

G6771254

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

owner registration sticker



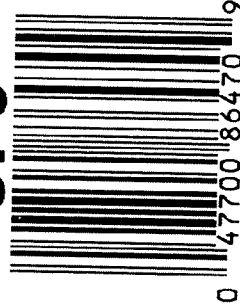
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6771254

UPC



BM FORM

GUN SERIAL #

6677 1254

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-30-08	S.P.D.
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-30-08	S.P.D.
460	CHECK HEADSPACE		7-30-08	S.P.D.
470	DIS-ASSEMBLE ACTION		7-30-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	7-31-08	KTC
475	DRILL AND TAP SIGHT HOLES	AUG 05 2008	8-01-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/A	8/5	B/A
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

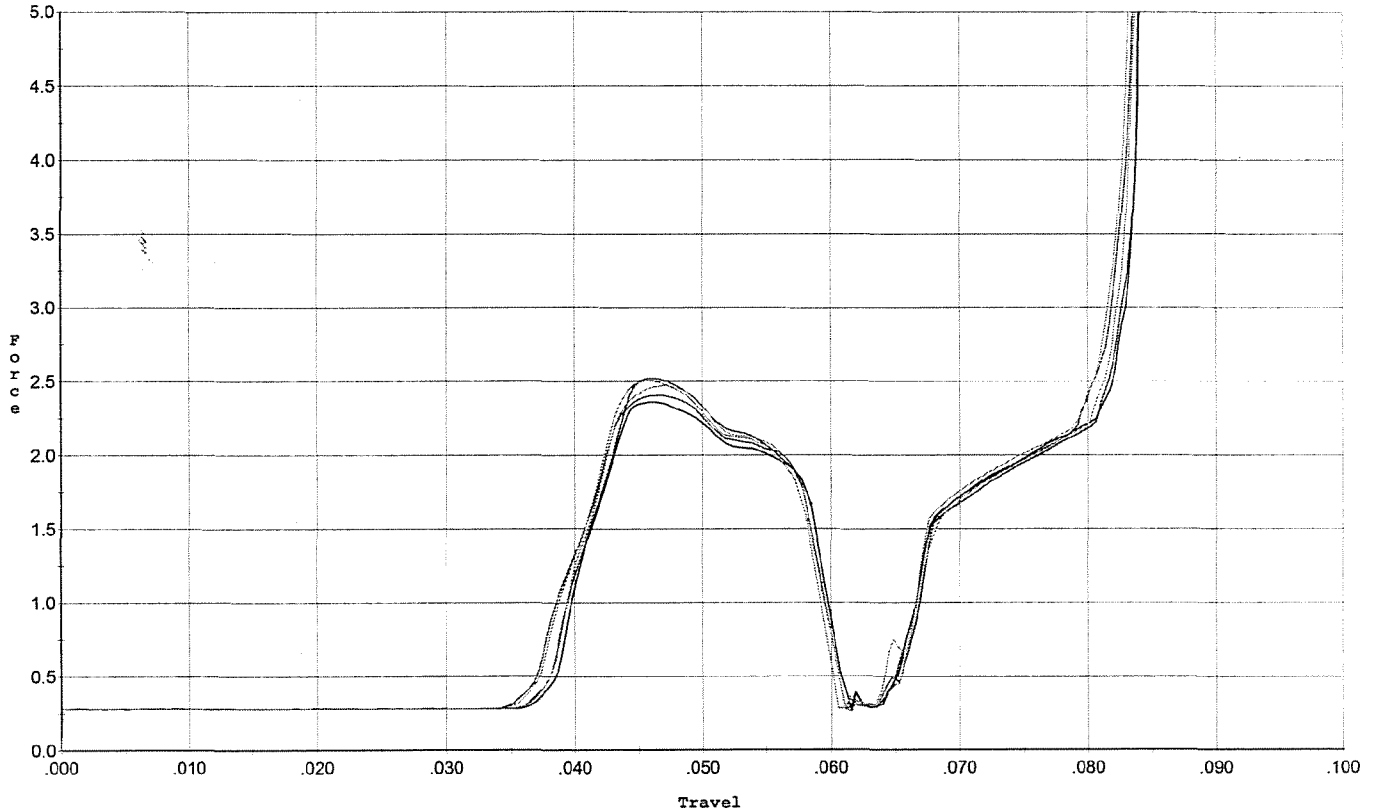
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0056491 F) SAFETY ON FORCE 12 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3</u>	9-12-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6.5</u>	9-12-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.026</u> <u>.025</u>	9-12-08	TL
	J) ASSEMBLE STOCK		8-27-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-12-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/4/08	JR
670	FINAL INSPECTION A) HEADSPACE		9-12-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.21</u> <u>2.32</u> <u>2.29</u> <u>2.25</u>	9-11-08	ESW
	C) FUNCTION		9-12-08	TL
690	PACK		9/19/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



