

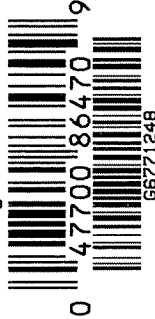
G677 1248

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



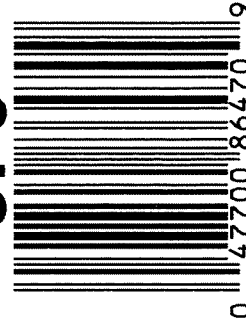
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771248

UPC



BM FORM

GUN SERIAL # G6771248

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	J.P.D.
430	ASSEMBLE TO STOCK		7-30-08	JP
440	PROOF		7-30-08	J.P.D.
460	CHECK HEADSPACE		7-30-08	J.P.D.
470	DIS-ASSEMBLE ACTION		7-30-08	J.P.D.
472	SERIALIZE BOLT HANDLE		7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DB
542	APPLY COATINGS (BARREL ACTION)		8/12	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-25-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

MAGNA FLUX

AUG 05 2008

OPERATOR BH

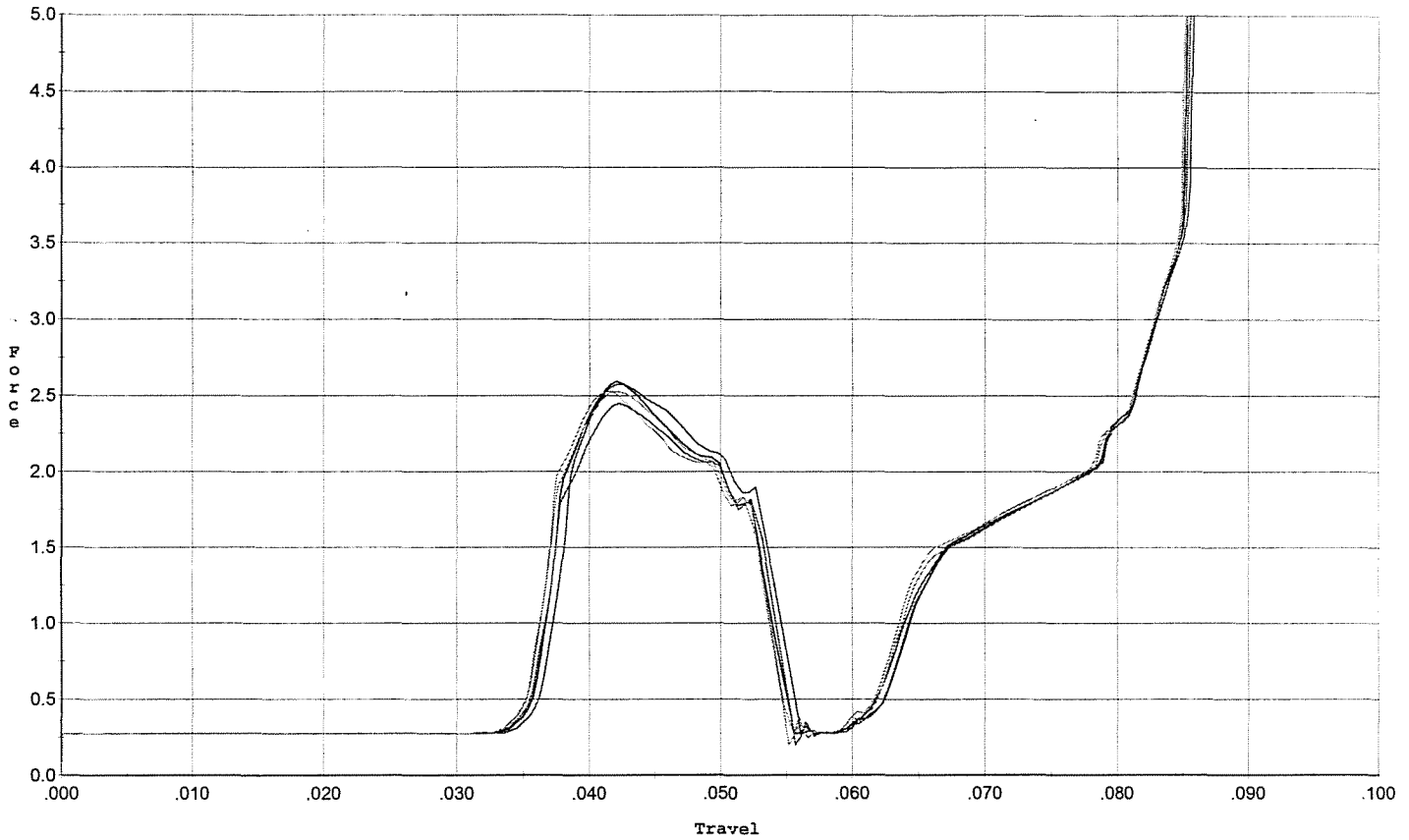
F004 REV 5/2006

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2</u> <u>2</u>	<u>9-12-08</u> <u>TL</u>
CONT.				
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3</u>	<u>9-12-08</u> <u>TL</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	<u>9-12-08</u> <u>TL</u>
	J) ASSEMBLE STOCK			<u>9-12-08</u> <u>RTZ</u>
