

G6771246

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771246

UPC



BM, FORM

GUN SERIAL # 66771246

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSN
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUL 25 2008 OPERATOR <i>BA</i>	7-24-08	LR
472	SERIALIZE BOLT HANDLE		7-24-08	LR
475	DRILL AND TAP SIGHT HOLES		7-24-08	SD
480	MAGNAFLUX BBL ACTION		7-25-08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		7/31	w
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-8-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

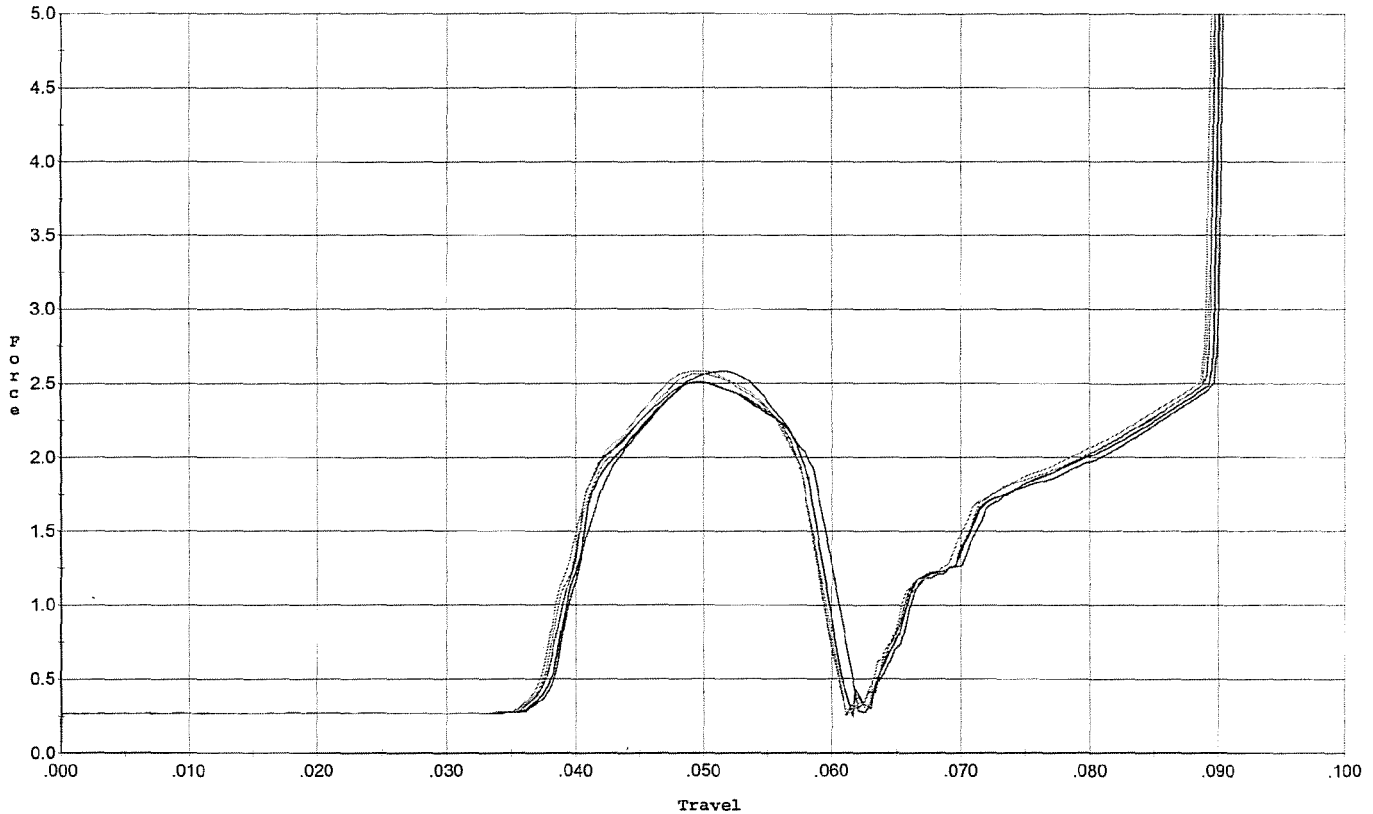
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-23-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6</u>	8-23-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.021</u> <u>.022</u>	8-23-08	TL
	J) ASSEMBLE STOCK		8-8-08	RSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-27-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.49</u> <u>2.28</u> <u>2.32</u> <u>2.25</u>	8/15/08	Fm
	C) FUNCTION		8-27-08	RSN
690	PACK		8-28-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/29/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