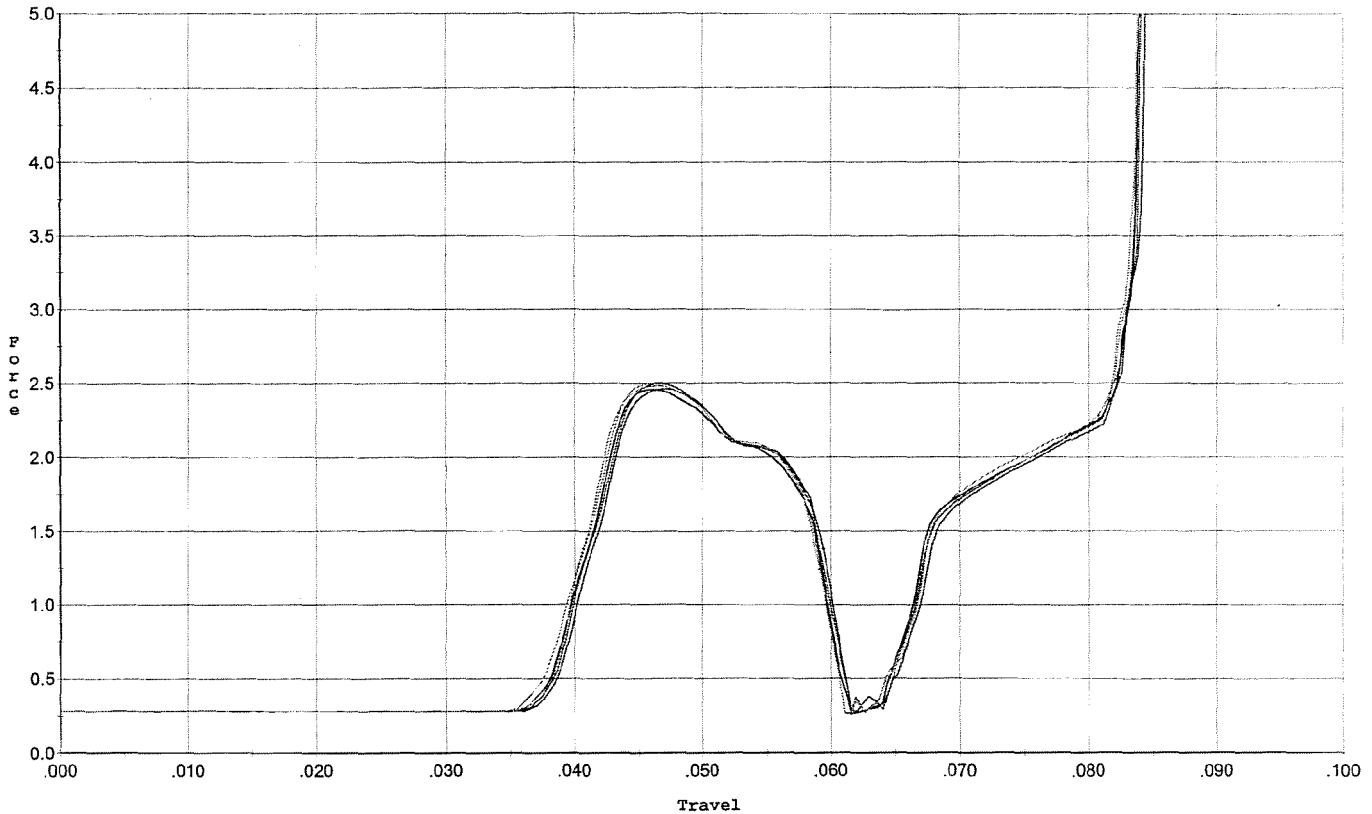
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.521	0.059	0.038	0.032	0.052		Set Trigger
2	2.360	0.058	0.039	0.032	0.050		Set Trigger
3	2.407	0.059	0.037	0.032	0.053		Set Trigger
4	2.469	0.059	0.038	0.032	0.053		Set Trigger
5	2.504	0.058	0.037	0.032	0.052		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



