

66774406

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

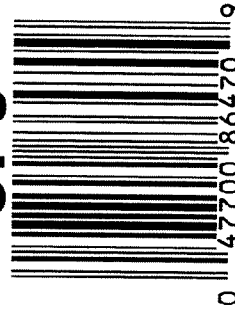
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6774406

UPC



GUN SERIAL # G6774406

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE		8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES		8-02-08	SP
480	MAGNAFLUX BBL ACTION			
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	
542	APPLY COATINGS (BARREL ACTION)		8 9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

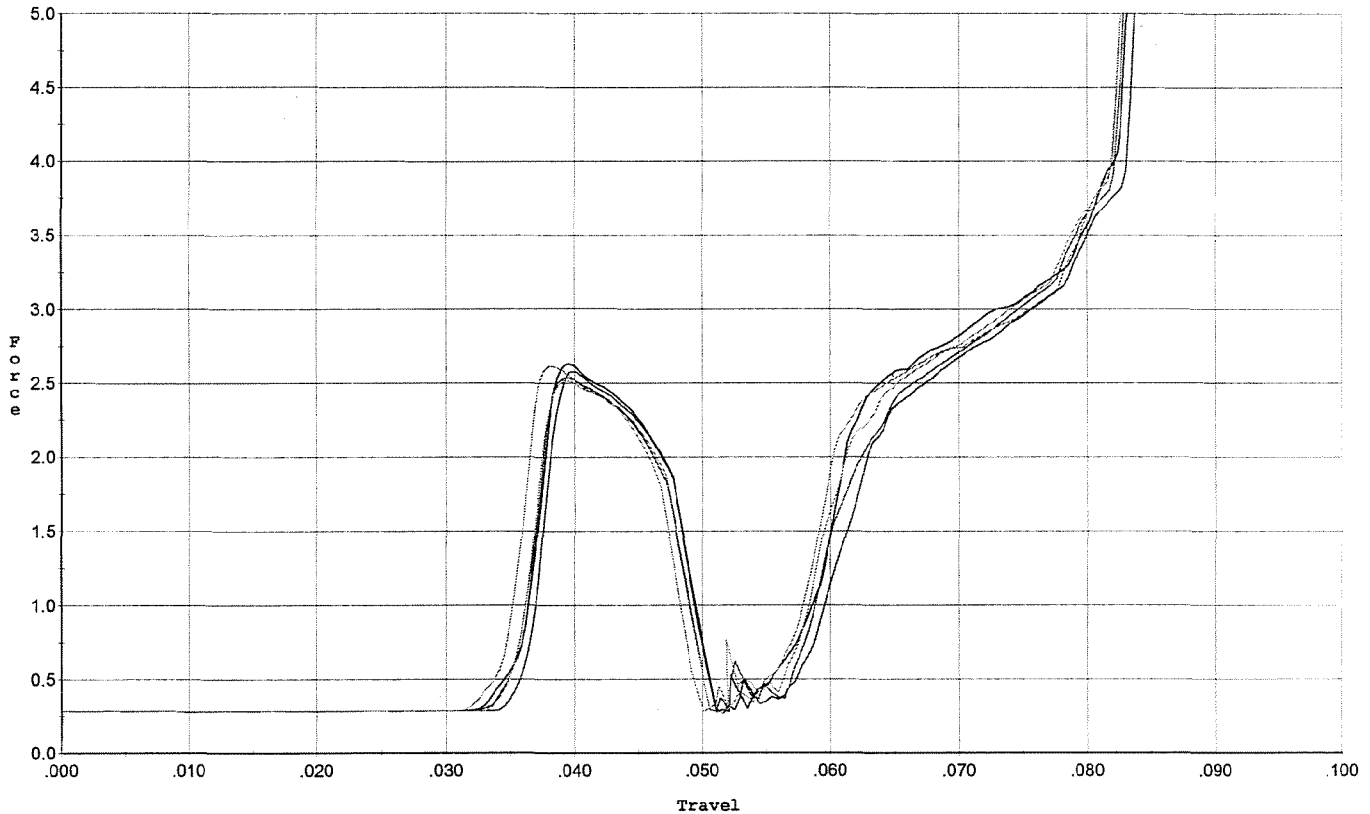
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-3-08	PSN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>6.0</u>	9-3-08	PSN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	9.3.08	PSN
	J) ASSEMBLE STOCK		8-12-08	TL
	K) ASSEMBLE SWIVEL STUDS		9.3.08	PSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-13-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-13-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9.3.08	PSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.27</u> <u>2.21</u> <u>2.12</u> <u>2.36</u>	8/16/08	FM
	C) FUNCTION		9.3.08	PSN
690	PACK		9-4-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



