

6771252

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

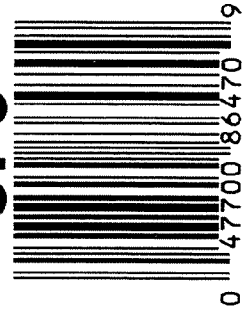
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6771252

UPC



GUN SERIAL # G6771252

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-08	RP
430	ASSEMBLE TO STOCK		7-14-08	SP
440	PROOF		7-14-08	L.P.D.
460	CHECK HEADSPACE		7-14-08	L.P.D.
470	DIS-ASSEMBLE ACTION		7-15-08	RTZ
472	SERIALIZE BOLT HANDLE		7-15-08	RTZ
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX JUL 17 2008 OPERATOR <i>BM</i>	7-16-08	SP
480	MAGNAFLUX BBL ACTION		7-17-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-17-08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-22	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-25-08	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-25-08	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-25-08	SD
	D) OIL FIRING PIN ASSEMBLY		7-28-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

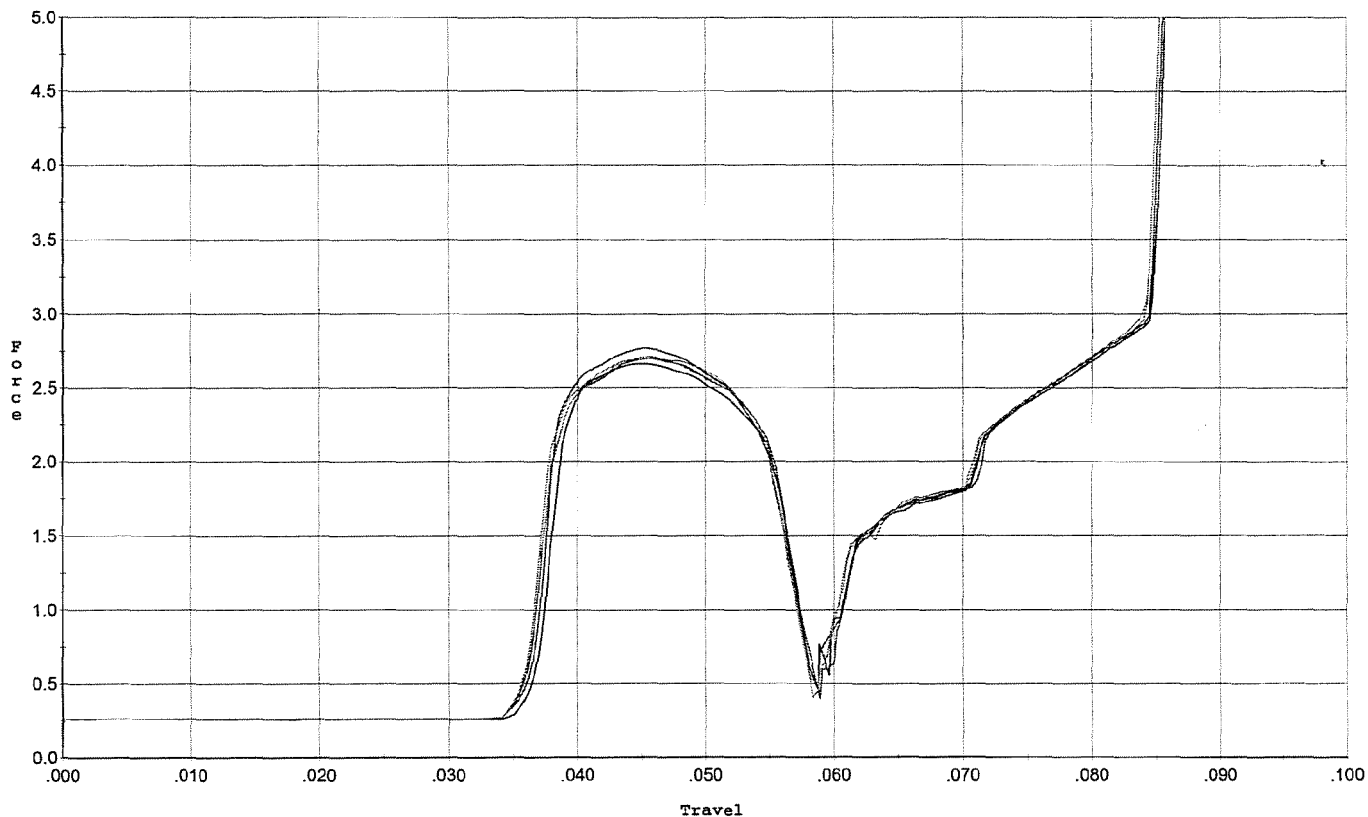
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0056467 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	<u>7-30</u>	<u>TC</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>6.5</u> <u>6.5</u>	<u>7-30</u>	<u>TC</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	<u>7-30</u>	<u>TC</u>
	J) ASSEMBLE STOCK		<u>7-28-08</u>	<u>PSN</u>
	K) ASSEMBLE SWIVEL STUDS		<u>7-30-08</u>	<u>RTZ</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>/</u>	
	M) IRON SIGHT ALIGNMENT		<u>/</u>	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>/</u>	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	<u>7-28-08</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		<u>7/28/08</u>	<u>MEIS</u>
670	FINAL INSPECTION A) HEADSPACE		<u>7-30-08</u>	<u>RR</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u> <u>2.66</u> <u>2.47</u> <u>2.43</u> <u>2.38</u>	<u>7-29-08</u>	<u>TRW</u>
	C) FUNCTION		<u>7-30-08</u>	<u>RTZ</u>
690	PACK		<u>8/2/08</u>	<u>FM</u>