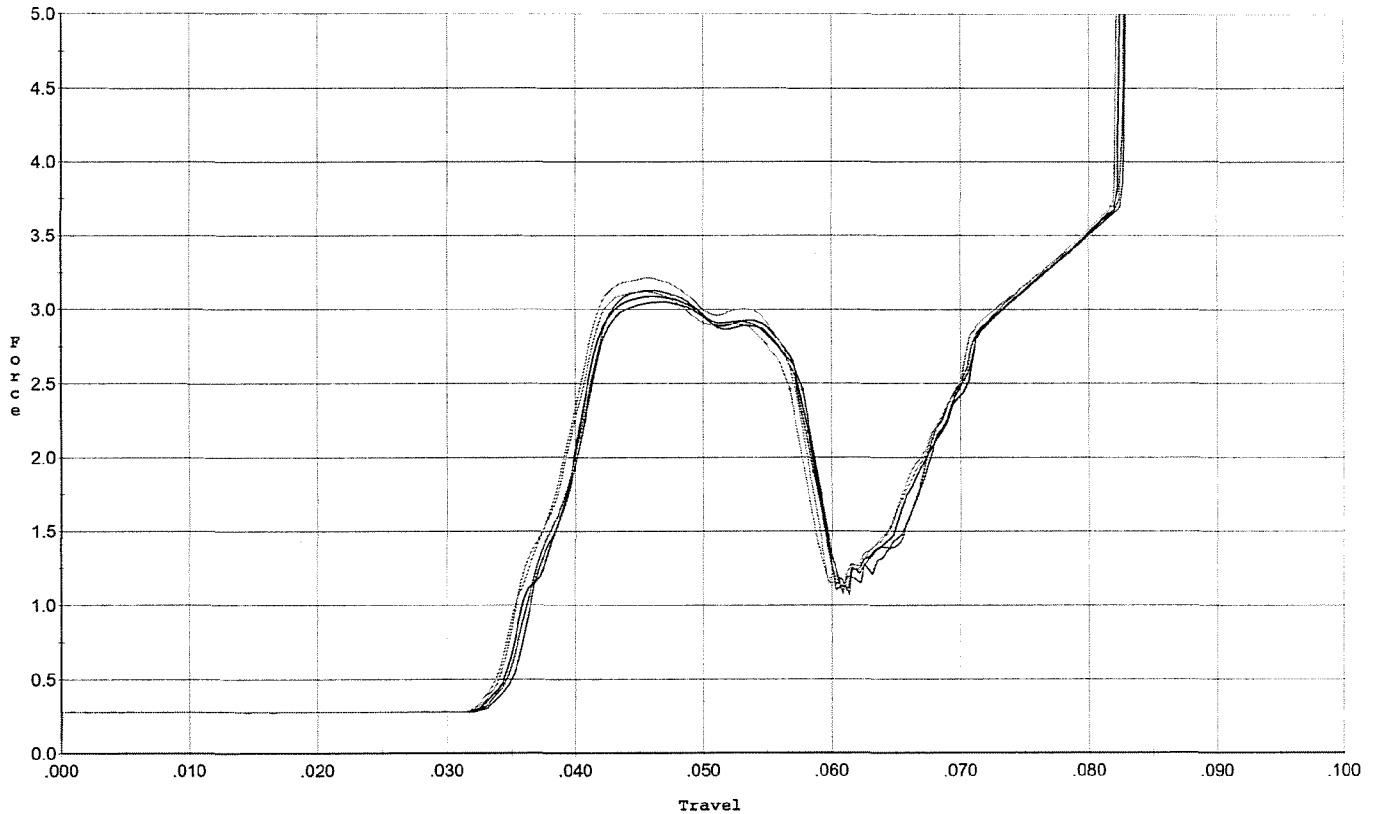
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.462	0.059	0.039	0.032	0.052		Set Trigger
2	2.458	0.059	0.038	0.032	0.051		Set Trigger
3	2.501	0.058	0.039	0.033	0.051		Set Trigger
4	2.497	0.059	0.038	0.032	0.053		Set Trigger
5	2.483	0.059	0.038	0.032	0.052		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