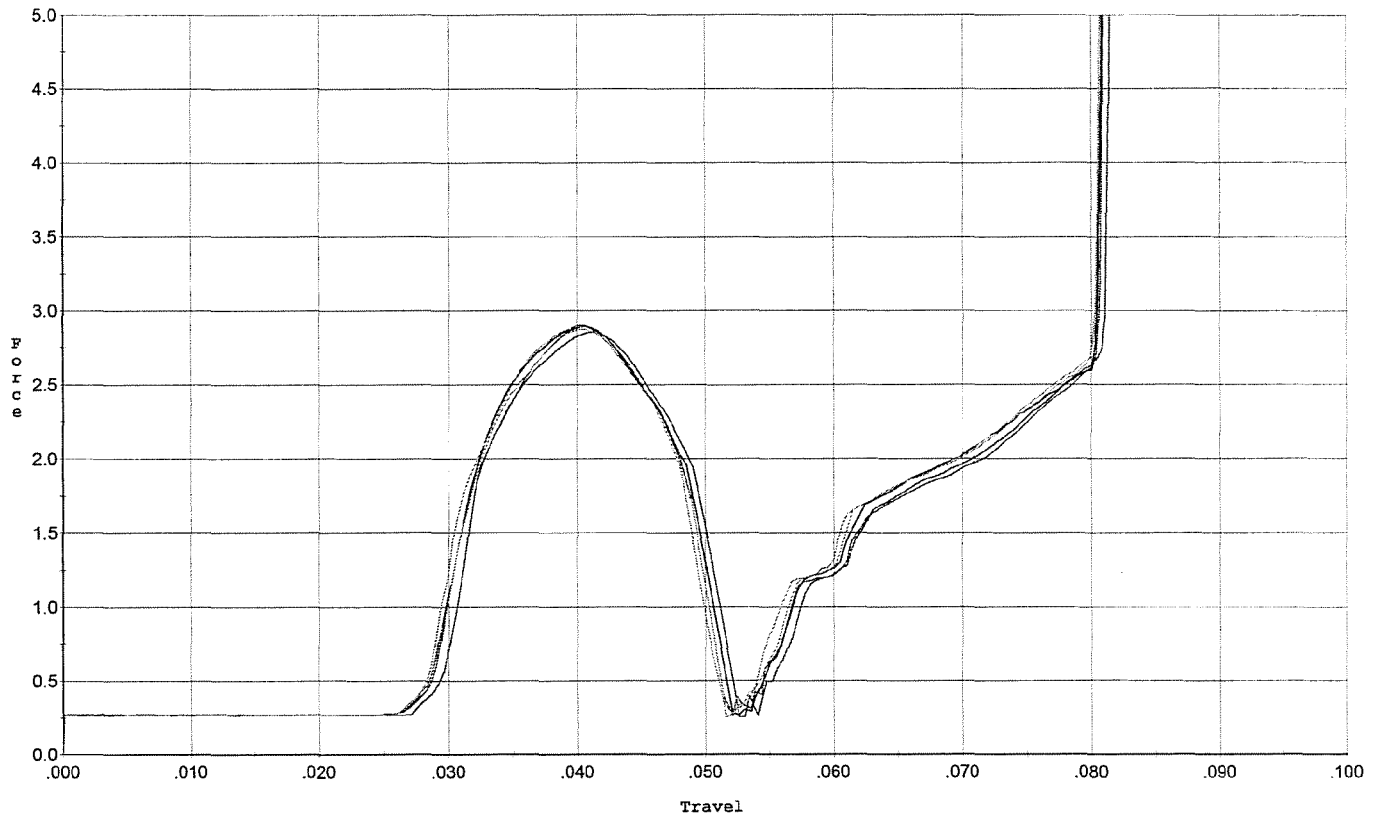
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.060	0.038	0.037	0.056		Set Trigger
2	2.509	0.058	0.038	0.038	0.053		Set Trigger
3	2.509	0.058	0.038	0.038	0.053		Set Trigger
4	2.583	0.058	0.037	0.038	0.054		Set Trigger
5	2.568	0.059	0.037	0.037	0.055		Set Trigger