	K) ASSEMBLE SWIVEL STUDS			<u>9-12-08</u> <u>TL</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> <u>FAIL</u> <u>PASS</u> <u>FAIL</u>	<u>9-4-08</u> <u>Fm</u>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	<u>N.A.</u>	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		<u>9/4/08</u> <u>JS</u>
660	INSPECT FOR LIVE AMMO			<u>9/4/08</u> <u>JS</u>
670	FINAL INSPECTION A) HEADSPACE			<u>9-12-08</u> <u>TL</u>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>283</u> <u>283</u> <u>283</u> <u>213</u> <u>262</u>	<u>9-11-08</u> <u>BSN</u>
	C) FUNCTION			<u>9-12-08</u> <u>TL</u>
690	PACK			<u>9/4/08</u> <u>Fm</u>

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.Putch 8/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



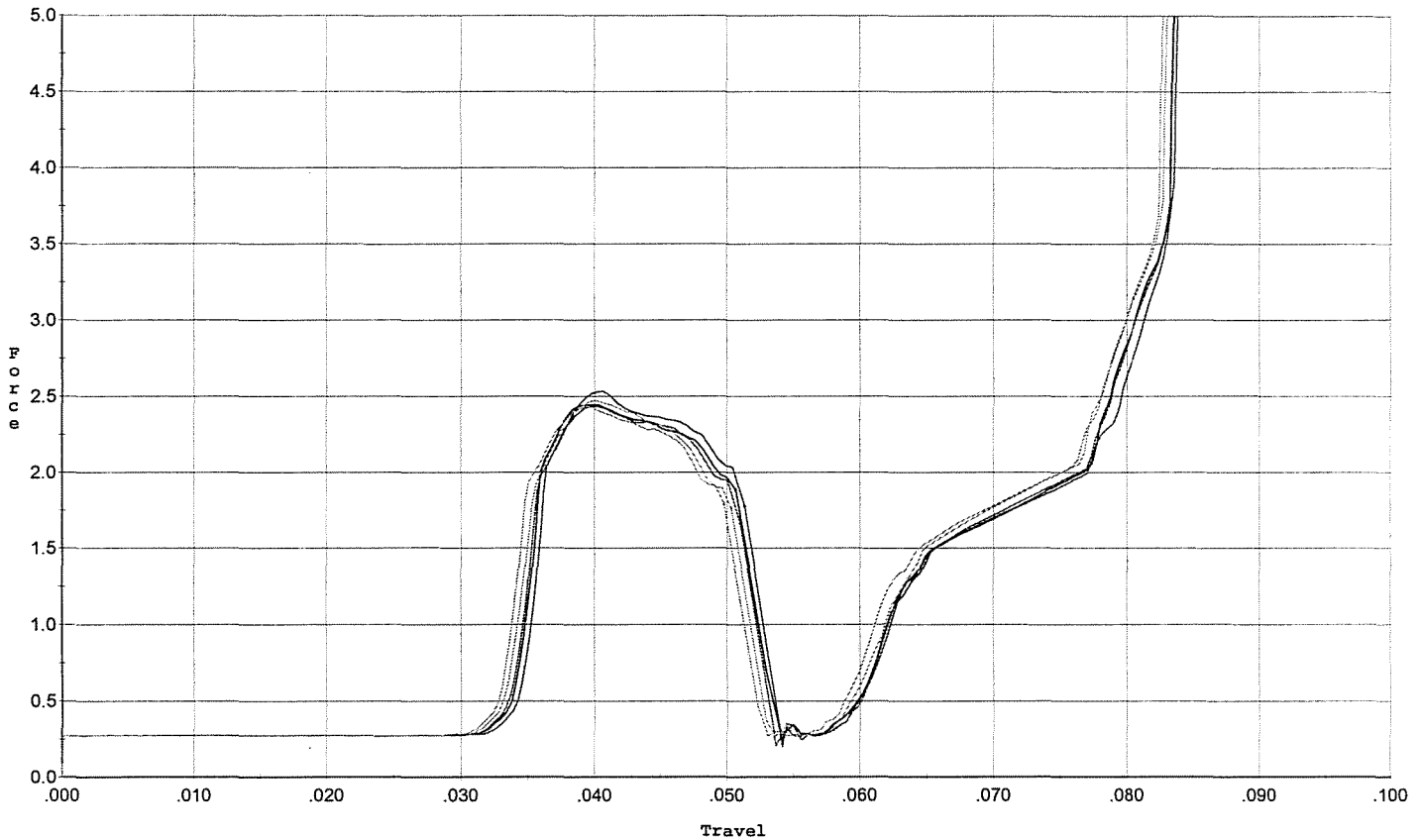
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.054	0.036	0.038	0.047		Set Trigger
2	2.594	0.052	0.036	0.038	0.045		Set Trigger
3	2.450	0.053	0.036	0.038	0.045		Set Trigger
4	2.527	0.052	0.035	0.037	0.046		Set Trigger
5	2.526	0.053	0.035	0.037	0.045		Set Trigger