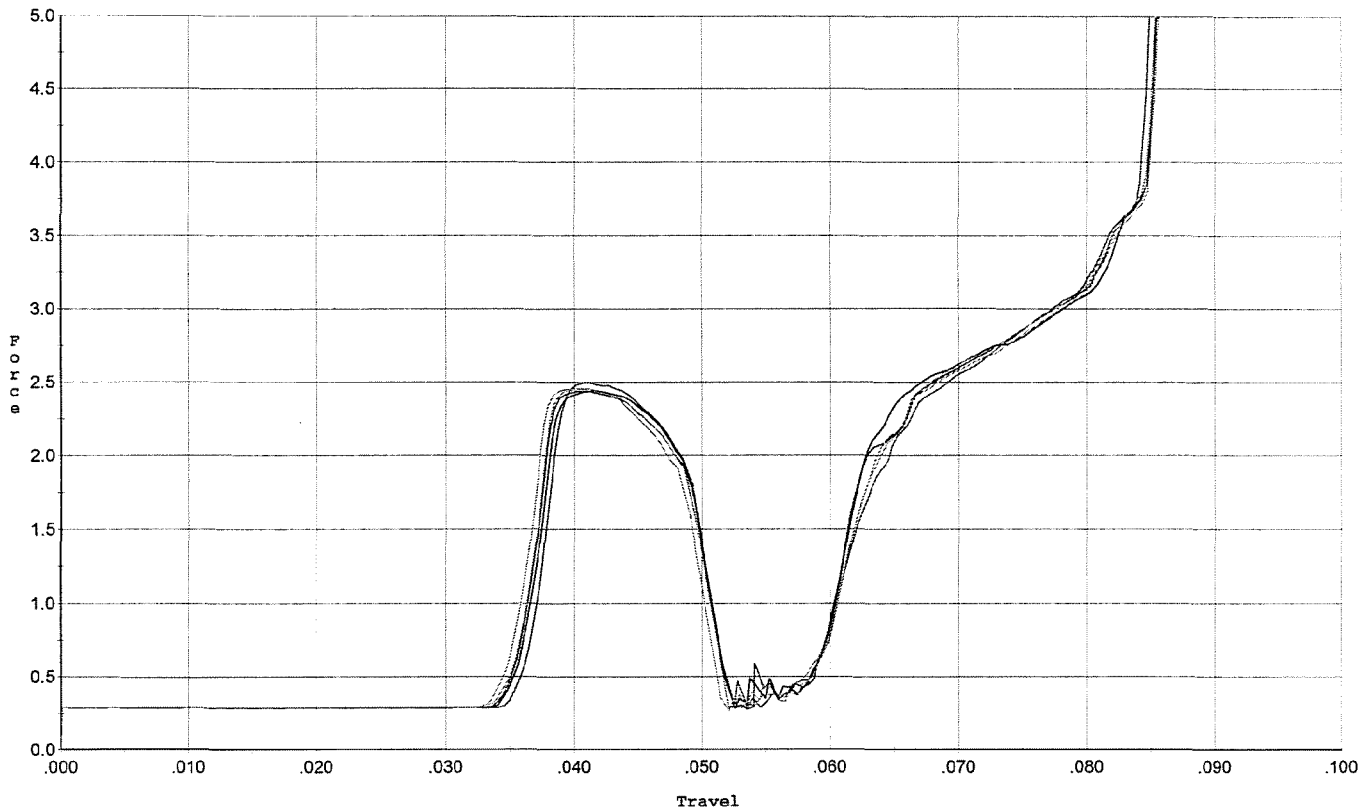
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.048	0.035	0.039	0.036		Set Trigger
2	2.633	0.048	0.034	0.039	0.038		Set Trigger
3	2.534	0.047	0.034	0.039	0.036		Set Trigger
4	2.515	0.049	0.034	0.038	0.038		Set Trigger
5	2.615	0.047	0.034	0.039	0.038		Set Trigger