Aug. 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/29/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



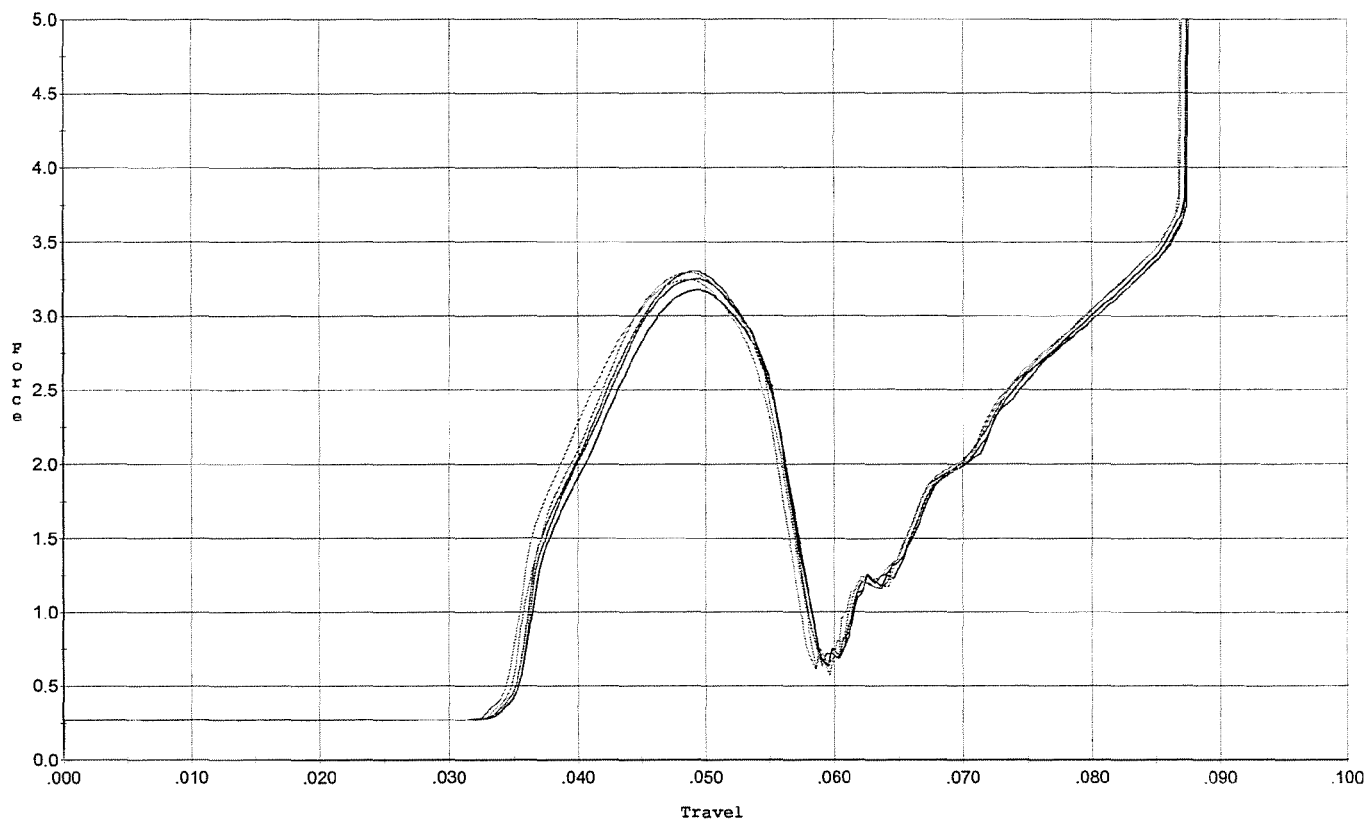
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.855	0.051	0.029	0.035	0.055		Set Trigger
2	2.898	0.050	0.029	0.035	0.056		Set Trigger
3	2.891	0.049	0.029	0.035	0.054		Set Trigger
4	2.876	0.049	0.029	0.035	0.054		Set Trigger
5	2.896	0.048	0.028	0.035	0.054		Set Trigger

