

G6771247

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



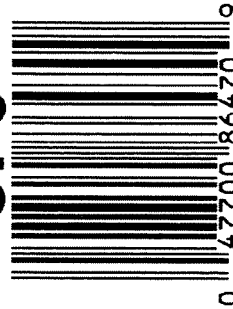
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771247

UPC



BM FORM

GUN SERIAL # G6771247

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	SP
460	CHECK HEADSPACE		7-14-08	SP
470	DIS-ASSEMBLE ACTION		7-15-08	RT
472	SERIALIZE BOLT HANDLE		7-15-08	RT
475	DRILL AND TAP SIGHT HOLES		7-16-08	SP
480	MAGNAFLUX BBL ACTION		7-17-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/17/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-25-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
		2.50 LBS +/- .5 LBS		

F004 REV 5/2006

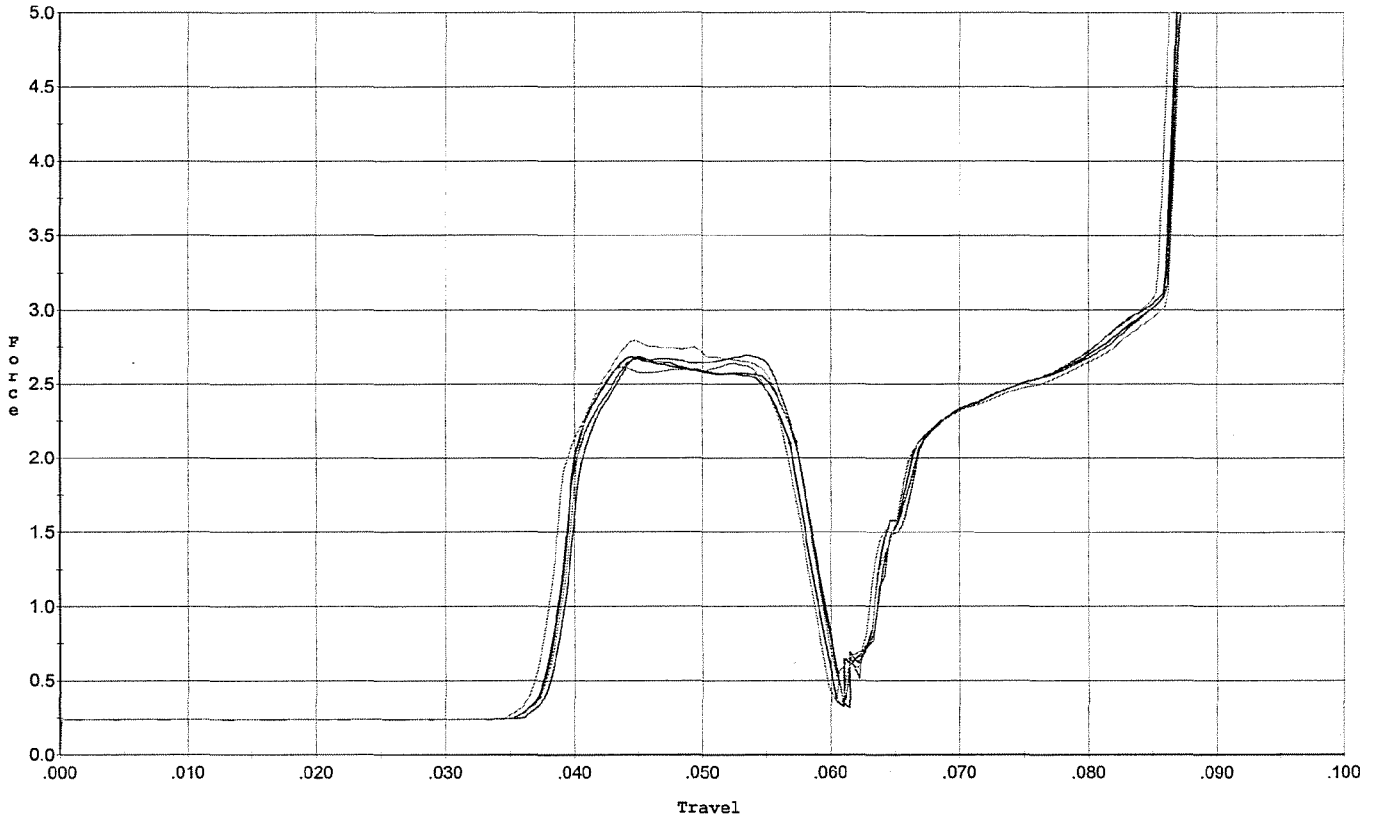
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0056421 F) SAFETY ON FORCE 12 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7</u> <u>7</u>	7-30	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY		8-4-08	
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-30	TC
	J) ASSEMBLE STOCK		7-25-08	R TC
	K) ASSEMBLE SWIVEL STUDS		8-4-08	R.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	R.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	R.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-4-08	R.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-26-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-26-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-4-08	R.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.62</u> <u>2.38</u> <u>2.32</u> <u>2.27</u>	7-30-08	R.S.W.
	C) FUNCTION		8-4-08	R.P.D.
690	PACK		8/6/08	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