AVG 2.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.Putch 8/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



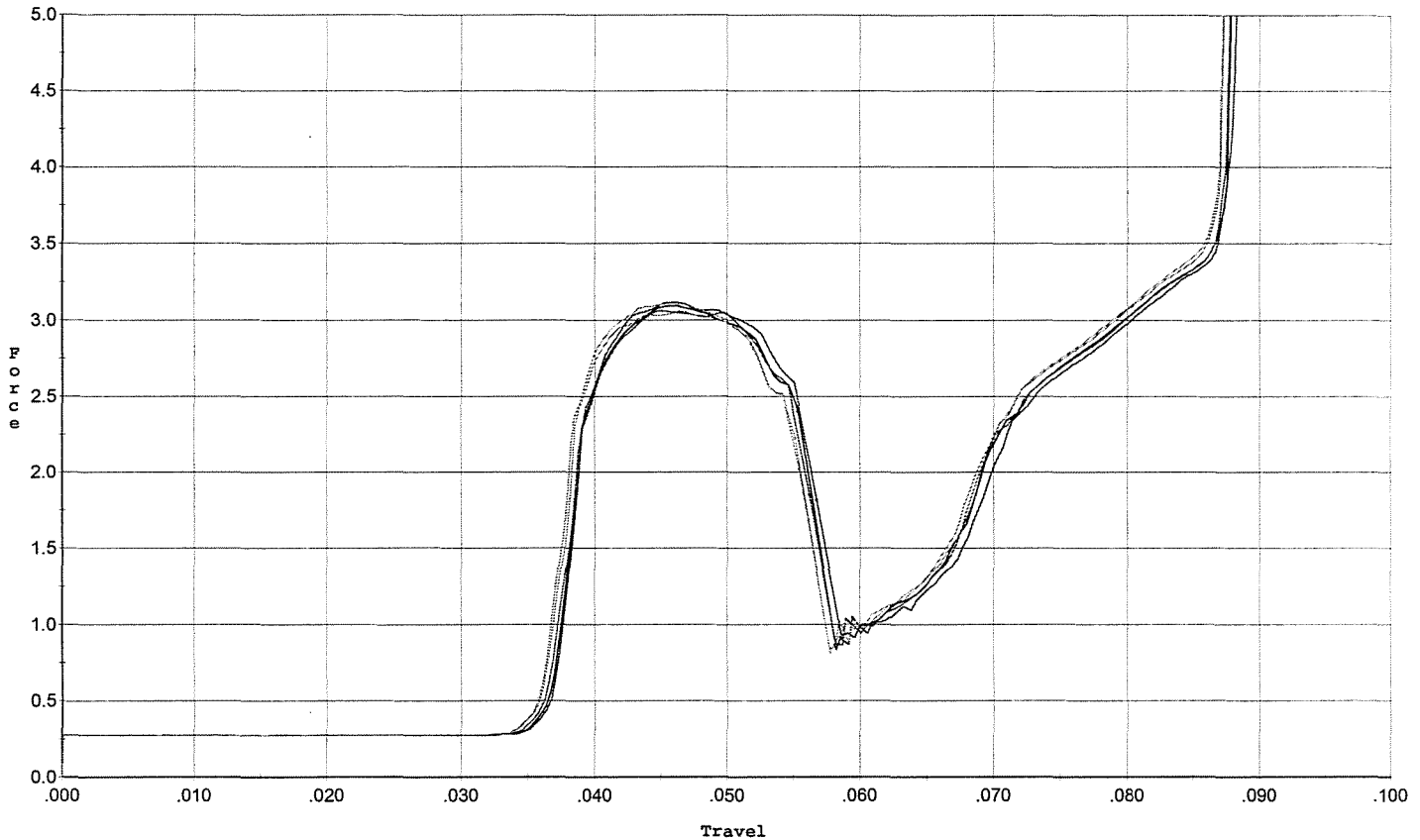
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.533	0.051	0.034	0.036	0.047		Set Trigger
2	2.445	0.051	0.034	0.037	0.046		Set Trigger
3	2.436	0.051	0.033	0.037	0.046		Set Trigger
4	2.468	0.050	0.033	0.037	0.046		Set Trigger
5	2.433	0.050	0.033	0.037	0.045		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