AVG 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



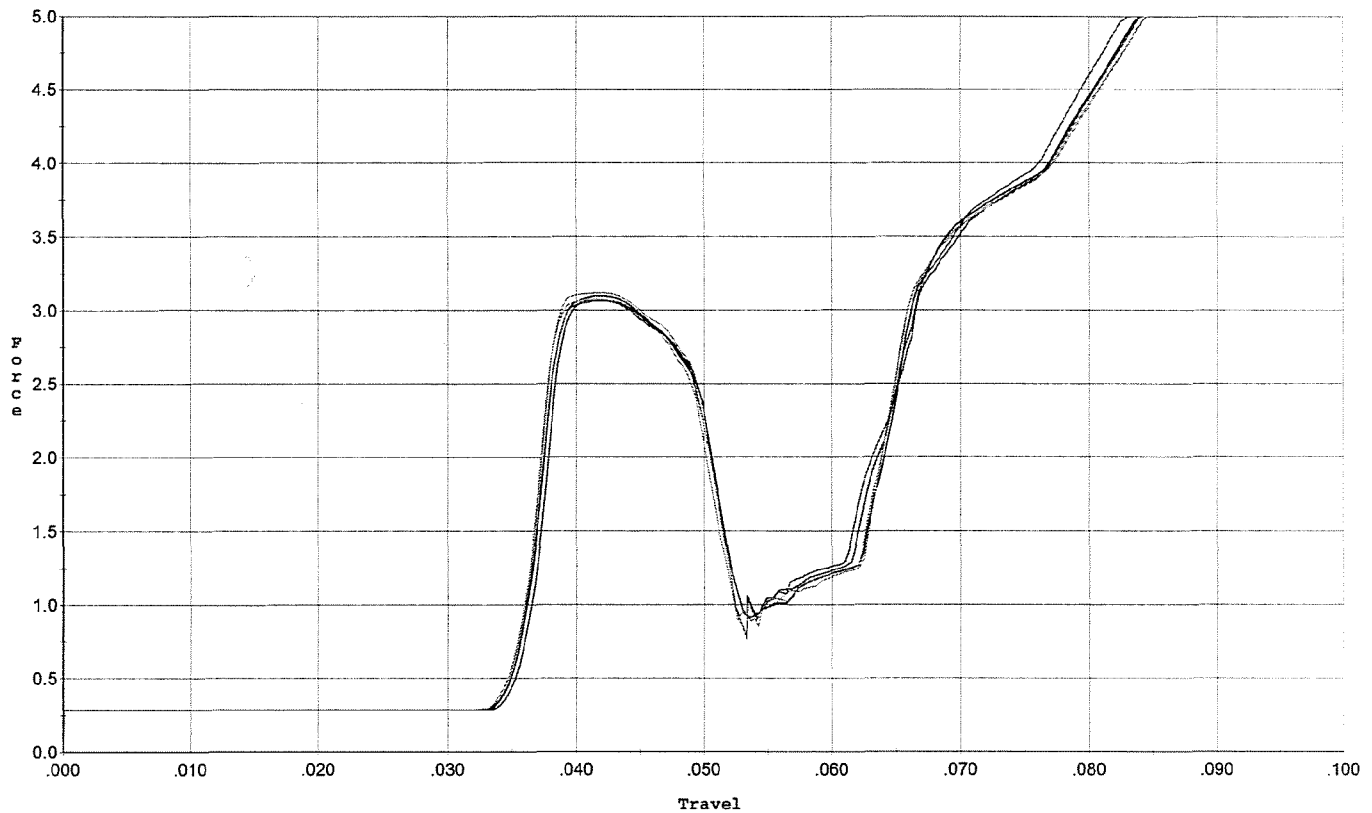
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.049	0.035	0.039	0.039		Set Trigger
2	2.442	0.049	0.035	0.040	0.040		Set Trigger
3	2.438	0.050	0.035	0.040	0.040		Set Trigger
4	2.447	0.050	0.034	0.040	0.040		Set Trigger
5	2.457	0.049	0.034	0.040	0.040		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