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



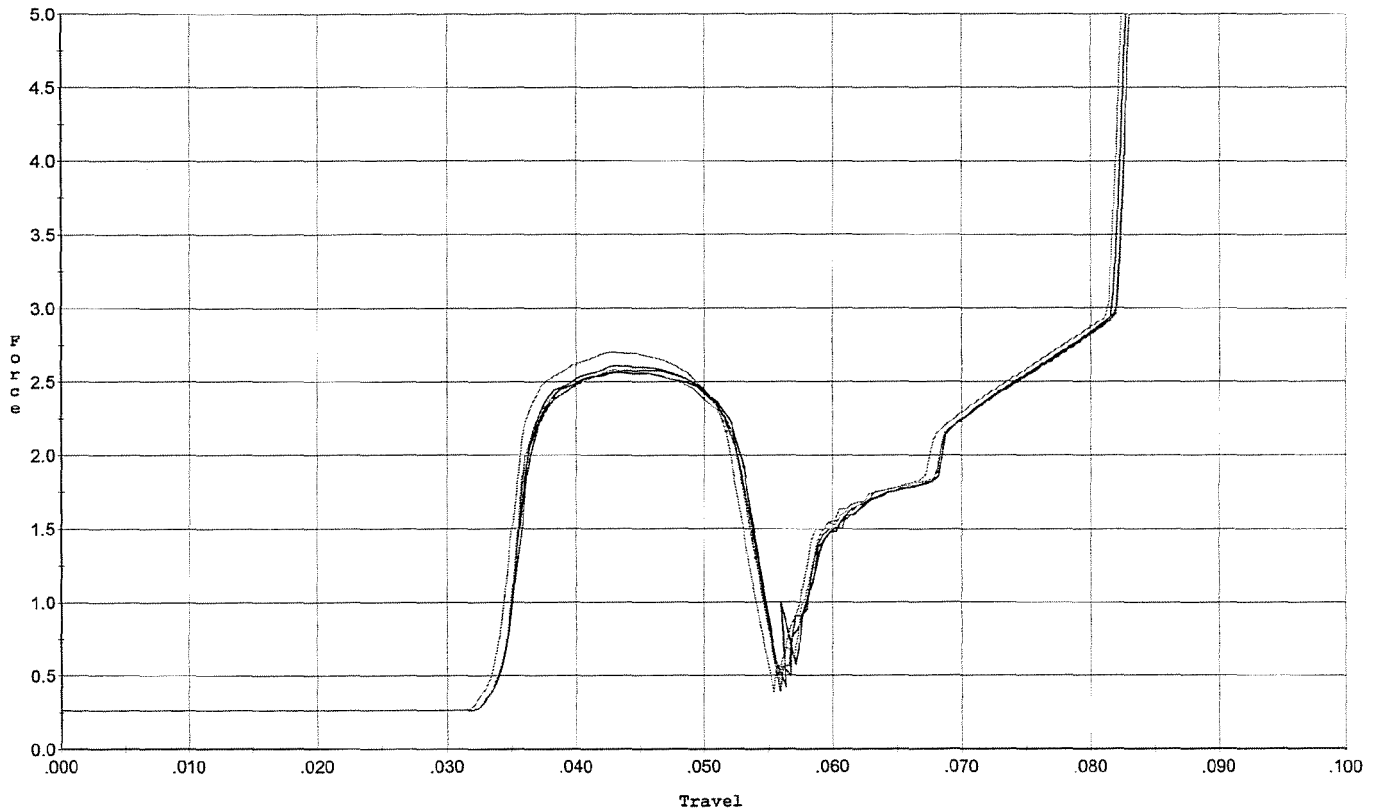
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.768	0.056	0.036	0.036	0.057		Set Trigger
2	2.663	0.056	0.036	0.036	0.055		Set Trigger
3	2.699	0.056	0.035	0.036	0.056		Set Trigger
4	2.698	0.057	0.035	0.036	0.057		Set Trigger
5	2.709	0.056	0.035	0.036	0.057		Set Trigger