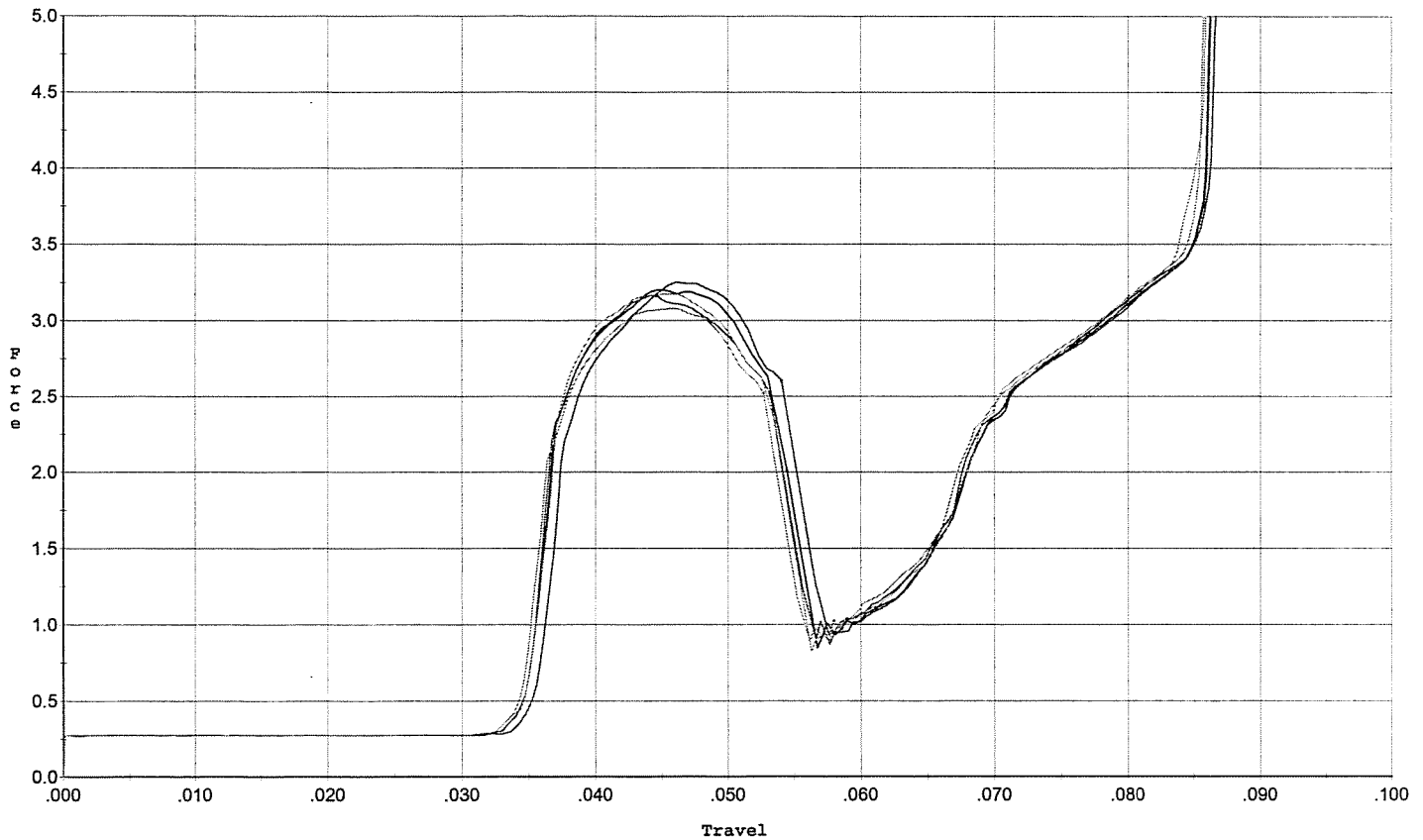
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.057	0.037	0.037	0.064		Set Trigger
2	3.093	0.055	0.036	0.037	0.061		Set Trigger
3	3.061	0.056	0.036	0.037	0.062		Set Trigger
4	3.060	0.055	0.036	0.037	0.061		Set Trigger
5	3.111	0.055	0.036	0.037	0.062		Set Trigger