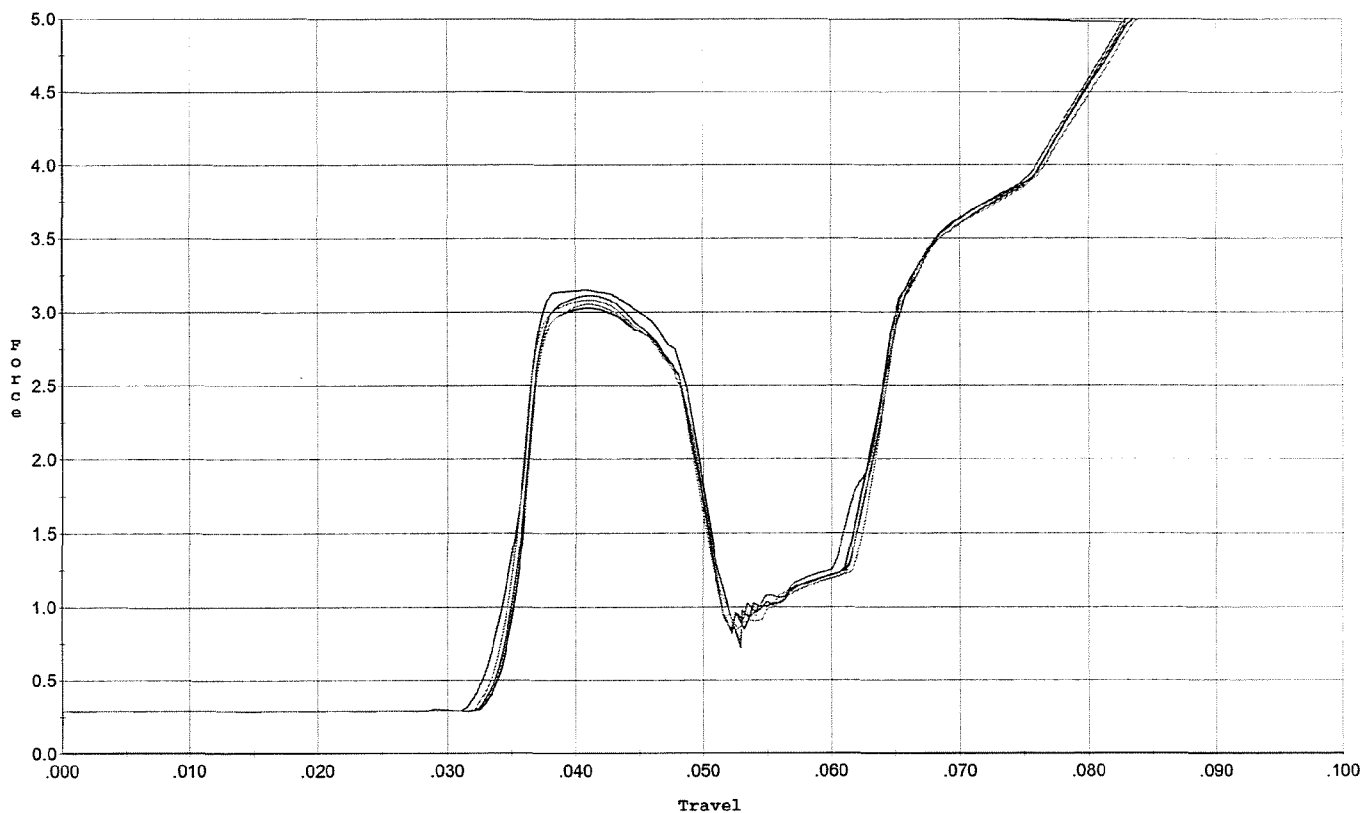
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.069	0.050	0.035	0.038	0.049		Set Trigger
2	3.097	0.050	0.034	0.038	0.050		Set Trigger
3	3.064	0.050	0.034	0.038	0.050		Set Trigger
4	3.079	0.049	0.034	0.038	0.049		Set Trigger
5	3.118	0.050	0.034	0.038	0.051		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