Aug - 2-88

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/29/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



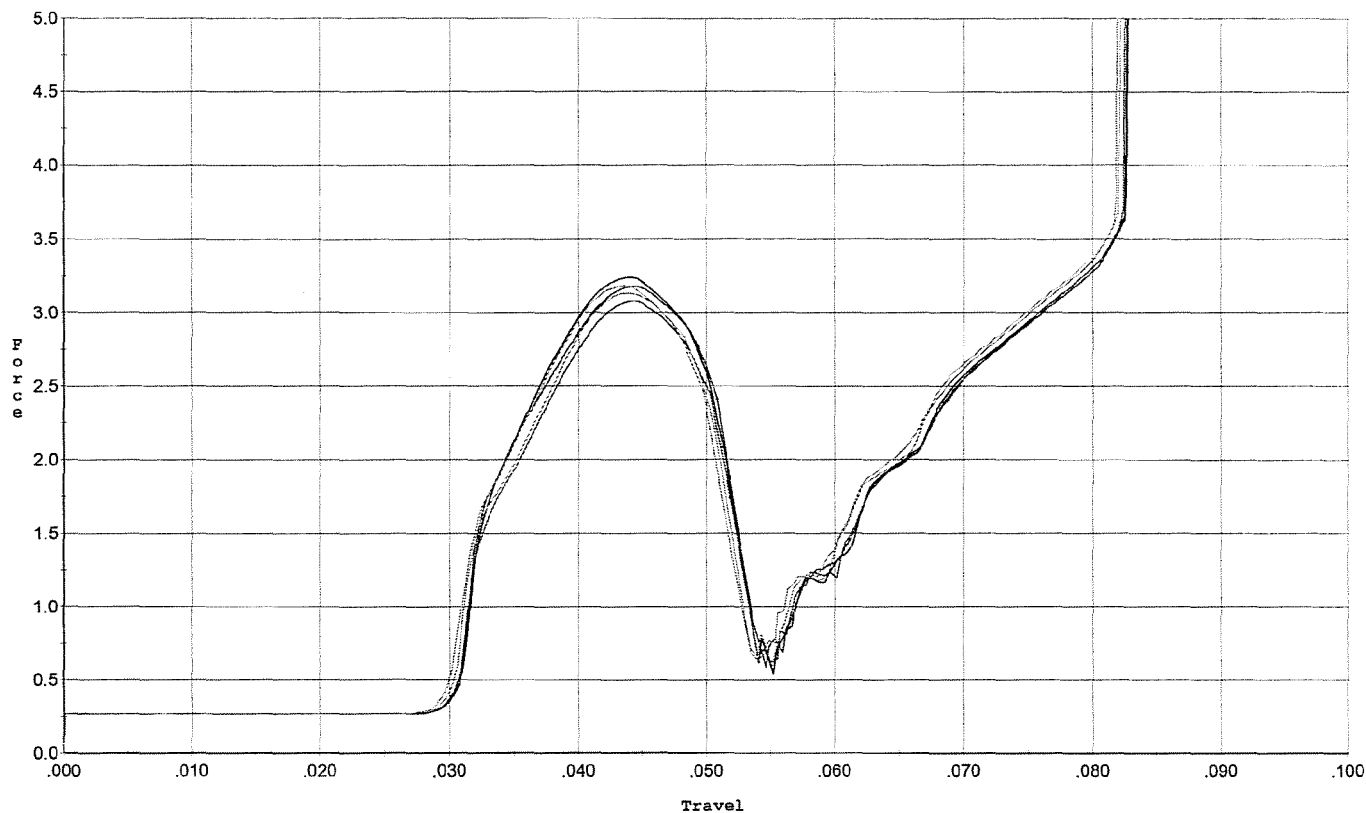
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.252	0.055	0.035	0.036	0.061		Set Trigger
2	3.175	0.055	0.035	0.036	0.060		Set Trigger
3	3.304	0.055	0.035	0.036	0.062		Set Trigger
4	3.245	0.055	0.034	0.036	0.063		Set Trigger
5	3.291	0.056	0.035	0.036	0.063		Set Trigger