Avg 2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



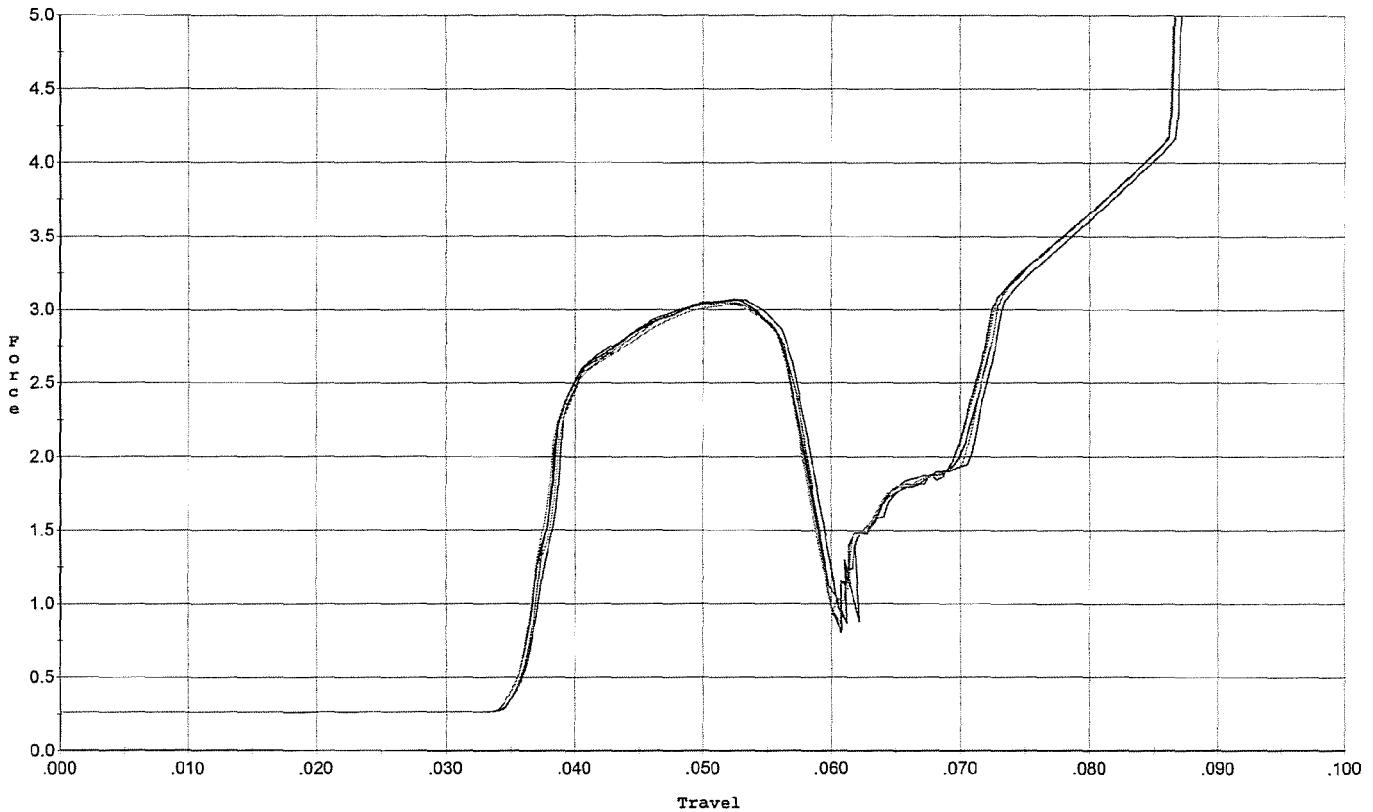
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.054	0.033	0.035	0.053		Set Trigger
2	2.561	0.053	0.033	0.035	0.053		Set Trigger
3	2.609	0.054	0.034	0.035	0.054		Set Trigger
4	2.580	0.054	0.034	0.035	0.054		Set Trigger
5	2.702	0.052	0.032	0.035	0.053		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