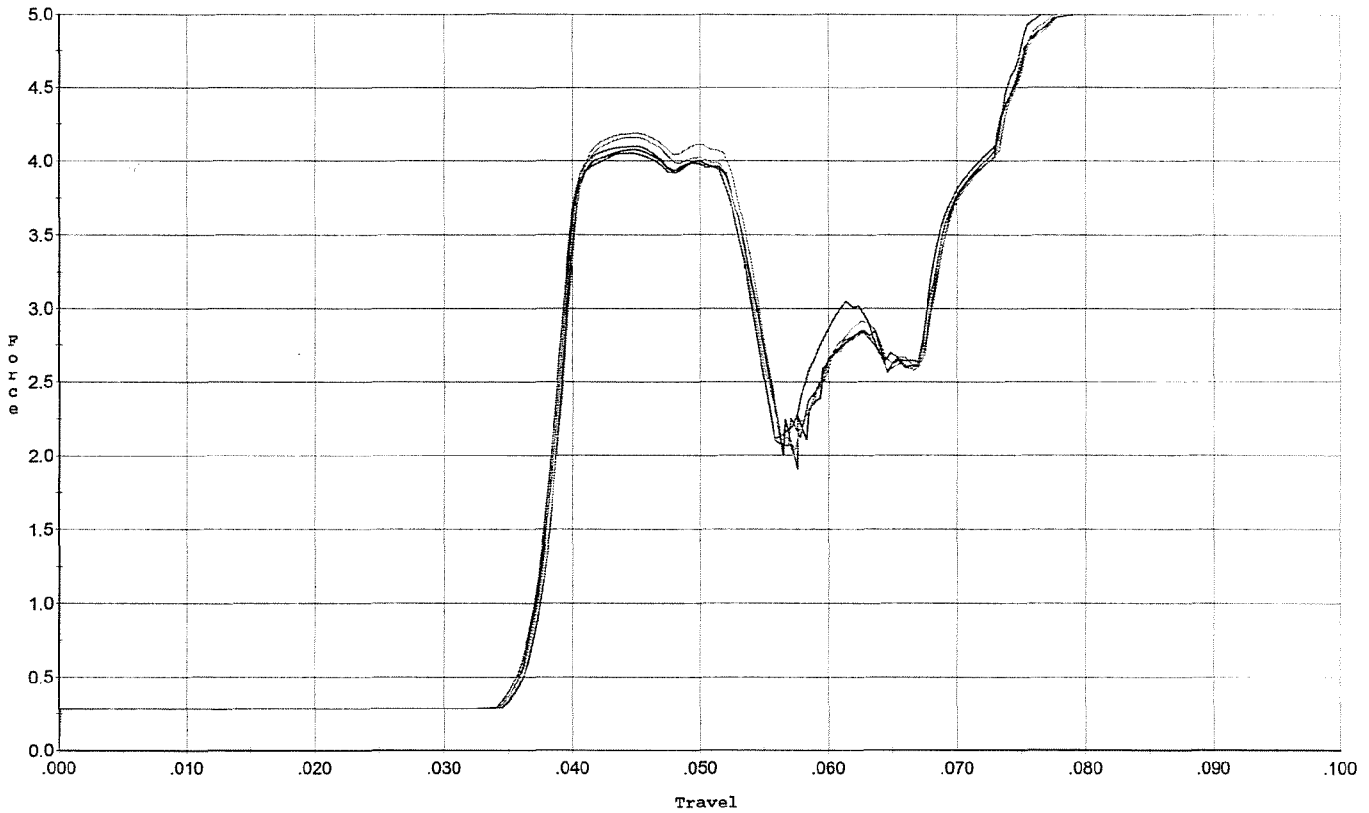
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.049	0.032	0.037	0.052		Set Trigger
2	3.030	0.050	0.033	0.037	0.050		Set Trigger
3	3.112	0.049	0.033	0.037	0.050		Set Trigger
4	3.055	0.049	0.033	0.037	0.050		Set Trigger
5	3.082	0.048	0.033	0.037	0.049		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