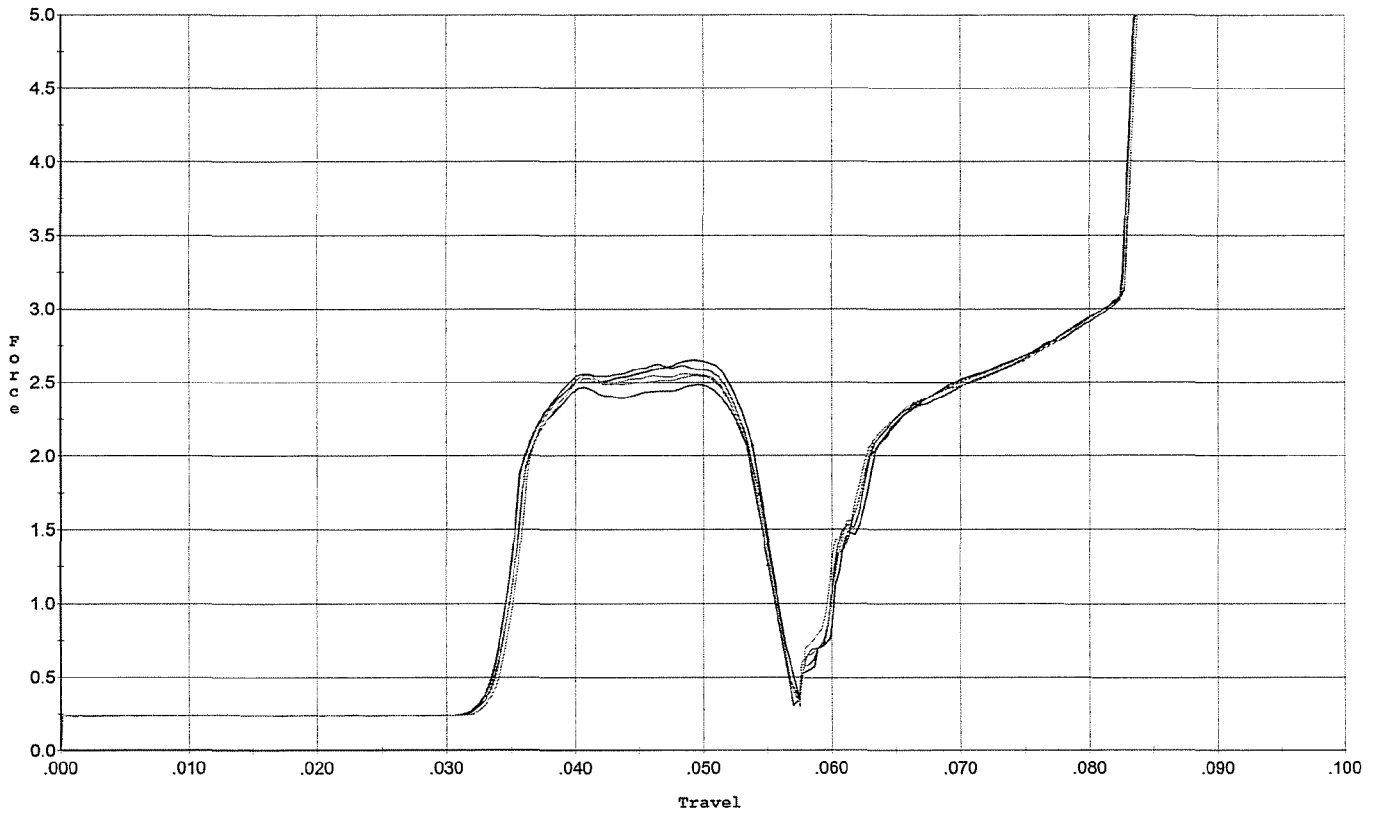
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.687	0.057	0.038	0.036	0.055		Set Trigger
2	2.685	0.057	0.037	0.037	0.055		Set Trigger
3	2.697	0.057	0.037	0.036	0.057		Set Trigger
4	2.799	0.057	0.037	0.036	0.057		Set Trigger
5	2.639	0.058	0.036	0.036	0.057		Set Trigger