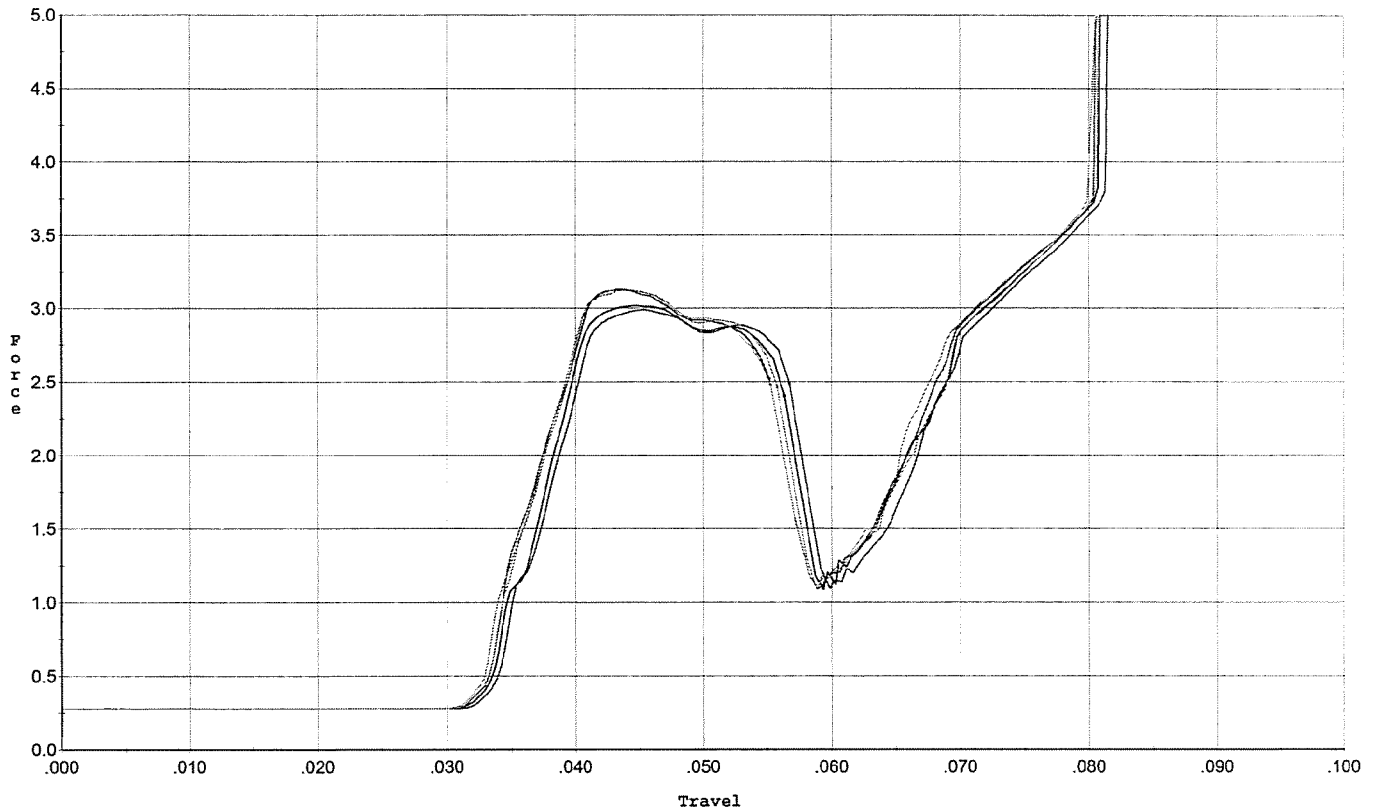
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.051	0.058	0.035	0.031	0.068		Set Trigger
2	3.088	0.058	0.035	0.030	0.069		Set Trigger
3	3.128	0.059	0.035	0.031	0.070		Set Trigger
4	3.215	0.057	0.034	0.031	0.071		Set Trigger
5	3.120	0.057	0.034	0.031	0.068		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