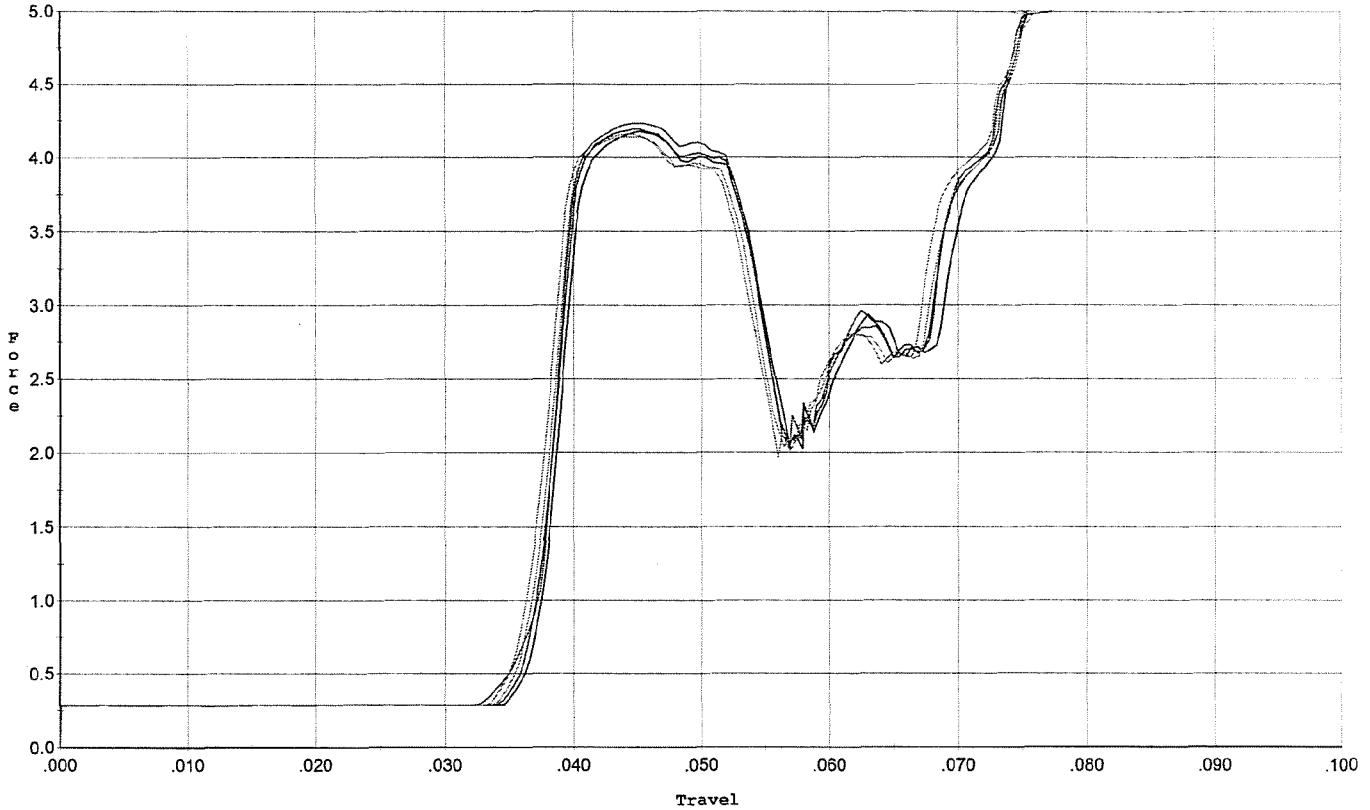
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.053	0.035	0.037	0.073		Set Trigger
2	4.077	0.054	0.036	0.037	0.074		Set Trigger
3	4.099	0.054	0.035	0.037	0.074		Set Trigger
4	4.160	0.053	0.035	0.037	0.073		Set Trigger
5	4.187	0.054	0.036	0.037	0.075		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