Avg 2.70

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



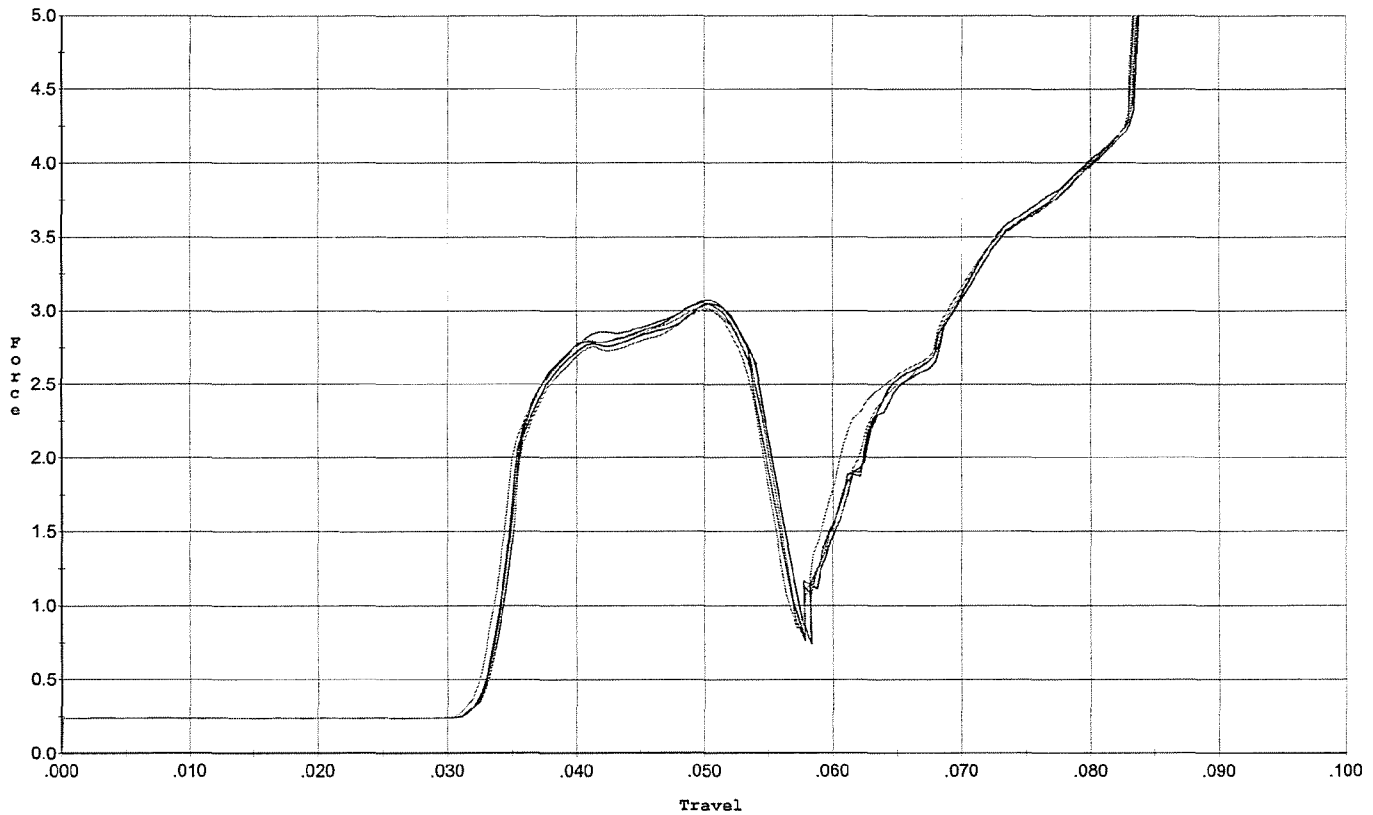
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.482	0.055	0.033	0.035	0.054		Set Trigger
2	2.648	0.054	0.033	0.035	0.056		Set Trigger
3	2.623	0.054	0.033	0.035	0.056		Set Trigger
4	2.558	0.055	0.033	0.035	0.055		Set Trigger
5	2.546	0.055	0.033	0.035	0.055		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs.ini. +/- .75 lbs.