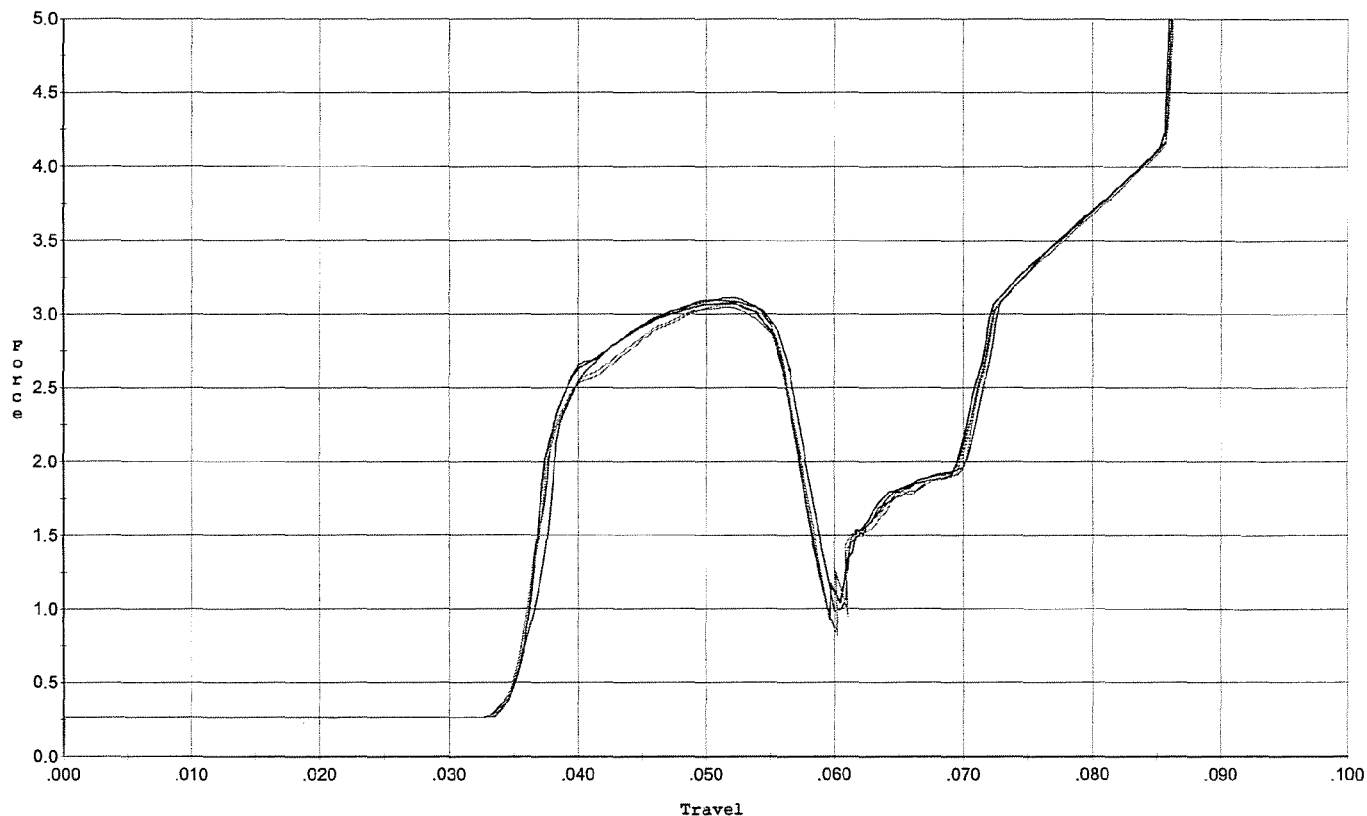
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.070	0.059	0.035	0.035	0.068		Set Trigger
2	3.062	0.058	0.035	0.035	0.068		Set Trigger
3	3.047	0.057	0.035	0.035	0.067		Set Trigger
4	3.036	0.058	0.035	0.035	0.067		Set Trigger
5	3.053	0.057	0.035	0.035	0.066		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