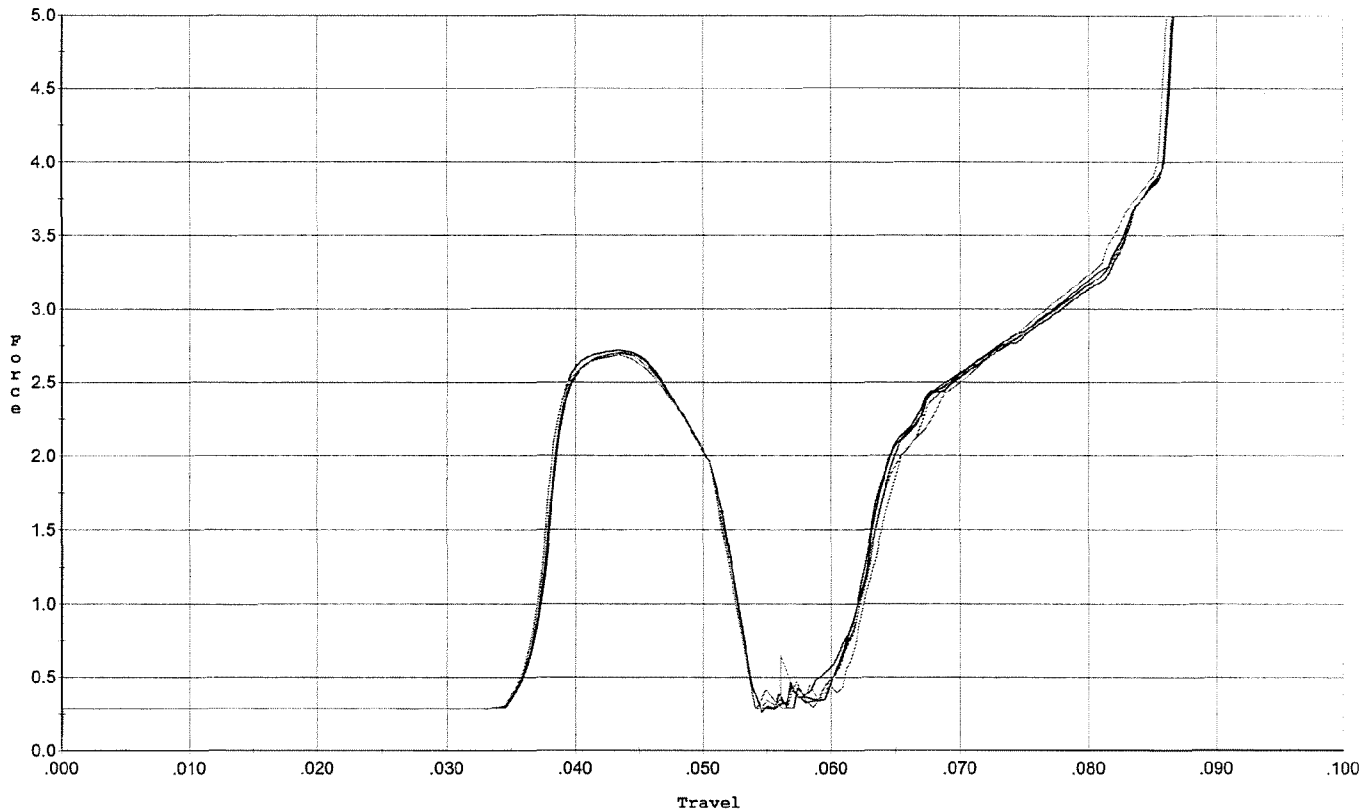
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.054	0.035	0.035	0.076		Set Trigger
2	4.180	0.054	0.036	0.035	0.074		Set Trigger
3	4.234	0.054	0.036	0.035	0.077		Set Trigger
4	4.141	0.053	0.035	0.036	0.074		Set Trigger
5	4.161	0.054	0.034	0.036	0.077		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