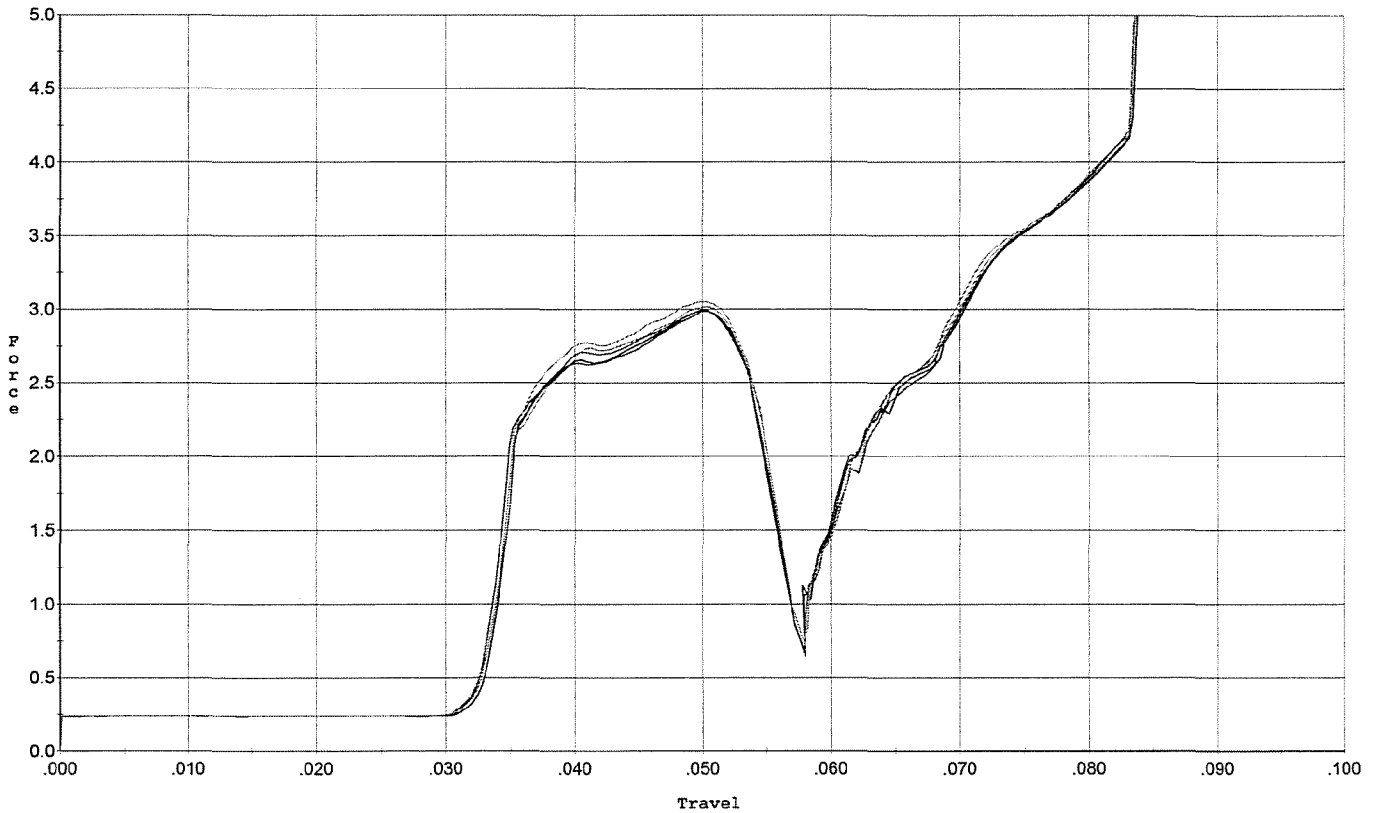
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.055	0.032	0.034	0.065		Set Trigger
2	3.047	0.054	0.033	0.034	0.063		Set Trigger
3	3.054	0.053	0.033	0.034	0.063		Set Trigger
4	3.013	0.054	0.033	0.034	0.063		Set Trigger
5	3.023	0.054	0.032	0.034	0.063		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