AVG 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



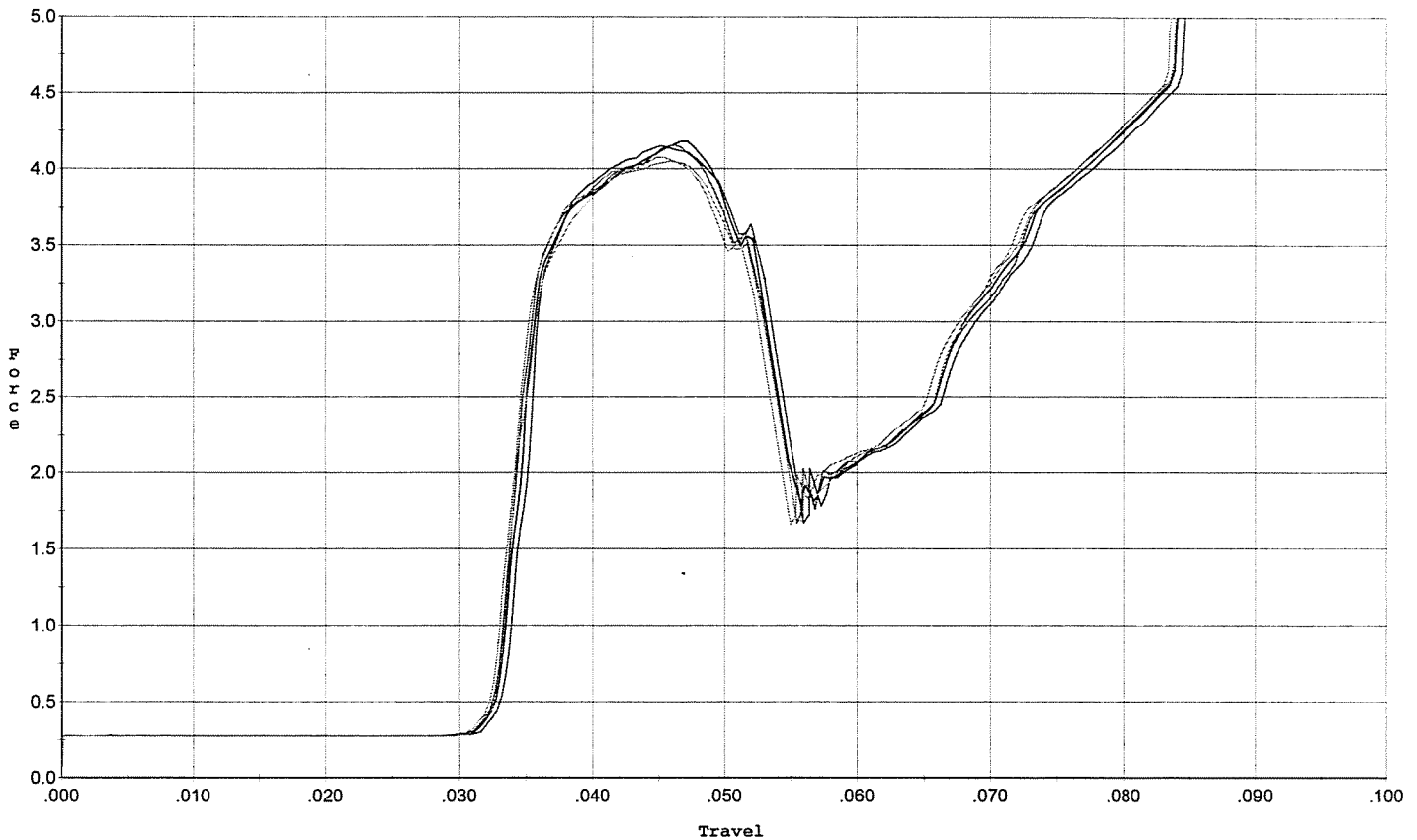
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.250	0.054	0.035	0.037	0.063		Set Trigger
2	3.201	0.054	0.034	0.036	0.064		Set Trigger
3	3.164	0.053	0.035	0.036	0.061		Set Trigger
4	3.175	0.053	0.034	0.036	0.062		Set Trigger
5	3.079	0.053	0.034	0.036	0.059		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



