

66774403

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

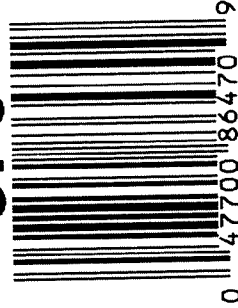
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774403

UPC



GUN SERIAL #

G6774403

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-29-08	SP
430	ASSEMBLE TO STOCK		7-29-08	SP
440	PROOF		7-29-08	SP
460	CHECK HEADSPACE		7-29-08	SP
470	DIS-ASSEMBLE ACTION		7-29-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX AUG 01 2008 OPERATOR BH	7-31-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-31-08	SP
480	MAGNAFLUX BBL ACTION		8/1/08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/1/08	RT
520	GOFF BLAST BBL / REC		8-4-08	DG
542	APPLY COATINGS (BARREL ACTION)		8/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-11-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-14	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	8-14	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.025</u>	8-14	TC
	J) ASSEMBLE STOCK		8-11-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-27-08	RSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-13-08	TRW
	MALFUNCTION CH + OH over live Rds	CORRECTION OK	8-27-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-13-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-27-08	RSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.57</u> <u>2.60</u> <u>2.70</u> <u>2.56</u>	8/14/08	FM
	C) FUNCTION		8-27-08	RSW
690	PACK		8-28-08	TC

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AVERAGE PULL FORCE BETWEEN INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE

7-25-08

TESTER

S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.49	2.95		2.71	
PULL #2	2.52	2.88		2.60	
PULL #3	2.60	2.80		2.71	
PULL #4	2.52	2.63		2.61	
PULL #5	2.53	2.46		2.62	
TOTAL	1266	1372		1325	
AVERAGE	2.53	2.74		2.65	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.38		
PULL #2	3.26	3.52		
PULL #3	3.21	3.48		
PULL #4	3.18	3.18		
PULL #5	3.06	3.26		
TOTAL	1587	1682		
AVERAGE	3.17	3.36		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.13	4.16		4.19
PULL #2	4.12	4.05		4.06
PULL #3	4.13	4.03		4.16
PULL #4	4.00	4.07		4.13
PULL #5	3.94	3.97		4.10
TOTAL	2032	2028		2064
AVERAGE	4.06	4.05		4.12