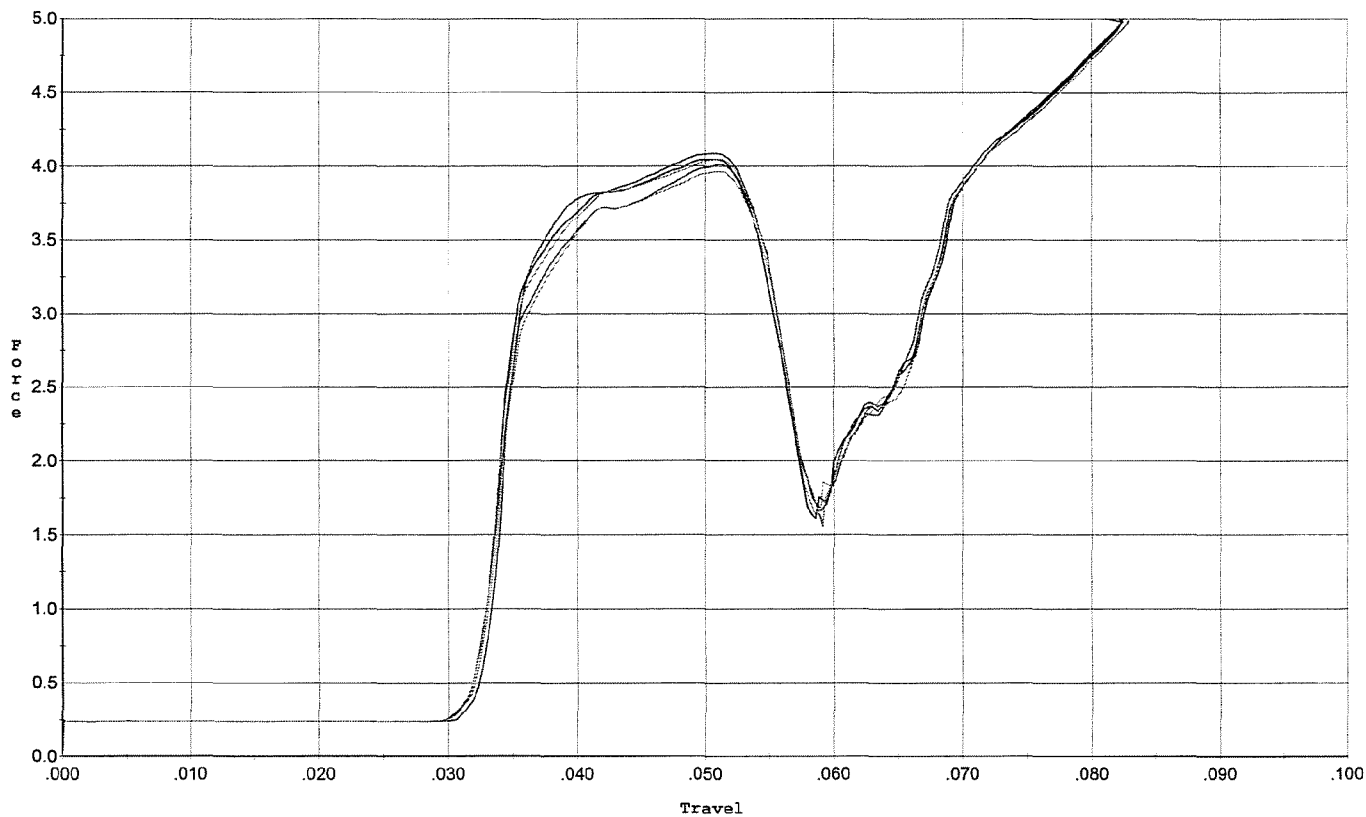
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.985	0.054	0.032	0.034	0.062		Set Trigger
2	2.995	0.054	0.033	0.034	0.062		Set Trigger
3	2.988	0.055	0.032	0.034	0.064		Set Trigger
4	3.050	0.054	0.032	0.034	0.065		Set Trigger
5	3.018	0.055	0.032	0.034	0.064		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



