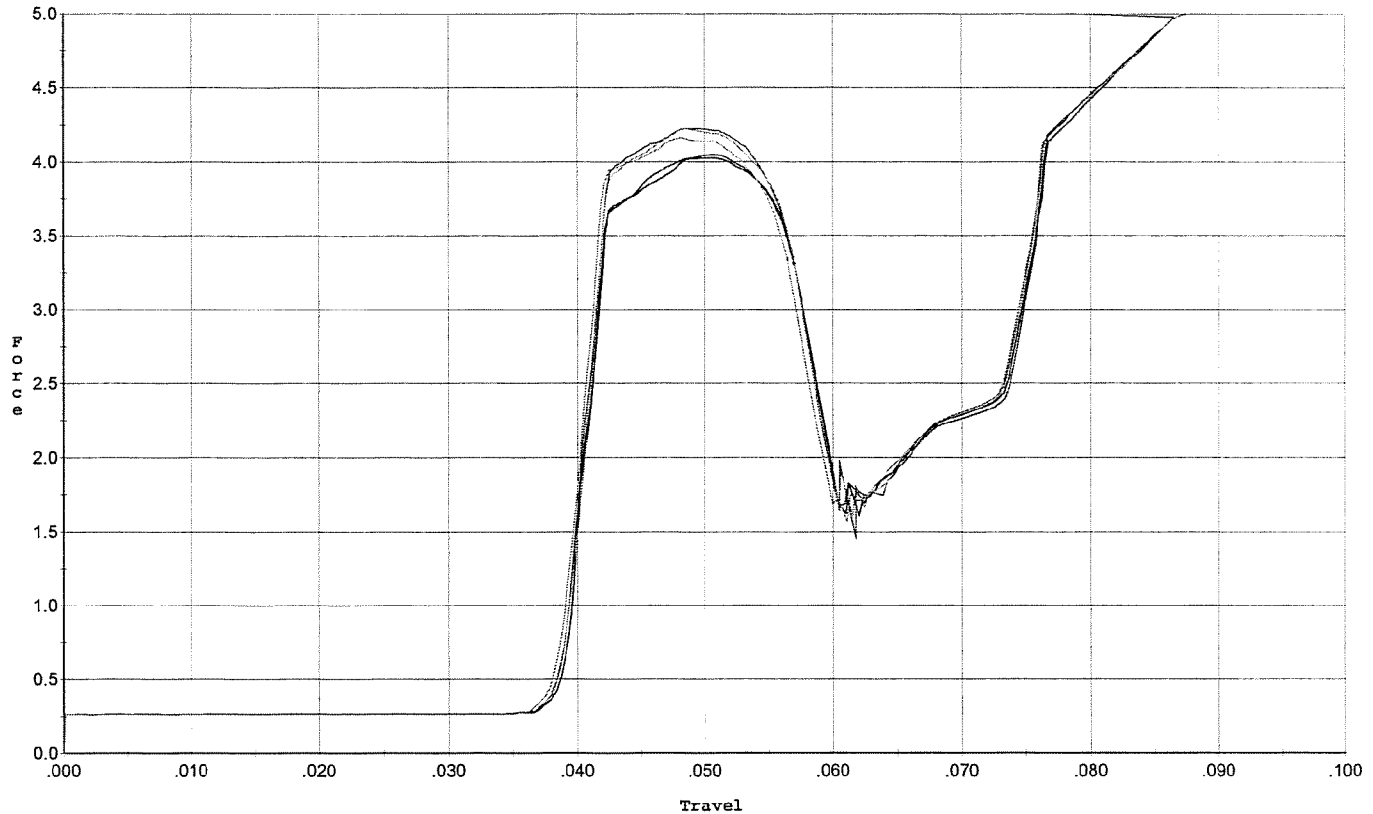
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.794	0.053	0.035	0.038	0.051		Set Trigger
2	2.489	0.052	0.034	0.038	0.047		Set Trigger
3	2.669	0.052	0.035	0.037	0.049		Set Trigger
4	2.756	0.053	0.034	0.037	0.050		Set Trigger
5	2.658	0.053	0.035	0.038	0.049		Set Trigger

Aug 2.67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.057	0.038	0.037	0.077		Set Trigger
2	4.028	0.059	0.038	0.037	0.079		Set Trigger
3	4.224	0.057	0.038	0.037	0.079		Set Trigger
4	4.223	0.057	0.038	0.037	0.079		Set Trigger
5	4.162	0.056	0.038	0.038	0.078		Set Trigger

Aug - 4.13