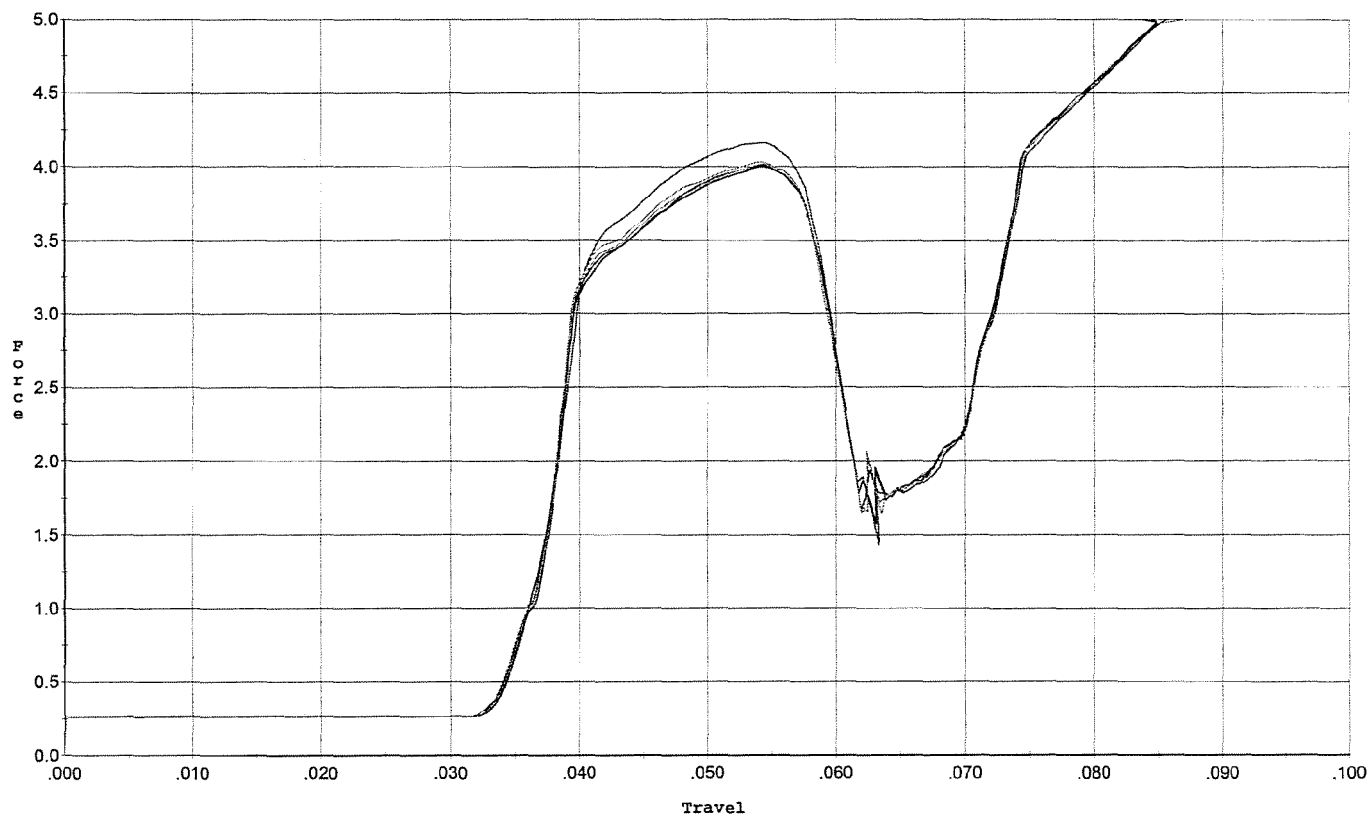
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.097	0.057	0.034	0.035	0.067		Set Trigger
2	3.074	0.056	0.034	0.035	0.066		Set Trigger
3	3.112	0.056	0.034	0.035	0.066		Set Trigger
4	3.066	0.058	0.034	0.035	0.068		Set Trigger
5	3.048	0.058	0.034	0.035	0.067		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