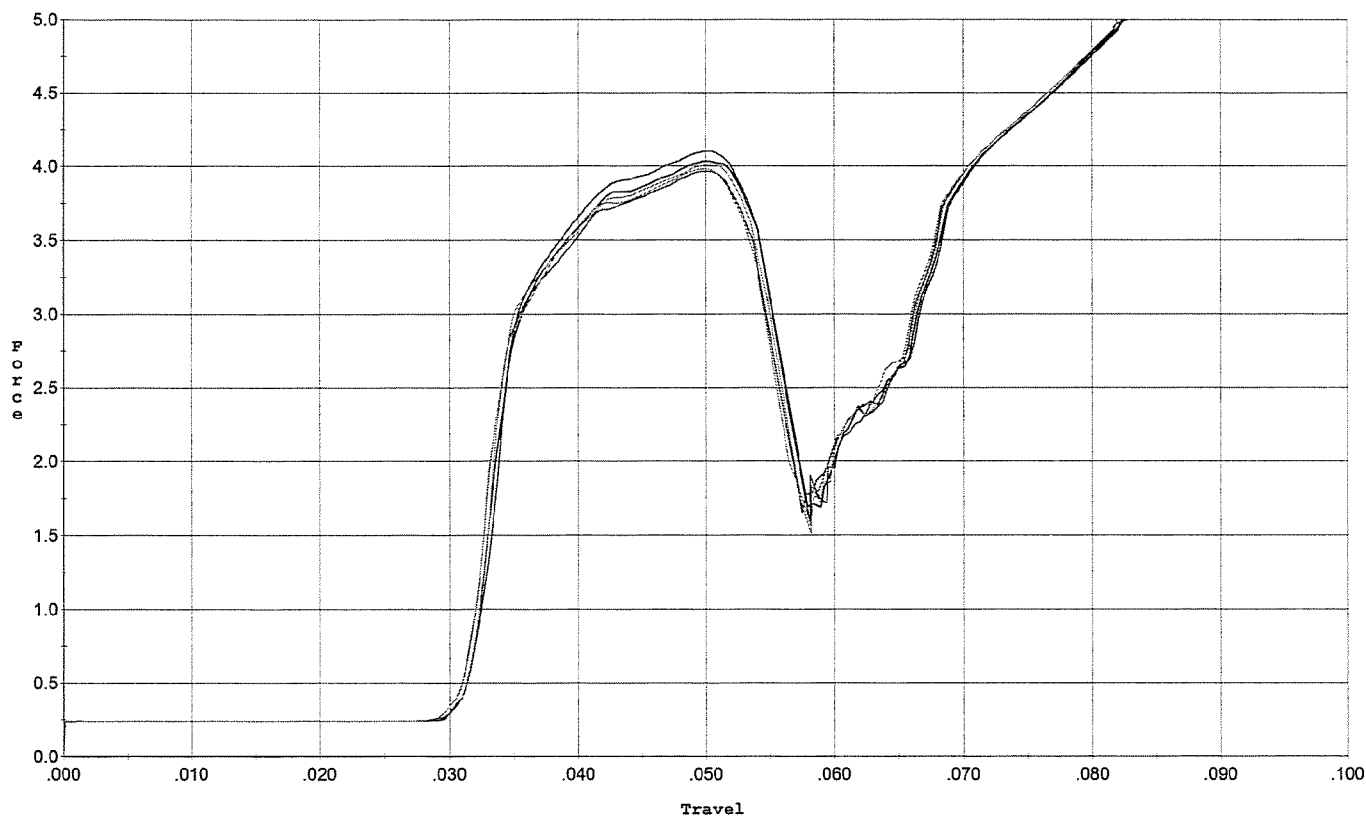
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.055	0.032	0.033	0.088		Set Trigger
2	4.047	0.056	0.032	0.032	0.090		Set Trigger
3	4.012	0.055	0.032	0.032	0.087		Set Trigger
4	3.964	0.055	0.032	0.032	0.086		Set Trigger
5	4.046	0.055	0.032	0.032	0.088		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