Avg. 3.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/29/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



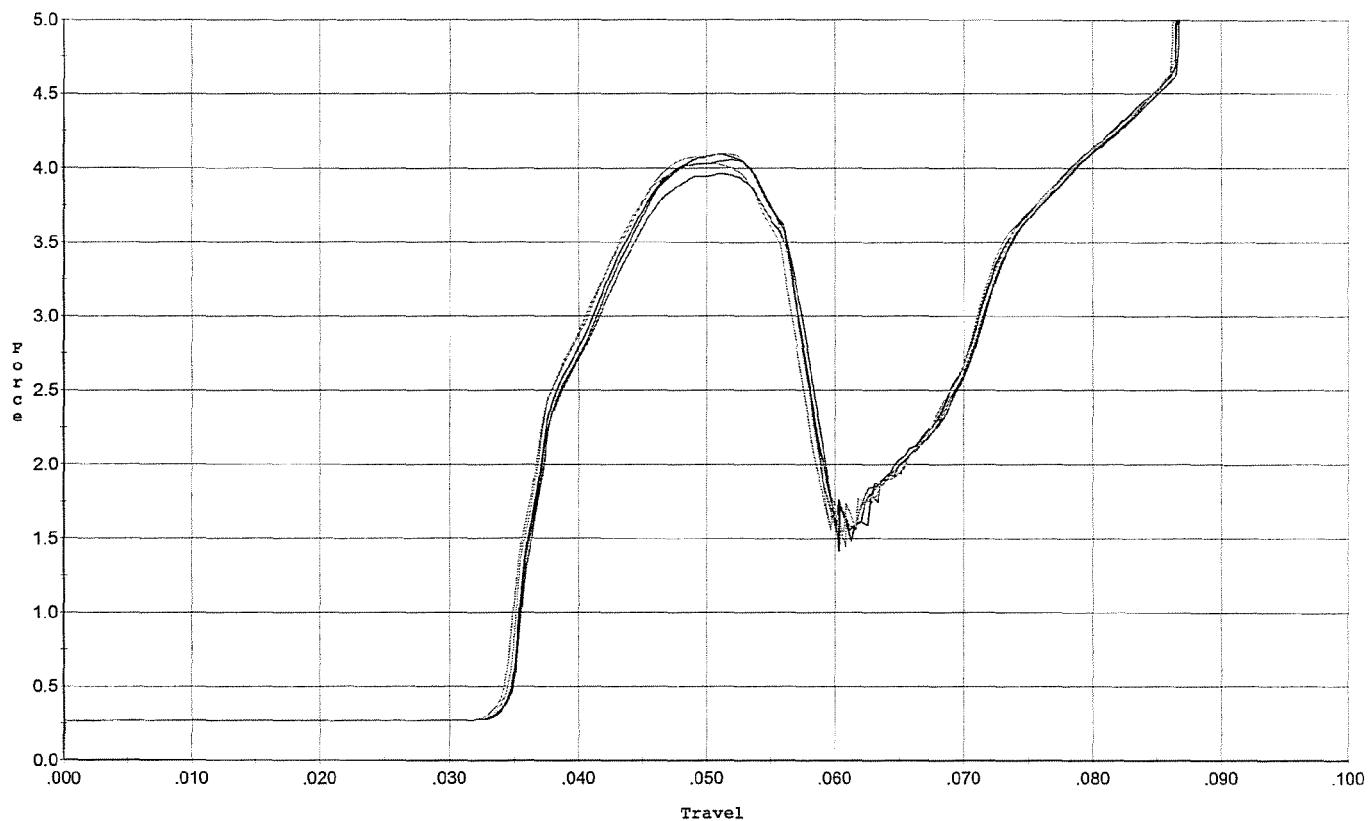
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.178	0.051	0.030	0.035	0.061		Set Trigger
2	3.242	0.051	0.031	0.034	0.062		Set Trigger
3	3.080	0.052	0.031	0.035	0.059		Set Trigger
4	3.134	0.051	0.030	0.035	0.059		Set Trigger
5	3.185	0.050	0.030	0.035	0.059		Set Trigger

Aug 3.164

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/-1.0lbs.