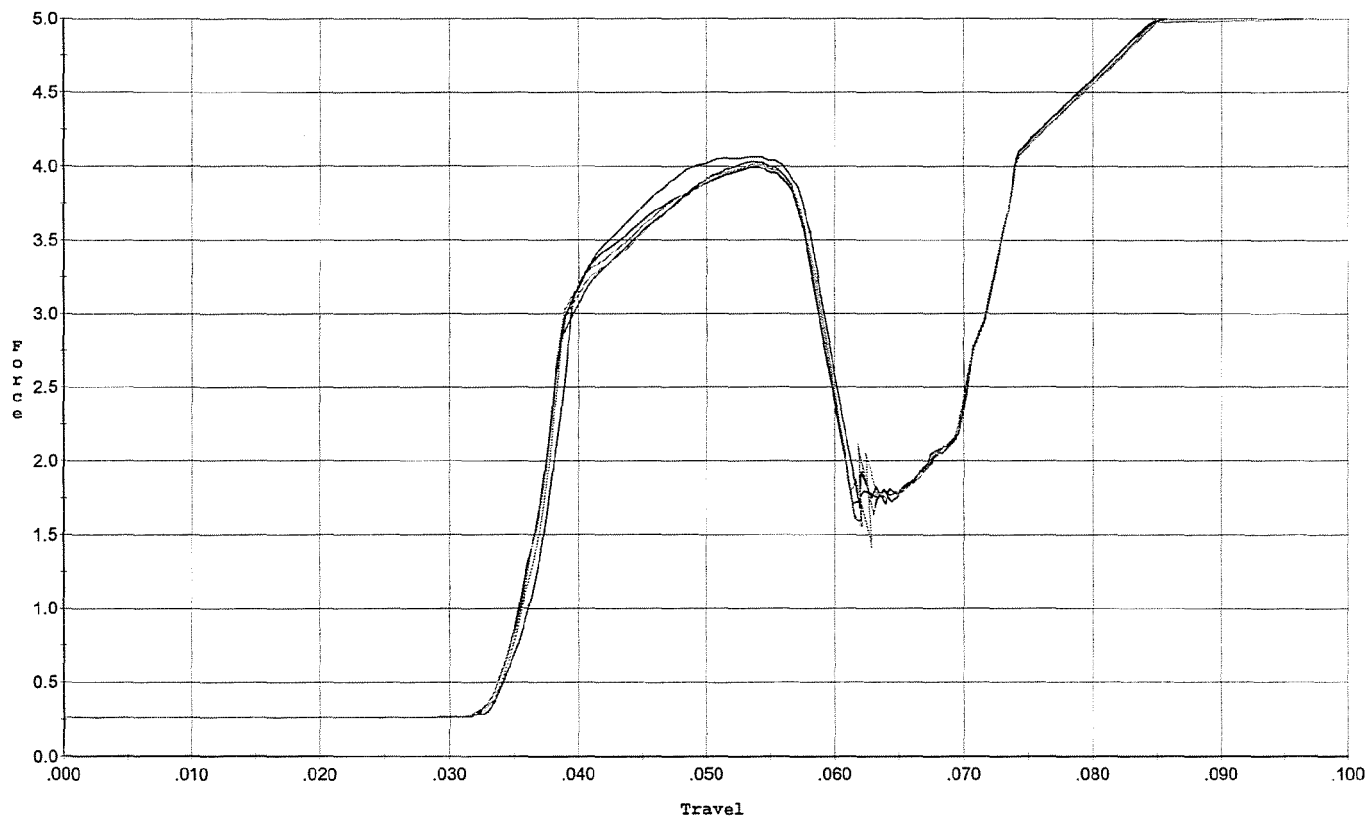
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.059	0.034	0.033	0.091		Set Trigger
2	4.001	0.059	0.034	0.033	0.090		Set Trigger
3	4.161	0.059	0.034	0.033	0.092		Set Trigger
4	4.033	0.060	0.034	0.033	0.092		Set Trigger
5	4.020	0.059	0.034	0.033	0.091		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