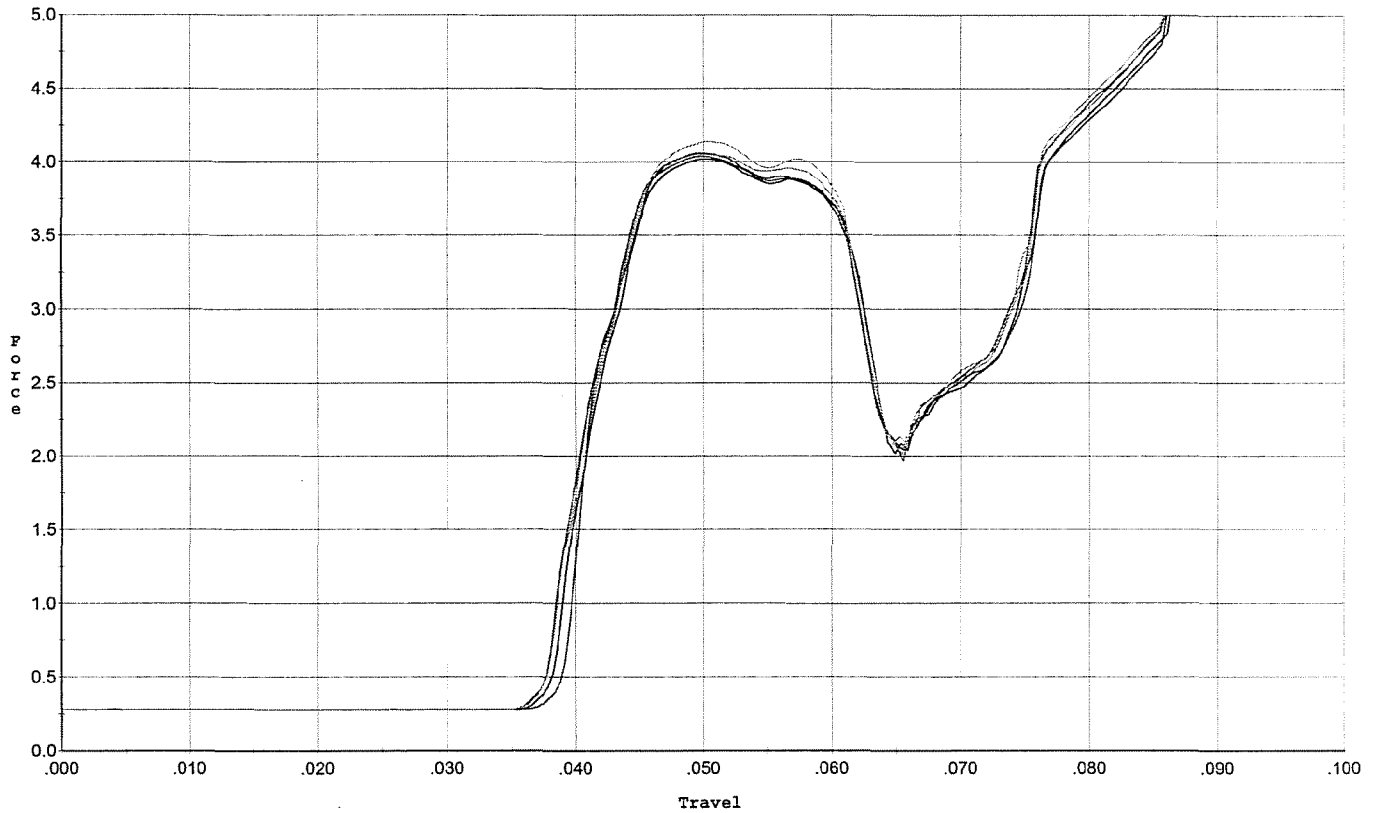
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.989	0.057	0.034	0.030	0.067		Set Trigger
2	3.016	0.056	0.034	0.030	0.067		Set Trigger
3	3.127	0.055	0.033	0.031	0.067		Set Trigger
4	3.129	0.055	0.033	0.031	0.067		Set Trigger
5	3.122	0.056	0.033	0.031	0.068		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