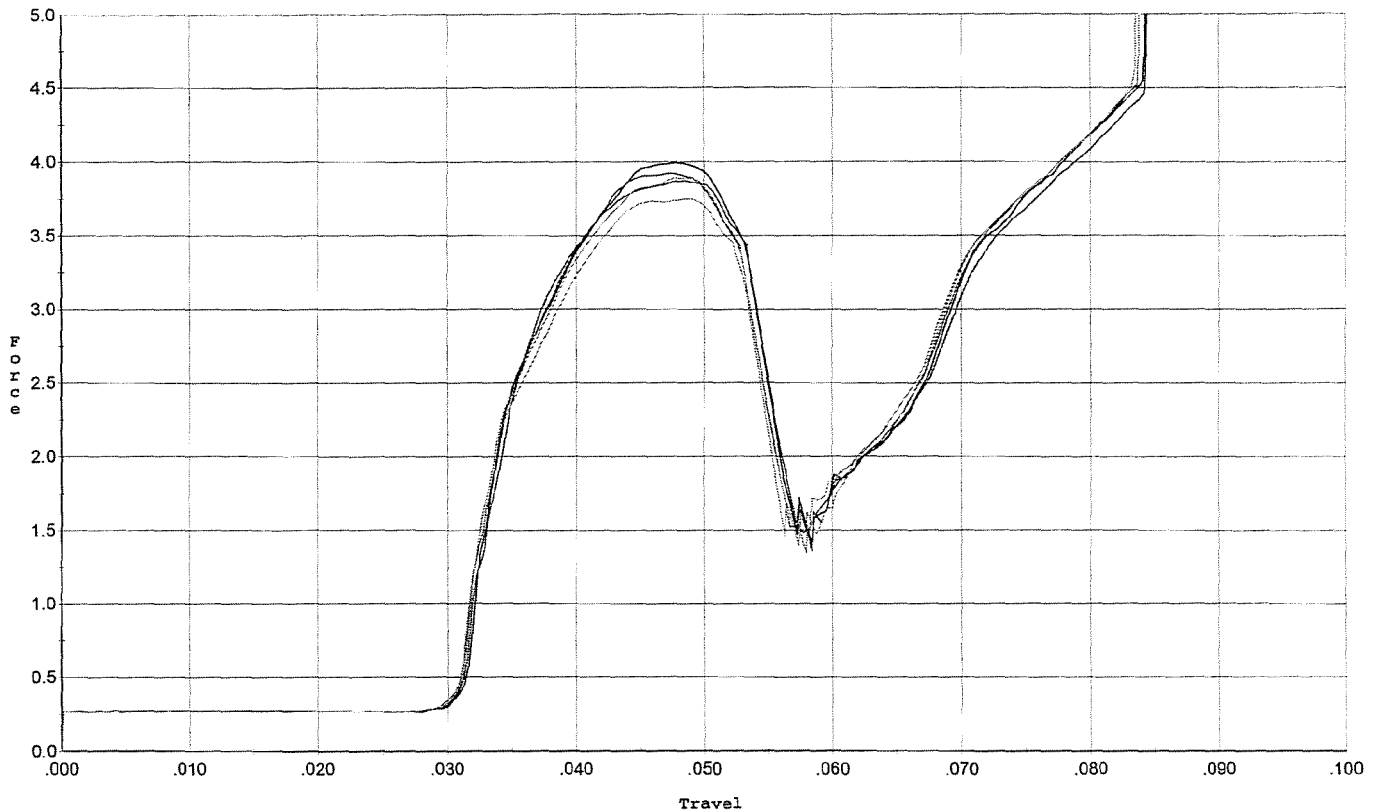
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.057	0.035	0.034	0.084		Set Trigger
2	4.094	0.056	0.035	0.034	0.083		Set Trigger
3	3.960	0.056	0.035	0.034	0.081		Set Trigger
4	4.098	0.056	0.034	0.034	0.084		Set Trigger
5	4.031	0.056	0.034	0.034	0.082		Set Trigger

Aug. 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/-1.0lbs.