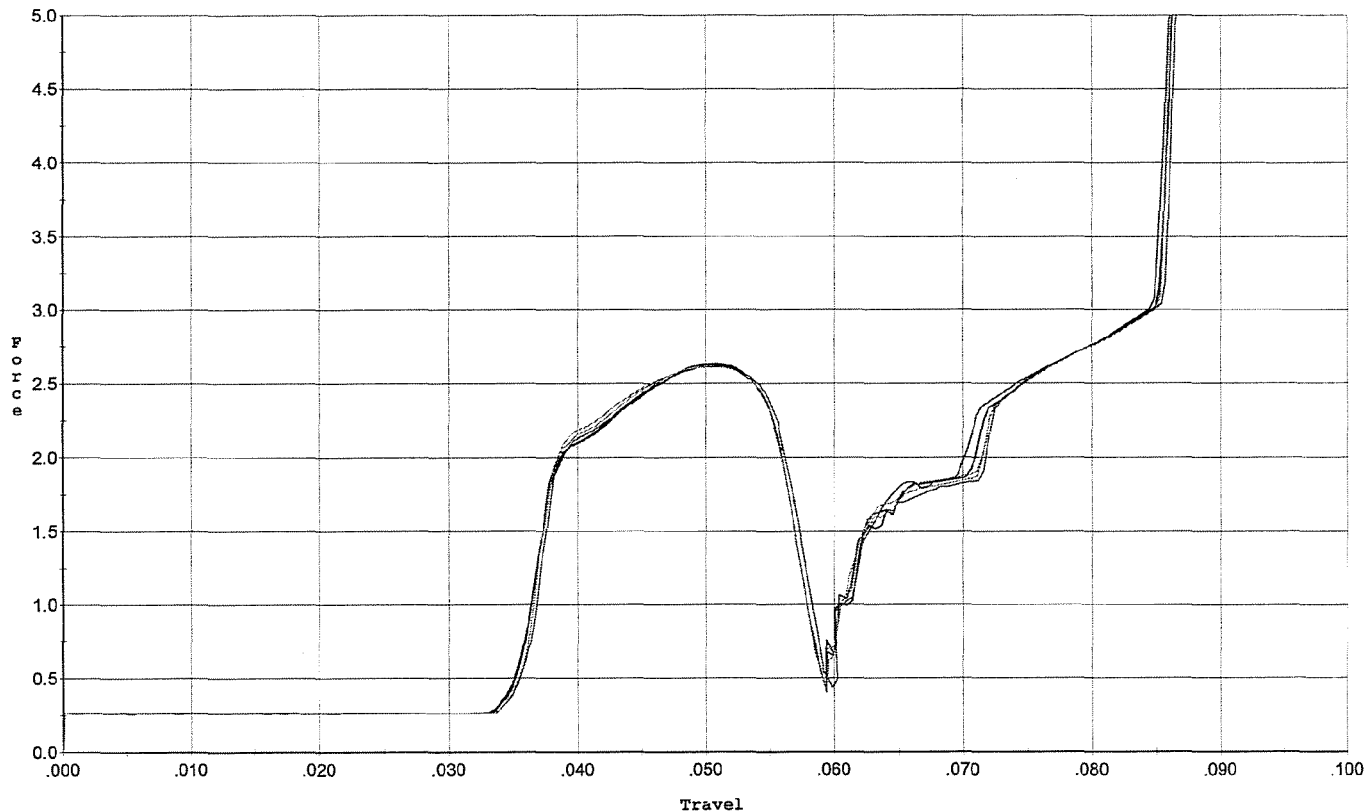
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.058	0.033	0.033	0.090		Set Trigger
2	3.996	0.058	0.033	0.033	0.088		Set Trigger
3	4.030	0.059	0.033	0.033	0.091		Set Trigger
4	4.007	0.059	0.034	0.033	0.089		Set Trigger
5	4.018	0.059	0.033	0.033	0.091		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