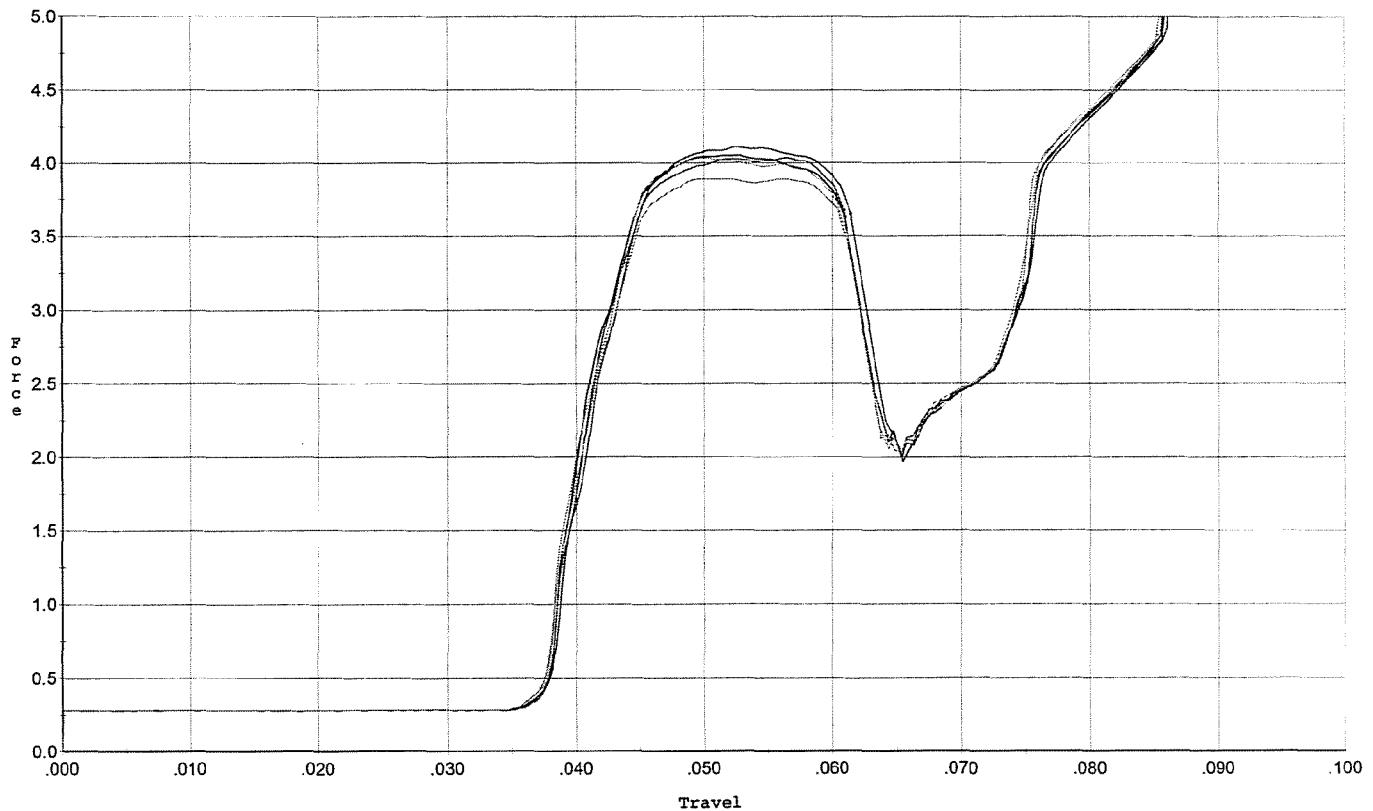
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.061	0.039	0.029	0.091		Set Trigger
2	4.018	0.062	0.038	0.029	0.093		Set Trigger
3	4.037	0.061	0.037	0.029	0.093		Set Trigger
4	4.137	0.062	0.038	0.028	0.096		Set Trigger
5	4.049	0.061	0.037	0.029	0.093		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