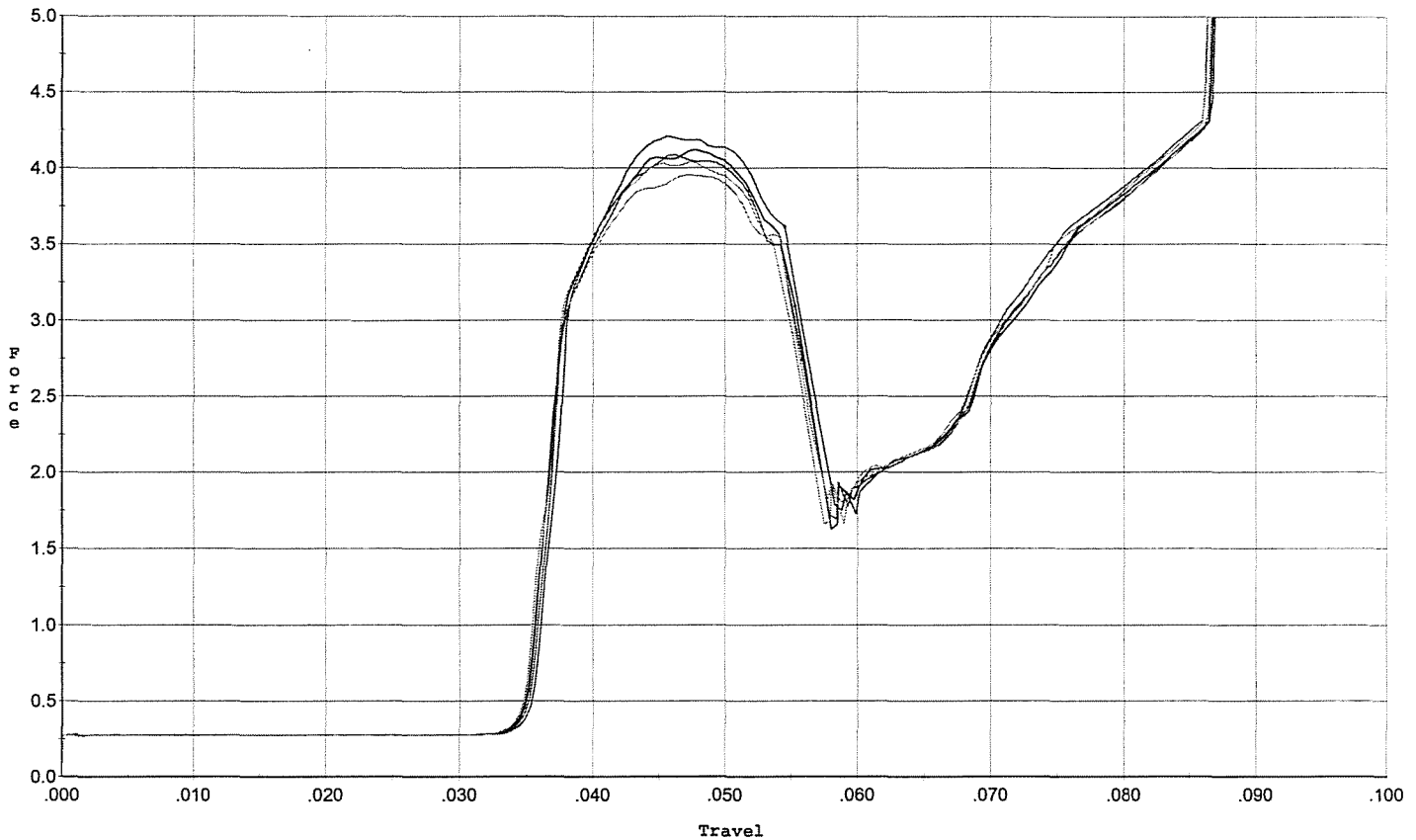
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.053	0.033	0.034	0.081		Set Trigger
2	4.181	0.052	0.032	0.034	0.080		Set Trigger
3	4.157	0.053	0.032	0.034	0.081		Set Trigger
4	4.049	0.053	0.033	0.034	0.080		Set Trigger
5	4.075	0.052	0.032	0.034	0.079		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