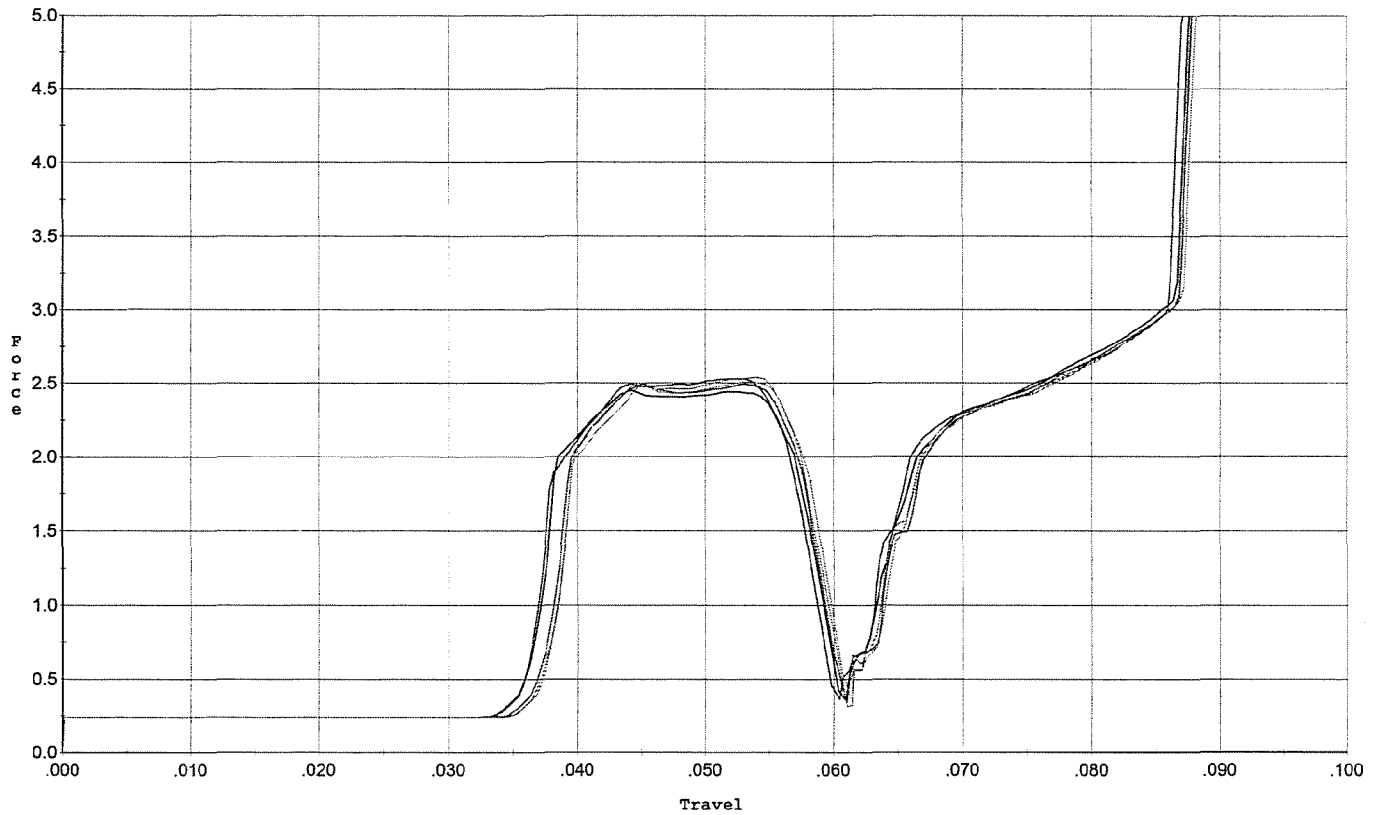
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.103	0.054	0.031	0.032	0.087		Set Trigger
2	4.034	0.054	0.031	0.032	0.087		Set Trigger
3	3.965	0.054	0.031	0.032	0.085		Set Trigger
4	4.014	0.055	0.031	0.032	0.087		Set Trigger
5	3.982	0.054	0.031	0.032	0.085		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