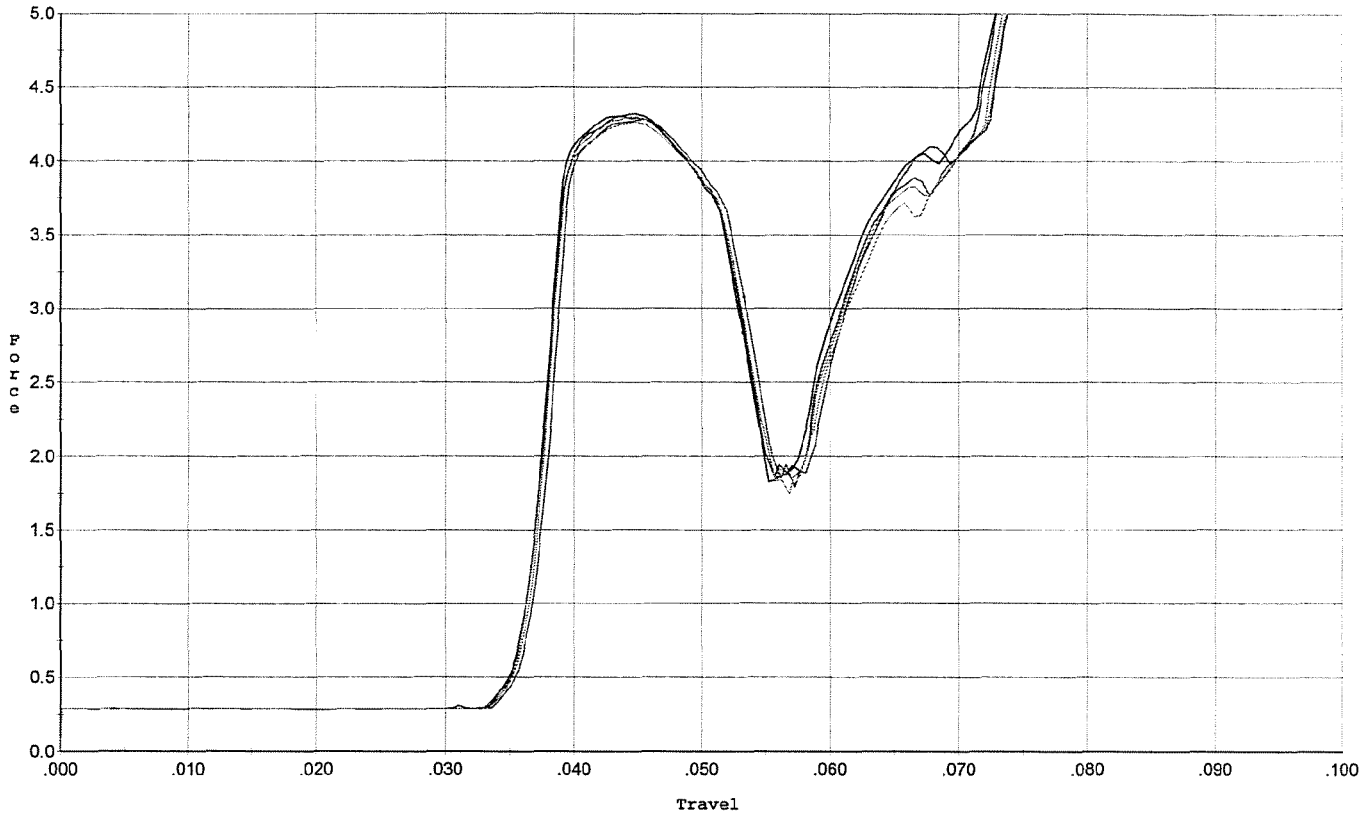
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.692	0.052	0.035	0.039	0.045		Set Trigger
2	2.718	0.052	0.035	0.039	0.046		Set Trigger
3	2.704	0.052	0.035	0.039	0.045		Set Trigger
4	2.687	0.052	0.035	0.039	0.045		Set Trigger
5	2.697	0.051	0.035	0.039	0.044		Set Trigger

Avg 2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.307	0.053	0.035	0.036	0.074		Set Trigger
2	4.319	0.053	0.035	0.034	0.075		Set Trigger
3	4.280	0.053	0.035	0.034	0.075		Set Trigger
4	4.262	0.052	0.035	0.035	0.073		Set Trigger
5	4.299	0.052	0.035	0.034	0.074		Set Trigger

Avg 4.29