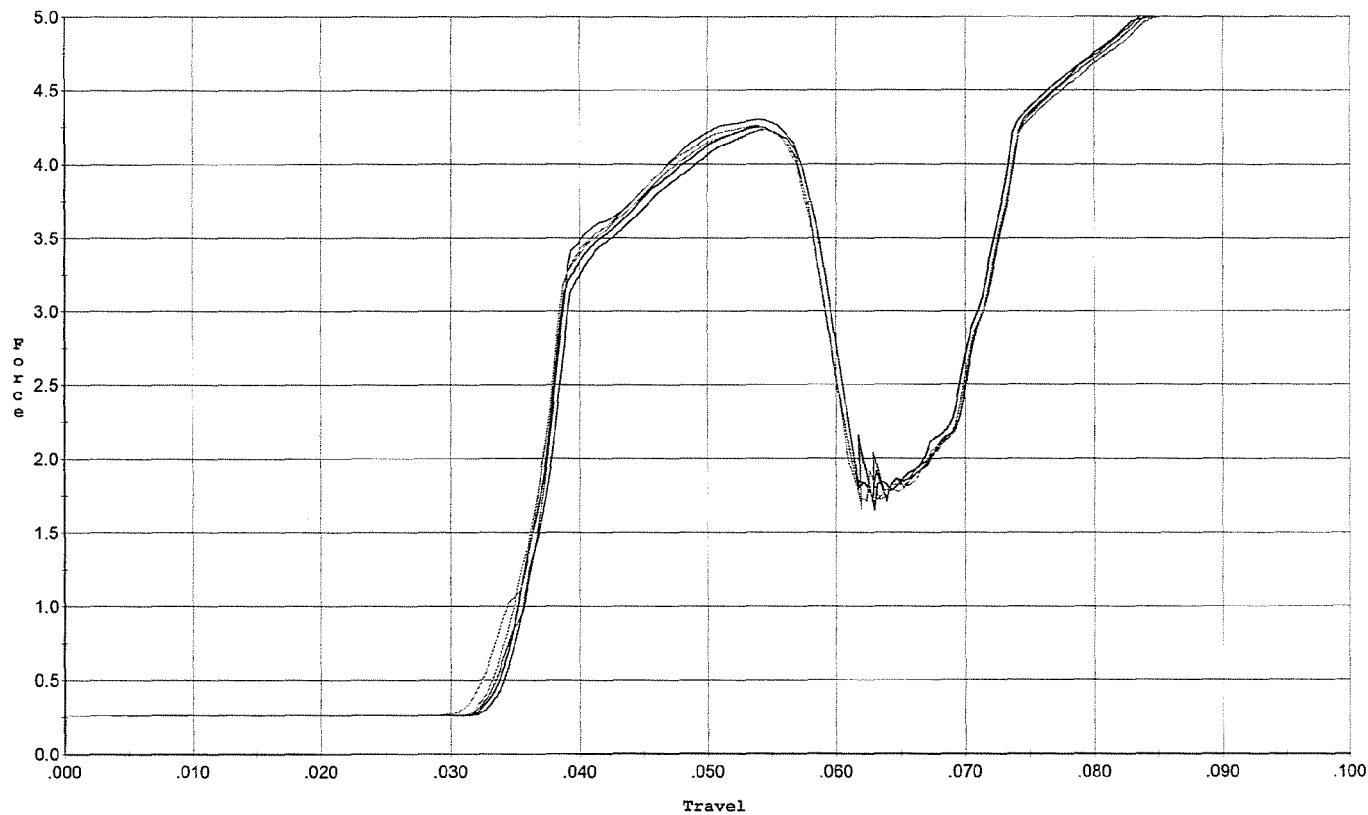
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.624	0.056	0.035	0.036	0.056		Set Trigger
2	2.618	0.056	0.035	0.036	0.056		Set Trigger
3	2.628	0.057	0.035	0.036	0.057		Set Trigger
4	2.616	0.056	0.035	0.036	0.056		Set Trigger
5	2.610	0.056	0.035	0.036	0.056		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.233	0.059	0.034	0.033	0.094		Set Trigger
2	4.256	0.058	0.033	0.033	0.093		Set Trigger
3	4.303	0.059	0.033	0.032	0.097		Set Trigger
4	4.246	0.058	0.033	0.033	0.094		Set Trigger
5	4.261	0.058	0.032	0.033	0.095		Set Trigger

Avg 4.26