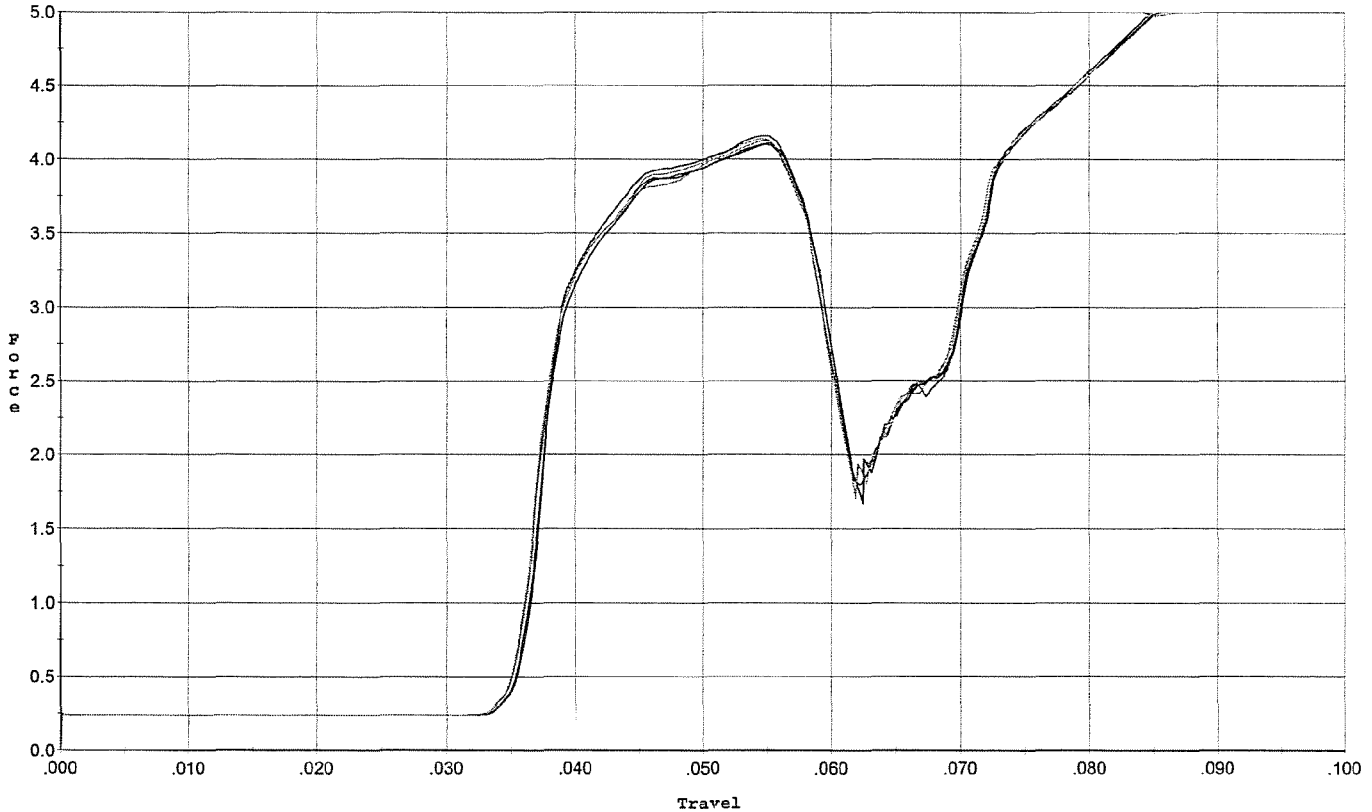
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.058	0.036	0.036	0.057		Set Trigger
2	2.450	0.058	0.036	0.036	0.057		Set Trigger
3	2.491	0.058	0.037	0.036	0.055		Set Trigger
4	2.507	0.058	0.037	0.036	0.056		Set Trigger
5	2.536	0.059	0.037	0.036	0.057		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.059	0.035	0.033	0.093		Set Trigger
2	4.110	0.059	0.035	0.033	0.092		Set Trigger
3	4.101	0.058	0.035	0.033	0.090		Set Trigger
4	4.141	0.058	0.035	0.033	0.090		Set Trigger
5	4.128	0.058	0.035	0.033	0.090		Set Trigger

Avg 4.12