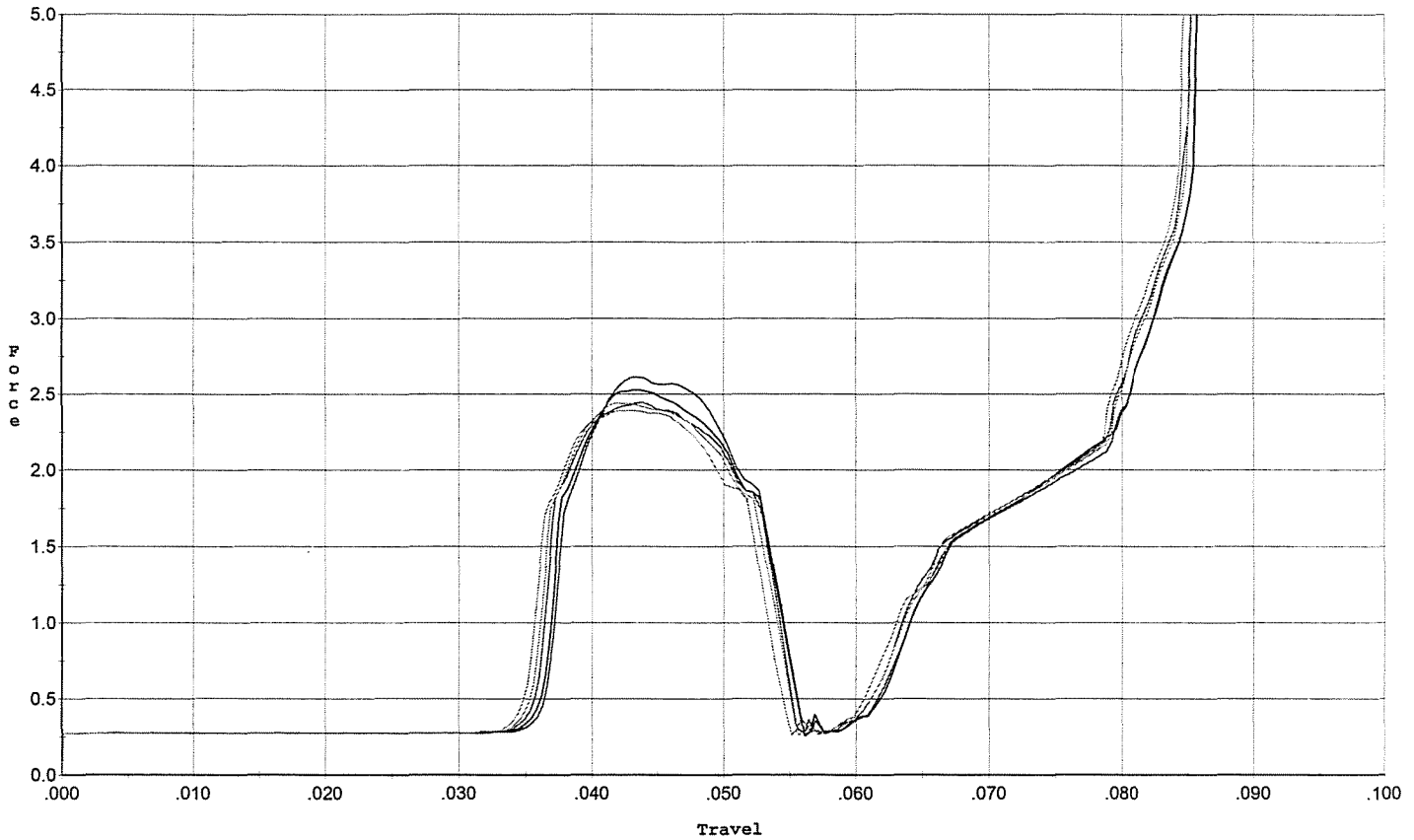
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.208	0.054	0.035	0.036	0.081		Set Trigger
2	4.118	0.055	0.035	0.035	0.082		Set Trigger
3	4.085	0.056	0.035	0.035	0.082		Set Trigger
4	4.041	0.054	0.035	0.036	0.079		Set Trigger
5	3.952	0.055	0.035	0.035	0.079		Set Trigger

AVG 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.Putch 8/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