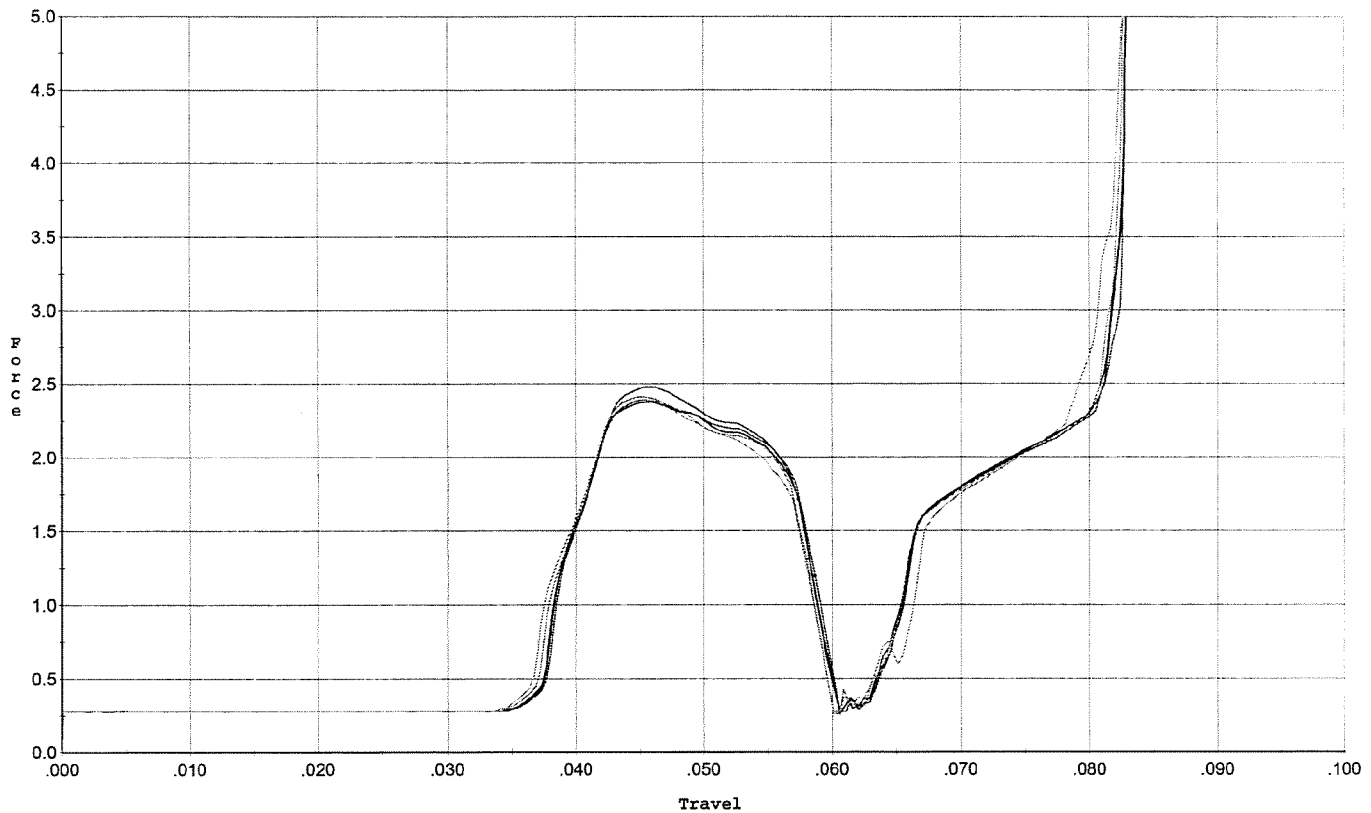
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.061	0.038	0.028	0.096		Set Trigger
2	4.052	0.061	0.038	0.029	0.094		Set Trigger
3	4.034	0.061	0.038	0.029	0.093		Set Trigger
4	4.036	0.061	0.037	0.029	0.094		Set Trigger
5	3.893	0.061	0.038	0.028	0.092		Set Trigger