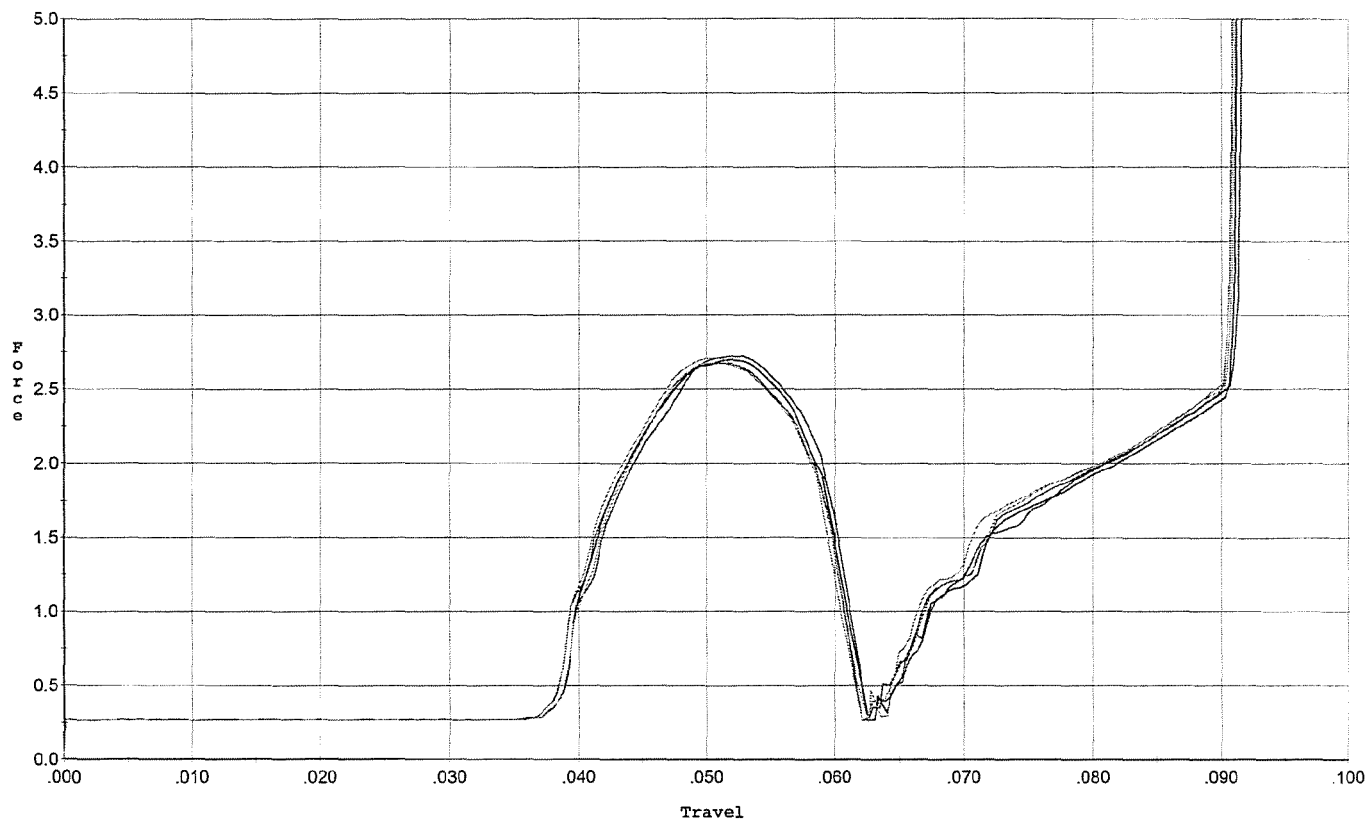
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.870	0.053	0.031	0.033	0.081		Set Trigger
2	3.993	0.053	0.031	0.033	0.081		Set Trigger
3	3.918	0.053	0.031	0.033	0.080		Set Trigger
4	3.888	0.053	0.031	0.033	0.079		Set Trigger
5	3.750	0.053	0.031	0.033	0.078		Set Trigger