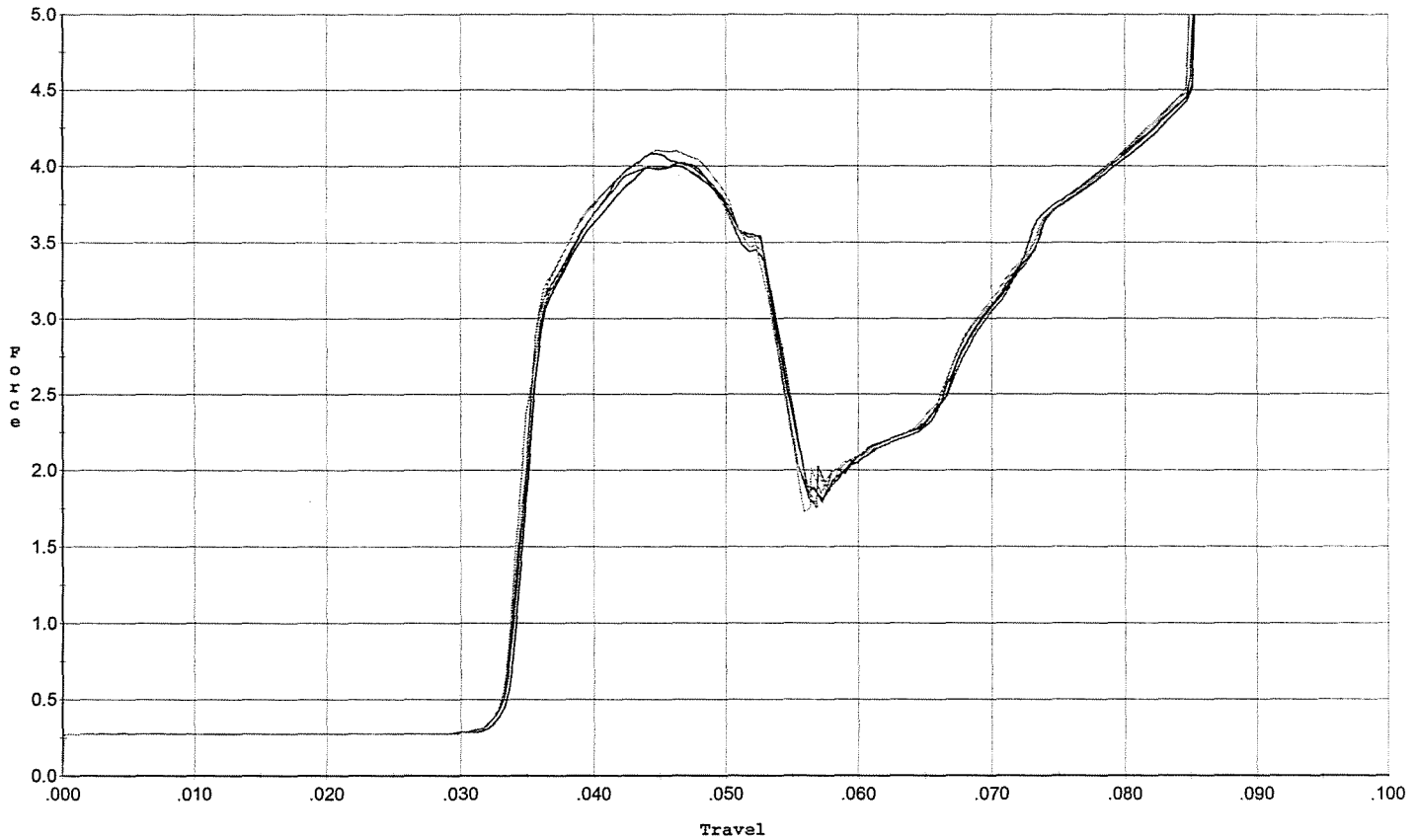
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.054	0.036	0.037	0.048		Set Trigger
2	2.527	0.053	0.036	0.037	0.046		Set Trigger
3	2.445	0.053	0.035	0.037	0.047		Set Trigger
4	2.442	0.054	0.035	0.037	0.048		Set Trigger
5	2.392	0.052	0.035	0.037	0.045		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.Putch 8/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.053	0.033	0.035	0.079		Set Trigger
2	4.000	0.053	0.033	0.035	0.078		Set Trigger
3	4.020	0.054	0.033	0.034	0.082		Set Trigger
4	4.004	0.053	0.033	0.034	0.080		Set Trigger
5	4.103	0.053	0.033	0.034	0.080		Set Trigger

Avg 4.04