AVG 4.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



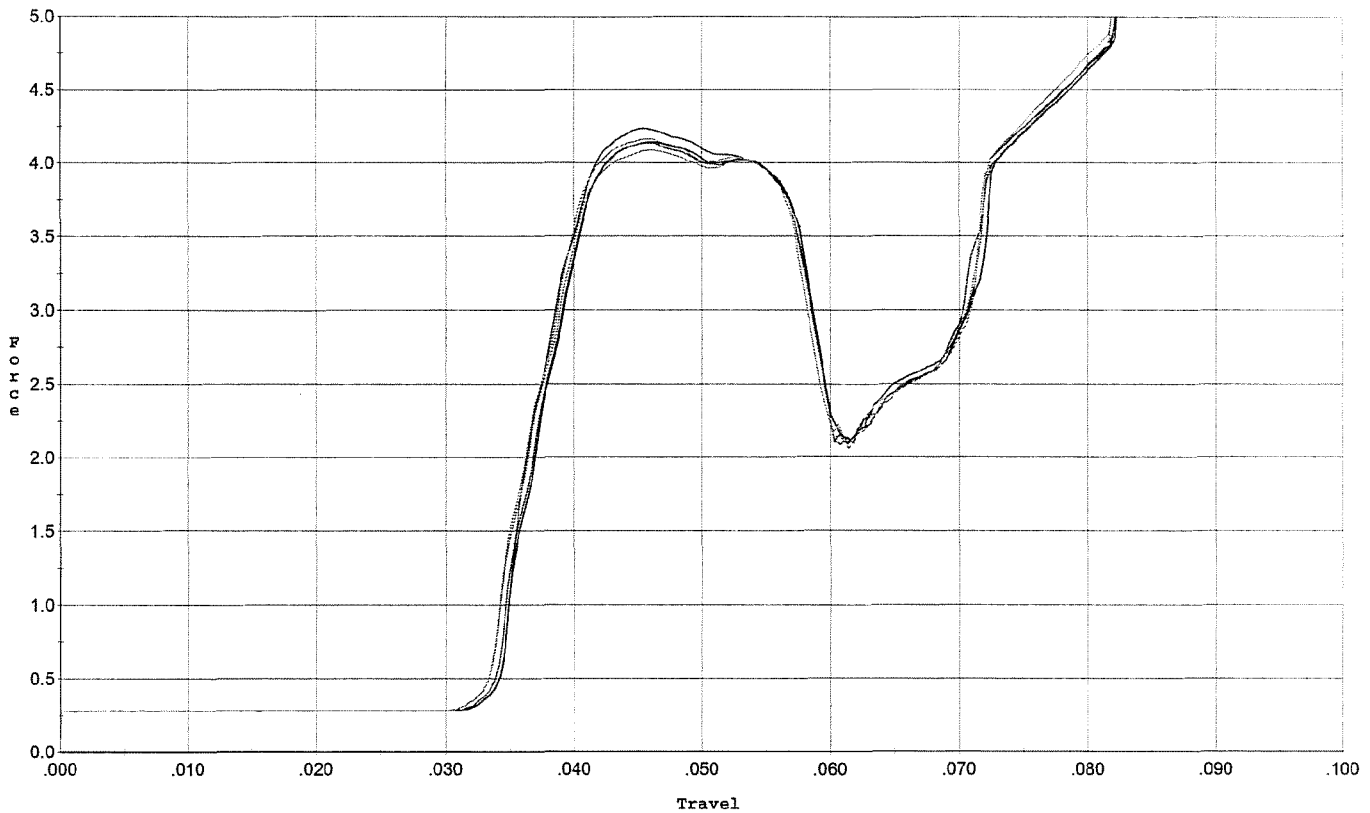
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.057	0.038	0.032	0.052		Set Trigger
2	2.377	0.057	0.038	0.032	0.051		Set Trigger
3	2.392	0.059	0.038	0.032	0.053		Set Trigger
4	2.413	0.058	0.037	0.032	0.052		Set Trigger
5	2.411	0.058	0.037	0.032	0.052		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/12/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.058	0.034	0.029	0.096		Set Trigger
2	4.142	0.058	0.034	0.029	0.093		Set Trigger
3	4.135	0.058	0.034	0.028	0.094		Set Trigger
4	4.163	0.057	0.033	0.029	0.094		Set Trigger
5	4.086	0.058	0.033	0.028	0.095		Set Trigger

AVG 4.15