Aug. 3.88

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 for final test



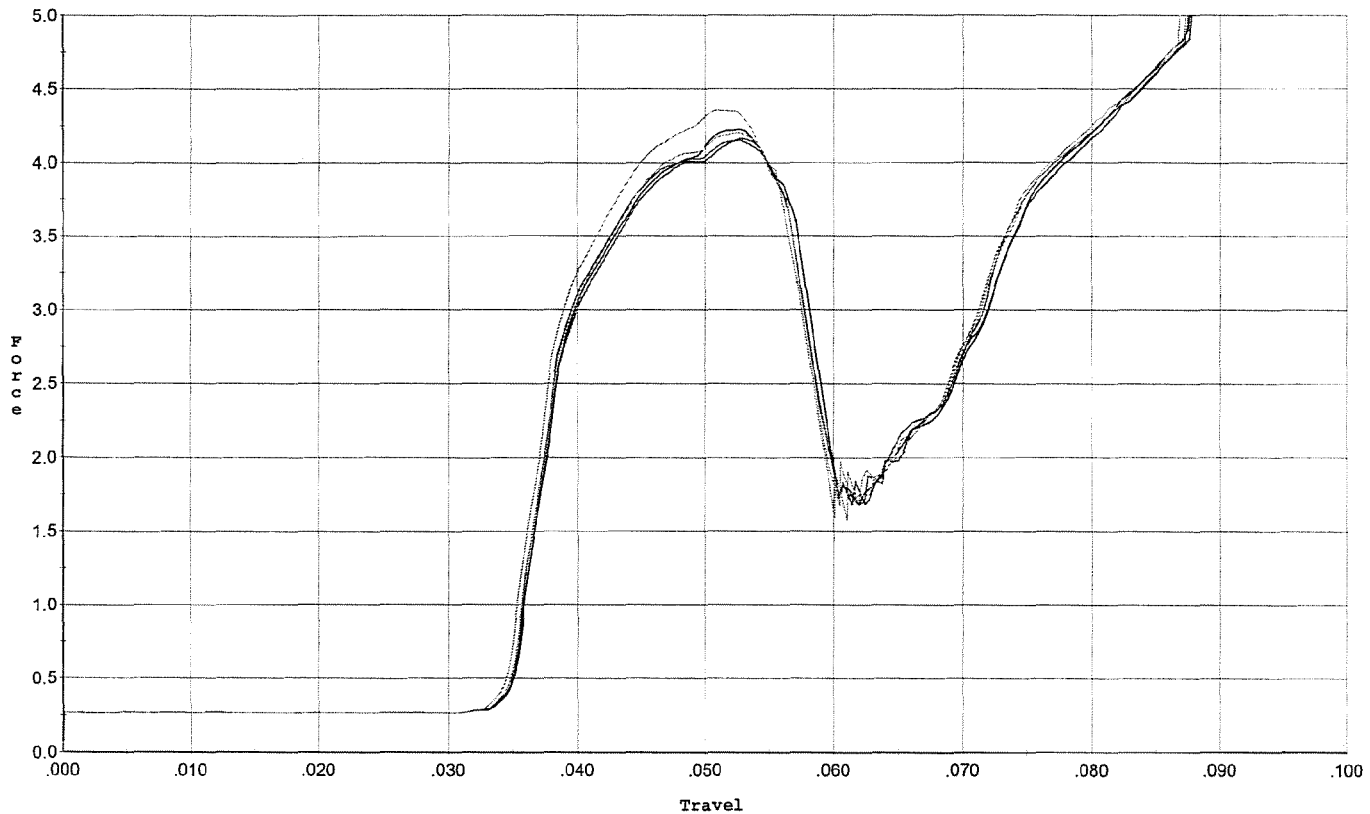
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.722	0.060	0.039	0.038	0.057		Set Trigger
2	2.699	0.059	0.039	0.038	0.056		Set Trigger
3	2.671	0.060	0.038	0.038	0.056		Set Trigger
4	2.675	0.059	0.039	0.038	0.055		Set Trigger
5	2.709	0.059	0.038	0.038	0.055		Set Trigger

Aug. 2.69

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/29/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.165	0.056	0.035	0.035	0.085		Set Trigger
2	4.227	0.057	0.035	0.034	0.087		Set Trigger
3	4.153	0.056	0.035	0.034	0.085		Set Trigger
4	4.204	0.056	0.035	0.034	0.086		Set Trigger
5	4.354	0.057	0.034	0.034	0.090		Set Trigger

Aug. 4.22